



# Research Spotlight Forum

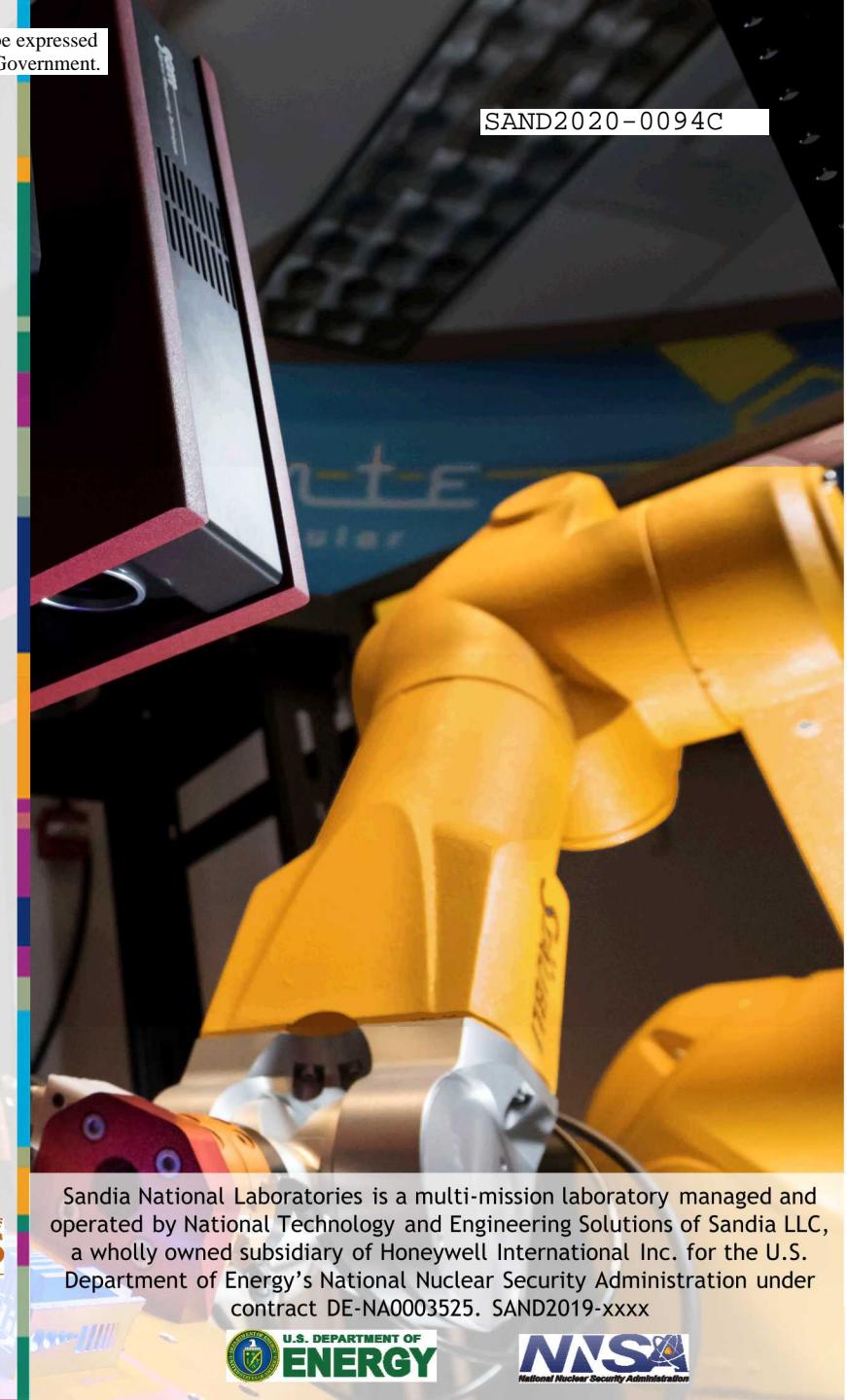
1.7.2020

Advanced Manufacturing

## Heterogenous Integration at Sandia's MESA Facility

Michael Wood (micwood@sandia.gov)

Optoelectronics and Integration



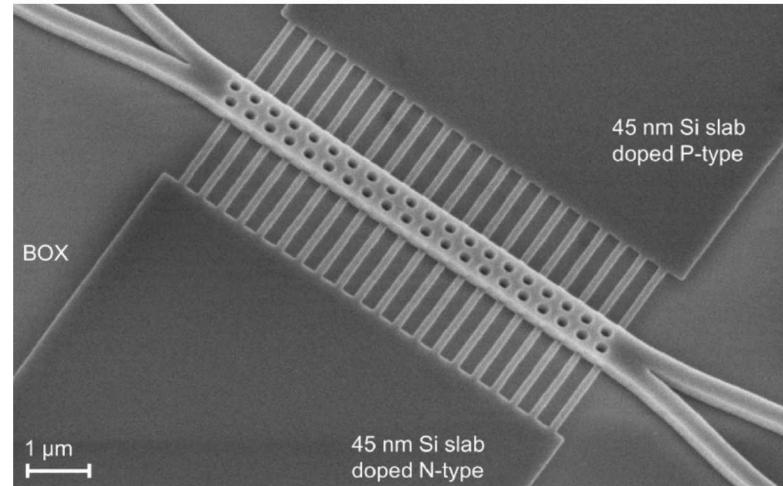
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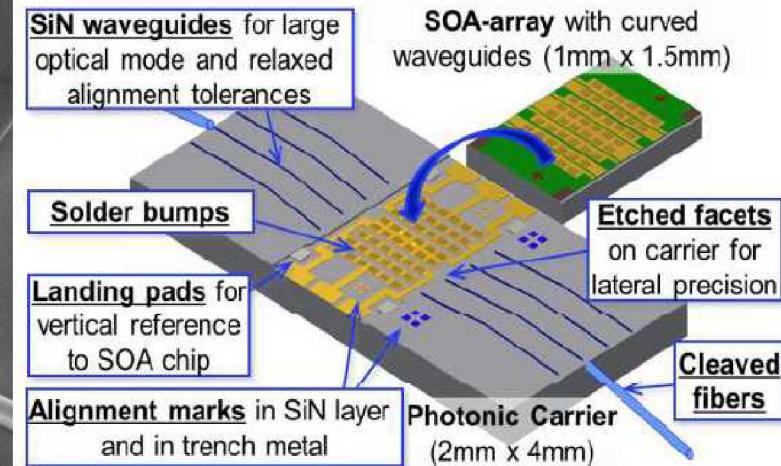
# ABOUT YOURSELF

## Before Sandia

- PhD (Ohio State) work on efficient Si photonic modulators including integration of  $\text{LiNbO}_3$  thin films
- Integration of III-V gain elements with Si photonics at IBM



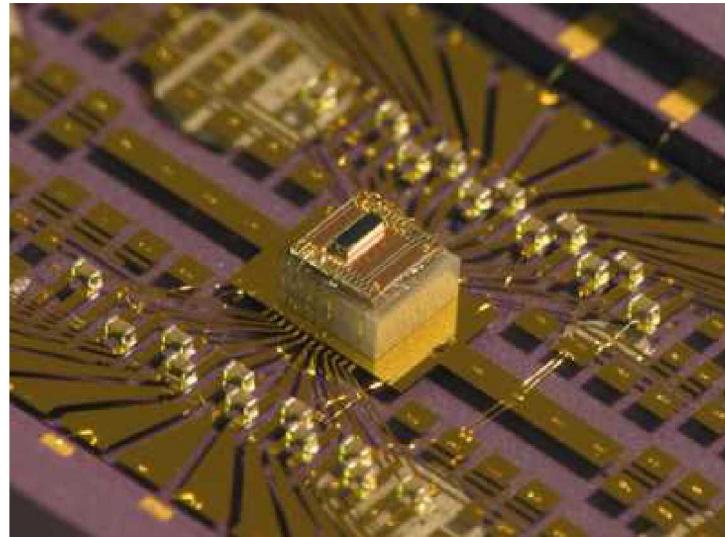
M. Wood, Opt. Exp., 23481 (2016)



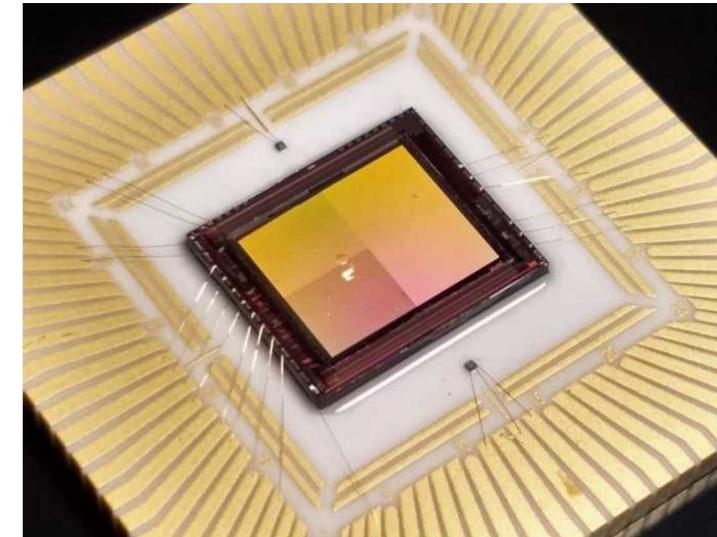
L. Schares, OFC, Th3F.5 (2016)

## At Sandia

- Work within the Microsystems Engineering, Science and Applications (MESA) complex
- Development of III-V and Si-based optoelectronic microsystems: focal plane array, optical and x-ray detectors, optical transceivers, photovoltaics,...



Integrated VCSEL and CMOS driver



Long-wave IR metamaterial FPA



## CAPABILITIES FOR ADVANCED MANUFACTURING

### In-house back-end processing:

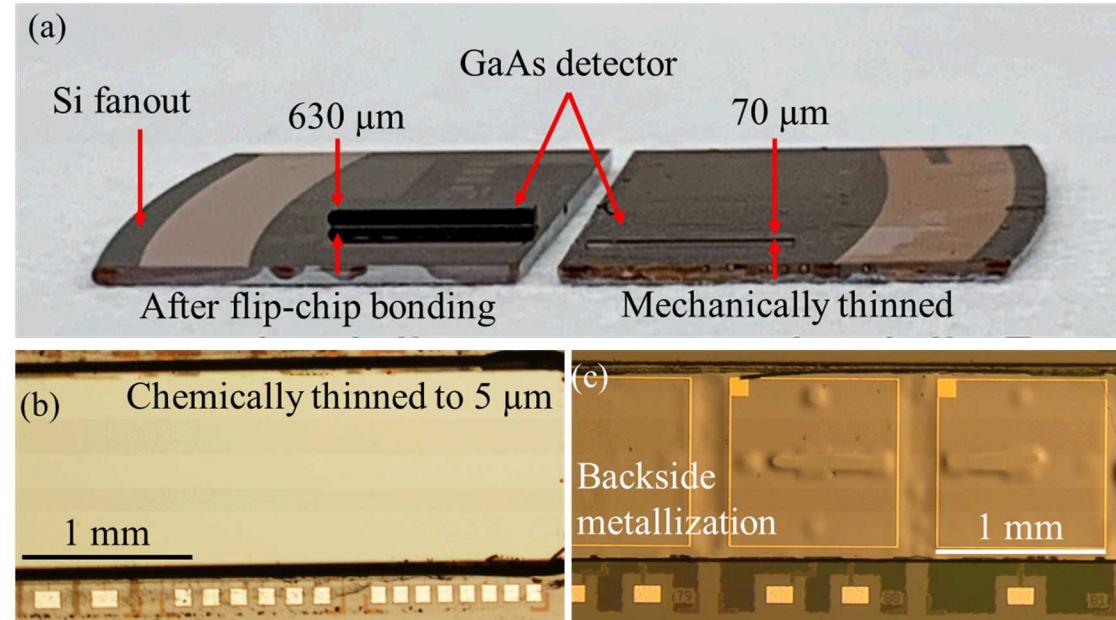
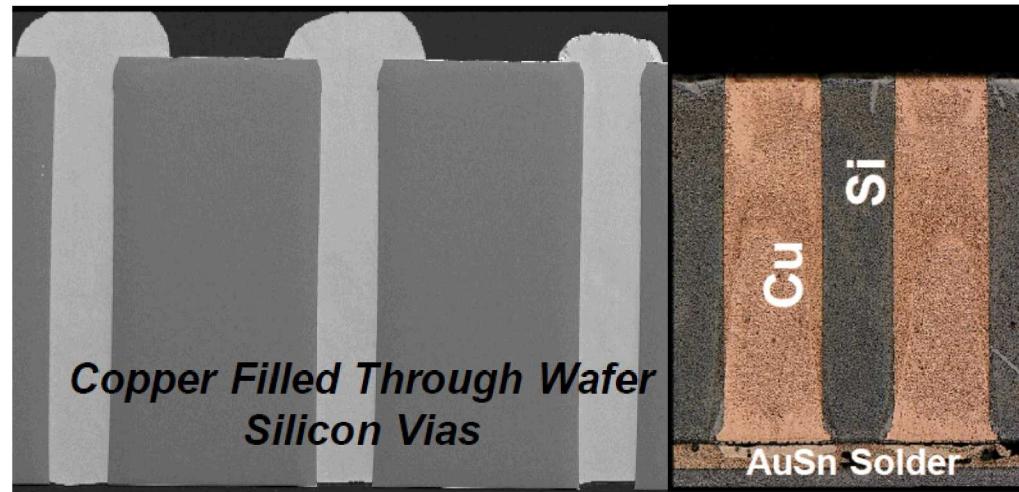
- In bump deposition and reflow
- Solder ball jetting
- Metal plating of through-substrate vias

### Integration capabilities:

- Flip-chip and wafer bonding
- Post-bond substrate removal
- Automated wire bonding
- 3D printing



Semi-automated flip-chip bonder



# CURRENT WORK IN ADVANCED MANUFACTURING

## Interested in expanding role of AM optics

- Two projects (with Bryan Kaehr) on printed optics
- Lithographically-aligned lenses, fiber couplers, and waveguides can lead to production of complex photonic microsystems at relevant scales
- Work needed to develop materials, improve processing, and study robustness to environments



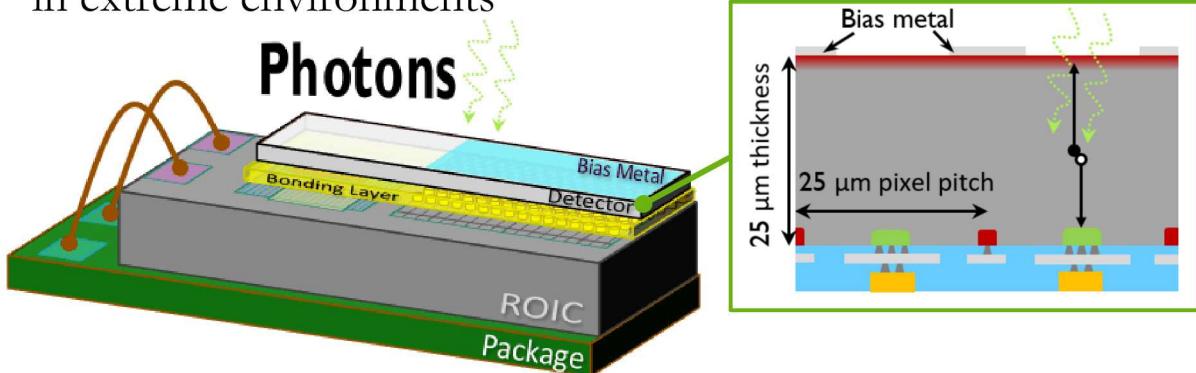
3D printed fiber holder and collimating lens



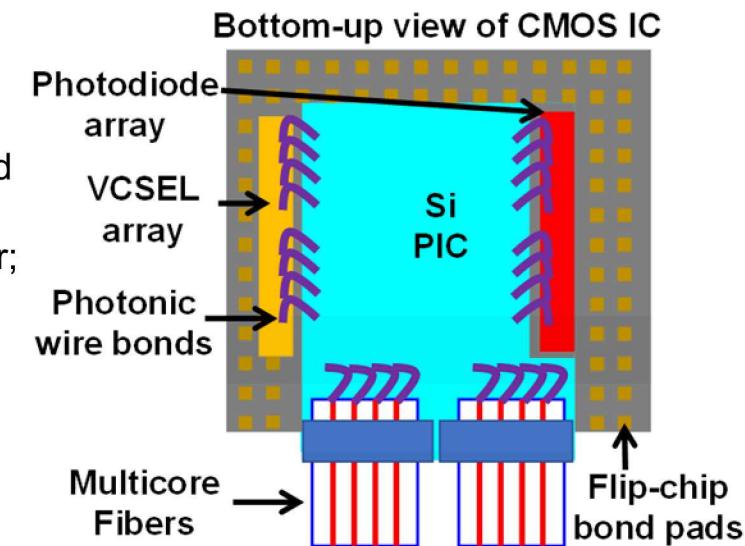
3D printed micro-lens on a VCSEL

## III-V sensors for hard x-ray FPAs

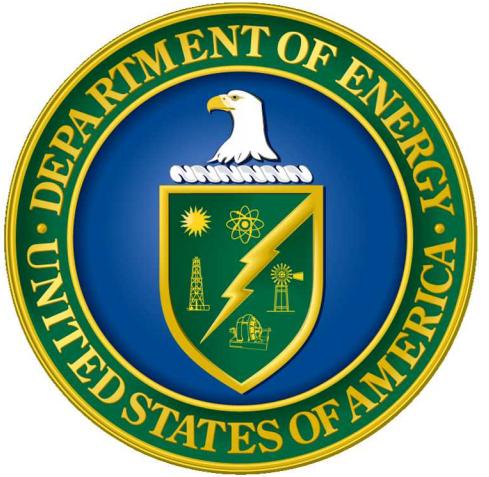
- Scaling recent success on single-pixel GaAs hard (>10 keV) x-ray detectors to megapixel-scale imaging arrays
- Producing full-scale test arrays this FY; interested in learning more about interconnect metallurgy and impact on reliability in extreme environments



Concept of III-V and Si-based PIC photonic transceiver; all optical interconnects 3D printed

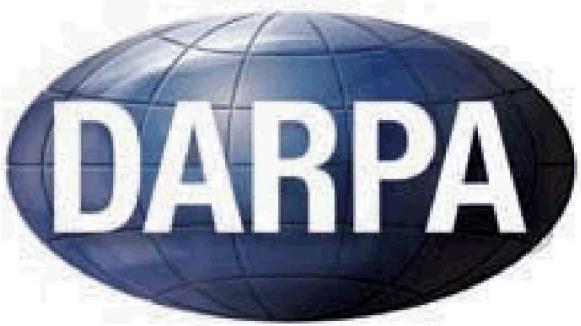


## FUNDING SOURCES



### DOE/NNSA

Direct funding and via LDRD program  
Supports most early R&D work



### DARPA MTO

PIPES (photonic transceiver)  
ACES (VCSELs for atomic clocks)



### DOD

Funding for multiple III-V  
microsystem programs