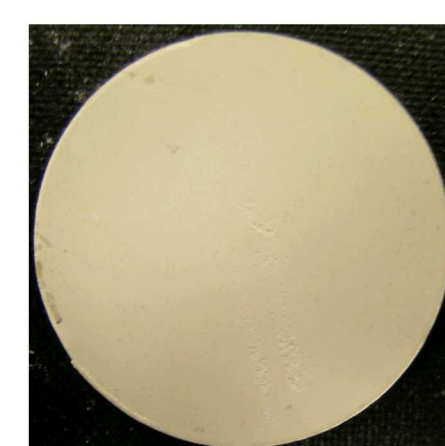
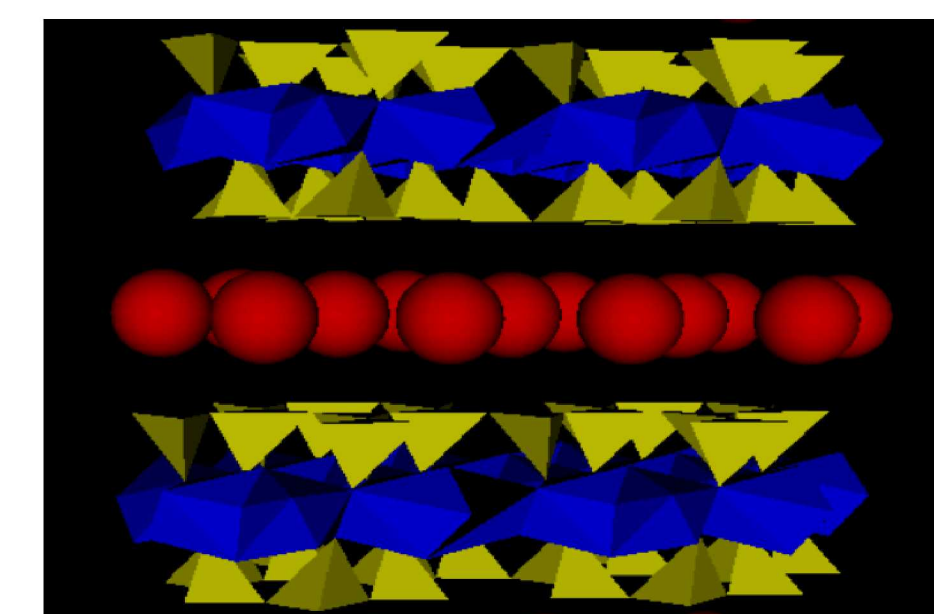


## Motivation

The DOE Office of Electricity views sodium batteries as a priority in pursuing a safe, resilient, and reliable grid. Improvements in solid-state electrolytes are key to realizing the potential of these large-scale batteries

## Montmorillonite Ion Conductors

- Clay sheets composed of one layer of  $\text{AlO}_6$  octahedra between two layers of  $\text{SiO}_4$  tetrahedra.
- Sheets are negatively charged due to substitutions and charged is balanced by dissolved cations
- 2D hydrated interlayers transport  $\text{Na}^+$ , similar to  $\beta''\text{-Al}_2\text{O}_3$
- Inexpensive material, low-temp processing, and tunable properties



Pressed  
MMT Pellet

## Objective

- Identify fundamental structure-processing-property relationships in montmorillonite sodium-ion conductors to inform design for use in sodium batteries

## Characterization Methodology

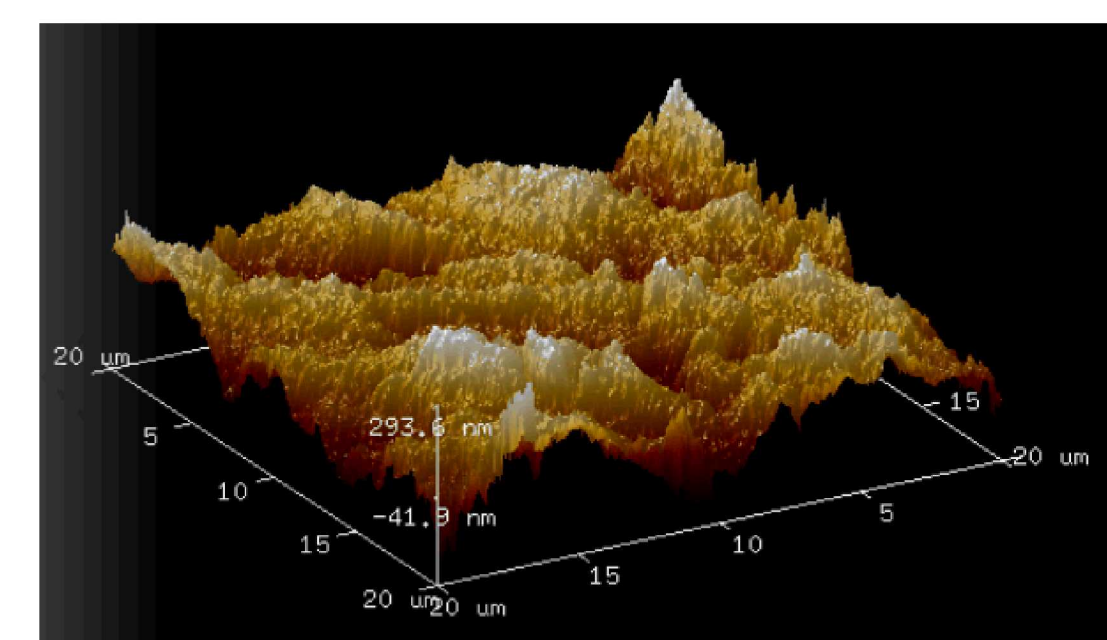
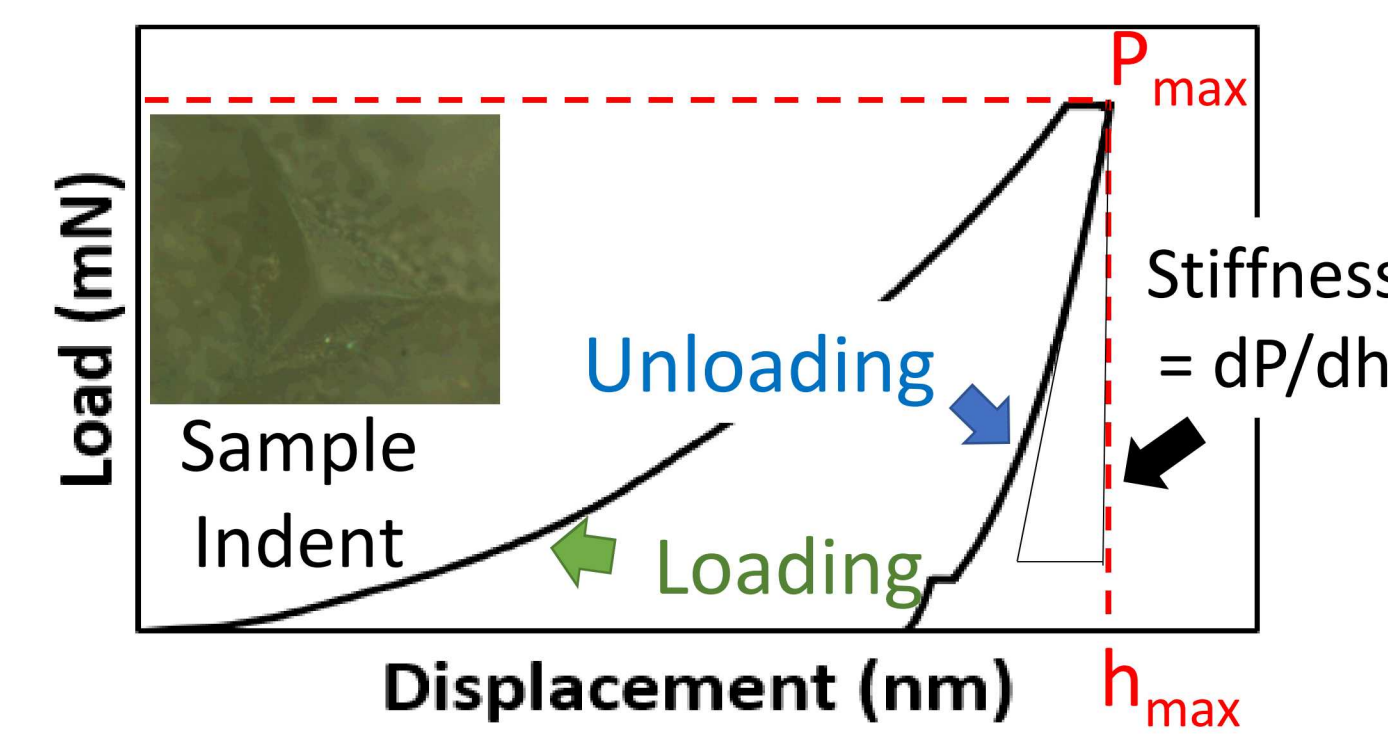
- Nanoindentation** –small deformation to measure modulus and hardness by Oliver-Pharr Method

$$\frac{1}{E^*} = \frac{1 - \nu^2}{E} + \frac{1 - \nu'^2}{E'}$$

$$H = \frac{P_{max}}{24.5h_p^2}$$

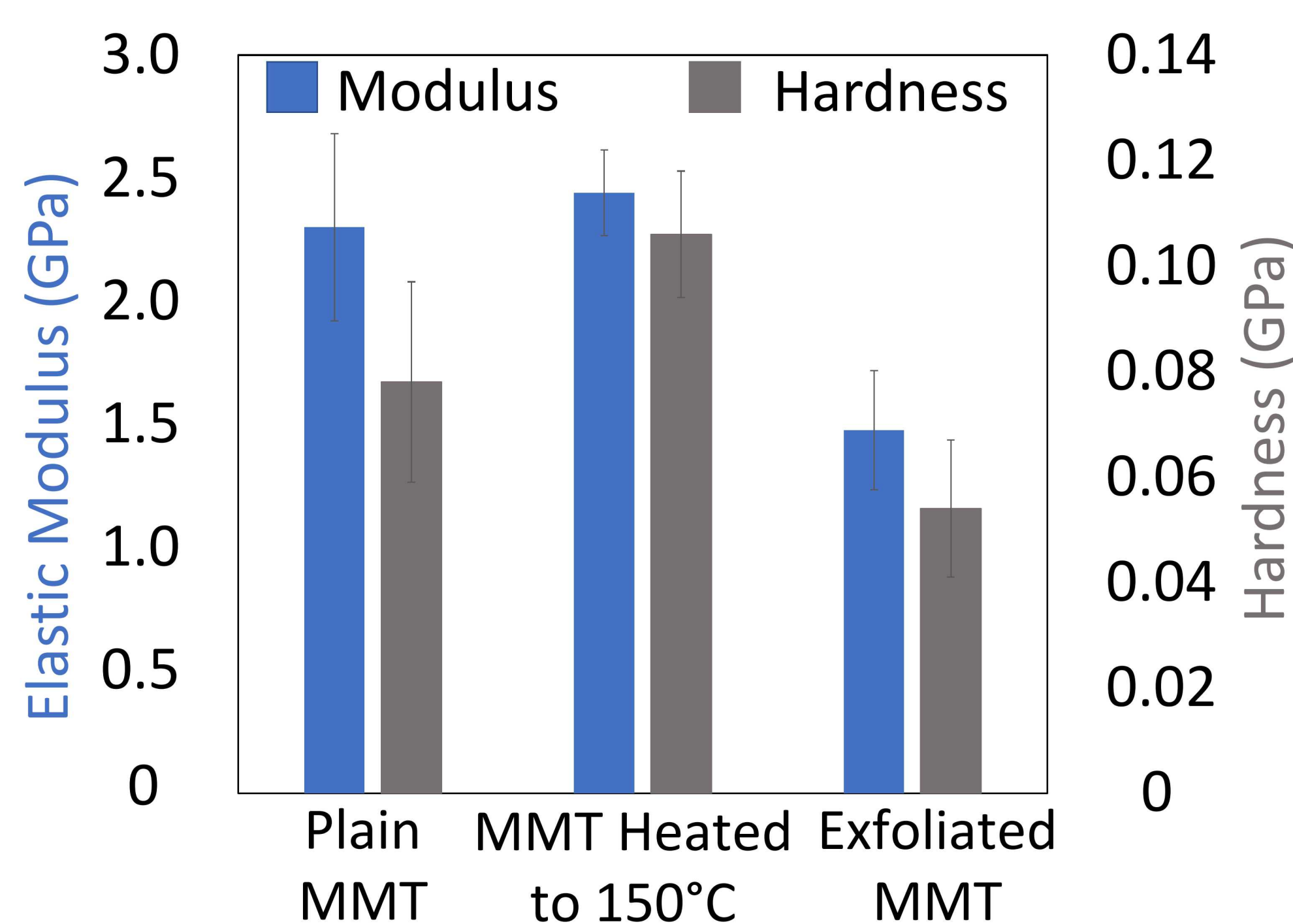
Oliver-Pharr Equations

- Atomic force microscopy** – topography and spatial mapping of elastic modulus



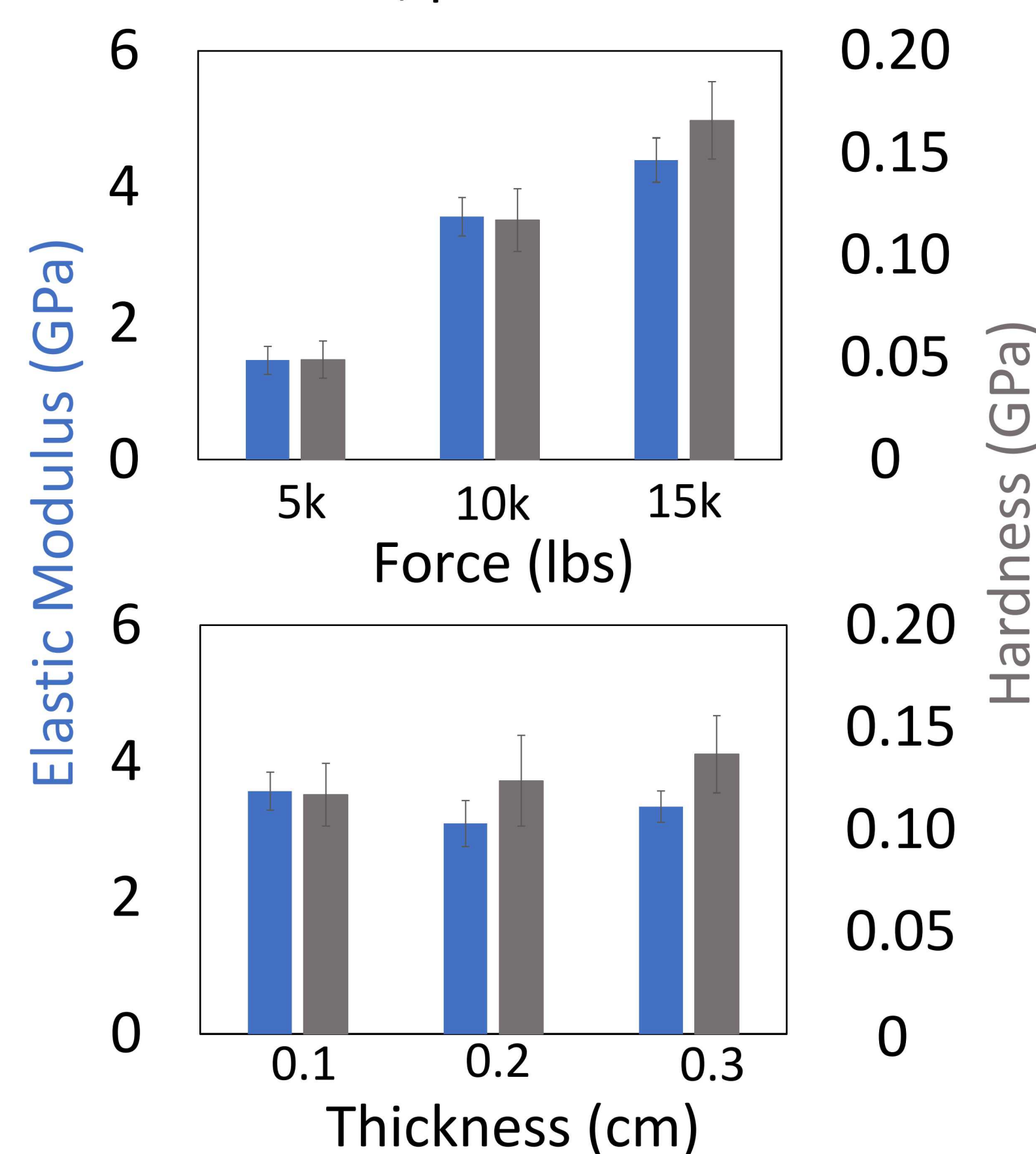
## Mechanical properties of pellets can be controlled by:

- Montmorillonite (MMT) structure – water content, platelet orientation



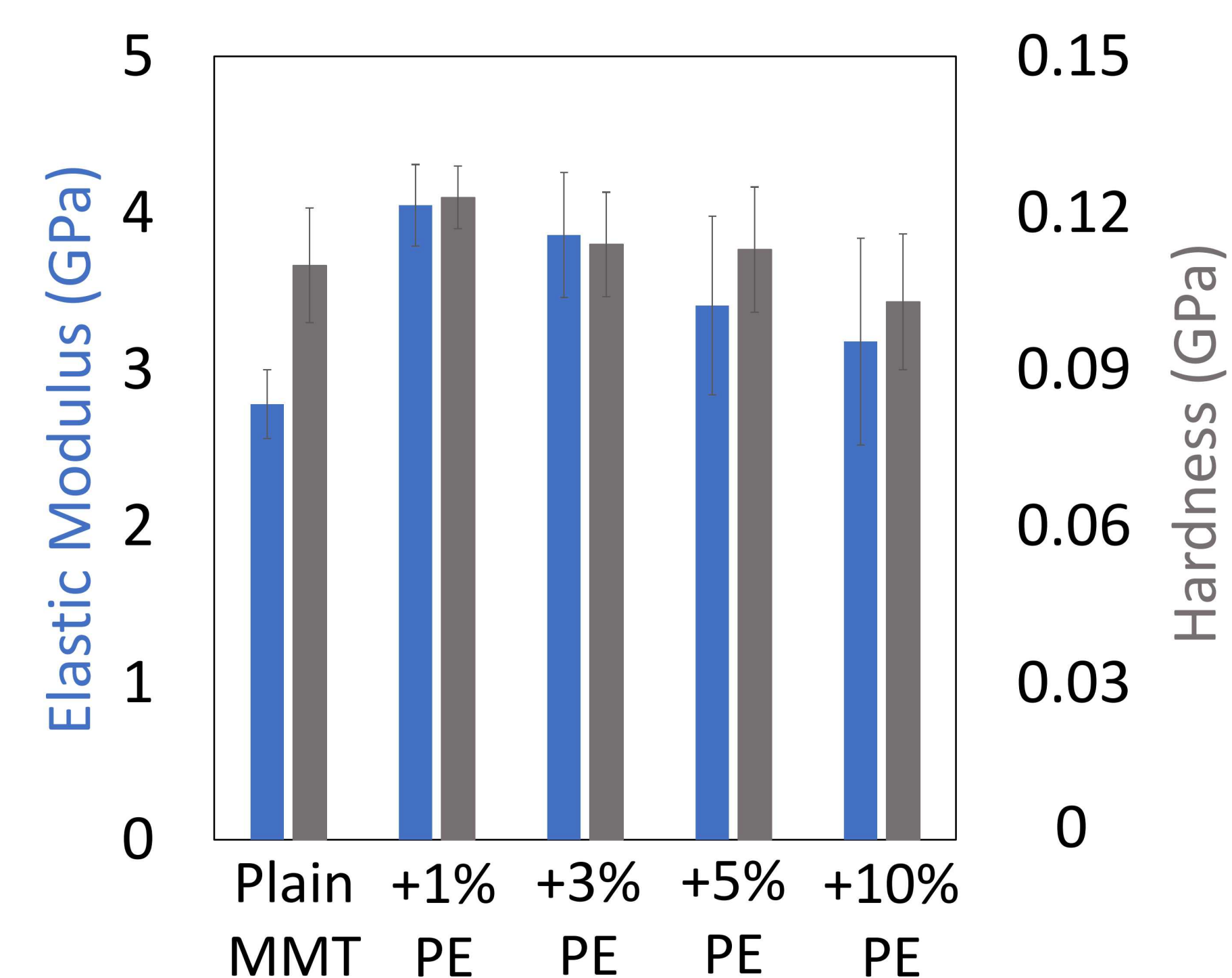
*Destruction of layered structure (exfoliation) degrades mechanical properties.*

- Pellet preparation – Pressure, pellet thickness



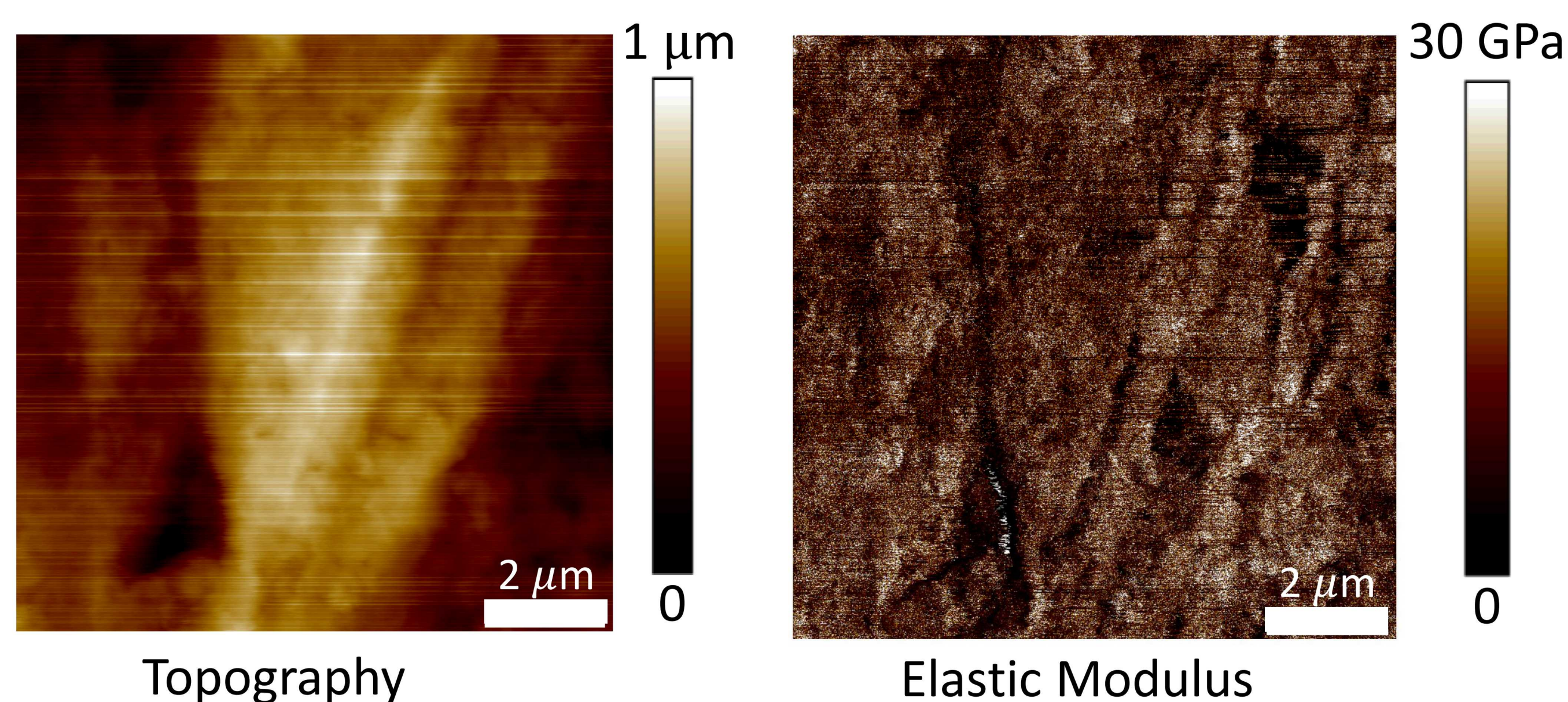
*Pellets can be made stronger with more pressure and can be made thin without losing integrity.*

- Composition – Polyethylene can be added to increase modulus/hardness



*Incorporation of small amount of chemically inert polymer improves mechanical integrity.*

## Nanomechanical mapping



Topography

Elastic Modulus

Small deformations made with an AFM cantilever can extract elastic modulus with sub-micron spatial resolution

*Local mechanical properties can be correlated with surface features (pores, impurities, roughness)!*

## Conclusions and Future Work

### Conclusions:

- The mechanical properties of sodium ion conductors can be tuned by controlling:
  - Extent of clay exfoliation
  - Pressure during pellet formation
  - Polymer content in clay composites
- Mechanical properties can be correlated with topographical features to further inform design decisions

### Future Considerations:

- Can MMT be used as an ion conductor in other battery chemistries?
- Can other polymers further improve mechanical properties in composites?
- Can MMT platelets be oriented preferentially in thru-plane direction?

## Acknowledgements

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