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Granular packings with sliding, rolling and twisting friction

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ENERGY

Office of
Science



Outline

- Rolling and twisting resistance background
- Constraint counting
- Contact model (spring-dashpot-slider)
- Packing methodology
- Impact on packing
- Conclusions and future studies

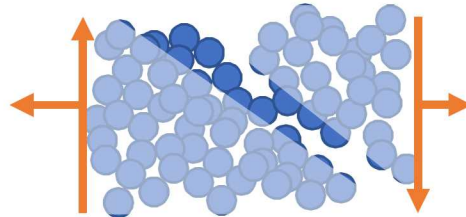
Background

Rolling and twisting resistance sources

- Load asymmetry built up by:
 - microslip and creep
 - inelastic deformation at contact area
 - roughness

Rotational motion and friction in applications

Shear bands & extension



Bardet, J. P. (1994). *Mech. Mat.*,
18, 159–182.

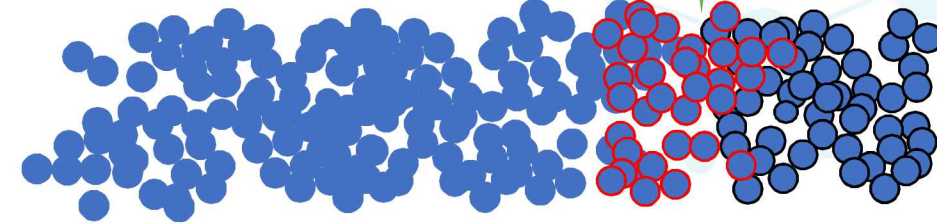
Hopper flow



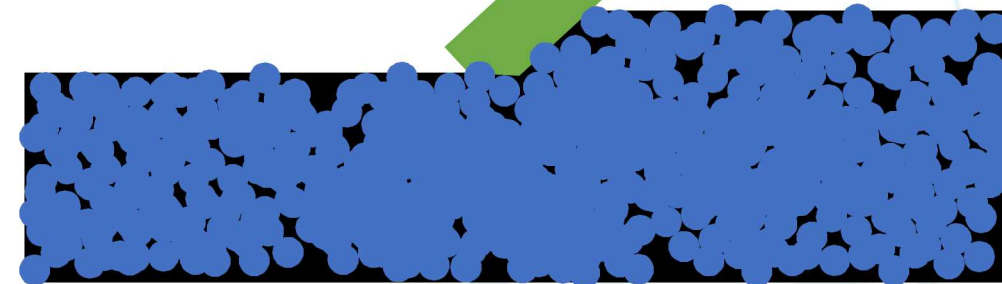
Mort, P. et al. (2015). *Powder Tech.*, 284,
571-584.

Applications for packing

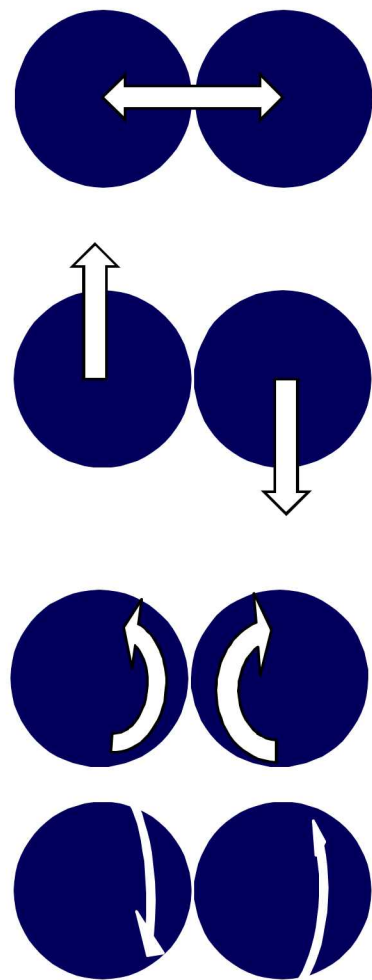
Additive manufacturing



Battery electrode printing



Constraint counting



$$N^{\text{eqn}} = \begin{cases} 6N, & \text{if 3d, frictional} \\ 3N, & \text{if 2d, frictional} \\ 3N, & \text{if 3d, frictionless} \\ 2N, & \text{if 2d, frictionless} \end{cases}$$

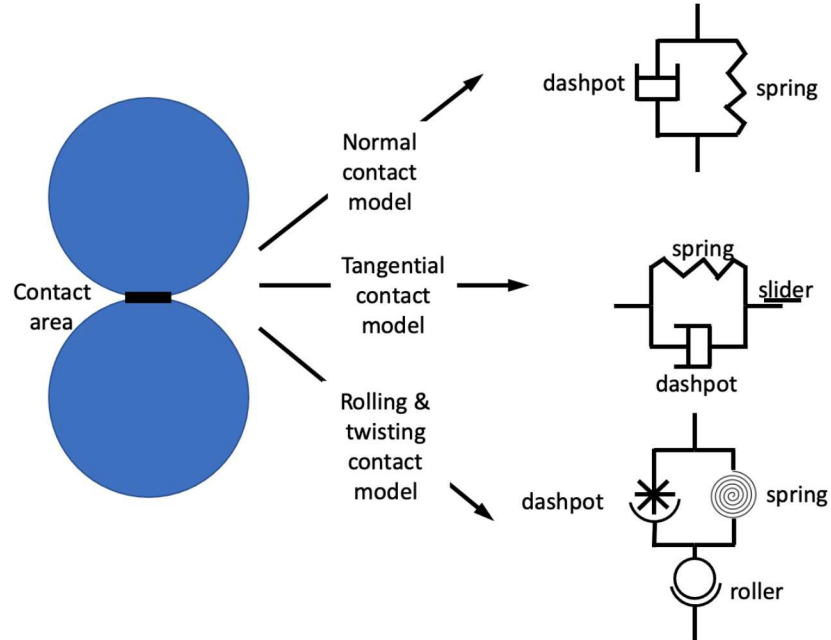
$$N^{\text{eqn}} = \frac{N^c}{2} N \langle Z \rangle \quad \text{at jamming}$$

$$\langle Z \rangle = \frac{2N^{\text{eqn}}}{N^c N} \quad \text{Avg. contacts/particle "coordination number"}$$

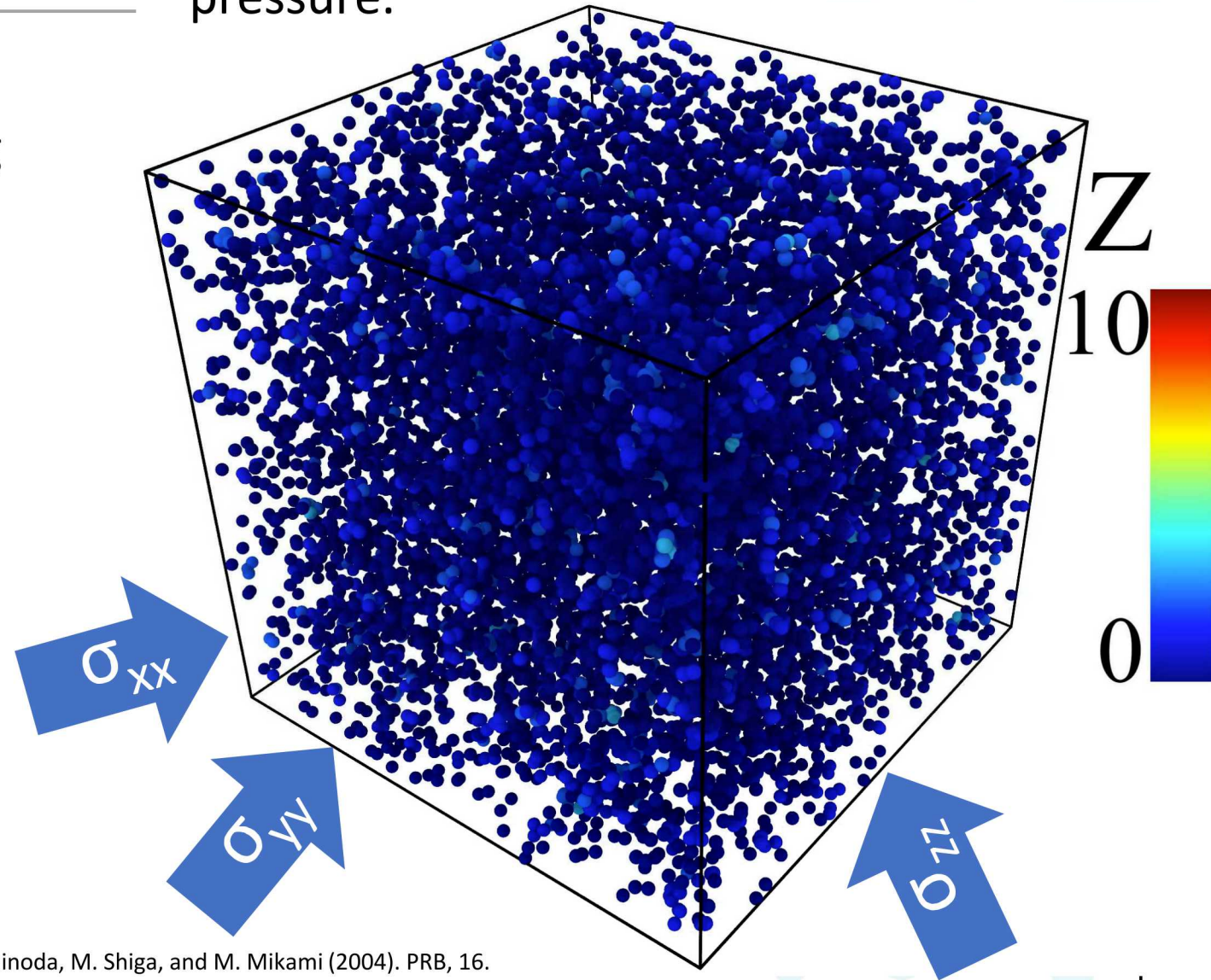
			3d		2d	
sliding	friction rolling	twisting	N^c	Z	N^c	Z
n	n	n	1	6	1	4
y	n	n	3	4	2	3
n	y	n	3	4	2	3
n	n	y	2	6	-	-
y	y	n	5	12/5	3	2
y	n	y	4	3	-	-
n	y	y	4	3	-	-
y	y	y	6	2	-	-

Methods and model

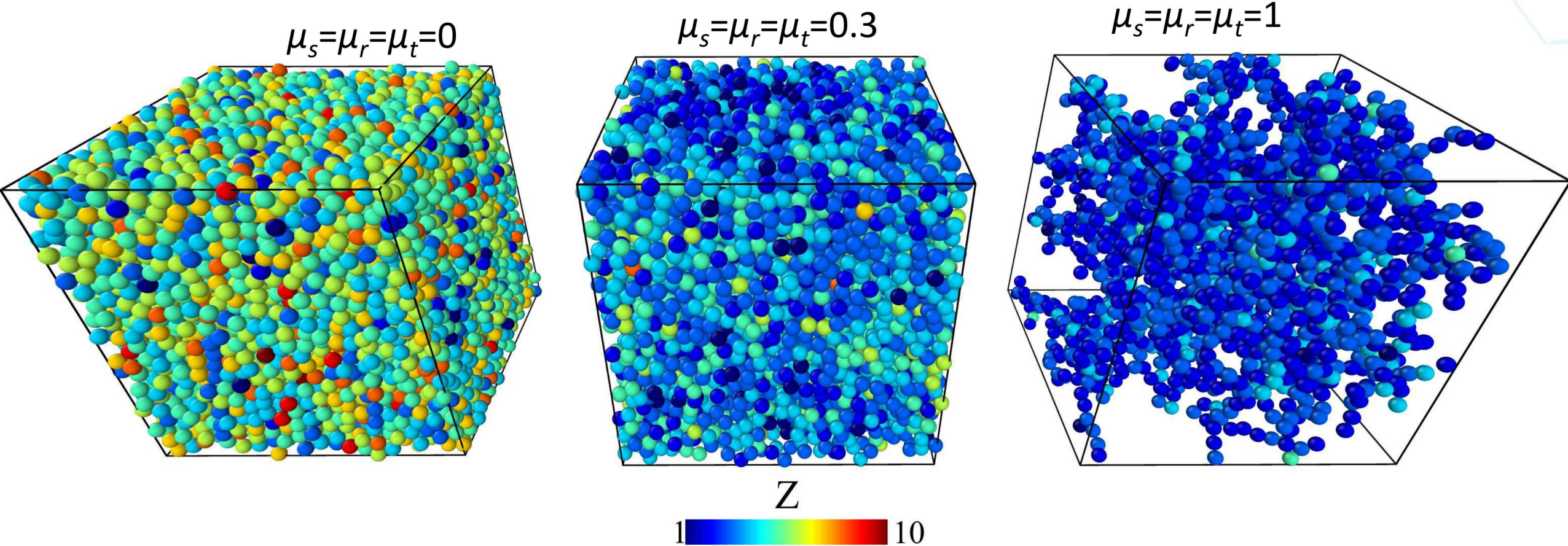
Discrete element, particle-based modeling (DEM) (implemented within LAMMPS).



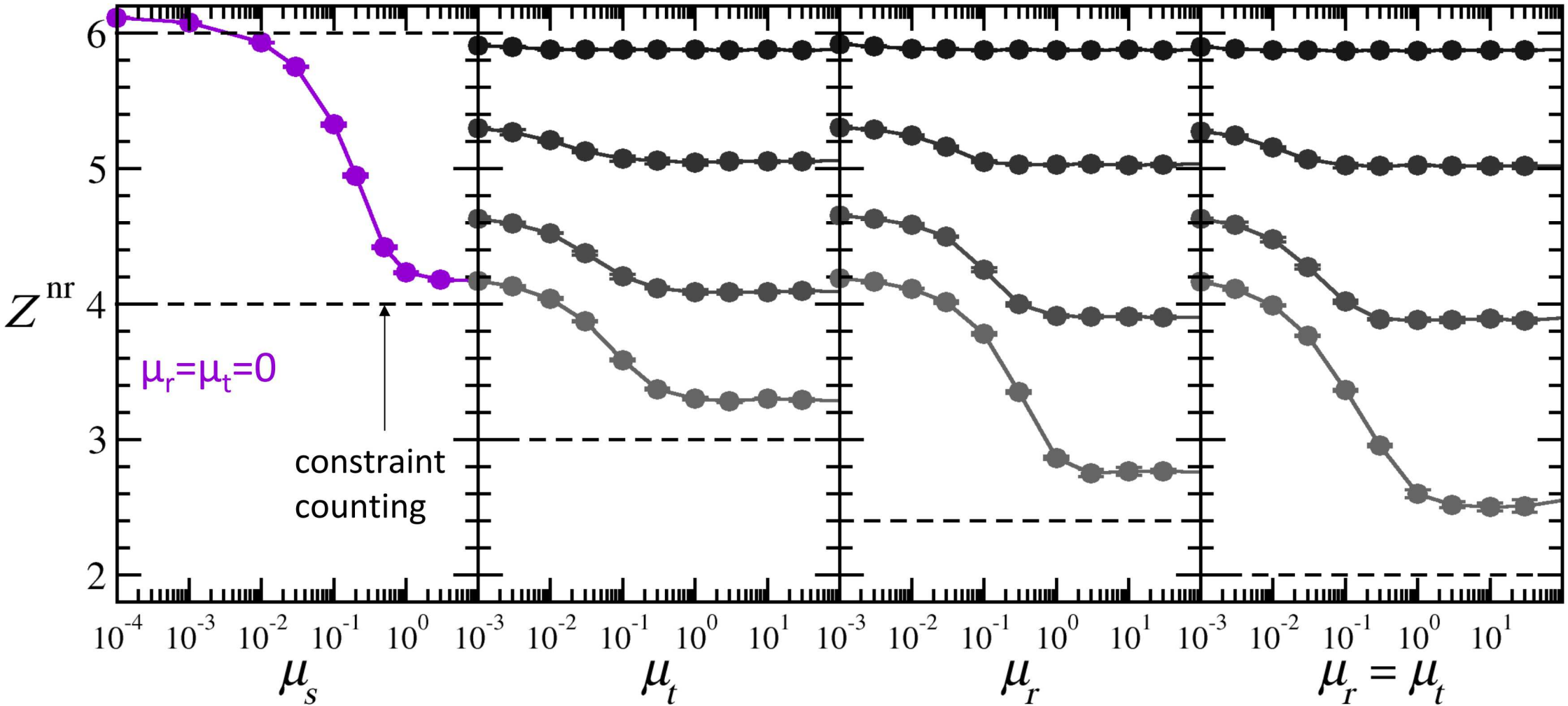
Packing protocol: specify pressure tensor and bring system to final state from a very low pressure.



Microstructure



Coordination number



- Constraint counting under-predicts, but is affirmed by simulations
- $\min(Z^{\text{nr}}) \sim 2.45$

$\mu_s = 0.01$

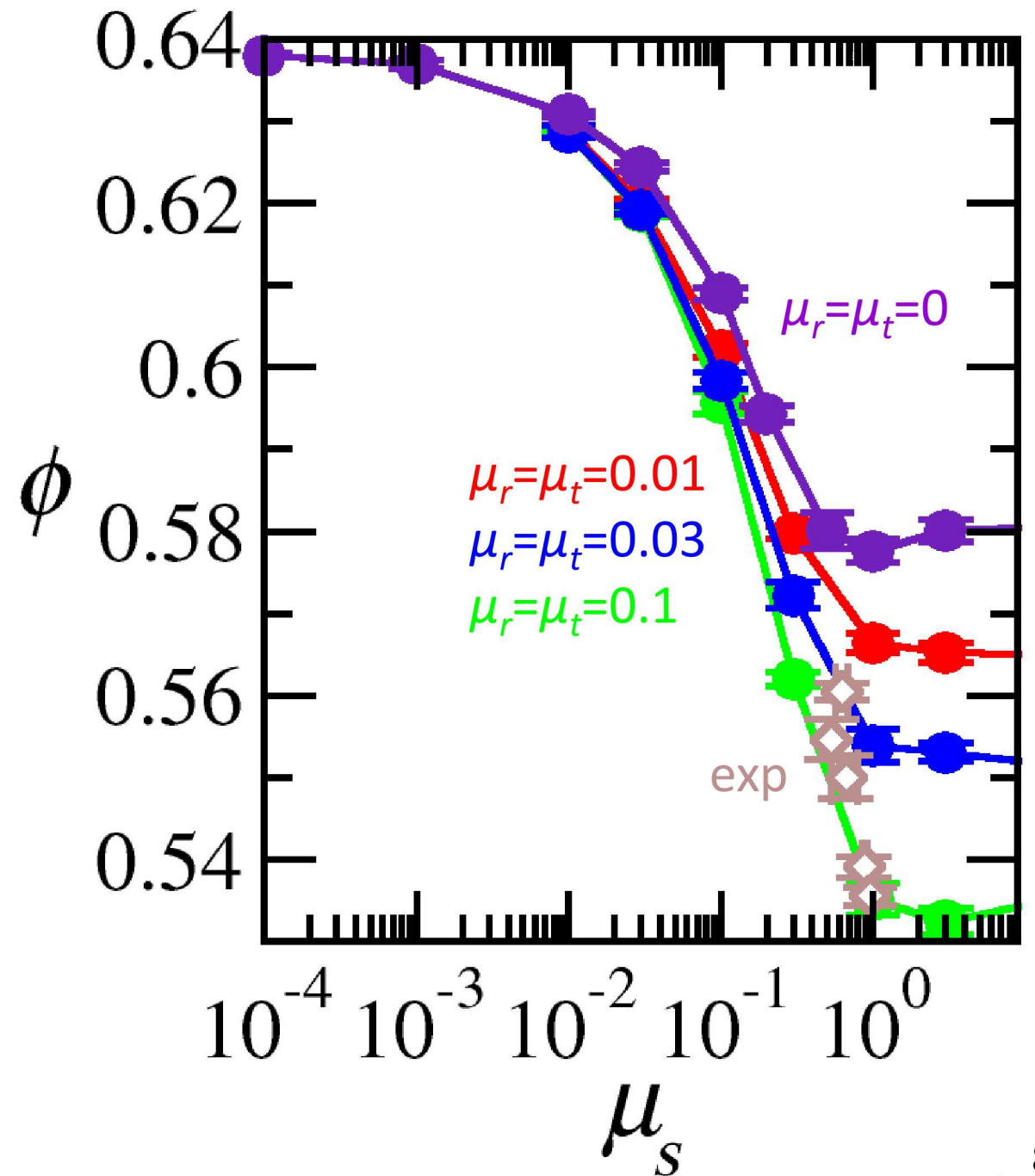
$\mu_s = 0.1$

$\mu_s = 0.3$

$\mu_s = 1$

Volume fraction

- Experiments are matched when moderate rolling and twisting friction are included
- Rolling and twisting friction have little effect for low μ_s



Conclusions

- Real packing volume fractions agree when $\mu_r \neq \mu_t \neq 0$
- Constraint counting predicts a decrease in Z from 6 to 2.5
- Rolling and twisting friction cause large changes in microstructure

Related and future work

Related

- Other packing protocols tested:
 - Over-compression
 - Gradual de-compression
 - Cyclical over-compression
- Pressure-controlled packing allows lower pressures
- Volume fraction can have non-monotonic dependence at low-pressure

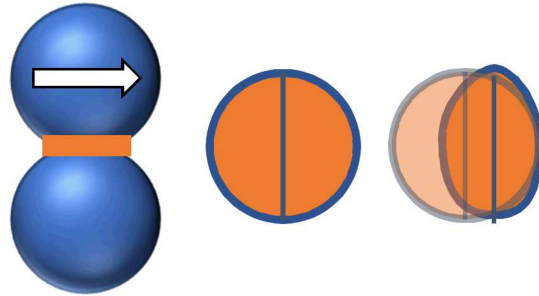
Future

- Rolling and twisting resistance on rheology
 - Incline plane
 - Rotating drum
 - Bulk-like applied shear stress
- Pressure-controlled packing of more realistic particle models:
 - Non-spherical
 - Cohesive
 - Deformable

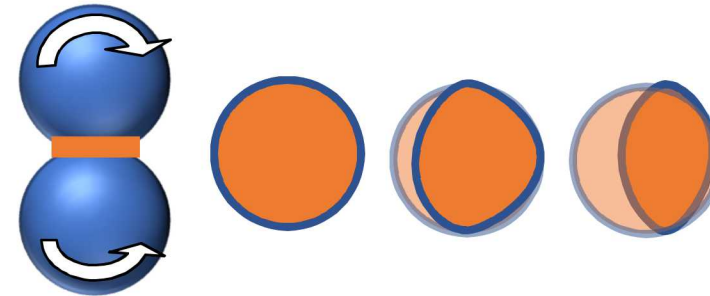
Resistance sources

Sliding resistance

Microslip due to translational displacement



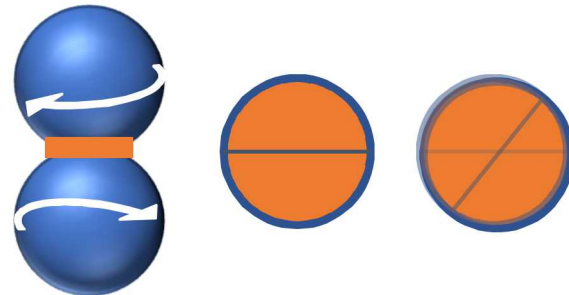
Rolling resistance



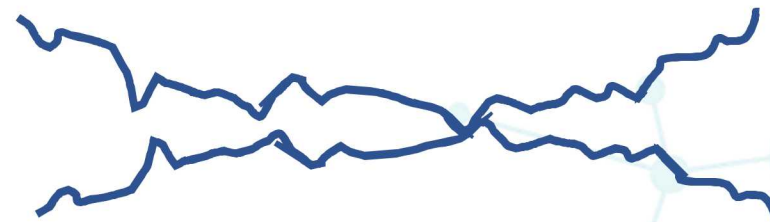
Microslip: pressure load asymmetry

Twisting resistance

Microslip due to rotational displacement

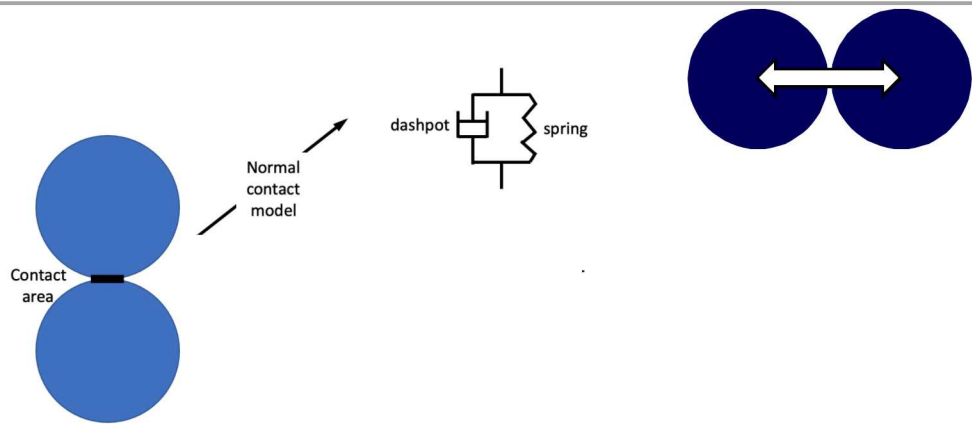


Inelastic deformation



Roughness

Contact model



$$\mathbf{F}_{ij} = \mathbf{F}_n + \mathbf{F}_s + \mathbf{F}_r + \mathbf{F}_t$$
$$\mathbf{F}_n = k_n \delta_{ij} \mathbf{n}_{ij} - m_{\text{eff}} \gamma_n \mathbf{v}_n$$

$$\mathbf{v}_n = ((\mathbf{v}_j - \mathbf{v}_i) \cdot \mathbf{n}) \mathbf{n}$$

m	k_m	γ_m
normal	1.0	0.5
sliding	1.0	0.5
rolling	1.0	0.5
twisting	1.0	0.5

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Usage

```
pair_style granular
pair_coeff 1 1 jkr 1000.0 50.0 tangential mindlin 800.0 1.0 0.5 rolling sds
↪ 500.0 200.0 0.5 twisting marshall
pair_coeff 2 2 hertz 200.0 20.0 tangential linear_history 300.0 1.0 0.1
↪ rolling sds 200.0 100.0 0.1 twisting marshall
```

$$\delta_{ij} = R_i + R_j - |\mathbf{r}_{ij}|$$

$$\xi_m = \int_{t_0}^t \mathbf{v}_m(\tau) d\tau$$

Packing methodology

Discrete element, particle-based modeling (DEM)
(implemented within LAMMPS^a).

Packing protocol: specify pressure tensor and
bring system to final state from a very low
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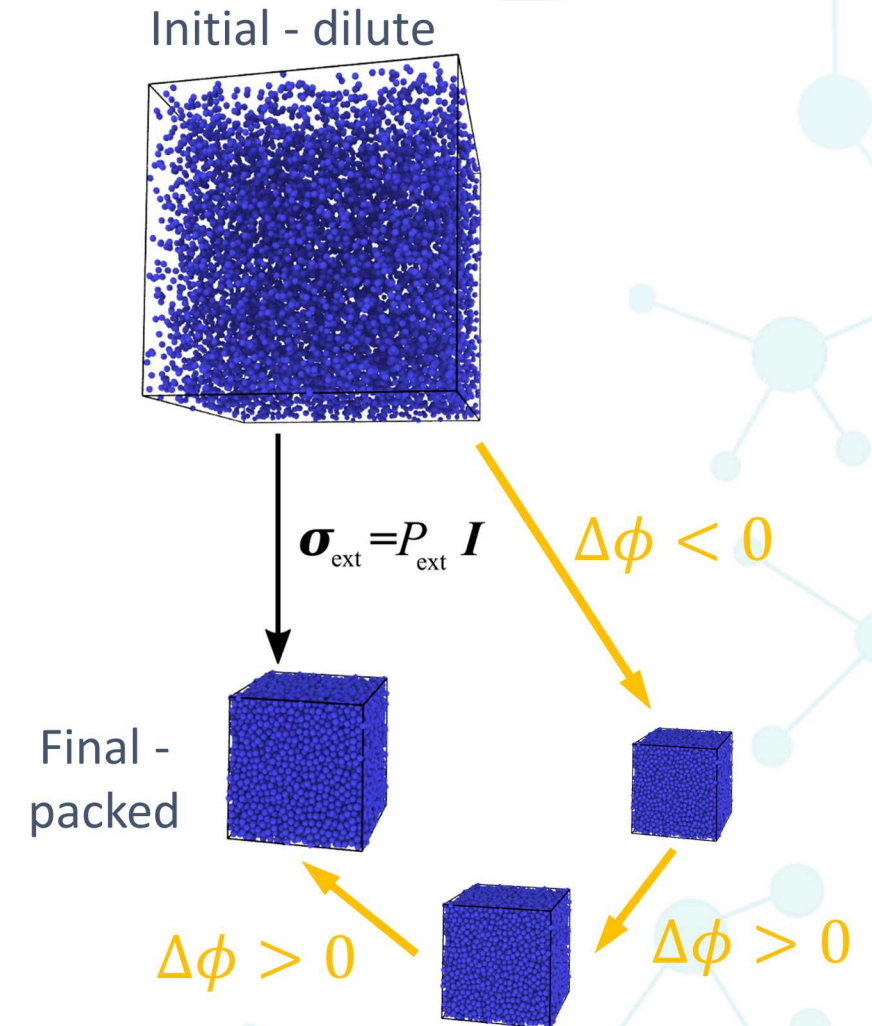
$$\dot{\mathbf{r}}_i = \frac{\mathbf{p}_i}{m_i} + \frac{\mathbf{p}_{\text{box}}}{m_{\text{box}}} \mathbf{r}_i$$

$$\dot{\mathbf{p}}_i = \mathbf{F}_i - \frac{\mathbf{p}_{\text{box}} - \frac{1}{N_f} \text{Tr}[\mathbf{p}_{\text{box}}]}{m_{\text{box}}} \mathbf{p}_i$$

$$\dot{\mathbf{h}} = \frac{\mathbf{p}_{\text{box}}}{m_{\text{box}}} \mathbf{h}$$

$$\frac{\dot{\mathbf{p}}_{\text{box}}}{x_{\text{drag}}} = V(\mathbf{P}_{\text{int}} - \mathbf{I}P_a) - \mathbf{h}\Sigma\mathbf{h}^T + \frac{1}{N_f} \sum_{i=1}^N \frac{\mathbf{p}_i^2}{m_i} \mathbf{I}$$

$$m_{\text{box}} = NkTP_{\text{damp}}^2$$

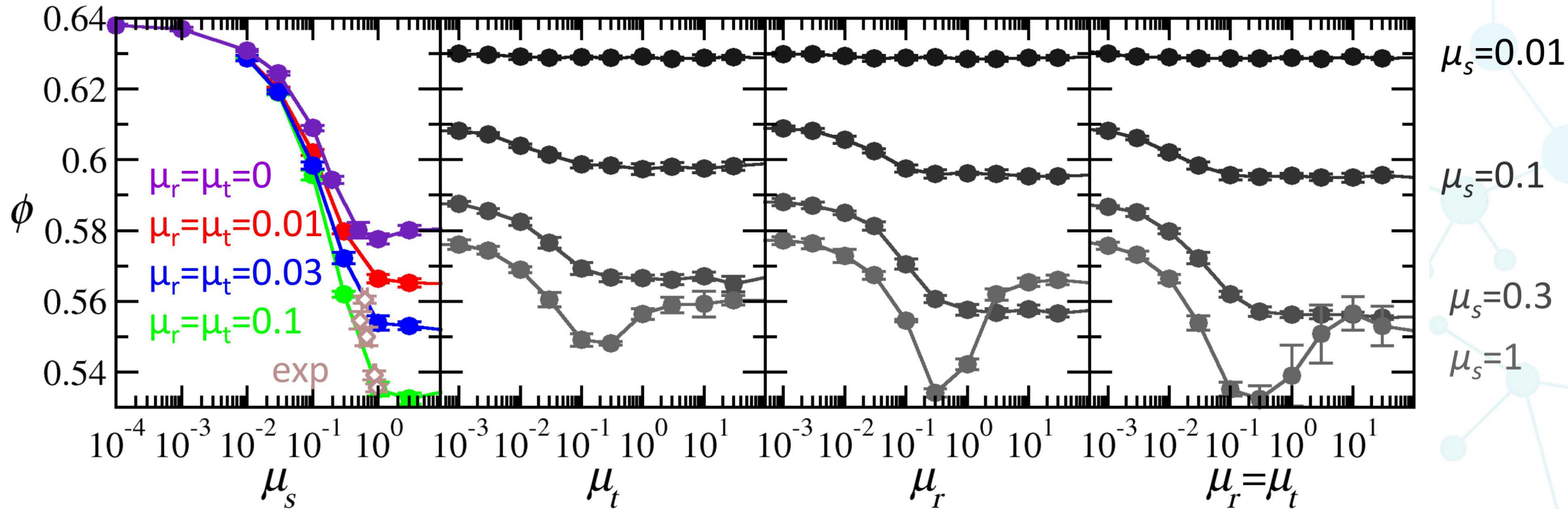


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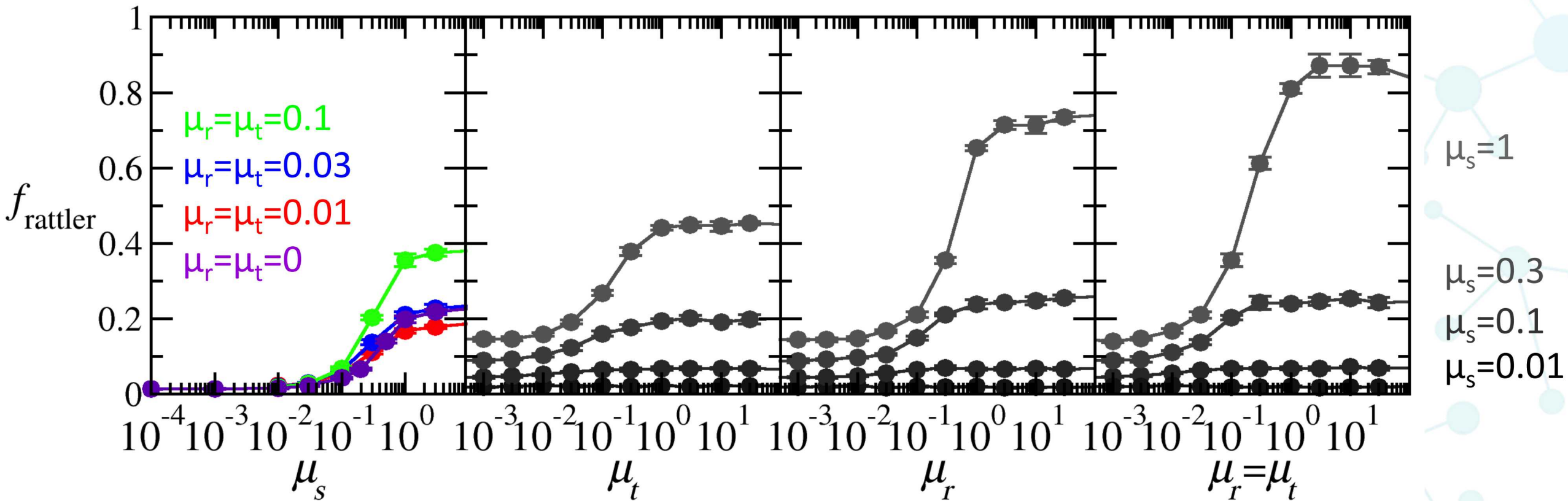
M. Parrinello and A. Rahman, J. Appl. Phys., 7182, 1981.

Volume fraction



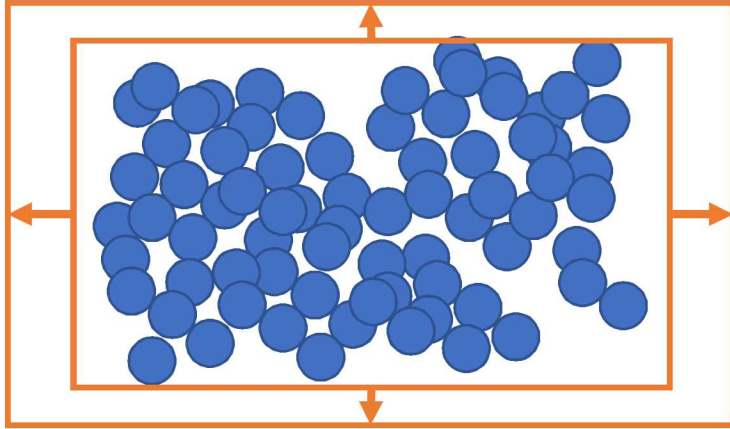
- Experiments are matched when moderate rolling and twisting friction are included
- Rolling and twisting friction have little effect for low μ_s
- ϕ minima at high $\mu_{s,r,t}$ may be due to large fraction of sliding contacts

Fraction of rattlers



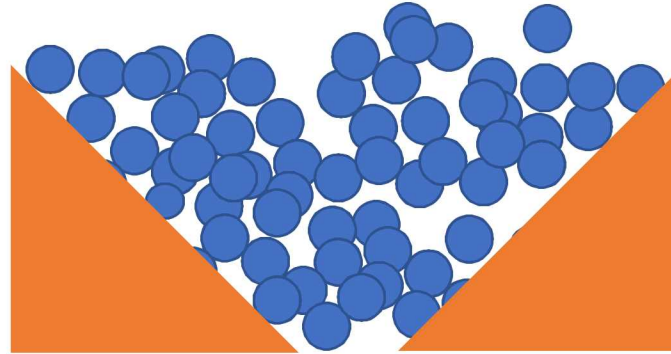
Background

Stress-dilatancy



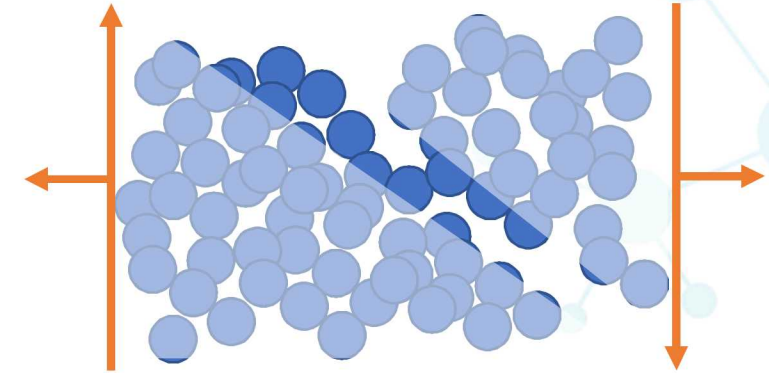
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Hopper flow



Mort, P. et al. (2015). *Powder Tech.*, 284, 571-584.

Shear bands & extension



Bardet, J. P. (1994). *Mech. Mat.*, 18, 159-182.

Sources for rolling and twisting resistance

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