



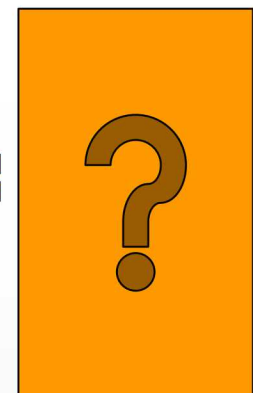
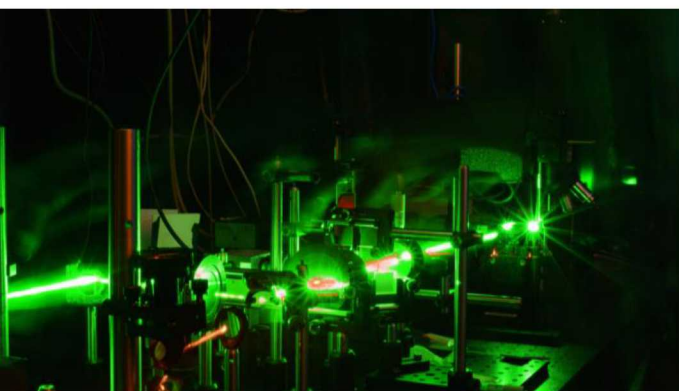
Tail This paper describes objective technical results and analysis. Any subjective views or opinions that might be expressed in the paper do not necessarily represent the views of the U.S. Department of Energy or the United States Government.



and Acoustic Properties through Ion Beam Modification

Khalid Hattar

**Ion Beam Lab and Center for Integrated Nanotechnologies
at Sandia National Laboratories**



Combining ion irradiation and pump-probe laser testing provides a unique and rapid means of producing new avenues for thermal and mechanical studies

Collaborators:

- Sandia: [D. Buller](#), T. Beechem III, C. Saltonstall, E. Ziade, R.C. Choens, C.A. Taylor, N.M. Heckman, M.D. Ingraham, D. Robinson, B.L. Boyce
- External: Ethan Scott, Cody Dennett, Michael Short, Patrick Hopkins, Mark Goorsky, Keivan Esfarjani, Jeffrey Braun, Christina Rost, John Gaskins, Mehrdad Fazli, Claire Ganski, Chao Li, Tingyu Bai, Yekan



This work was performed, in part, at the Center for Integrated Nanotechnologies, an Office of Science User Facility operated for the U.S. Department of Energy (DOE) Office of Science. Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology and Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. DOE's National Nuclear Security Administration under contract DE-NA-0003525. The views expressed in the article do not necessarily represent the views of the U.S. DOE or the United States Government.

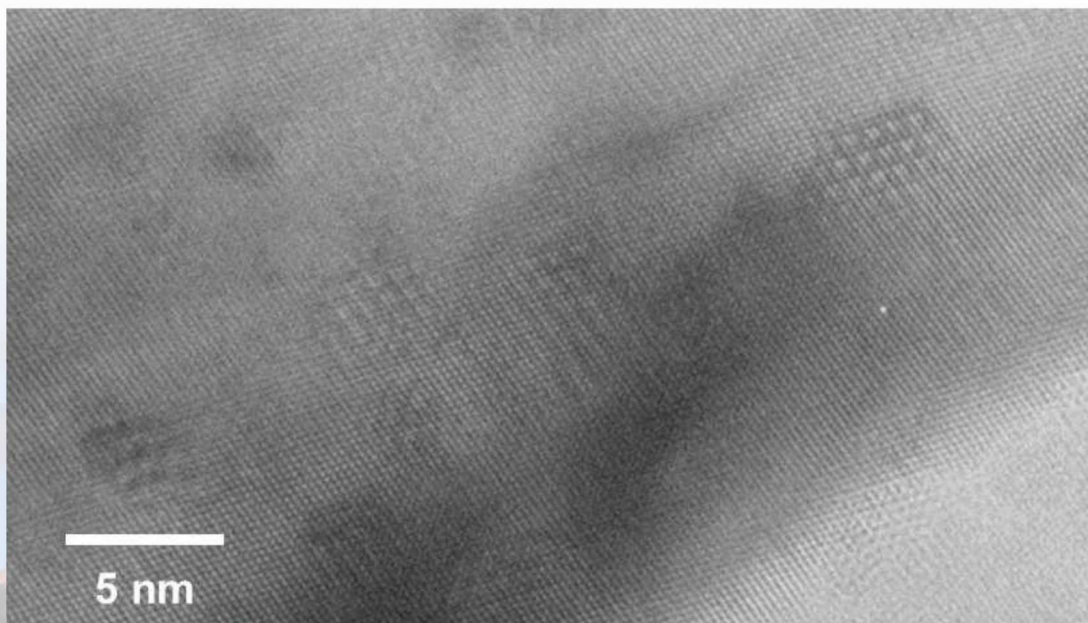
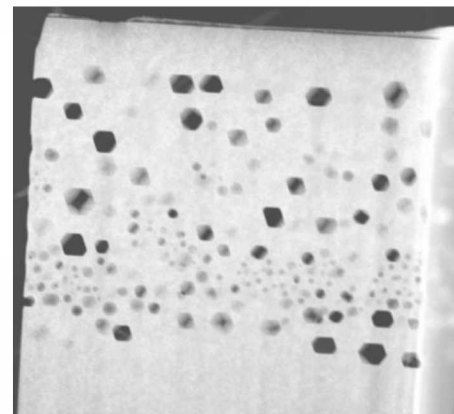


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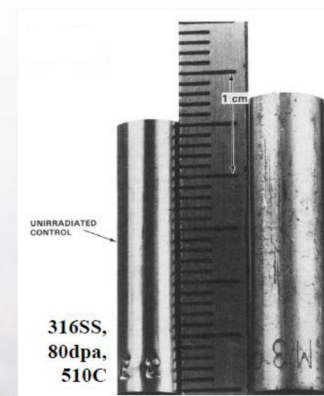
Why Focus on Radiation Interactions?

Ion implantation offers a unique way to tailor material properties

- **Electrical Properties**
 - Local doping of semiconductors revolutionized our world
- **Structural Properties**
 - Void formation and swelling
 - Defect clustering and embrittlement
- **Thermal Properties**
 - Thermal conductivity reductions
 - Reductions and *increases* in thermal boundary conductance

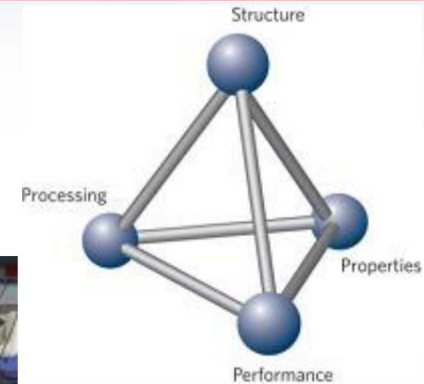


Radiation damage can vastly improve or devastate our lives depending on how it is wielded.



Major Limitation of In-situ Electron Beam Characterization of Radiation Damage

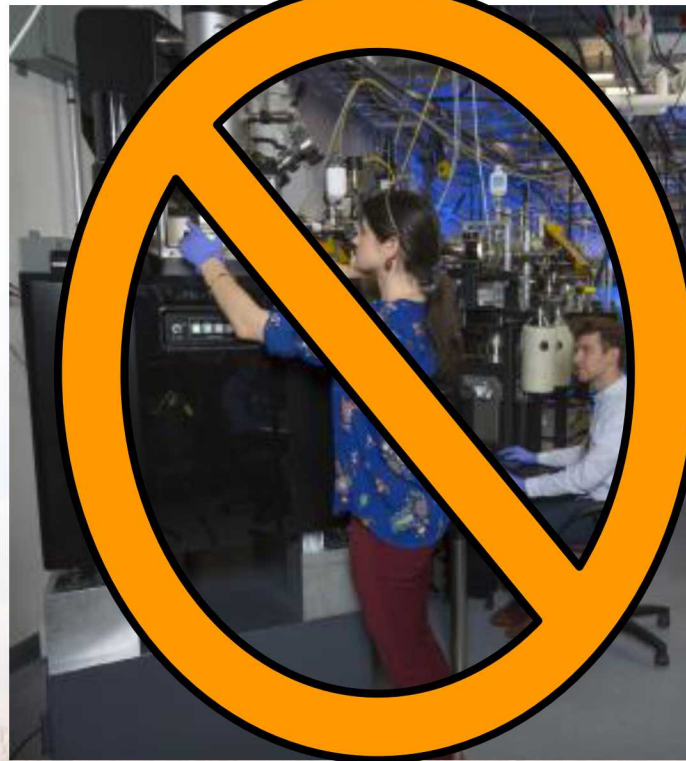
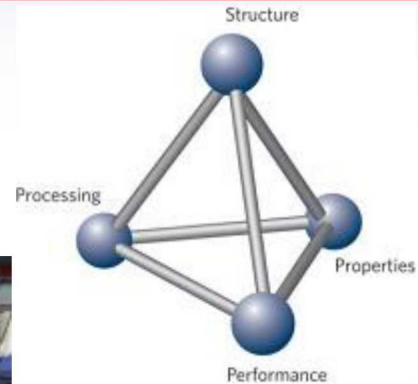
- I. **Excellent capability to correlate the processing – structure effects resulting from ion irradiation or implantation**
 - I. Either simulate real world radiation environments
 - II. Create far-from-equilibrium tailored microstretches



Major Limitation of In-situ Electron Beam Characterization of Radiation Damage

I. Excellent capability to correlate the processing – structure effects resulting from ion irradiation or implantation

- I. Either simulate real world radiation environments
- II. Create far-from-equilibrium tailored microstructures



Provides minimal, if any, property information

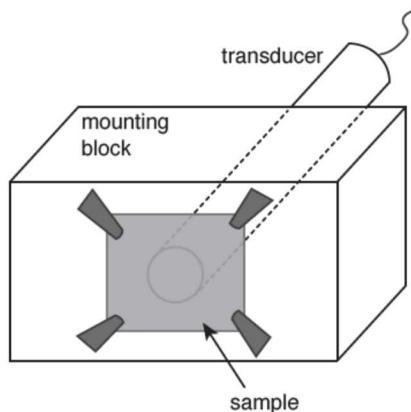
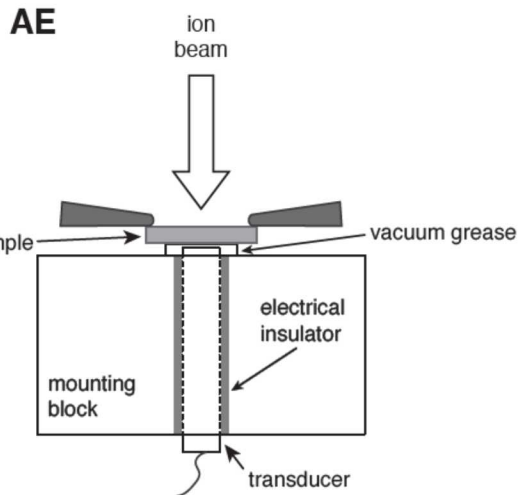


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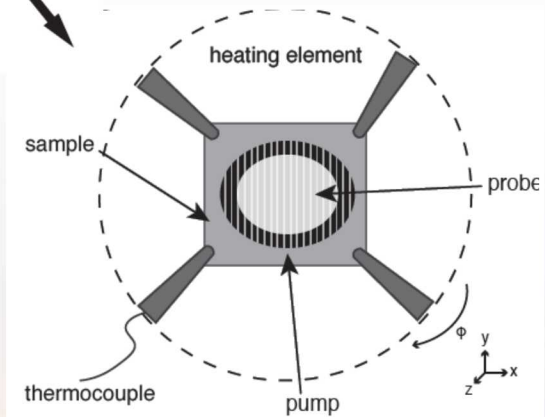
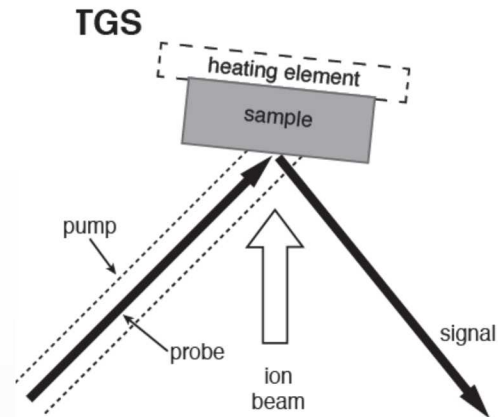
Can We Develop a Simple Non-Intrusive Way to Listen to Sample During Ion Bombardment?

Collaborator: C.A. Dennett, R.C. Choens, C.A. Taylor, N.M. Heckman, M.D. Ingraham, D. Robinson, B.L. Boyce, M.P. Short

Passive Listening: Acoustic Emission



Active Listening: Pump-Probe Laser Techniques



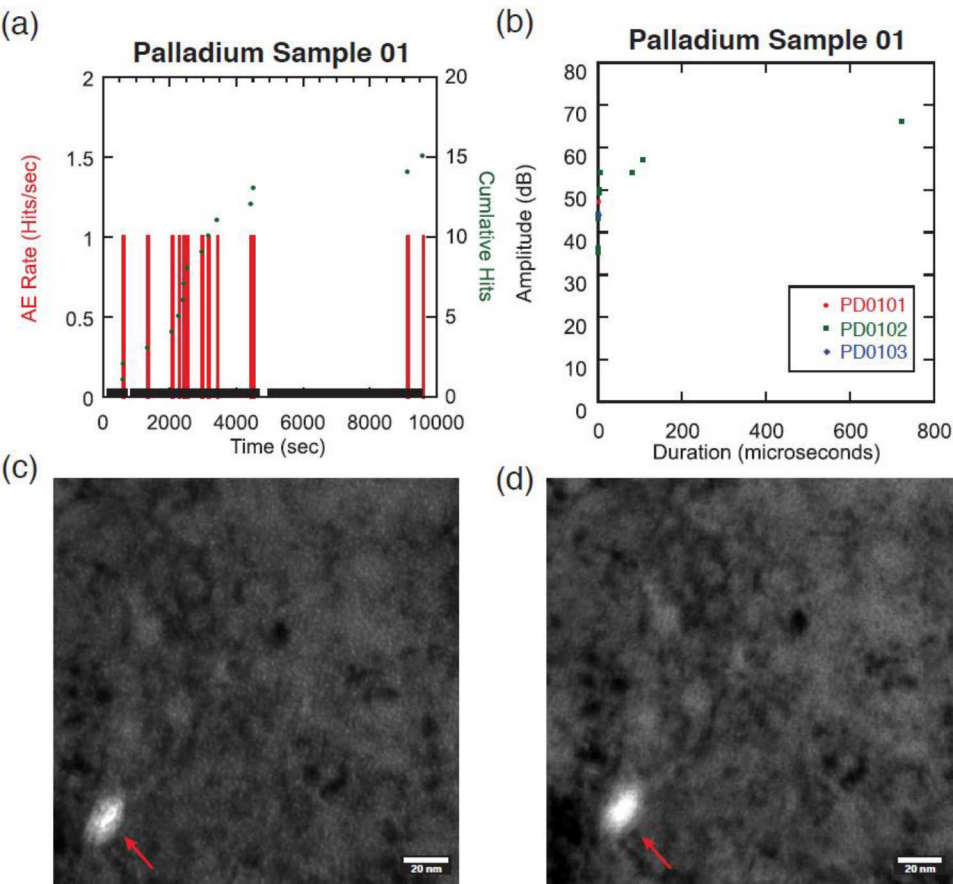
**It is better to listen
than assume!
It is better to listen
before acting!**



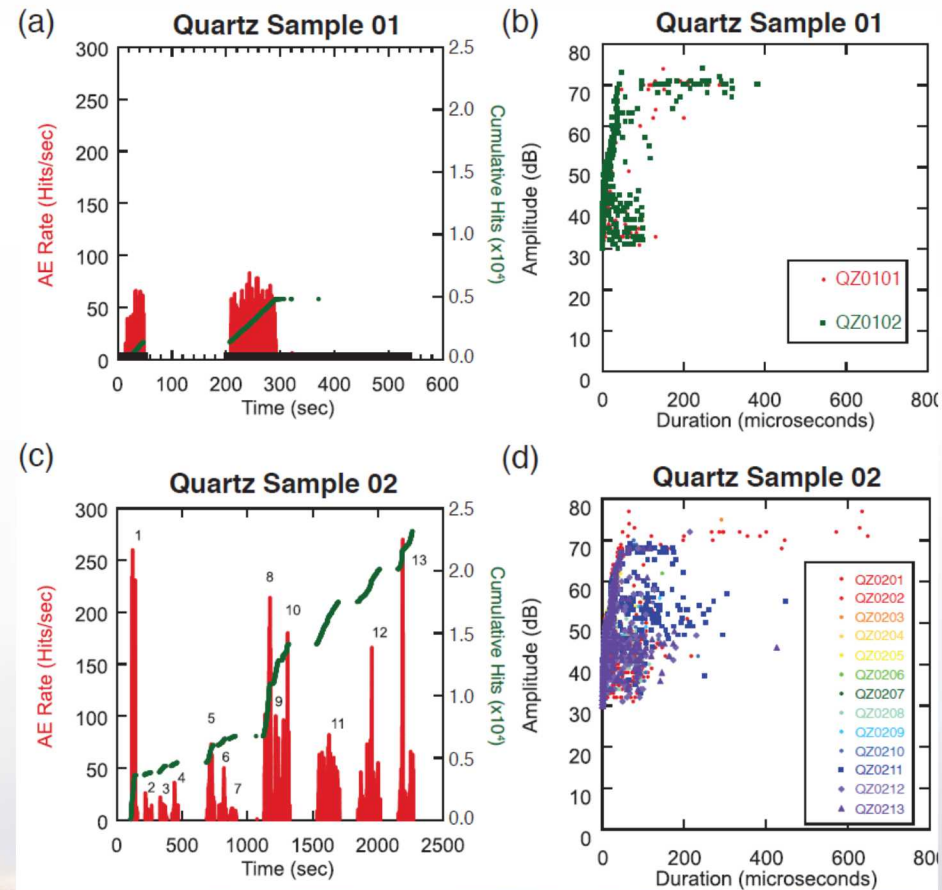
Acoustic Emission Response to 2 MeV He⁺

Collaborator: C.A. Dennett, R.C. Choens, C.A. Taylor, N.M. Heckman, M.D. Ingraham, D. Robinson, B.L. Boyce, M.P. Short

Metals



Ceramics



AE can be applied to any material!

Tells when catastrophic change occurs during ion beam modification



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Individual Events

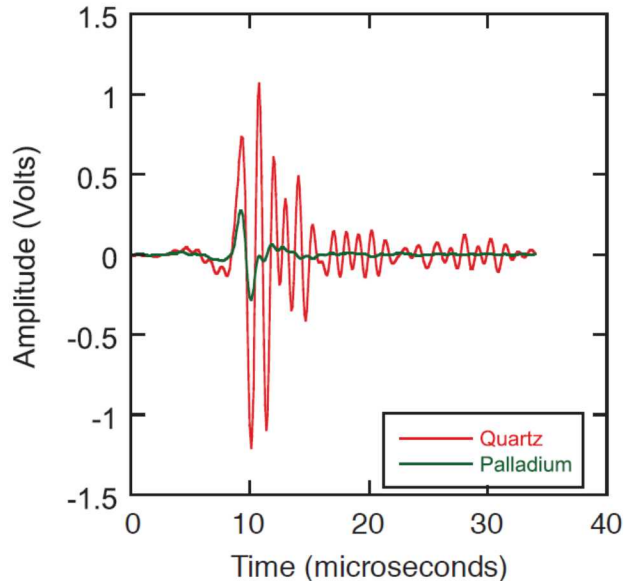
Collaborator:

C.A. Dennett, R.C. Choens, C.A. Taylor,
N.M. Heckman, M.D. Ingraham, D. Robinson,
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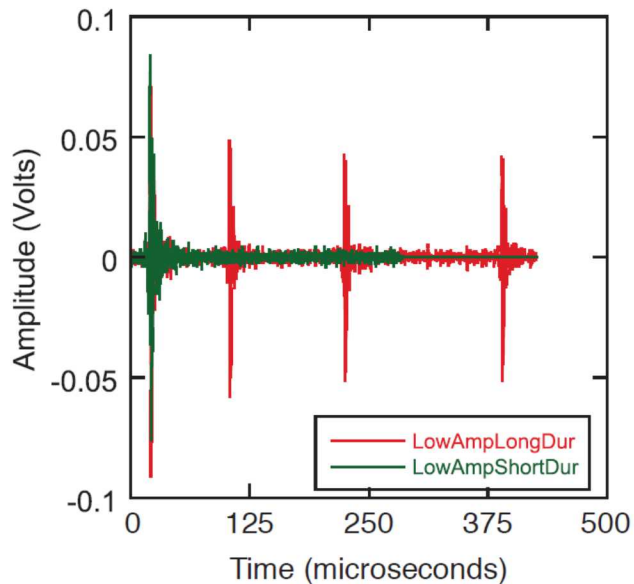
**Difference sound resulting
from each acoustic event
that can be associated with
materials catastrophic
response.**

Dennett, Cody A., et al. "Listening to
Radiation Damage In Situ: Passive and
Active Acoustic Techniques." *JOM* 72.1
(2020): 197-209.

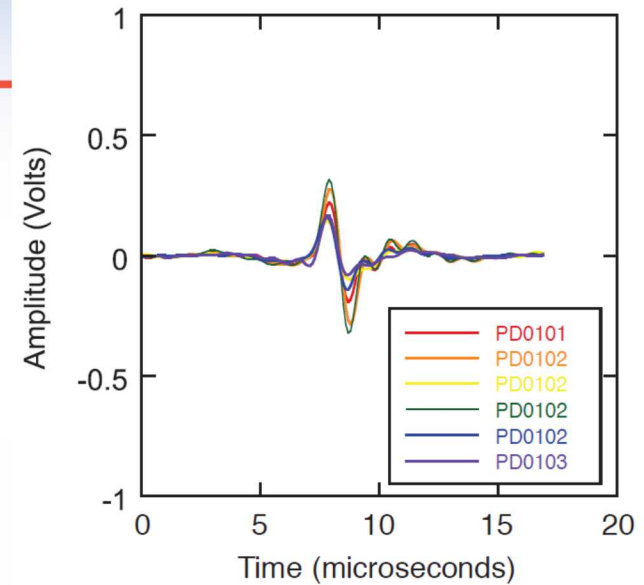
Pulse Like Waveforms



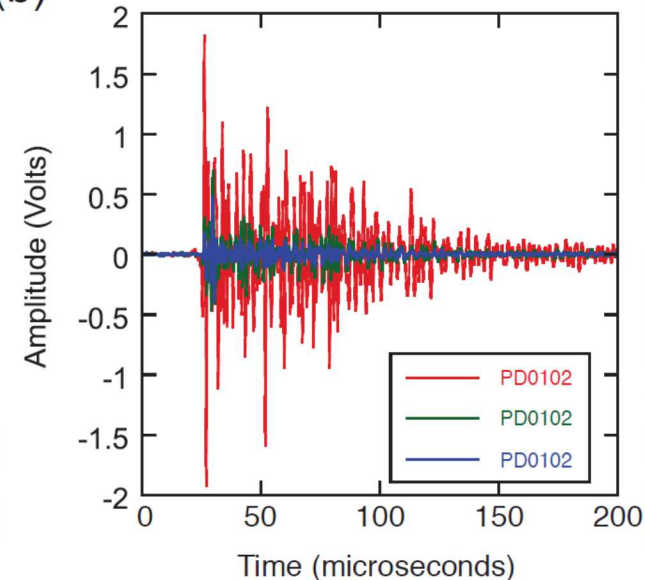
Quartz waveforms



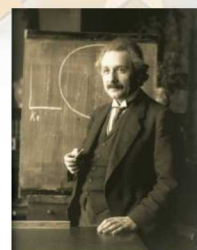
Palladium waveforms



(b) Palladium waveforms



Lasers and Particle Accelerators through the Years



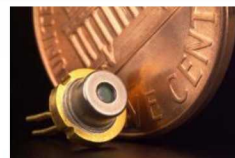
1917

Fabrikants applies theory to amplify radiation



1951

C. Townes develops microwave "MASER"



1960

Invention of semi-conducting diode laser

1982

Fiber-optic laser used in brain cancer surgery

2010

Einstein proposes idea of stimulated emission

1939

Kastler proposes method of optical pumping

1953

T. Maiman (Hughes Research Lab,) creates first operational laser

1962

First CD player

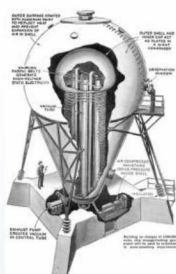
2008

Movement towards fusion (192 laser beams compress deuterium/tritium)



1895

Rontgen discovers x-rays with a cathode ray tube



Van de Graaff generator developed

1929-1930



Cockcroft and Walton accelerate protons to 800 keV with the CW generator

1945

M. Oliphant designs and builds the first proton synchrotron



1962

Establishment of Stanford Linear Accelerator

1929

Cyclotron developed by E. Lawrence

1932

E. McMillan constructs first electron synchrotron

1952



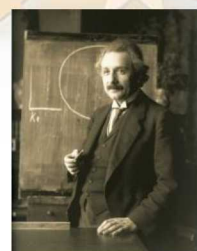
These technologies have been evolving for over a century, opening many new fields of research and life

*Images from Wikipedia



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Lasers and Particle Accelerators through the Years



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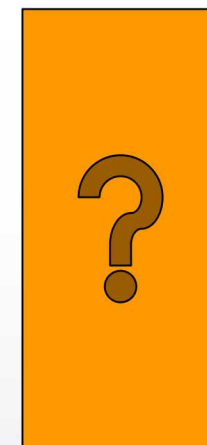
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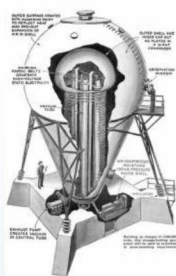
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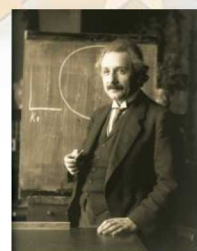
What if they were converging historical paths?

*Images from Wikipedia



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Lasers and Particle Accelerators through the Years



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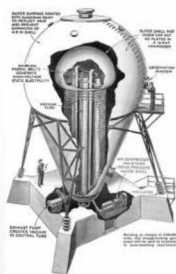
Movement towards fusion (192 laser beams compress deuterium/tritium)

2019



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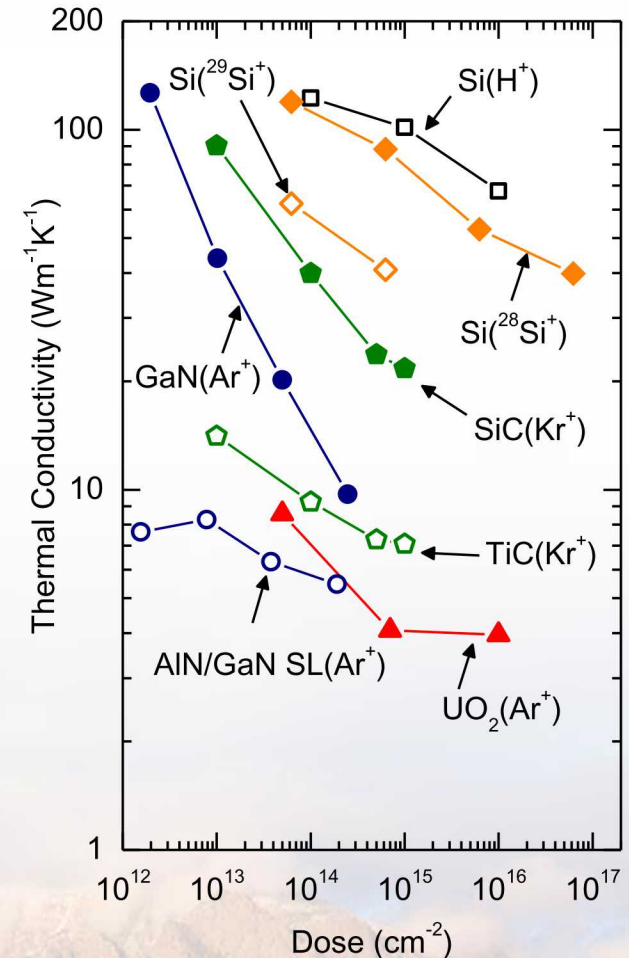
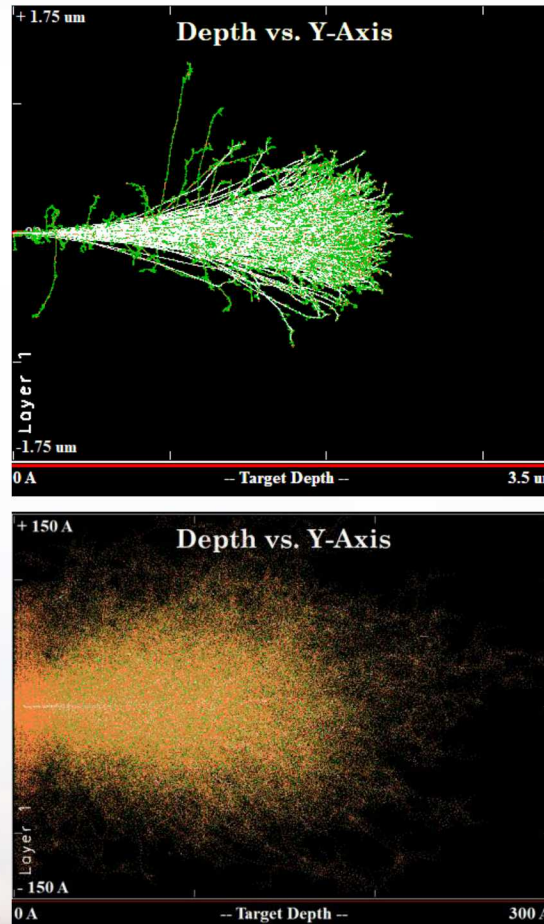
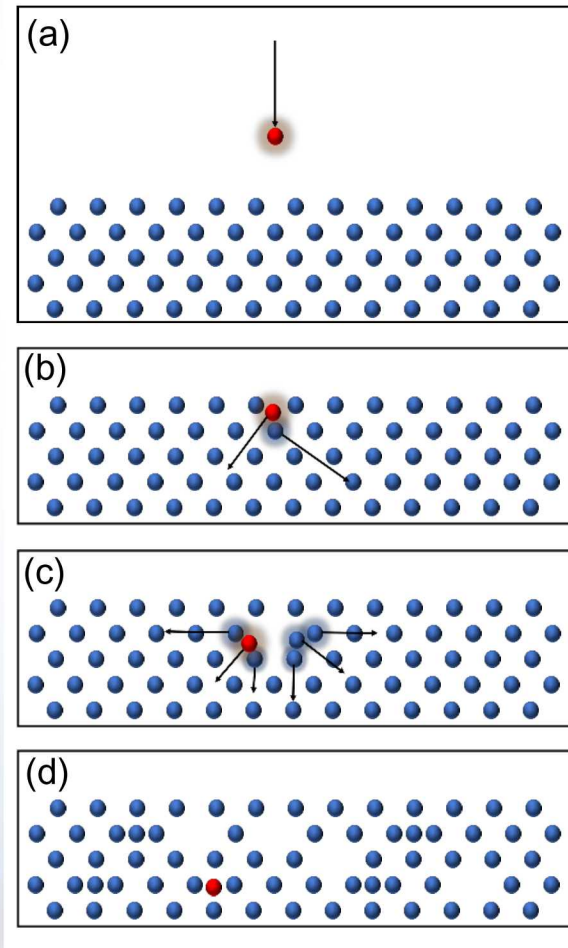
Our efforts to align Ion Beam Modification and Laser –based Pump Probe Analysis

*Images from Wikipedia



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How do Ion Beams Interact with a Lattice?



Energetic particles create recoil cascades, yielding vacancies, interstitials, Frenkel pairs as well as extended defects

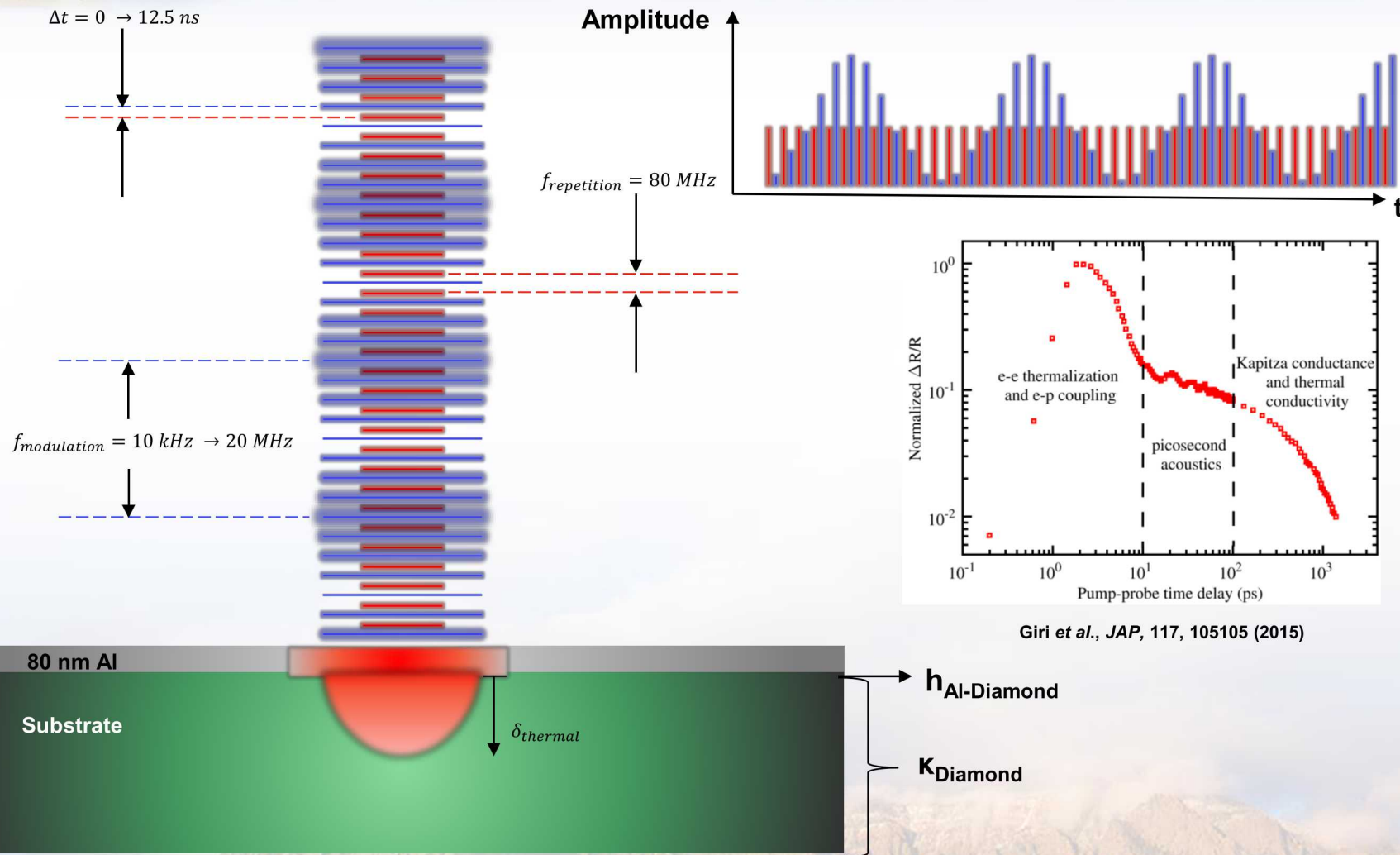
Scott et al, *PRM*, 2, 095001 (1977)



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How Can We Quantify the Thermal Effects?



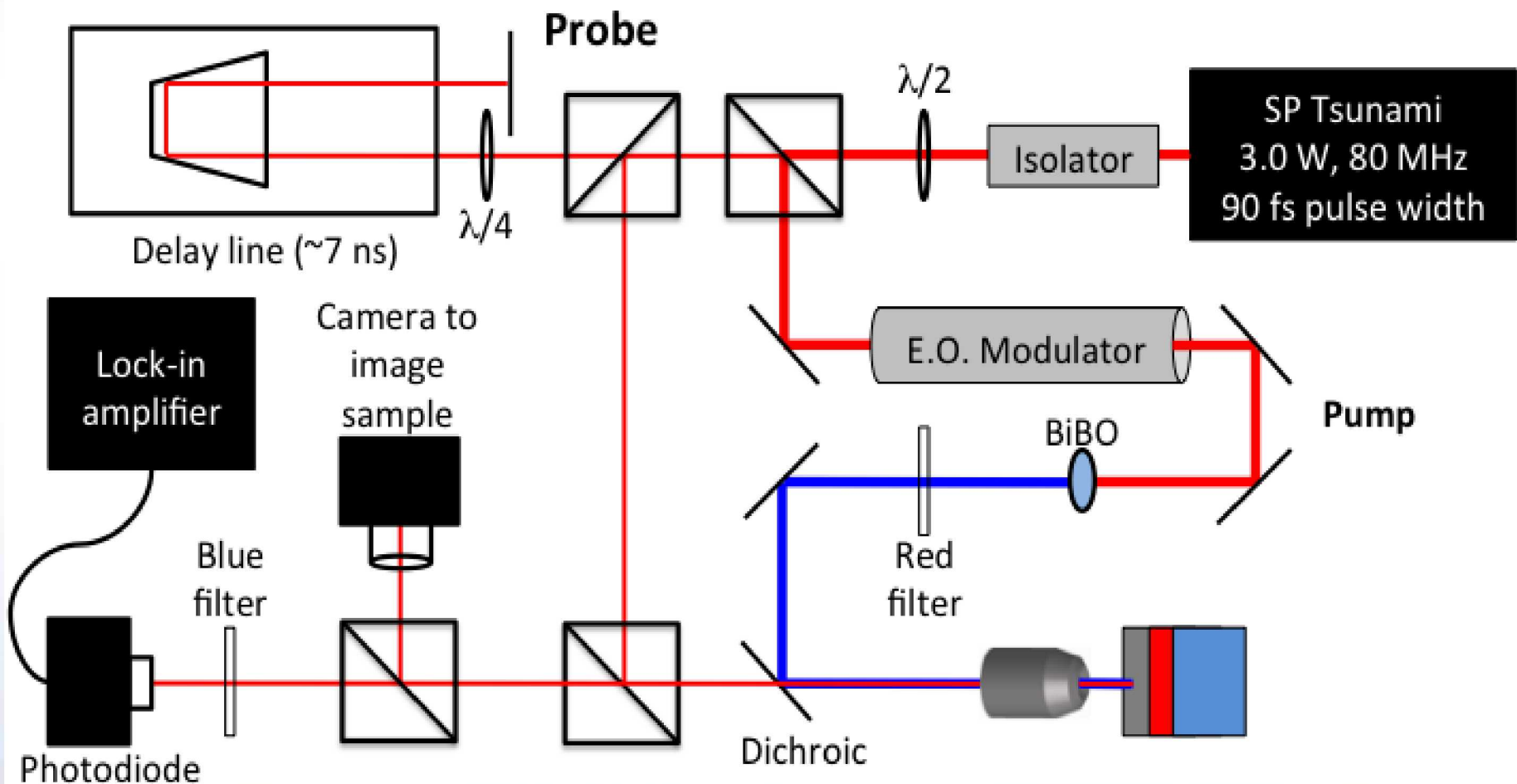
TDTR is a laser pump probe technique with excellent temporal and spatial resolution



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A Typical Time-domain Thermoreflectance (TDTR) Setup

Collaborator: Ethan A. Scott, Patrick Hopkins, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski



Properties of TDTR

- I. Sub-picosecond temporal resolution
- II. Spot sizes as low as $\sim 1 \mu\text{m}$
- III. Modulation frequencies: 10 kHz – 20 MHz

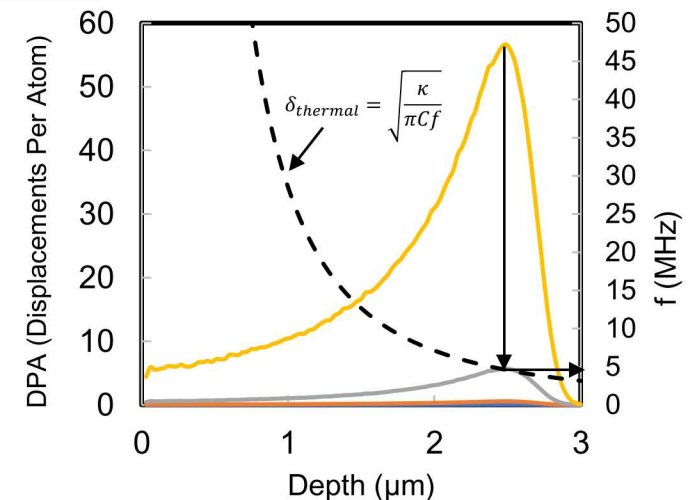
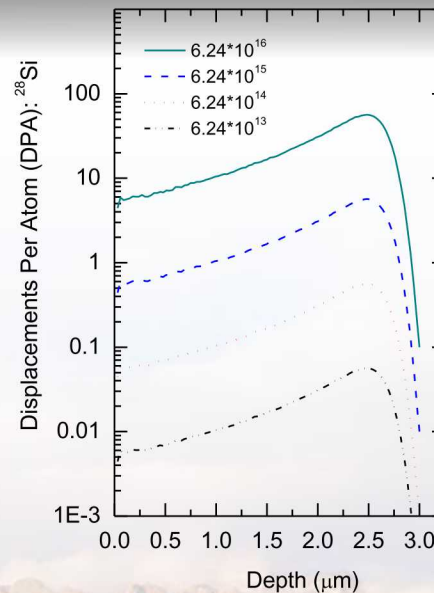
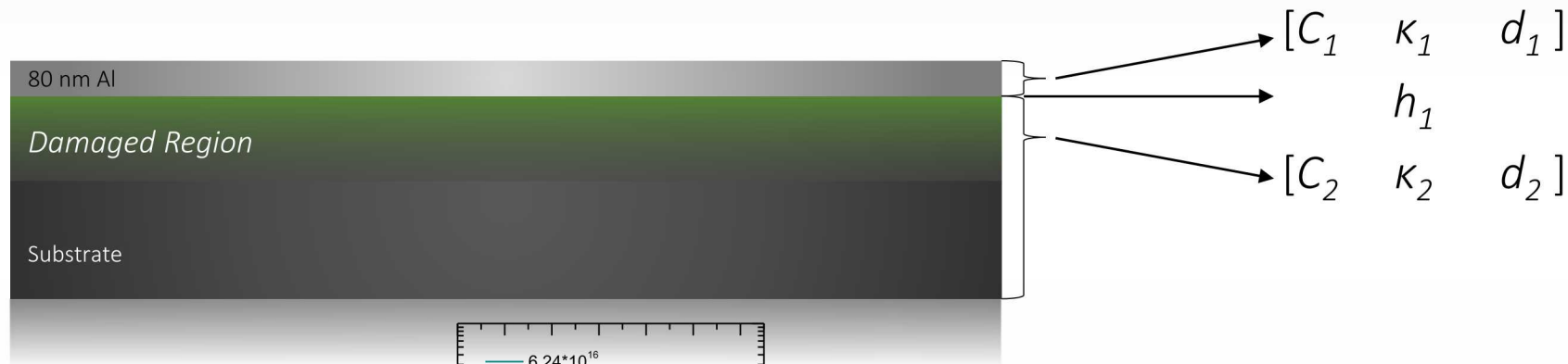
Hopkins et al., *ISRN Mechanical Engineering*, 682586 (2013)



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What does TDTR Measure?

Collaborator: Ethan A. Scott, Patrick Hopkins, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski



The frequency of modulation controls thermal penetration depth that can be tailored to match the ion implantation depths



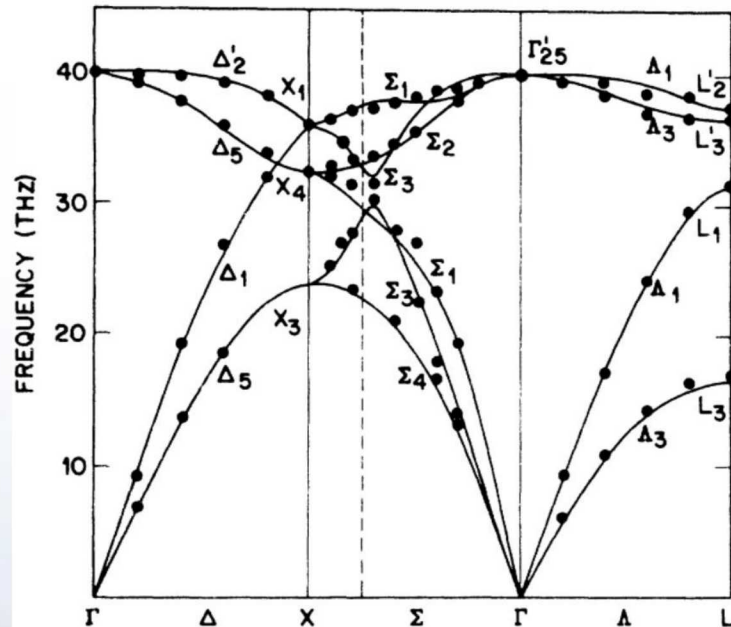
Avenue for Exploration: Straining a Lattice through Implantation

Collaborator: Ethan A. Scott, Patrick Hopkins, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski

Can we use ion implantation to isolate scattering paramters?

I. Klemens' model for defect scattering

- I. Scattering cross section combines effects of mass impurities and strain



Weber, *PRB*, **15**, 4789 (1977)

$$\Gamma_i = x_i \left[\overbrace{\left(\frac{\Delta M_i}{M} \right)^2}^{\text{mass}} + 2 \left(\overbrace{\left(\frac{\Delta G_i}{G} \right) - 2 * 3.2\gamma \left(\frac{\Delta \delta_i}{\delta} \right)^2}^{\text{strain}} \right) \right]$$

$$\tau_{Def}^{-1} = \frac{\omega(k)^4 \delta^3 \Gamma_i}{4\pi v_j^3(k)}$$

$$\kappa = \frac{1}{6\pi^2} \sum_j \int \hbar \omega_j(k) k^2 \frac{\partial f}{\partial T} v_j^2(k) \tau_j(k) dk$$

Ion irradiation in combination with TDTR can be used to experimentally investigate classical theories



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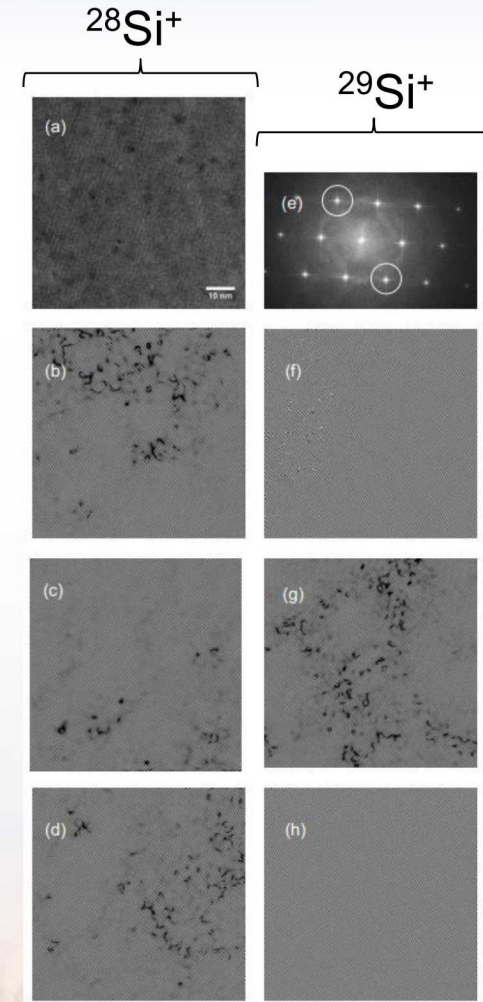
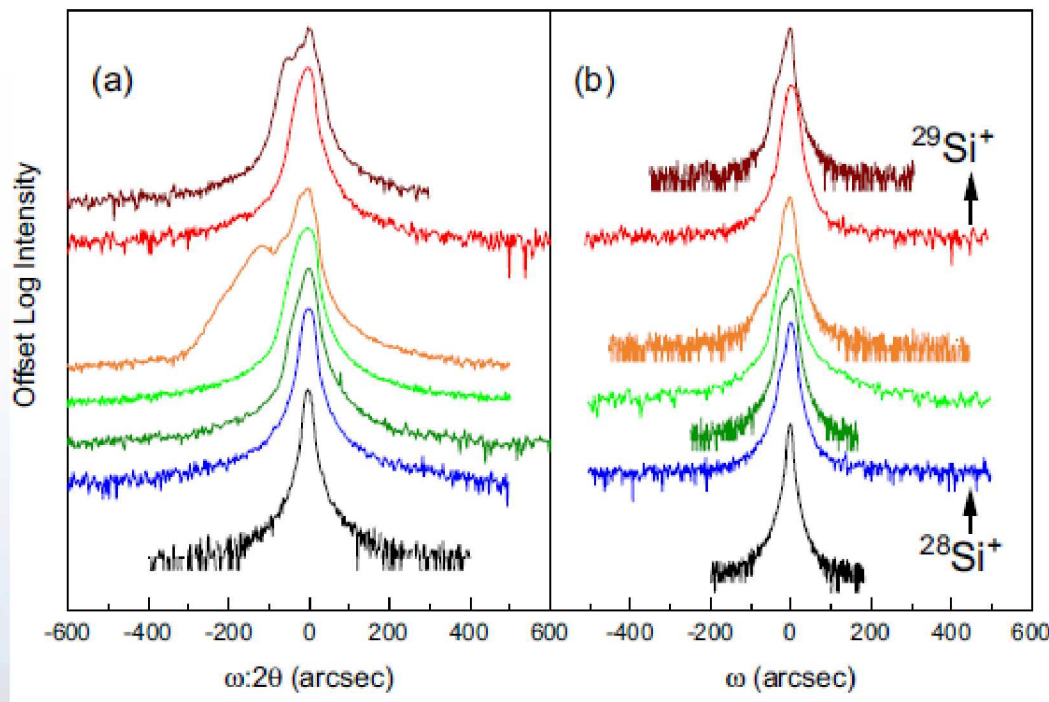
Implanting Isotopes to Create Strain

Collaborator: Ethan A. Scott, Patrick Hopkins, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski

$^{28}\text{Si}^+$, $^{29}\text{Si}^+$

I. Ions implanted at 3.75 MeV, up to $6.24(10^{16}) \text{ cm}^{-2}$

- I. Negligible mass difference
- II. Large measured difference in strain



Implanting isotopes induces additional localized strain with negligible mass differences between ions

Scott et. al, *PRM*, 2, 095001 (1977)



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Isotopic Sensitivity

Collaborator: Ethan A. Scott, Patrick Hopkins, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski

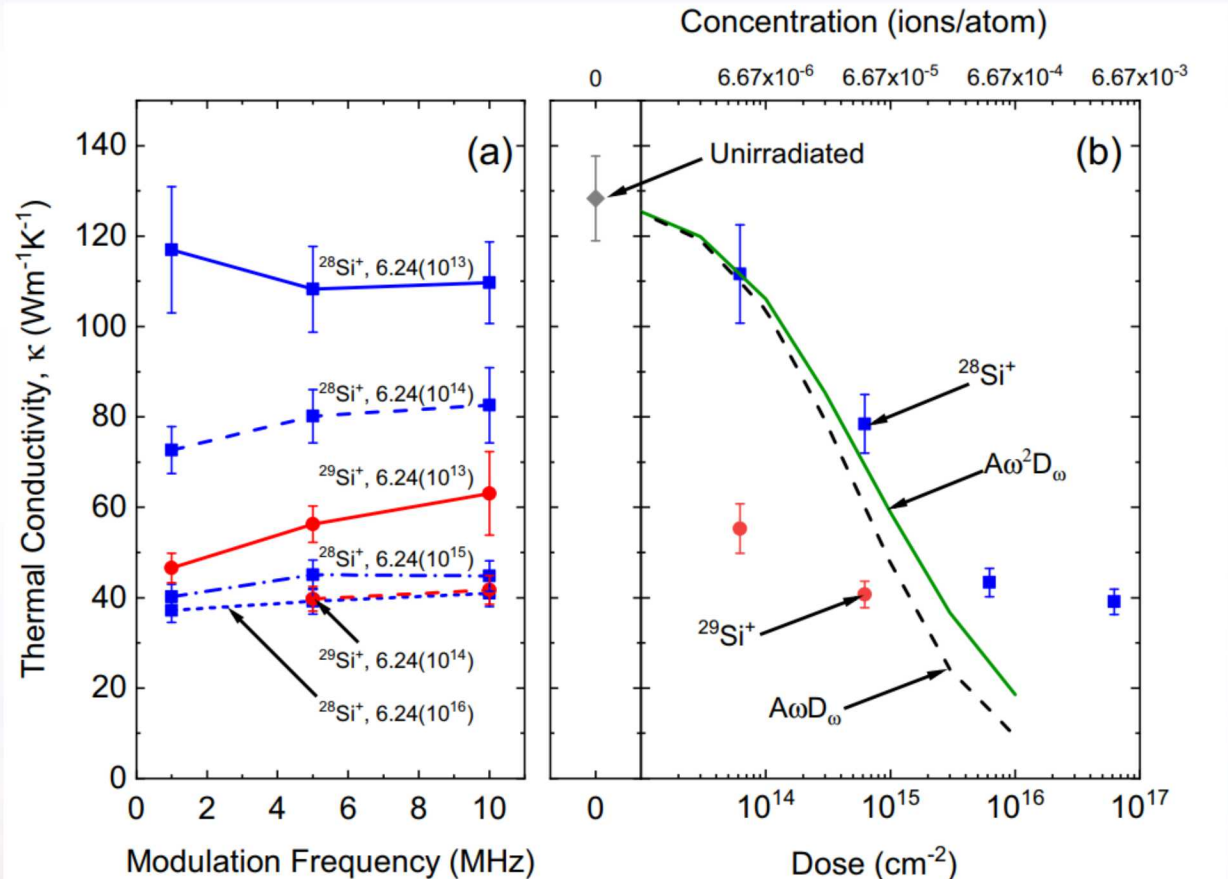
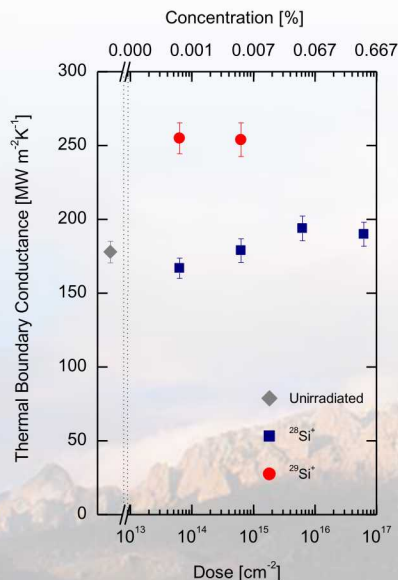
TDTR Findings

I. Thermal Conductivity

- I. Negligible frequency dependence
- II. Reduction as a function of dose
- III. Reduction with larger isotope

II. Thermal Boundary Conductance

- I. Increase with dose
- II. Increase with isotope size



Reductions in thermal conductivity cannot be explained by ion mass, rather, increased lattice strain



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Diamond Doping

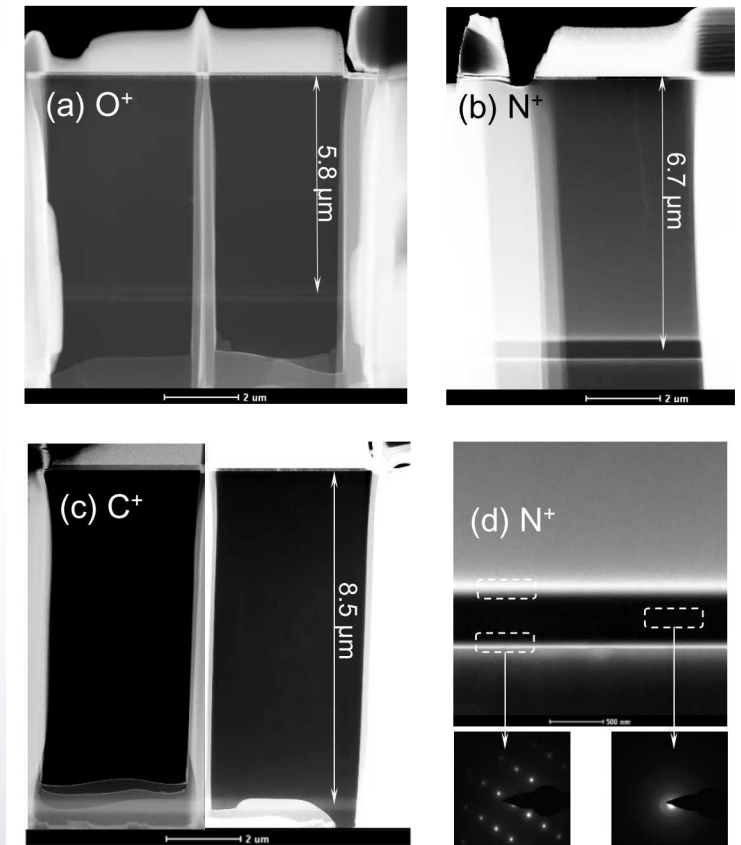
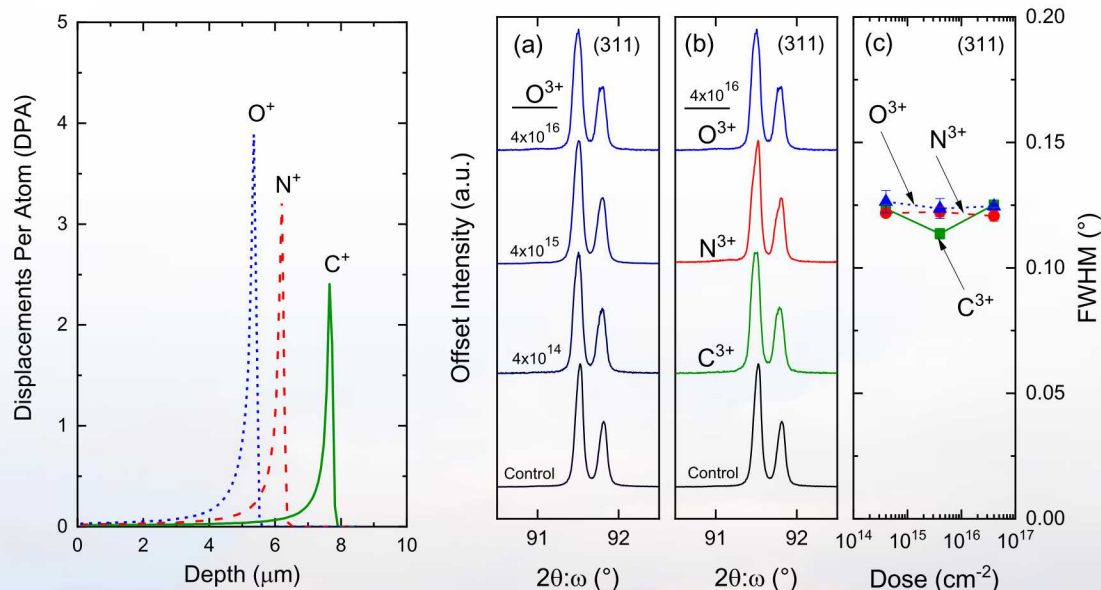
14	15	16
6 C carbon 12.011 [12.009, 12.012]	7 N nitrogen 14.007 [14.006, 14.008]	8 O oxygen 15.999 [15.999, 16.000]

Collaborator: Ethan A. Scott, Patrick Hopkins, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski

Diamond Implanted with C^{3+} , O^{3+} , N^{3+}

I. **16.5 MeV, $4(10^{13}) - 4(10^{16}) \text{ cm}^{-2}$**

- I. Longitudinal straggle more spatially localized
- II. Projected range produces amorphous bands
- III. Lesser strain produced compared to Si implant



Ion irradiating polycrystalline diamond allows for heavier masses, and lesser induced strain



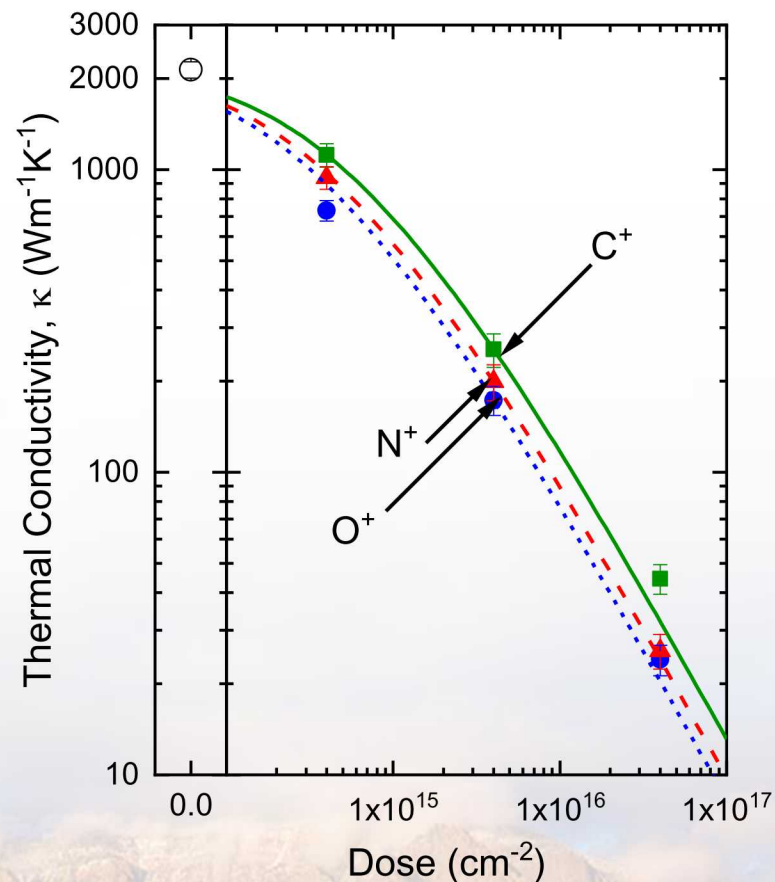
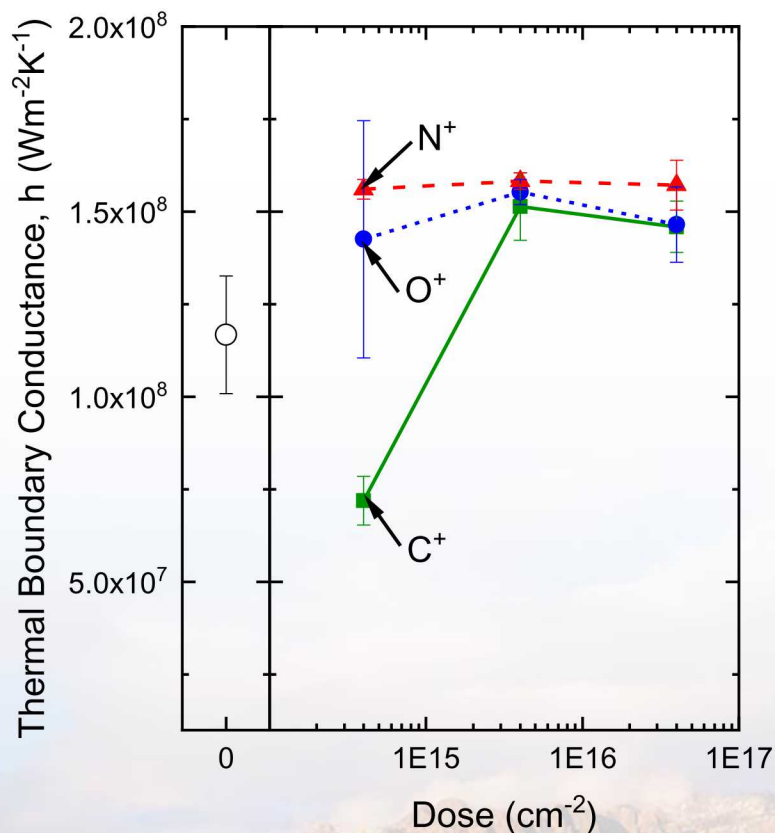
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Thermal Degradation of Diamond

Collaborator: Ethan A. Scott, Patrick Hopkins, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski

Orders of Magnitude Reduction in κ_{diamond}

I. 2000 $\rightarrow$ 20 $\text{W m}^{-1} \text{K}^{-1}$



TBC again *increases*, whereas thermal conductivity decreases by orders of magnitude



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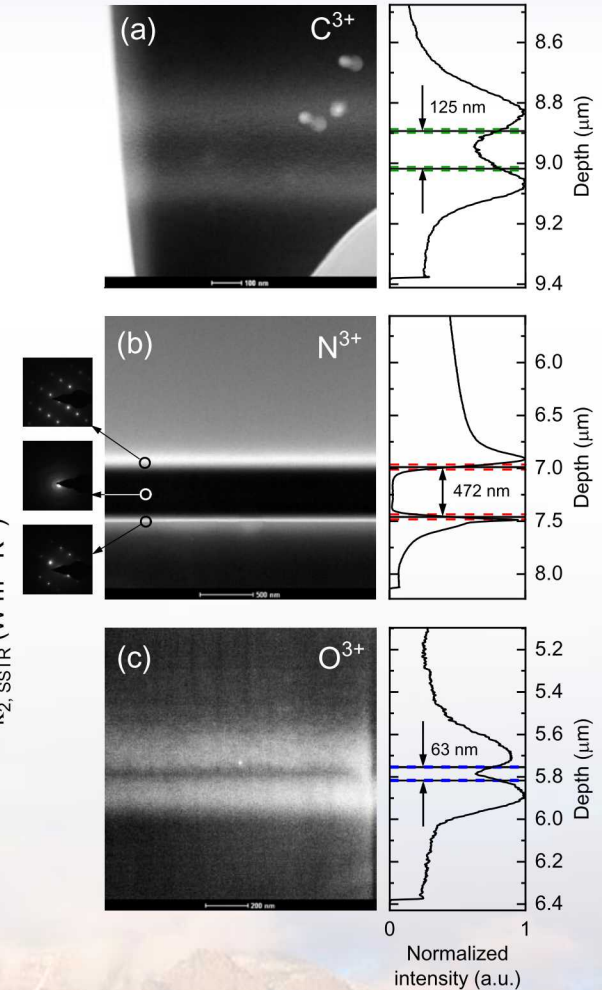
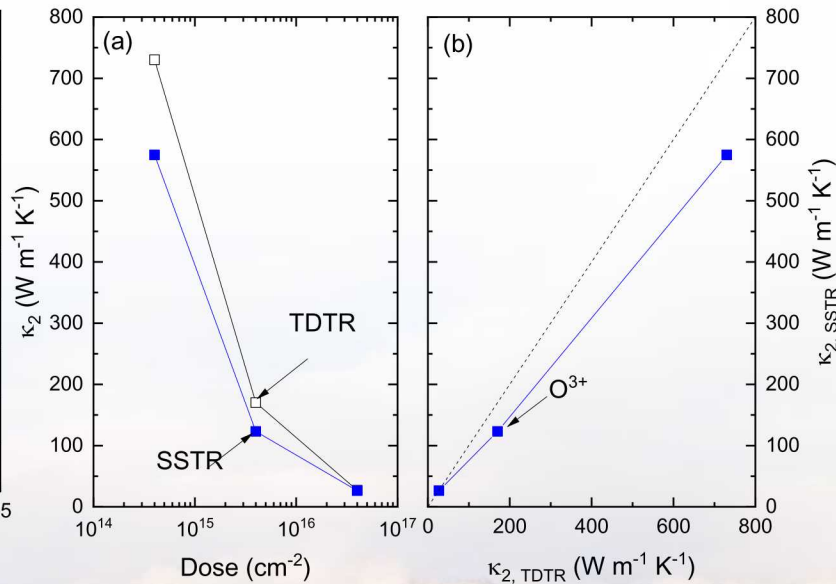
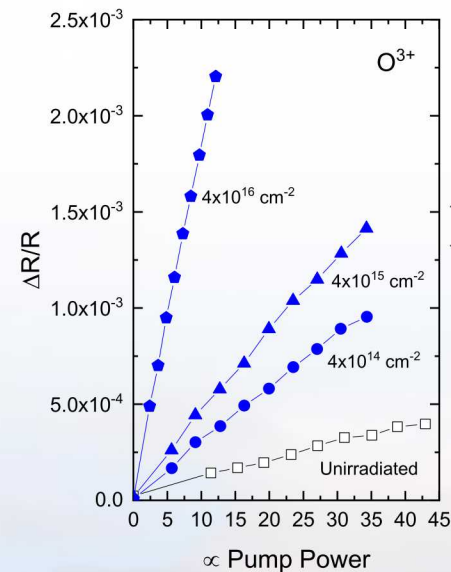
Investigating the Amorphous Band

Collaborator: Jeff Braun, Mark Goorsky, Chao Li, Tingyu Bai, Claire Ganski

Steady State Thermoreflectance (SSTR)

I. Advancements from TDTR

- I. Thermal penetration depth is limited in TDTR
- II. SSTR can probe further, allowing for analysis of amorphous region
 - I. In a 2 layer model, SSTR measures a lower thermal conductivity



Development of a new technique, SSTR, is allowing for thermal analysis deeper into irradiated materials



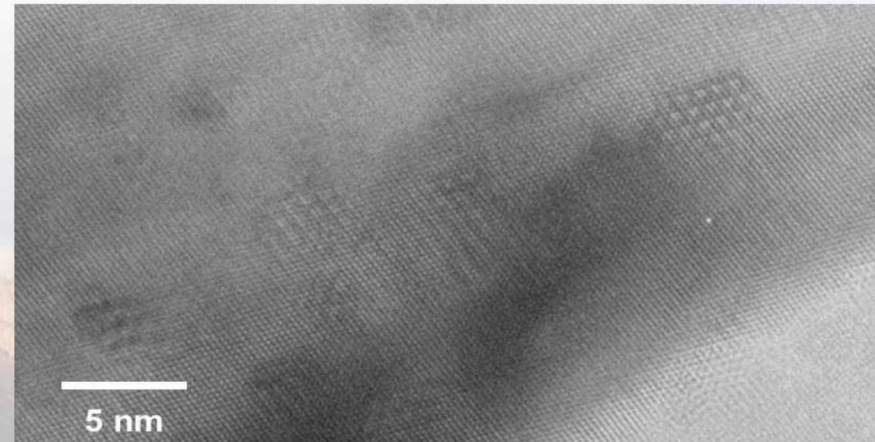
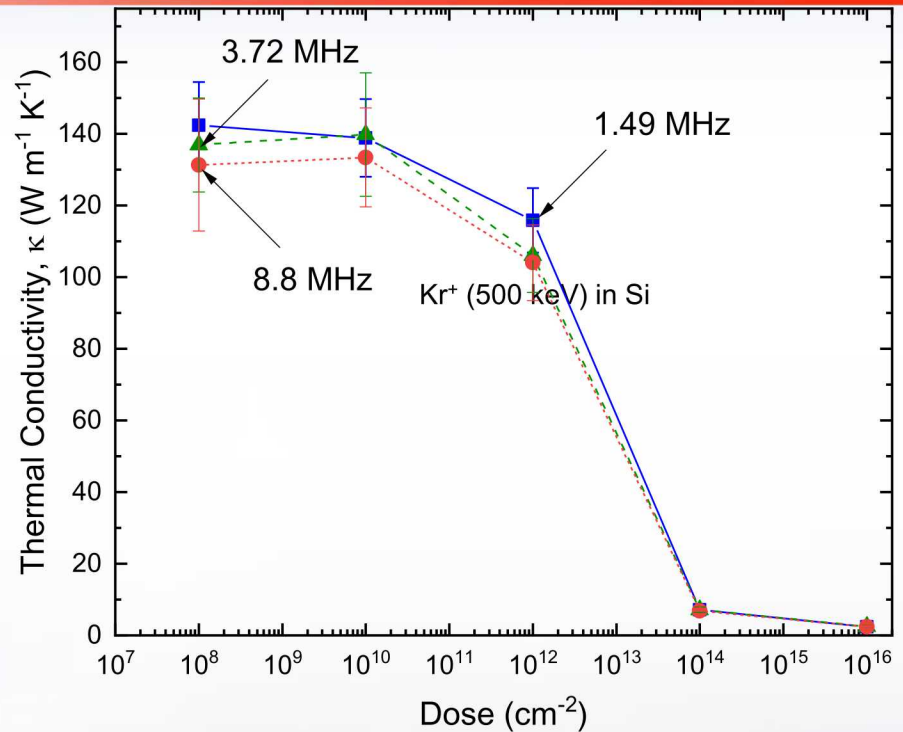
Creating and Characterizing *Unique* Defect Structures

Implanting Noble Gases

I. Crystallized “bubble”

- I. Beyond strain, and implanted point defects can also produce unique defect structures
- II. At high enough doses, implanted noble gas ions will cluster into crystalline regions

- 1) Crystalline gas regions can be created through implantation of noble gases
- 2) Nearly perfect Lenard-Jones example
- 3) Greatly reduce thermal conductivity



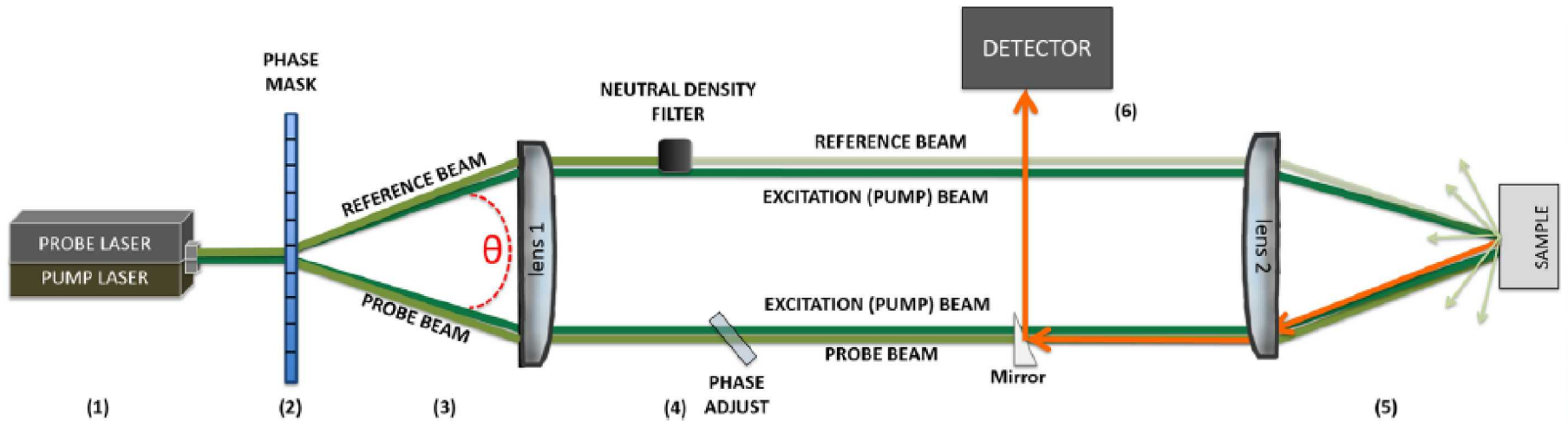
Movement Toward In-situ Measurements

Collaborator: Cody A. Dennett and Mike P. Short

Transient Grating Spectroscopy (TGS)

I. Properties

- I. Fewer required optics
- II. Potential for in-situ measurements
- III. Faster results



Short et al, *JOM*, **67**, 1840 (2015)

TGS is a faster technique than TDTR, permitting for the possibility of in-situ measurement

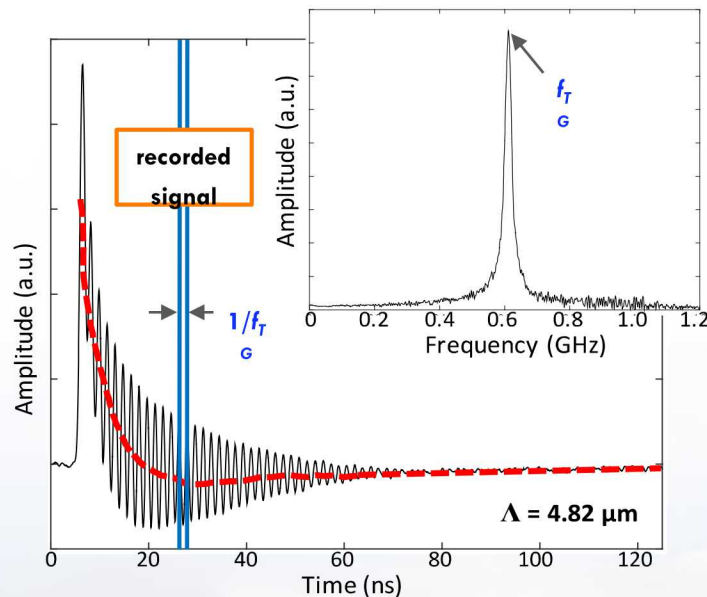


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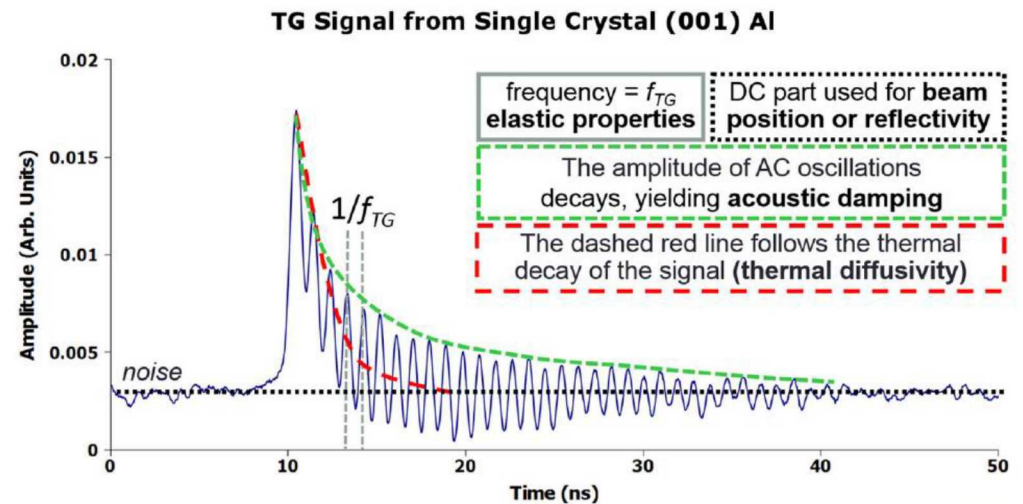
What does TGS Measure?

Collaborator: Cody A. Dennett and Mike P. Short

TGS Signal Analysis



Dennett et. al., *PRB*, **94** (2016)



Short et. al., *JOM*, **67**, 1840 (2015)

Acoustic oscillations return elastic mechanical properties, the grating decay returns thermal properties

Image or associated Citation

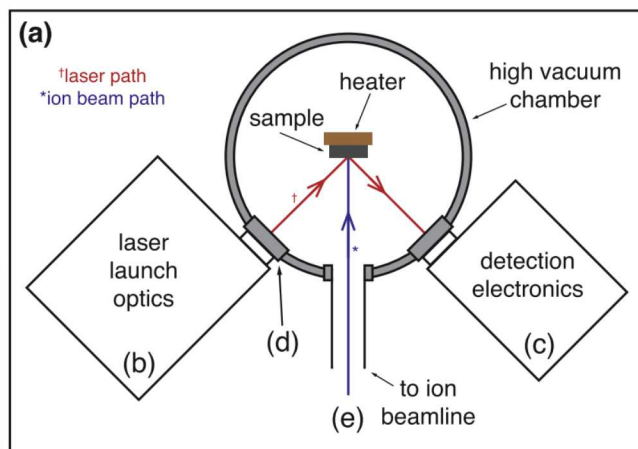


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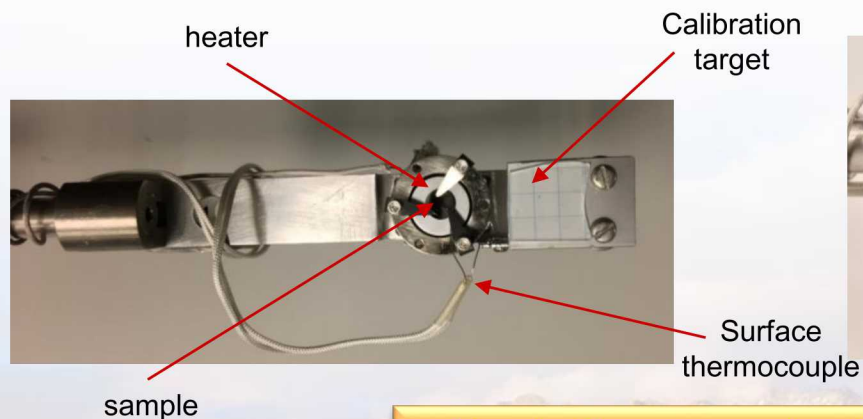
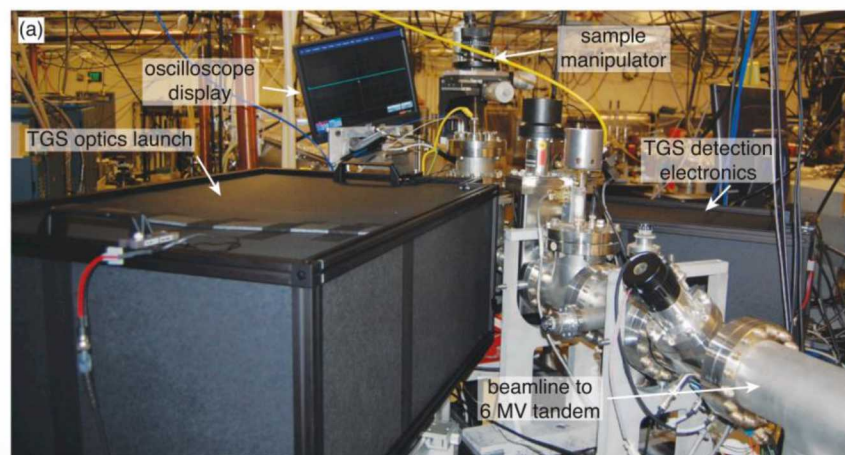
In-situ Experiments with TGS

Collaborator: Cody A. Dennett and Mike P. Short

I^3 TGS at Sandia National Laboratories



Dennett et. al., *Nucl. Instrum. Meth. Phys. Res. B* 440 (2019)



Due to the compact nature of the TGS optical design, an in-situ TGS system has been integrated into Sandia's Ion Beam Laboratory



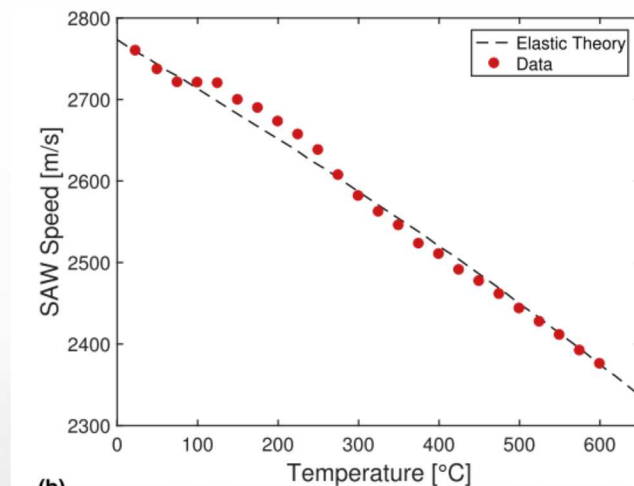
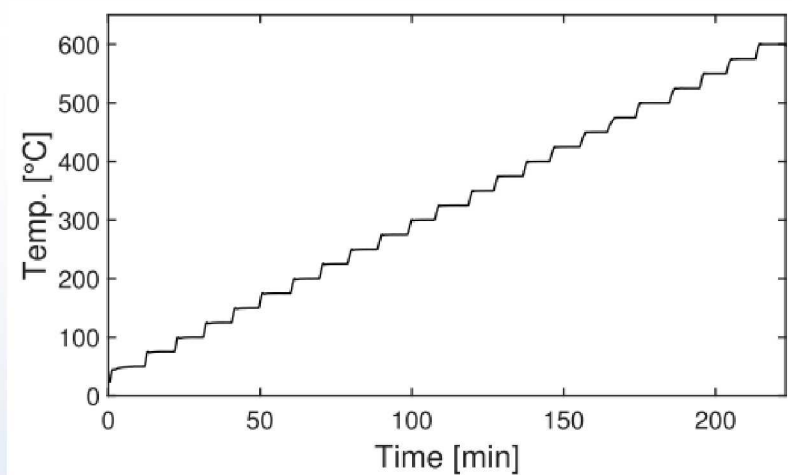
Proof of Concept: Static High T Tests

Collaborator: Cody A. Dennett and Mike P. Short

Static temperature test

I. {001} Single crystal Nickel

- I. Chamber pumped to 4.4E-6 Torr
- II. Sample heated from 23 to 600 C (25 C increments)
- III. At each temp., SAW speed measured with TGS
- IV. Data compared to literature calculations



Dennett et. al., *Nucl. Instrum. Meth. Phys. Res. B*, **440**, 126 (2019)

Agreement of the SAW data with literature-based calculations demonstrates temperature stability of the beamline end station



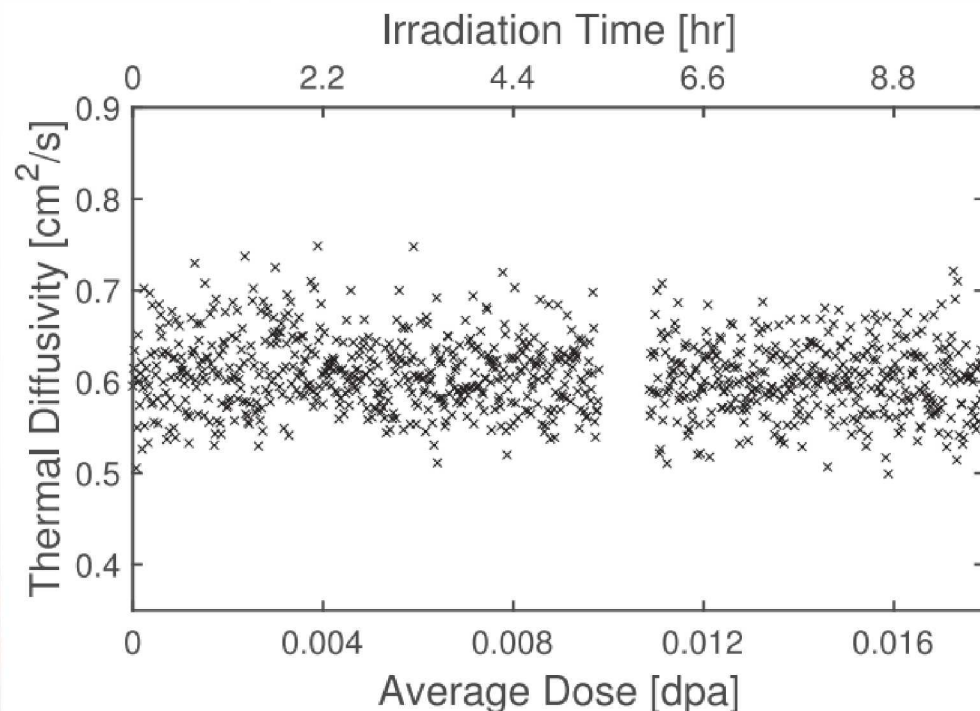
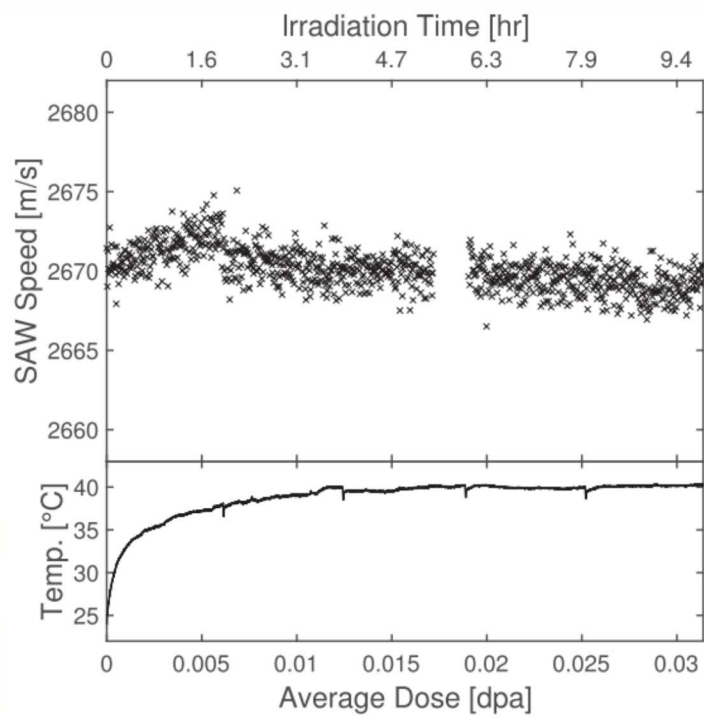
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In-situ TGS for Light Ion Exposure

Light Ion Implant

I. 3.7 MeV He⁺ into {001} W crystal

- I. High interest in W in radiation community due to its potential for fusion applications
- II. Total fluence: $6.7\text{E}16 \text{ cm}^{-2}$ over 10 hrs
- III. Slow temperature rise due to ion beam heating
- IV. No discernable trends in data (SAW speed, thermal diffusivity)
 - I. He bubble formation does not occur until 300 – 3000 appm



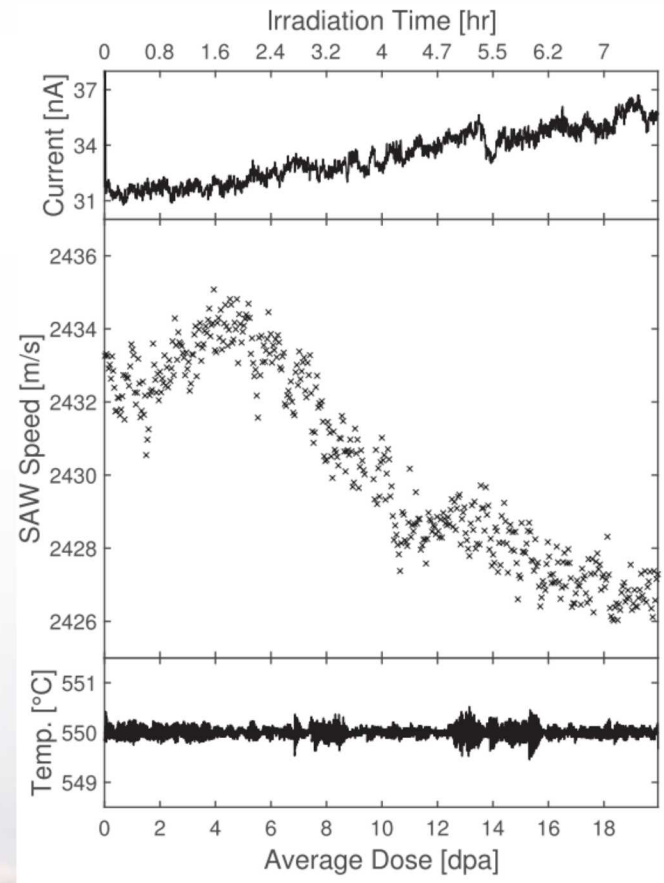
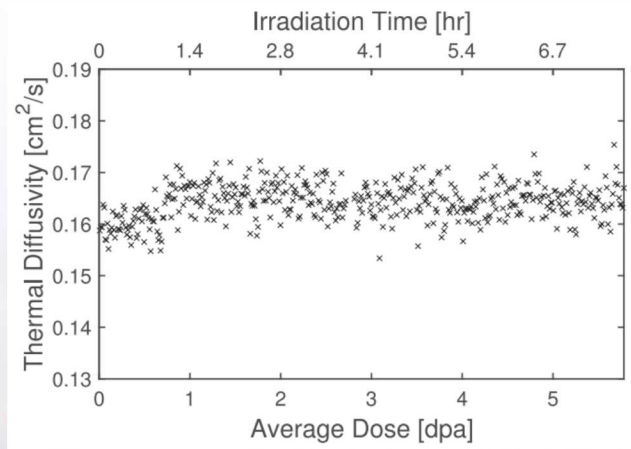
In-situ TGS for Heavy Ion Exposure

Collaborator: Cody A. Dennett and Mike P. Short

Heavy Ion Implant

I. 31 MeV Ni⁵⁺ into {001} Ni crystal

- I. Important to many engineering alloys
- II. Has displayed void swelling under self-ion irradiation
 - I. Sample heated to 550 C to promote void swelling
- III. SAW speed decreases with dose
 - I. Consistent with ex-situ Cu results; material is softened
- IV. Thermal diffusivity remains constant
 - I. Defect scattering offset by T dependence of e-e, ep scattering



Dennett et. al., *Nucl. Instrum. Meth. Phys. Res. B*, **440**, 126 (2019)

In-situ TGS can be used to detect the onset of void swelling in irradiated metals



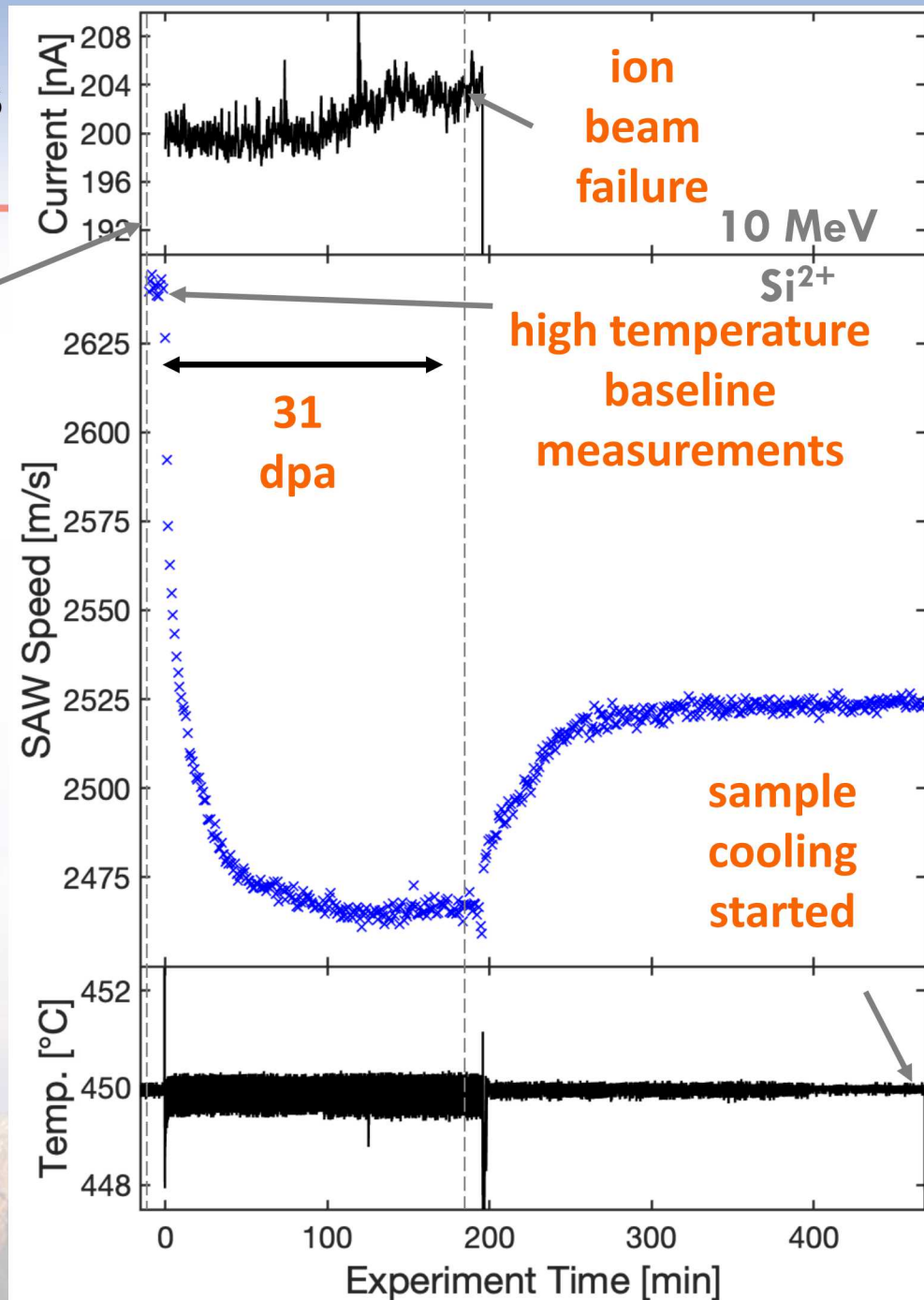
Unexpected *In situ* Results

Collaborator: Cody A. Dennett, Jeff Aguiar, and Mike P. Short

refractory multiple principle
element alloy:

13Cr-7Al-23Zr-30Mo-24Nb-4Ta

In situ means interesting failures
that raise more questions on the
materials response to radiation!



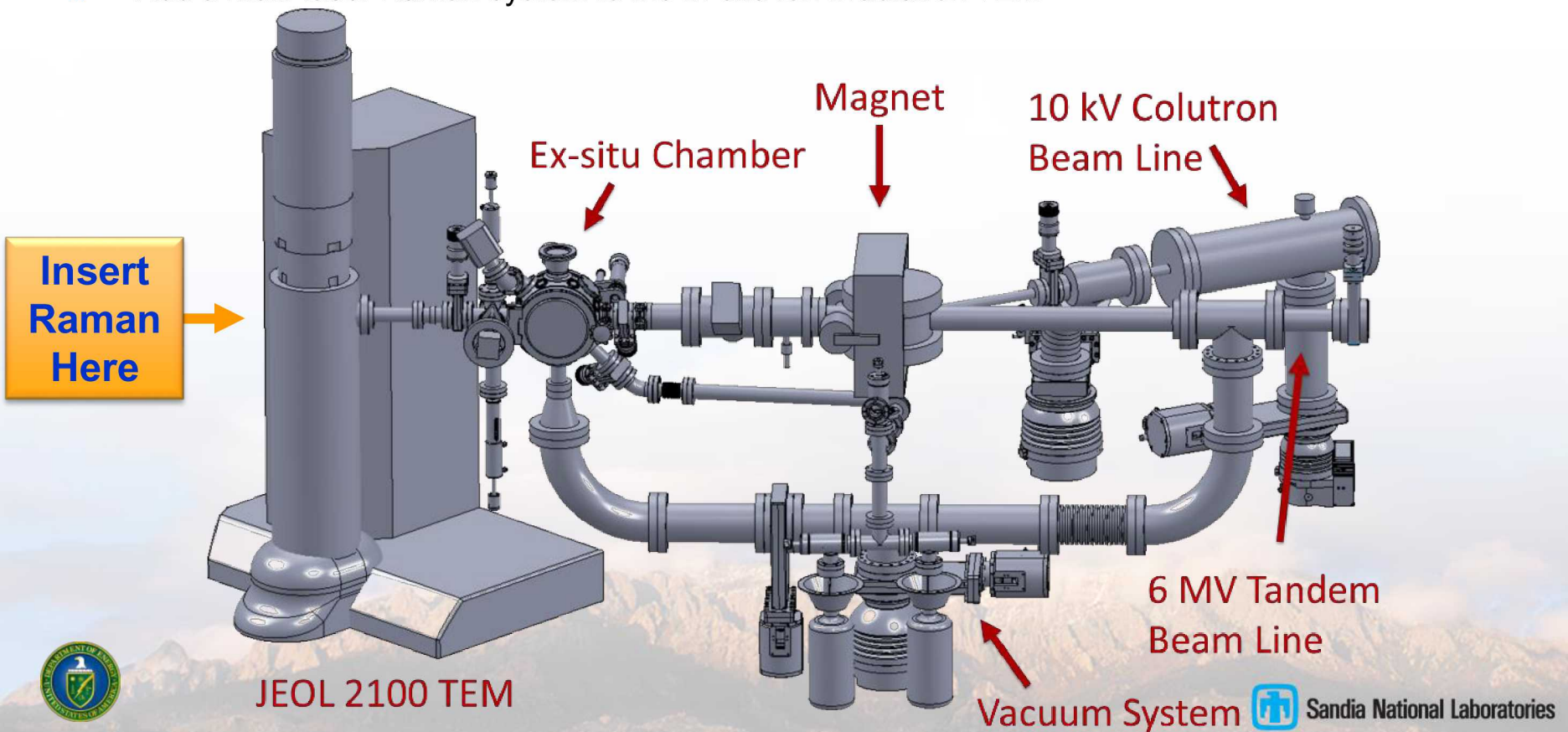
Next Steps...

1) Investigate Larger Sample Set

- I. Both through passive acoustic listening and laser based pump-probe techniques

2) Add Raman to I³TEM

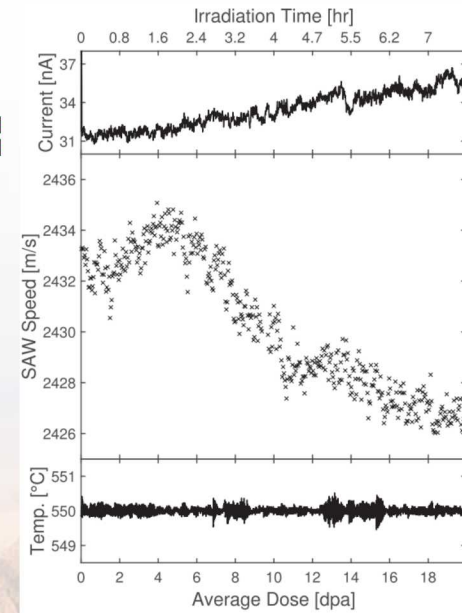
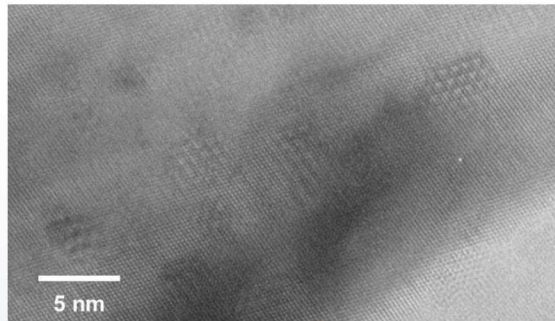
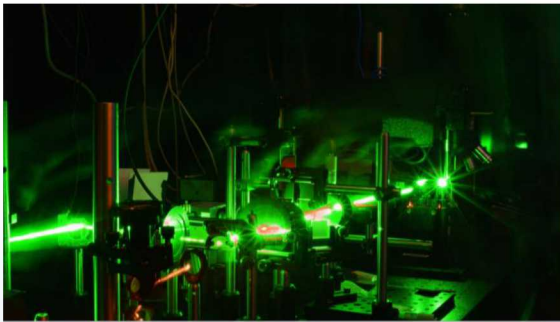
- I. Following on approach from R. Sharma at NIST (TEM) and L. Beck at CEA Saclay (SEM)
- II. Add a multi-laser Raman system to the In-situ Ion Irradiation TEM





Summary

- I. Intersection of particle accelerators and laser metrologies is providing new avenues of study
 - I. Use listening tools to investigate solid-radiation interactions
- II. AE is a quick and robust technique to identify catastrophic failure.
- III. TDTR provides an excellent technique to probe thermal conductivity
- IV. I^3TGS offers a means of in-situ measurement of structural properties



Collaborators:

- Sandia: [Daniel Buller](#), Thomas Beechem, Chris Saltonstall, Elbara Ziade, R.C. Choens, C.A. Taylor, N.M. Heckman, M.D. Ingraham, D. Robinson, B.L. Boyce,
- External: Ethan Scott, Cody Dennett, Michael Short, Patrick Hopkins, Mark Goorsky, Keivan Esfarjani, Jeffrey Braun, Christina Rost, John Gaskins, Mehrdad Fazli, Claire Ganski, Chao Li, Tingyu Bai, Yekan Wang





Sandia's User and Position Opportunities

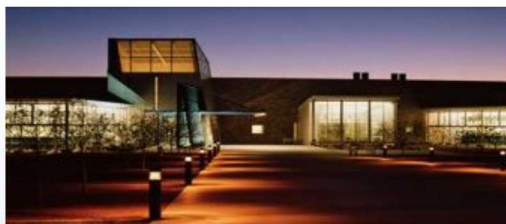


D. Hanson, W. Martin, M. Wasiolek

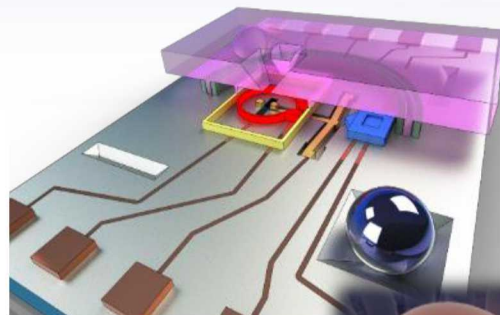
www.cint.lanl.gov

- Spring and Fall proposals for 18 months
- Rapid Access proposal anytime for 3 months

Core Facility - SNL

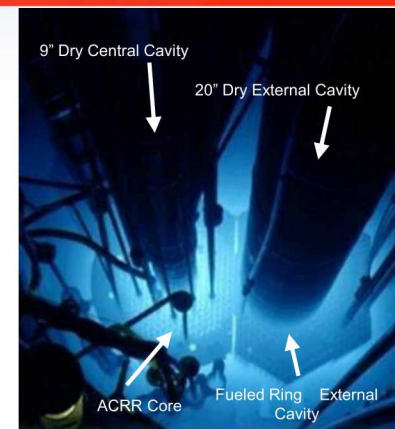


Gateway Facility - LANL



www.nsunf.inl.gov

- Three proposal a year for 9 months



Position Opportunities at:

<https://www.sandia.gov/careers/>

Post-doc = 671121

Grad Student = 670865

Undergrad Student = 670864



This work was partially funded by the Division of Materials Science and Engineering, Office of Basic Energy Sciences, U.S. Department of Energy. Materials Science and Engineering, Office of Basic Energy Sciences, U.S. Department of Energy. This work was performed, in part, at the Center for Integrated Nanotechnologies, an Office of Science User Facility operated for the U.S. Department of Energy (DOE) Office of Science. Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology and Engineering Solutions of Sandia, LLC., a wholly owned subsidiary of Honeywell International, Inc., for the U.S. DOE's National Nuclear Security Administration under contract DE-NA-0003525. The views expressed in the article do not necessarily represent the views of the U.S. DOE or the United States Government.



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