

Coulombic Metamaterial

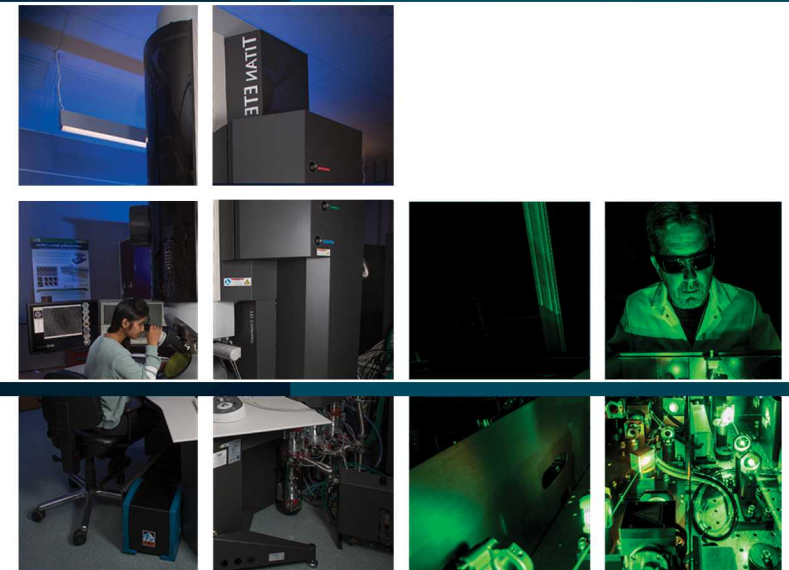
PRESENTED BY

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SAND2020-2293C



Overview



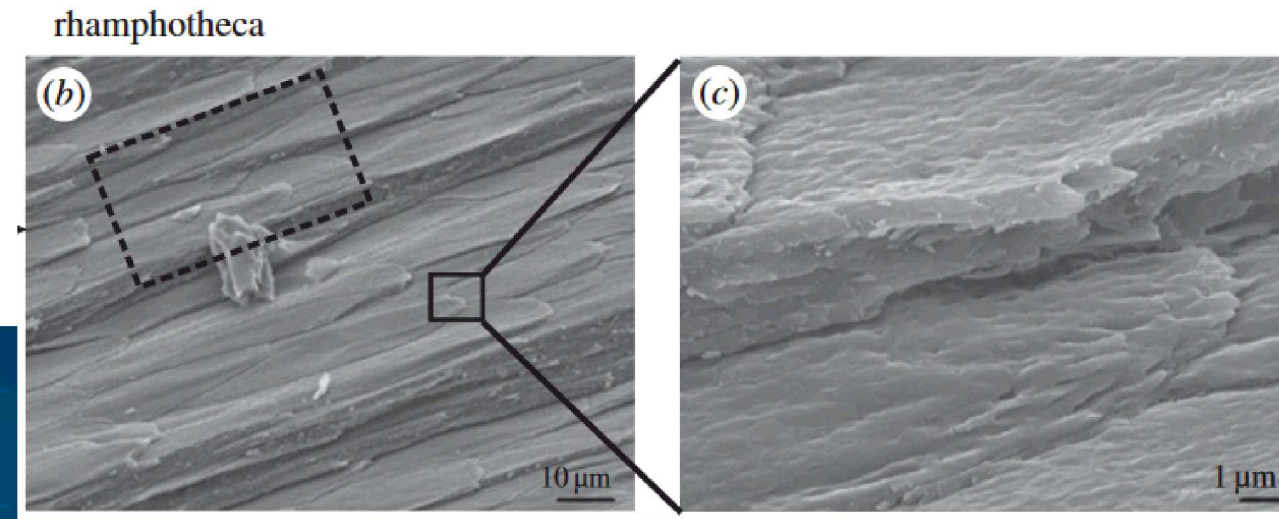
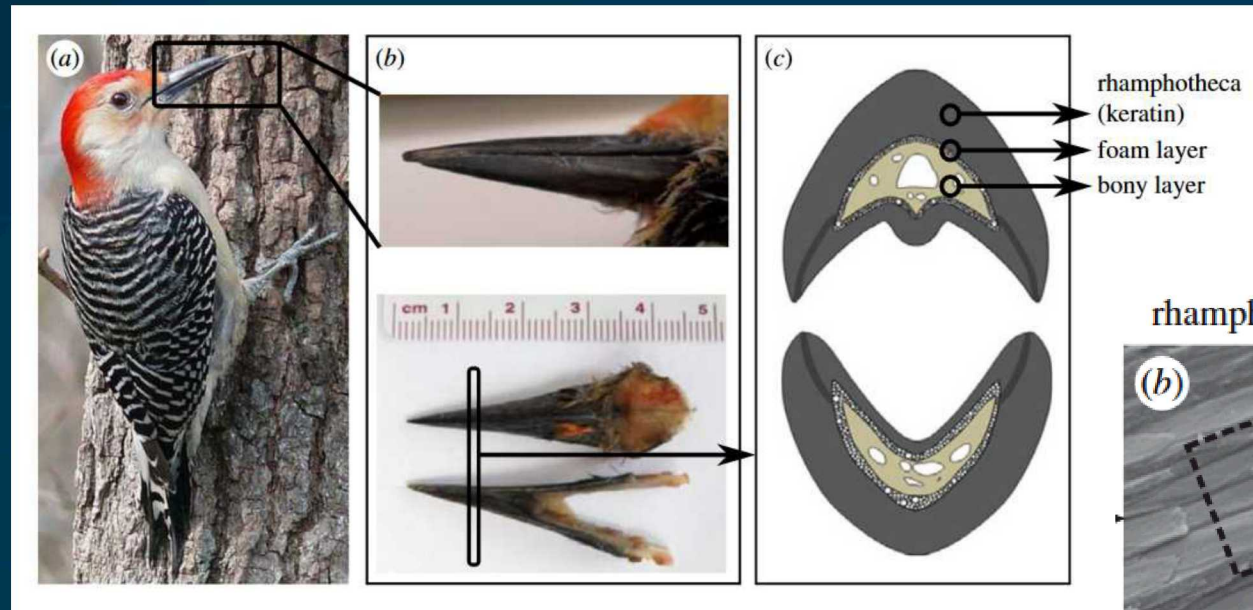
Motivation

Design and Testing

Results and Interpretation

Extension to other designs and Conclusion

Motivation



Lee, N., et al., *Hierarchical multiscale structure-property relationships of the red-bellied woodpecker (Melanerpes carolinus) beak*. 2014. 11(96): p. 20140274.

Goals



Objective

Create a metamaterial that can dissipate repeated mechanical energy input.

Questions to answer

What is the effect of adding a friction element into a metamaterial?

How does the constitutive material affect energy dissipation?

Do scaling laws exist?

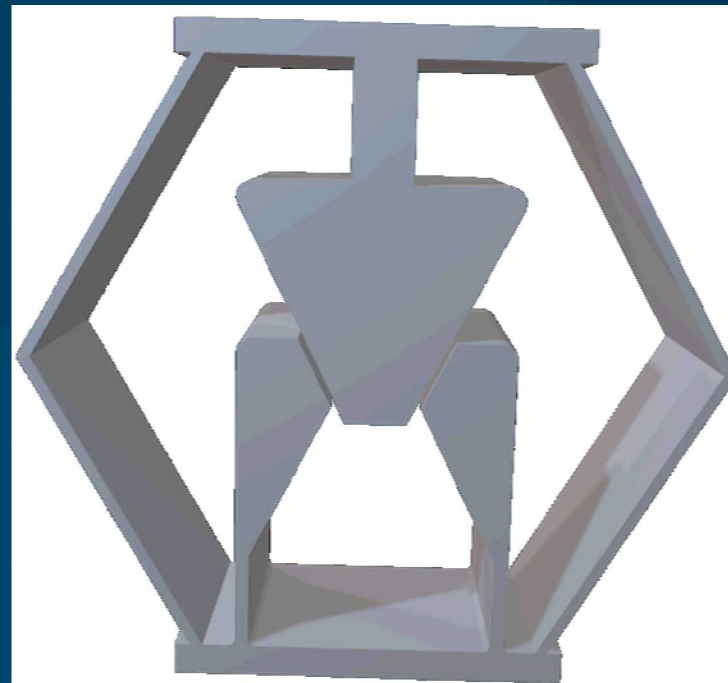
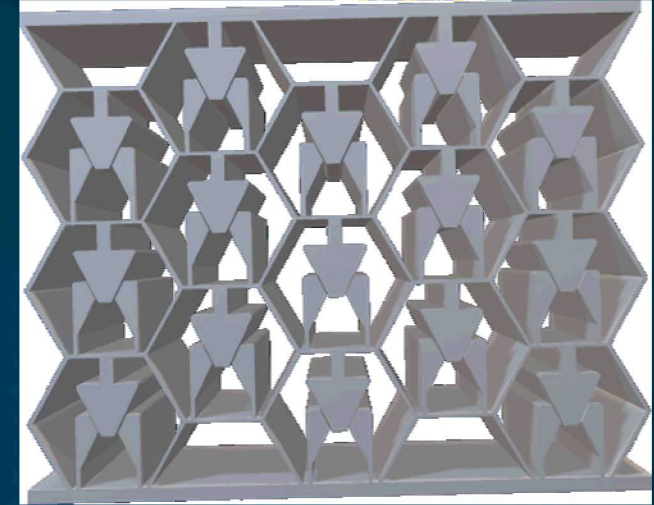
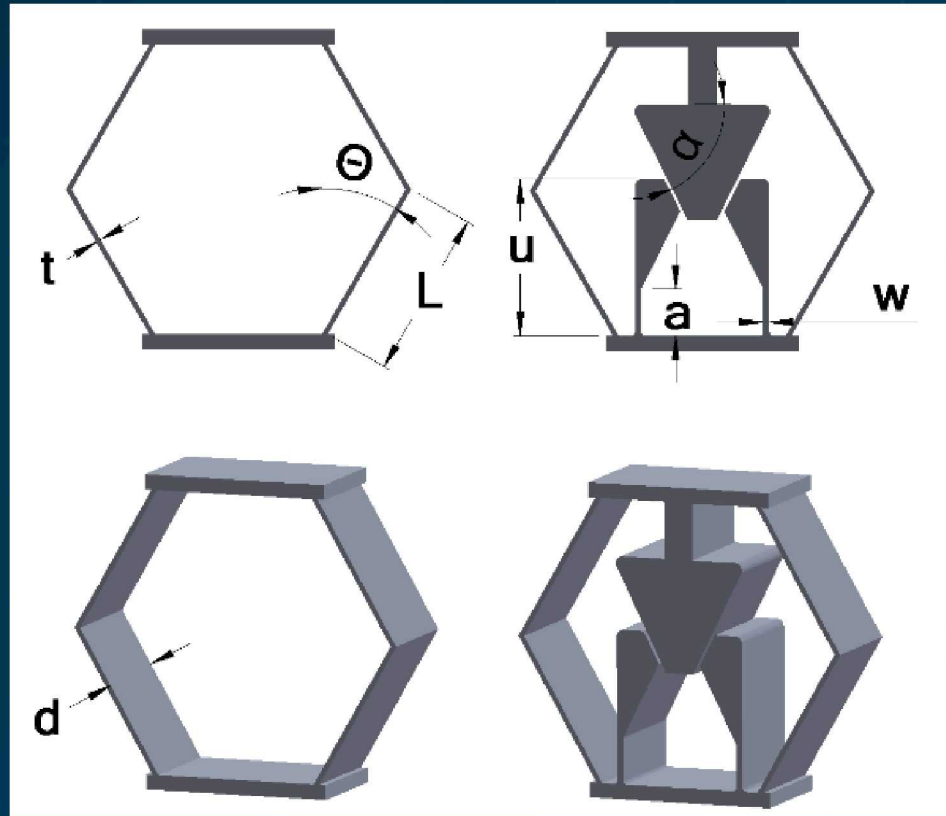
Measures of success

High energy dissipation to volume ratios are preferred

Minimize non-repeatable effects during loading (eg. Plastic deformation)

Maximize energy dissipation per unit of elastic energy storage during loading

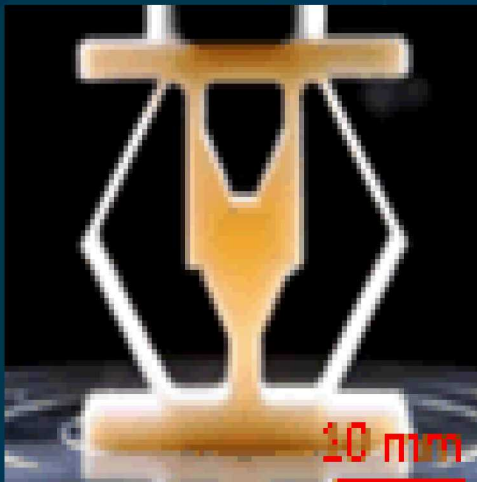
Design



Fabrication

Fabricated unit cells in 3 different materials.

2 Different scales



Polymer

Material Jetting

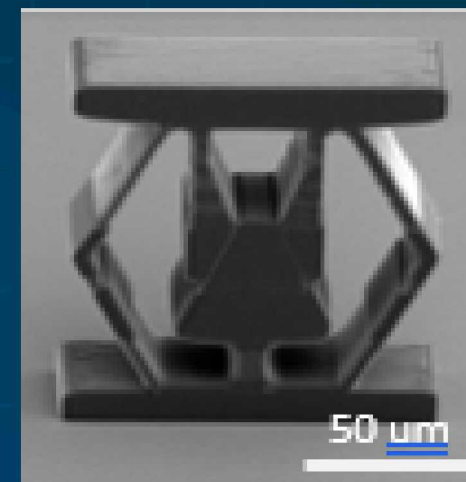
VeraWhite on an
Objet 3d Printer



316L

Powder Bed Fusion

3D Systems ProX 200



Polymer

Two photon lithography

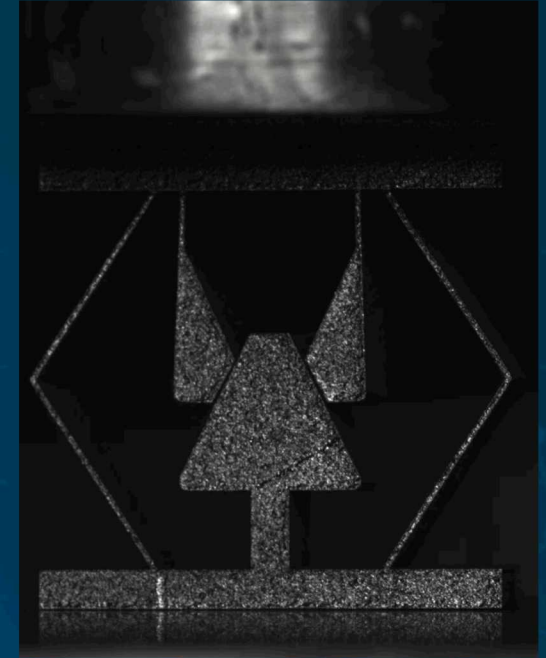
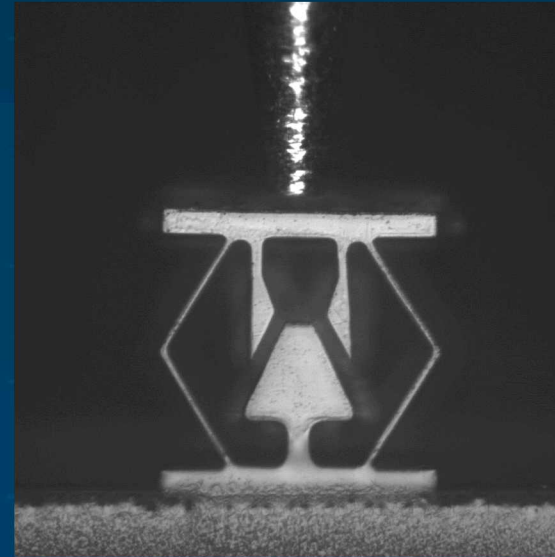
Nanoscribe Photonic
Professional GT

Testing

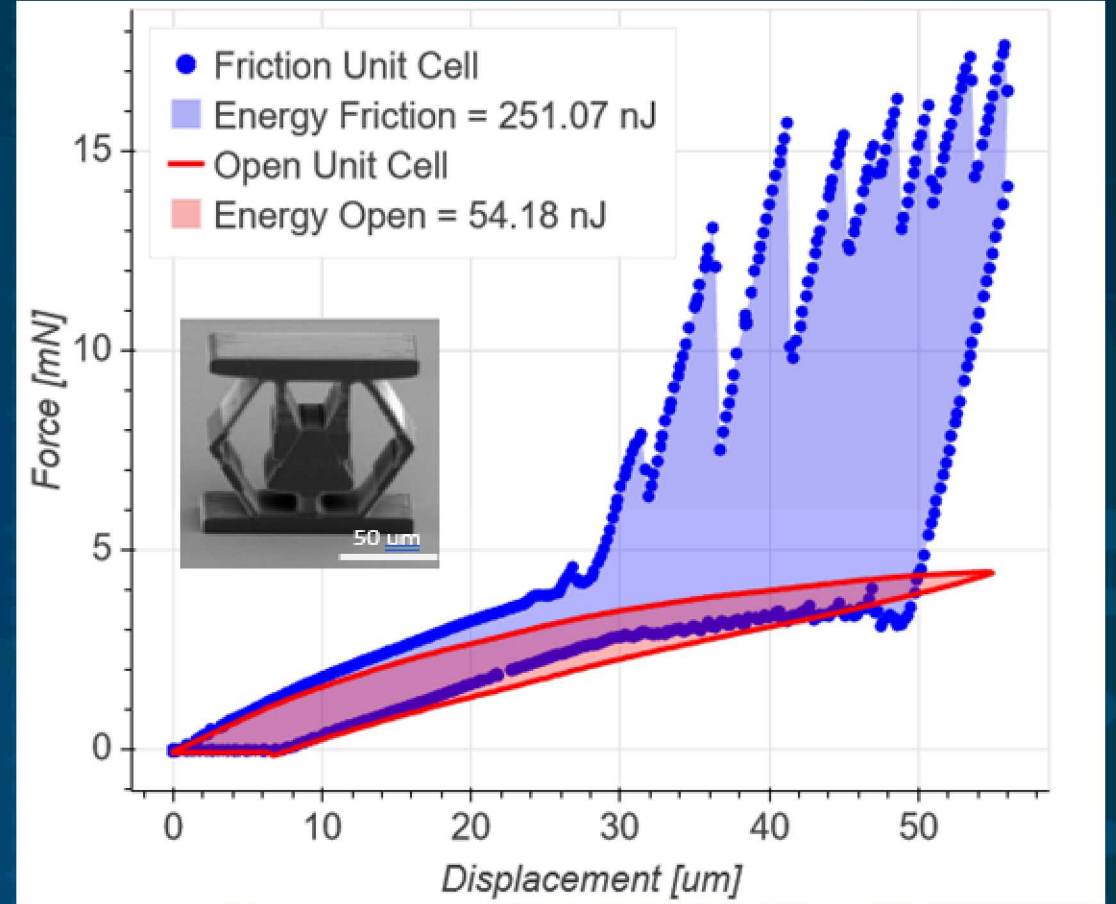
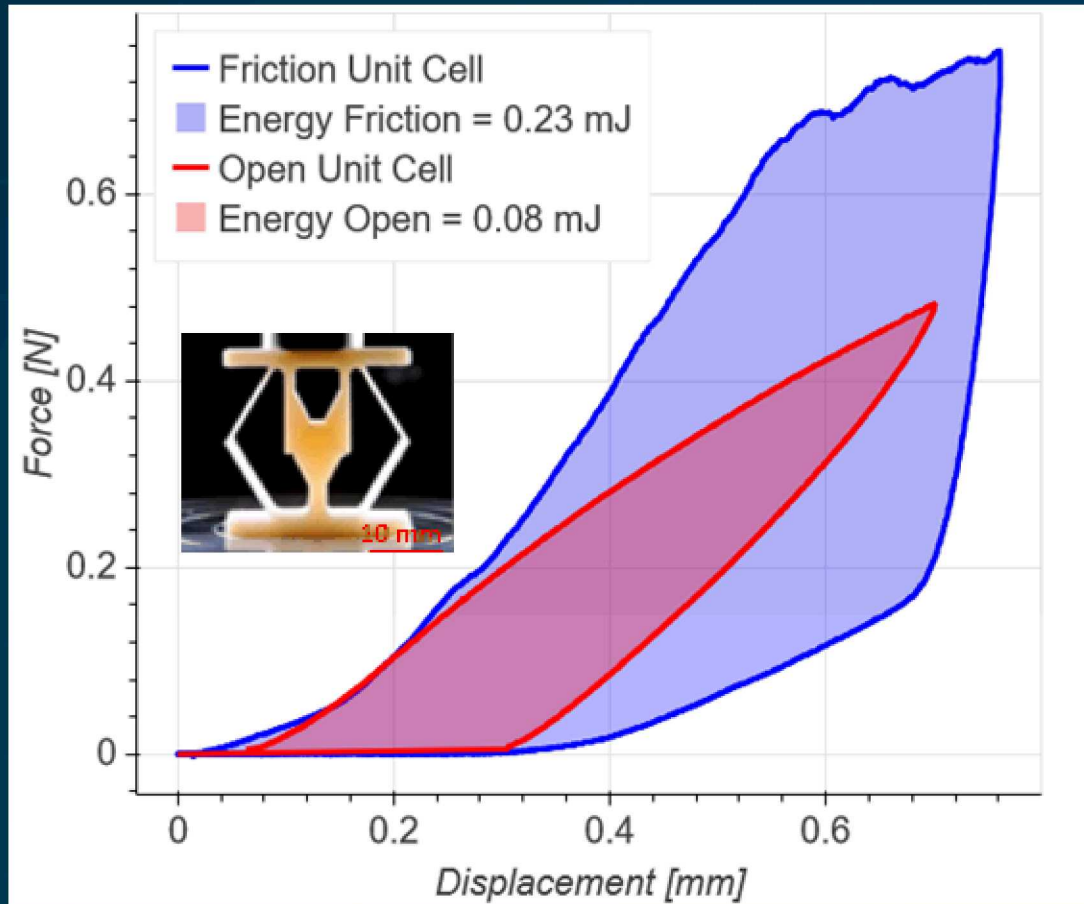
- Challenges
 - Preventing the gap between the surfaces from fusing during printing
 - Straining the unit cell sufficiently to engage the surfaces but not damage the cell.

Testing

- Load and Unload single unit cell (both friction and open)
- Cycle loaded the metal unit cell



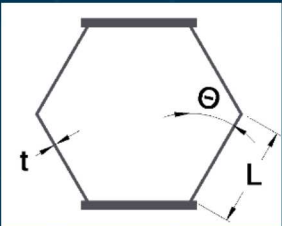
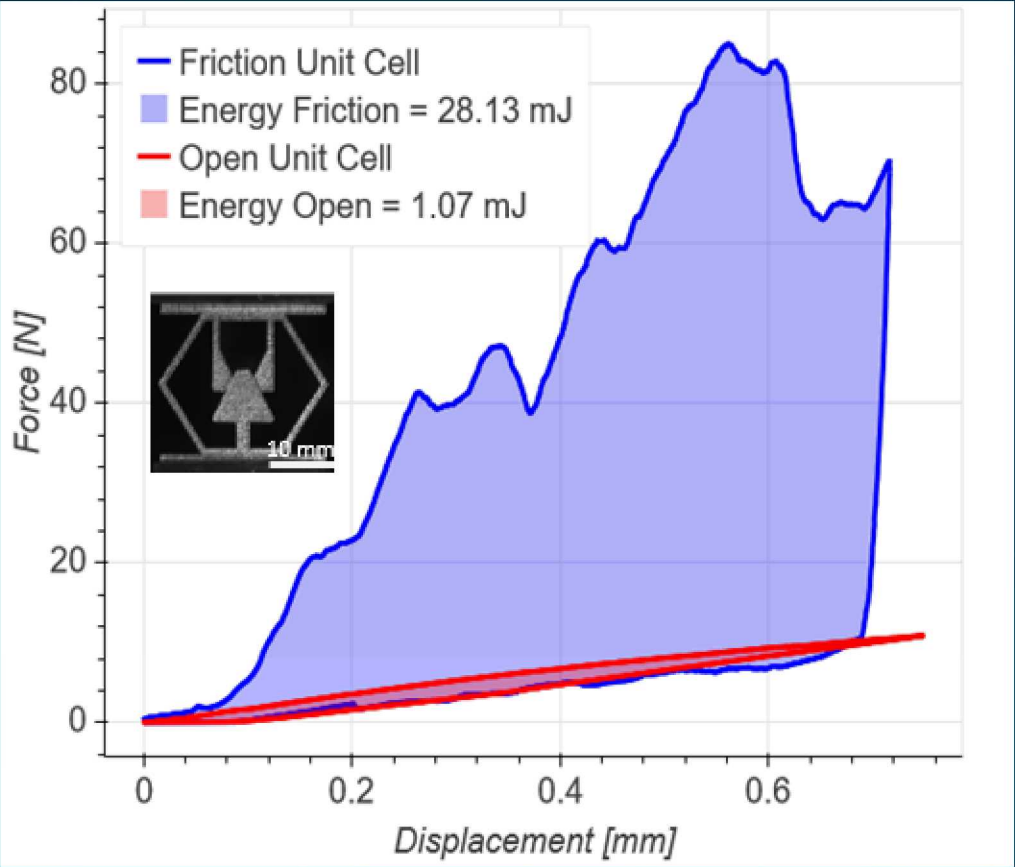
Results Polymers



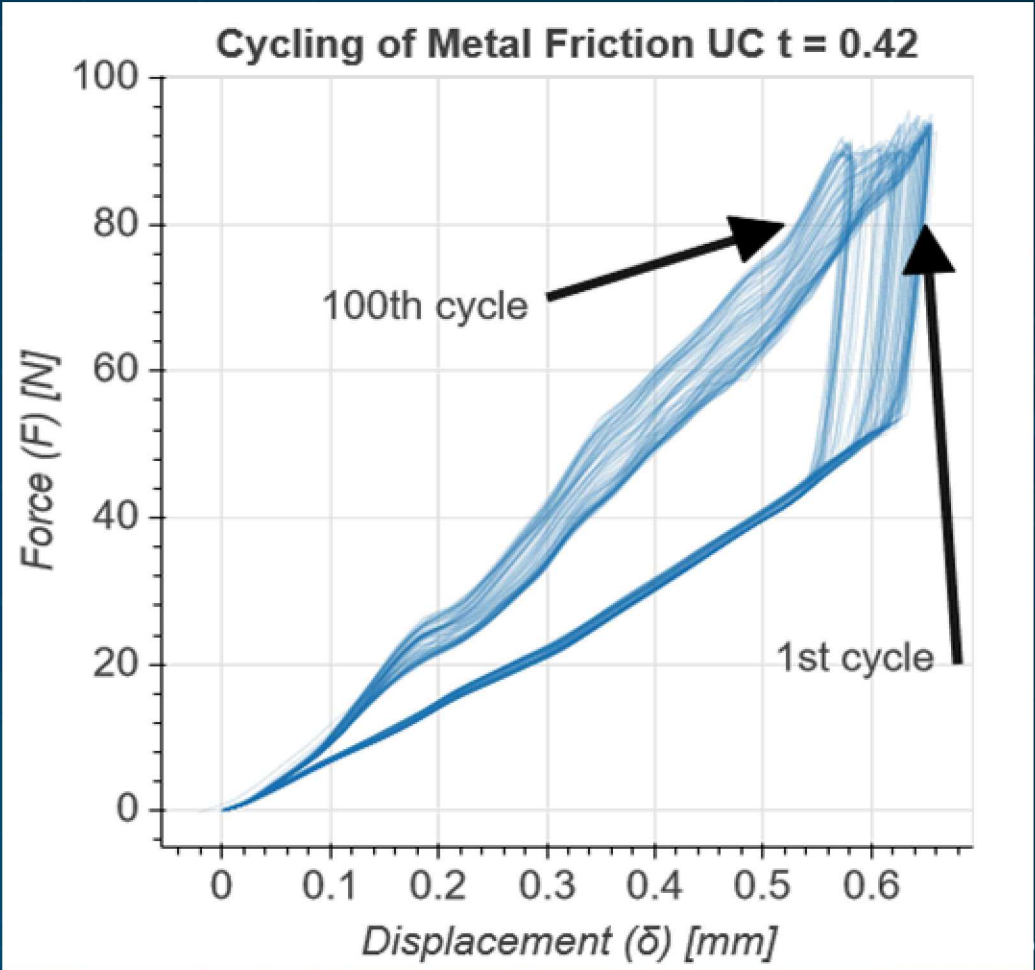
Metal

Single Cycle

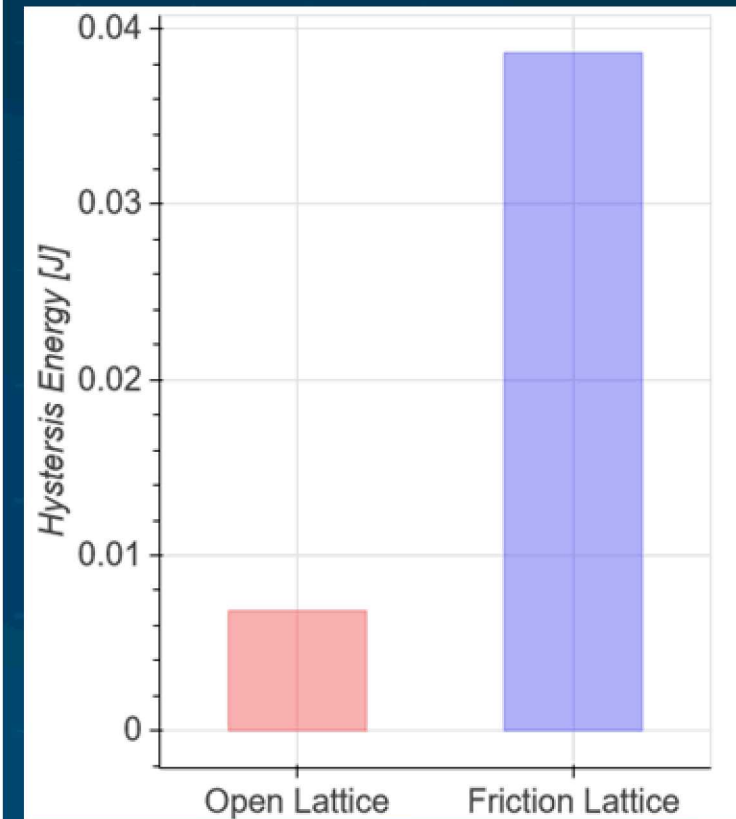
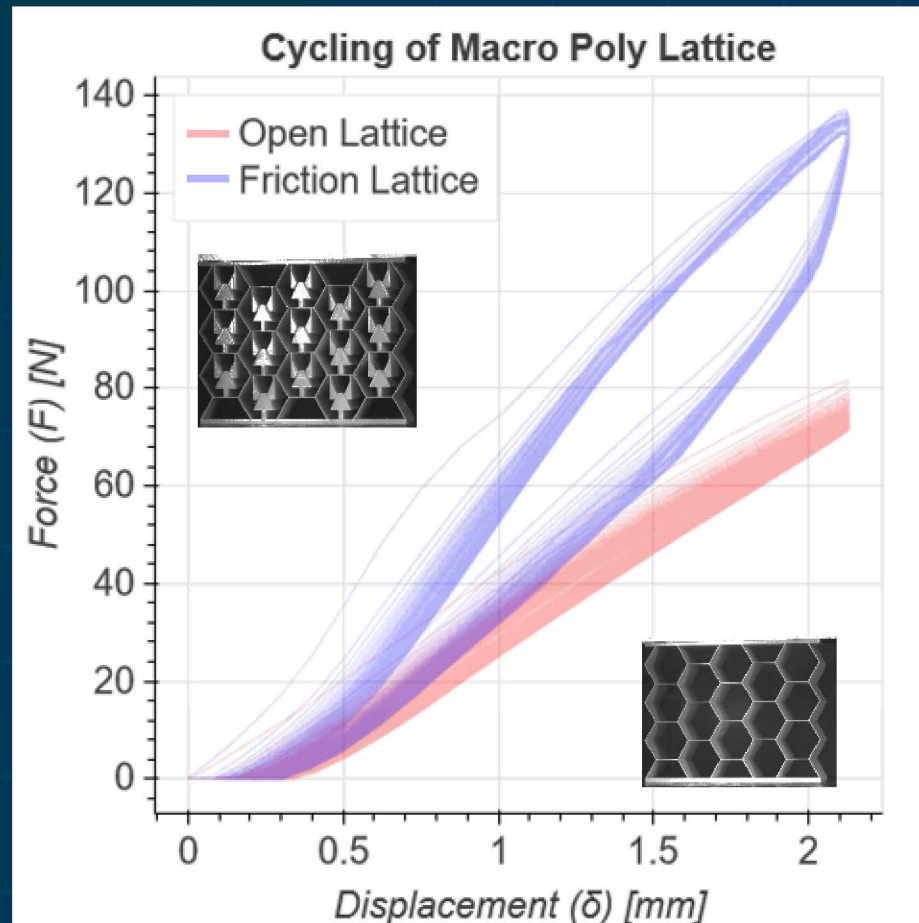
$t = 0.35$



100 Cycles



Metamaterial cyclical loading



Metrics (I)

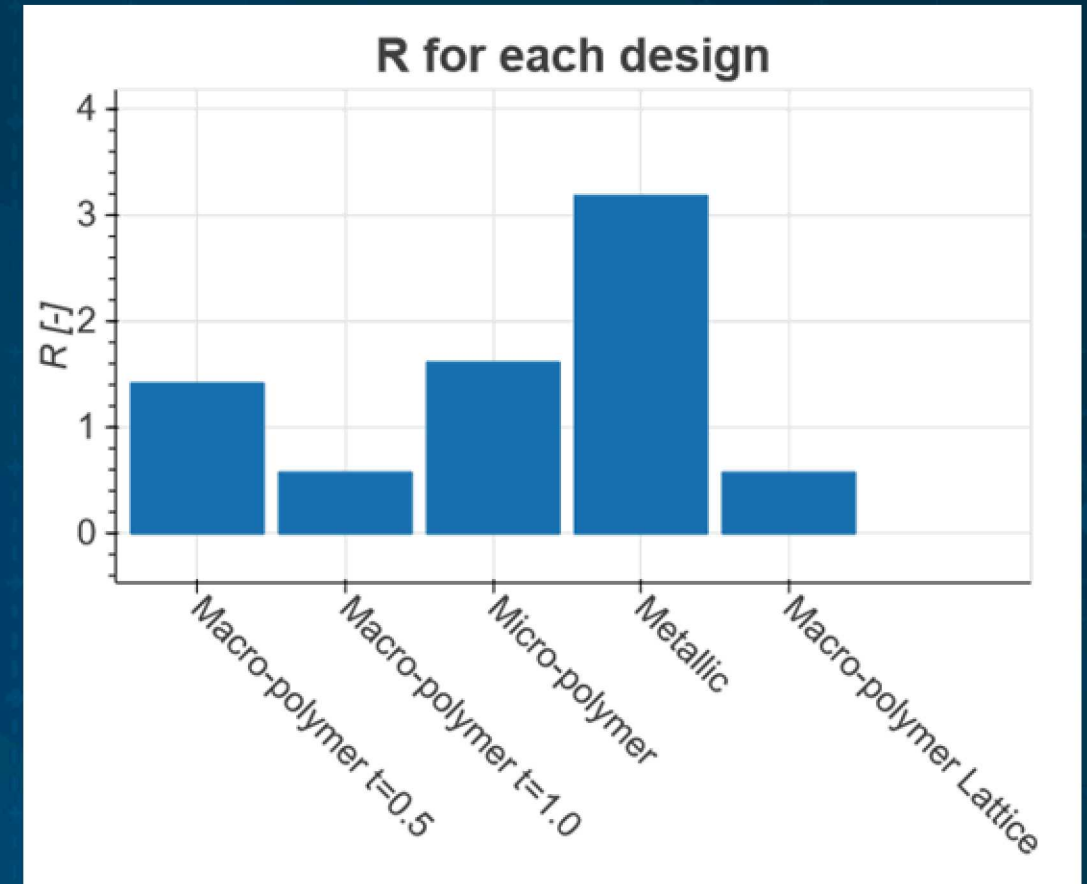


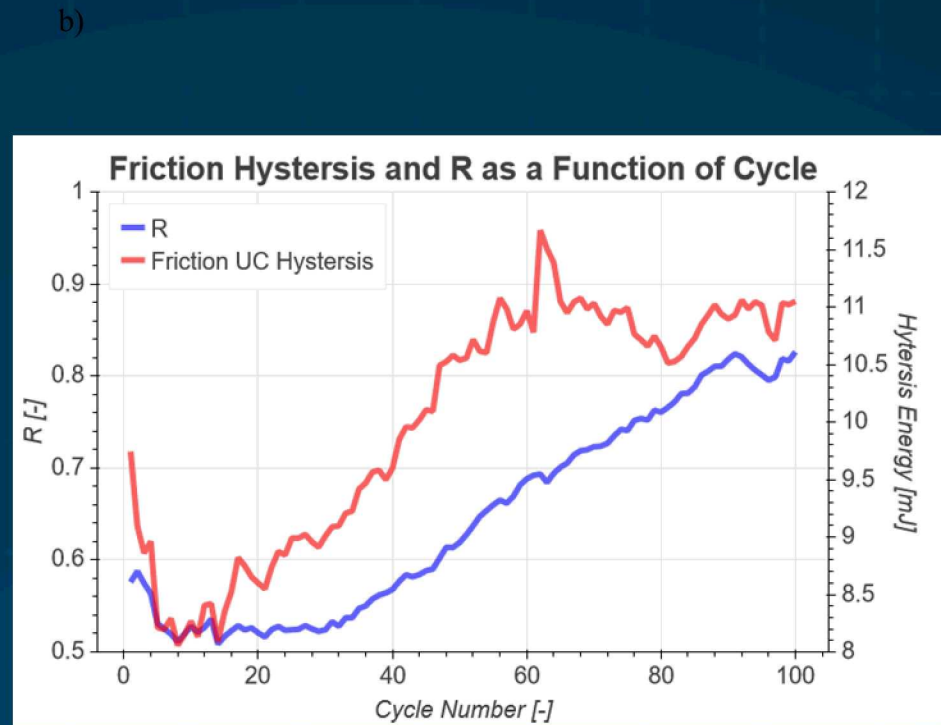
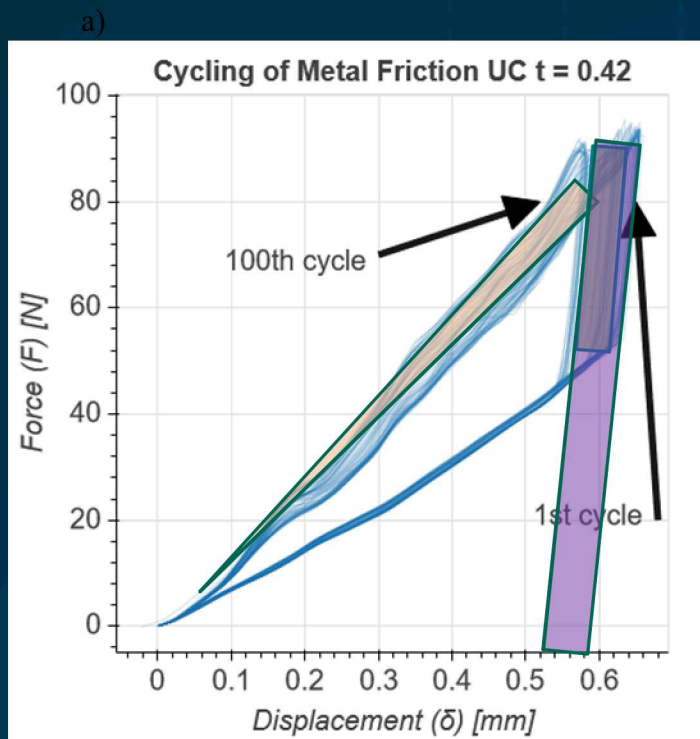
$$R = \frac{E_{FrictionCell}}{W_{OpenCell}}$$

$E_{FrictionCell}$ is energy lost to friction

$W_{OpenCell}$ is the energy required to load the open cell.

R tell us how much energy is dissipated per energy to load the unit cell.





$$R = \frac{E_{\text{FrictionCell}}}{W_{\text{OpenCell}}}$$

$E_{\text{FrictionCell}}$ increased
 W_{OpenCell} decreased

Therefore R increased

The unit cell strain
 hardens and becomes
 stiffer.

ie. Slope becomes greater

More Frictional Energy

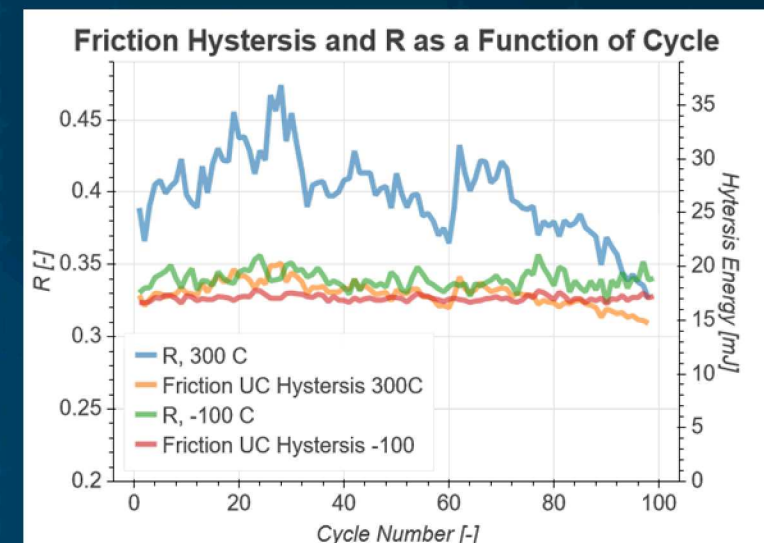
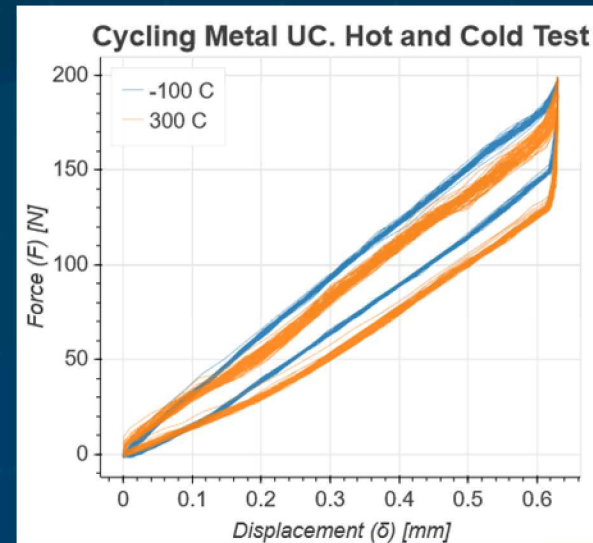
Decrease in work
 required to load unit
 cell

Extreme temperature Test

Other materials absorb energy as well (like rubber)

These materials are limited in their operational range.

Cycled the metal unit cell at -100C and 300C



Metrics (2)

Different materials and different strains were used. So, we need a metric which takes these into account.

$$\gamma = \frac{E_{FrictionCell} - E_{OpenCell}}{V\epsilon^2}$$

$E_{FrictionCell}$ is energy lost to friction

$E_{OpenCell}$ is the energy lost while loading of the open cell

V is volume

ϵ is strain

γ tell us how much energy is dissipated per unit volume

Analytical model of γ

Assuming linear elastic properties

Derive γ in 15 steps, you get

$$\gamma = \frac{\sqrt{3}EI_{mult}\epsilon^2w^3(2L\cos(\theta) + t)^2\left(\frac{2\mu}{\sin(2\alpha)} + \frac{1}{\tan(\alpha)}\right)}{9L^2(I_{mult}a^3 - a^3 + u^3)\tan(\alpha)}$$

Reduces to

$$\gamma = Z_c E_{mod}$$

Shape and friction coefficient

Elastic Modulus

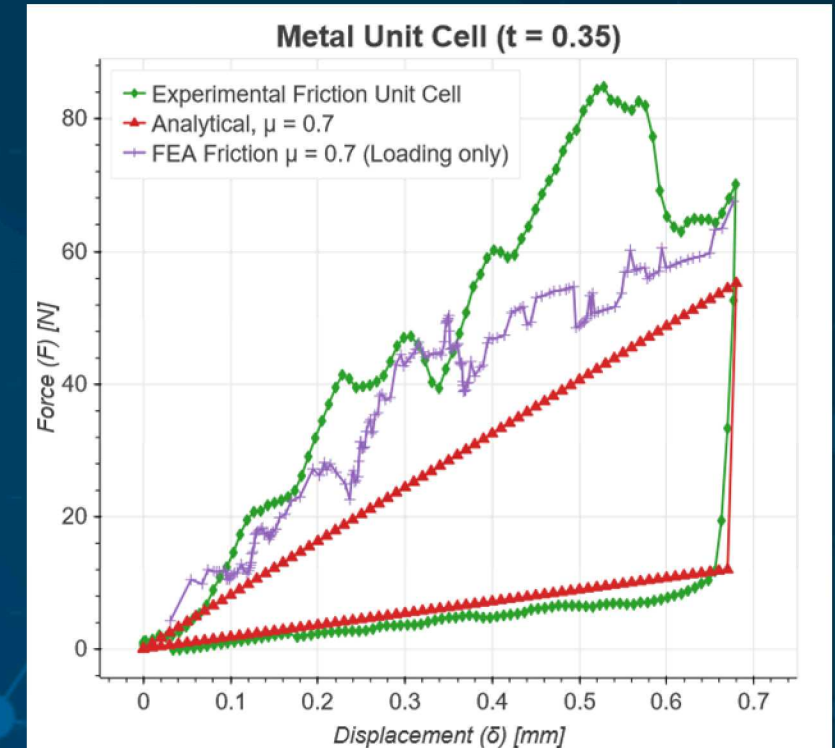
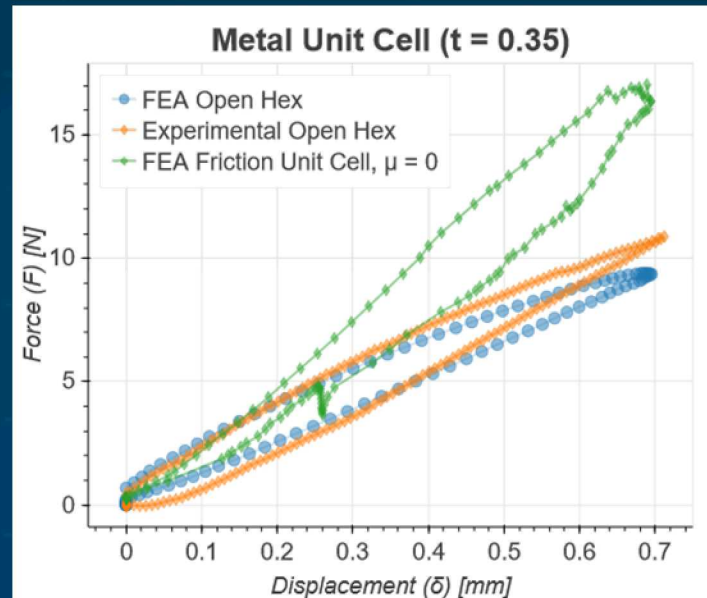
Tradeoffs in design

Zero plastic deformation

Minimal energy stored elastic energy

High frictional energy dissipation

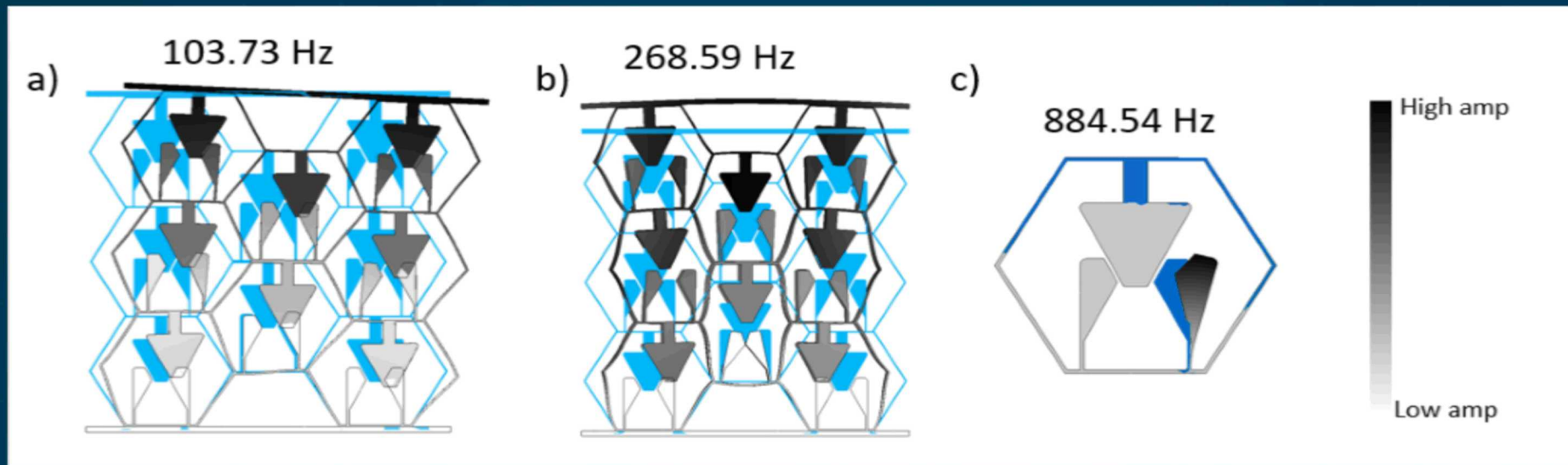
FEA used to model the plastic deformation, and frictional energy.



Potential Application: Vibration Absorber

Dissipating energy at the resonant frequency of some object.

Will the internal vibration modes of the legs cause them to hit the middle arrow rather than slide to dissipate energy?

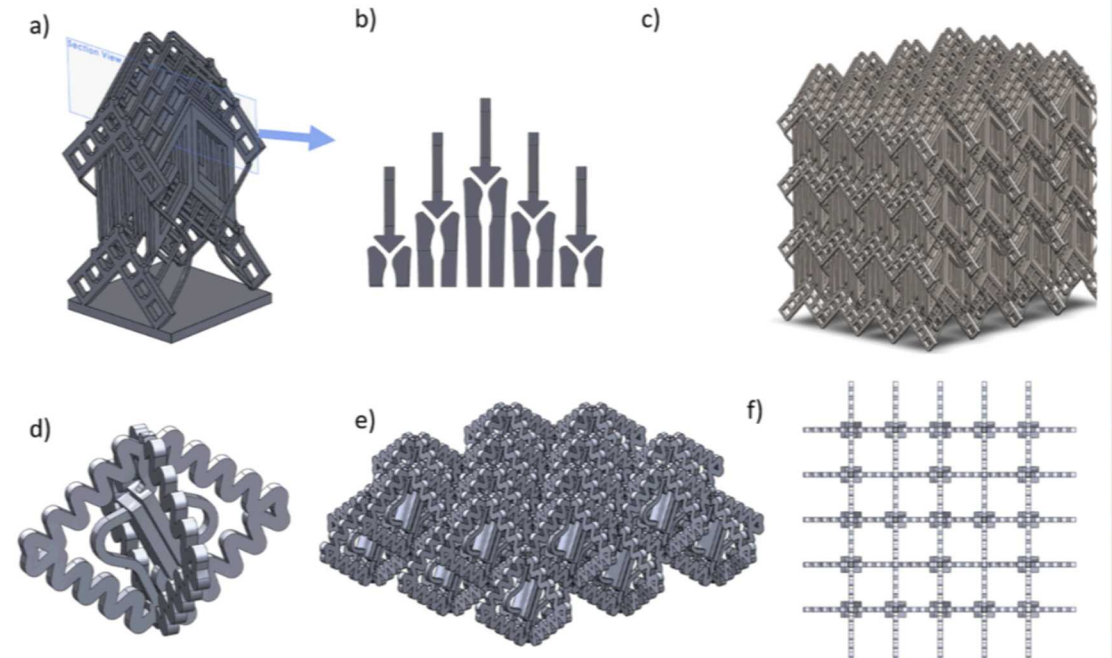
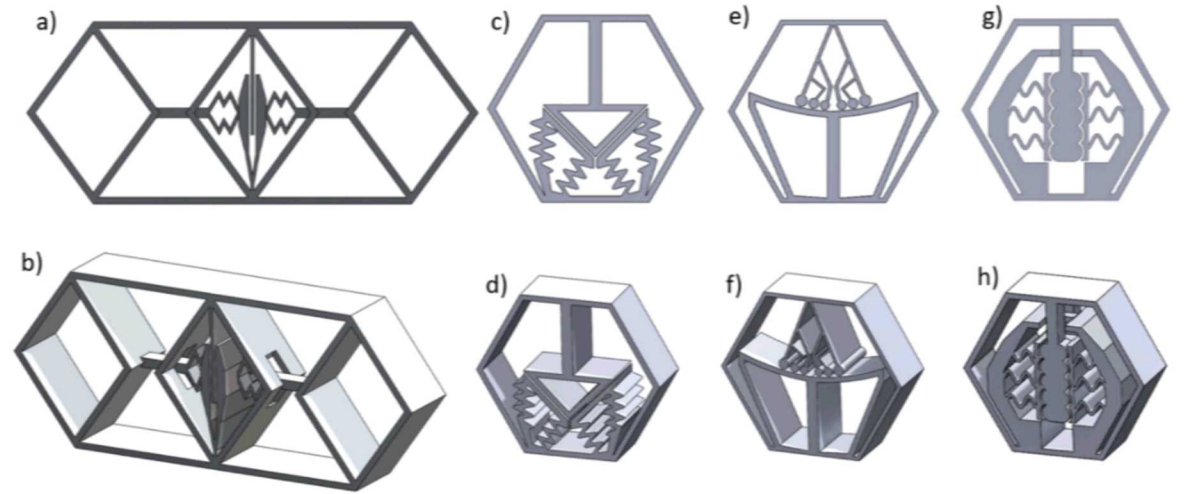


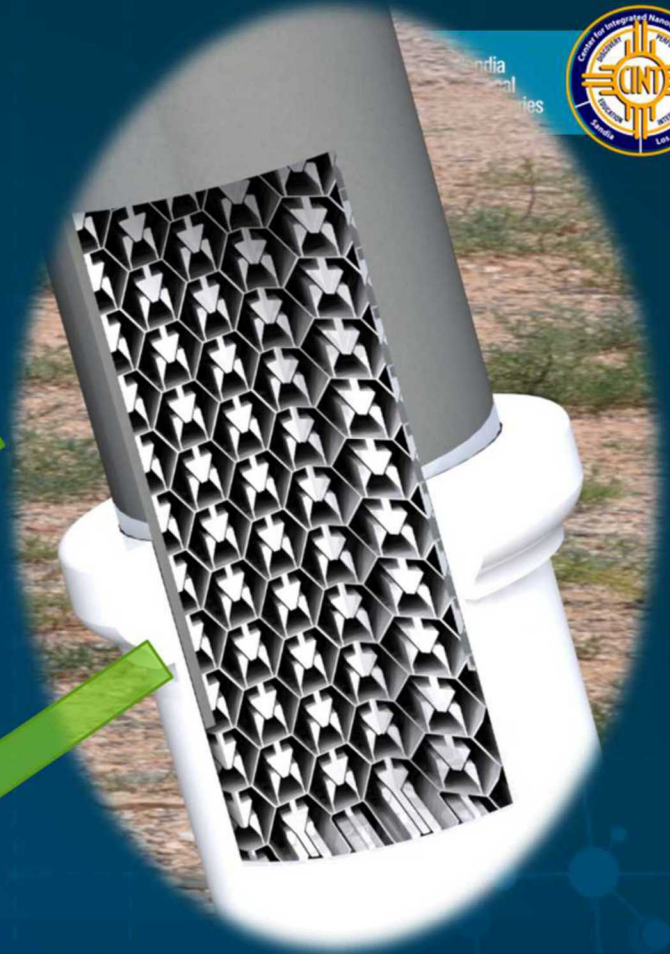
Conclusion

Columbic metamaterials show potential to dissipate mechanical energy in a wide variety of environments.

The designs can be customized for an particular application

- Size
- Material
- Topology
- Shape



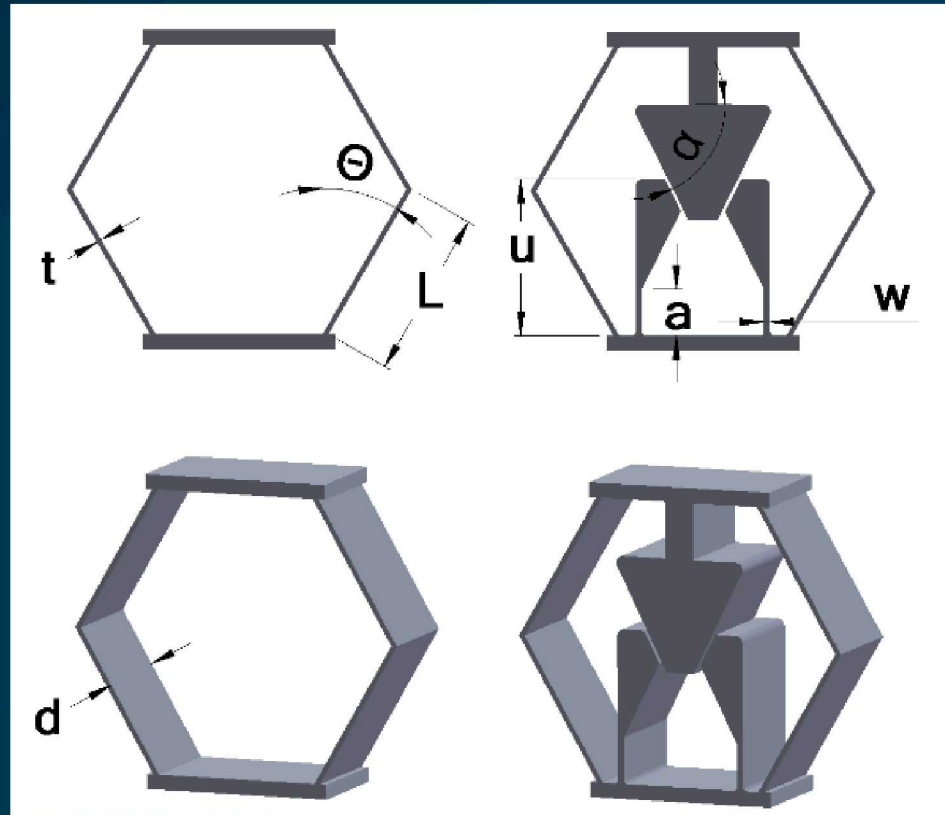


Questions



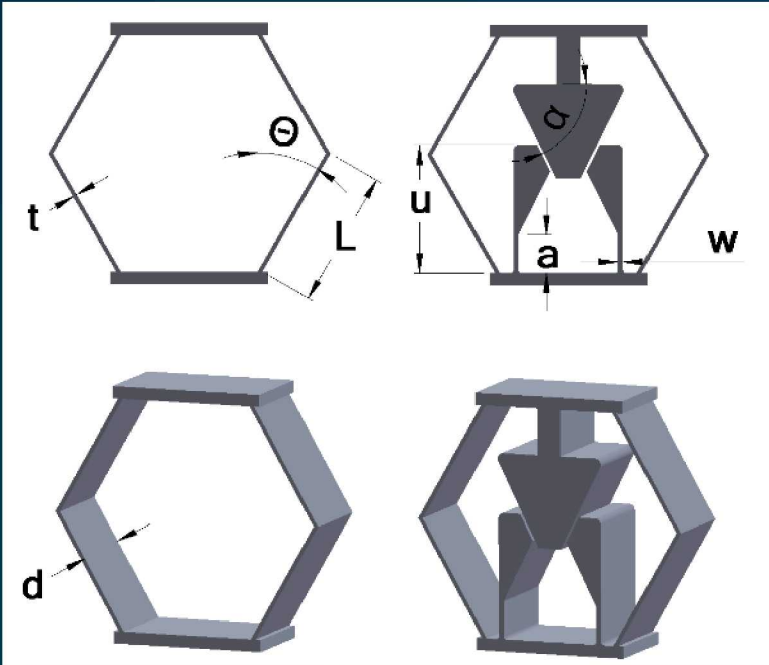
Backup slides

Table I (dimensions)



Material	Dimensions							
	t (mm)	L (mm)	a (mm)	Θ (degrees)	w (mm)	u (mm)	α (degrees)	d (mm)
Macro-polymer	0.5	11.55	2.92	30	0.45	10.85	63.43	8
	1	11.55	2.92	30	0.45	10.85	63.43	8
Micro-polymer	0.01	0.14	0.035	30	0.0125	0.136	63.43	0.1
Metallic	0.35	11.55	2.92	30	0.45	10.85	63.43	8
	Lattice With 15 Unit Cells							
Macro-polymer Lattice	0.5	11.55	2.92	30	0.45	10.85	63.43	8

Table 2 (Results)



Material	Side Wall Width, t (mm)	Hex Edged Length, L (mm)	Hex Depth, d (mm)	Unit Cell Volume, V (mm^3)	Energy Dissipated in Friction Unit Cell (mJ)	Dissipation Factor, R (-)	Specific Energy from Frictional Element, γ (Pa)
Macro-polymer	0.50	11.55	8	2946	0.23	1.421	4.173E+04
	1.0	11.55	8	2946	0.76	0.581	9.783E+04
Micro-polymer	0.01	0.14	0.1	0.0051	0.00025	1.619	5.150E+05
Metallic	0.35	11.55	8	2946	14.2	3.189	5.157E+06
15-Cell Macro-polymer Lattice ^a							
Macro-polymer Lattice	0.50	11.55	32	11784	2.57 ^a	0.580 ^a	2.998E+06 ^a