

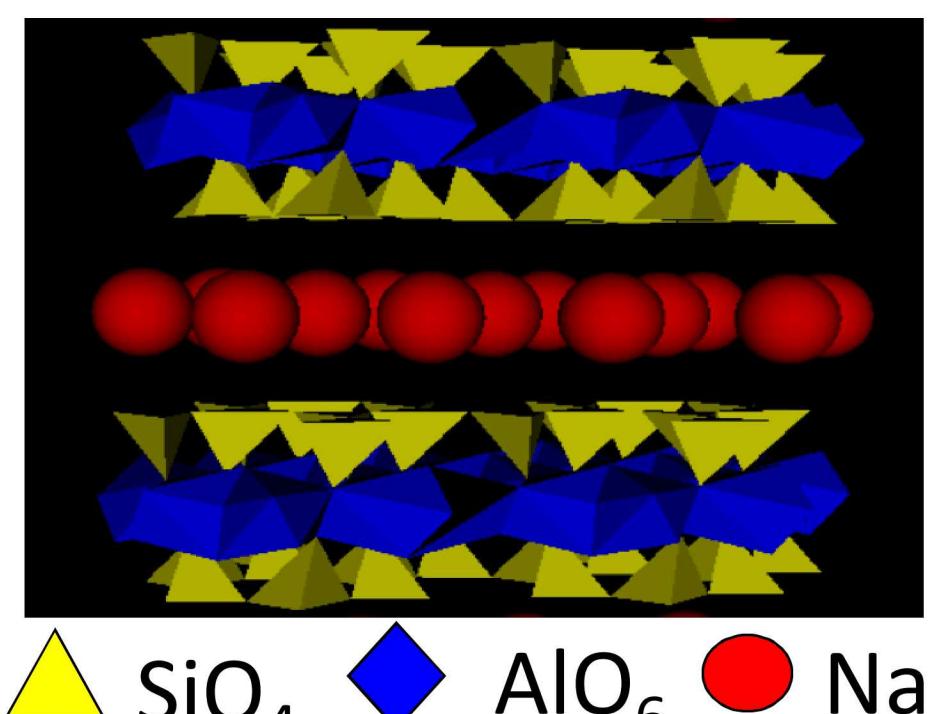
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□ Motivation

The DOE Office of Electricity views sodium batteries as a priority in pursuing a safe, resilient, and reliable grid. Improvements in solid-state electrolytes are key to realizing the potential of these large-scale batteries

□ Montmorillonite Ion Conductors

- Clay sheets composed of one layer of AlO_6 octahedra between two layers of SiO_4 tetrahedra.
- Sheets are negatively charged due to substitutions and charged is balanced by dissolved cations
- 2D hydrated interlayers transport Na^+ , similar to $\beta''\text{-Al}_2\text{O}_3$
- Inexpensive material, low-temp processing, and tunable properties



□ Objective

- Identify fundamental structure-processing-property relationships in montmorillonite sodium-ion conductors to inform design for use in sodium batteries

□ Characterization Methodology

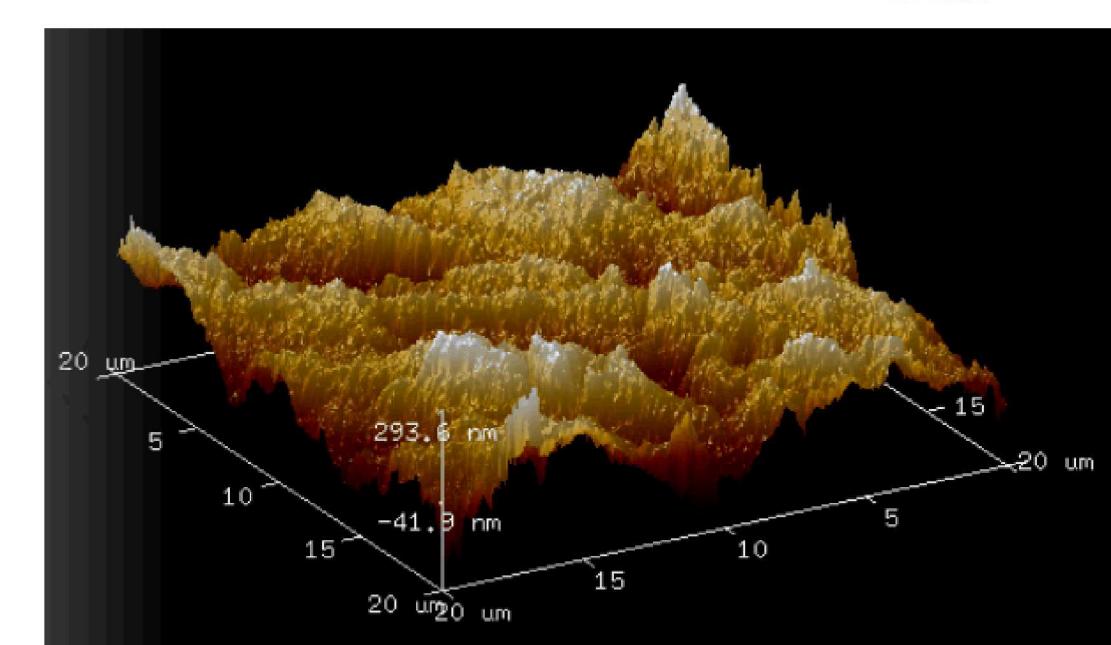
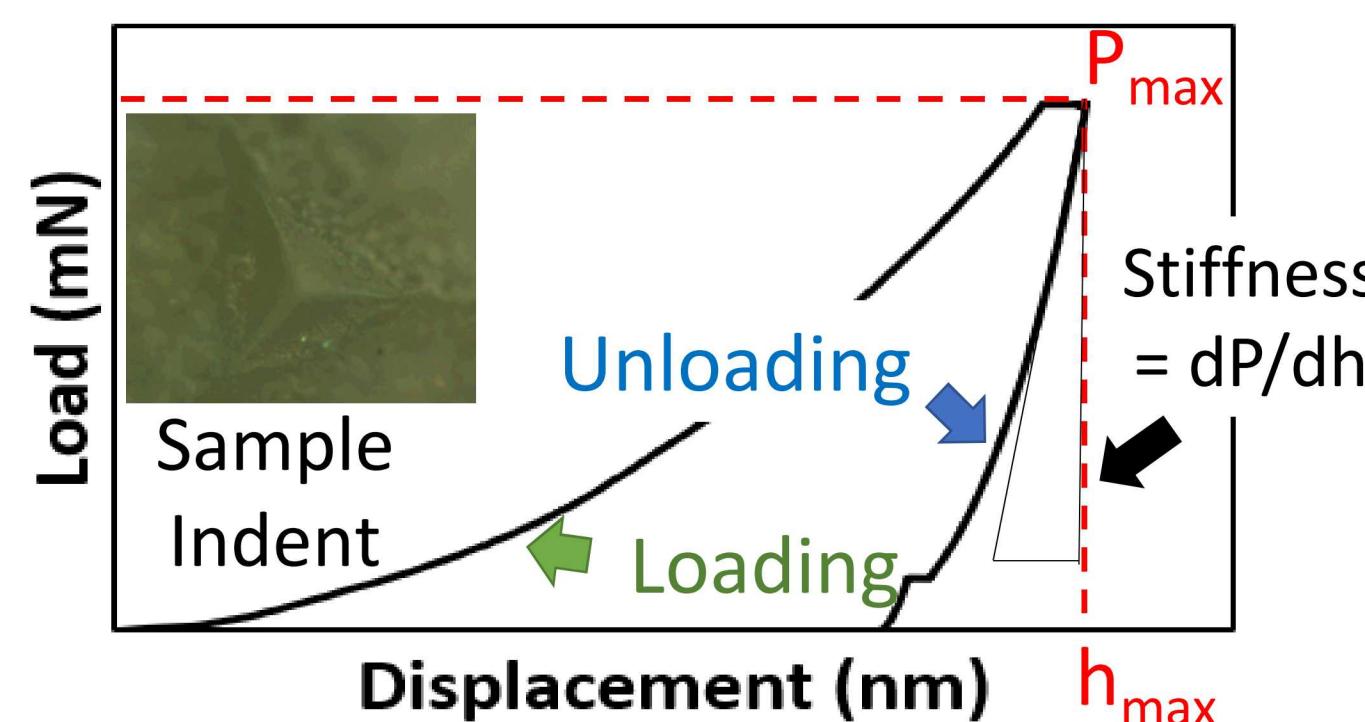
- Nanoindentation** – small deformation to measure modulus and hardness by Oliver-Pharr Method

$$\frac{1}{E^*} = \frac{1 - \nu^2}{E} + \frac{1 - \nu^2}{E'}$$

$$H = \frac{P_{max}}{24.5h_p^2}$$

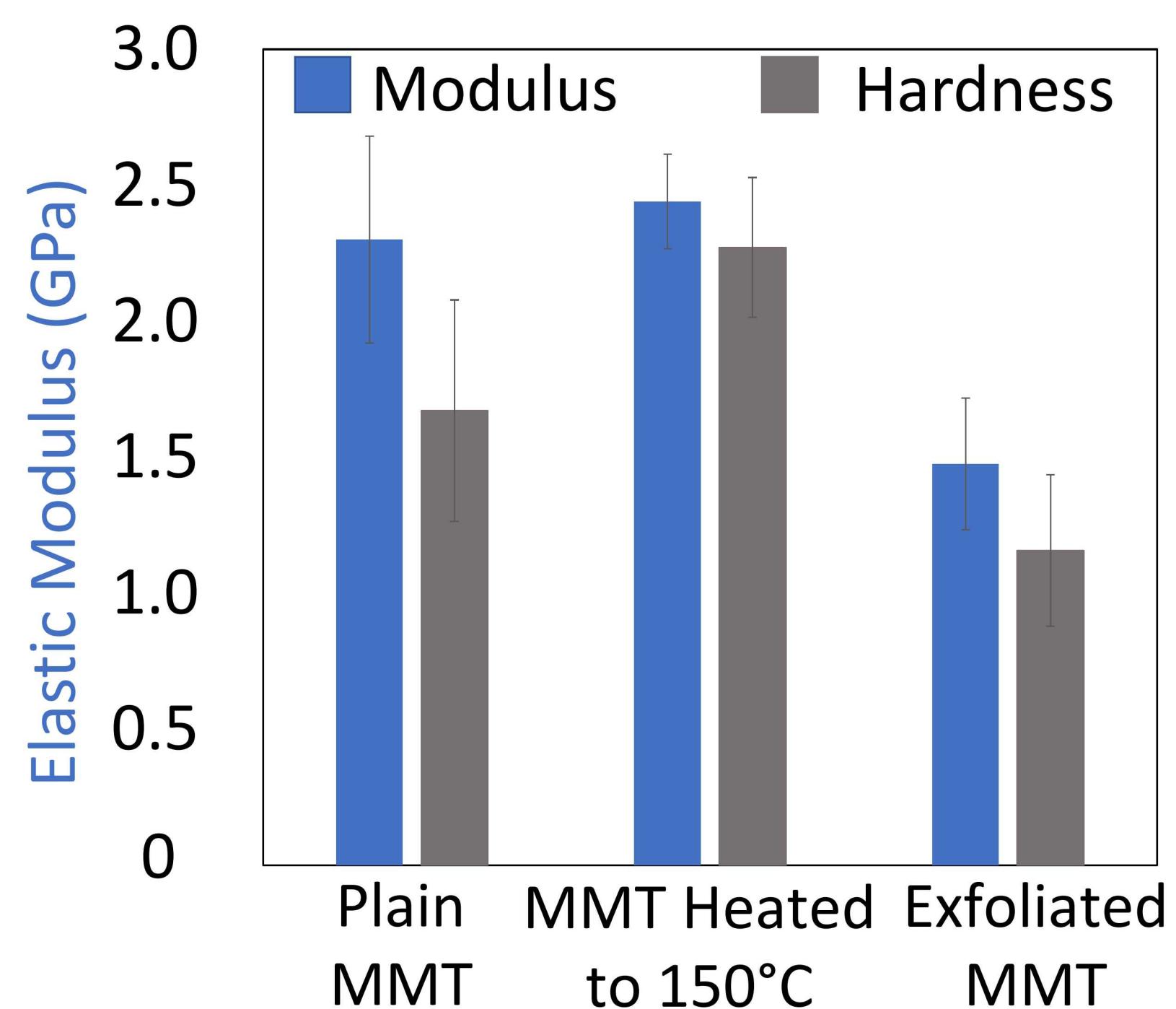
Oliver-Pharr Equations

- Atomic force microscopy** – topography and spatial mapping of elastic modulus

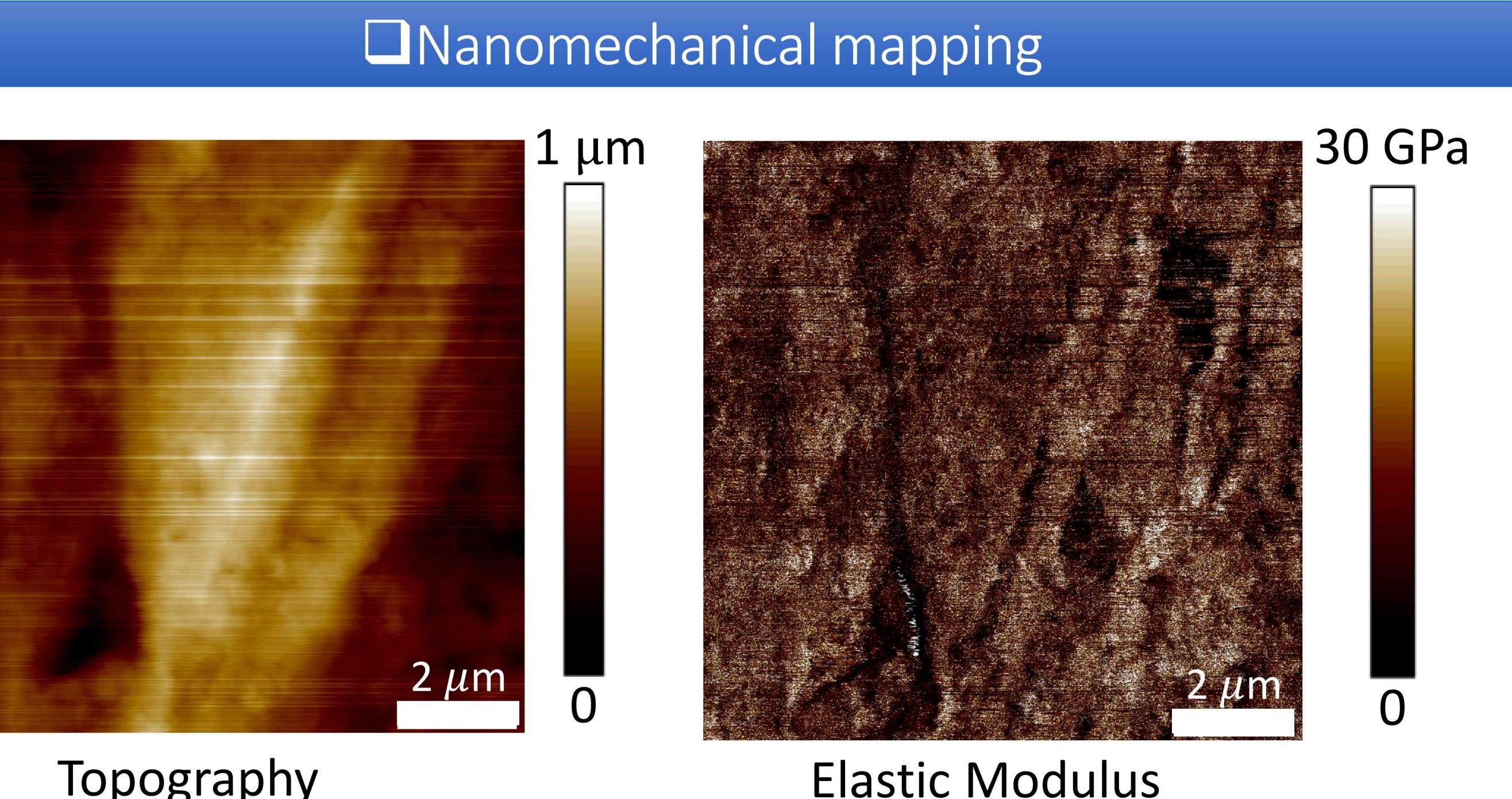


□ Mechanical properties of pellets can be controlled by:

- Montmorillonite (MMT) structure – water content, platelet orientation



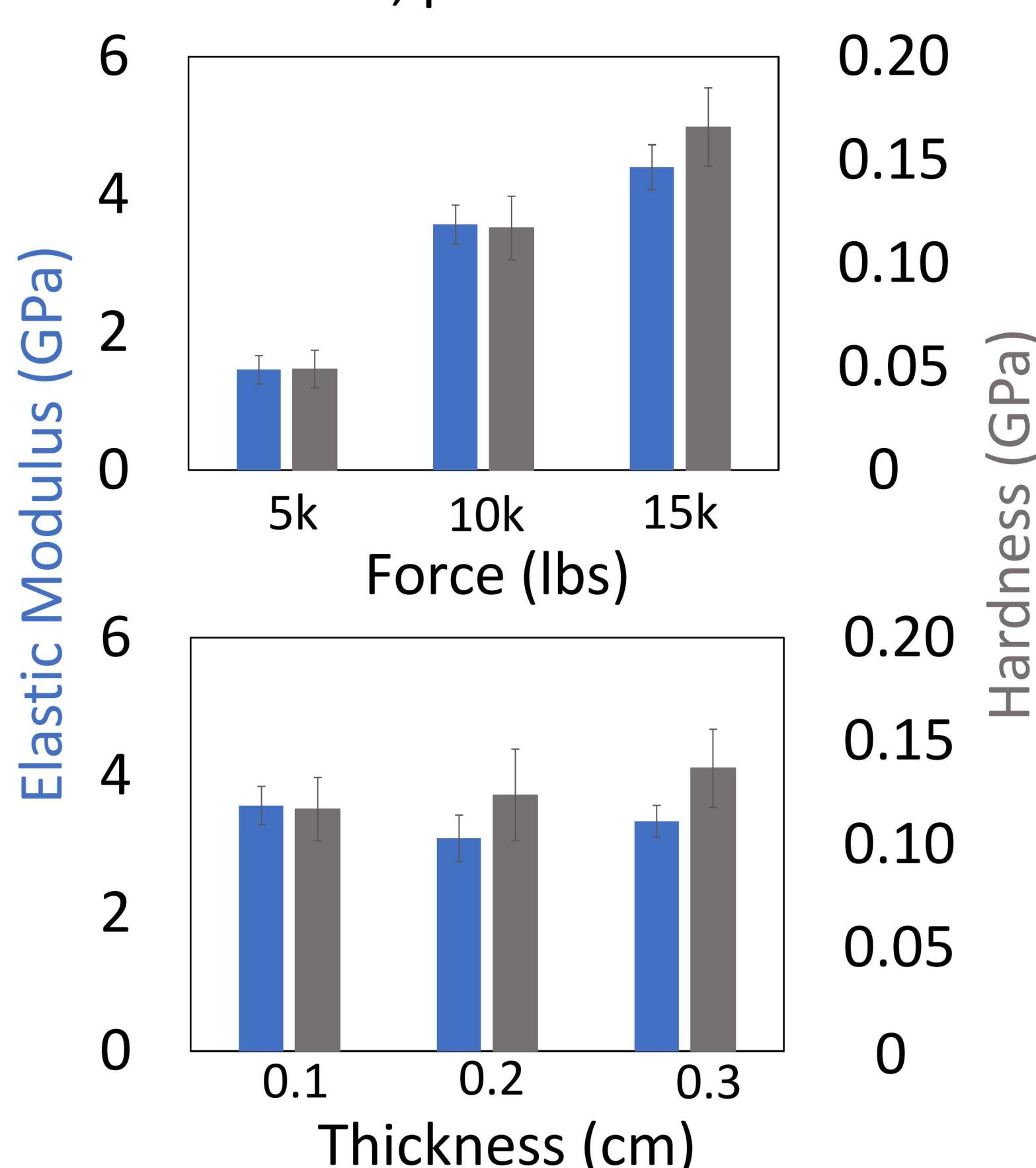
Destruction of layered structure (exfoliation) degrades mechanical properties.



Small deformations made with an AFM cantilever can extract elastic modulus with sub-micron spatial resolution

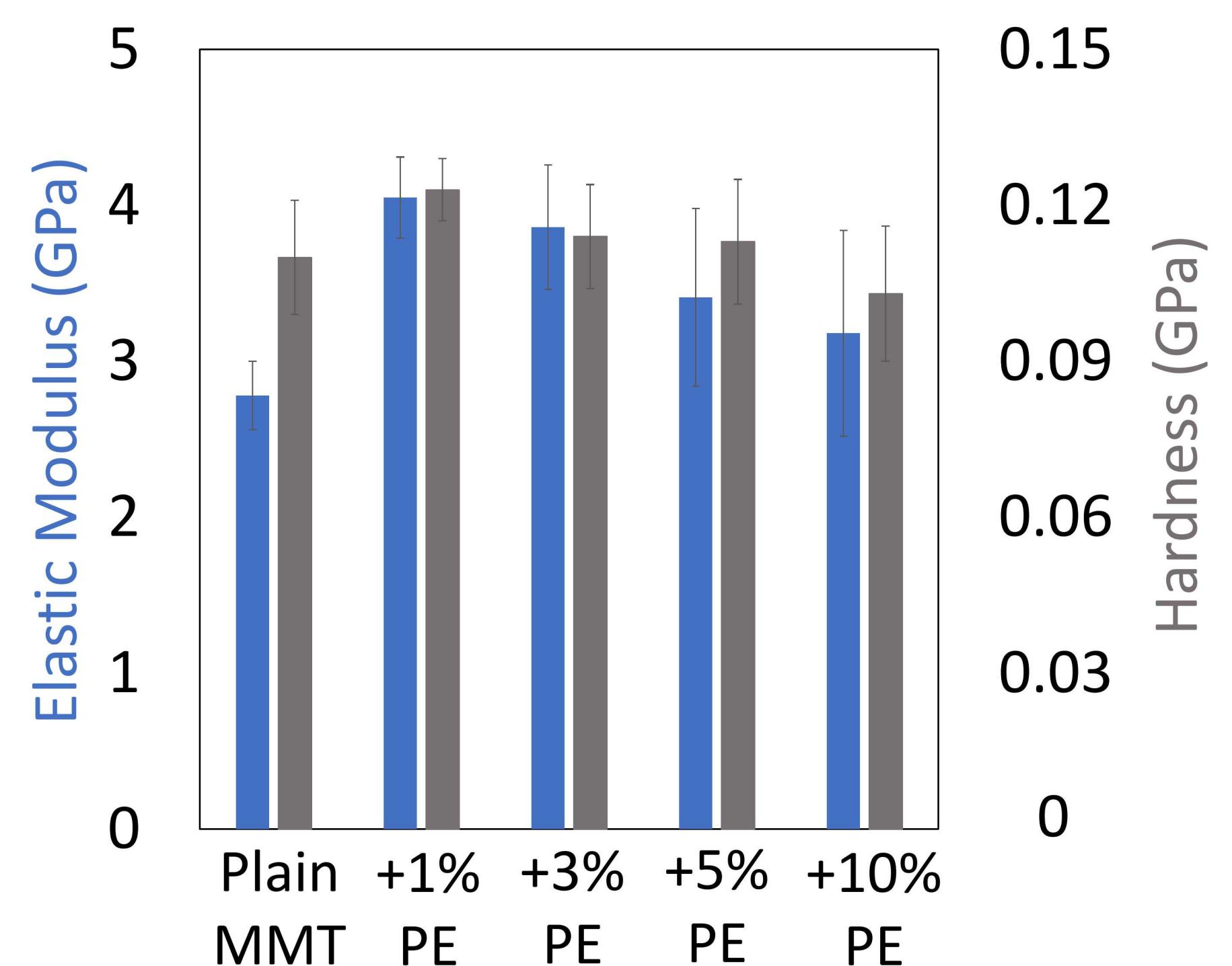
Local mechanical properties can be correlated with surface features (pores, impurities, roughness)!

- Pellet preparation – Pressure, pellet thickness



Pellets can be made stronger with more pressure and can be made thin without losing integrity.

- Composition – Polyethylene can be added to increase modulus/hardness



Incorporation of small amount of chemically inert polymer improves mechanical integrity.

□ Nanomechanical mapping

Conclusions:

- The mechanical properties of sodium ion conductors can be tuned by controlling:
 - Extent of clay exfoliation
 - Pressure during pellet formation
 - Polymer content in clay composites
- Mechanical properties can be correlated with topographical features to further inform design decisions

Future Considerations:

- Can MMT be used as an ion conductor in other battery chemistries?
- Can other polymers further improve mechanical properties in composites?
- Can MMT platelets be oriented preferentially in thru-plane direction?

□ Conclusions and Future Work

□ Acknowledgements

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