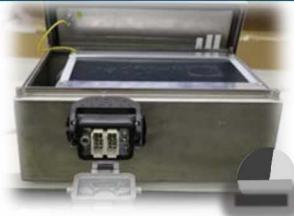




Sandia  
National  
Laboratories

SAND2018-7775C

# Containment & Surveillance and Canister ID Applied to the Final Disposal of Spent Nuclear Fuel



Robert Finch<sup>1</sup>, Dina Chernikova<sup>2</sup>, Heidi Smartt<sup>1</sup>, Lars Hildingsson<sup>3</sup>, Risa Haddal<sup>1</sup>

<sup>1</sup>*Sandia National Laboratories, Albuquerque, USA*

<sup>2</sup>*Chalmers University of Technology, Gothenburg, Sweden*

<sup>3</sup>*Swedish Radiation Safety Authority, Stockholm, Sweden*

## PRESENTED BY

**Robert Finch**

*Sandia National Laboratories, International Safeguards & Engagement*



U.S. DEPARTMENT OF  
**ENERGY** **NNSA**

Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.



## Application of Safeguards to Geological Repositories (ASTR)

- IAEA expert group
- Summarizes ASTR work 2011 to 2016

Five focus groups

1. Design Information Verification
2. Non-Destructive Assay Verification
3. Containment and Surveillance
  - Operations
4. Satellite Imagery & Geophysical Techniques
  - Post-closure
5. Long-Term Data Management

### 3 Continuity of Knowledge (CoK)



*“Uninterrupted and authentic data or information about nuclear material that provide the IAEA with adequate insight to draw definitive conclusions that nuclear material is not being diverted from peaceful purposes.”* – Blair et al.\*

CoK is an outcome, not a process

CoK must be attained ... and then maintained

Maintaining CoK requires Containment and Surveillance

\* D.S. Blair, N.C. Rowe (2014) *A Global Perspective on Continuity of Knowledge: Concepts and Challenges*. Presented at the 2014 INMM Annual Meeting. Sandia National Laboratories technical report (SAND2014-17676C).

# Geological Repository and Related Facilities & Operations



Transportation

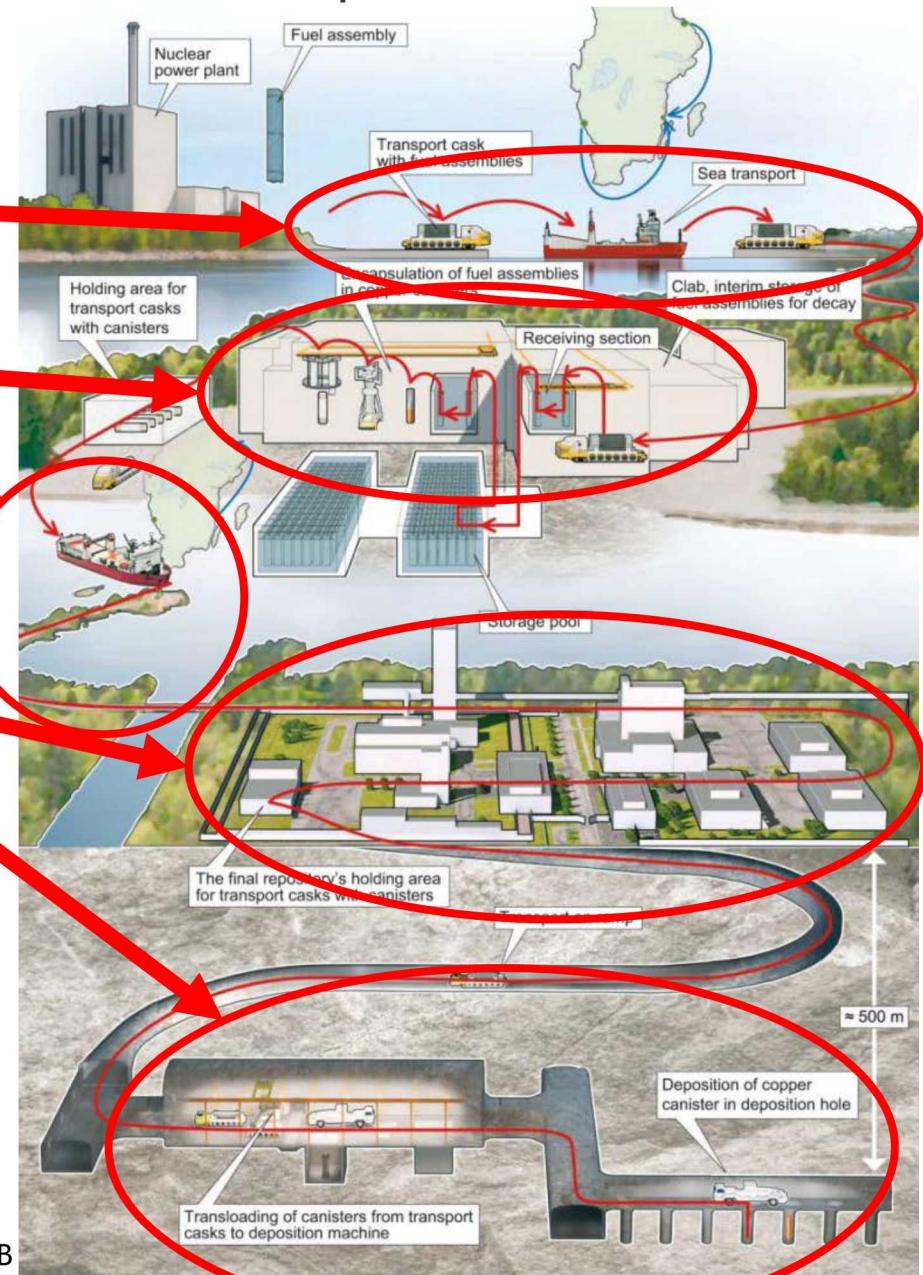
Encapsulation plants

Geological repository

- Surface Facilities
- Emplacement/Disposal area (underground)

Disposal canister ID

- Technologies for uniquely identifying spent fuel disposal canisters



## CONTAINMENT

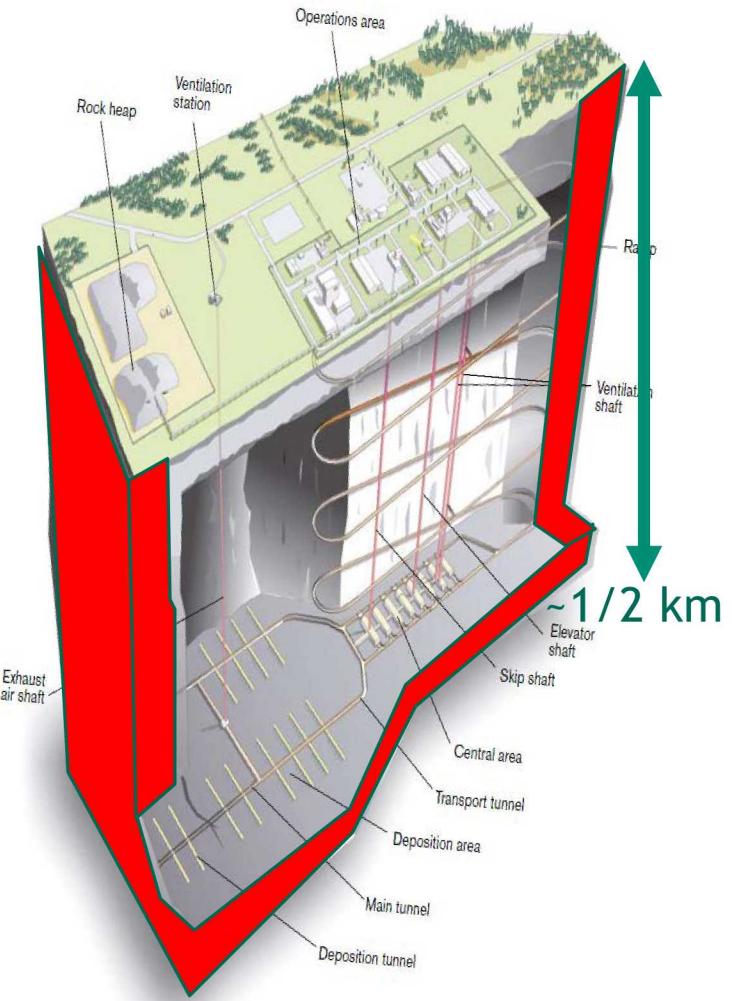
“**structural features** of a facility, containers, or equipment ... used to establish the **physical integrity** of an area or items and can be used to **maintain continuity of knowledge** of the area or items by **preventing undetected access** to or movement of material, or interference with the items.”

The “**restricted zone**” is the repository’s containment

- Defined by the State

## SURVEILLANCE measures

- Cameras
- Radiation monitors
- Mass measurements
- Ultrasound
- Laser scanning



*Multiple independent C/S measures at every access point*

# I. Encapsulation Plant

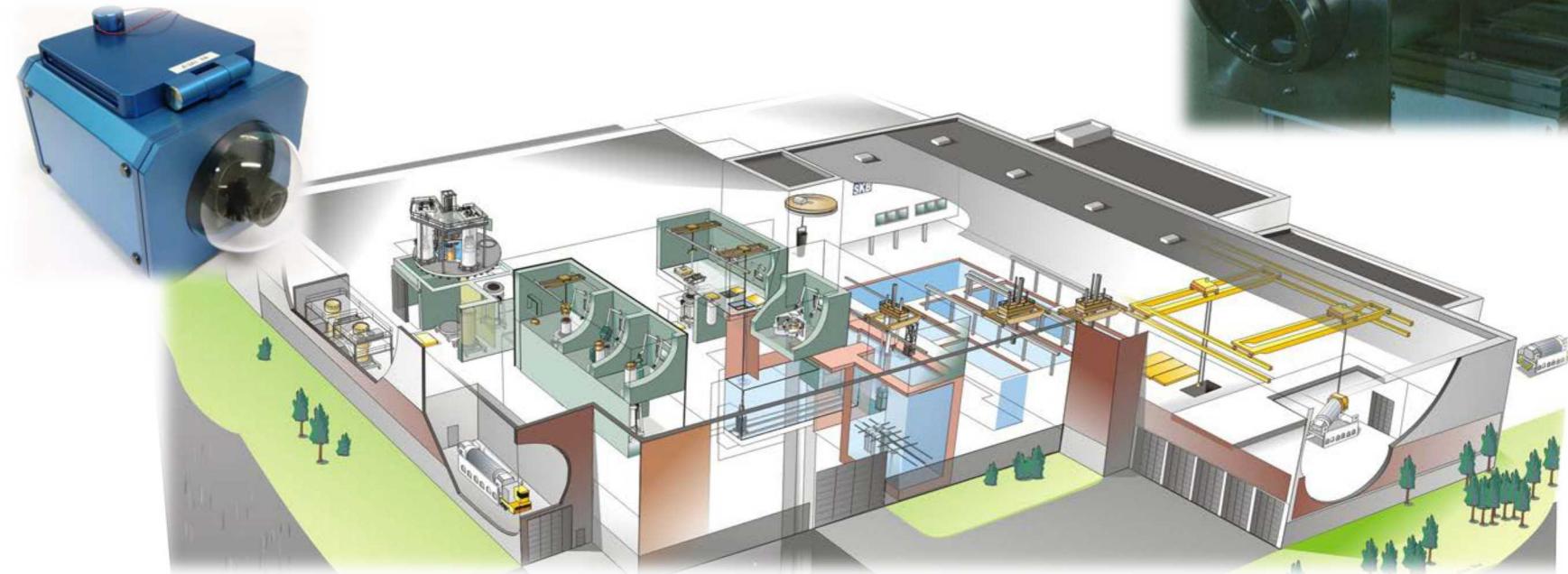


Last opportunity to observe fuel assemblies

- Before they are put into disposal canisters

Standard C/S equipment

- Radiation monitors
- Surveillance cameras



## 2. Transportation



### Maintain CoK

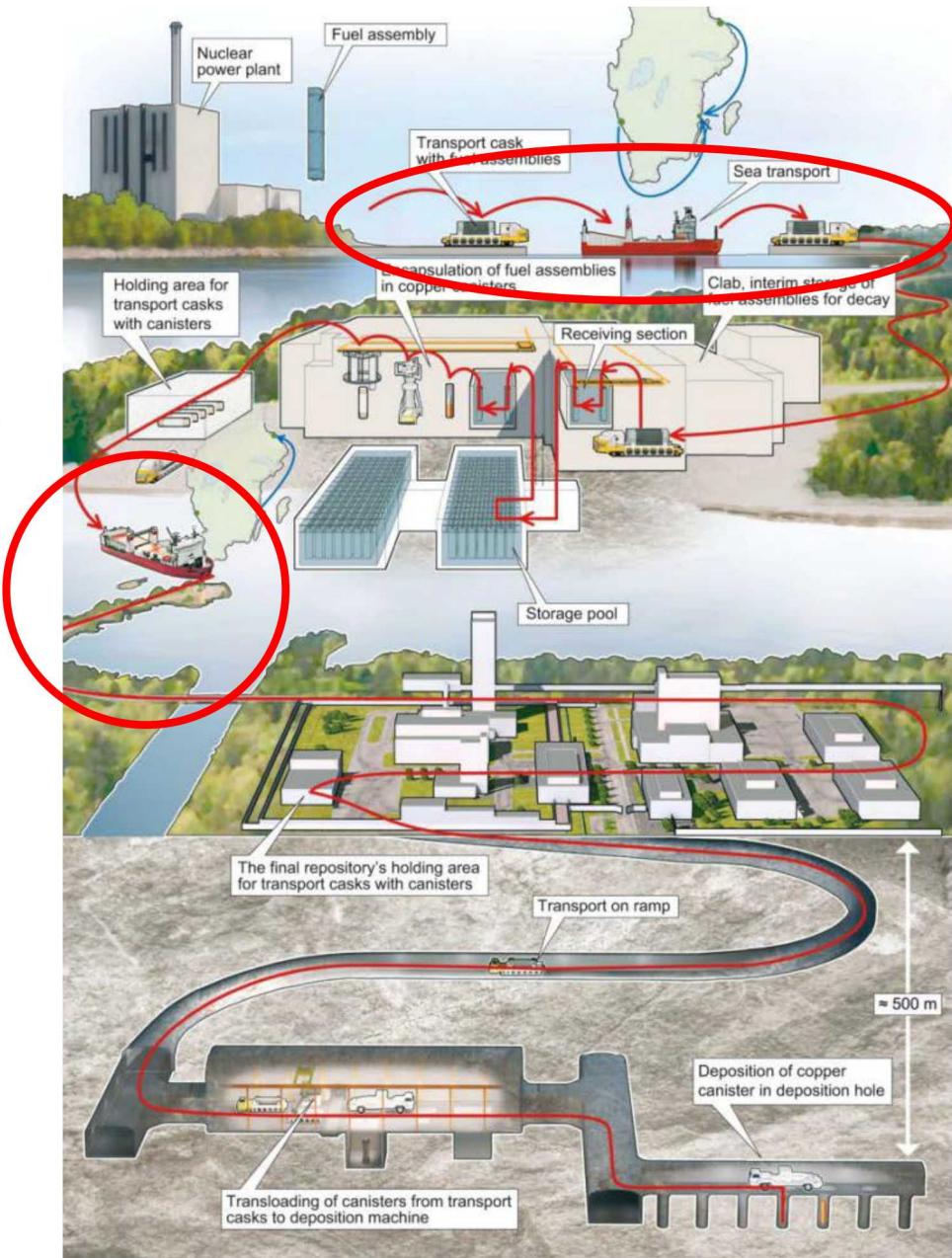
- From final accountancy measurement through final disposal

### Transport casks seals

- Seals *applied & removed* by the State/operator

### Additional C/S measures

- Surveillance cameras (ships & trucks)
- Radiation detectors
- Geolocation
  - Data transmission and authentication



## Passive sealing systems

- No power needed to operate
- Integrity verified manually
  - During inspection (in the field)
  - After removal

Metal seal (CAPS)



Glass seal



Ceramic seal

Passive Fiber-Optic Sealing system (FBOS)



Ultrasonic Sealing Bolts

- Ultrasonic Optical Sealing Bolt (UOSB)
- Ultrasonic Sealing System Bolt (USSB)



## Active sealing systems

- Power source required
- Integrity continuously monitored
  - Opening, closing & tampering
- Data retrieval
  - On-site inspections
  - Remote monitoring (data transmission)

Active Fiber-Optic Seal (EOSS)



Remotely Monitored Sealing Array (RMSA)

Laser Mapping system for Containment Verification (LMCV)





Optical -- Next Generation Surveillance System (NGSS)



Infrared (IR) camera



Laser Surveillance System (LASSY)



## Surveillance – Radiation Detection Systems

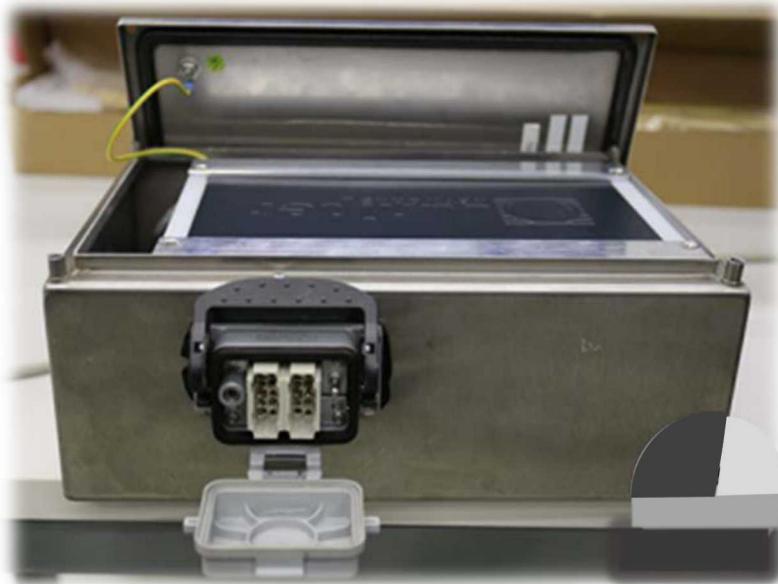


### Mobile Unit for Neutron Detection (MUND)

Battery powered

- 8 weeks

Remotely monitored



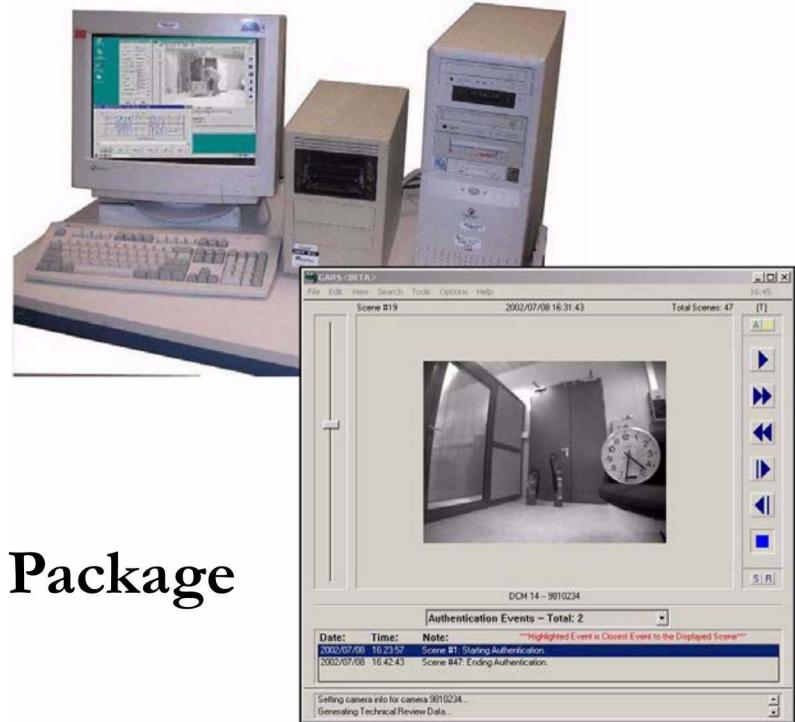
Transportation casks





## 1. General Advanced Review Station Software (GARS)

- Optical surveillance images
  - Inspector evaluated
- Scene-change detection



## 2. Integrated Review and Analysis Package (iRAP)

- Modular software package
  - Developed by EURATOM
  - Successor to Central RADAR5 Inspection Support Package (CRISP)
- Recently adopted by the IAEA

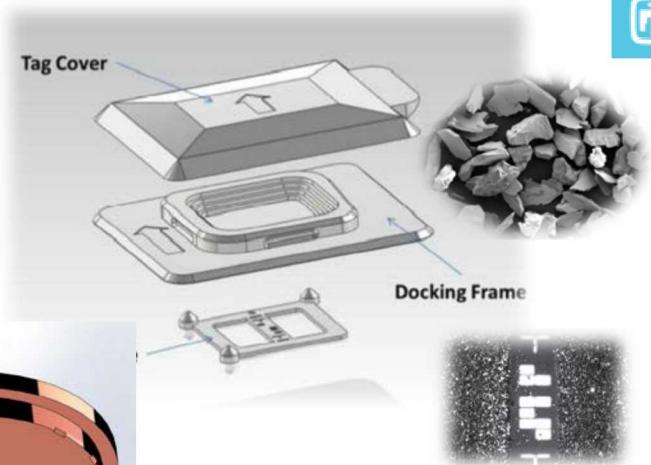
# Disposal Canister Identification



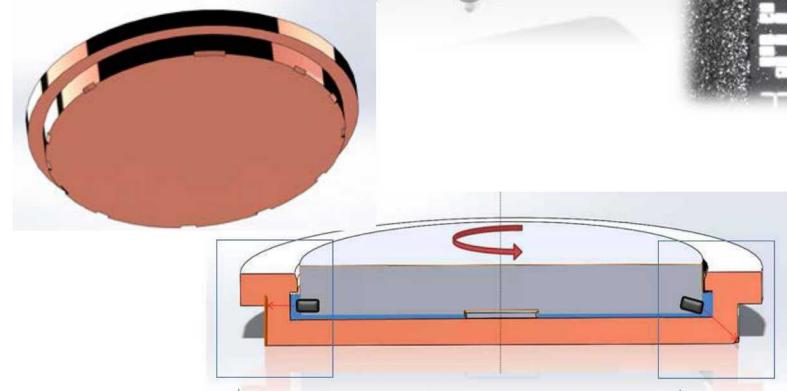
# Disposal Canister Identification



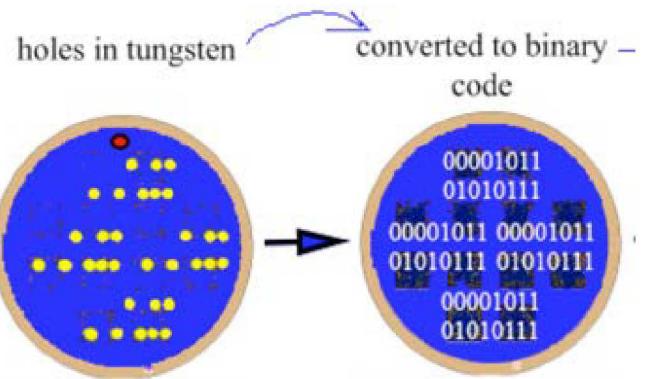
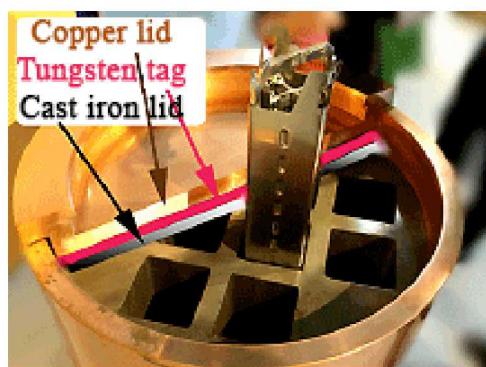
## Reflective Particle Tag (RPT)



## Ultrasonic ID for Copper Canisters



## Tungsten-Based Identifiers





Permanent disposal of spent fuel will require unprecedented need to maintain CoK

- Highly effective C/S measures
- Final accountancy through final disposal

C/S measures applied to

- Encapsulation plant
- Transportation
- Repository



*For more detail on C/S technologies reviewed here see the 2017 IAEA/ASTOR Group Report (STR-384)*

## Acknowledgements



Funding provided by NNSA's Office of International Nuclear Safeguards under the Concepts and Approaches subprogram.



# Thank You

**Chamfers milled on the canister lid's inner surface before closure are read by an ultrasonic transducer while rotating about the lid's circumference.**

4 (lab demo)

Reading takes ~5 minutes per canister (expected); requires acoustic-coupling medium (e.g., water)

€20 000 (estimated for two scanning systems: EP\* & GR\*)

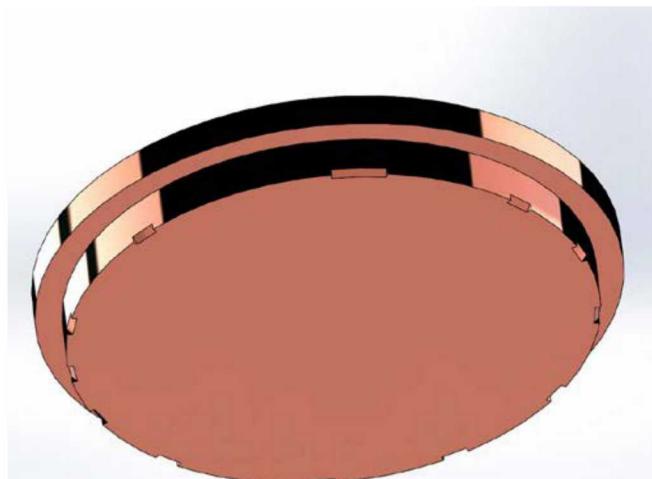
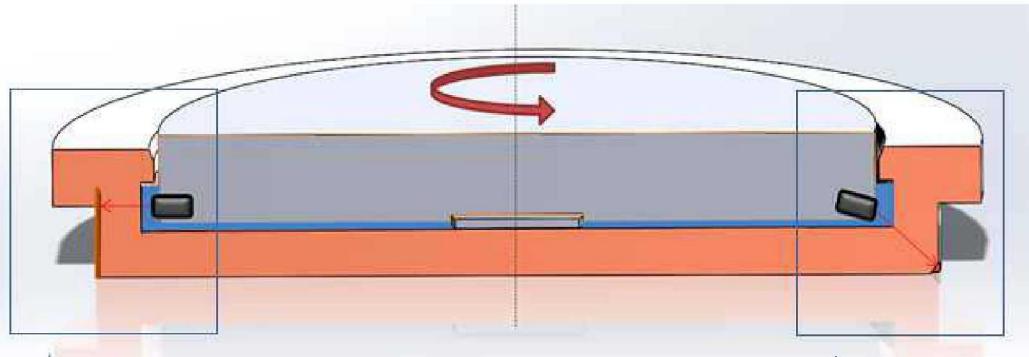
Standard COTS\* hardware

Standard inspector skills

Ultrasonic authentication signature combined with random Cu flow generated during welding

Zero

High



# Tungsten-Based Identifiers



A tungsten insert, with a hole pattern based on a binary code, is placed between the cast-iron lid and the copper lid of a Cu canister. Selectively collimated gamma rays reveal a unique tag pattern as recorded by a gamma detector.

4 (lab demo)

Gamma signal weakens over time, increasing measurement time.

Unknown

Standard COTS\* hardware used to read insert

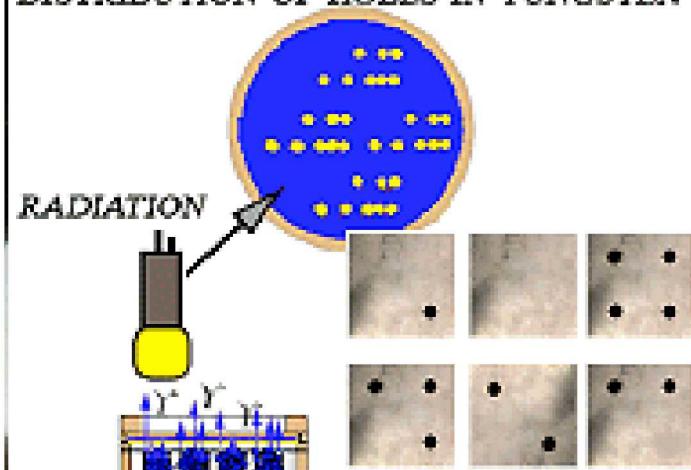
Standard inspector skills plus training in the use of COTS\* reader equipment (e.g. gamma camera)

Unknown

Potentially low; Could combine with other 'intrinsic' characteristics



DISTRIBUTION OF HOLES IN TUNGSTEN



# Disposal Canister Identification



	<i>Reflective Particle Tag (RPT)</i>	<i>Ultrasonic ID for Copper Canisters</i>	<i>Tungsten-Based Identifiers</i>
<i>Technology description</i>	<i>Field-applied tag composed of specular hematite particles randomly dispersed in a clear, adhesive polymer matrix</i>	Chamfers milled on the canister lid's inner surface before closure are read by an ultrasonic transducer while rotating about the lid's circumference.	A tungsten insert, with a hole pattern based on a binary code, is placed between the cast-iron lid and the copper lid of a Cu canister. Selectively collimated gamma rays reveal a unique tag pattern as recorded by a gamma detector.
<i>Technology readiness level (TRL)</i>	4-5 (prototype)	4 (lab demo)	4 (lab demo)
<i>Technical limitations</i>	<i>Uncertain reliability over a repository's operational timeframe</i>	Reading takes ~5 minutes per canister (expected); requires acoustic-coupling medium (e.g., water)	Gamma signal weakens over time, increasing measurement time.
<i>Estimated costs</i>	<i>Unknown</i>	€20 000 (estimated for two scanning systems: EP* & GR*)	Unknown
<i>Sustainability, standardization, supply chain</i>	<i>Unknown</i>	Standard COTS* hardware	Standard COTS* hardware used to read insert
<i>Ease of use/Level of operator skill/Major infrastructure needs</i>	<i>Easy to use Low skill level required</i>	Standard inspector skills	Standard inspector skills plus training in the use of COTS* reader equipment (e.g. gamma camera)
<i>Methods of data validation/authentication</i>	<i>Dedicated reader system</i>	Ultrasonic authentication signature combined with random Cu flow generated during welding	
<i>Expected 'Alarm' rates</i>	<i>Unknown (expected to be low)</i>	Zero	Unknown
<i>Uniqueness against duplication/falsification</i>	<i>High</i>	High	Potentially low Could combine with other 'intrinsic' characteristics