

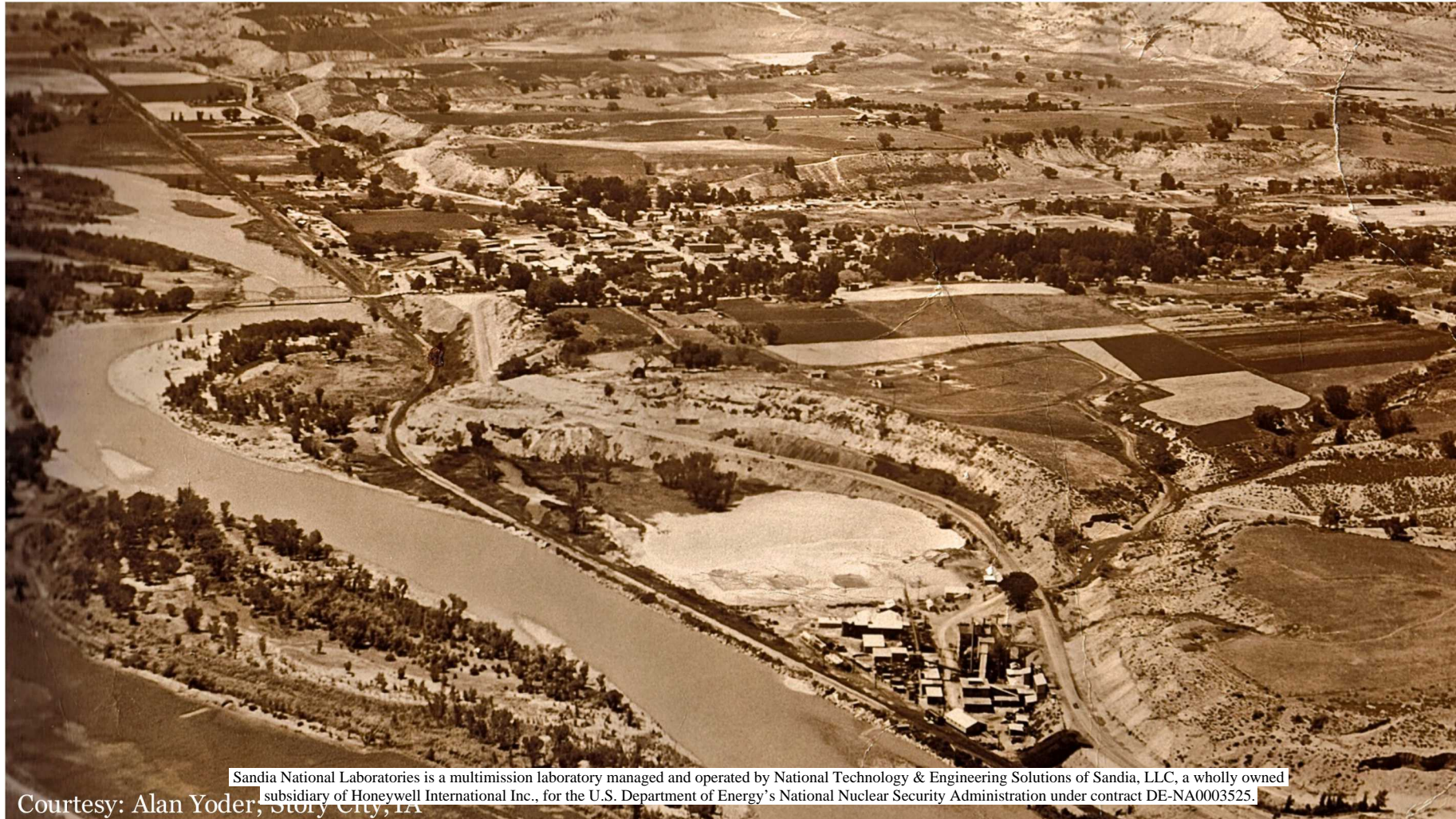
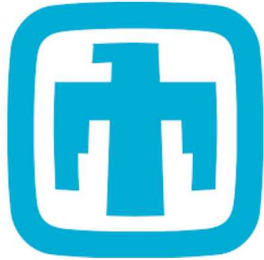
In Situ Hydroxyapatite Permeable Reactive Barrier Performance at the Old Rifle, CO Uranium Processing Mill Site

This paper describes objective technical results and analysis. Any subjective views or opinions that might be expressed in the paper do not necessarily represent the views of the U.S. Department of Energy or the United States Government.

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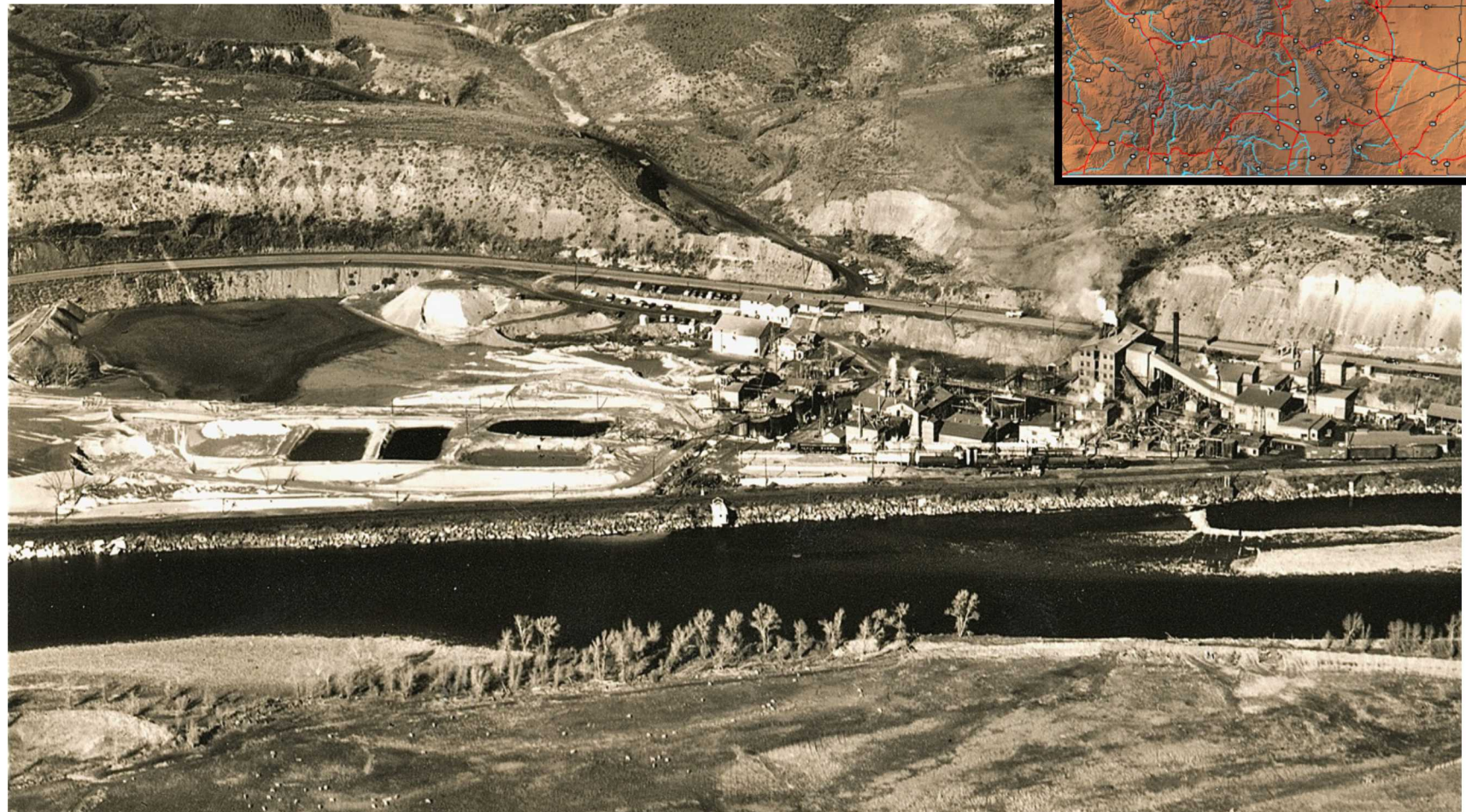
Courtesy: Alan Yoder, ~~Stony City, IA~~
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DOE's Old Rifle, CO former mill site

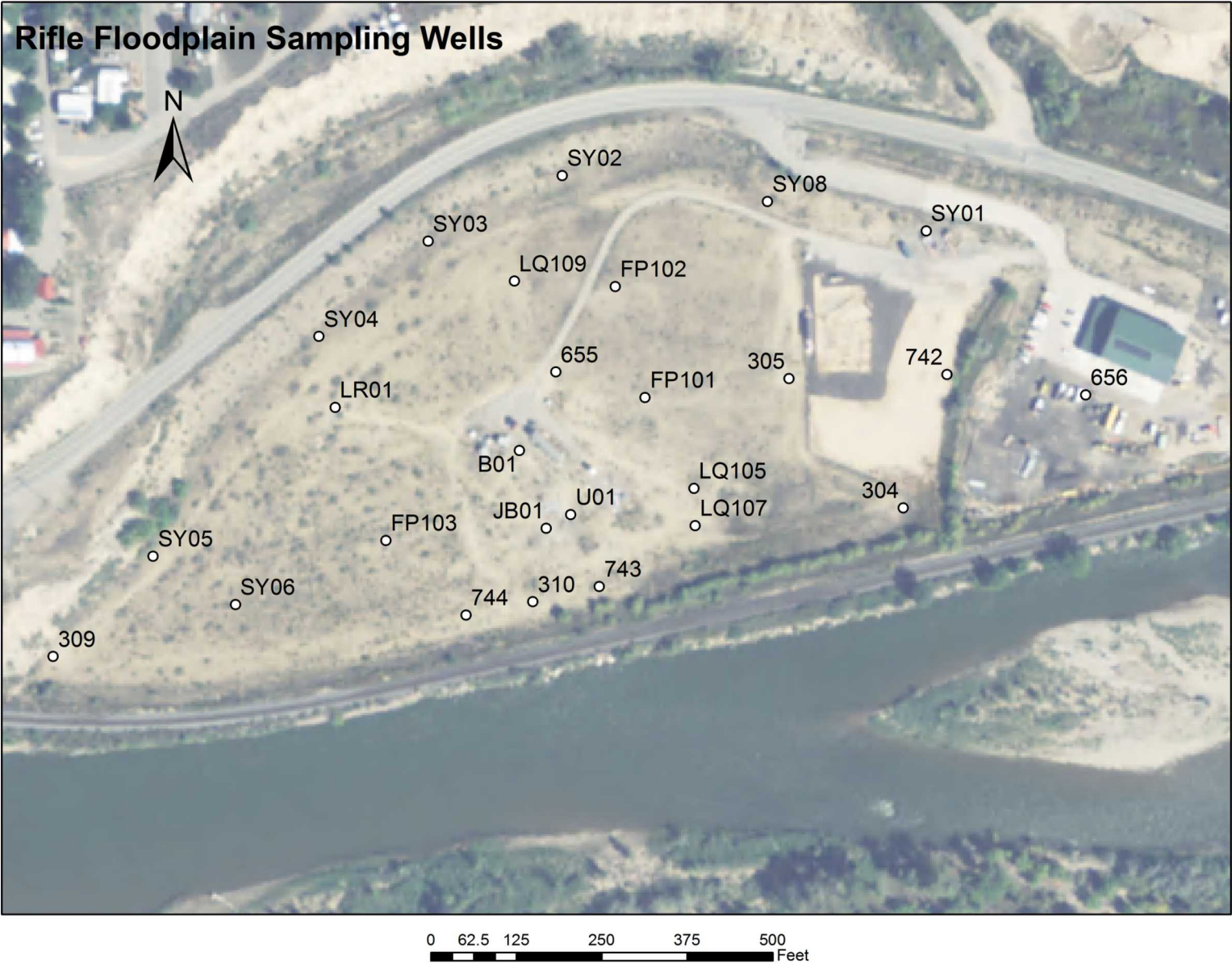


Rifle, CO: Mill site in ca. 1957

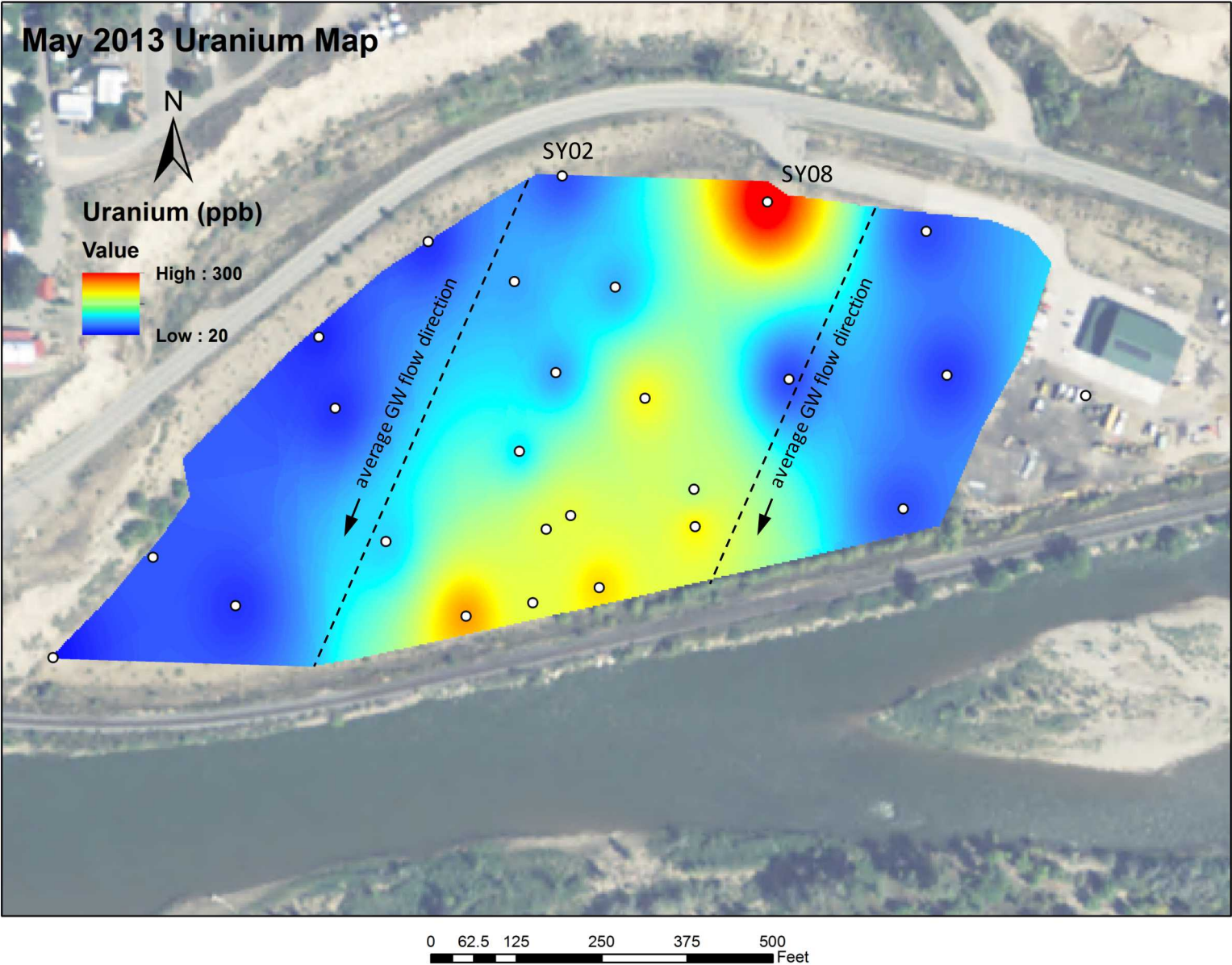


- Uranium/vanadium ore processing facility: 1924-58
- Tailings were consolidated & stabilized late 1950's & 60's
- Tailings removed; surface cover and closure in 1996

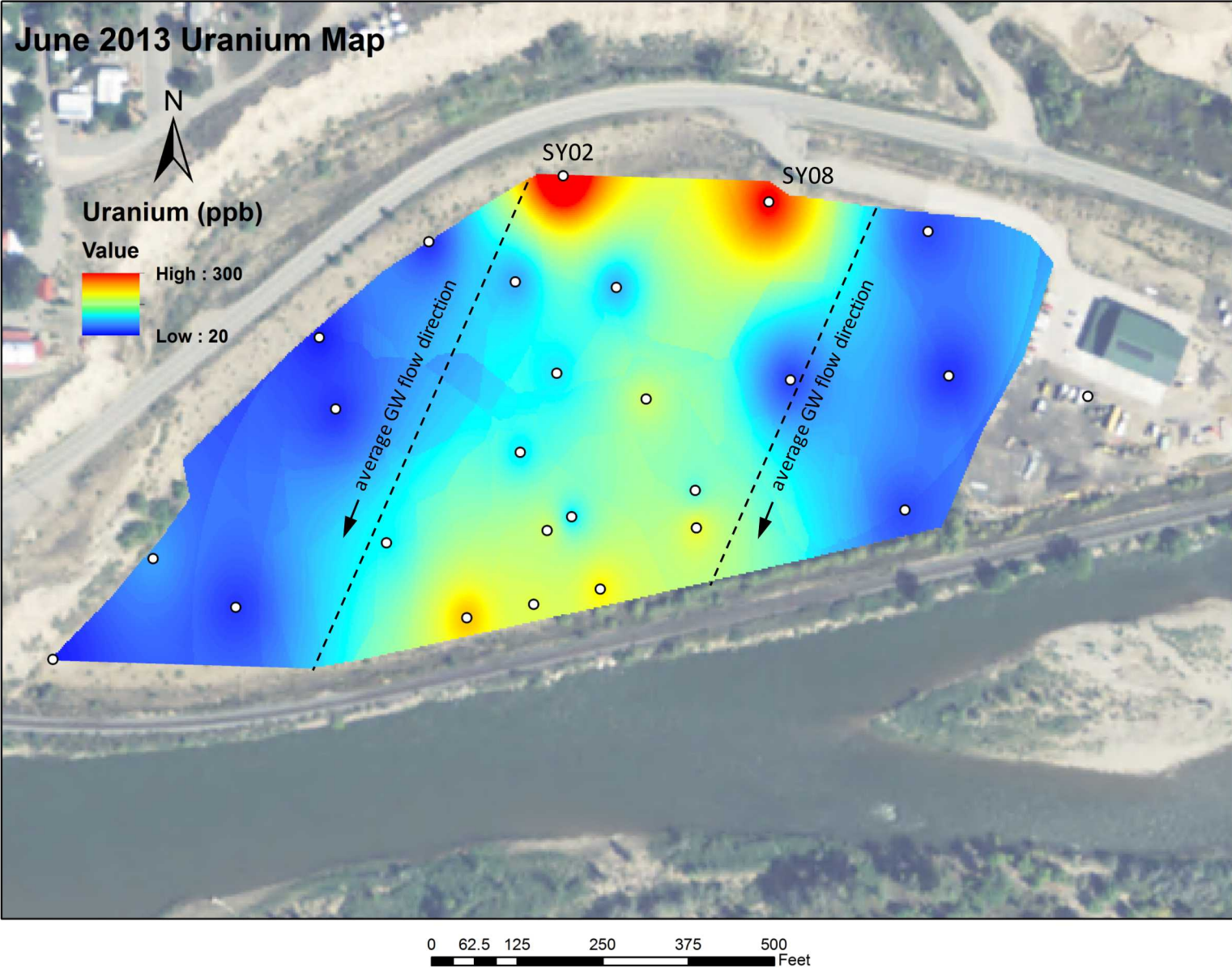
Old Rifle mill site legacy: Persistent uranium plume



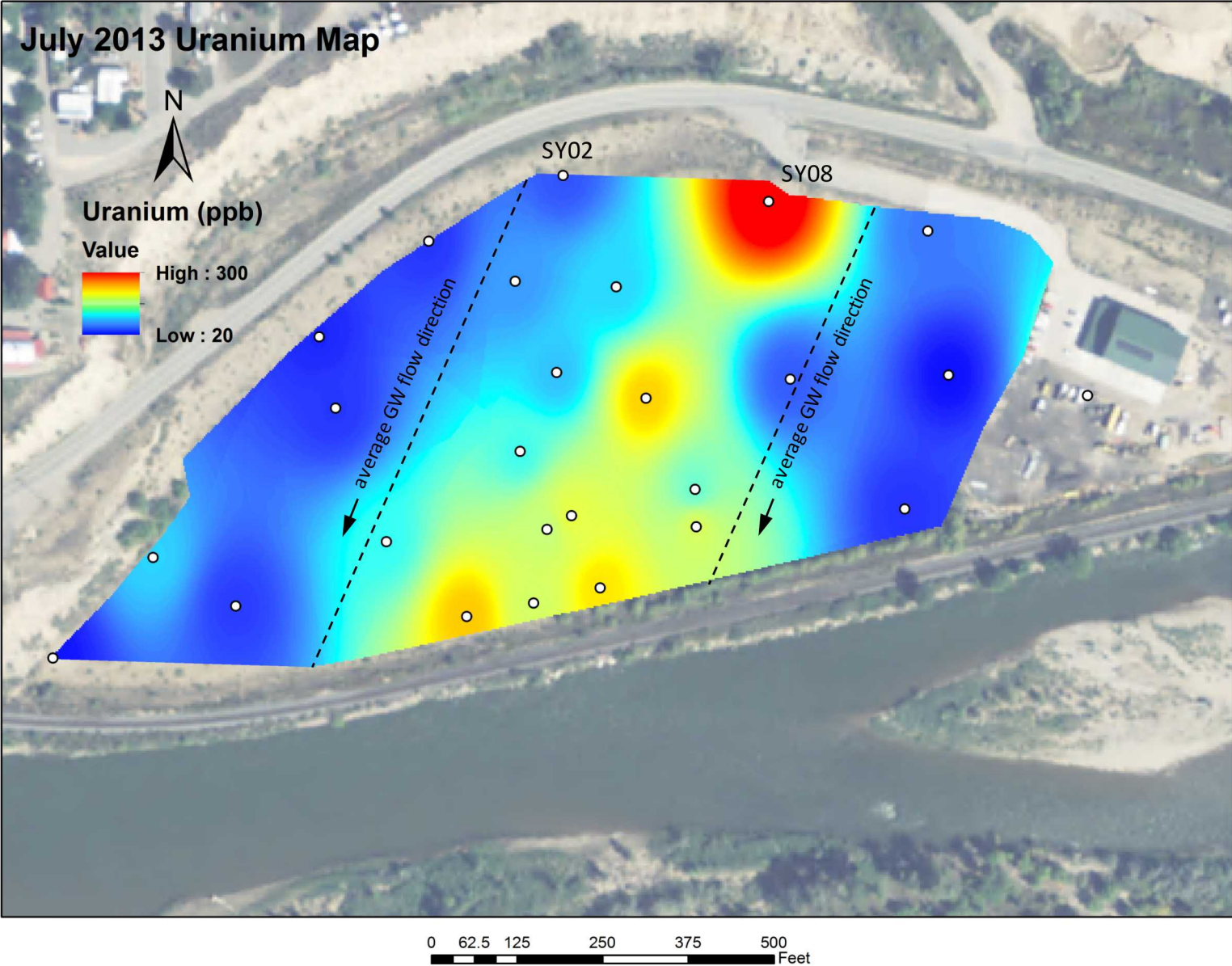
Old Rifle mill site legacy: Persistent uranium plume



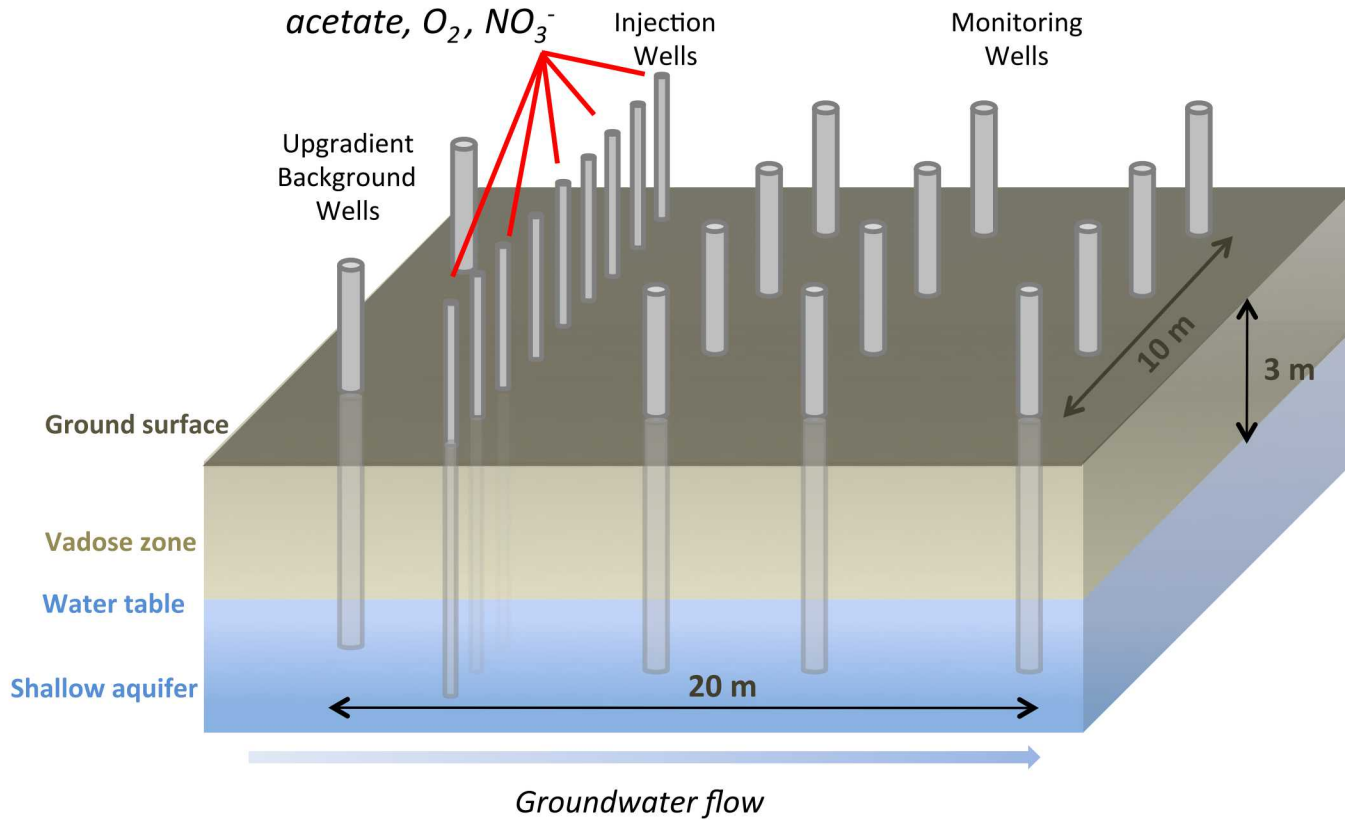
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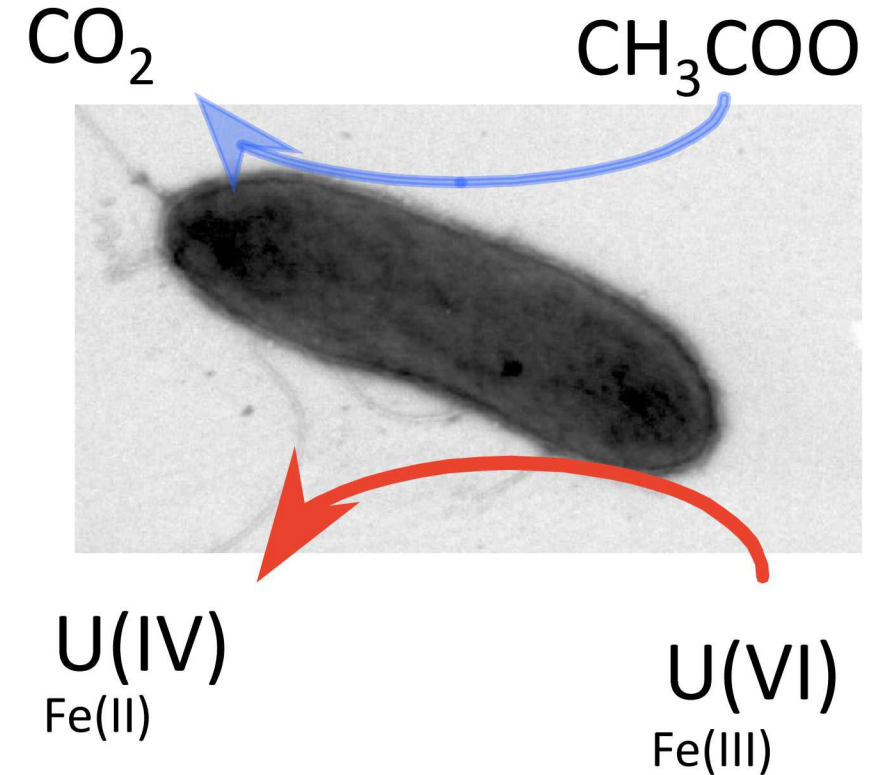
Old Rifle mill site legacy: Persistent uranium plume



Field testbed for uranium remediation studies



Six well fields installed from 2002-2010 to examine subsurface biogeochemistry and pathways relevant to uranium remediation

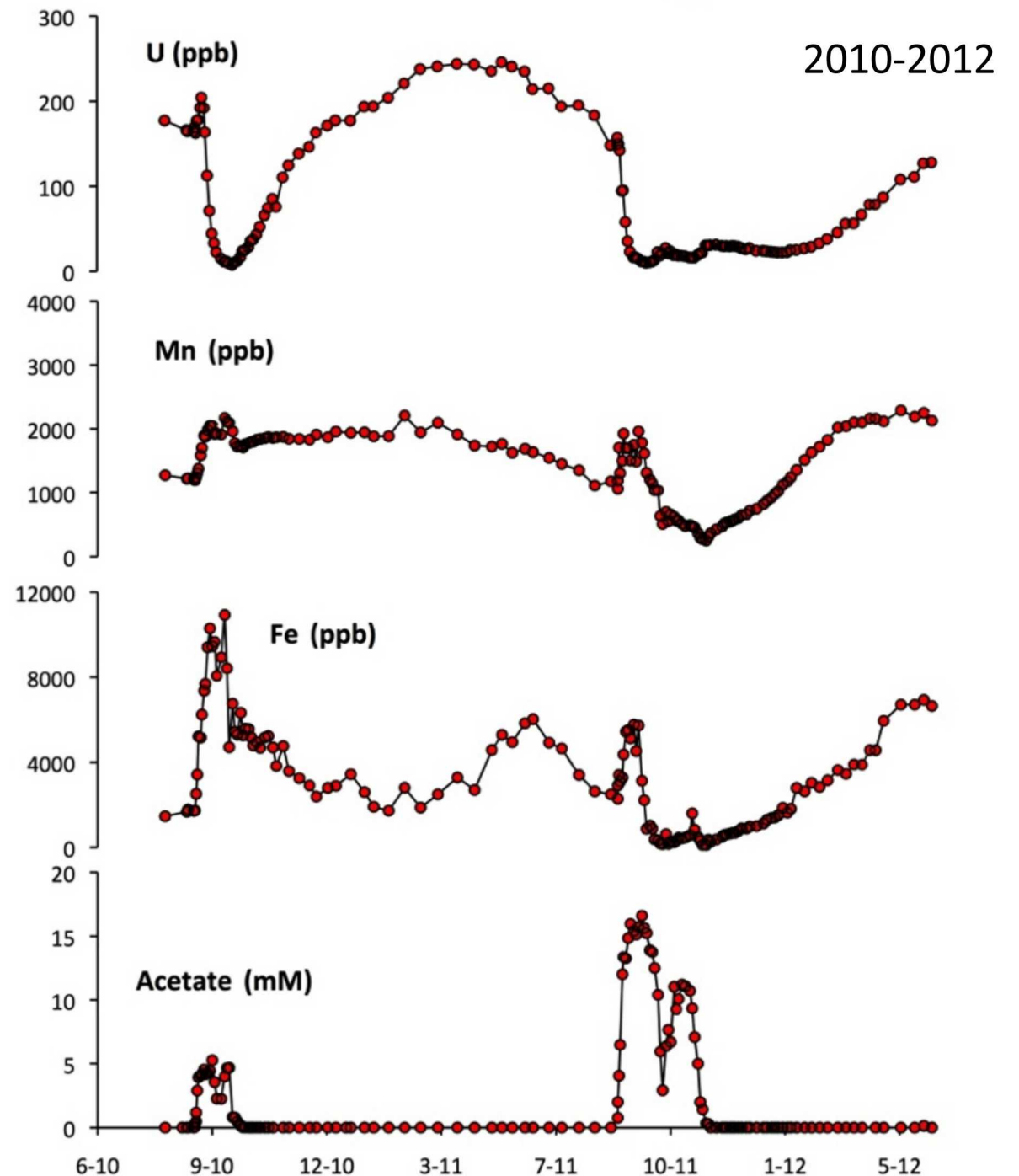


Reductive enzymatic immobilization of U through carbon (acetate) addition

Field testbed for uranium remediation studies

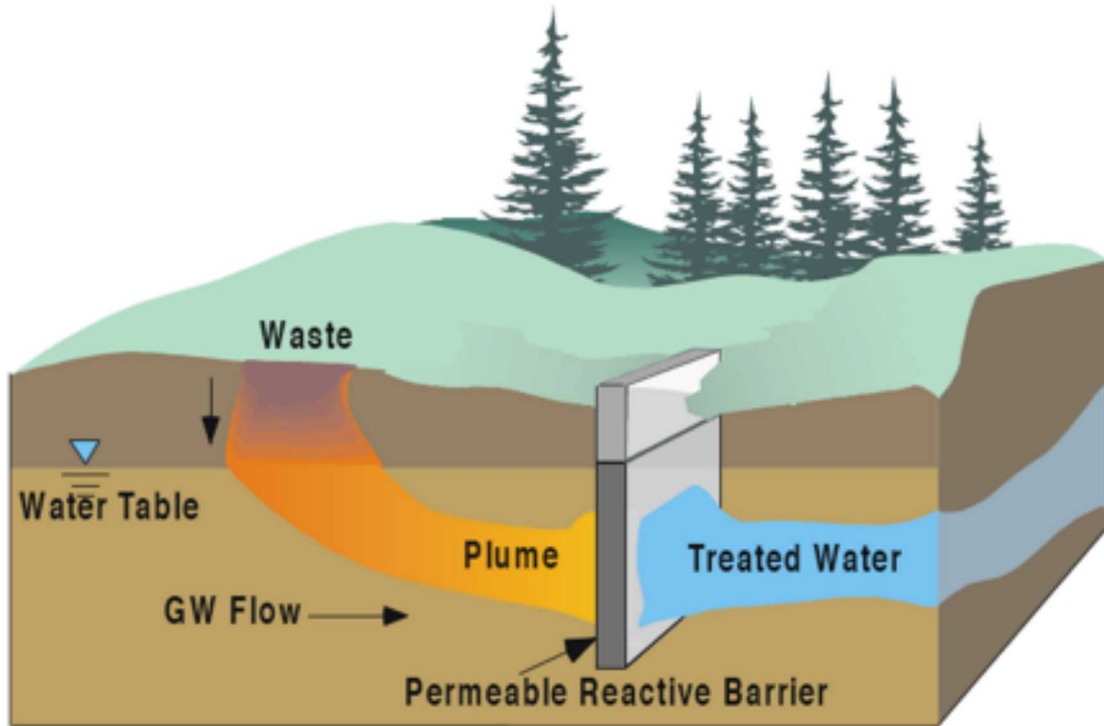
Key take away:

U removal through organic carbon addition can be effective so long as the loading is sustained

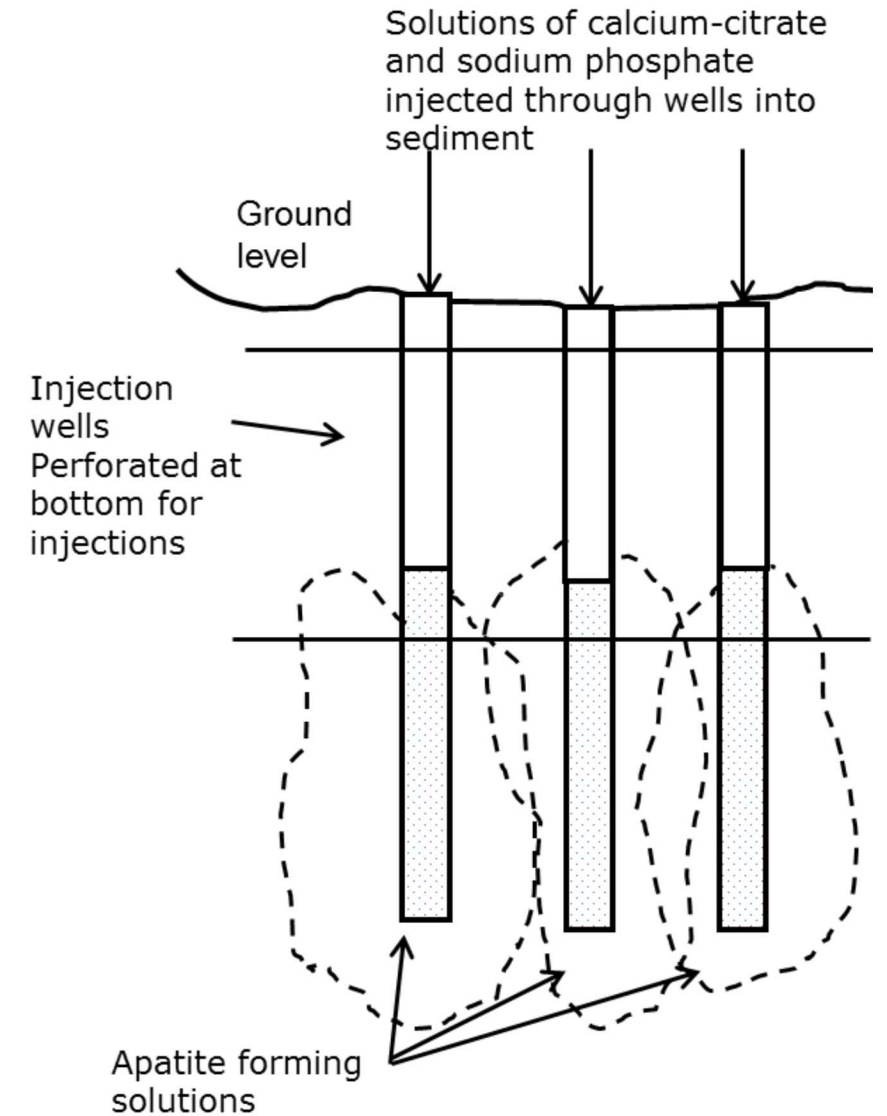
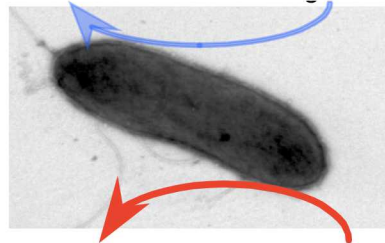


More effective alternatives?

Apatite-based “Chemically Induced” Permeable Reactive Barrier (PRB) Technology



Citrate degradation

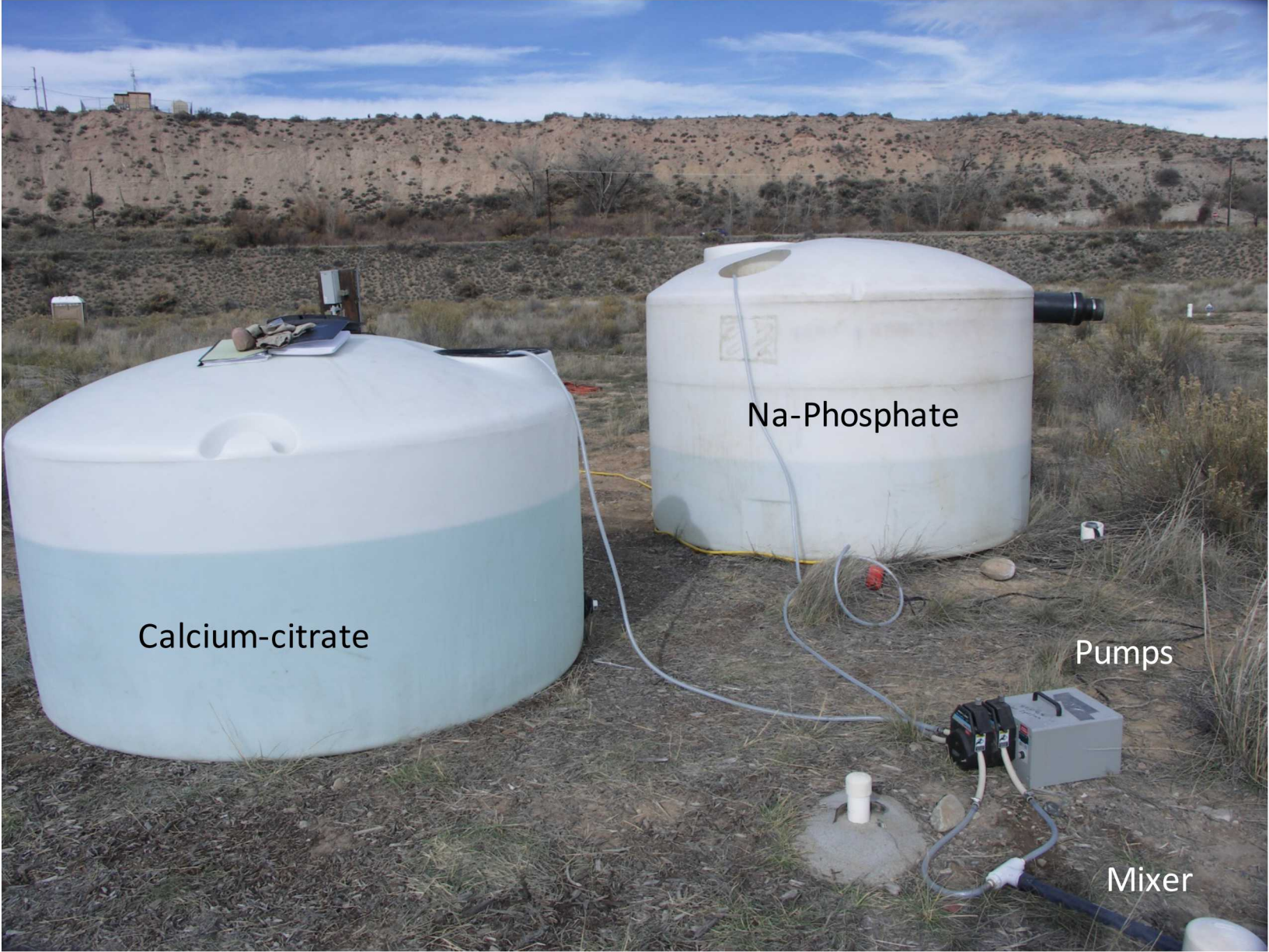


Slow release: calcium-(citrate)₂ + sodium phosphate → apatite

Hydroxyapatite as a PRB Material

- 3-dimensional lattice of calcium phosphate, $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$
- Very stable; extremely low solubility.
- Can sequester a wide variety of radionuclides, heavy metals and other contaminants through substitution into the structure or sorption onto the surface as metal phosphate compounds.
- Immobilization and sequestration of uranium as an oxidized (U^{6+}) form
→ less prone to (re)oxidative dissolution
- Can be formed in situ by solution injection in the subsurface...

Hydroxyapatite injection design



Hydroxyapatite injection parameters

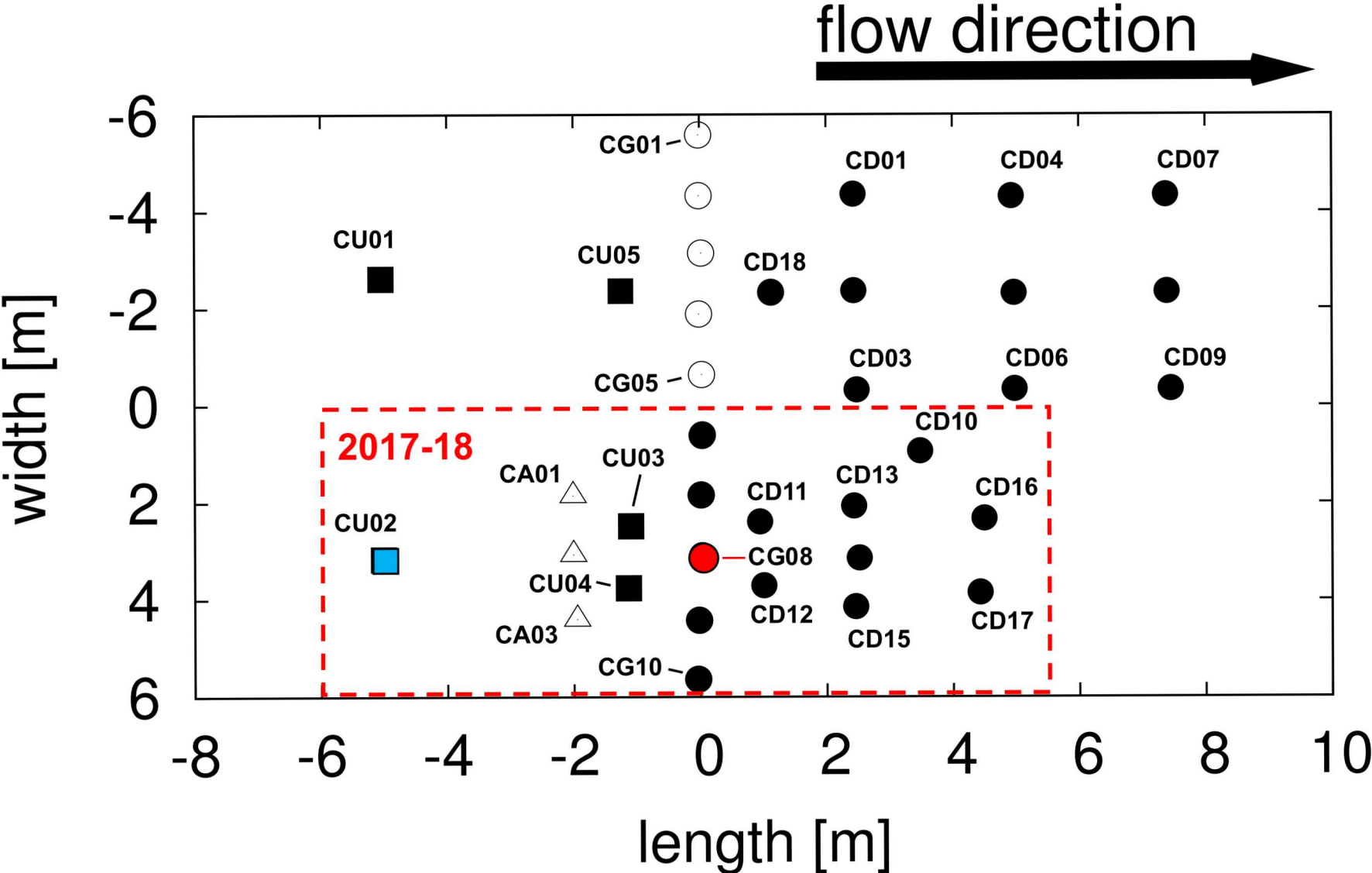
- Injection Formulation:

Tank 1: Solution containing 40mM of Ca^{2+} (as CaCl_2), 100mM citrate (as Na-citrate) and 40mM Bromide (as NaBr)

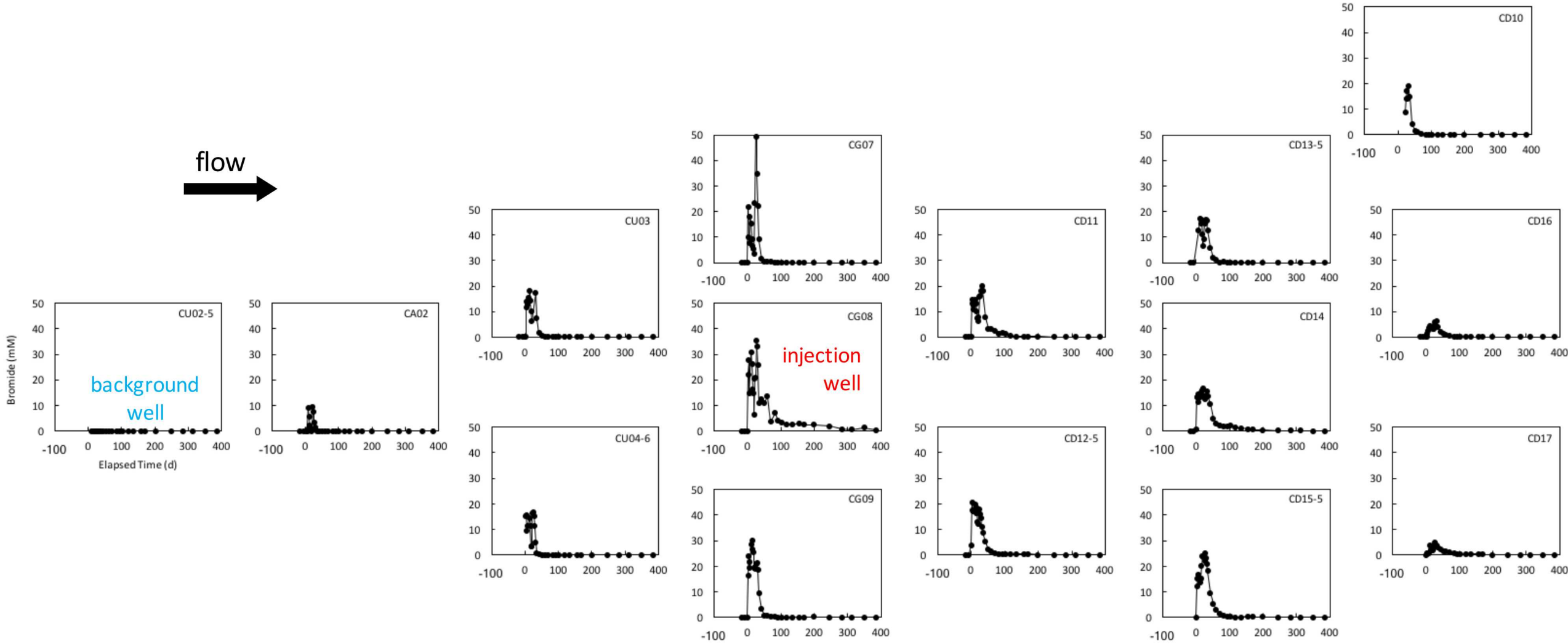
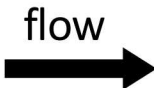
Tank 2: Solution containing 40mM phosphate (as Na_3PO_4)

- Injection of 18,000 L of solution total (~ 5 pore volumes)
- Three injections total: Nov. 14th, 21st, and Dec. 5th, 2017.
- Injection Rate Varied: ~4 to 16 liters per minute.
- Injections completed within 24 to 56 hours.

Plot C: Well field layout

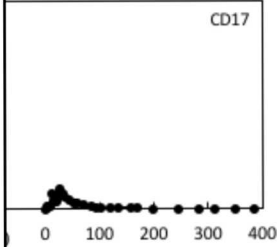
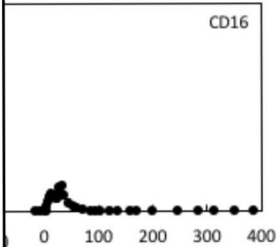
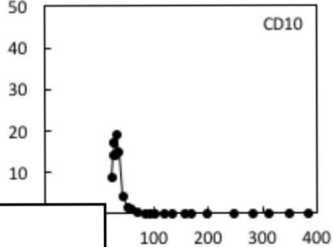
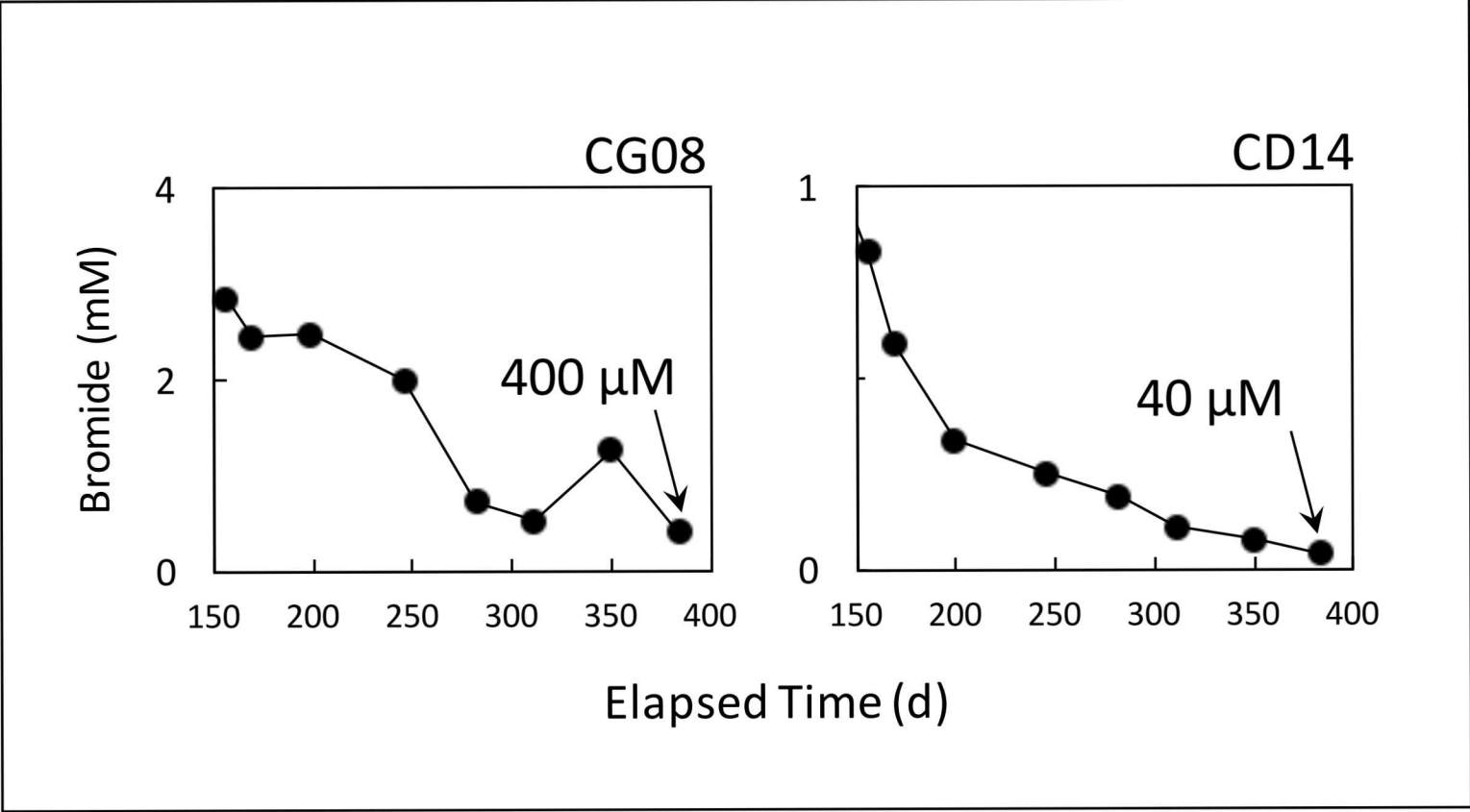
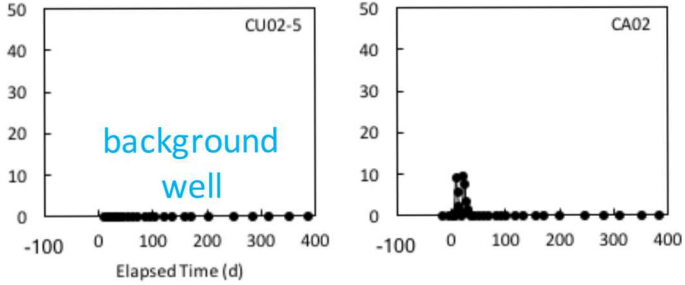


Bromide (mM)

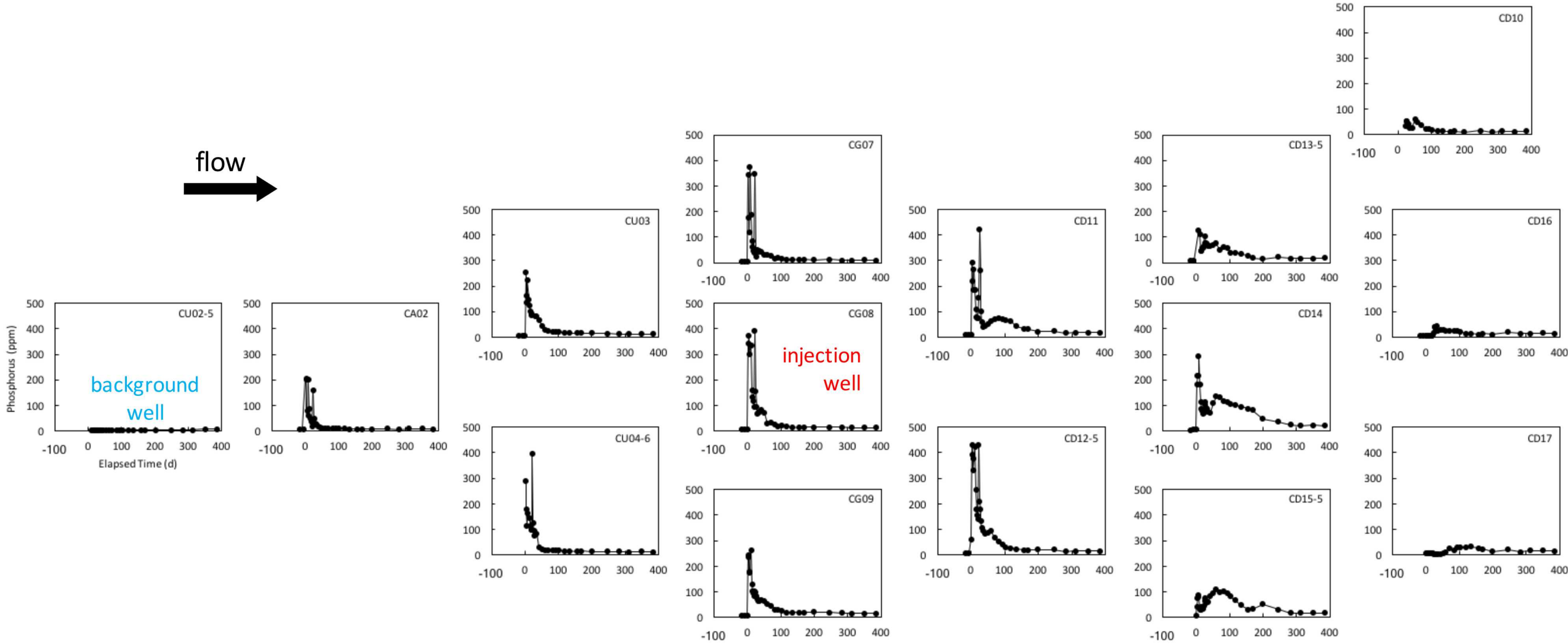


Bromide (mM)

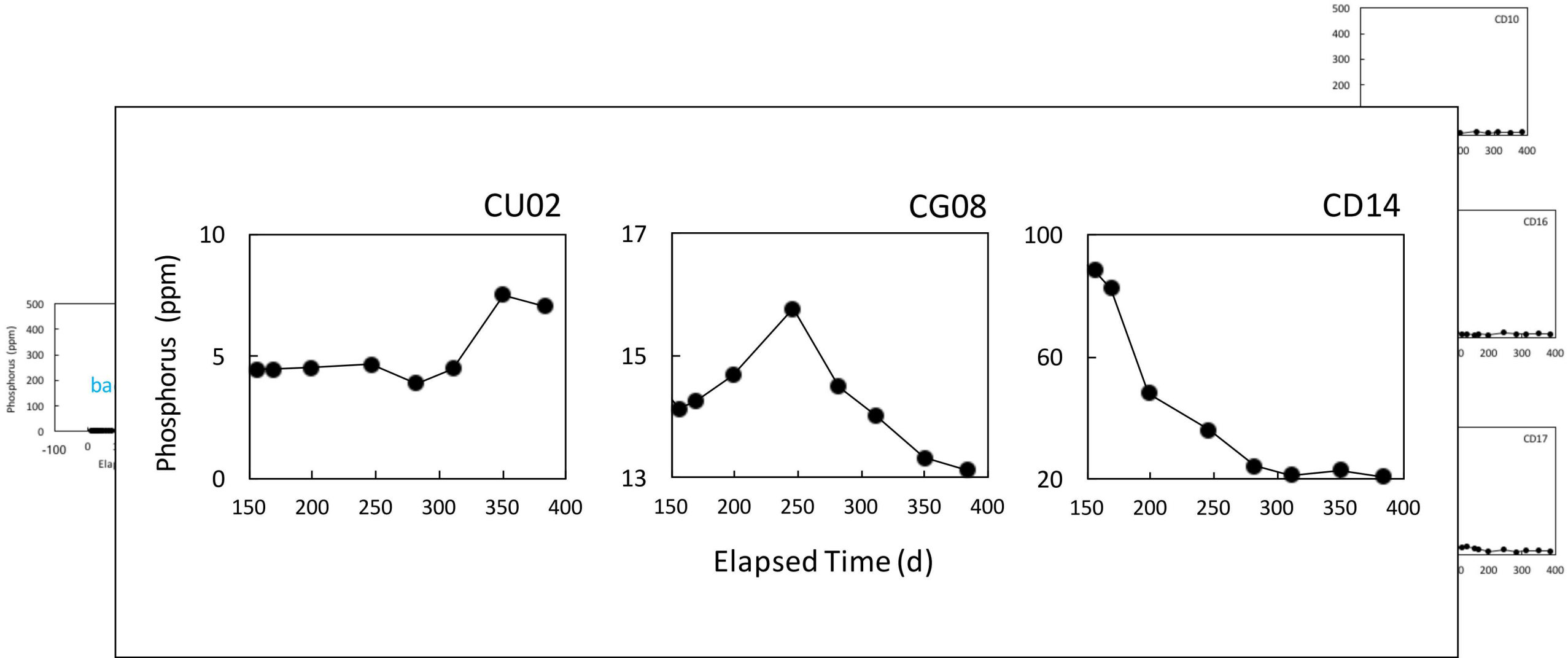
flow
→



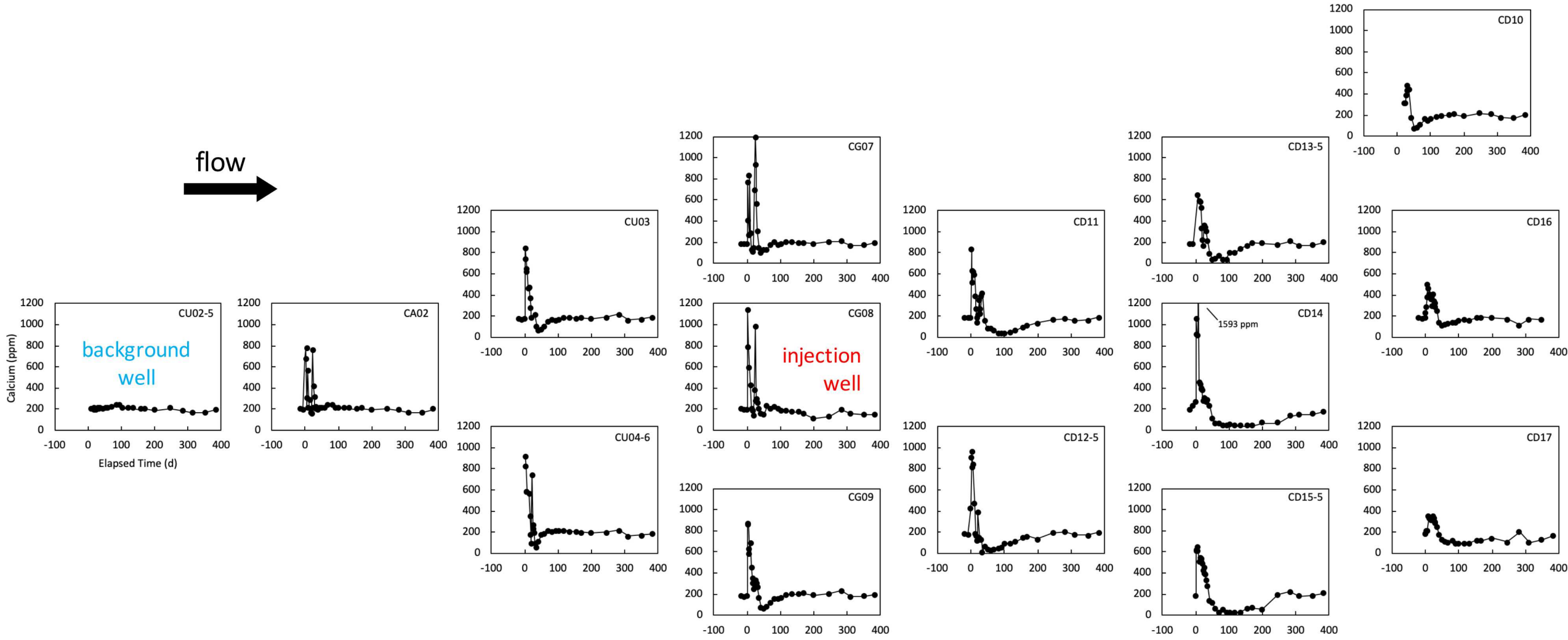
Phosphorus (ppm)



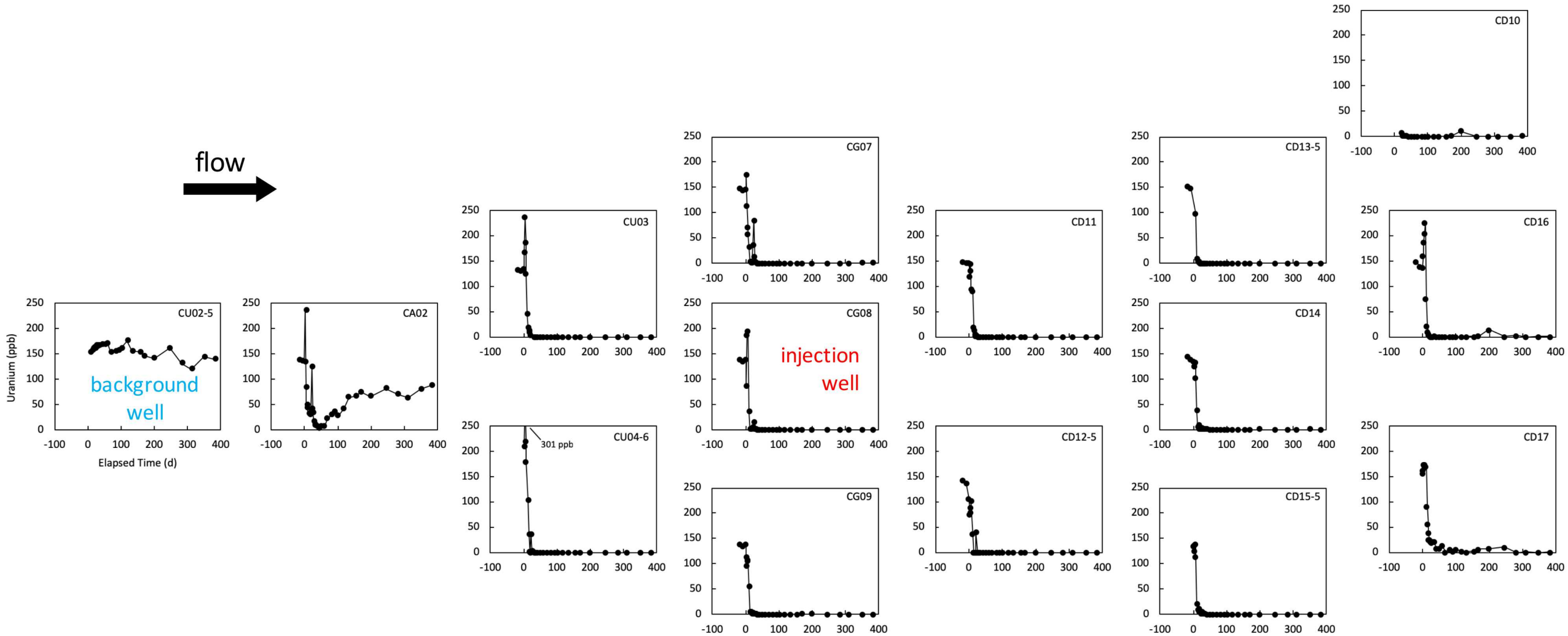
Phosphorus (ppm)



Calcium (ppm)

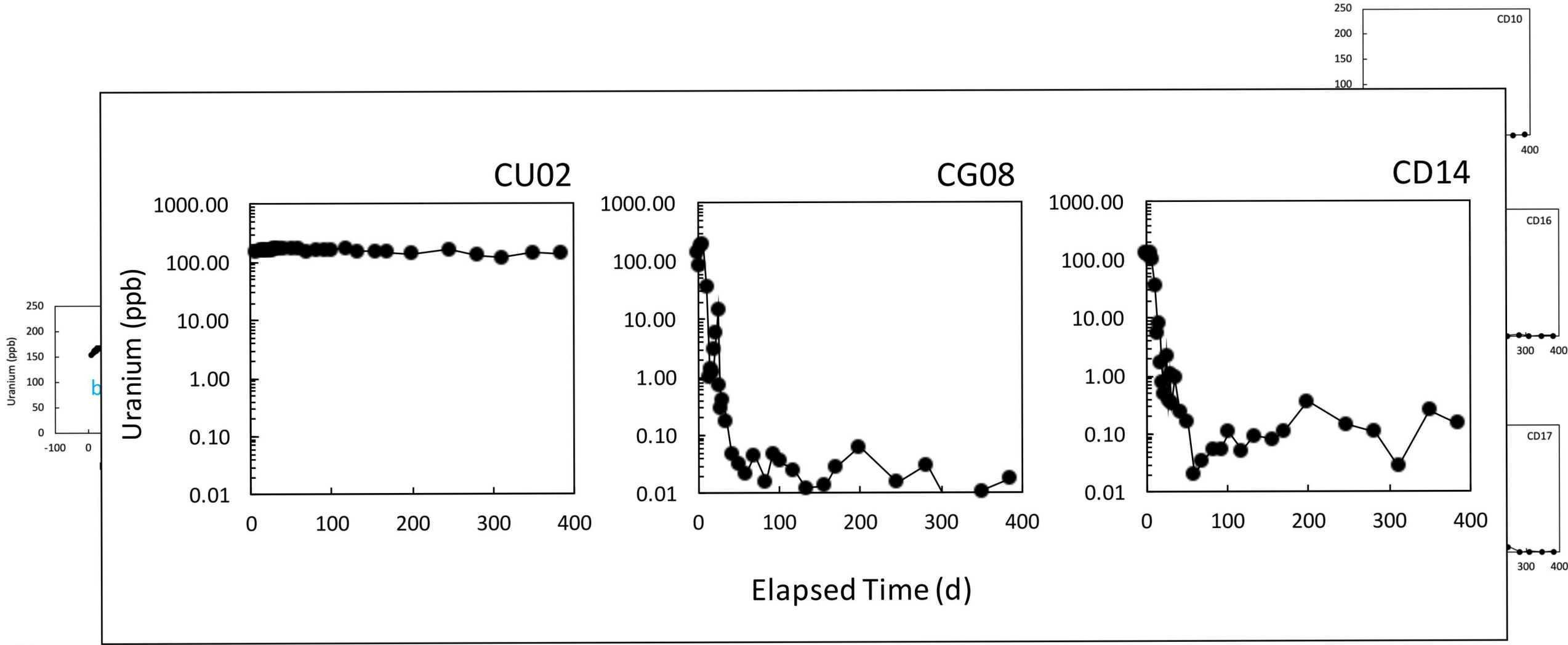


Uranium (ppb)



EPA MCL = 30 ppb
UMTRCA limit = 44 ppb

Uranium (ppb)



EPA MCL = 30 ppb
UMTRCA limit = 44 ppb

Next steps:

- Long-term monitoring to assess eventual U breakthrough
- Drilling / sediment recovery to assess removal pathway(s)
- Validation of the technology at other former U mill sites

Courtesy: Russ McCallister



Moab, UT



Shiprock, NM

Next steps:

- Long-term eventual U
- Drilling / se assess rem
- Validation of other former U mill sites

Thank you.

Questions or comments?



Courtesy: Russ McCallister



Shiprock, NM