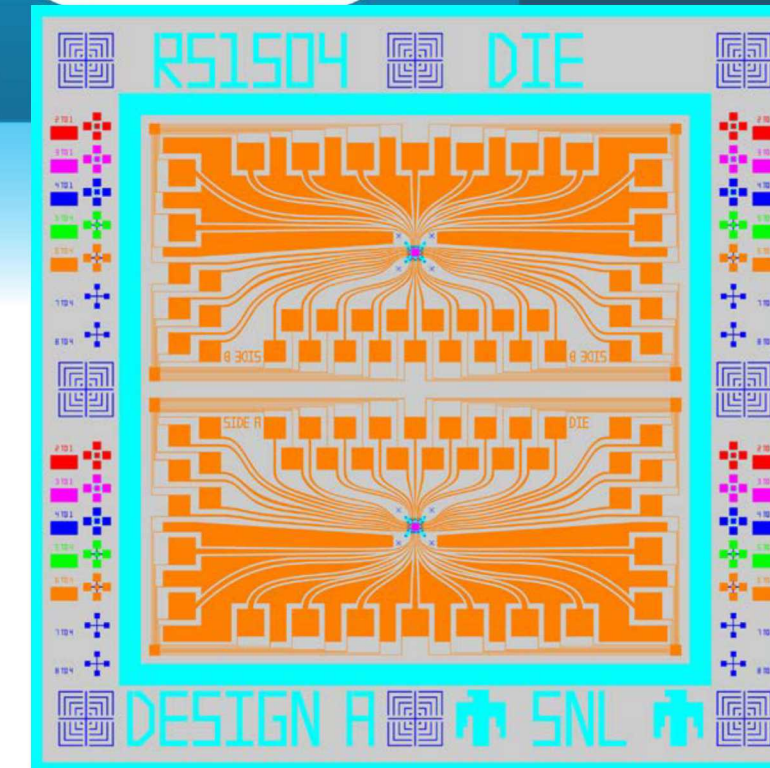
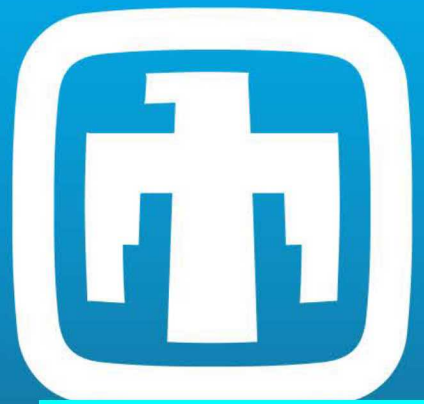


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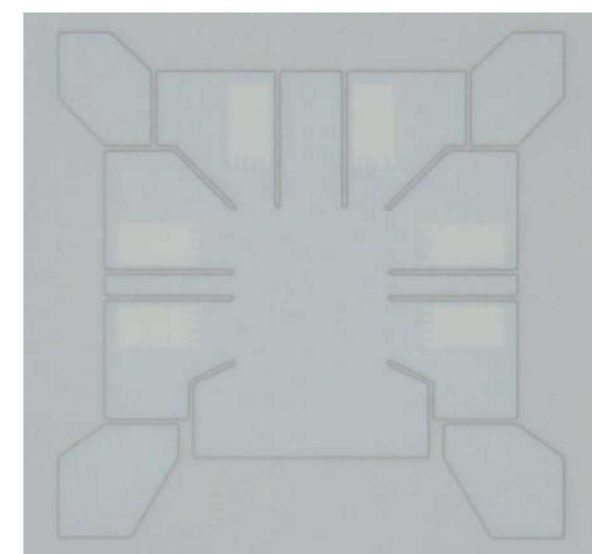
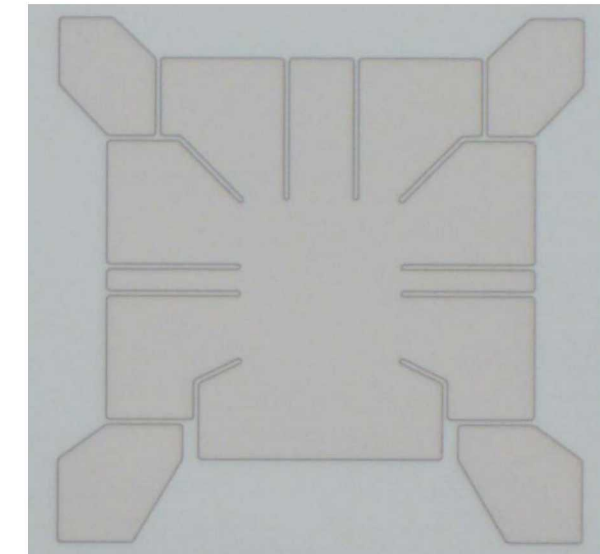
## Fabrication of SiGe Quantum Dot Nanostructures and Device Construction Zones

DeAnna Campbell, Mike Marshall, Dan Ward  
Sandia National Laboratories  
Albuquerque, New Mexico, United States



**Wafer level fabrication**  
of qubit construction zones

- High yield
- High throughput
- All photolithography process
- 52 die per 3" wafer

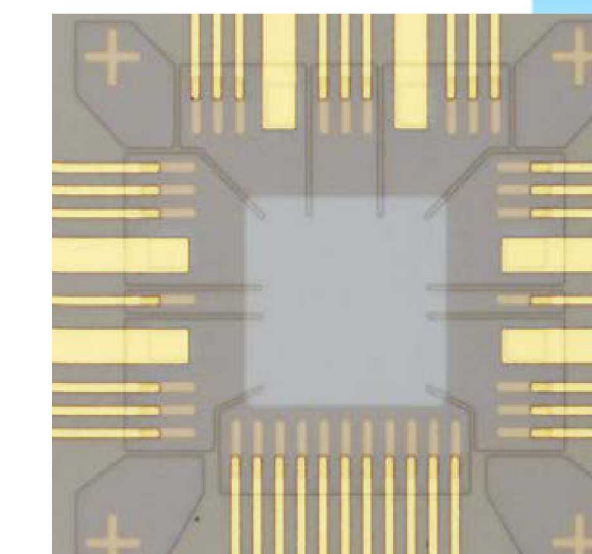
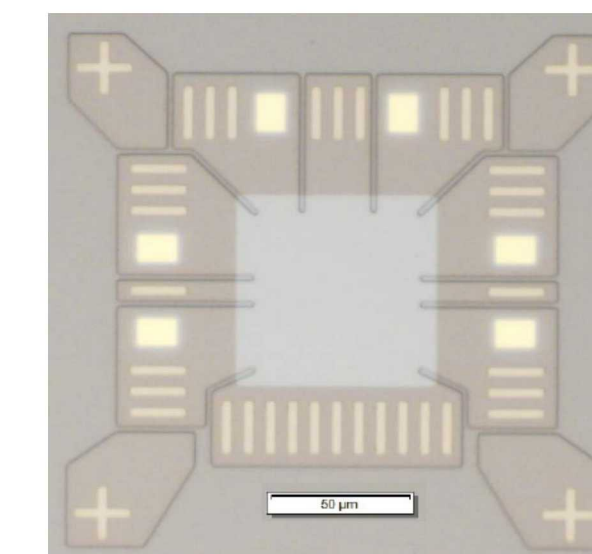
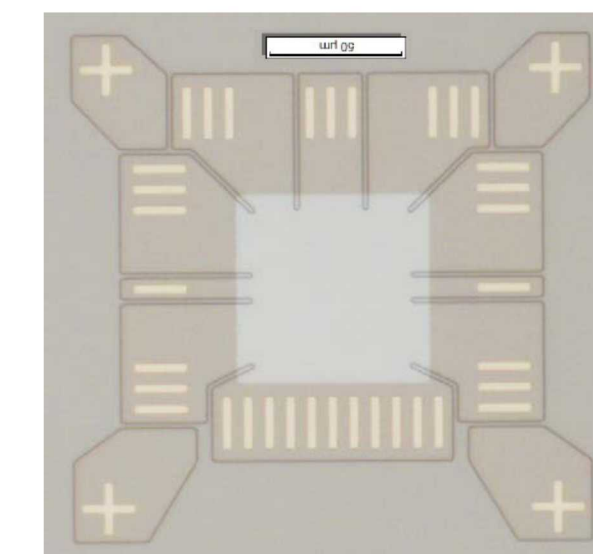


Pad oxide protects SiGe surface during reactive ion etching and ion implantation.

After implant the pad oxide is easily stripped in hydrofluoric acid to return to a pristine surface for field (FOX) and gate (GOX) oxides

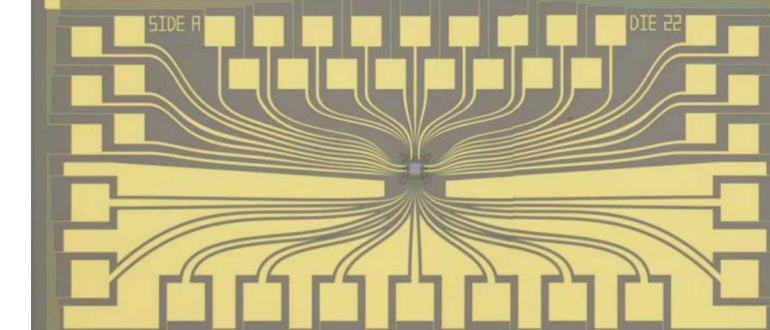
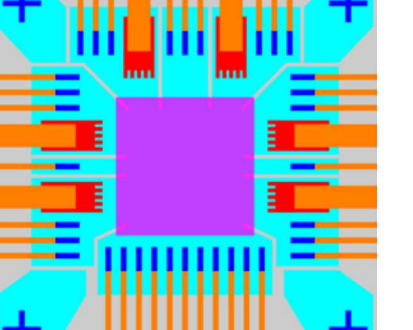
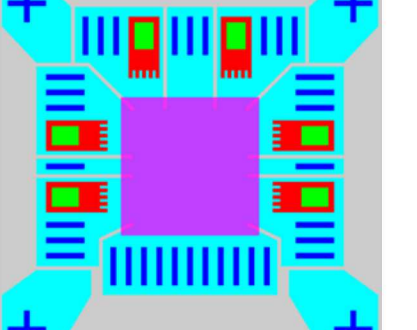
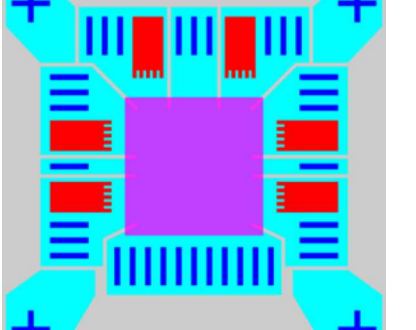
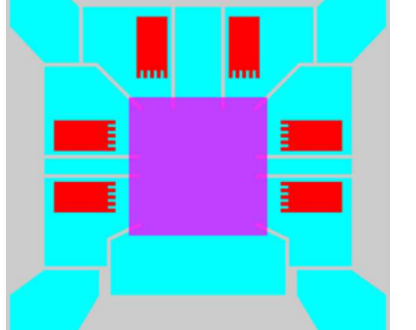
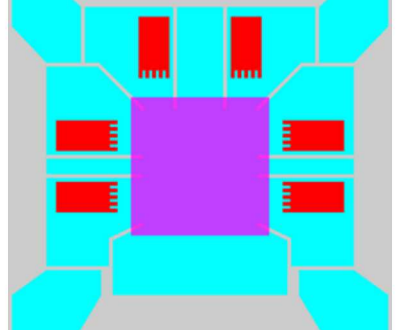
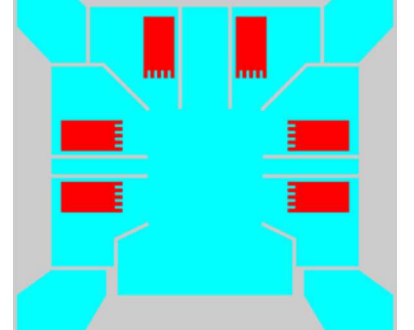
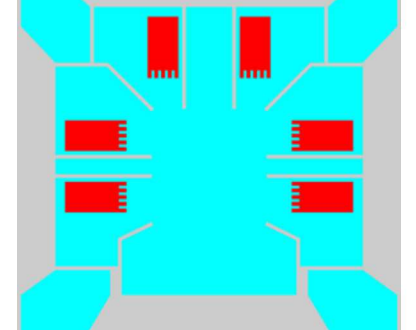
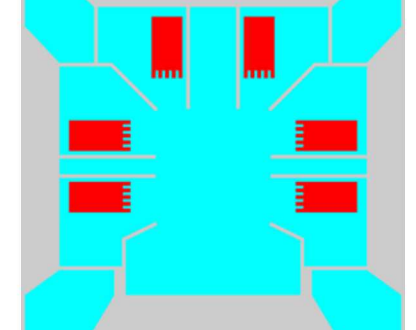
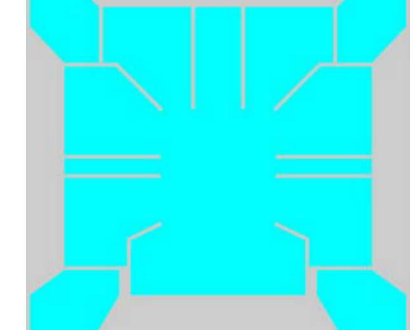
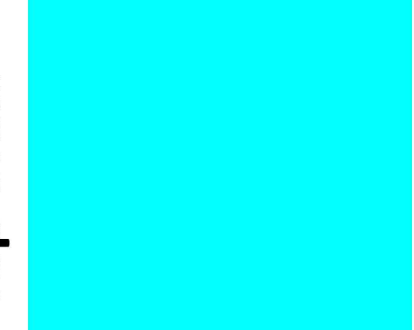
Initial  $\text{Al}_2\text{O}_3$  field oxides routinely were defective.

CVD  $\text{SiO}_2$  field oxides provide equivalent isolation with less challenging processing

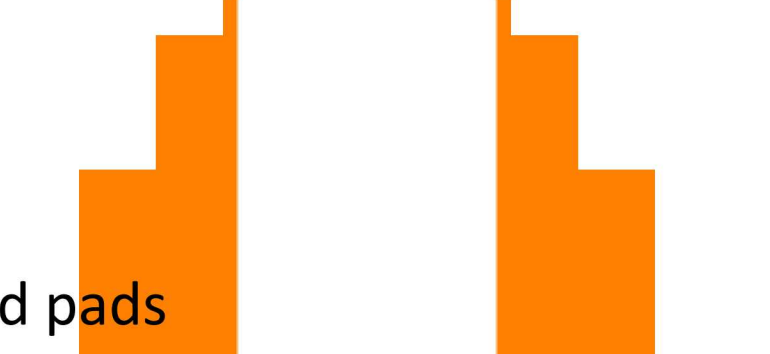
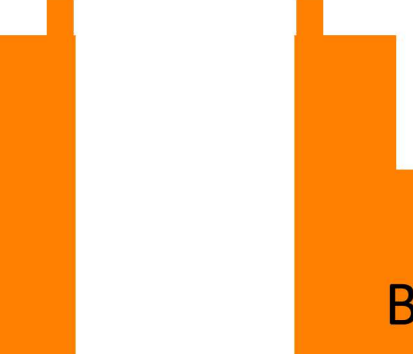
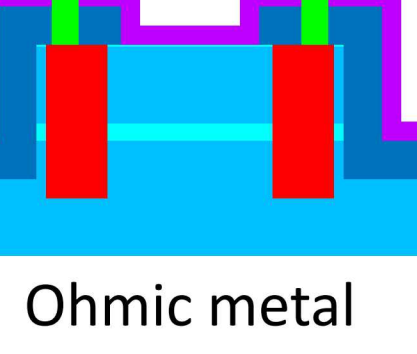
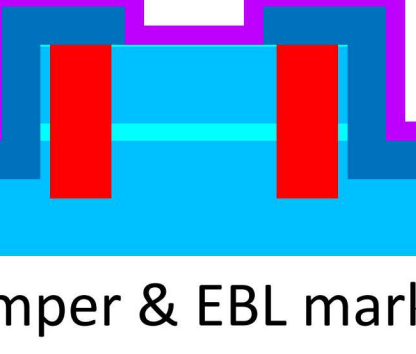
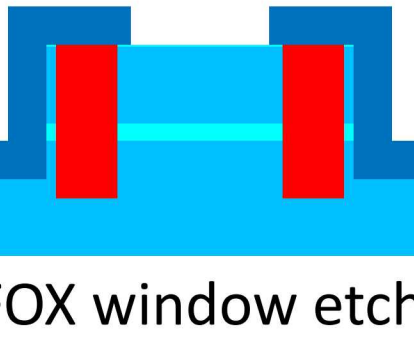
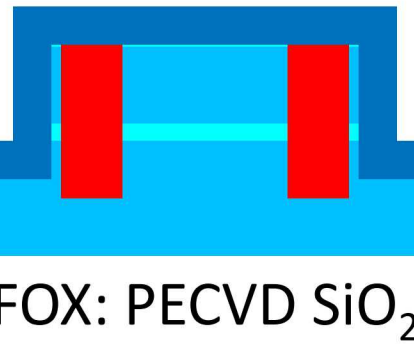
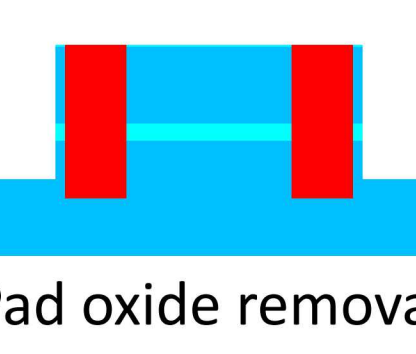
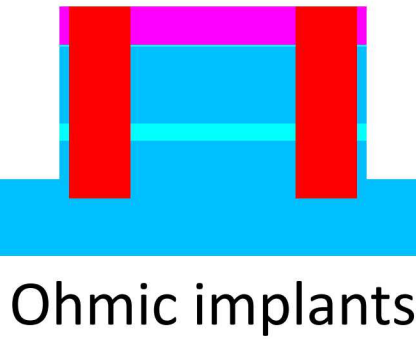
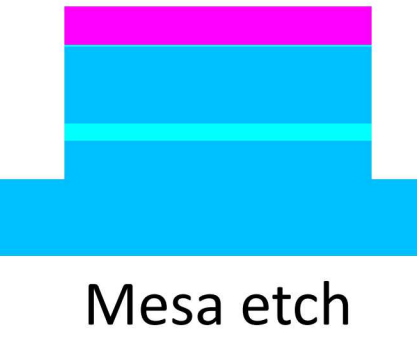


Construction Zone

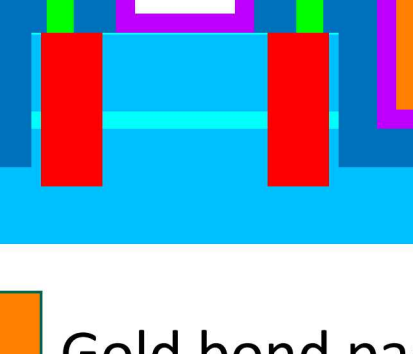
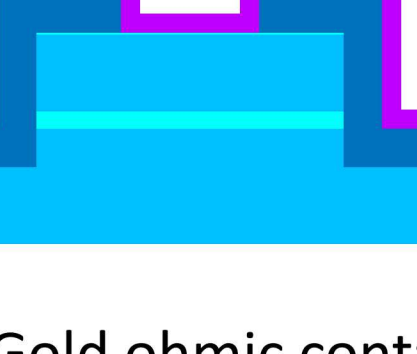
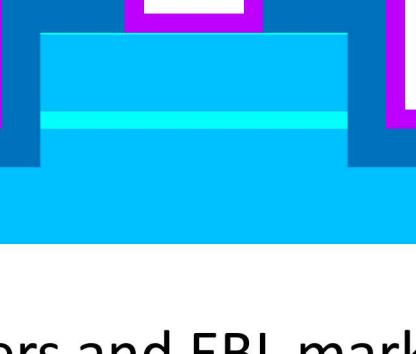
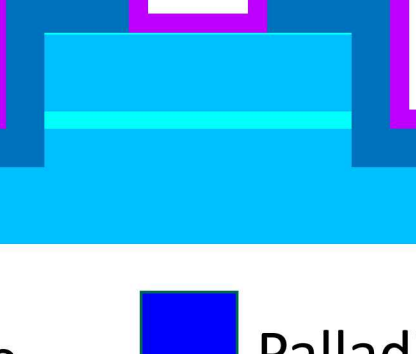
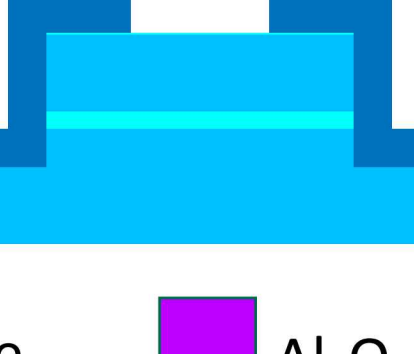
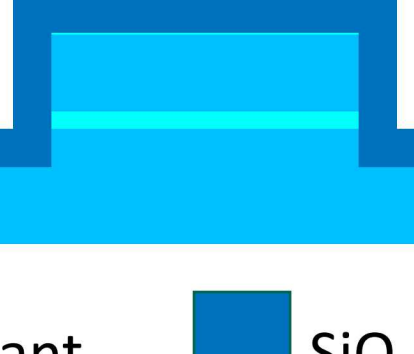
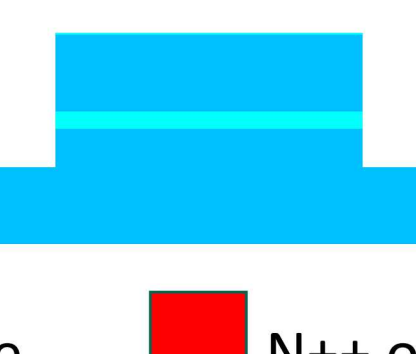
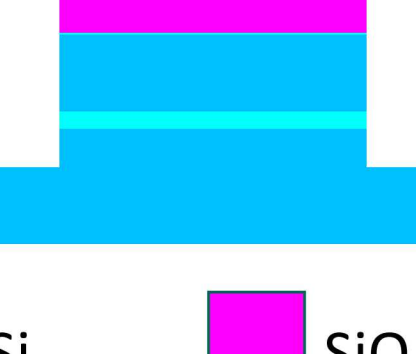
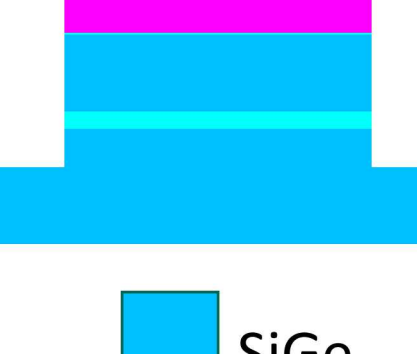
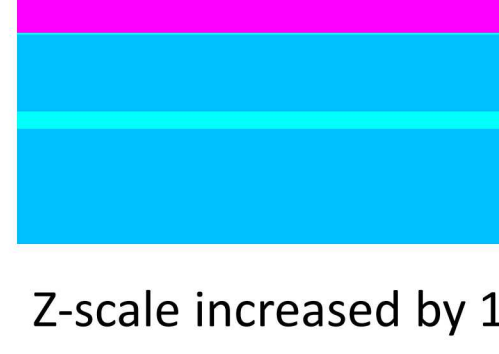
Top View



Ohmic Cross Section



QD Channel Cross Section



Pad oxide

Mesa etch

Ohmic implants

Pad oxide removal

FOX: PECVD  $\text{SiO}_2$

FOX window etch

GOX: ALD  $\text{Al}_2\text{O}_3$

Jumper & EBL marks

Ohmic metal

Bond pads

SiGe

sSi

$\text{SiO}_2$  pad oxide

N++ ohmic implant

$\text{SiO}_2$  field oxide

$\text{Al}_2\text{O}_3$  gate oxide

Palladium jumpers and EBL markers

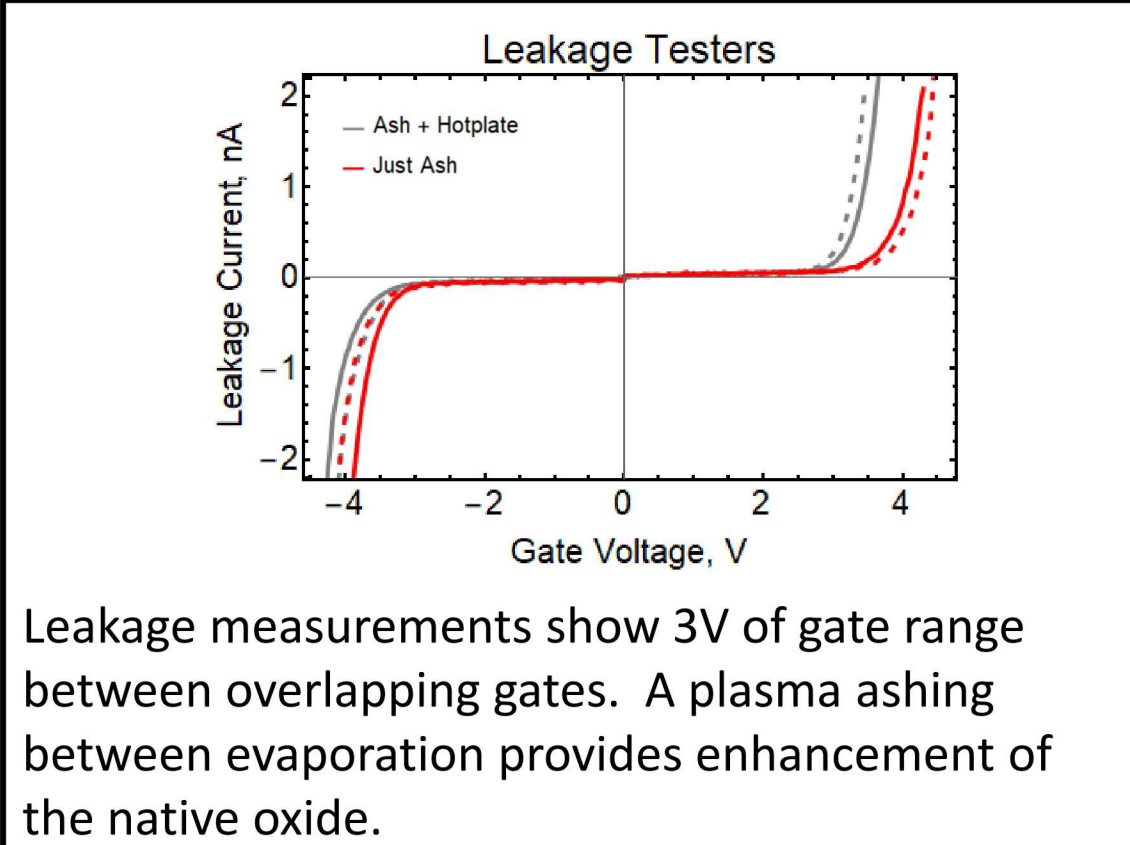
Gold ohmic contacts

Gold bond pads

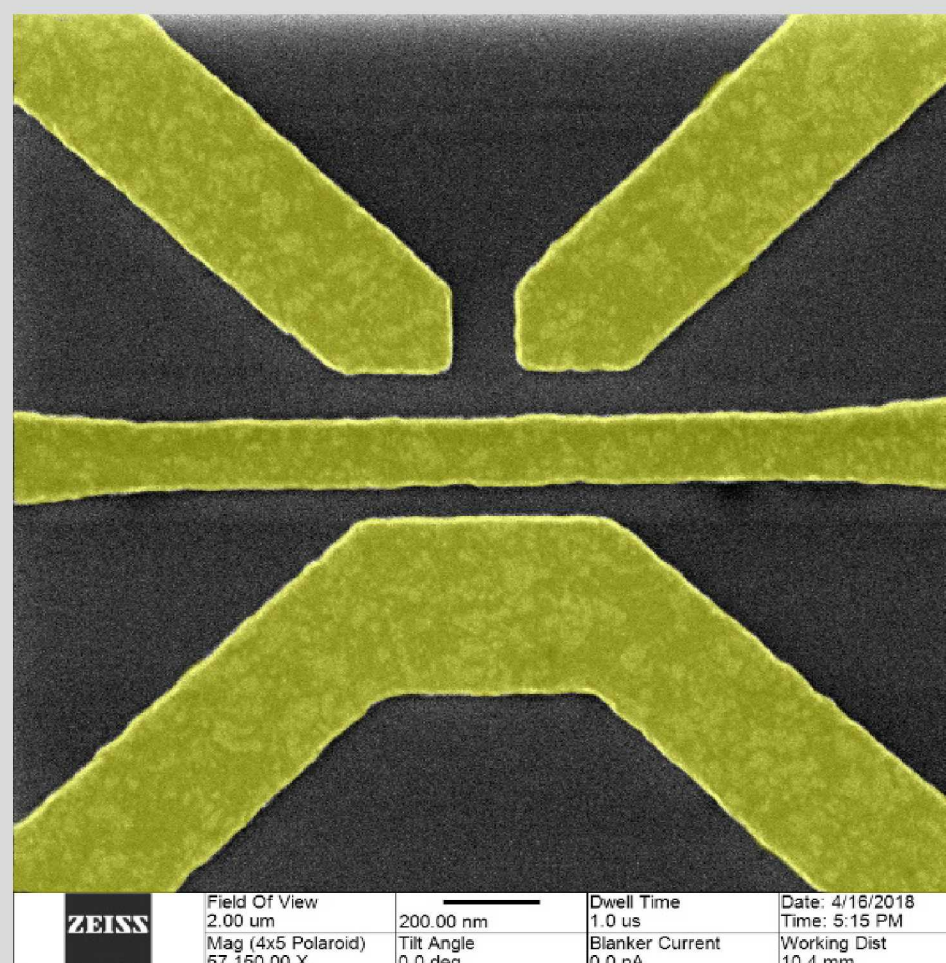
### Die level nanostructure fabrication

of qubits with electron beam lithography

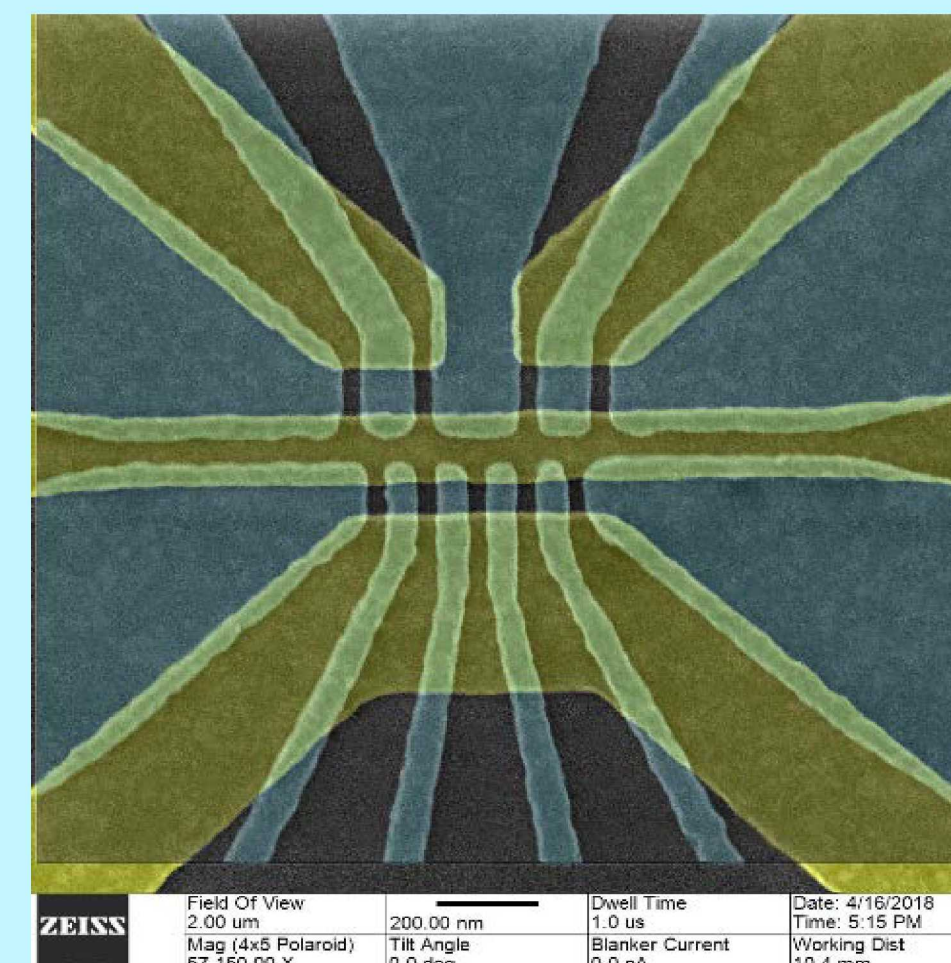
- Design adapted from on D. M. Zajac, *et. al.* Phys. Rev. Applied **6**, 054013 (2016).
- Aluminum gates isolated by native oxide enhanced through downstream ozone plasma clean
- Die level fabrication enables efficient *fabrication*  $\rightarrow$  *measurement*  $\rightarrow$  *fabrication* feedback loop



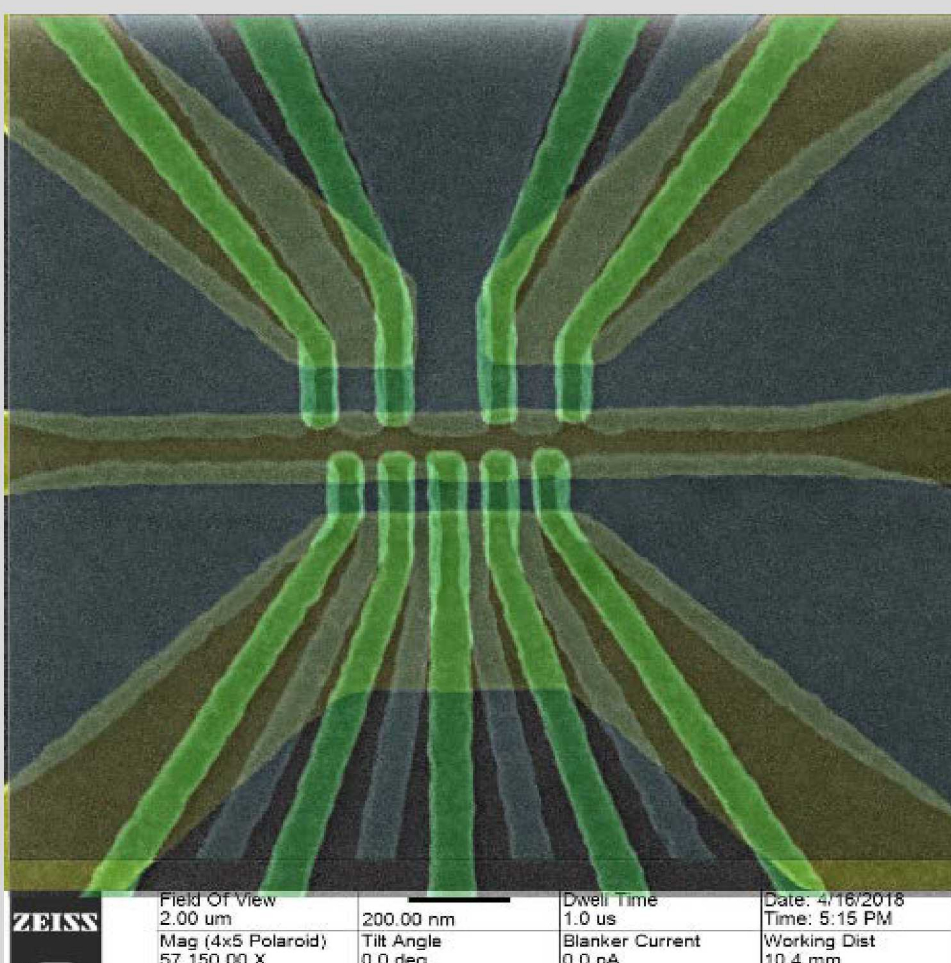
Level 1: Isolation  
Define channels charge sensor and QD transport



Level 2: Accumulation  
Reservoirs and QD occupation control gates



Level 3: Tunnel Barrier  
Control  
Tuning for reservoir-QD and QD-QD tunnel rates



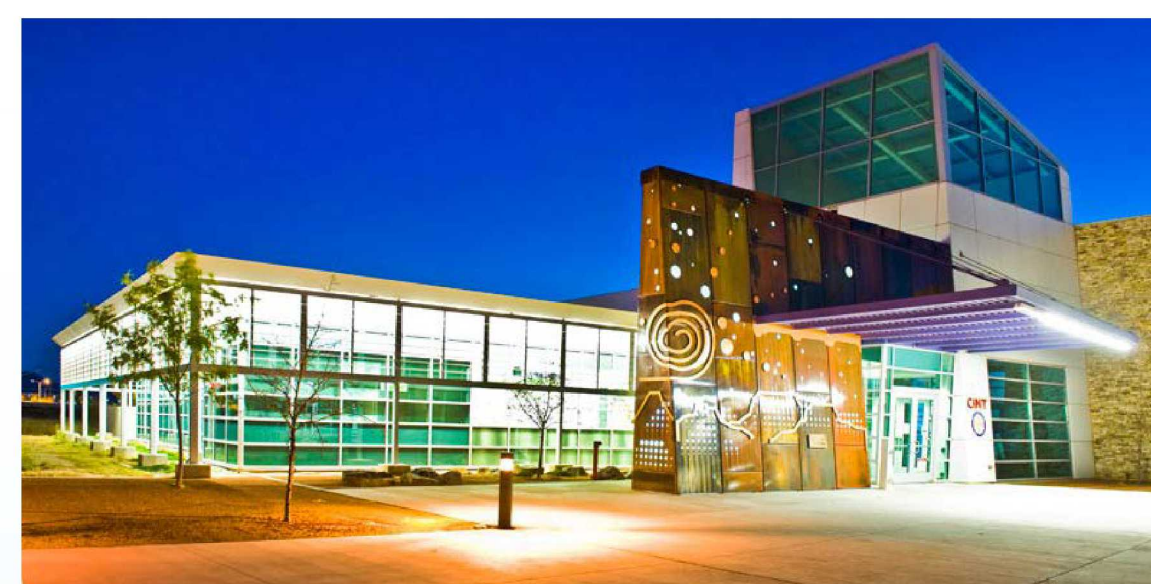
### MESA complex:

Class 1 Si cleanroom (CMOS)

Class 10 Mixed materials (III-V R&D)

### Capabilities:

Up to 6" wafer processing, novel integration, small volume production.



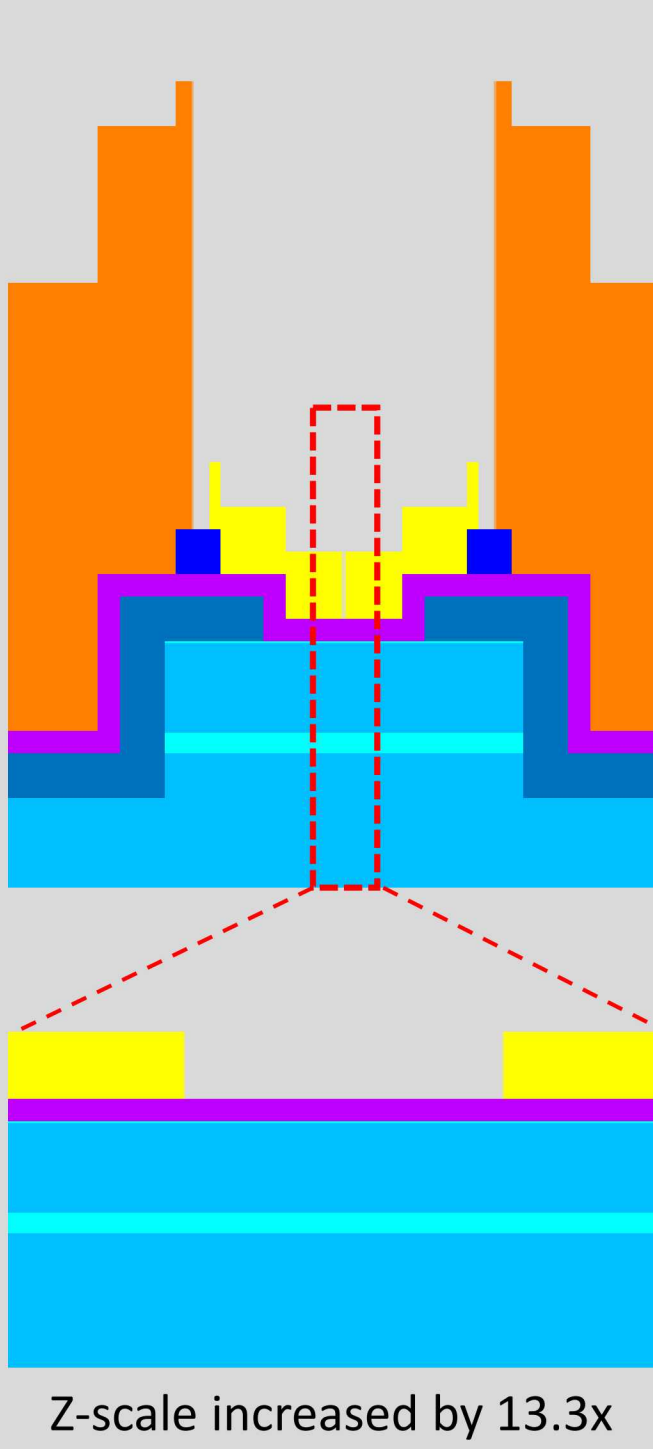
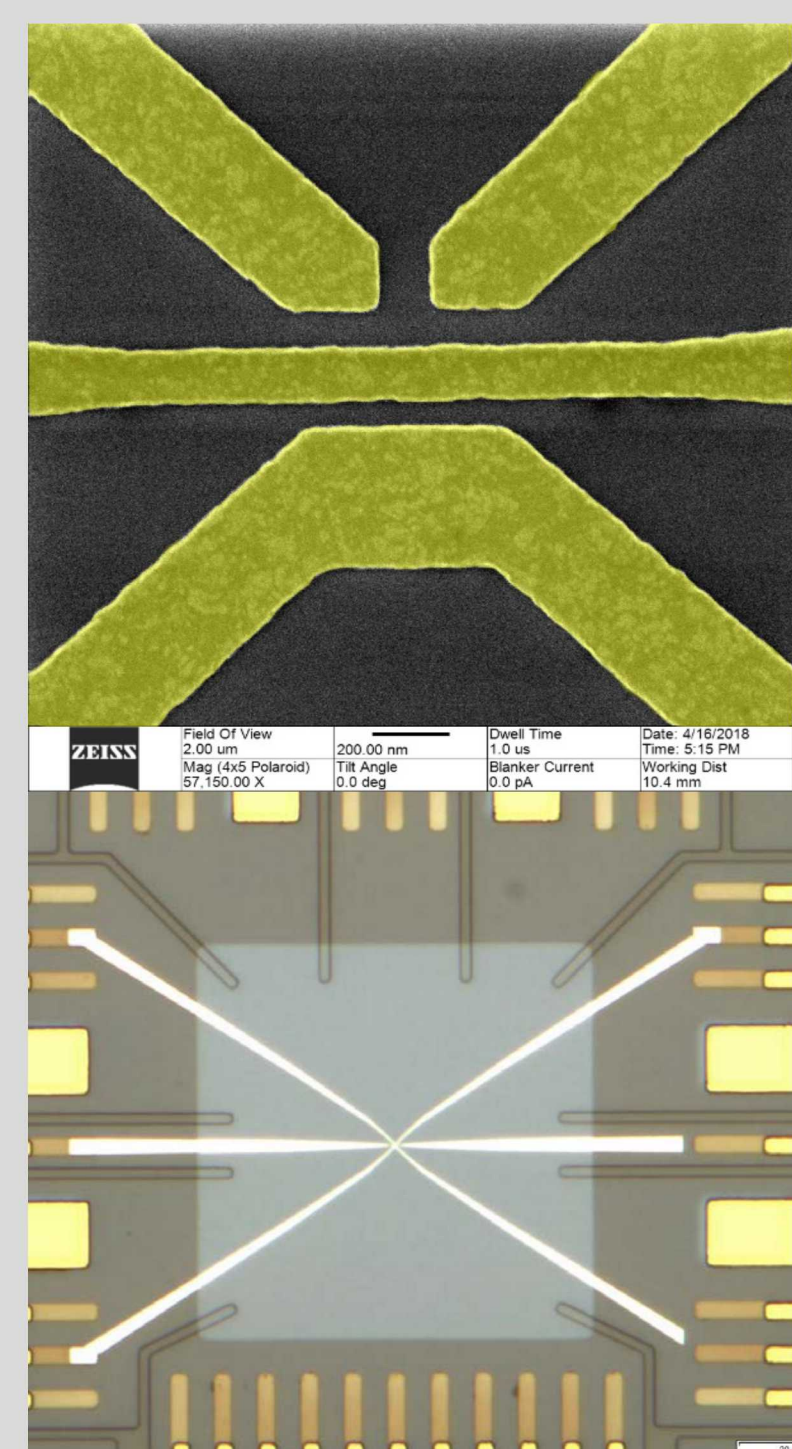
### CINT complex:

Class 100 cleanroom

### Capabilities:

Up to 4" wafer processing, user facility for visiting collaborators.

Special thanks to Evan MacQuarrie (UW-Madison) for oxide leakage measurements



Z-scale increased by 13.3x

