



Power Sources Products & Capabilities

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PRESENTED BY

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Power Sources Technology Group portfolio



**Nuclear
Deterrence**



**National
Security**



**Transportation
Energy**



**Stationary
Storage**

Energy Storage Technologies

Core Competencies and Capabilities

Power Sources Technology Group products



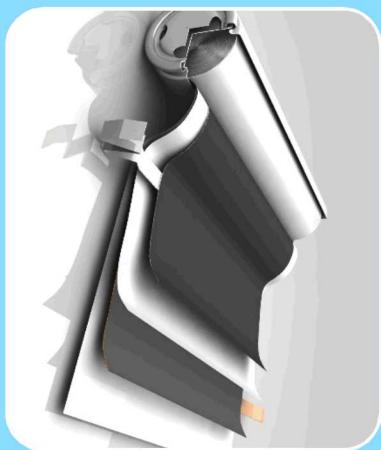
Thermal Batteries



Li-Primary Batteries



Conversion Technologies



Lithium-ion Batteries

Manufacturability

Agility

Strategic Materials

Program support & collaboration examples



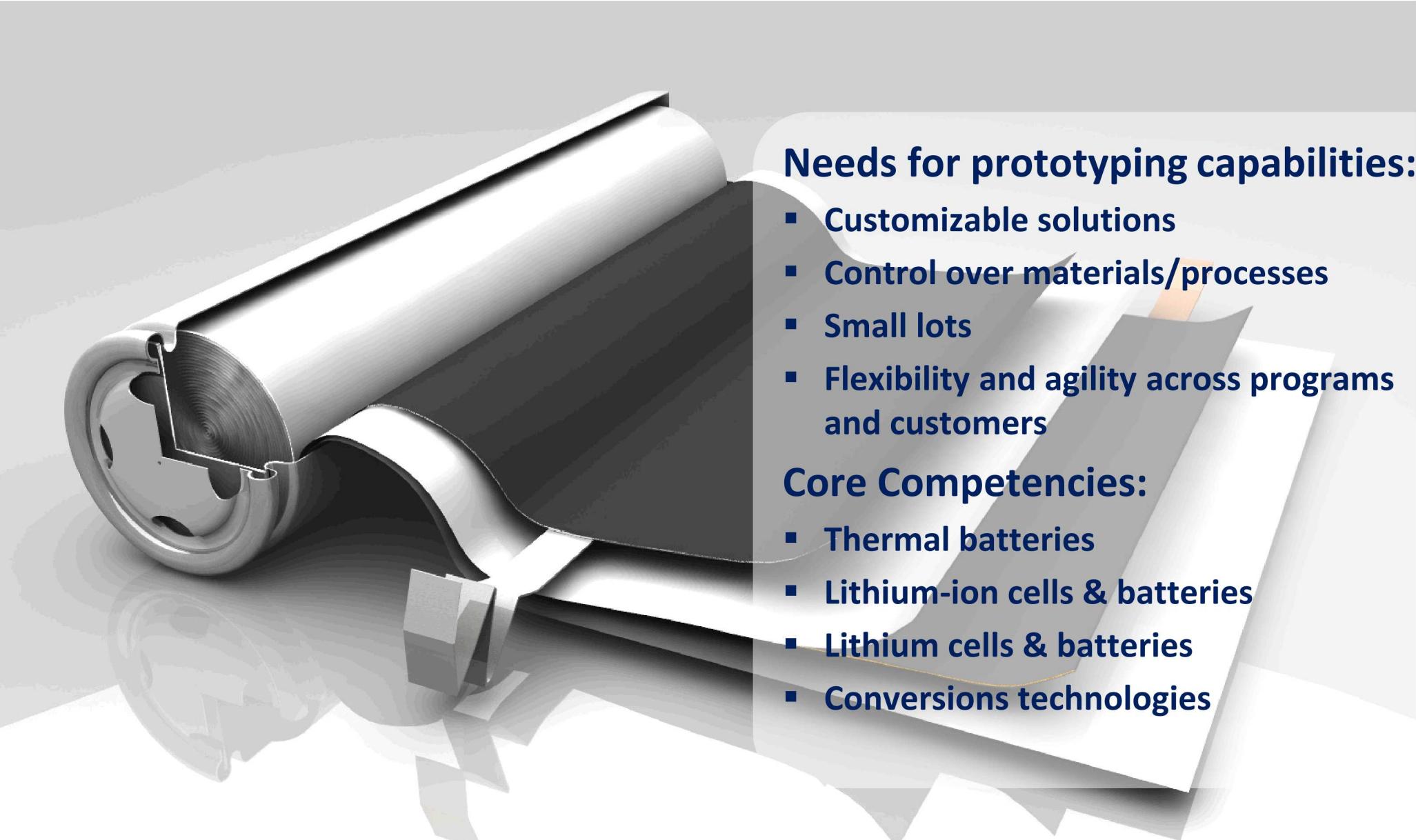
TELEDYNE
SCIENTIFIC COMPANY
A Teledyne Technologies Company





CAPABILITIES

Rapid product realization



Needs for prototyping capabilities:

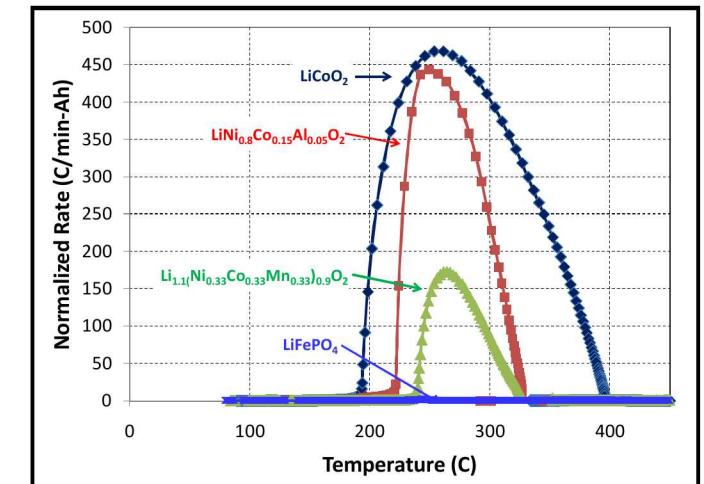
- Customizable solutions
- Control over materials/processes
- Small lots
- Flexibility and agility across programs and customers

Core Competencies:

- Thermal batteries
- Lithium-ion cells & batteries
- Lithium cells & batteries
- Conversions technologies

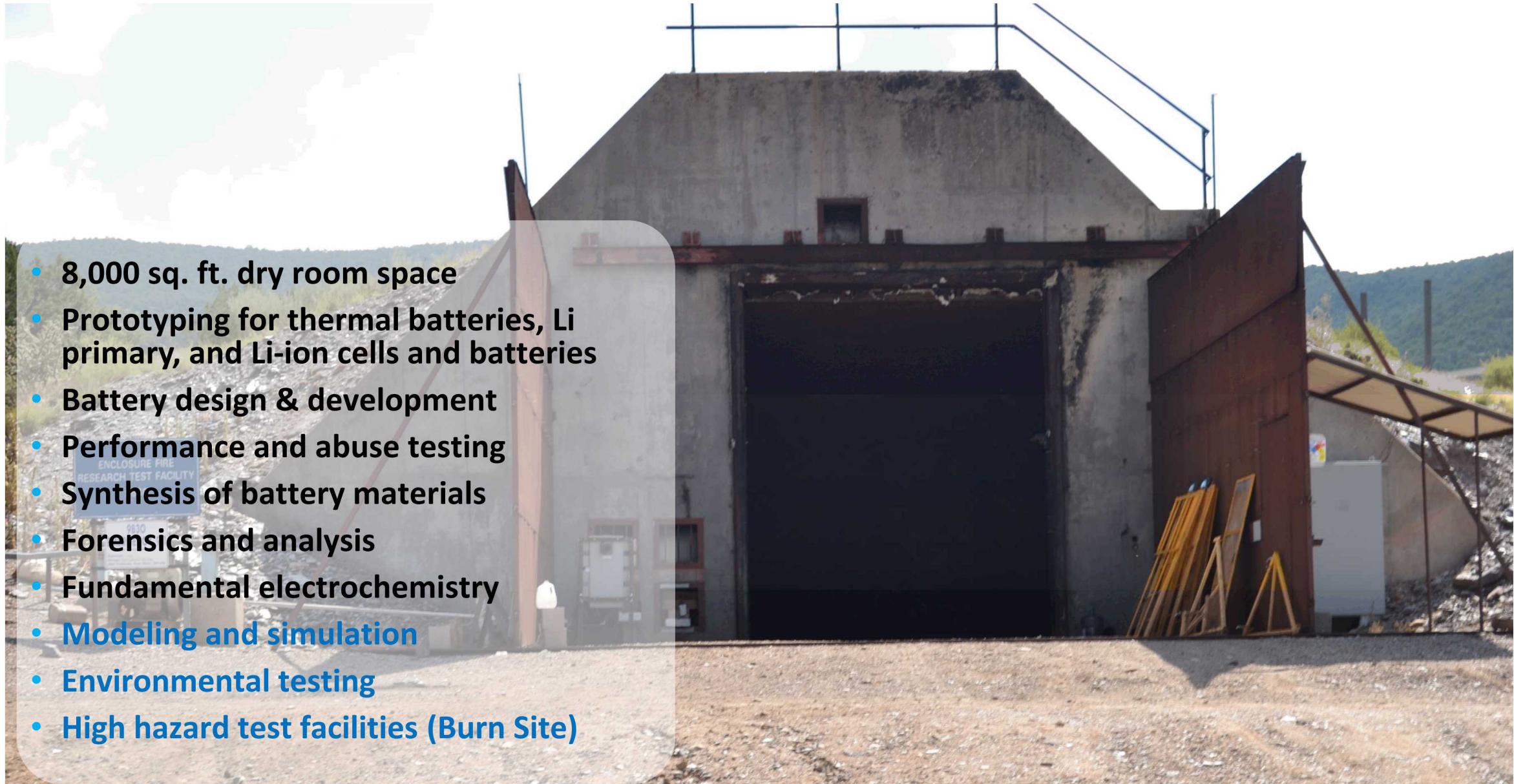
Battery Abuse Testing Laboratory (BATLab)

- Comprehensive abuse testing platforms for safety and reliability of cells, batteries and systems from mWh to kWh
- Mechanical abuse
 - Penetration
 - Crush
 - Impact
 - Immersion
- Thermal abuse
 - Over-temperature
 - Flammability measurements
 - Thermal propagation
 - Calorimetry
- Electrical abuse
 - Overvoltage/overcharge
 - Short circuit
 - Over-discharge/voltage reversal
- Characterization/Analytical Tools
 - X-ray computed tomography
 - Gas analysis
 - Surface characterization
 - Optical/electron microscopy



Additional capabilities

- 8,000 sq. ft. dry room space
- Prototyping for thermal batteries, Li primary, and Li-ion cells and batteries
- Battery design & development
- Performance and abuse testing
- Synthesis of battery materials
- Forensics and analysis
- Fundamental electrochemistry
- Modeling and simulation
- Environmental testing
- High hazard test facilities (Burn Site)



Dedicated facility for battery testing



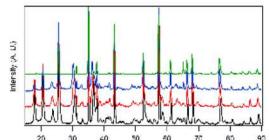
- Hundreds of independent channels for testing, from coin cells to kWh modules
- 150 uA to 2000 A current range capability
- R&D 100 Green Technology-awarded high-precision testers
- 70+ thermal chambers, ranging from 1.2 ft3 to 25 ft3
- -72°C to 95°C temperature capabilities
- Static-controlled assembly benches
- Welding capabilities, including resistance, pinch, and spot





SELECT PROGRAM HIGHLIGHTS

Power sources safety R&D portfolio



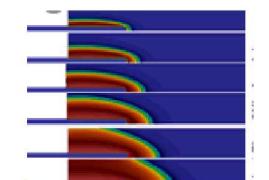
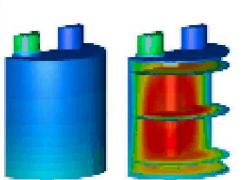
Materials R&D

- Thermal stability and impact of aging on battery components
- Vent gas composition



Cell and Module Safety Science

- High precision cell cycling and degradation
- Electrical, thermal, mechanical abuse testing
- Failure propagation testing on batteries/systems



Simulations and Modeling

- Multi-scale models for understanding thermal runaway
- Fire Dynamic Simulations to predict the size, scope, and consequences of battery fires



Procedures, Policy, and Regulation

- Energy storage safety working group
- IEEE battery management system standard

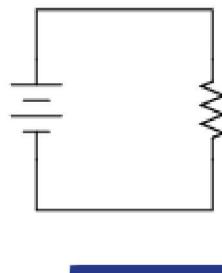
Approaches to designing in safety

The current approach is to test our way into safety.

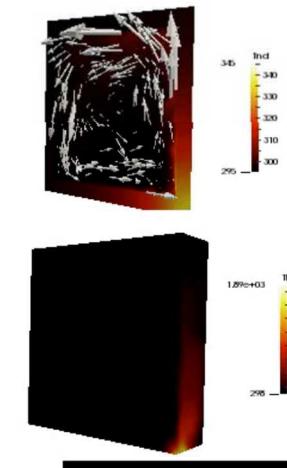
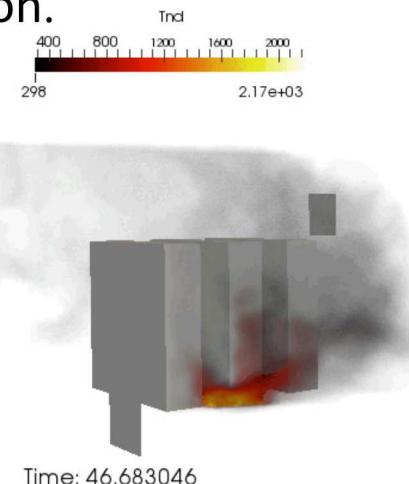
- Large system (>1MWh) testing is difficult and costly.

Supplement testing with predictions of challenging scenarios and optimization of mitigation.

- Develop multi-physics models to predict failure mechanisms and identify mitigation.
- Build capabilities with small/medium scale measurements.
- Still requires some testing and validation.



Simulated
short circuit



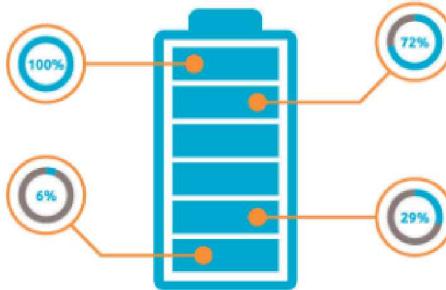
Commercial battery data archival



BatteryArchive.org

A repository for easy visualization, analysis, and comparison of battery data across institutions

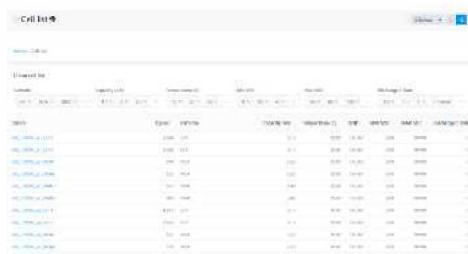
[View Data](#)



Features

①

Filter battery data



Query and filter for specific experimental conditions.

②

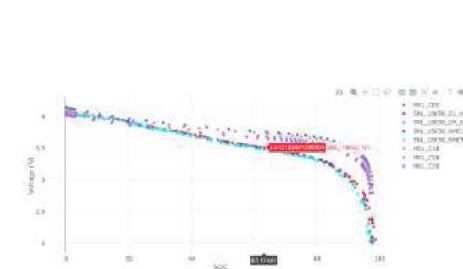
Visualize and compare data



Display battery data, including voltage curves and capacity fade.

③

Compare data with models

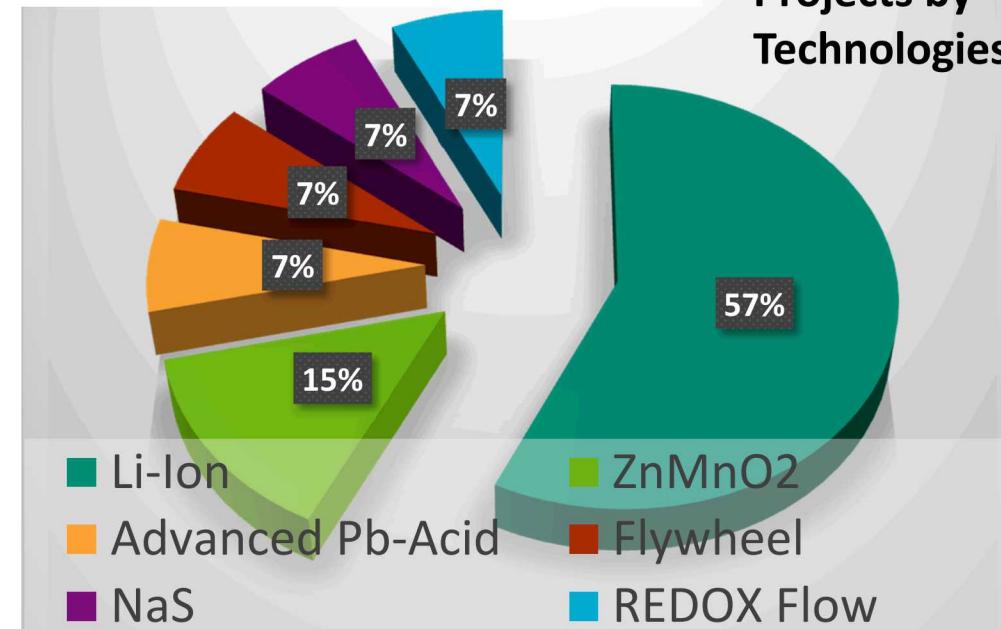
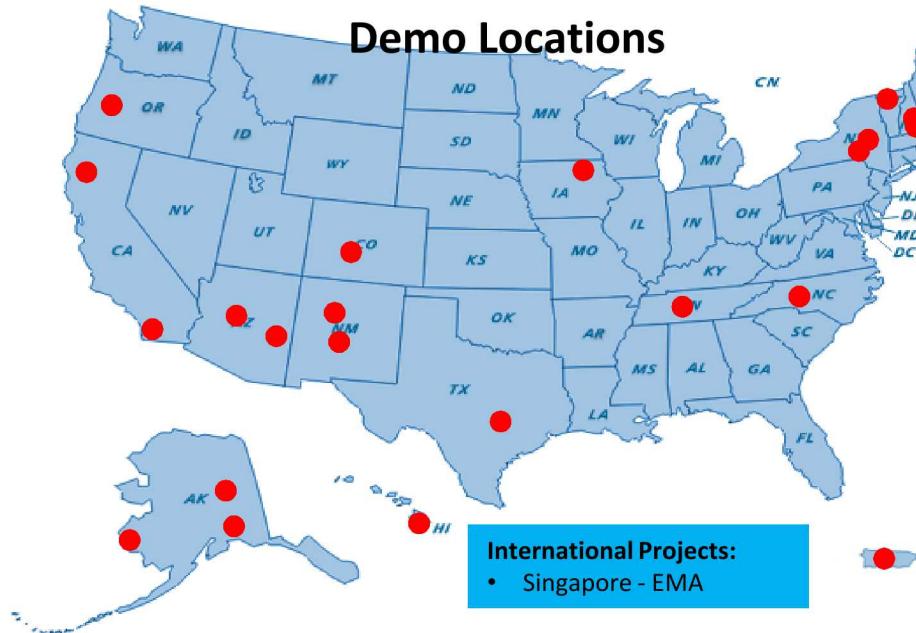


Apply performance and degradation models to battery data.

Energy Storage Field Demonstrations

Collaborate with Utility, Industrial, Commercial, Private, State and International entities to:

- Provide third party independent analysis for cells and systems
- Support the development and implementation of grid-tied ES projects
 - Application/Economic analysis
 - RFI/RFPs
 - Design and Procurement Support
 - Commissioning Plan Development
- Monitor, collect and analyze operational data
 - Various applications
 - Optimization of energy management and lifecycle
 - Operational performance (State of Health, Degradation, etc.)
- Develop public information programs

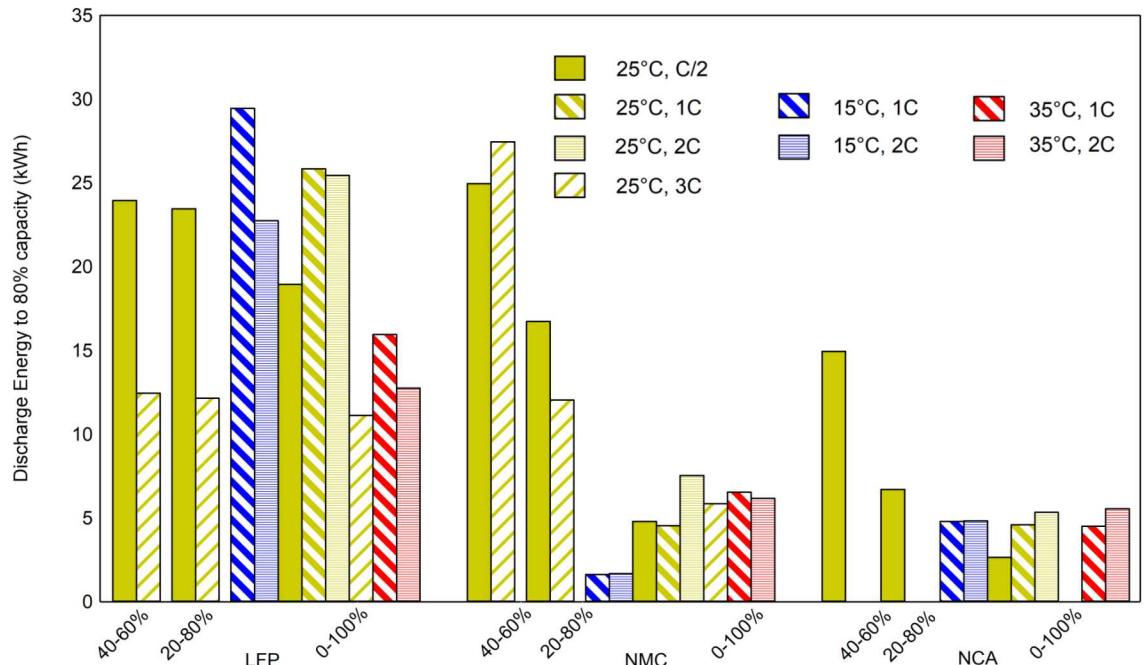


Goal

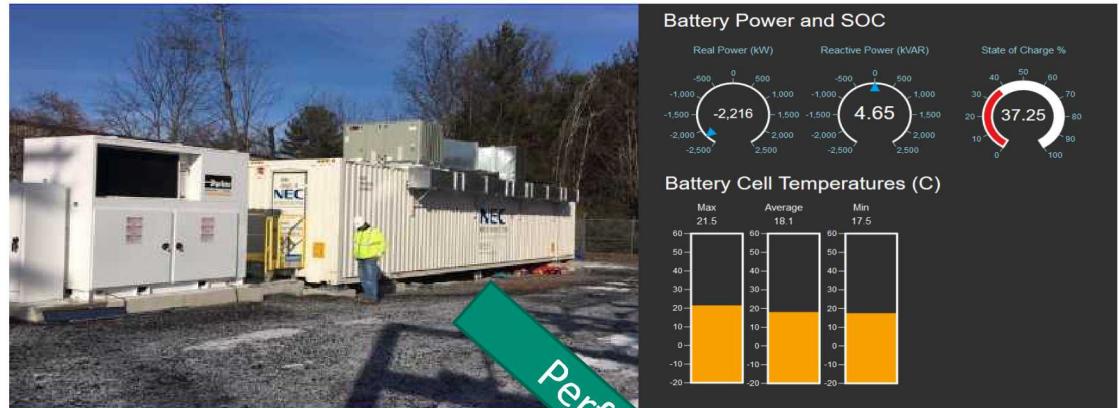
- Inform the public, work with standard groups and encourage investment

Commercial Battery Analysis

Quantify performance of popular Li-ion cells in apples to apples approach and identify 'tipping points'



Link cell-level performance to system level performance



Determine

- Degradation
- State of Health
- Predicted Life Cycle
- Etc.



Leveraging broad Sandia capabilities

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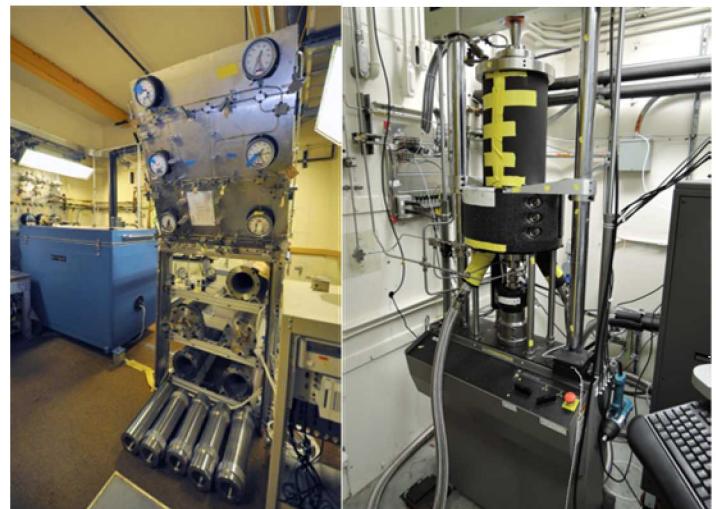
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(ND)



JOINT BIO-ENERGY INSTITUTE
(AST)



COMBUSTION RESEARCH FACILITY
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MATERIAL MECHANICS IN HIGH-PRESSURE
HYDROGEN FOR NUCLEAR WEAPONS
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EXTRA SLIDES