



# Assessment of Spark, Corona, and Plasma Ignition Systems for Gasoline Combustion

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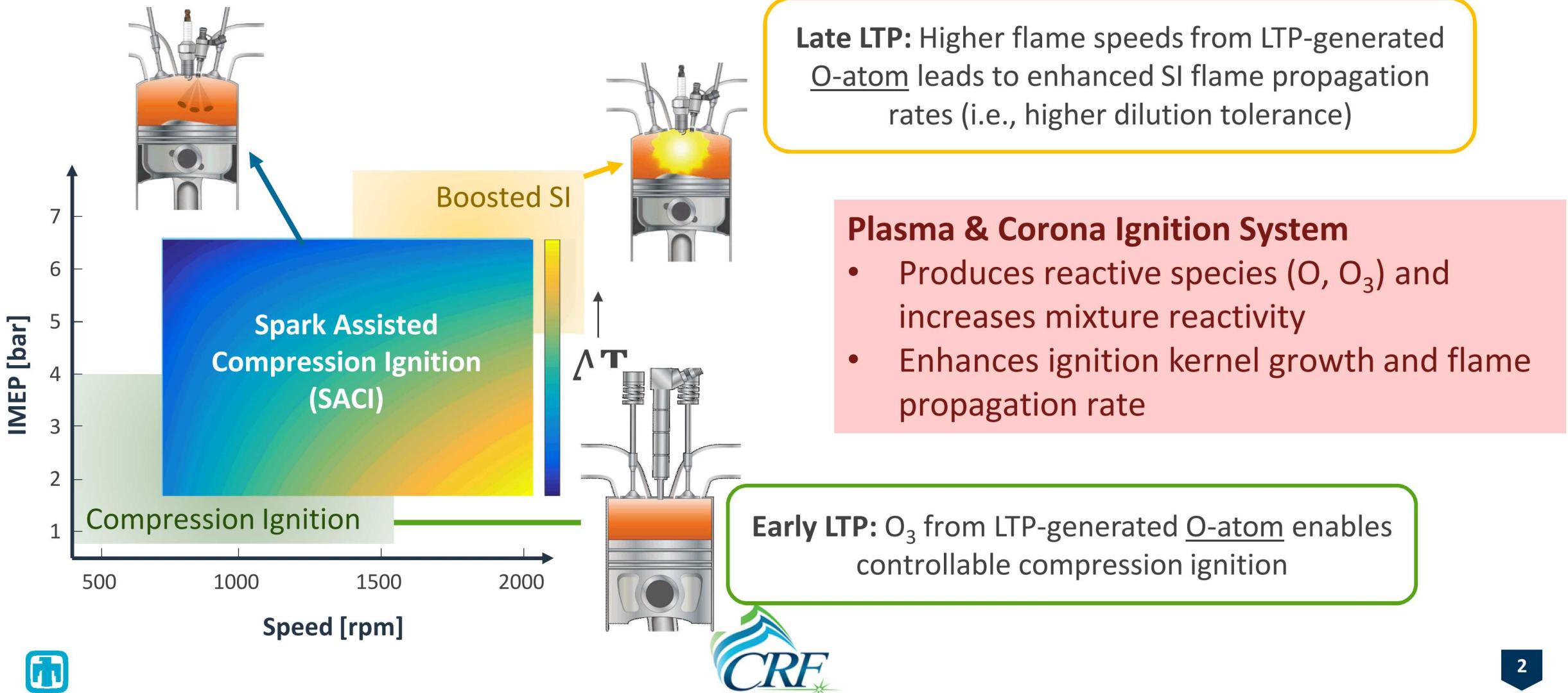
## Acknowledgements

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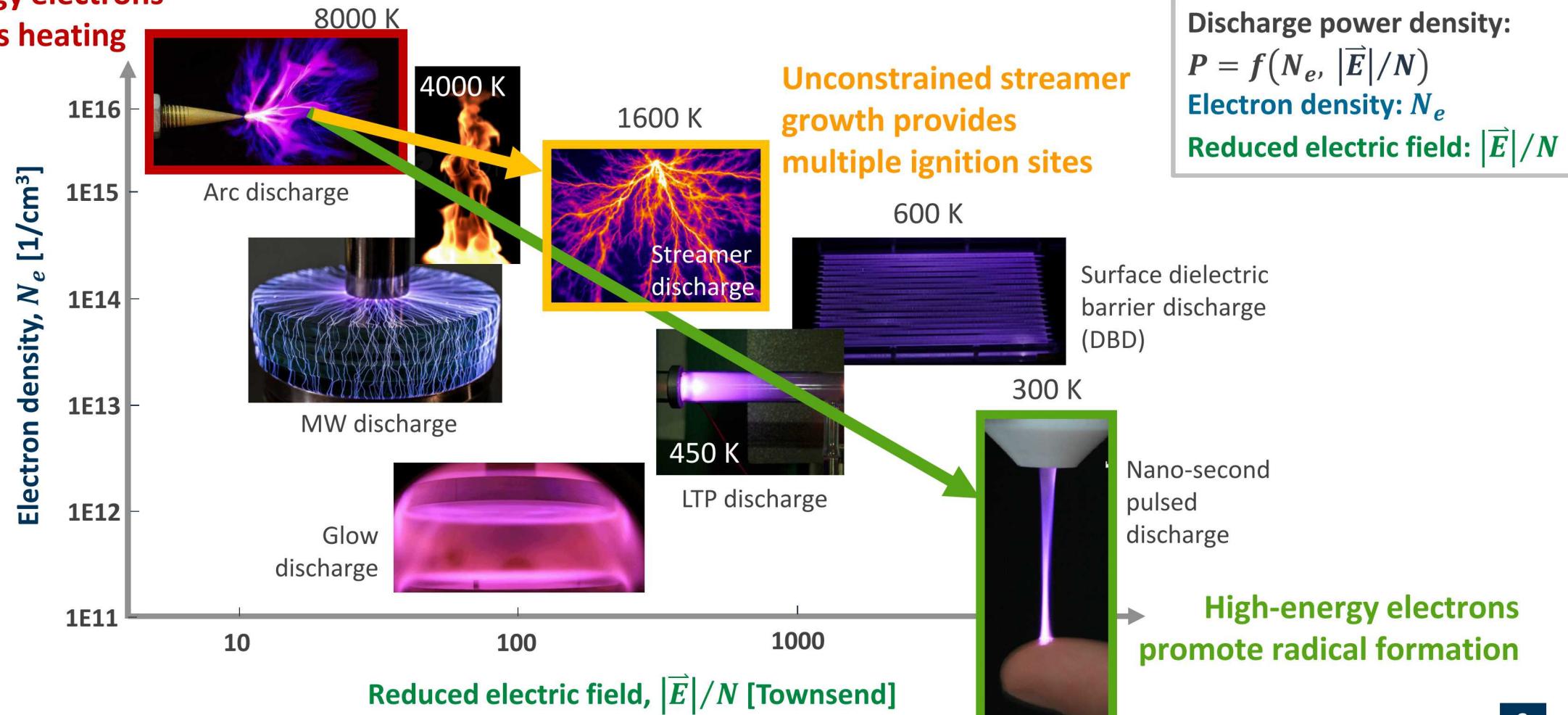
# Advanced low-temperature plasma (LTP) and corona ignition can be a key enabler of multi-mode combustion strategies



# Nanosecond repetitive pulsed discharge promote radical formation and unconstrained streamer discharge produces multiple ignition sites

Low-energy electrons

lead to gas heating

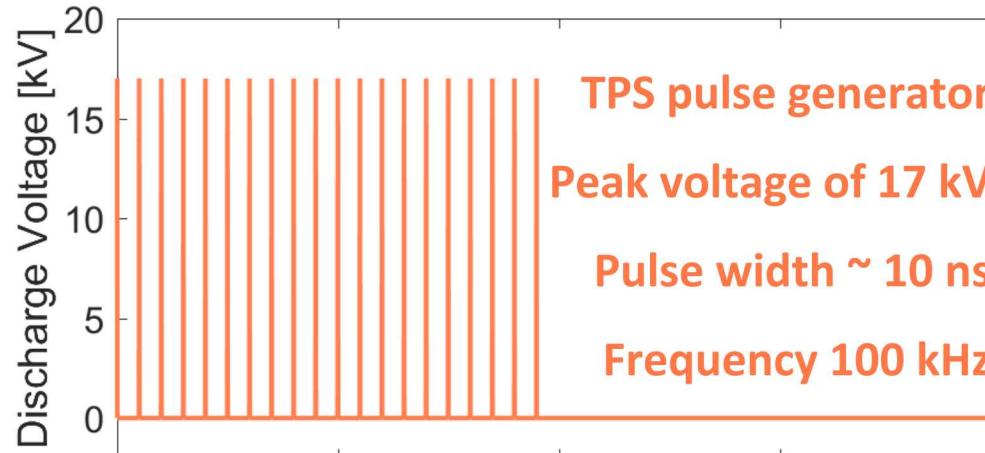


# Current focus is on 3 distinct ignition systems: **Spark, Corona, & LTP**

**NRPD: Nano-second Repetitive Pulsed Discharge**

**ACIS: Advanced Corona Ignition System**

**BDI: Barrier Discharge Ignition**



**Transient Low-temperature Plasma:**

Short-pulse glow-phase ignition

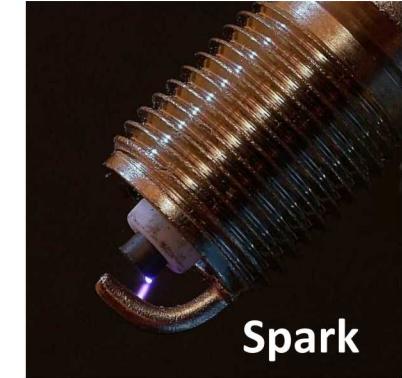


**NRPD**

Image: TPS

**Inductive Coil Spark:**

Localized thermal plasma



**Spark**

Image: Wikipedia

**RF Corona:** High-energy, repetitive multi-point streamers initiate gas heating

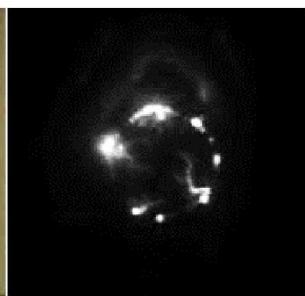


**ACIS**

Image: Tenneco



**BDI**



# Hardware & operating conditions

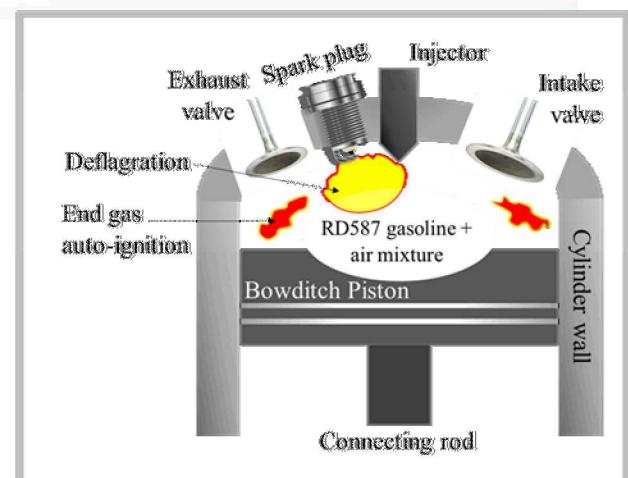
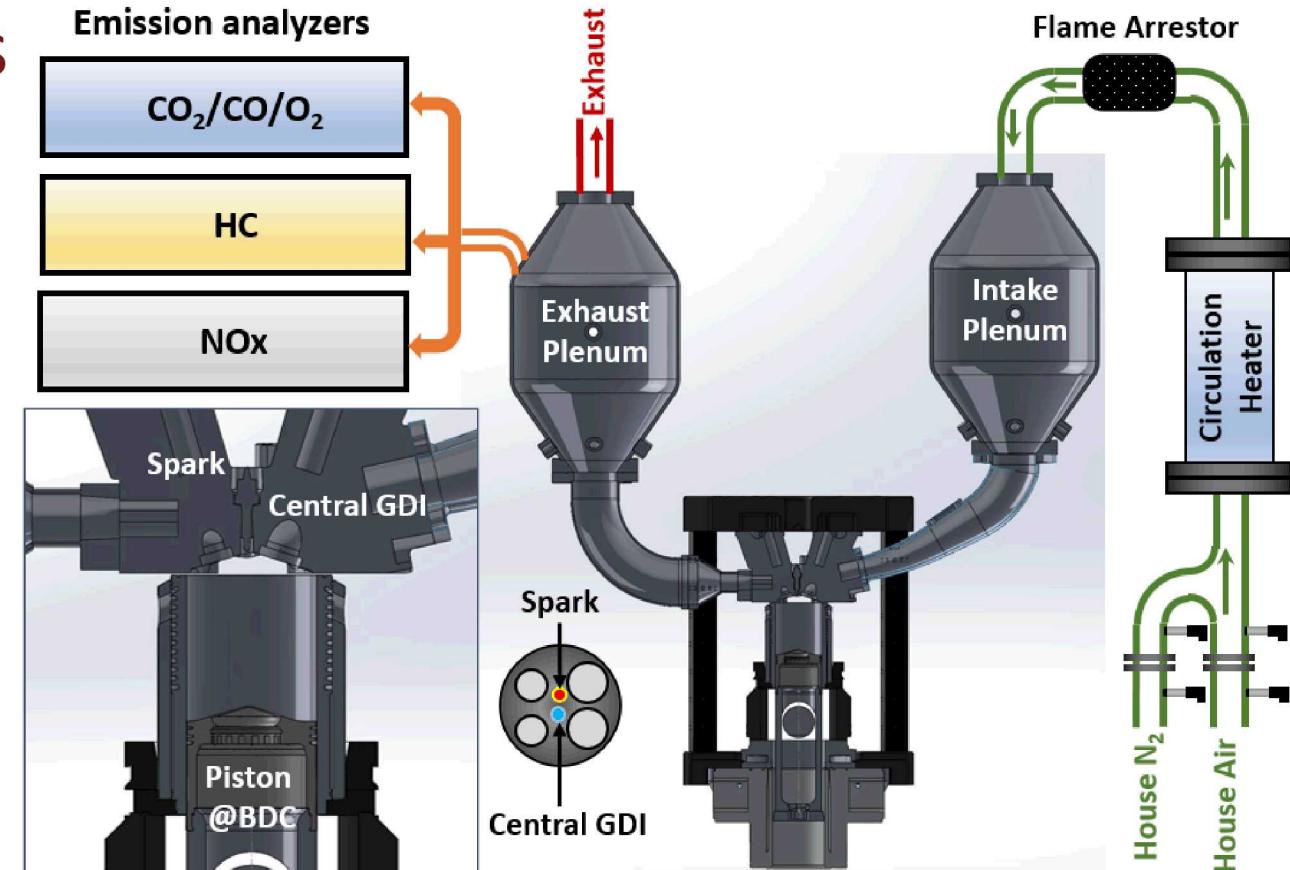
|                           |                       |
|---------------------------|-----------------------|
| Ignition system           | Spark, plasma, corona |
| Engine Speed [rpm]        | 1300                  |
| IMEPg [bar]               | 3.5 bar               |
| Displaced volume [liter]  | 0.55                  |
| Compression Ratio         | 13:1                  |
| Intake Pressure [kPa]     | 53 – 78               |
| Exhaust Pressure [kPa]    | 105                   |
| Intake Temperature [°C]   | 42                    |
| Equivalence ratio         | 0.59 – 1              |
| Residual gas fraction [%] | 17.5 – 22.3           |
| Spark Timing              | -52 – -15             |
| Main SOI [CA]             | -330                  |



## Fuel RD587 gasoline

- RON 92.1
- Octane sensitivity 7.3

|                             |       |
|-----------------------------|-------|
| Liquid Density @15 °C [g/L] | 748   |
| LHV [MJ/kg]                 | 41.9  |
| H/C ratio                   | 1.972 |
| O/C ratio                   | 0.033 |
| Research Octane Number      | 92.1  |
| Octane Sensitivity          | 7.3   |



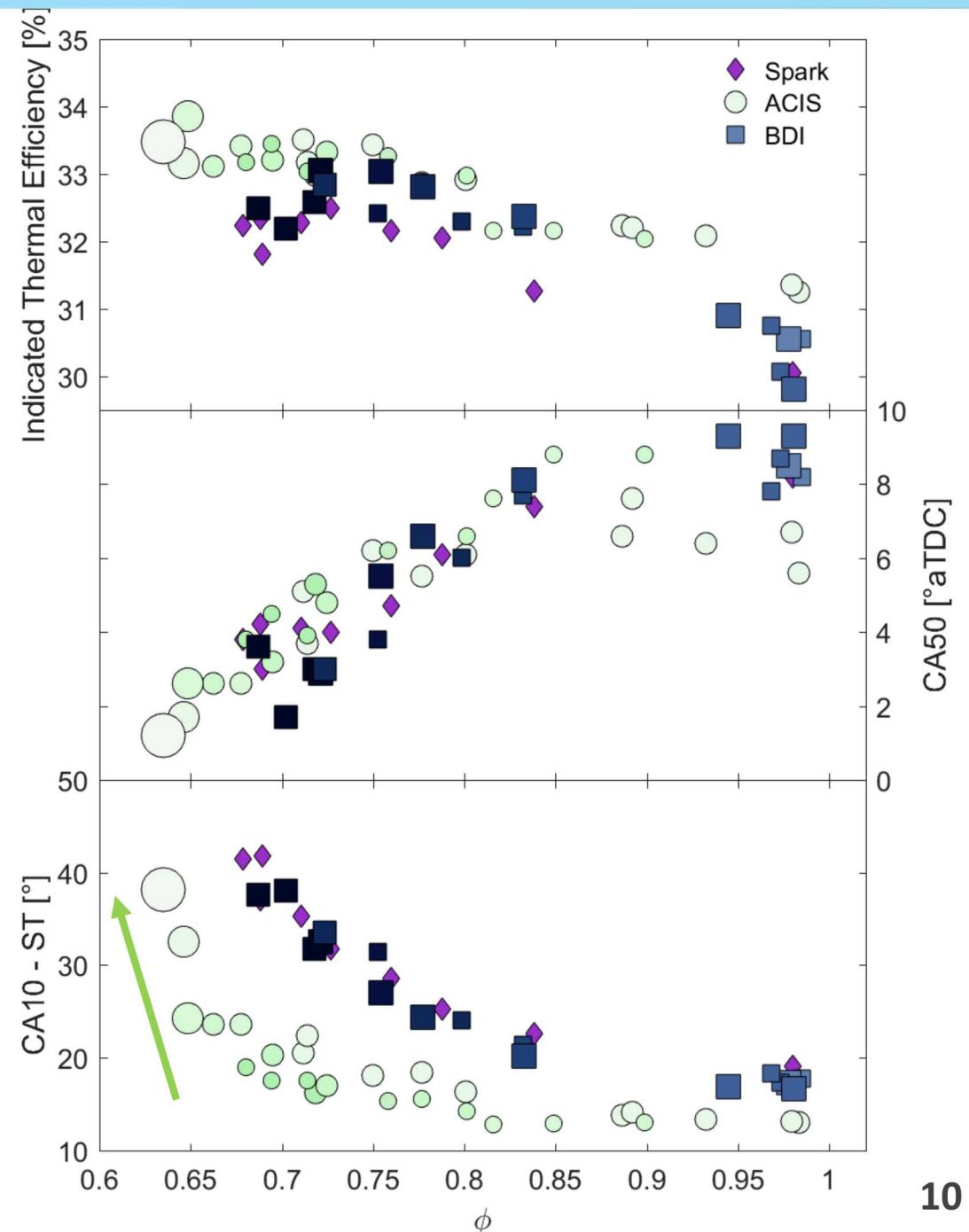
# Engine performance @3.5 bar IMEP<sub>g</sub>, 1300 rpm: ACIS, BDI

## No notable lean-limit extension with BDI

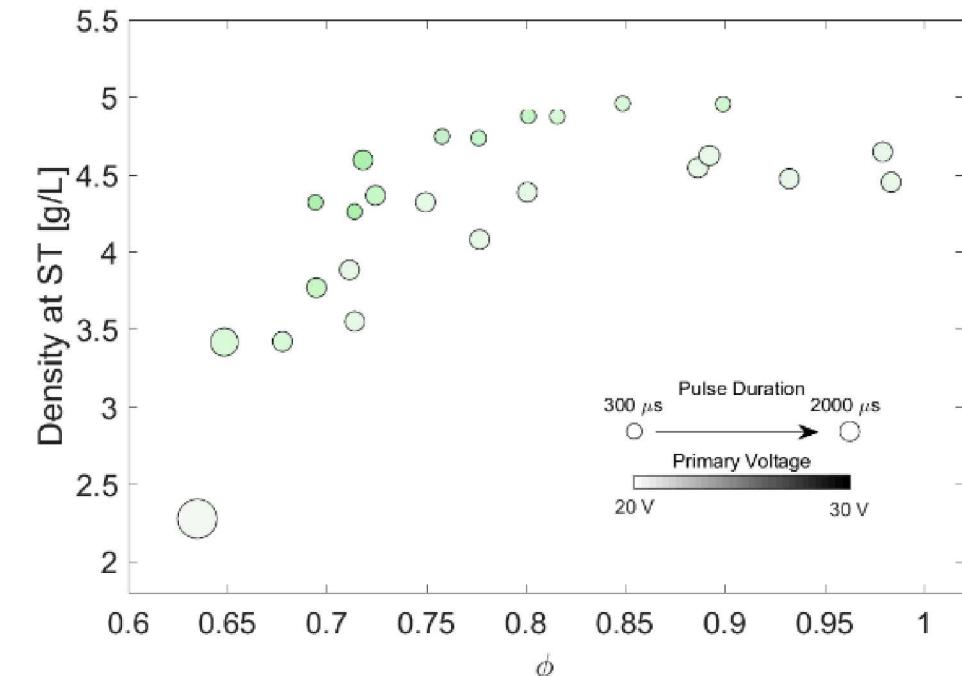
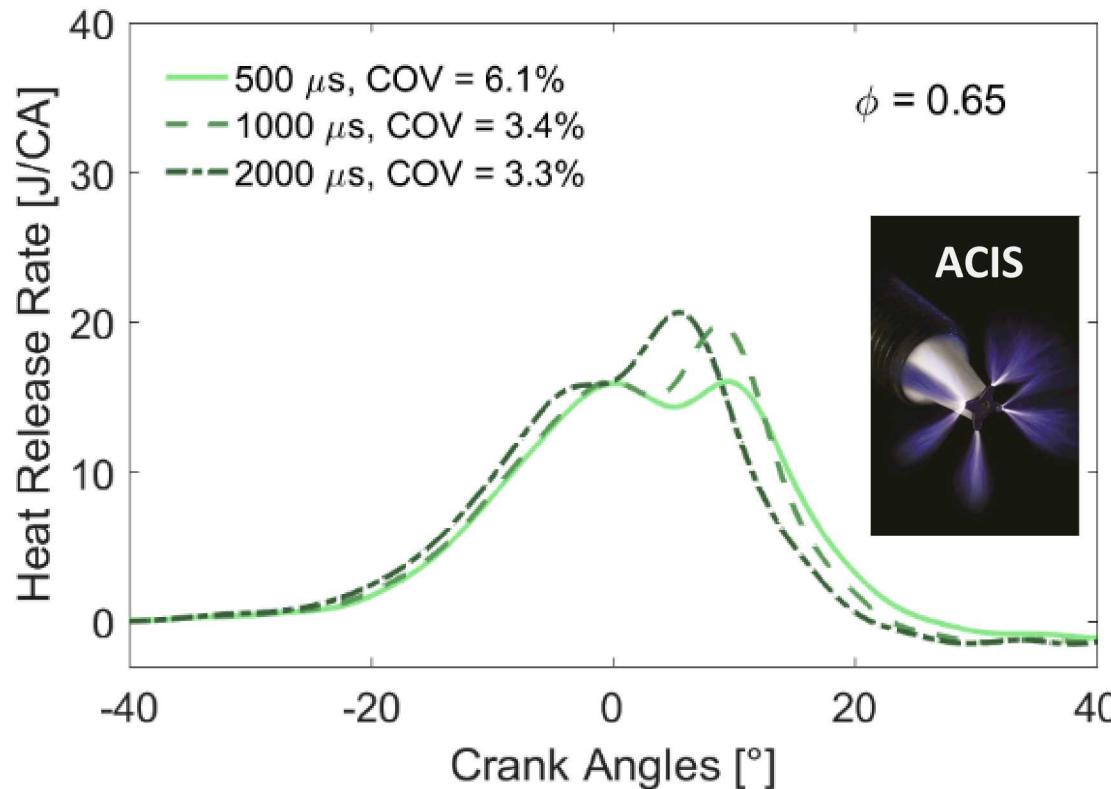
- Intake pre-strokes not used (others observed these improve stability)

**ACIS lean-limits extended from  $\phi = 0.73$  to  $\phi = 0.68$**

- Peak ITE increased from 32.5% to 33.8%
- Longer discharges & higher voltages needed for lean mixtures
- ~ 1.0-point ITE improvement from shorter initial burn durations



# ACIS pulse duration affects heat release rate (HRR) behavior but limits the primary voltage to avoid breakdown



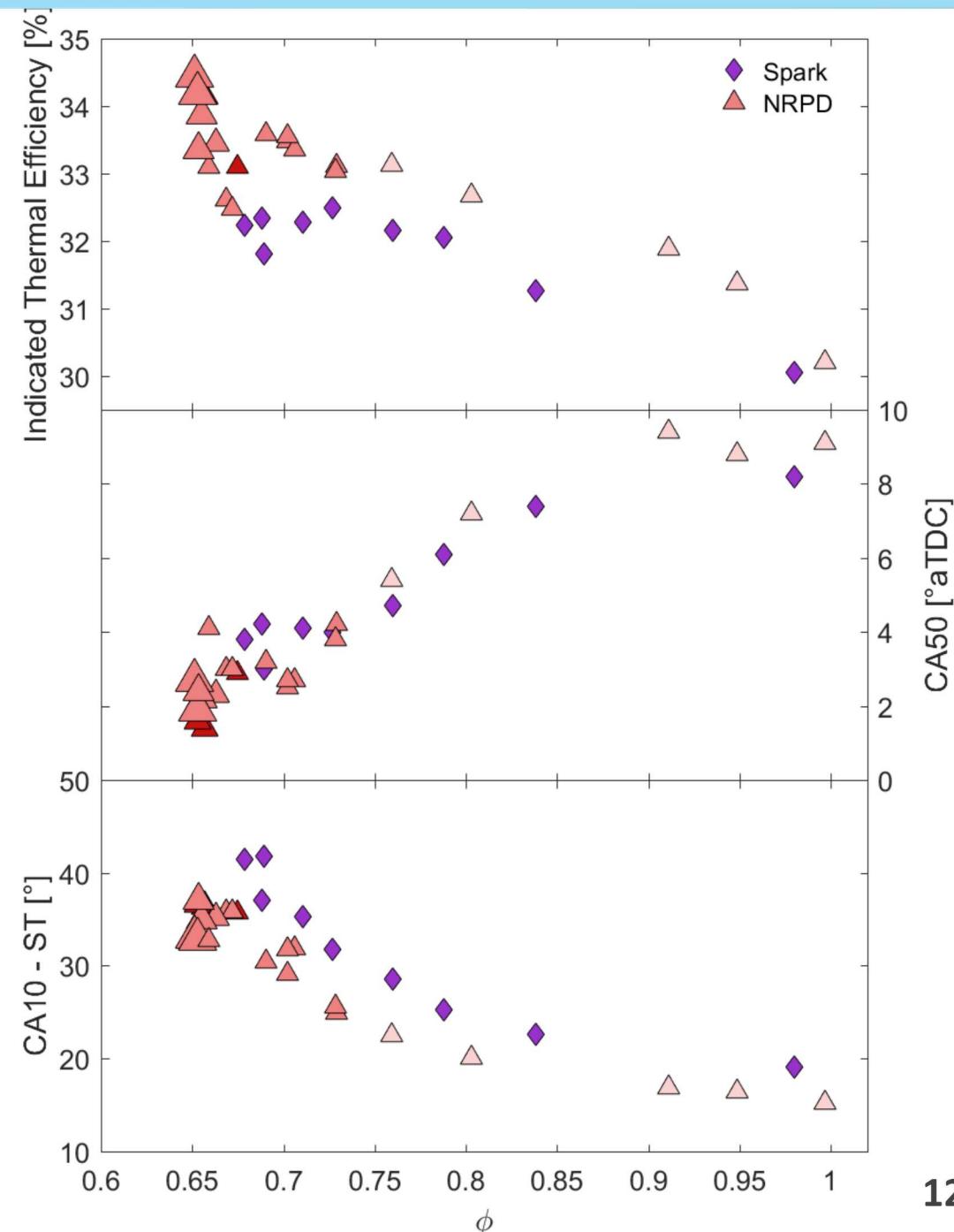
- ST depends on cylinder density
- To accommodate longer pulse durations, the pulse voltage must accordingly be lowered to avoid breakdown/arcing due to lower in-cylinder density

# Engine performance @3.5 bar IMEPg, 1300 rpm: NRPD

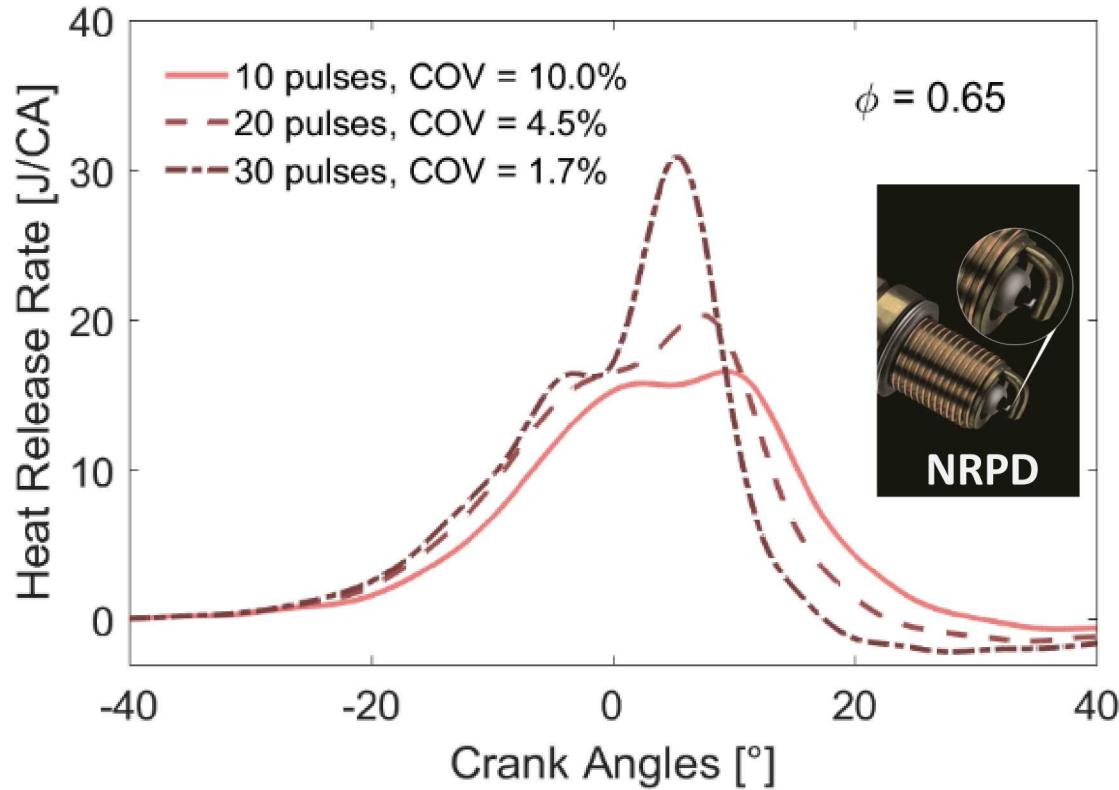
## NRPD lean-limit never reached (best value: $\phi = 0.65$ )

- Igniter was a non-resistor spark plug
- Peak ITE increased from 32.5% to 34.4%
- Lean-stability limit was never reached during the limited test window
- For leanest mixtures, stability improved w/ increased pulse number
- $\sim 0.5$ -point ITE improvement from shorter initial burn durations

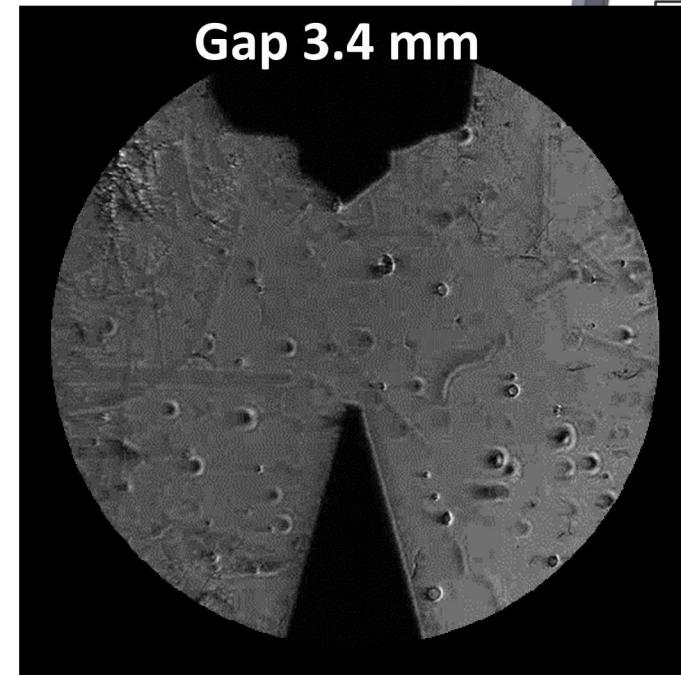
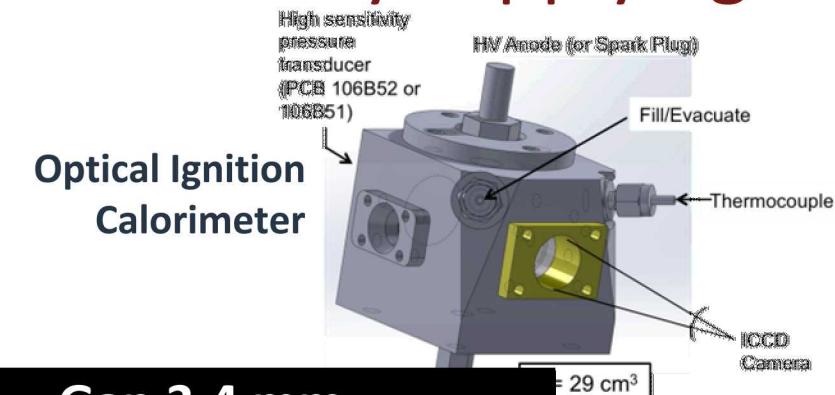
Faster initial burn rates with LTP ignition translated into extended lean stability limits relative to spark



# Higher NRPD pulse numbers facilitate early heat release by supplying additional energy that help in kernel expansion

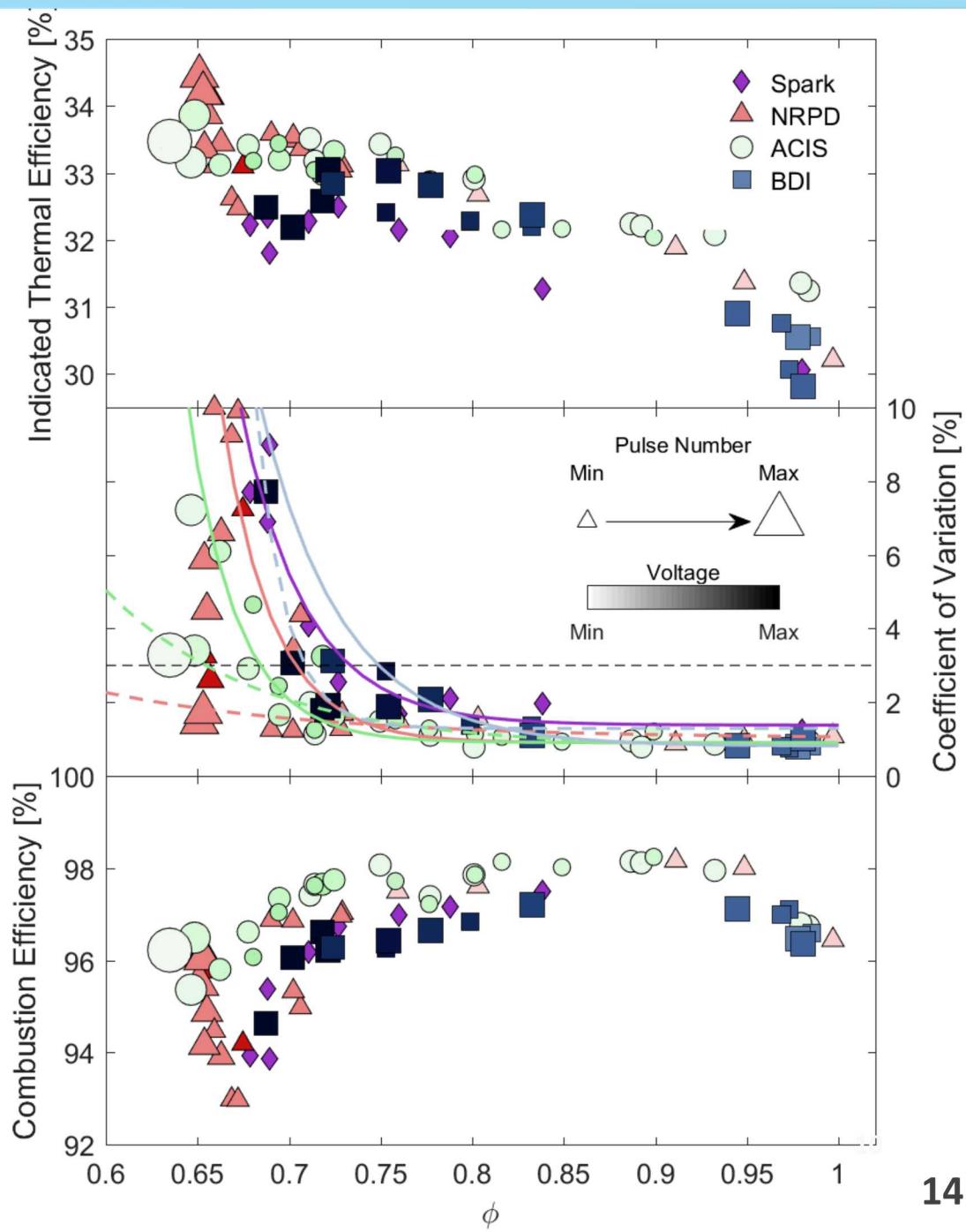
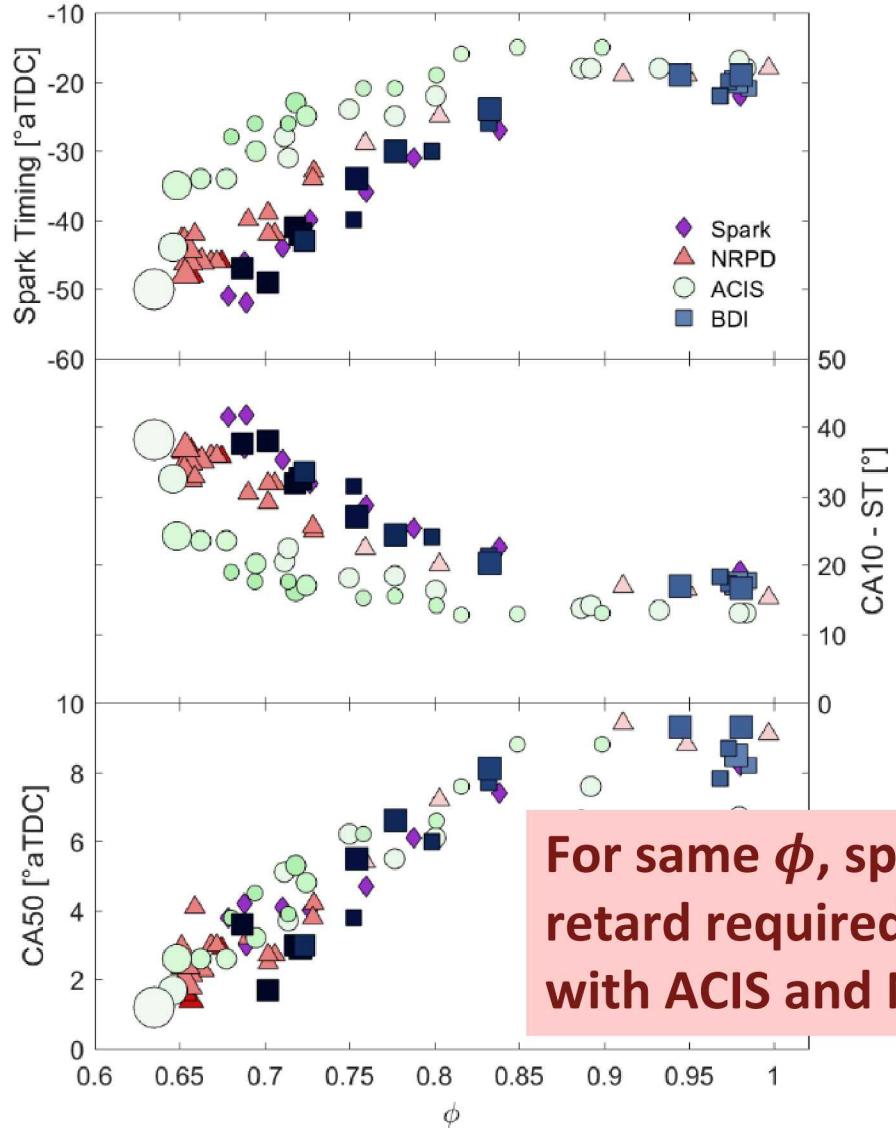


Engine tests reinforce static-cell observation that the most critical ignition parameter is the initial kernel size and not plasma chemistry



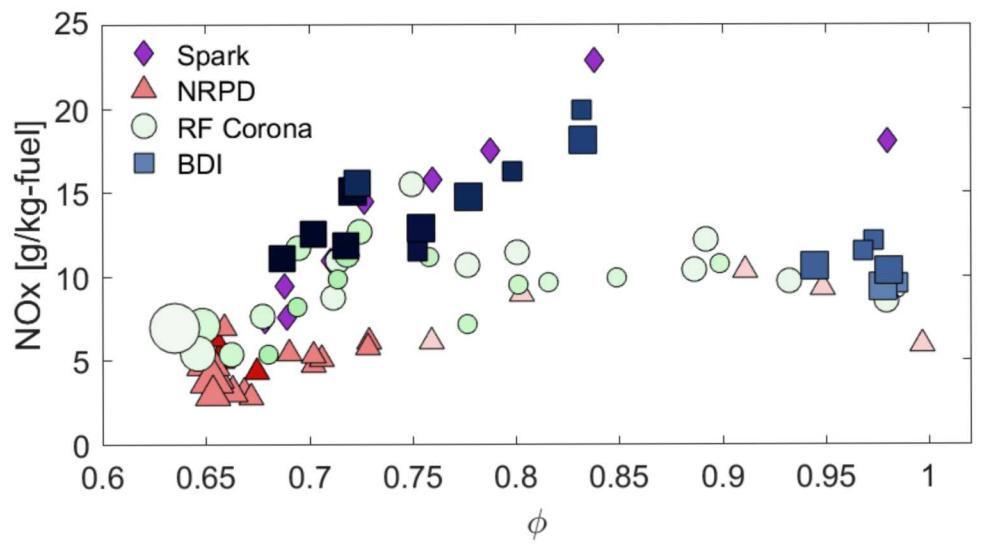
Static-cell tests indicate multiple pulses with NRPD help in kernel expansion

# Engine performance @3.5 bar IMEPg, 1300 rpm: ACIS, BDI, NRPD

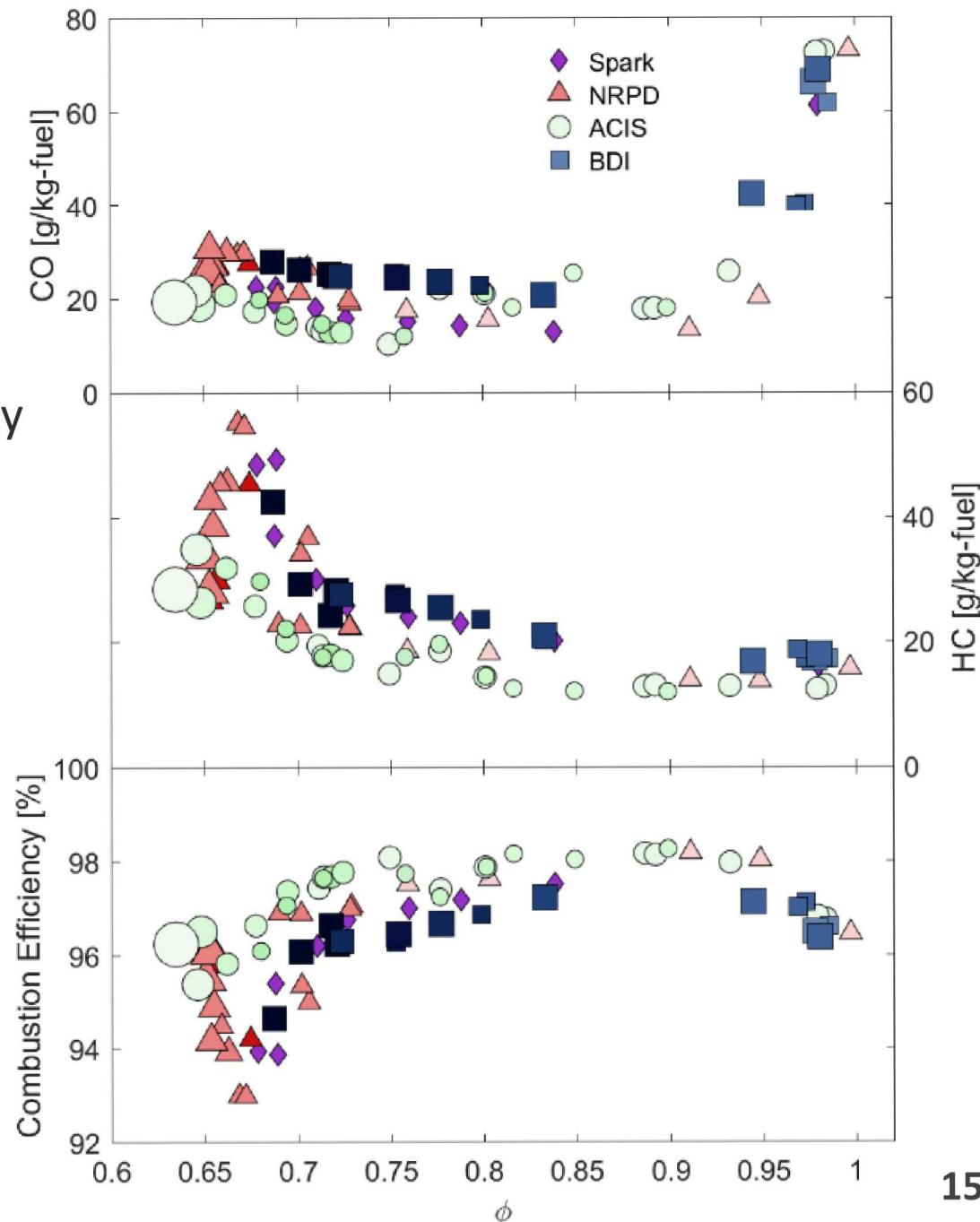


# Emissions @3.5 bar IMEPg, 1300 rpm: ACIS, BDI, NRPD

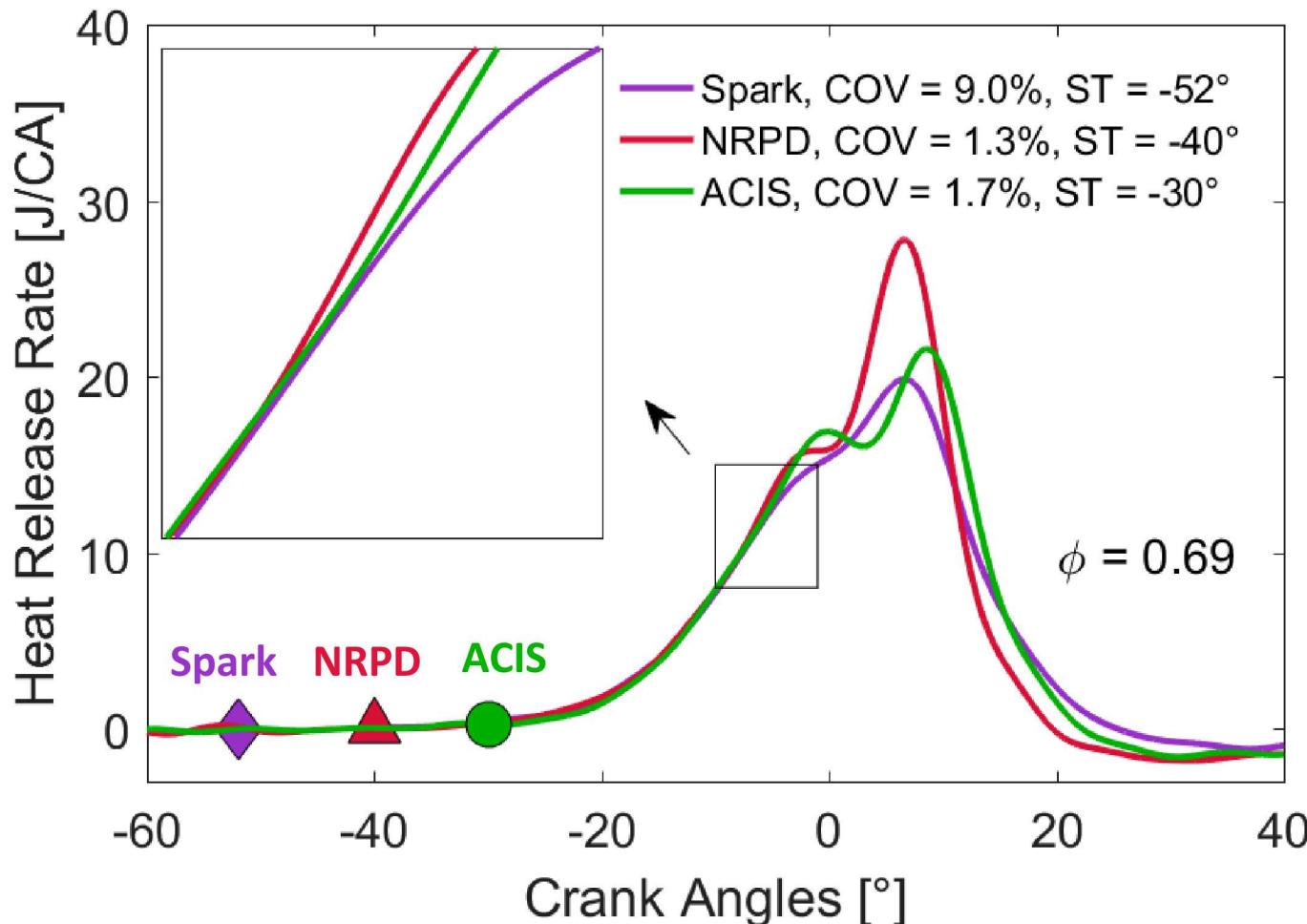
- HC emissions slightly increases for NRPD at lean limit
- Similar CO and HC emissions irrespective of ignition systems, except for the ACIS resulting from faster early burn rates
- Overall NOx reduced from NRPD and ACIS by 30%



NRPD and ACIS could reduce NOx significantly



# Faster early burn rates observed with ACIS and NRPD ignition



## End-gas auto-ignition from all igniters

Residual heating from modest positive valve overlap ( $\sim 34^\circ$ )

Similar heat release rate until  $-10^\circ$  aTDC despite substantial variation in ST

## 4-prong ACIS offers unconstrained streamer growth with multiple ignition sites

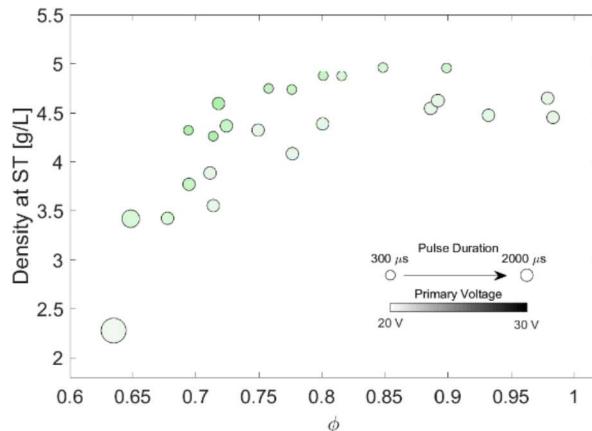
- ACIS produces largest ignition kernel volumes
- Need to validate using ignition kernel imaging

## Higher number of NRPD pulses supplied additional energy for kernel expansion

# Summary

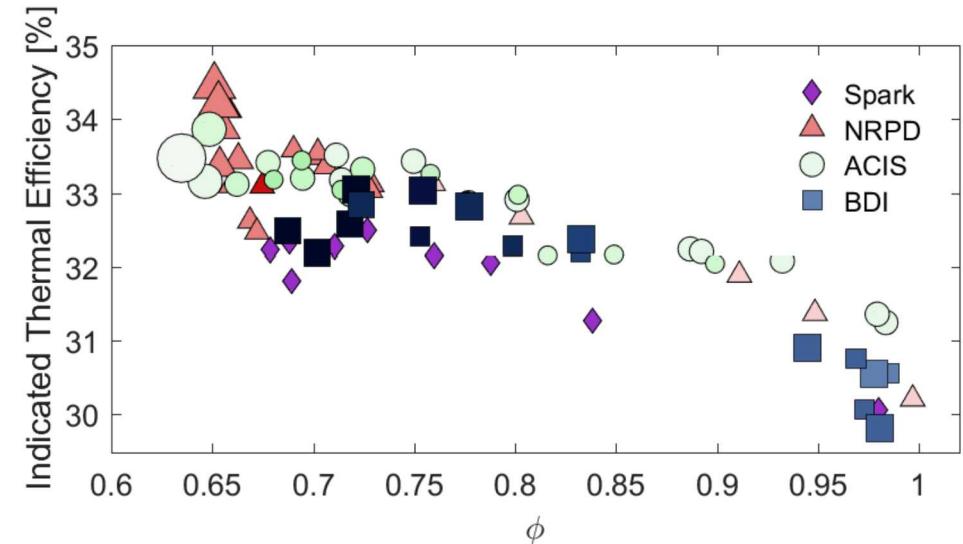
## ACIS and NRPD extends lean limit

- Both ACIS ( $\phi = 0.68$ ) and NRPD ( $\phi = 0.65$ ) extend lean stability limit compared to inductive spark ( $\phi = 0.73$ )
- Peak ITE increases from 32.5% for spark ignition to 33.8% for ACIS and 34.5% for NRPD
- Lean stability limit was not reached during the limited test window for NRPD, suggests possibility of improvement



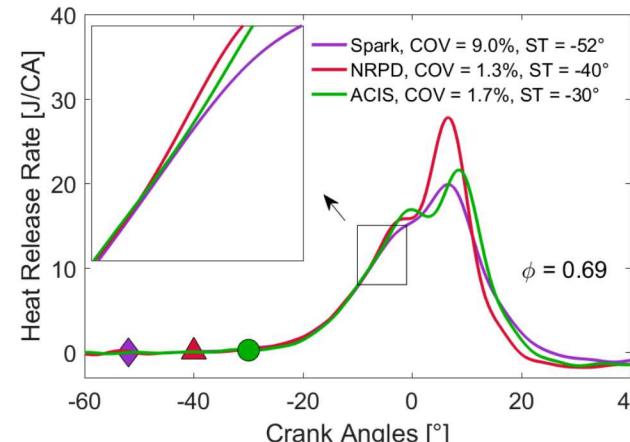
**Larger ignition volumes produce the fastest early kernels, while continual discharges sustain early kernel flame fronts**

- ACIS discharges produce large early flame kernel volumes
- NRPD effectively add discharge energy to the kernel volume



## Engine operation heavily relies on optimum pulsing strategy

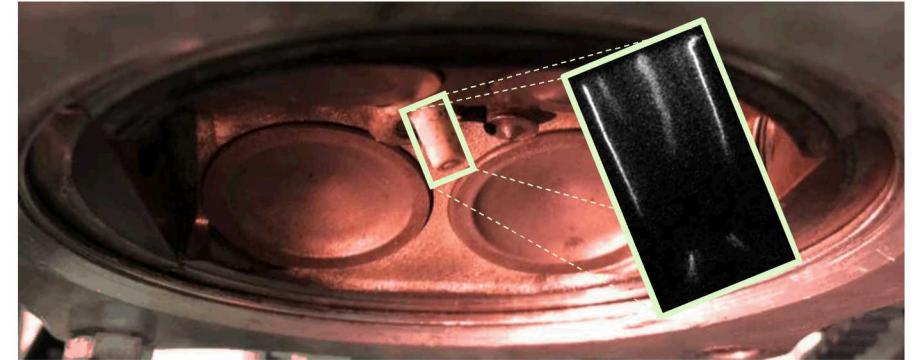
- Increased pulse number for NRPD and increased pulse duration for the ACIS was highly effective for improving cyclic stability for the leanest mixtures ( $\phi < 0.7$ )
- In-cylinder density limits the use of longer pulse durations for ACIS



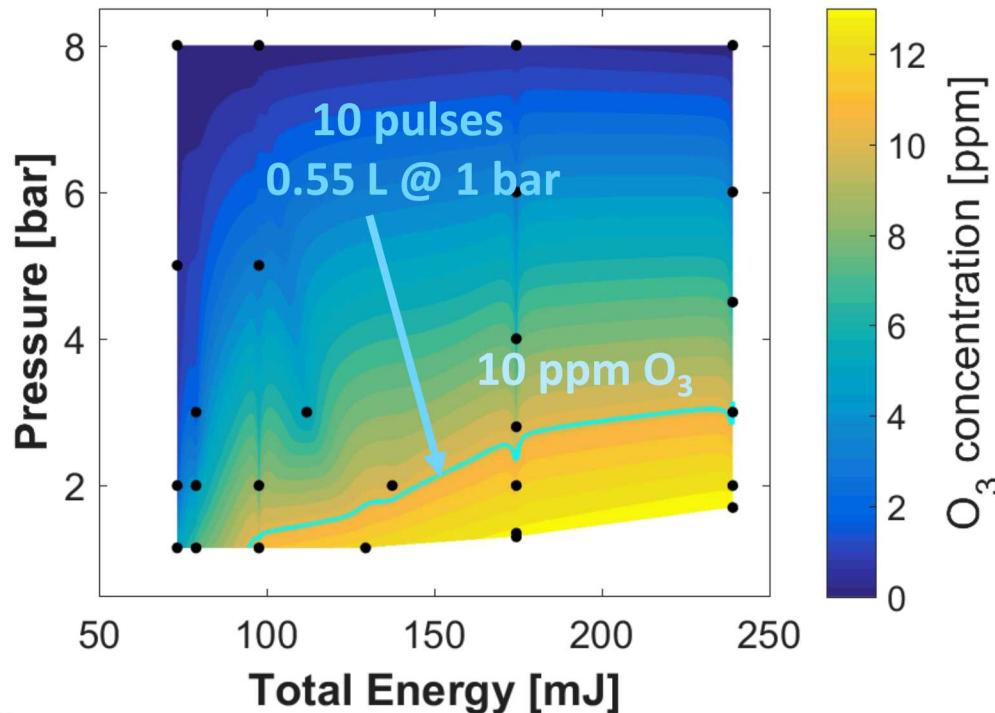
# Future work

## Optical imaging of ignition kernels

- Crank angle resolved intensified imaging of spark, plasma, and corona ignition to better understand the ignition physics
- Explore the effect of EGR dilution tolerance
- Compare different pulsing strategy



Barrier discharge electrode in engine

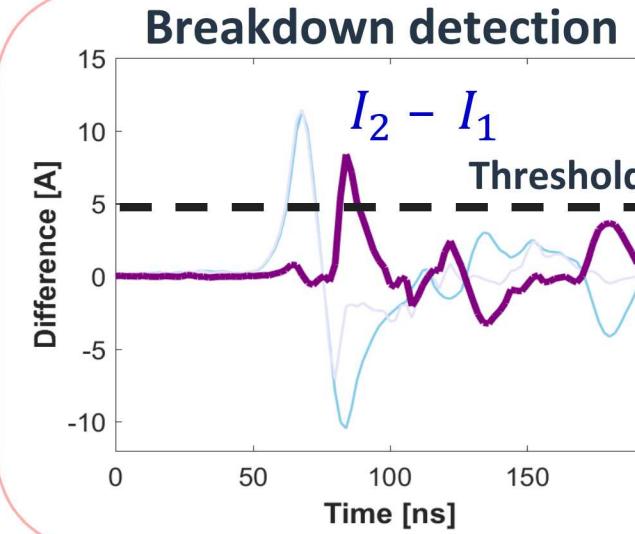
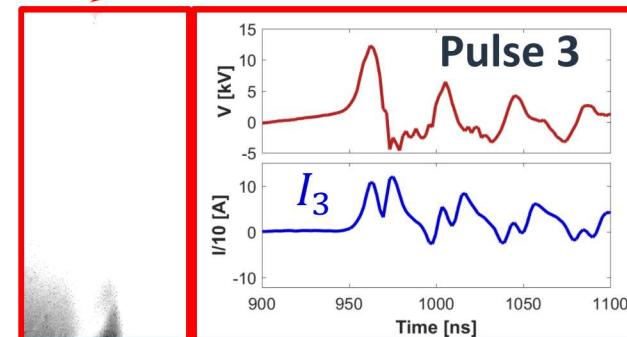
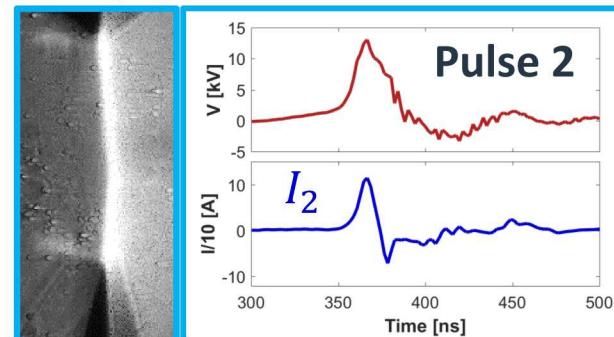
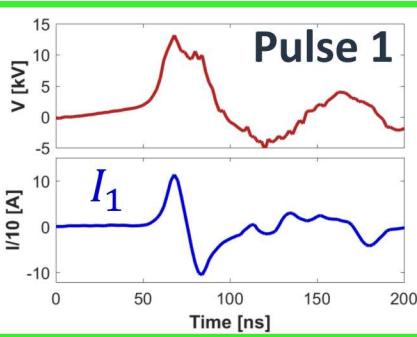
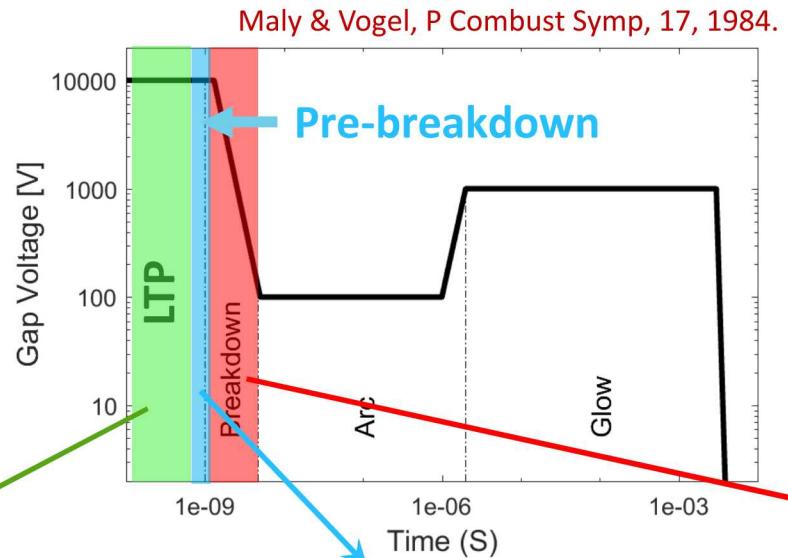


**Preliminary study shows BDI produces adequate O<sub>3</sub> necessary for stable combustion**

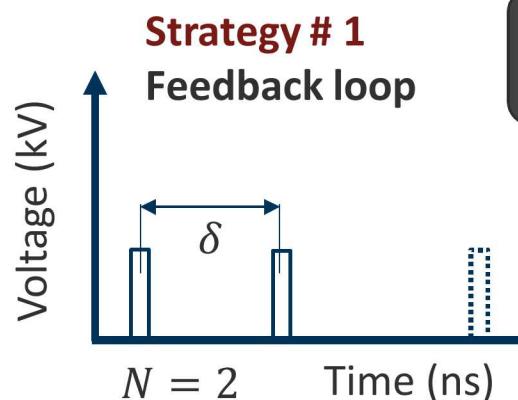
- O<sub>3</sub> generation depends on cylinder pressure and applied voltage
- Small amount, 10 – 30 ppm O<sub>3</sub>, could significantly alter charge reactivity
- Target 30 ppm O<sub>3</sub> = 30 pulses = 3 bursts of 10 pulses

# Future work

Current monitoring can detect onset of arcing/breakdown

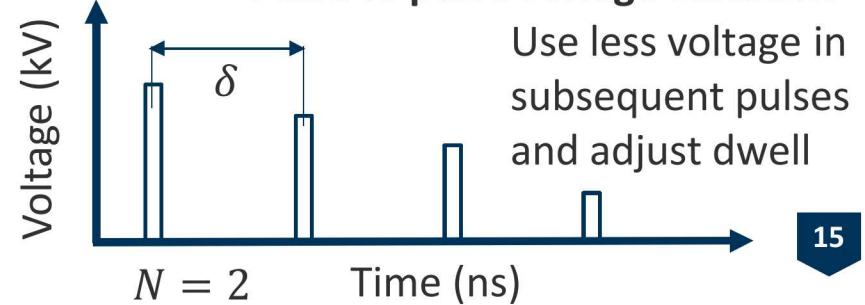


Pulsing strategy to avoid arcing



Active V/I monitor to detect breakdown/arcing

- Decrease # of pulses
- Increase dwell





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# Thank You!

Questions?

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