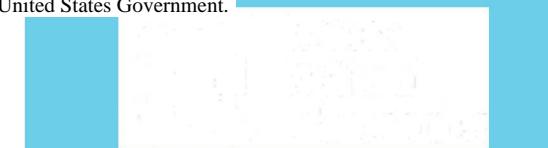


# An Expert Elicitation Method for Estimating Probabilistic Schedule Risk During Conceptual System Design



## PRESENTED BY

Robert Pedersen and Jarret Lafleur, PhD



Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

# One Challenge: Nuclear Modernization Design Decisions



## Joint DOE/DoD Phase 6.X Process



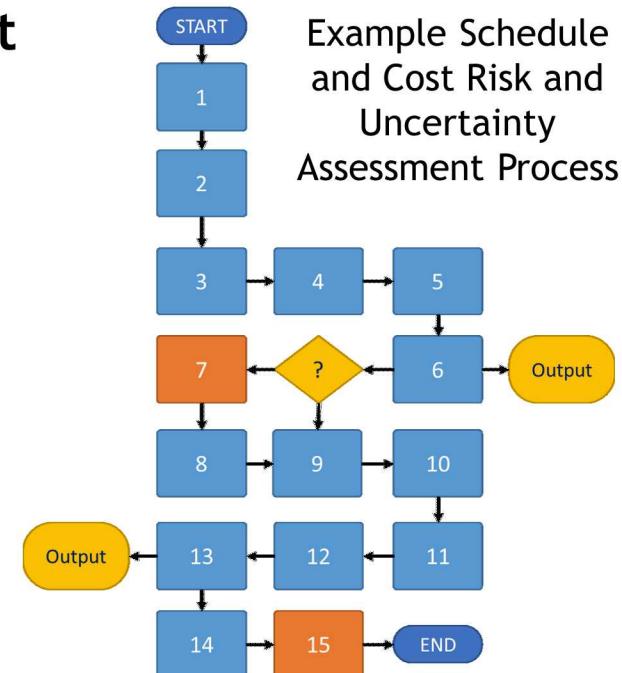
However, cost and schedule risk can be **most strongly influenced** during design concept generation and downselection - **before schedule risk is formally assessed.**

How can we **quickly** and **quantitatively** assess schedule risk to enable defensible risk-informed design downselection during conceptual design?

### Weapon Design & Cost Report (WDCR)

Recent Example:

- >1 year effort
- >100 contributors across 40 component teams
- Schedule, cost, risk, and uncertainty estimates produced for 40,000 activities
- Baseline design option already selected



## Example Problem



You are a project manager.

Product committed for delivery in 8 years that captures both the development engineering and production engineering periods.

Contains three components, two with multiple design options.

Each component design option differs not only the time that engineers expect for realization, but also in schedule delay risk (for instance, due to its technology readiness).

You can't find statistical data on schedule expectations or delays for prior or similar products.

Your executive management wants to know in one week which product options are most likely to meet the given 8-year delivery commitment.

# What Does This Methodology Accomplish?



From <https://www.newyorker.com/culture/cultural-comment/how-video-games-changed-popular-music>

Expert elicitation methodology



From <https://boingboing.net/2015/09/14/super-mario-maker-levels.html>

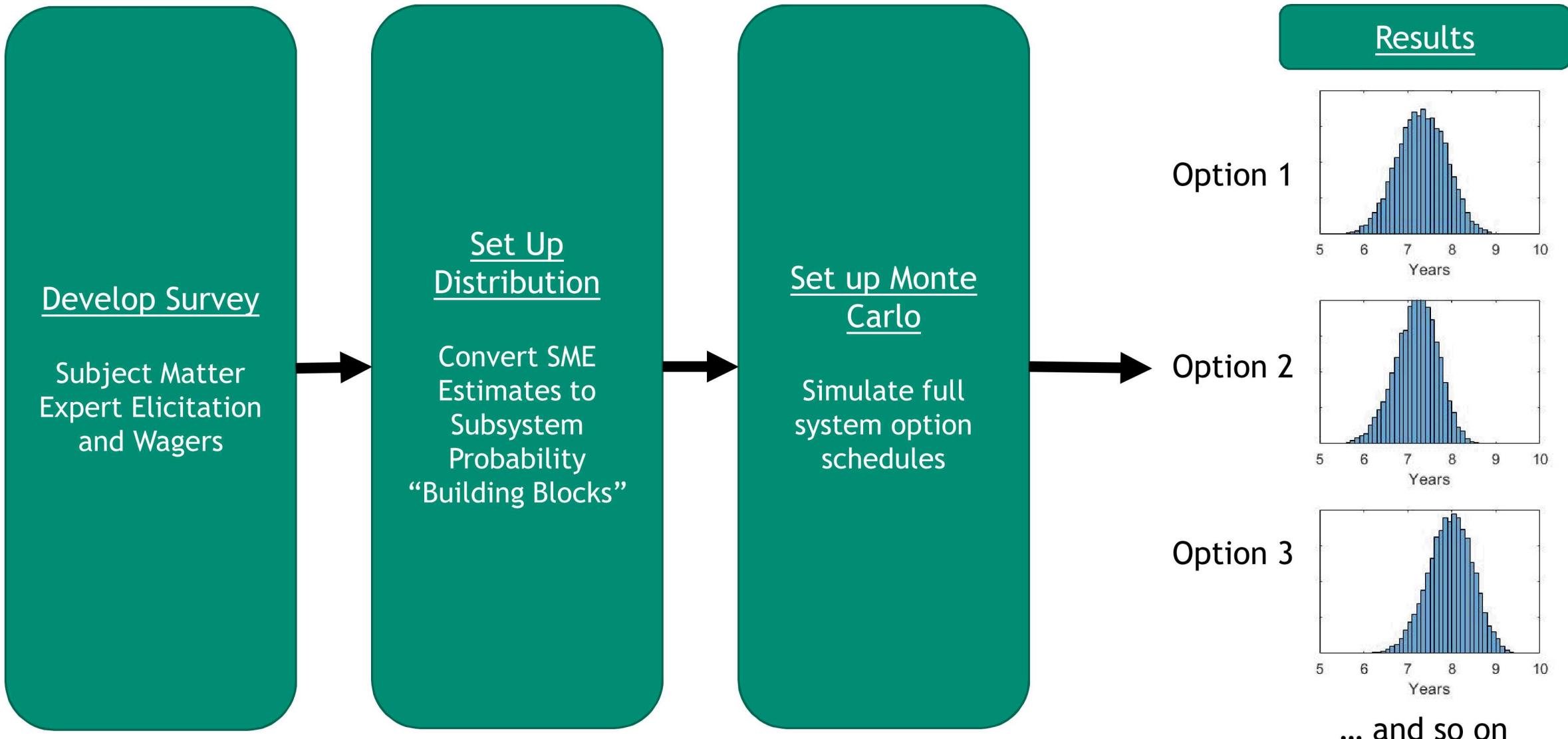
Versus

Detailed schedule risk analysis



# Developing the Methodology

# Developing the Methodology



# Develop Survey



The value of this methodology is increased when a well-thought out, holistic survey calibrates a respondent's mindset:

- Identify key product features (Do they already exist? Are they new?)
- Identify historical trends (Has a particular component or process delayed past schedules?)
- Identify process factors (How will a quality assurance timeframe affect overall results? TRL/MRL?)
- Identify external factors (Are components dependent upon an external organization's timely completion?)

Question set is scalable across multiple, independent benchmarks/iterations (TRL, MRL, for example)

# Develop Survey



After reviewing questions in the survey, a respondent has more data points on the mind in order to make a better ‘wager’ on an accurate timeframe for a specific system/product’s subcomponent

**Component Schedule Confidence:** Distributing 100 poker chips across different bins to assess a level of confidence, use the tables below to indicate how long the component will most likely take to complete during Phase 6.3 and 6.4 of the Phase 6.X cycle? Consider component development uncertainty but exclude major unforeseeable external factors like government shutdowns, Nuclear Weapons Council ordered pauses, or abnormally lengthy budget Continuing Resolutions.

Phase 6.3 Component Development Completion	
Range (years)	Chips
Below 0.5	
0.5 to 1	
1 to 1.5	
1.5 to 2	
2 to 2.5	
2.5 to 3	
3 to 3.5	
3.5 to 4	
4 to 4.5	
More than 4.5	

Phase 6.4 Component Development Completion	
Range (years)	Chips
Below 0.5	
0.5 to 1	
1 to 1.5	
1.5 to 2	
2 to 2.5	
2.5 to 3	
3 to 3.5	
3.5 to 4	
4 to 4.5	
More than 4.5	

# 9 Set Up Distribution



## Wagering Distribution

Range (years)	Chips
Below 0.5	0
0.5 to 1	0
1 to 1.5	0
1.5 to 2	0
2 to 2.5	0
2.5 to 3	0
3 to 3.5	10
3.5 to 4	30
4 to 4.5	40
More than 4.5	20

## Converting to Cumulative Distribution Function

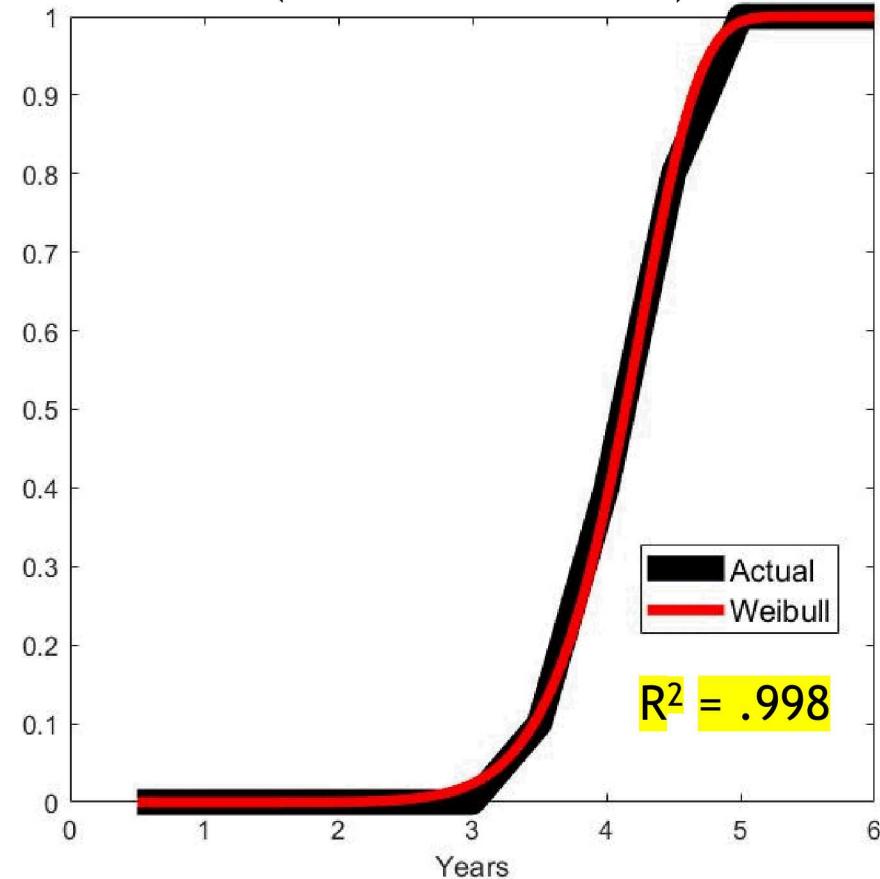
Range (years)	CDF
Below 0.5	0
0.5 to 1	0
1 to 1.5	0
1.5 to 2	0
2 to 2.5	0
2.5 to 3	0
3 to 3.5	.1
3.5 to 4	.4
4 to 4.5	.8
More than 4.5	1

CDF

Least Squares Fit to Weibull Distribution

$$f(t) = \begin{cases} 1 - e^{-(x/\lambda)^k} & t \geq 0 \\ 0 & t < 0 \end{cases}$$

## Cumulative Distribution Functions (Actual vs. Weibull)



$$f(t) = \begin{cases} 1 - e^{-(x/4.288)^{10.453}} & t \geq 0 \\ 0 & t < 0 \end{cases}$$

# Set Up Distribution

Design Options	
1	$A + B_1 + C_1$
2	$A + B_1 + C_2$
3	$A + B_1 + C_3$
4	$A + B_2 + C_1$
5	$A + B_2 + C_2$
6	$A + B_2 + C_3$

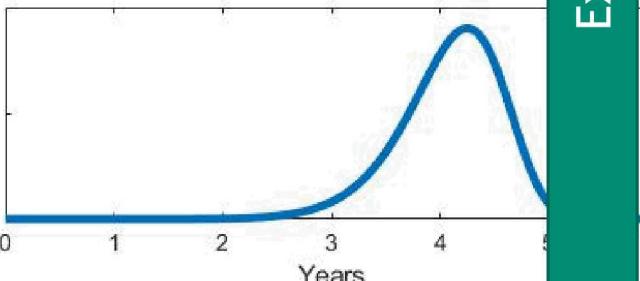
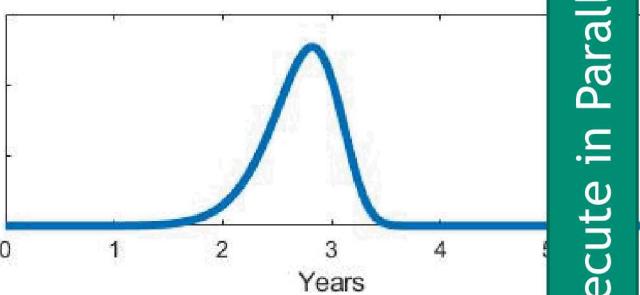
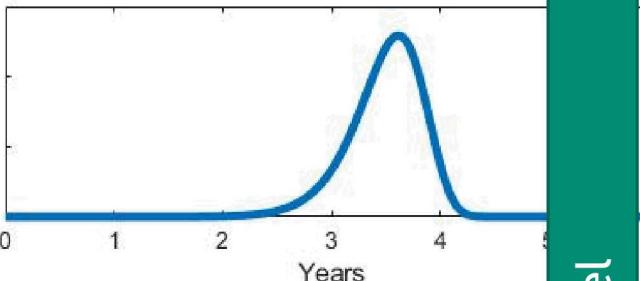
Option 4

Component A

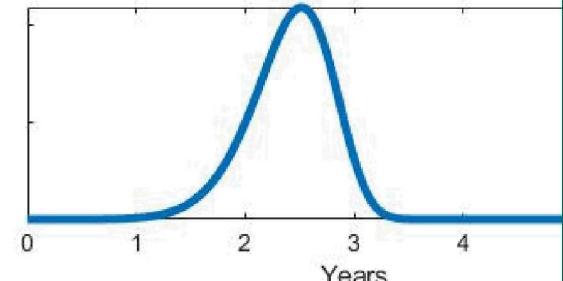
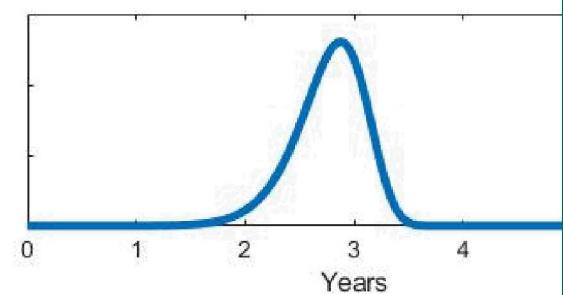
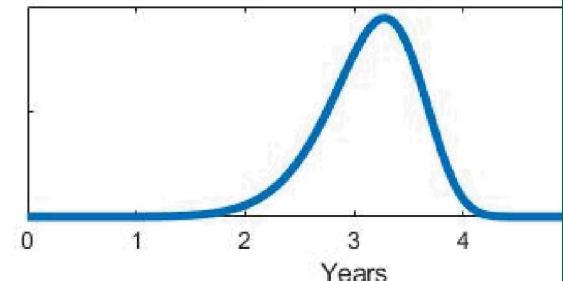
Component B<sub>2</sub>

Component C<sub>1</sub>

Phase 6.3 (Development Engineering)



Phase 6.4 (Production Engineering)



Execute in Parallel

Execute in Parallel

# Set Up Monte Carlo



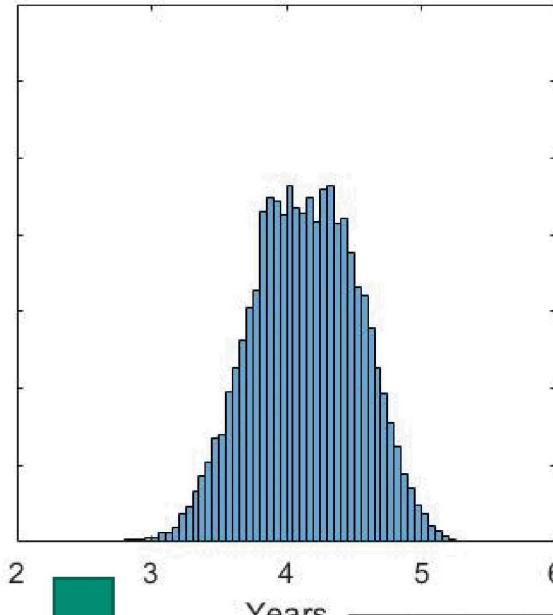
Design Options	
1	$A + B_1 + C_1$
2	$A + B_1 + C_2$
3	$A + B_1 + C_3$
4	$A + B_2 + C_1$
5	$A + B_2 + C_2$
6	$A + B_2 + C_3$

Option 4

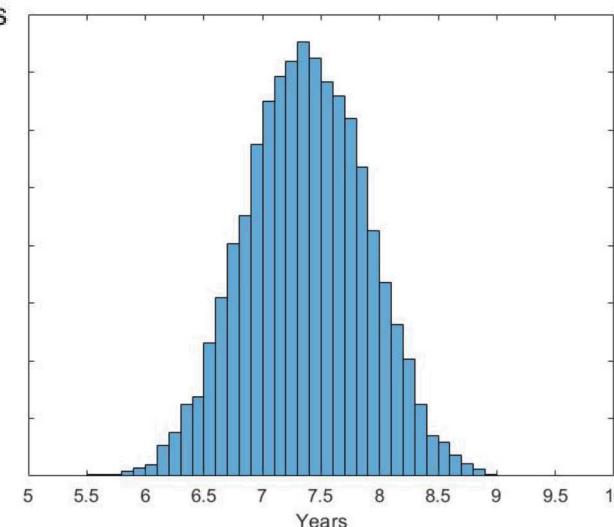
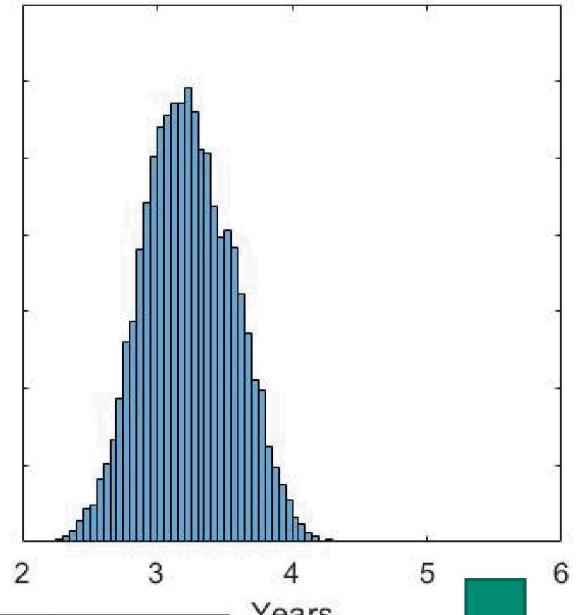
System Time  
(maximum  
time of  
option's  
component  
combination)

Option 4  
Total Time (6.3 + 6.4)

Phase 6.3 (Development  
Engineering)



Phase 6.4 (Production  
Engineering)



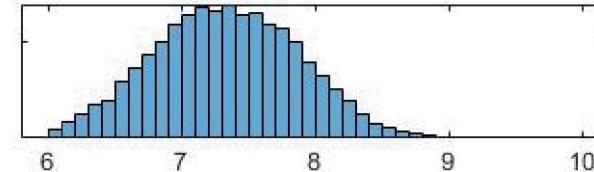
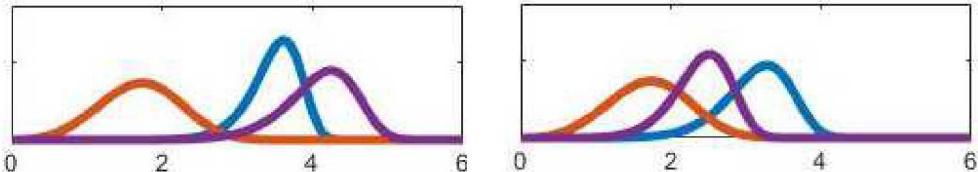
# Results

# Results



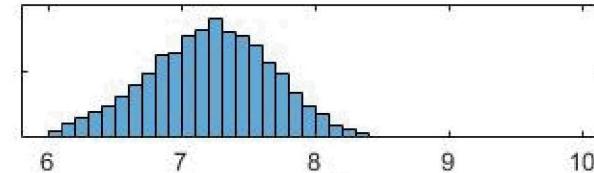
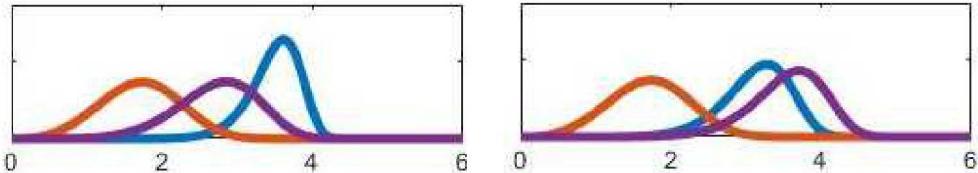
Phase 6.3 (Development Engineering) + Phase 6.4 (Production Engineering) = Total System Time

Option 1



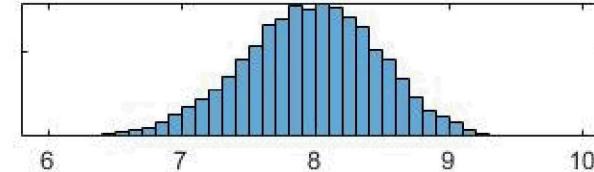
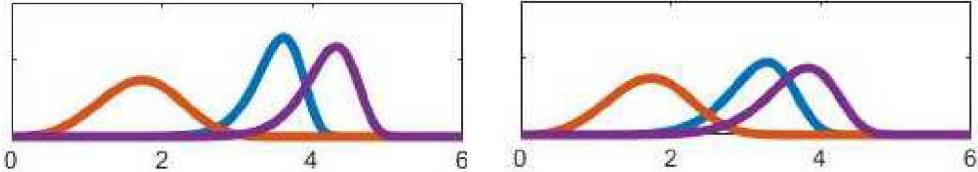
Mean - 7.313  
Median - 7.319  
70<sup>th</sup> percentile - 7.623  
90<sup>th</sup> percentile - 8.026

Option 2



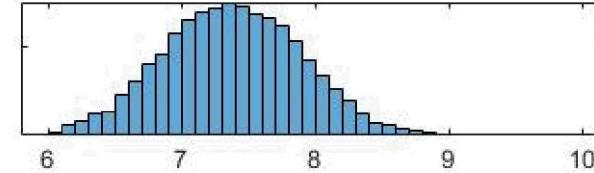
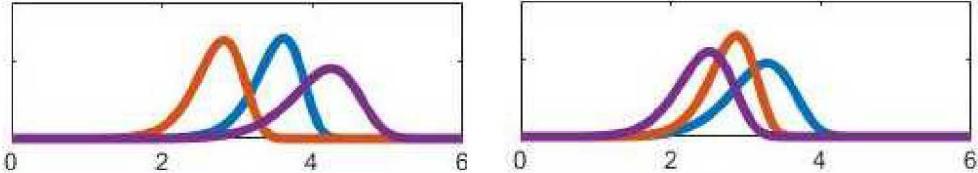
Mean - 7.193  
Median - 7.217  
70<sup>th</sup> percentile - 7.461  
90<sup>th</sup> percentile - 7.793

Option 3



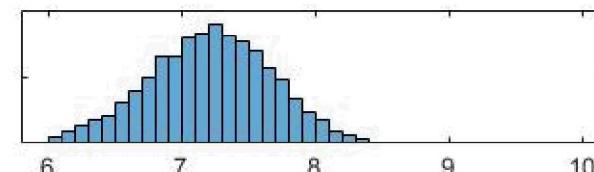
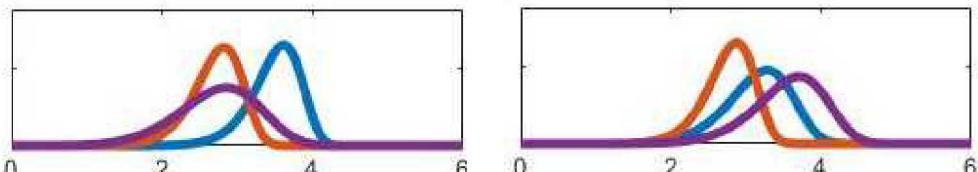
Mean - 7.956  
Median - 7.974  
70<sup>th</sup> percentile - 8.242  
90<sup>th</sup> percentile - 8.596

Option 4



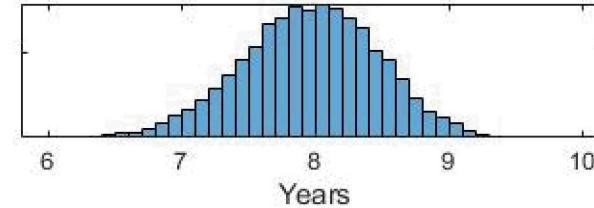
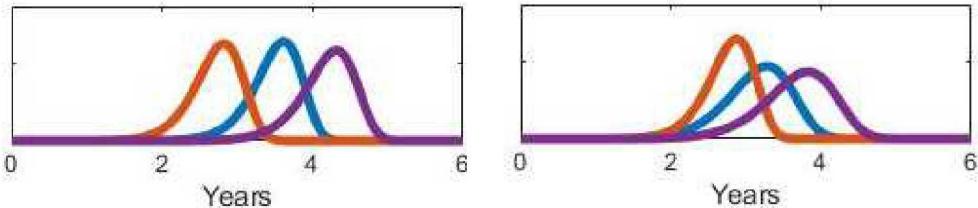
Mean - 7.371  
Median - 7.370  
70<sup>th</sup> percentile - 7.653  
90<sup>th</sup> percentile - 8.035

Option 5



Mean - 7.201  
Median - 7.219  
70<sup>th</sup> percentile - 7.463  
90<sup>th</sup> percentile - 7.793

Option 6



Mean - 7.960  
Median - 7.975  
70<sup>th</sup> percentile - 8.242  
90<sup>th</sup> percentile - 8.596

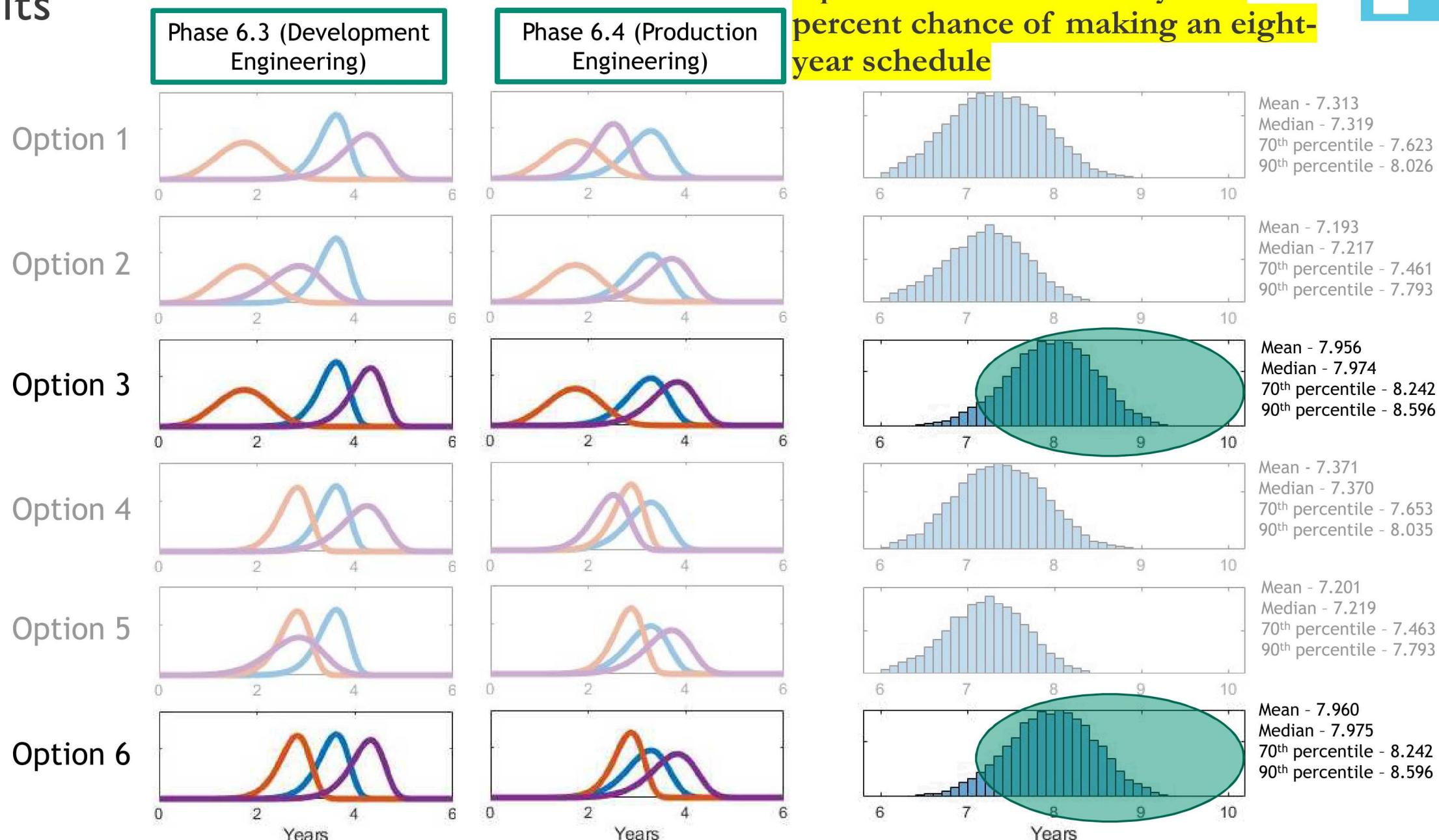
## Legend

Component A

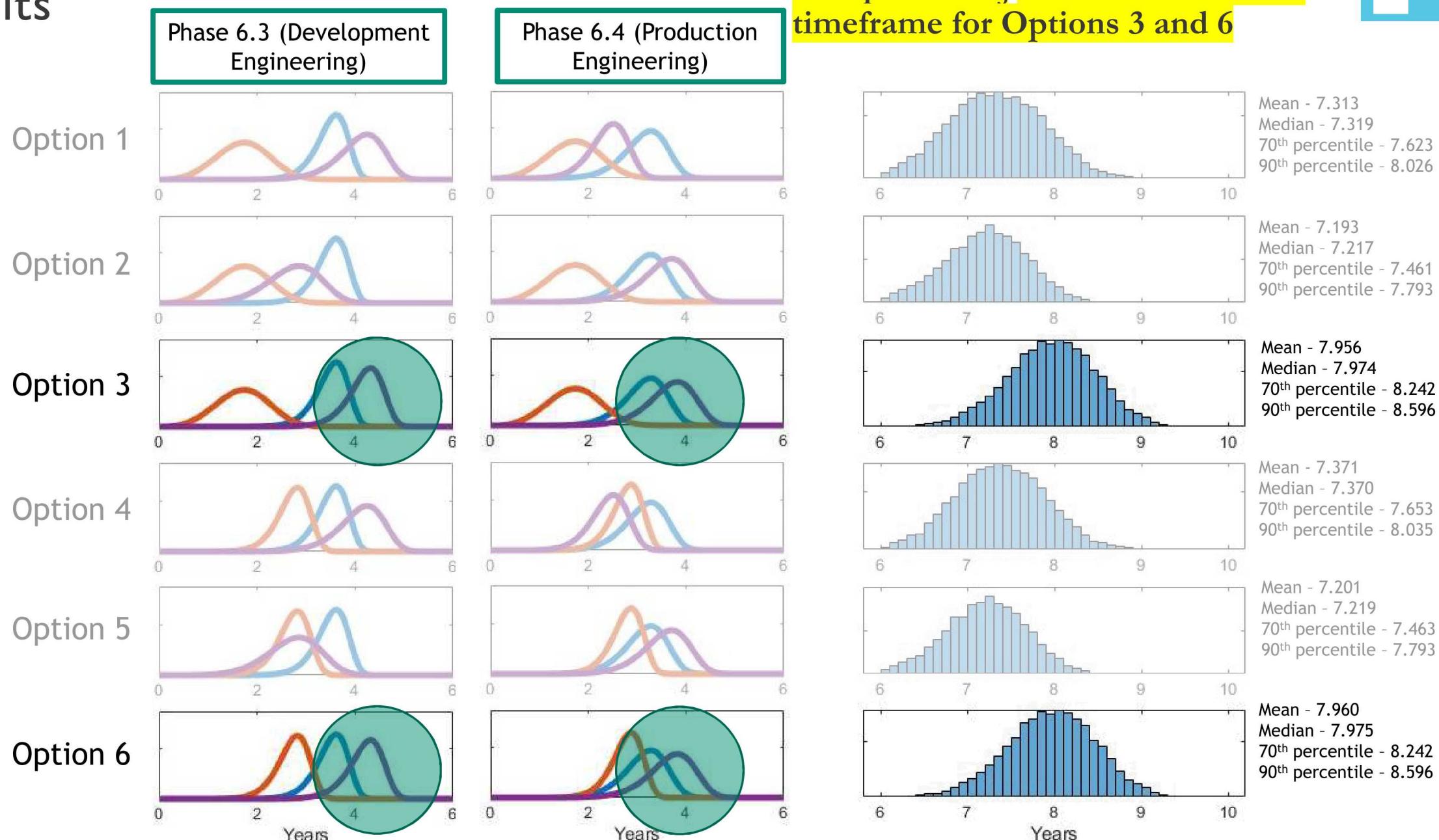
Component B

Component C

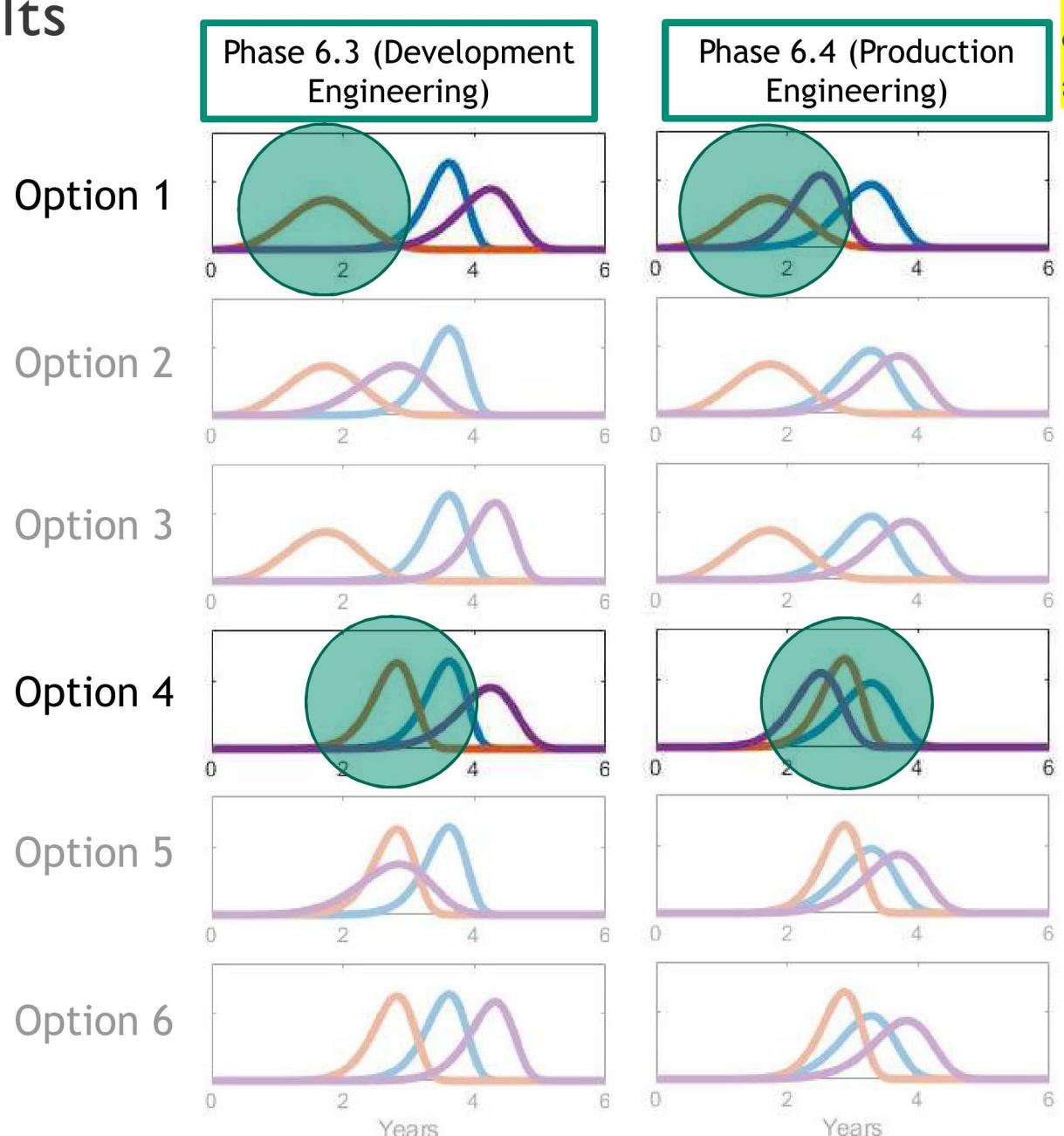
# Results



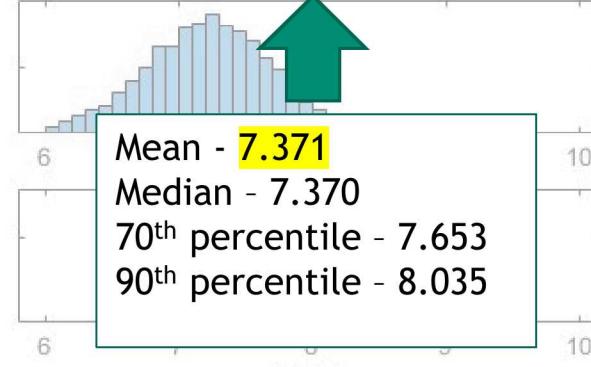
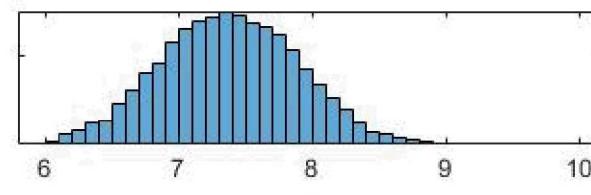
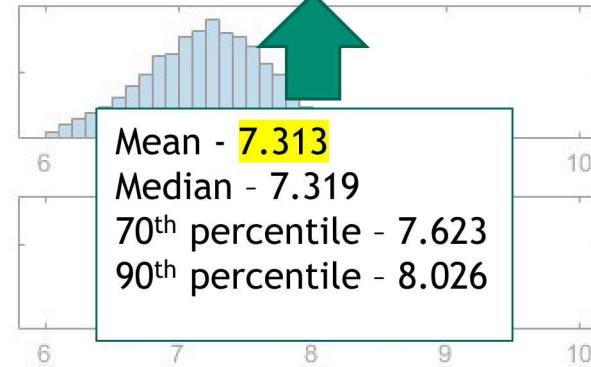
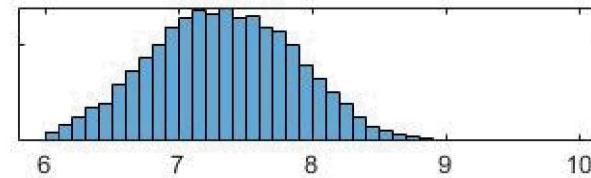
# Results



# Results



Component B<sub>2</sub> had an estimated completion date a year after B<sub>1</sub>, yet had a negligible effect on option schedules



Mean - 7.313  
Median - 7.319  
70<sup>th</sup> percentile - 7.623  
90<sup>th</sup> percentile - 8.026

Mean - 7.193  
Median - 7.217  
70<sup>th</sup> percentile - 7.461  
90<sup>th</sup> percentile - 7.793

Mean - 7.956  
Median - 7.974  
70<sup>th</sup> percentile - 8.242  
90<sup>th</sup> percentile - 8.596

Mean - 7.371  
Median - 7.370  
70<sup>th</sup> percentile - 7.653  
90<sup>th</sup> percentile - 8.035

Mean - 7.201  
Median - 7.219  
70<sup>th</sup> percentile - 7.463  
90<sup>th</sup> percentile - 7.793

Mean - 7.960  
Median - 7.975  
70<sup>th</sup> percentile - 8.242  
90<sup>th</sup> percentile - 8.596

# How Can These Results Assist With Decision-Making?

## Identify infeasible options

- Example: Options using  $C_3$  have only a 48 percent chance of making schedule (CDF for  $C_3$ )

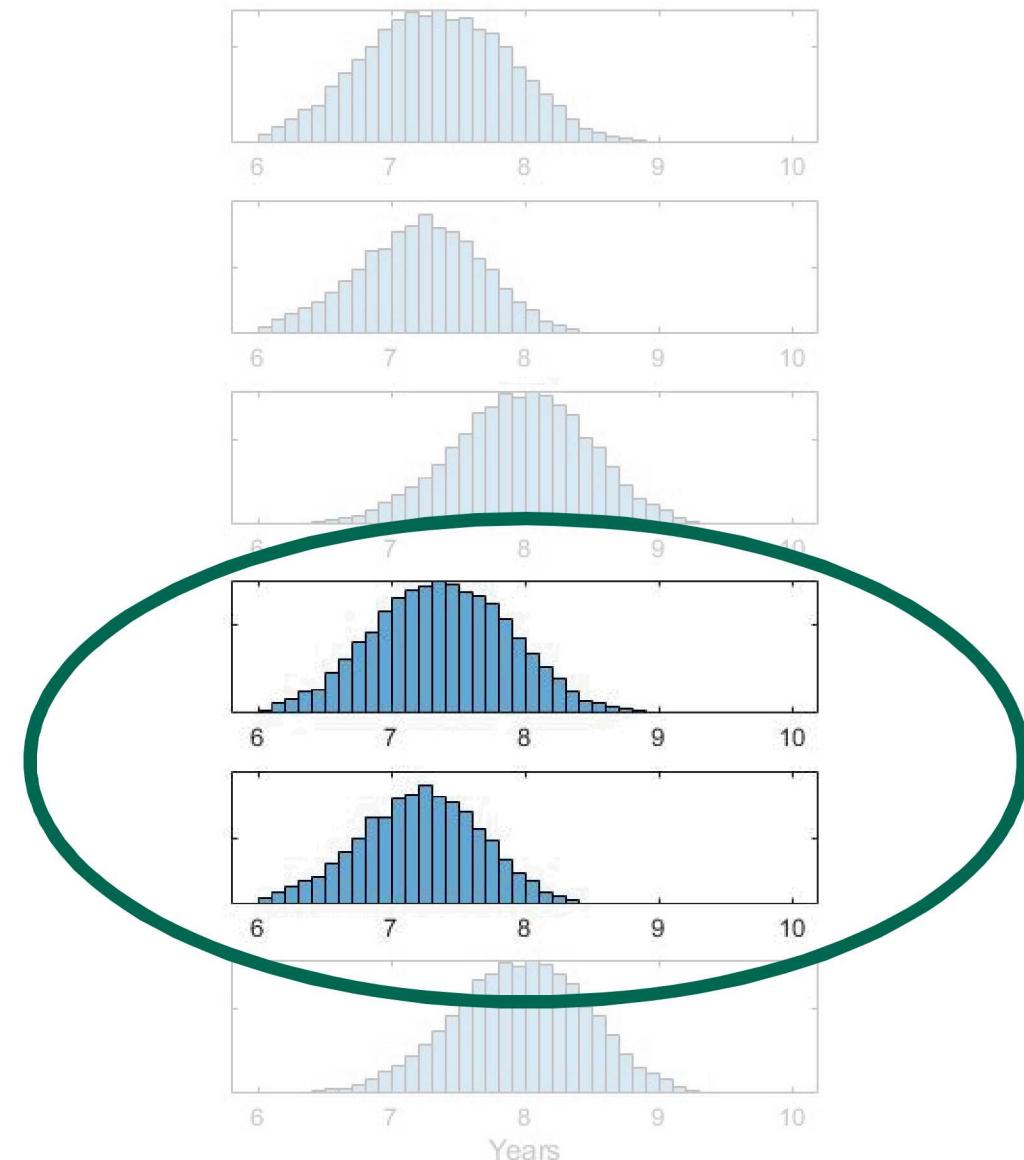
## Identify schedule drivers

- Example: Options using  $C_3$  extends schedules between 7 – 9 months

## Identify options with negligible schedule impact

- Example: Even though  $B_2$  was higher-risk than  $B_1$ ,  $B_2$  delivery had negligible effect on overall option schedules

Considering the information above, what are our viable options?



# Summary and Next Steps



This is a quick process that:

- Gets information to decision-makers before formally assessing schedule risks
- Provides transparency
- Provides results that take advantage of anchored SME understanding of options
- Identifies magnitude of schedule risks of design options introduced
- Enables more informed selections that lead to detailed, formal studies

Limitations and next steps:

- Requires SMEs for input
- Potential for uncorrected SME bias
  - Next step – compare SME estimate to empirical, historical data
  - Next step – survey multiple SMEs for same component
- Challenging to validate, especially for any single program
- Coupling with qualitative approaches