

Design and produce machined spectrometer frame STL-045-21 [STL-003-19], Year 1 of 1

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- ▶ Making a very small, LWIR, high-resolution spectrometer with sufficient throughput for passive gas sensing would open up a variety of mobile applications on platforms such as UAV, handheld, and satellite for a variety of remote applications
- ▶ The trade-offs of sensitivity, resolution vs. size, weight, and power are very challenging

- ▶ We have assembled a much smaller system than previous incarnations, using COTS and commercial custom optics
- ▶ Our work is pushing the SWaP limits to enable wider application

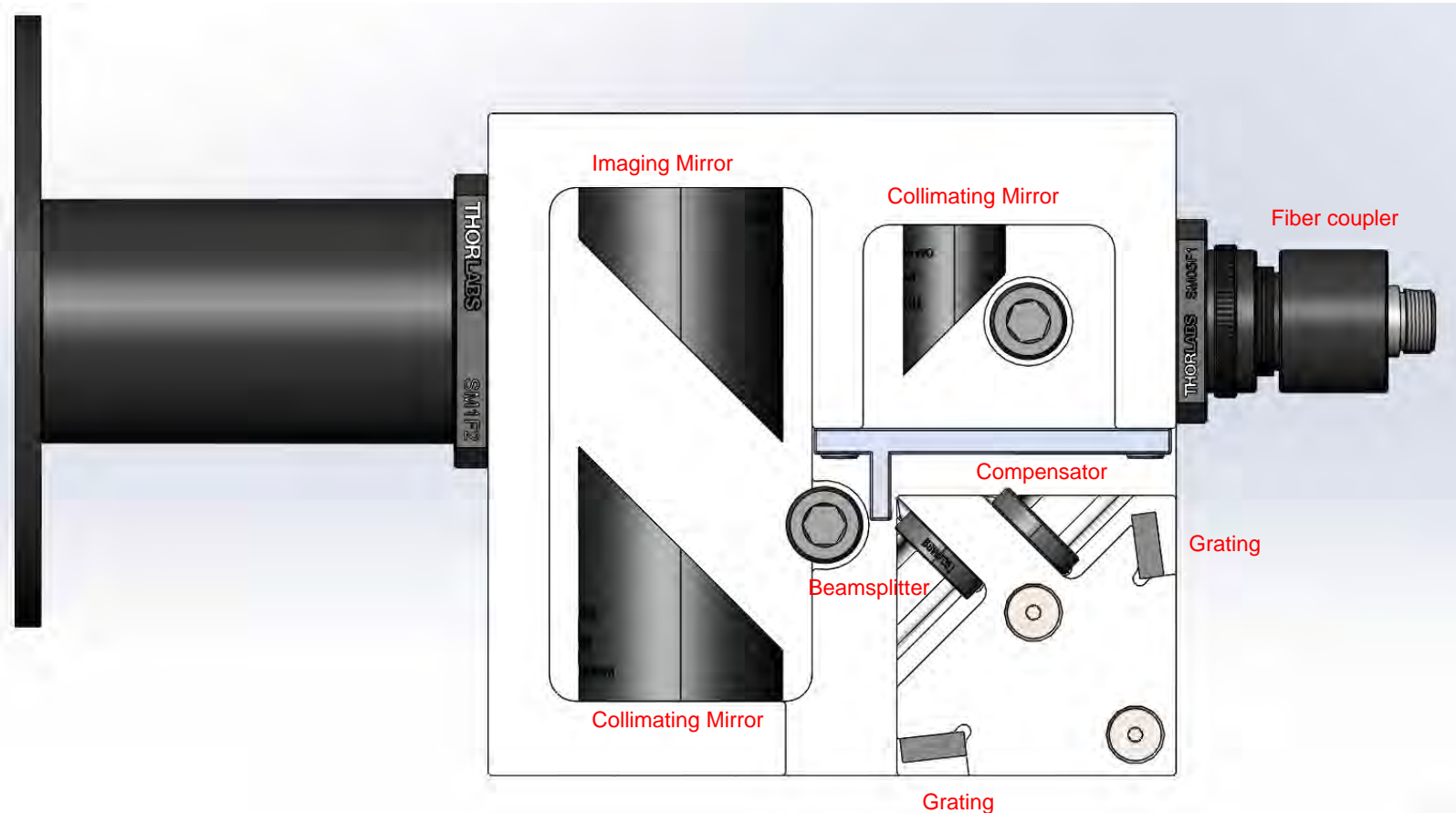
- ▶ We have assembled a two-arm Michelson-type SHS
- ▶ The use of commercial ZnSe beamsplitter plate required the incorporation of a phase compensating plate
- ▶ This year we took away the complication of aligning such a small spectrometer system with invisible wavelengths by:
 - Modelling and ray tracing
 - Creating fixed position monolithic mounting with careful machine tolerances

Technical Approach

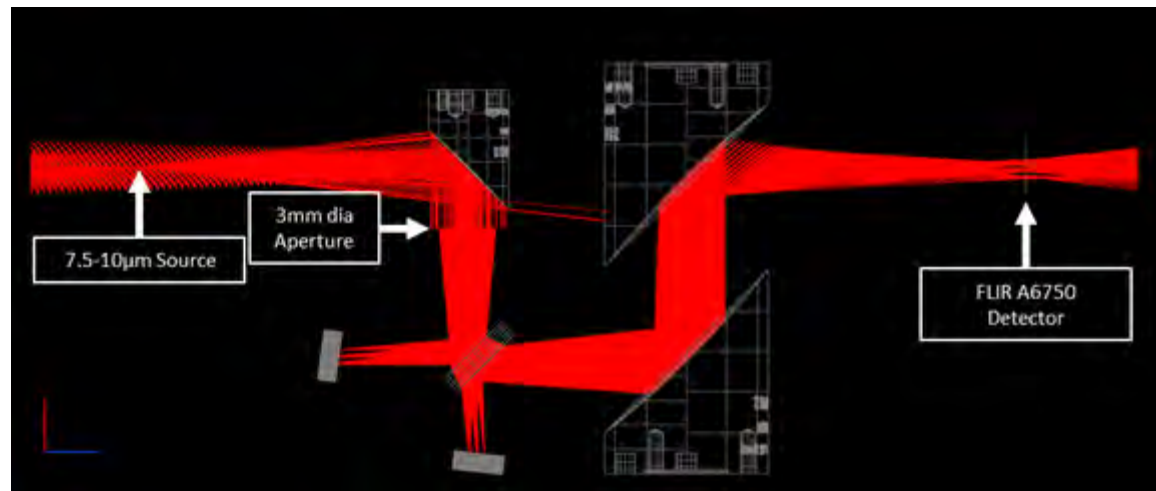
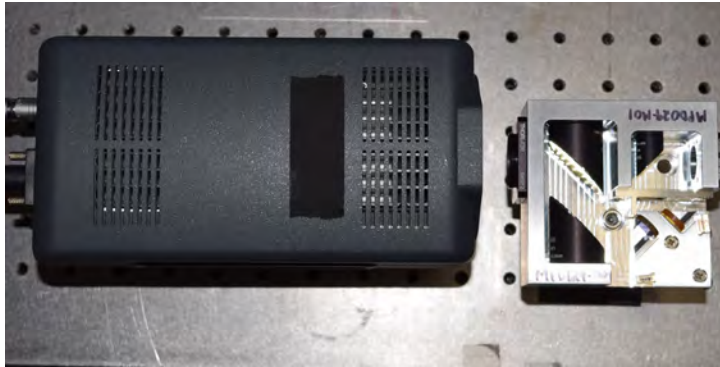
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Technical Approach



- ▶ We have assembled everything except the mount to the FLIR LWIR camera
- ▶ We lacked published detail on the exact location of the detector plane
- ▶ With that info in hand, we are making a flange for final assembly of the device
- ▶ Through the course of the project, we have learned that current uncooled microbolometer detectors are insufficient for SHS devices in this wavelength region



- ▶ Reserve space for an image and/or spectrum from the assembled device if it is successful before presentation

Summary of Results, Path Forward

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- ▶ We need to make a flange, glue in optics (currently just clamped), and turn it on
- ▶ Determine sensitivity for approaching future applications

- ▶ If successful in the final experiment, we will write follow-on proposals for SIPP sponsors for a VERY compact SWIR full spectrum device and will submit a note on the design to Rev. Sci. Instrum.