



Uncertainty Quantification of Leading Edge Erosion Impacts on Wind Turbine Performance



Presented by

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Introduction to Leading Edge Erosion



- Leading edge erosion (LEE) is a prominent issue for wind turbine blade reliability
- Causes gradual performance decrease and persistent maintenance costs
- Main driver of erosion is the impact of rain droplets on leading edge of blade
- Erosion rate typically has an incubation period with little damage, then a linear erosion period
 - Initial erosion labeled as category 1 or 2, up to 2% AEP loss
 - Structural damage starts at category 3 erosion, and progresses to category 4 with up to 5% AEP loss



Field measurements of erosion^[9, 12]

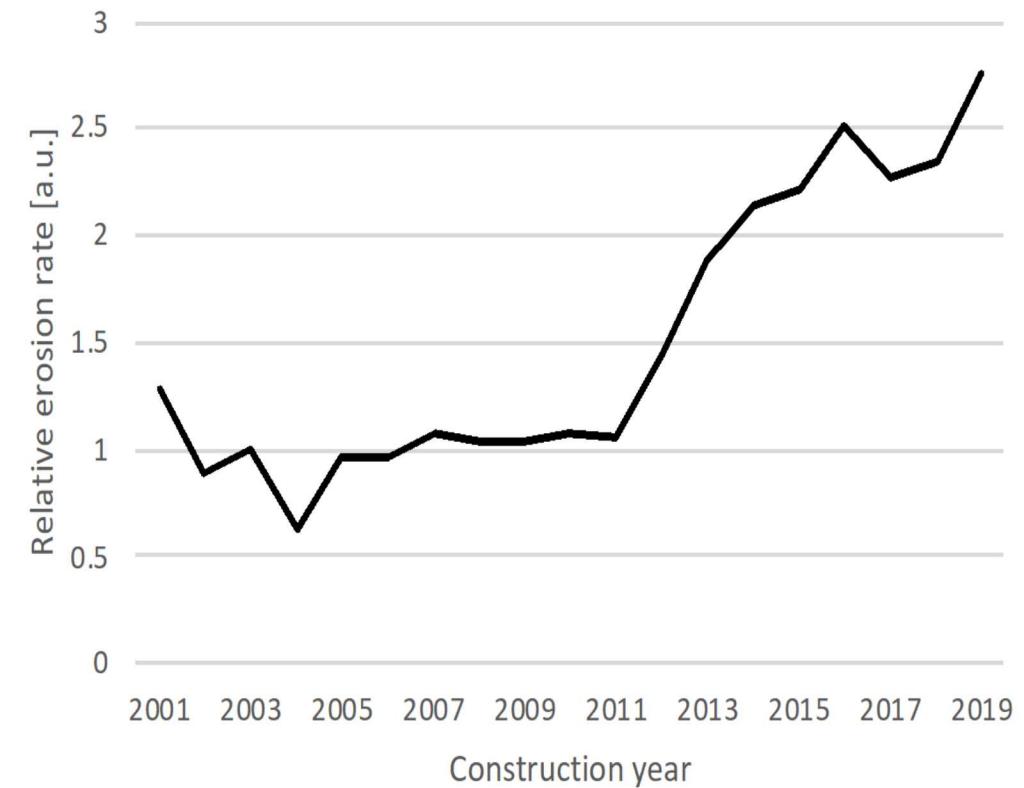
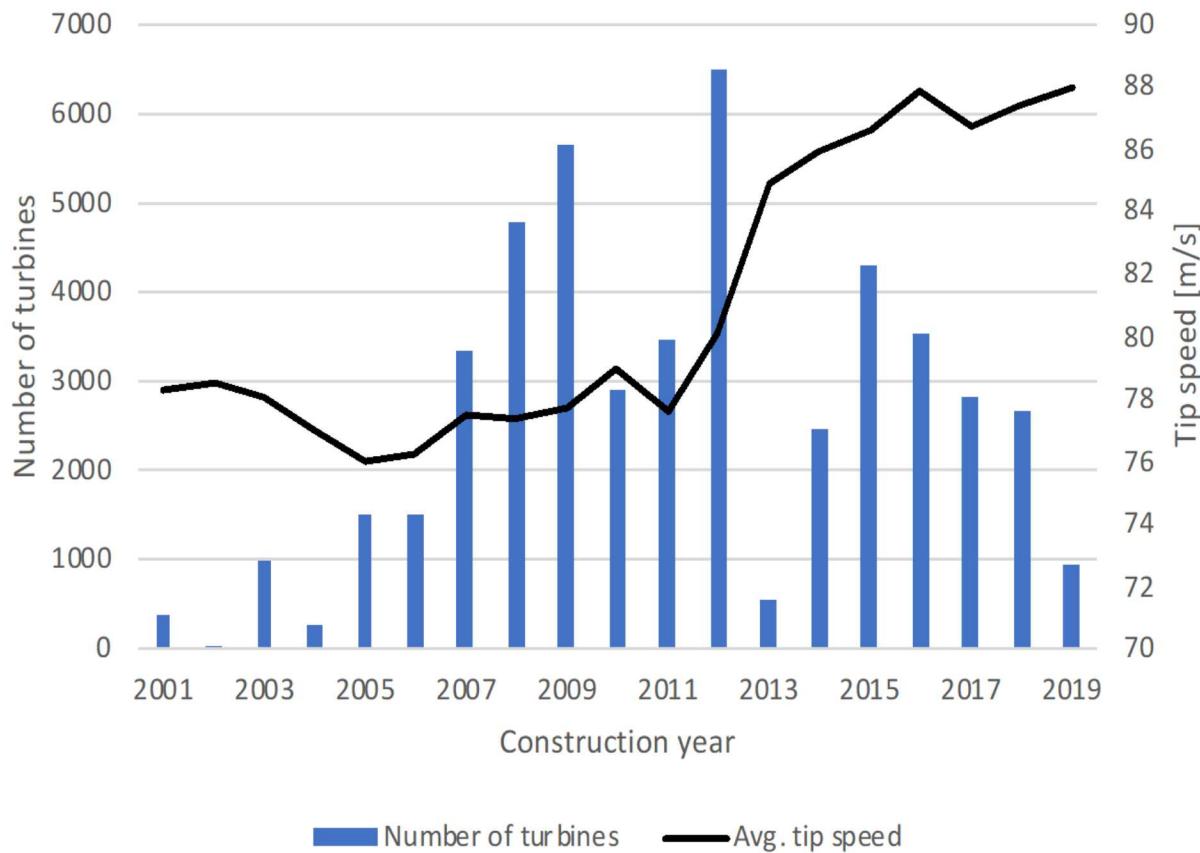


Category 4 erosion

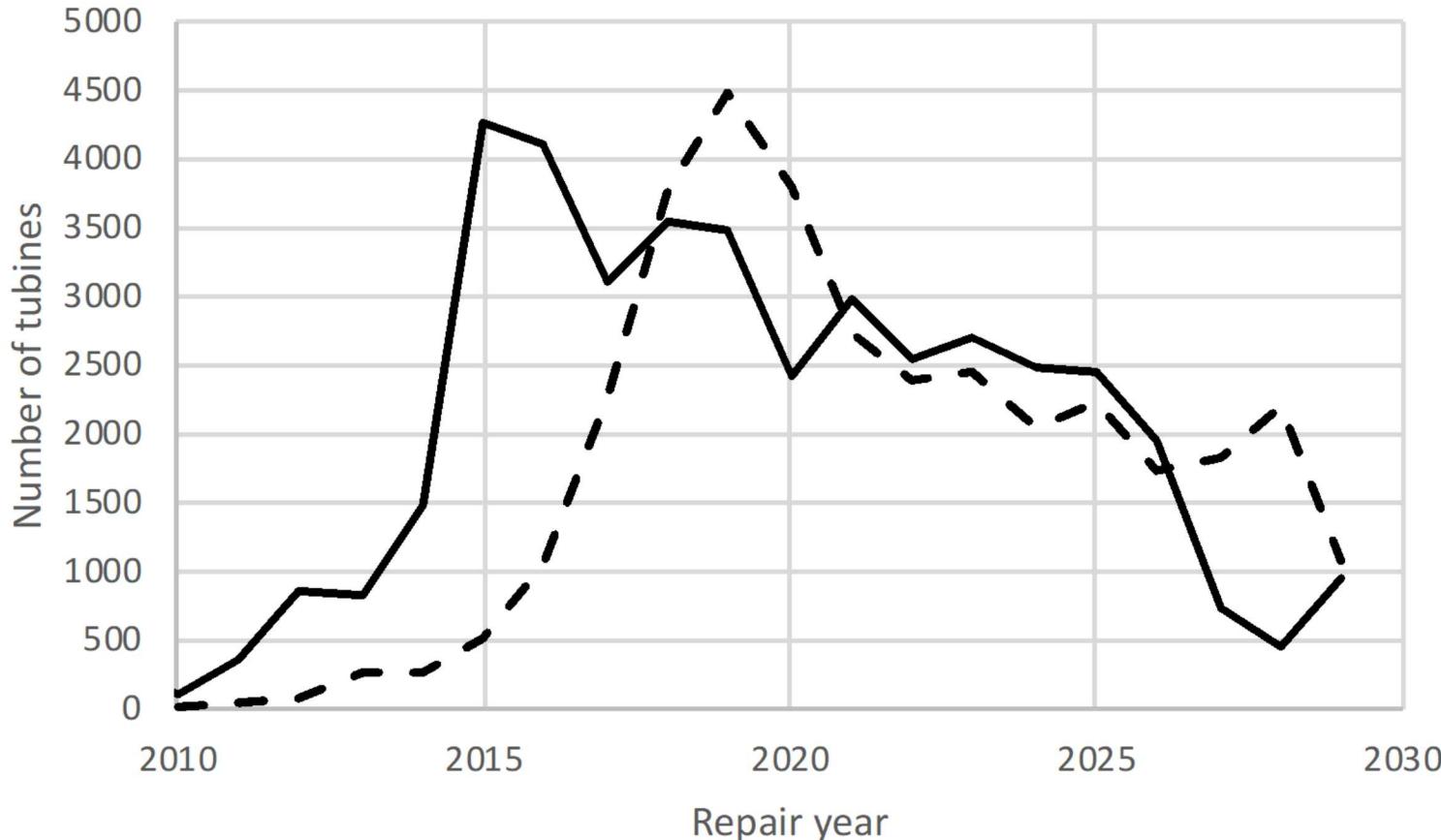
Industry-level Erosion Analysis



- Erosion rates can vary significantly between sites, depending on local atmospheric effects as well as turbine design and operation
- In general, tip speeds have been increasing leading to an increasing relative erosion rate



Number of Turbines Needing LEE Repair

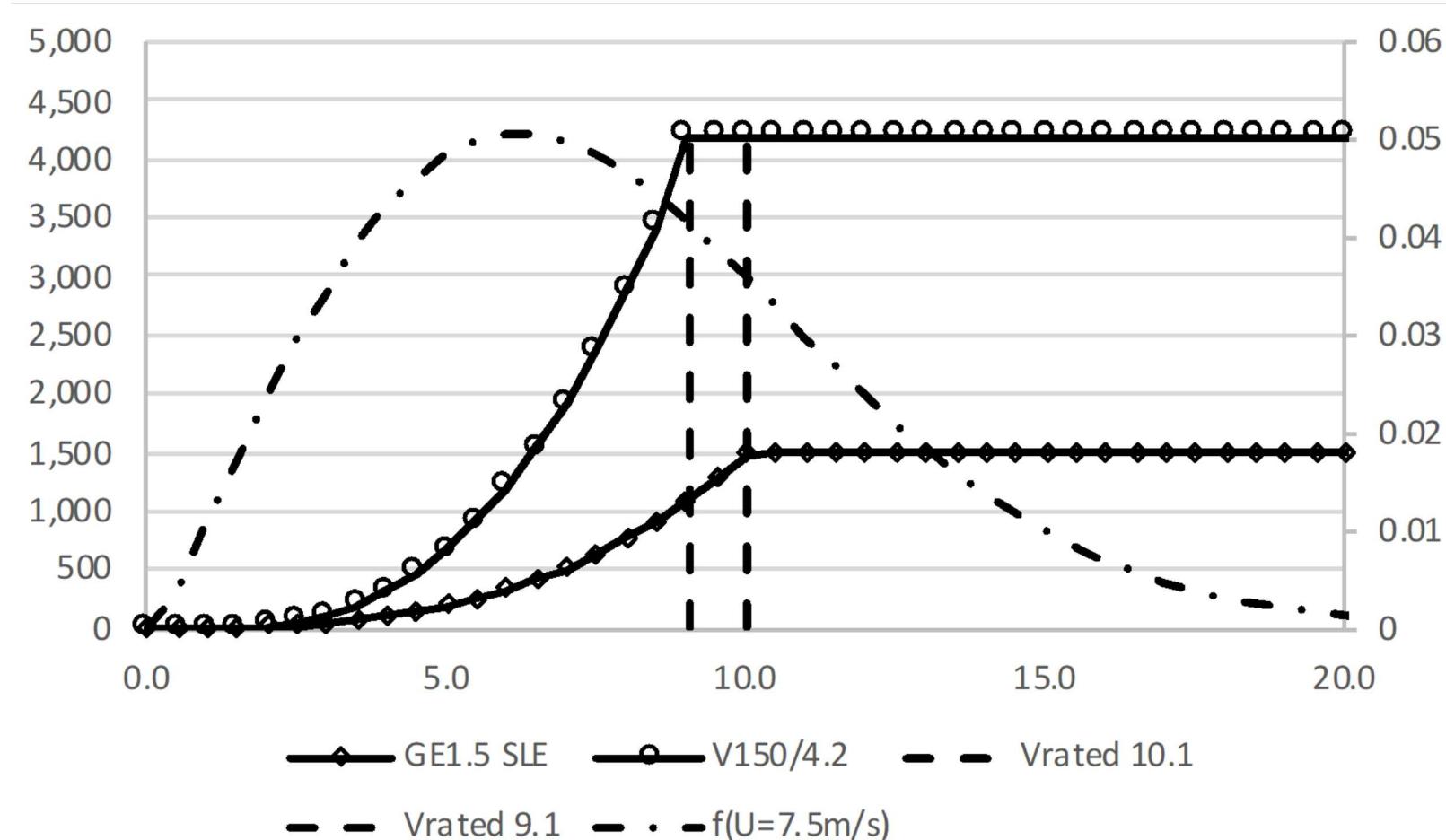


- Number of turbines in the existing US fleet needing LEE repair, assuming 10 (solid) to 15 years (dash) offset time to repair.
 - The number of repairs tapers off because future turbine construction is unknown and thus not added.
- If the trigger point for repair is significant LEE detected by visual inspection, the associated annual energy losses are significant and increasing

Effect of Modern High Capacity Factor Turbine

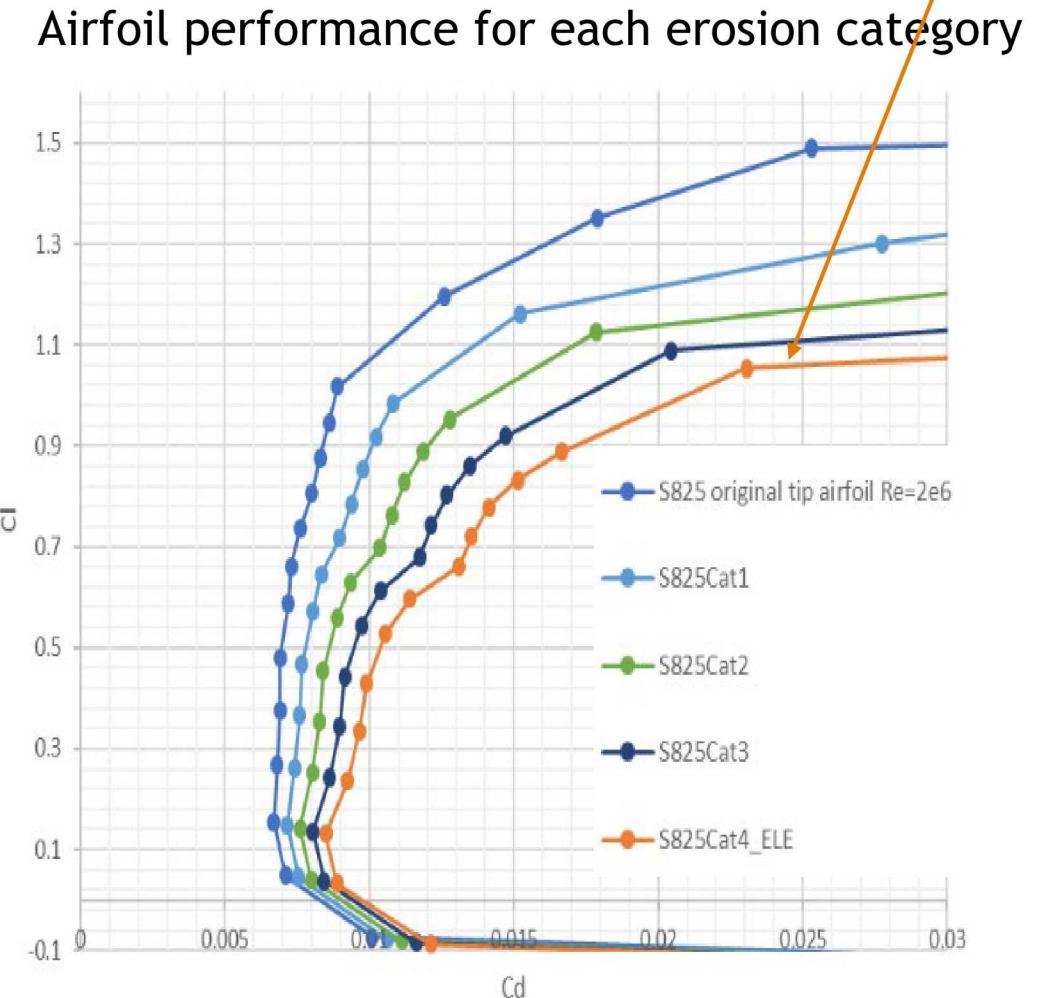
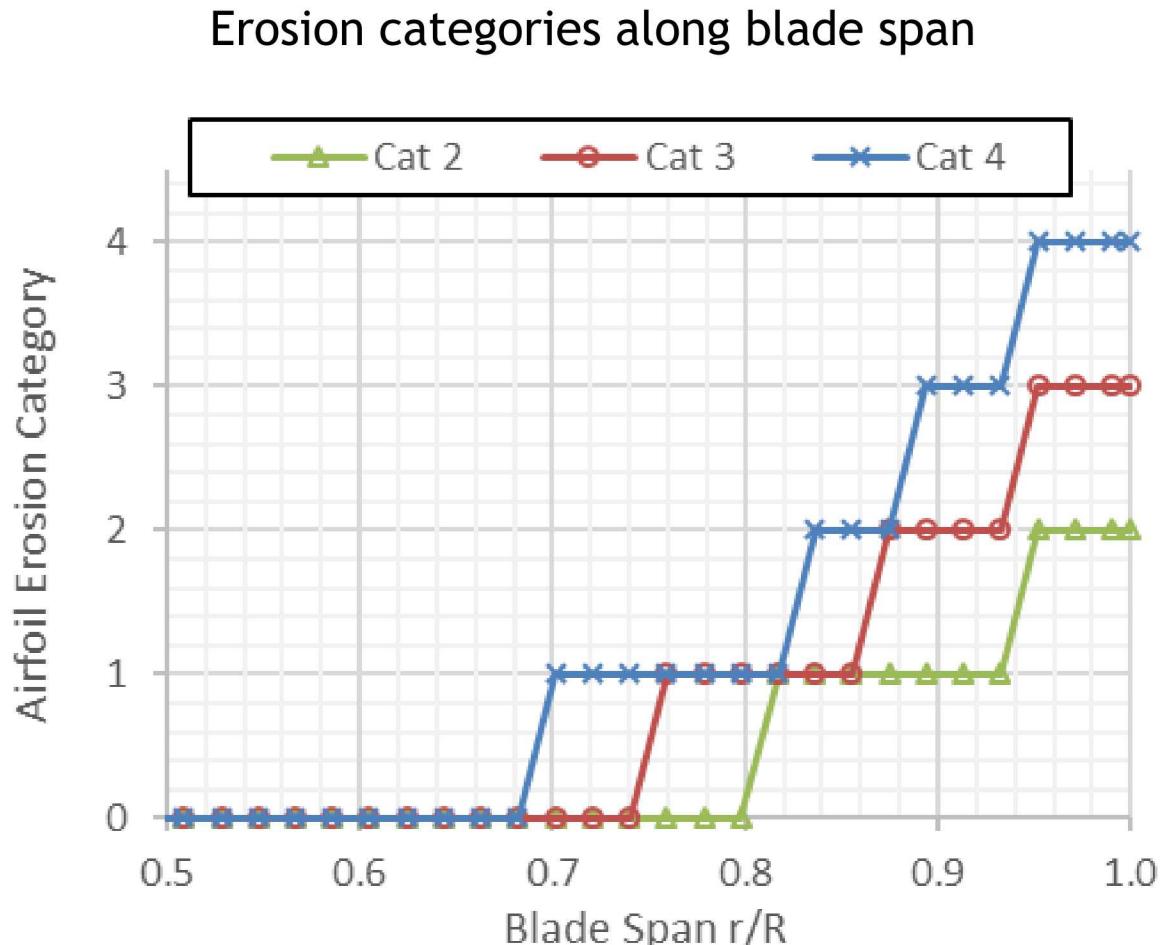


- Ideal power curves of a typical turbine constructed in year 2004 to 2011 and an example of a new high capacity factor IEC class III new turbine, which has not entered the market yet, shown with a Rayleigh distribution $U_{avg}=7.5m/s$.



Categories of Erosion Along Blade

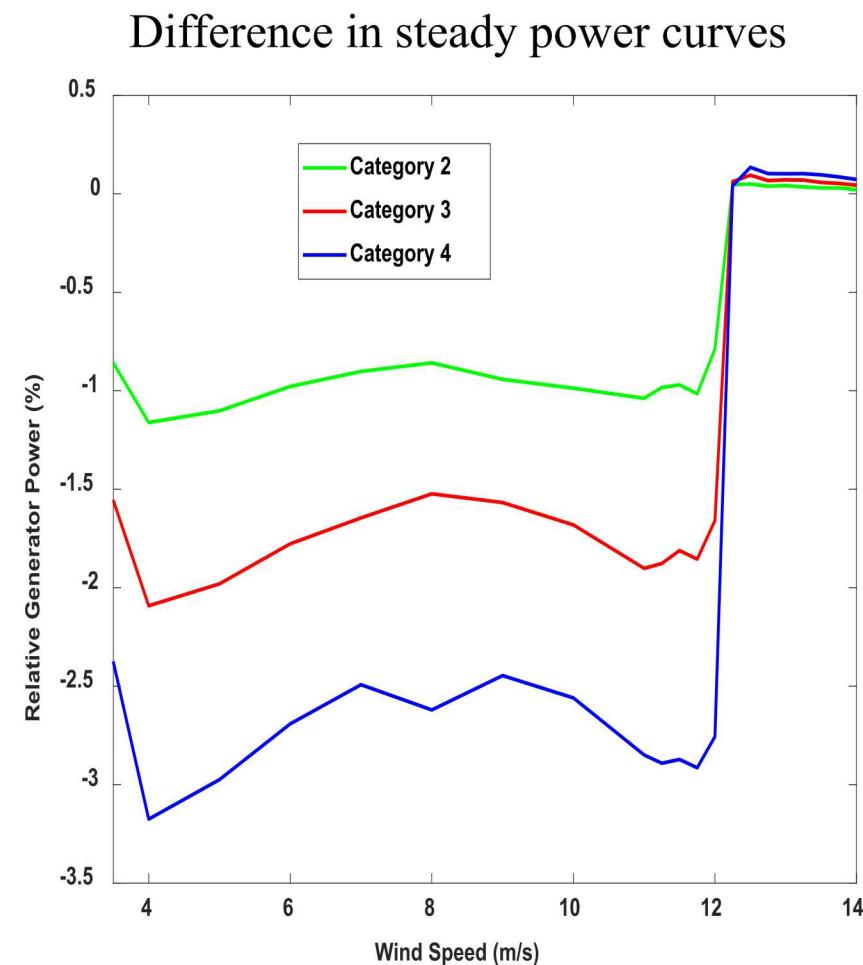
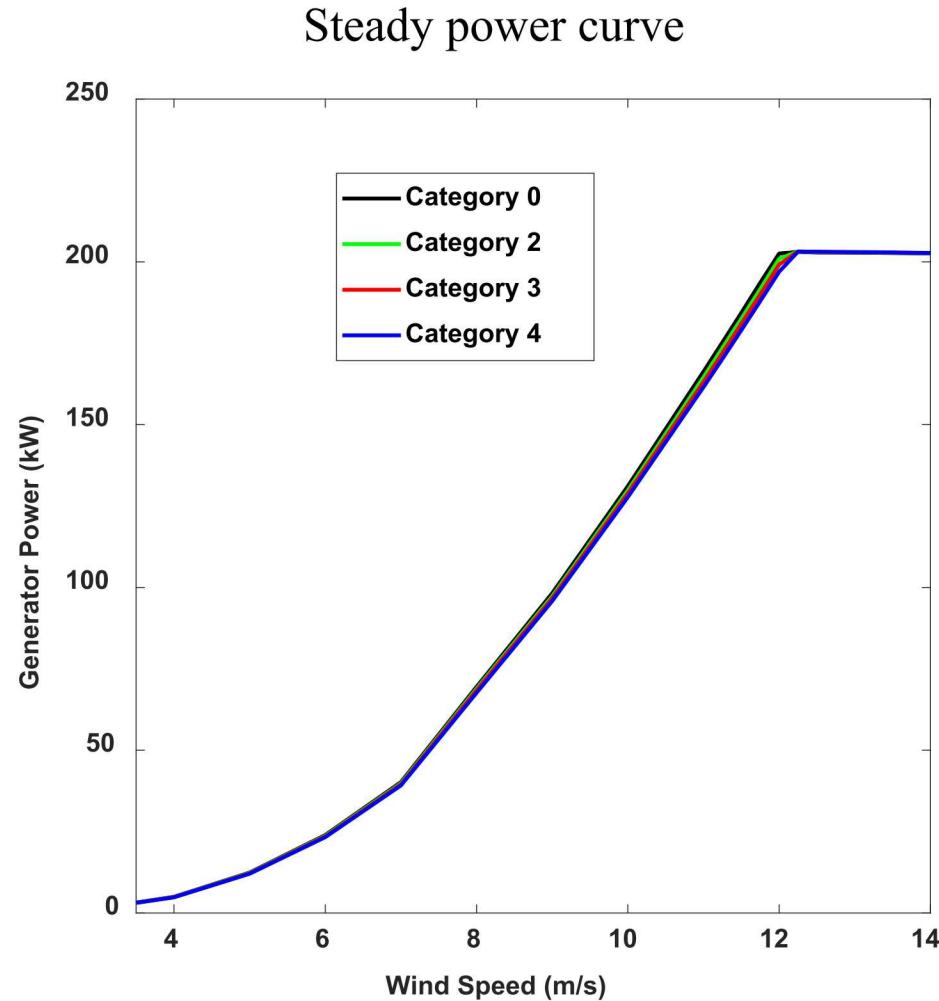
- Blade erosion rates simulated using local blade velocity to the 6.7 exponent for erosion
- Airfoil performance for each erosion category based on wind tunnel testing of a similar airfoil



Steady State Power Curve Erosion Effect



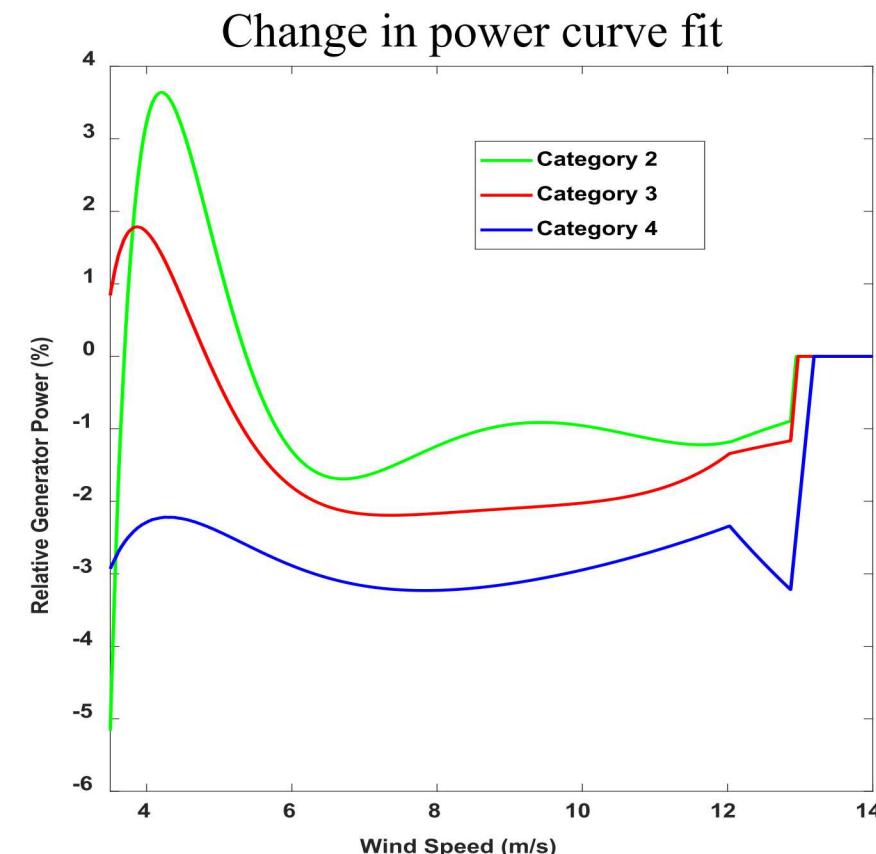
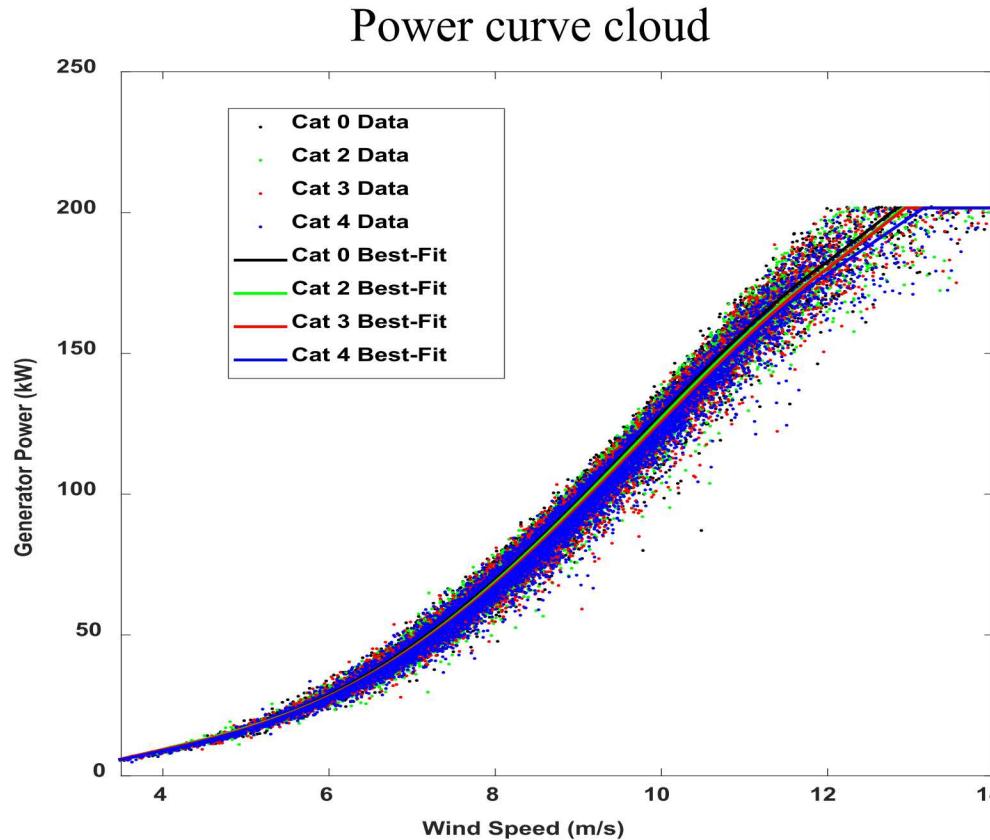
- Steady state power curve of the NRT turbine simulated using AeroDyn from the OpenFAST code suite



Probabilistic Power Curve Uncertainty Analysis

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- Monte Carlo sampling was conducted to randomly sample 10,000 simulations, each 10 minutes long, for each of the four erosion categories
- Dakota used for UQ analysis, with TurbSim for inflow and OpenFAST for turbine simulation
- Uncertain aleatoric parameters: hub-height wind speed, turbulence intensity, shear exponent, air density, yaw offset, collective blade pitch
 - Power increase at low wind speeds due to small number of samples relative to inflow variance



AEP Impact from Power Curve Uncertainty Analysis



- Annual energy production relative to no erosion for a range of mean wind speeds using a Rayleigh wind distribution, based on the probabilistic power curve cloud results.

| Erosion Category | Mean Wind Speed (m/s) | | | | |
|------------------|-----------------------|-------|-------|-------|-------|
| | 4 | 6 | 7.5 | 8.5 | 10 |
| 0 | 0.0% | 0.0% | 0.0% | 0.0% | 0.0% |
| 2 | -1.0% | -0.9% | -0.7% | -0.6% | -0.4% |
| 3 | -1.9% | -1.6% | -1.3% | -1.1% | -0.8% |
| 4 | -3.0% | -2.6% | -2.2% | -1.9% | -1.6% |

Summary of Torque 2020 paper on LEE



- Identified sources of uncertainty in quantifying leading edge erosion performance impact
- Predicted effect of erosion on power using a standard steady analysis and a probabilistic analysis
- Probabilistic analysis results indicate that erosion should be measurable in the field with calibrated instrumentation and a long enough sampling period



Thank you



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