



# Research Spotlight Forum

1.7.2020

Advanced Manufacturing

SAND2020-0094C

## Heterogenous Integration at Sandia's MESA Facility

Michael Wood (micwood@sandia.gov)

Optoelectronics and Integration



Sandia  
National  
Laboratories

Georgia Institute  
of Technology

NM THE UNIVERSITY OF  
NEW MEXICO

I ILLINOIS  
UNIVERSITY

NM  
STATE  
UNIVERSITY

PURDUE  
UNIVERSITY

NEW MEXICO TECH  
SCIENCE • ENGINEERING • RESEARCH UNIVERSITY

THE UNIVERSITY OF  
TEXAS  
AT AUSTIN

Sandia National Laboratories is a multi-mission laboratory managed and operated by National Technology and Engineering Solutions of Sandia LLC, a wholly owned subsidiary of Honeywell International Inc. for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525. SAND2019-xxxx

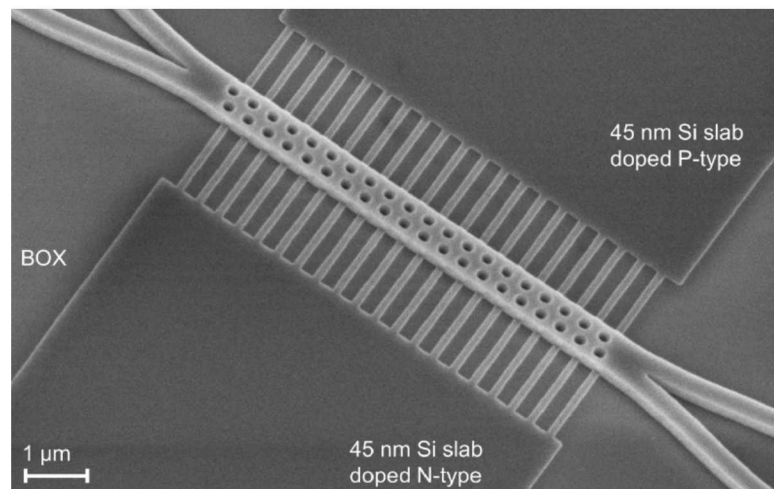




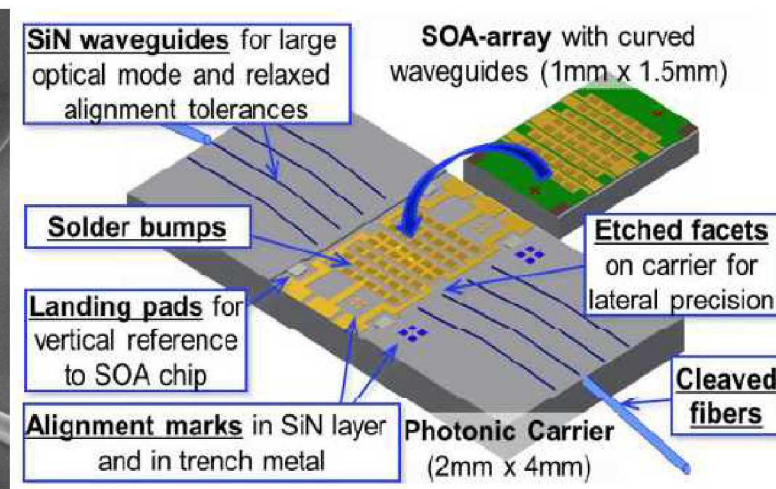
# ABOUT YOURSELF

## Before Sandia

- PhD (Ohio State) work on efficient Si photonic modulators including integration of LiNbO<sub>3</sub> thin films
- Integration of III-V gain elements with Si photonics at IBM



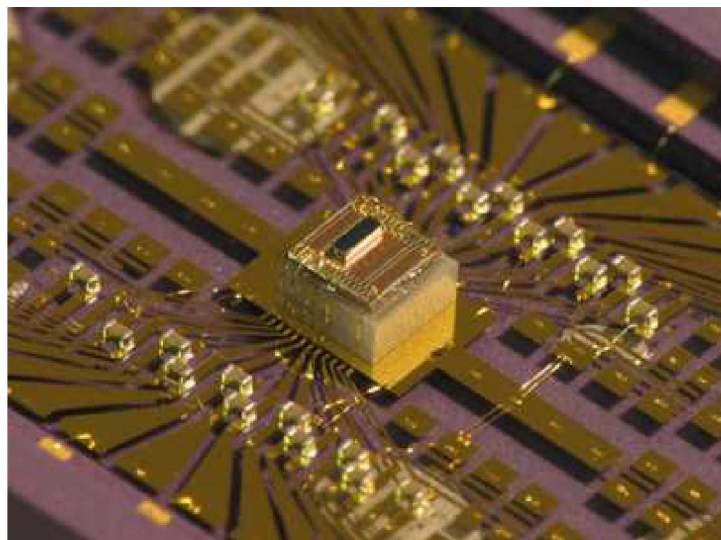
M. Wood, Opt. Exp., 23481 (2016)



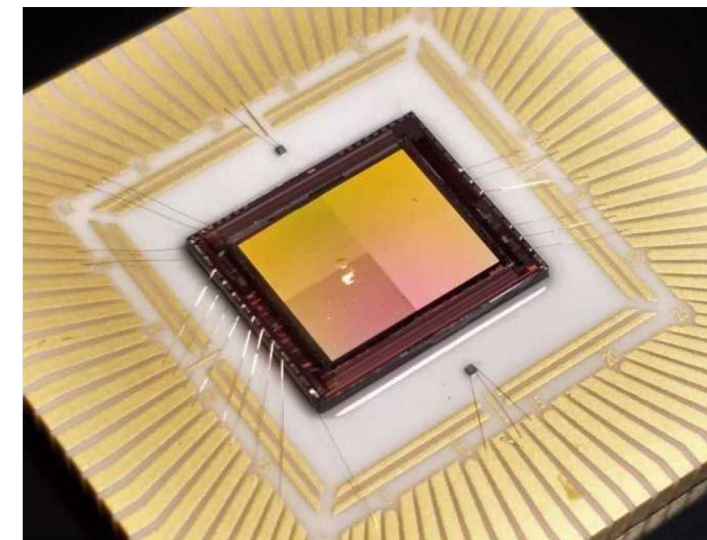
L. Schares, OFC, Th3F.5 (2016)

## At Sandia

- Work within the Microsystems Engineering, Science and Applications (MESA) complex
- Development of III-V and Si-based optoelectronic microsystems: focal plane array, optical and x-ray detectors, optical transceivers, photovoltaics,...



Integrated VCSEL and CMOS driver



Long-wave IR metamaterial FPA



# CAPABILITIES FOR ADVANCED MANUFACTURING

## In-house back-end processing:

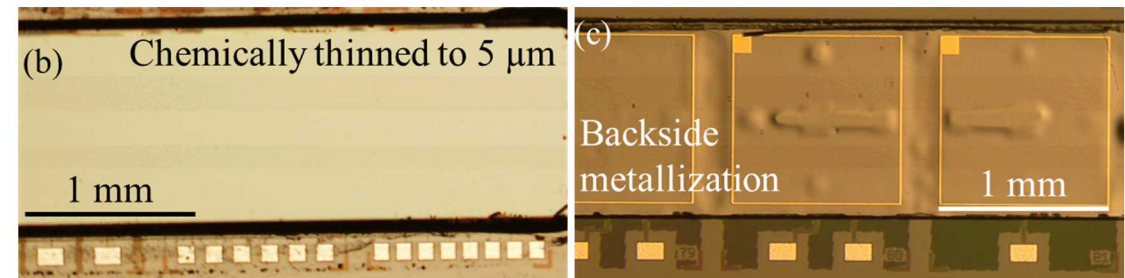
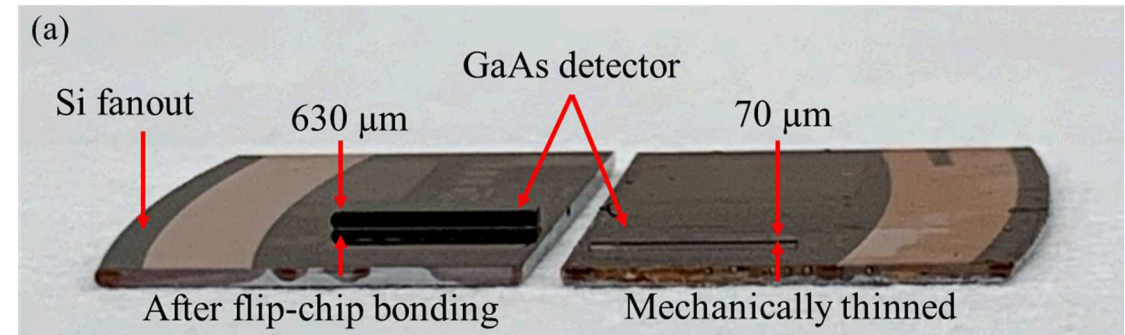
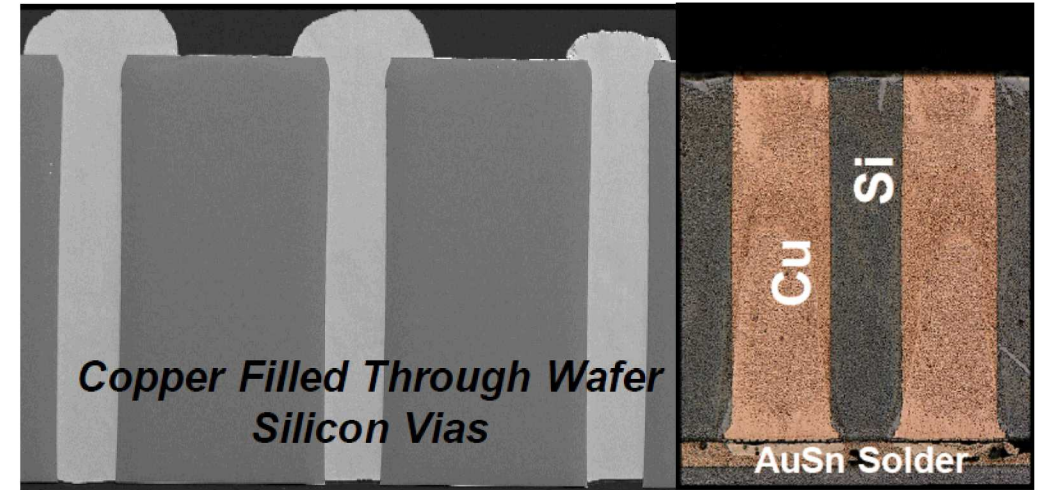
- In bump deposition and reflow
- Solder ball jetting
- Metal plating of through-substrate vias

## Integration capabilities:

- Flip-chip and wafer bonding
- Automated wire bonding
- Post-bond substrate removal
- 3D printing



Semi-automated flip-chip bonder



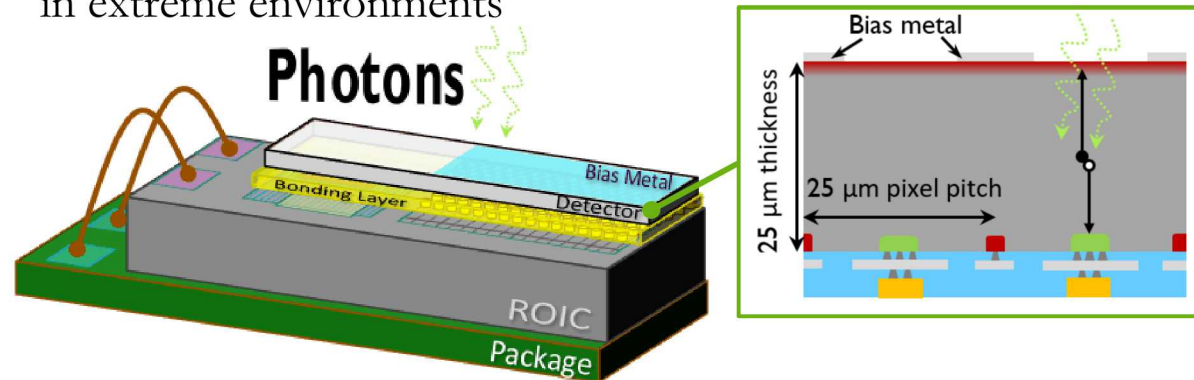
# CURRENT WORK IN ADVANCED MANUFACTURING

## Interested in expanding role of AM optics

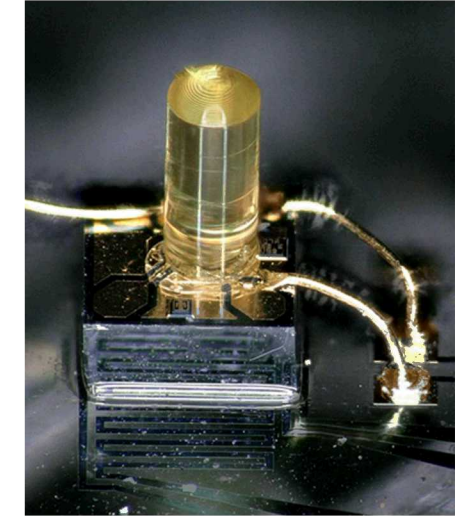
- Two projects (with Bryan Kaehr) on printed optics
- Lithographically-aligned lenses, fiber couplers, and waveguides can lead to production of complex photonic microsystems at relevant scales
- Work needed to develop materials, improve processing, and study robustness to environments

## III-V sensors for hard x-ray FPAs

- Scaling recent success on single-pixel GaAs hard ( $>10$  keV) x-ray detectors to megapixel-scale imaging arrays
- Producing full-scale test arrays this FY; interested in learning more about interconnect metallurgy and impact on reliability in extreme environments

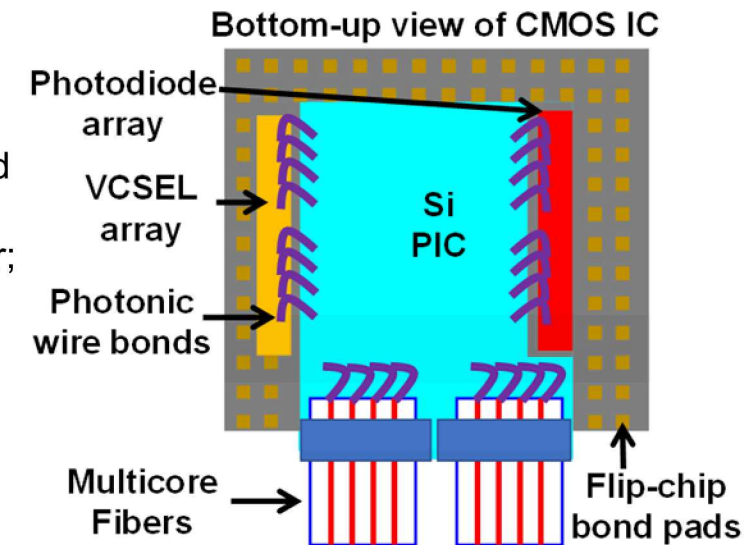


3D printed fiber holder and collimating lens



3D printed micro-lens on a VCSEL

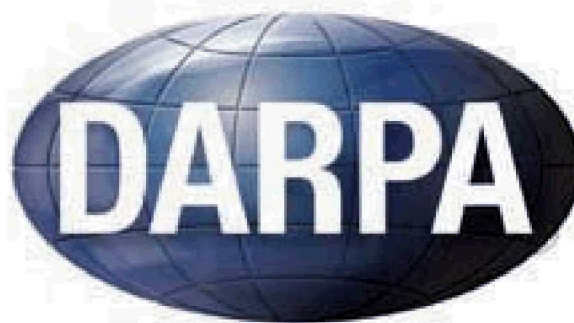
Concept of III-V and Si-based PIC photonic transceiver; all optical interconnects 3D printed





**DOE/NNSA**

Direct funding and via LDRD program  
Supports most early R&D work

**DARPA MTO**

PIPES (photonic transceiver)  
ACES (VCSELs for atomic clocks)

**DOD**

Funding for multiple III-V  
microsystem programs