



Corrosion Science at the Nanoscale: Developing a Mechanistic Understanding of Materials Reliability

K.R. Zavadil

Corrosion & Electrochemical Sciences, Center 1800
Sandia National Laboratories
Albuquerque, NM 87185-0888

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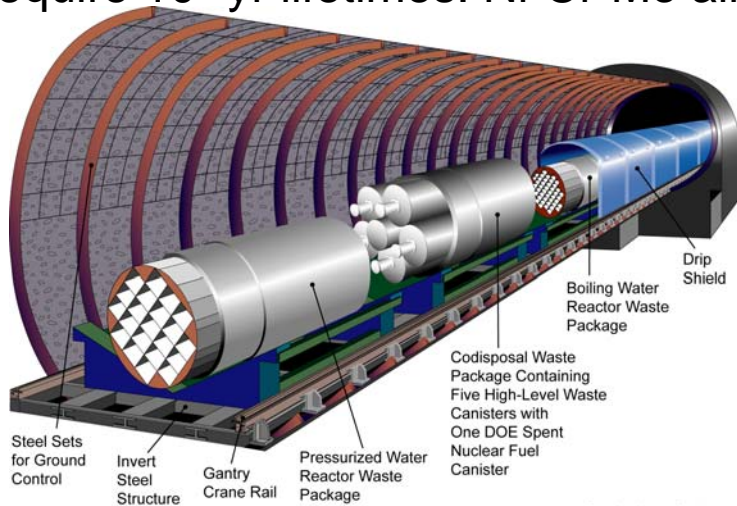
DOE Basic Energy Sciences Office of Materials & Engineering Sciences

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Accurate prediction of the impact of corrosion is required in high consequence applications

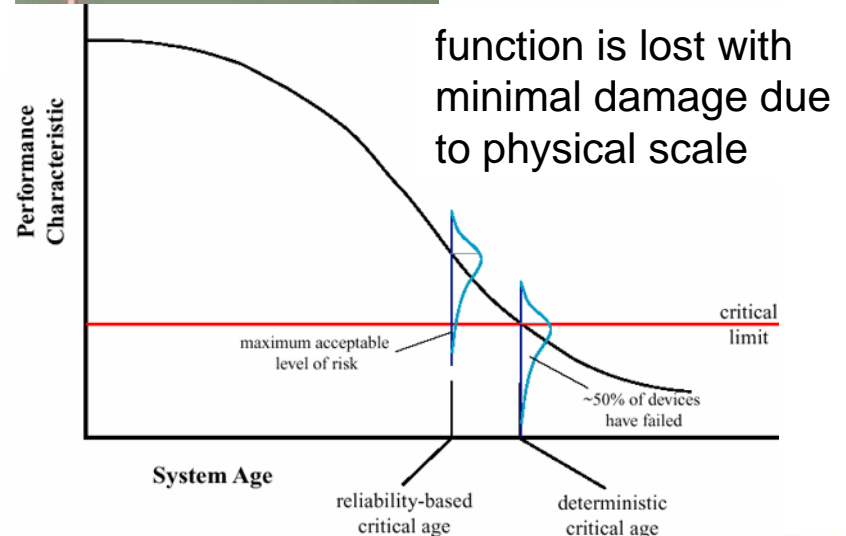
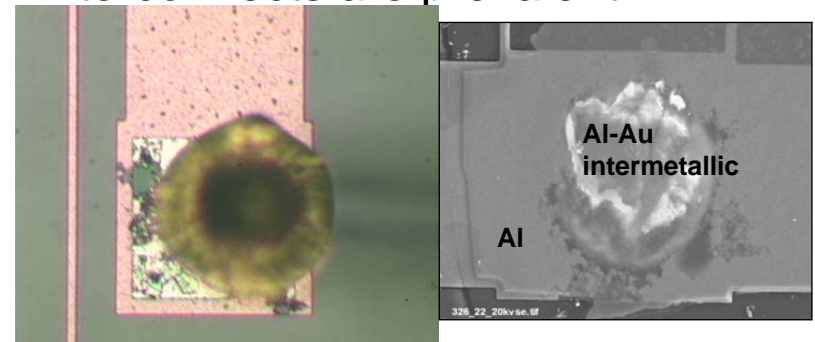
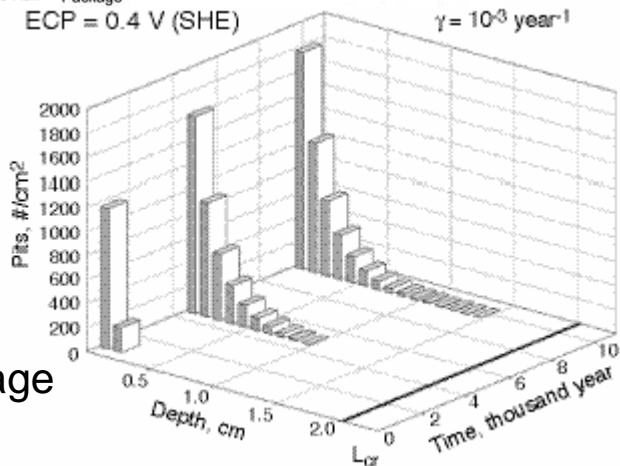
Yucca Mountain engineered barriers require 10^6 yr lifetimes: Ni-Cr-Mo alloys

Microelectronic devices in weapon systems require 10^1 yr lifetimes: Al interconnects are prevalent



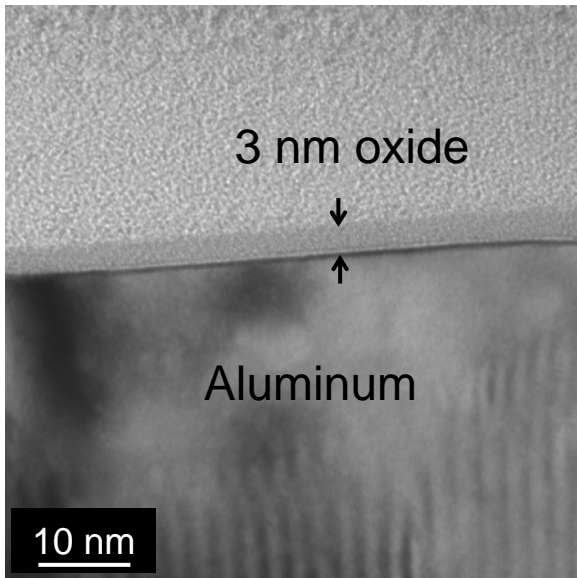
ultra-low rate processes are important due to time scale

localized damage prediction



accurate prediction requires relevant physical & chemical inputs

Corrosion results from a significant attenuation or loss of passivity



$$\Delta G^{\circ}_{\text{oxide}}: -1852 \text{ kJ} \cdot \text{mol}^{-1}$$

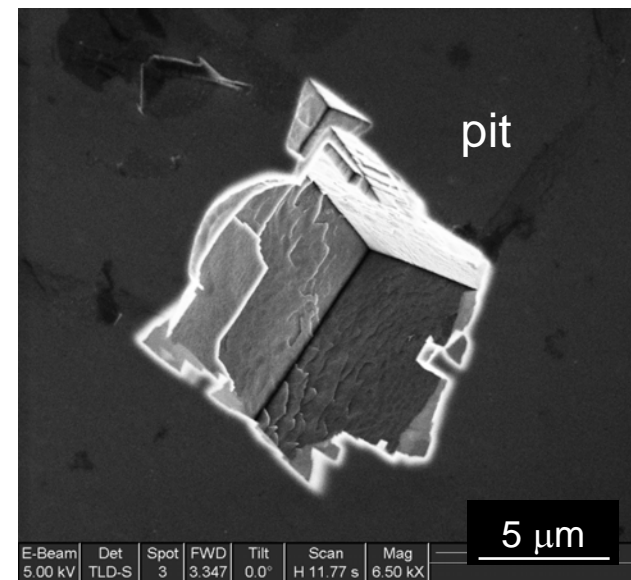
$$\text{Rate} \propto \delta \text{Al}^{3+} / \delta t \propto k_0 e^{-nFE/RT}$$

the passive oxide regulates both electronic & mass transport at the interface

Corrosion can be uniform or localized

Chloride anion is a critical agent in localization resulting in pitting

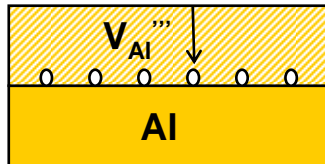
Pit initiation location is considered random – site observation is very difficult



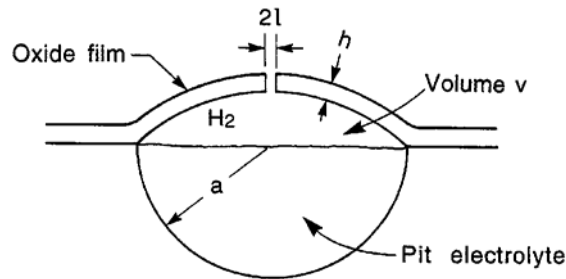
Current models of localized anodic dissolution processes do not adequately explain site specificity

Models invoke either intrinsic or evolving defects as specific sites for initiation

Pit initiation:



¹vacancy condensation
– PDM (D. Macdonald)



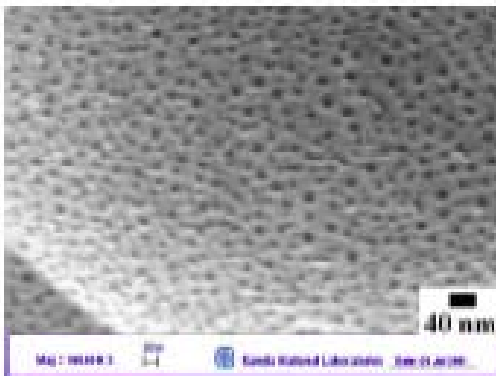
²nano-corrosion cells
(McCafferty)

³thinned oxide
structure

⁴flaws

*Does nanostructure
act as pitting site
precursors?*

The location of pore initiation is also viewed as defect driven:



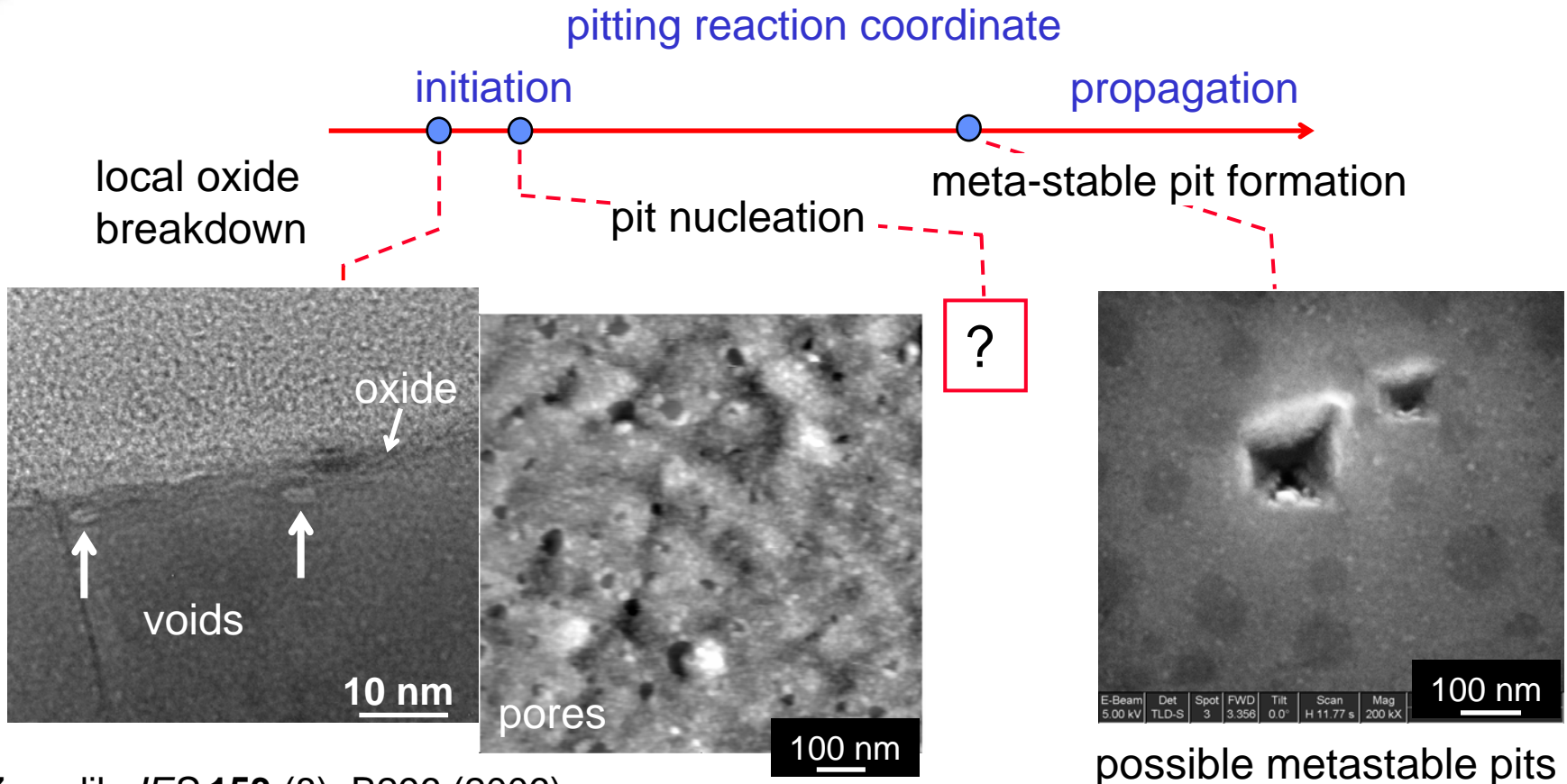
*Can structure be guided at increasingly finer
length scales during early stage growth?*

Benefit: integrated optical or ultra
capacitor based sensors

Our work contributes to the corrosion and nanosciences communities



Our goal is to identify relevant nanostructure and establish casual links with pit initiation



Zavadil, *JES* **153** (8), B296 (2006)

sufficient chemical and physical descriptions do not exist for these entities

Model passive oxides on pure Aluminum are our starting point for initiation studies

Al single & polycrystals

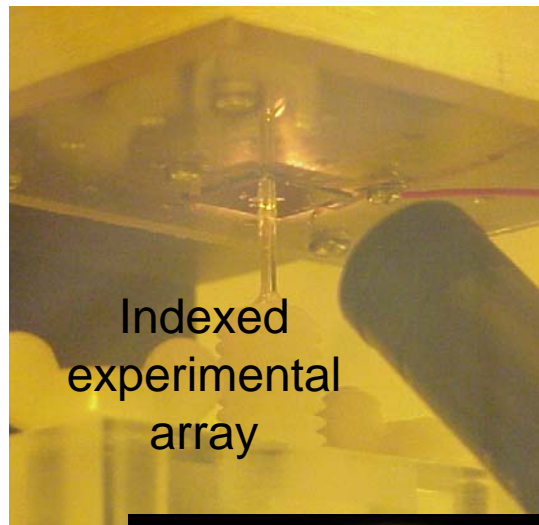
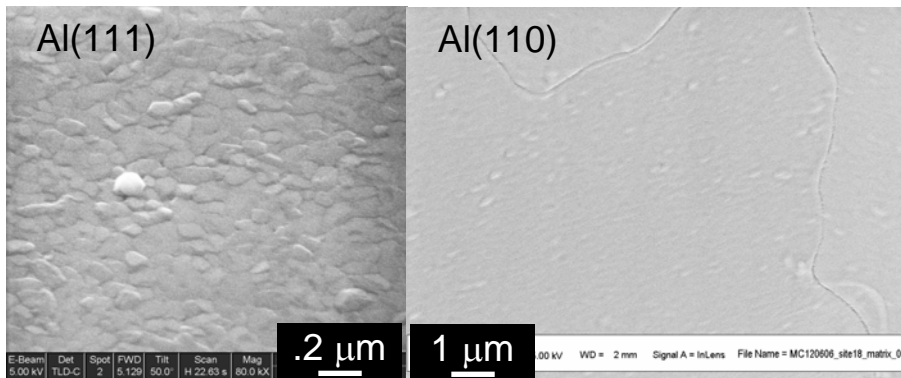
Capillary electrochemical systems* – statistical sampling



vary oxide type:
O₂ derived
H₂O derived
O derived – plasma

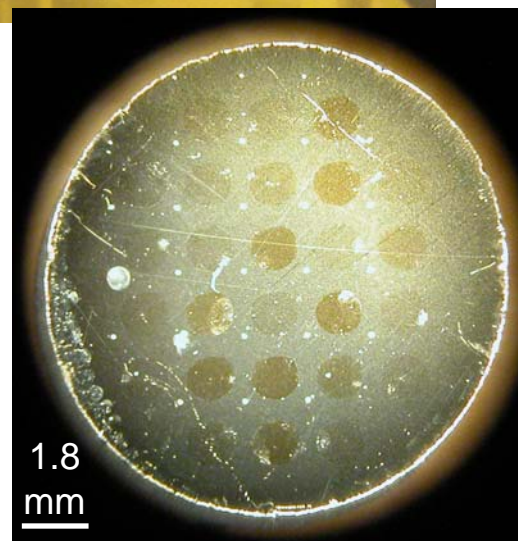
add markers:
¹⁸O₂

↓ add microstructure



Indexed
experimental
array

Probes:
TOF-SIMS
TEM
FE-SEM
XPS
SPM

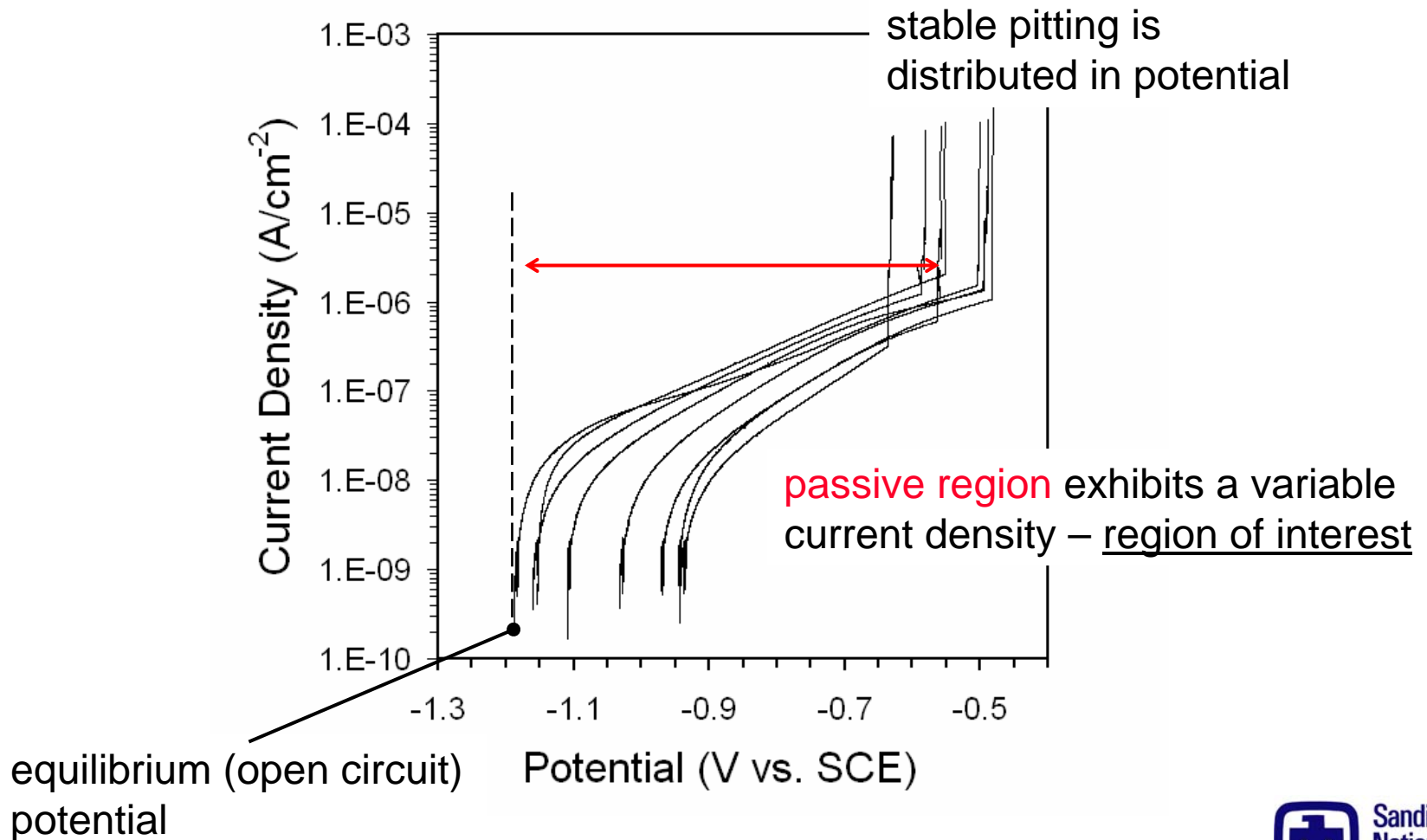


1.8
mm

*developed through past LDRD and RF investments

Potentiodynamic scans reveal variation in passive oxide response in advance of stable pitting

Al(110), 3 nm anhydrous oxide (O_2), equilibrated 12 hrs, 50 mM Cl^-



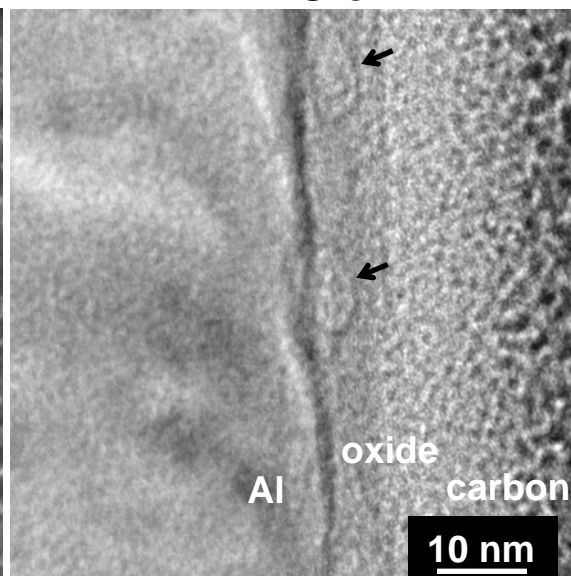
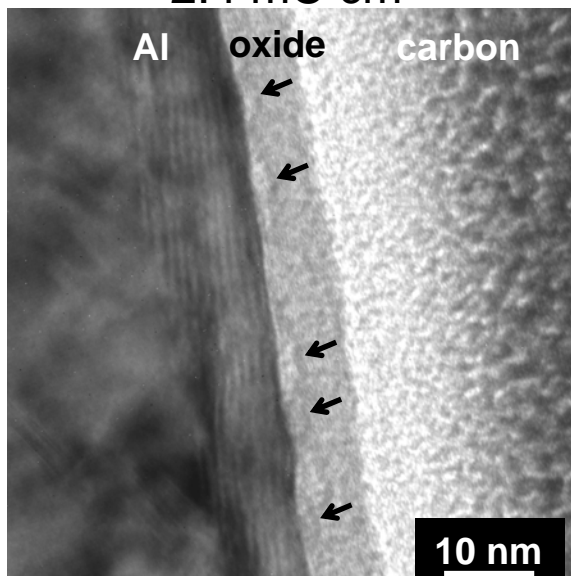
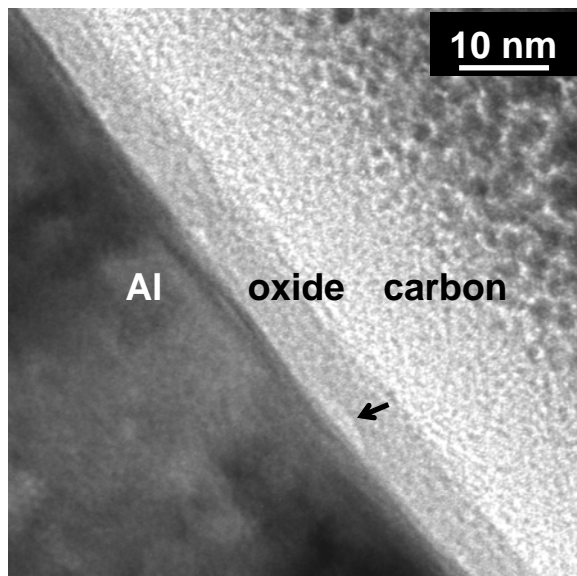
Nanoscale voids nucleate at the oxide:Al interface and grow into the oxide

O_2 formed oxide on Al(110)

14 hr OC

13 hr OC, -495 mV,
 $2.4 \text{ mC}\cdot\text{cm}^{-2}$

4 hr OC, -518 mV,
 $4.2 \text{ mC}\cdot\text{cm}^{-2}$



→ Increasing rate/extent of oxide growth

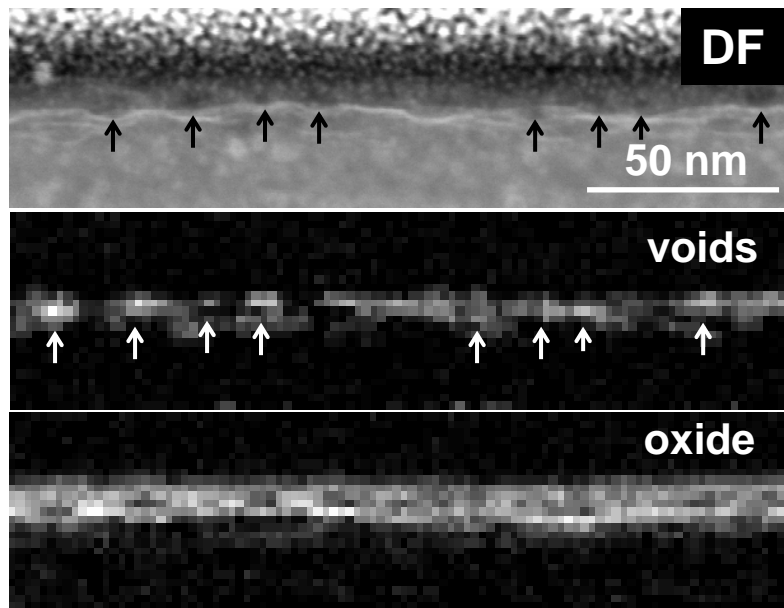
Void shape factor: oblate hemispherical shape ($d_{\text{maj}}:d_{\text{min}} \approx 2$) increased size with no penetration of the substrate plane – the origin is the oxide

some alignment with substrate defect structure – nucleation sites

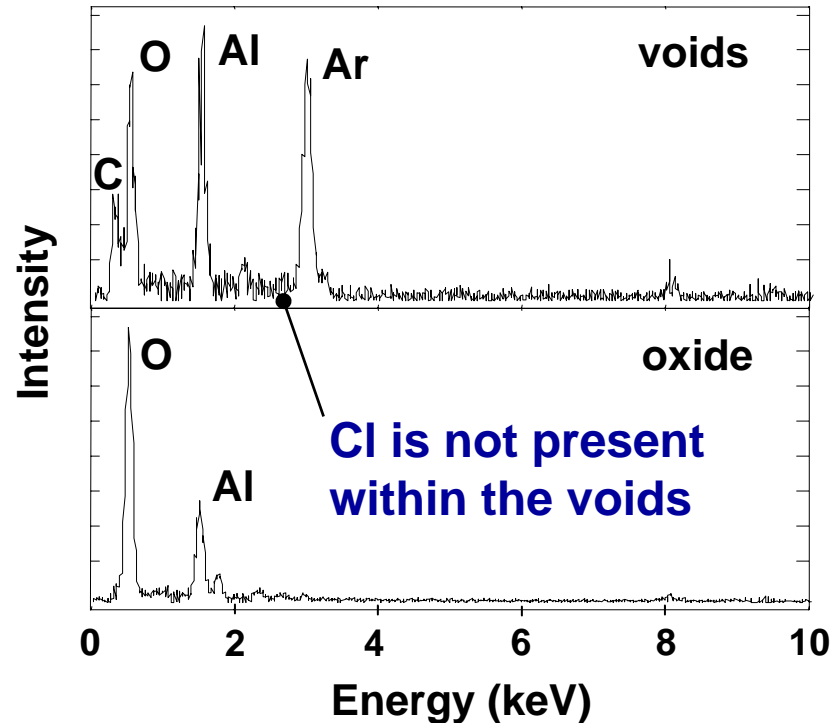
Zavadil, *JES* **153** (8), B296 (2006)

Zavadil, MS&T Jan07

Analytical electron microscopy confirms the presence of voids



**multivariate statistical analysis
applied to EDS images**

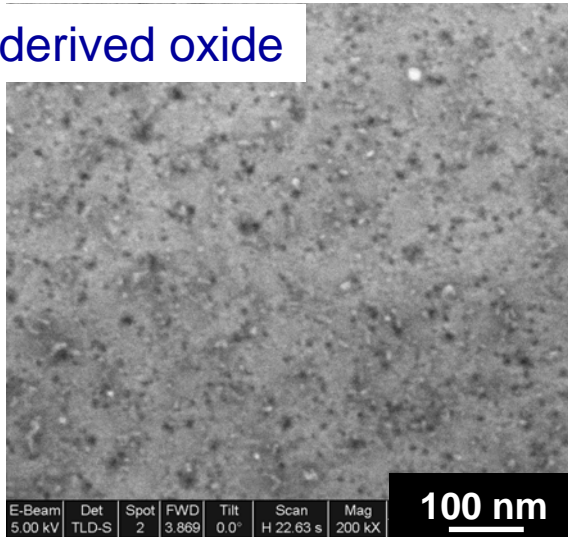


Ar is not detected in thin films – fills voids after they form (Goodhew *J. Nucl. Mater.* 1988)

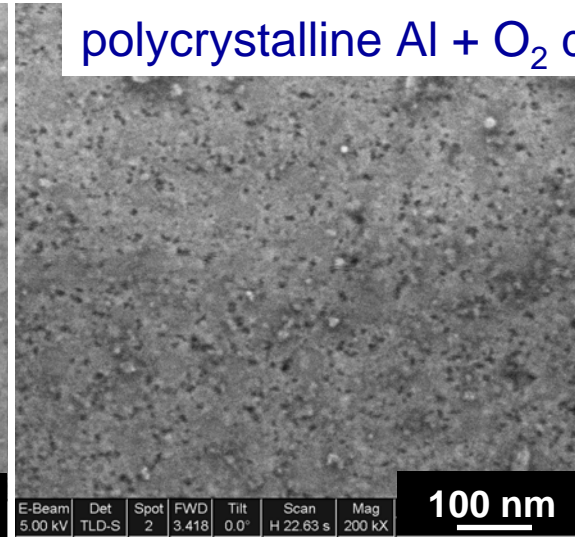
voids are consistent with a point defect mechanism for initial oxide modification as opposed to reagent penetration

Void formation appears generalized across a range of substrate microstructure and oxide types

Al(110) + O₂ derived oxide

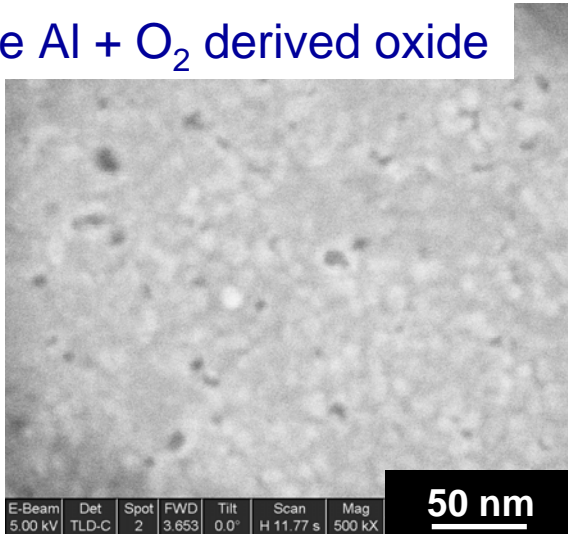


polycrystalline Al + O₂ derived oxide

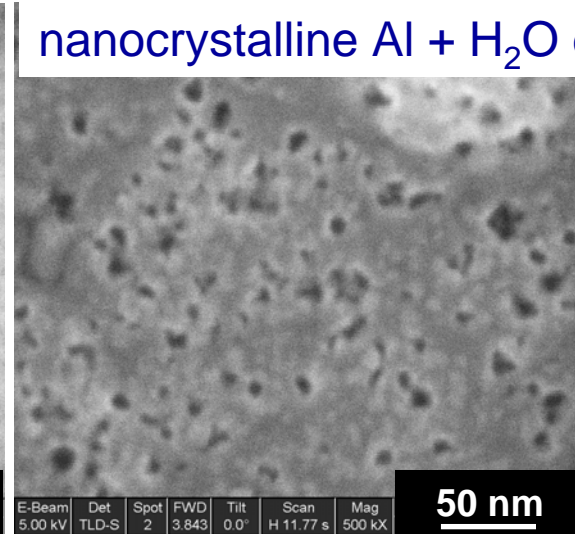


bulk

nanocrystalline Al + O₂ derived oxide



nanocrystalline Al + H₂O derived oxide



films

pores originate
as voids

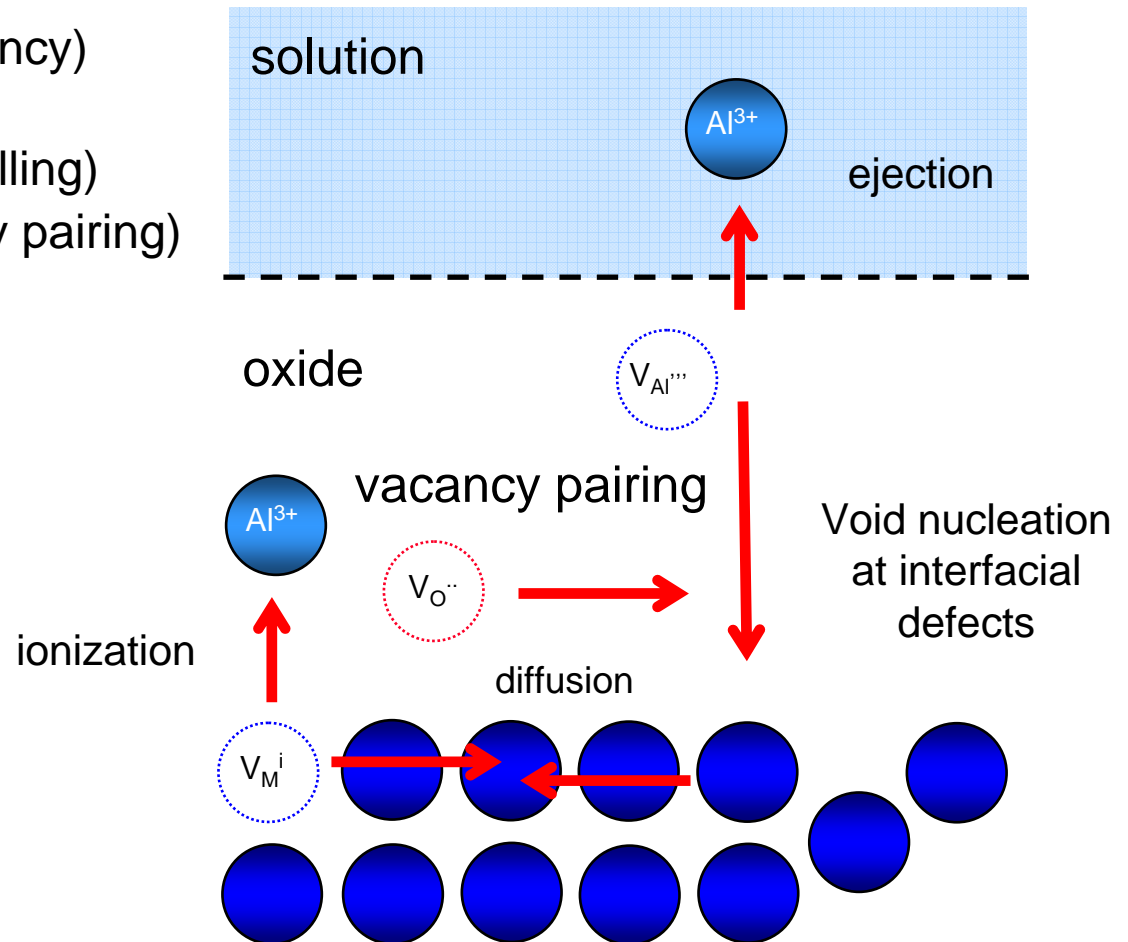
A vacancy pairing reaction produces void nucleation

parallel paths for ion (vacancy) transport :

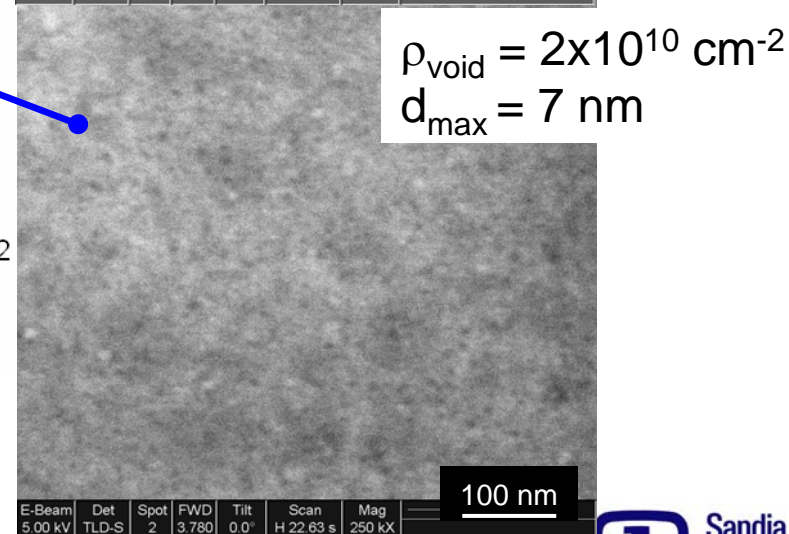
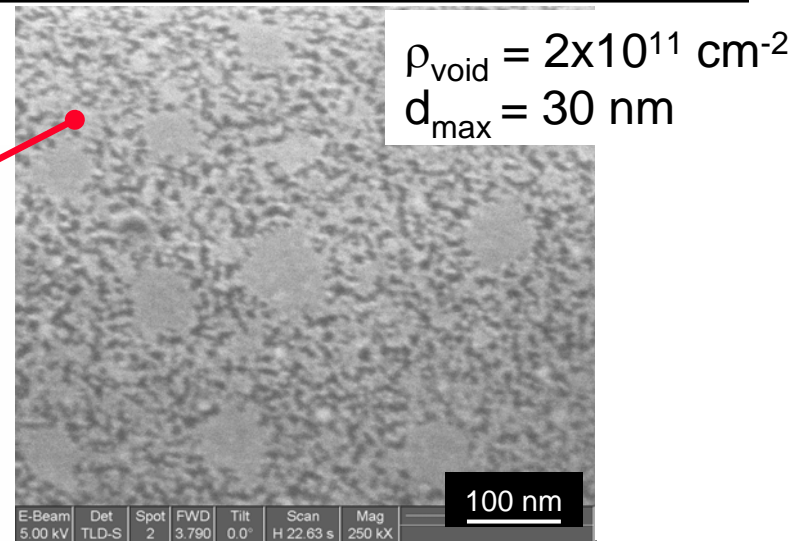
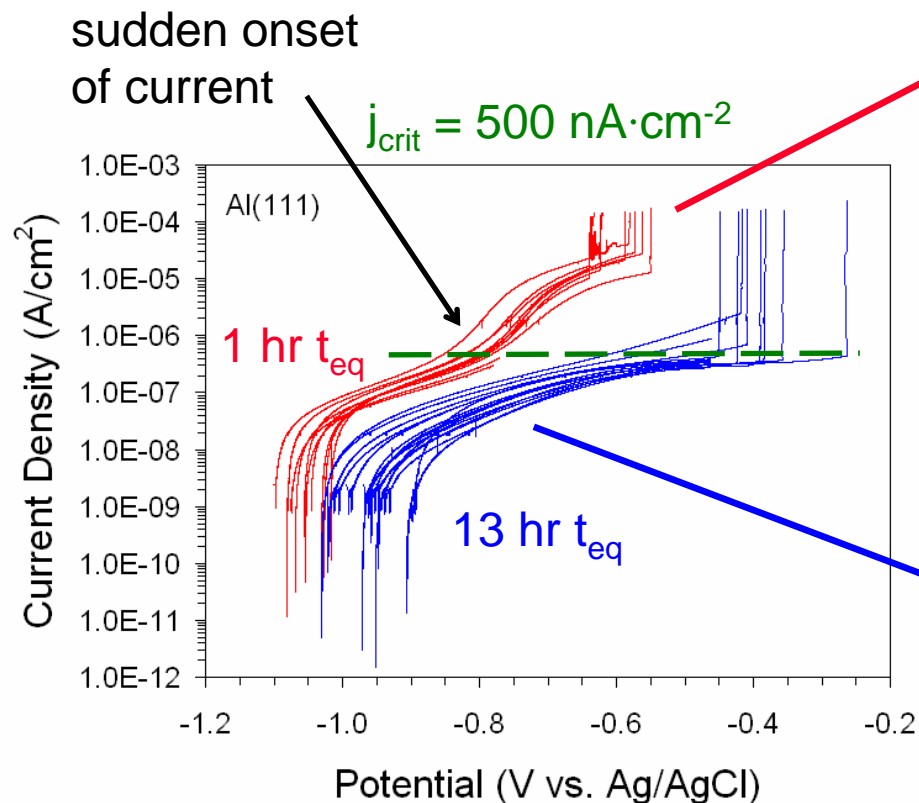
- oxide growth (vacancy filling)
- void nucleation (vacancy pairing)

Factors that contribute to the site specificity of void nucleation:

- ionic conductivity of the oxide
- oxide:Al interfacial structure
- chemical composition at the oxide:electrolyte interface

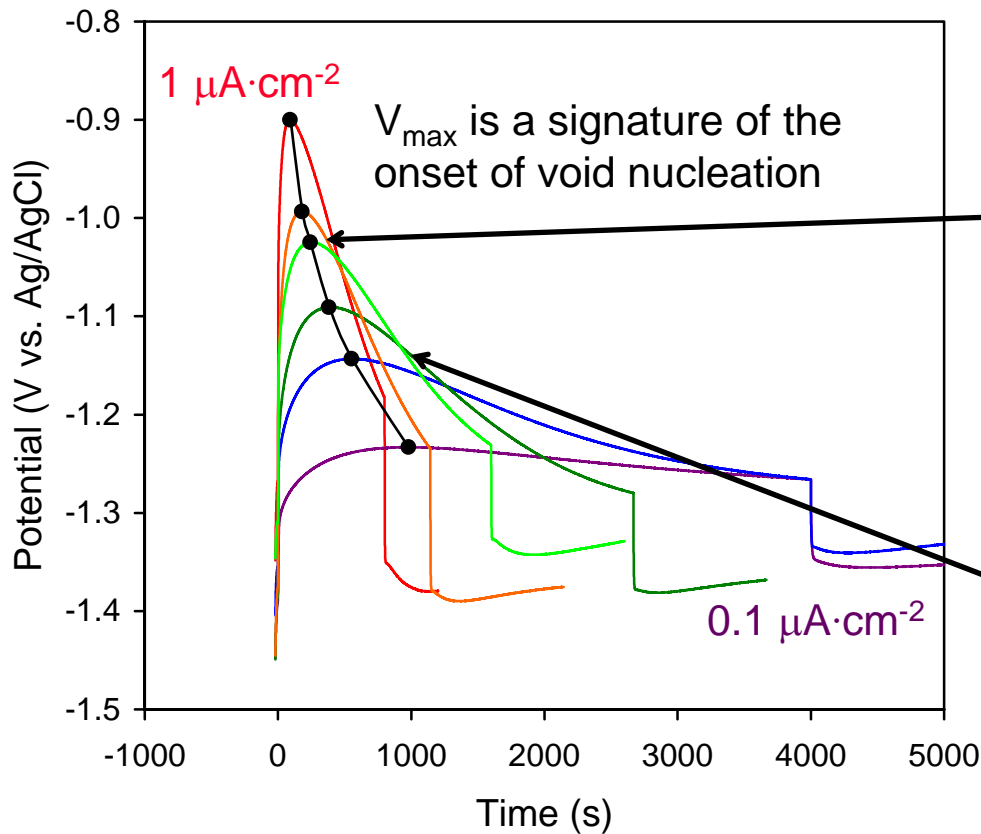


Stable pitting potential studies are not sufficient for establishing causal relationships

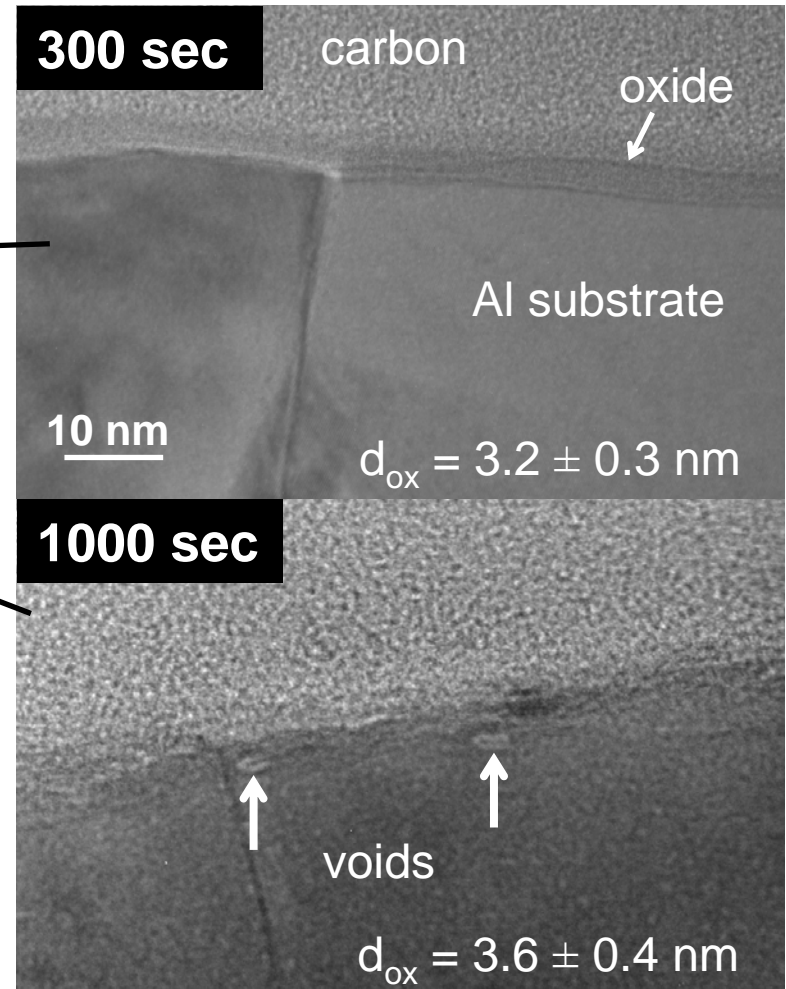


Void-to-pore transitions take place below the pitting potential – transition alone does not drive stable pitting

Voids can be generated by polarizing at constant anodic current densities

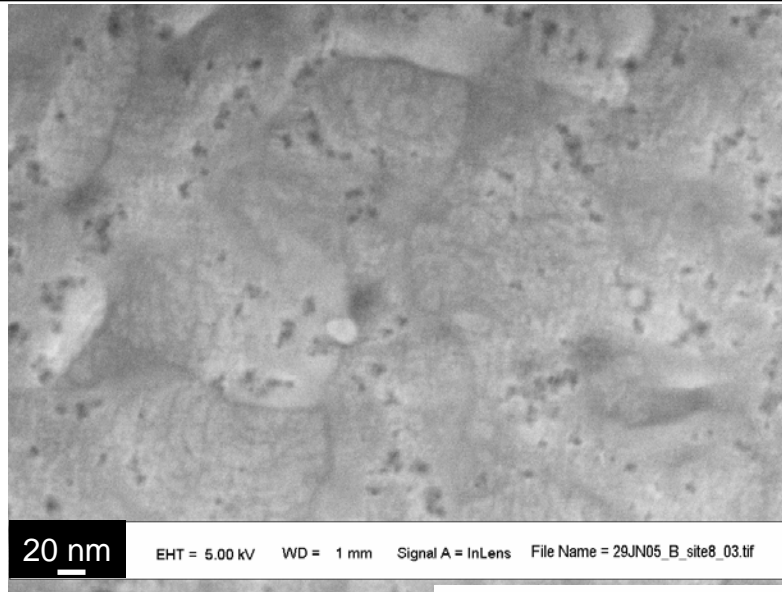
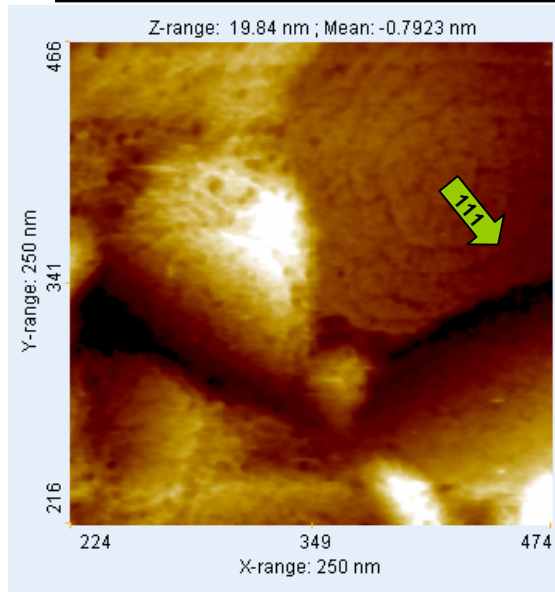


Controlling ionic flux and fluence can be used to tailor the void population



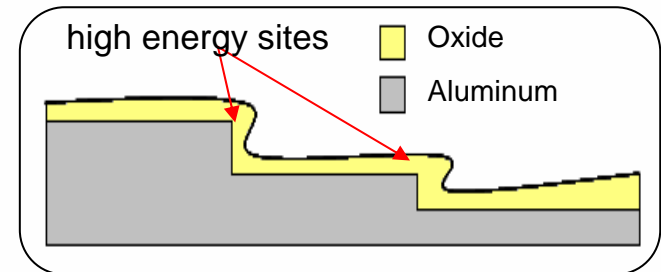
Zavadil *ECS Trans.* 3 (2007) submitted

Voids nucleate at facet boundaries in nanocrystalline thin films



<i>bulk</i>	Al(111)	Al(110)
$d_{ox}(\text{anhydrous})$	2.8 nm	3.2 nm
$d_{ox}(\text{equilibrated})$	3.9 nm	4.9 nm
$R_{ox}(\text{equilibrated})$	$8 \times 10^6 \Omega \cdot \text{cm}^2$	$4 \times 10^6 \Omega \cdot \text{cm}^2$
<i>films</i>		
$d_{ox}(\text{anhydrous})$	2.9 nm	-----
$d_{ox}(\text{equilibrated})$	3.9 nm	-----
$R_{ox}(\text{equilibrated})$	$5 \times 10^6 \Omega \cdot \text{cm}^2$	$3 \times 10^6 \Omega \cdot \text{cm}^2$

hybrid resistivity



Rapidly expanded oxide at step edges may be most susceptible

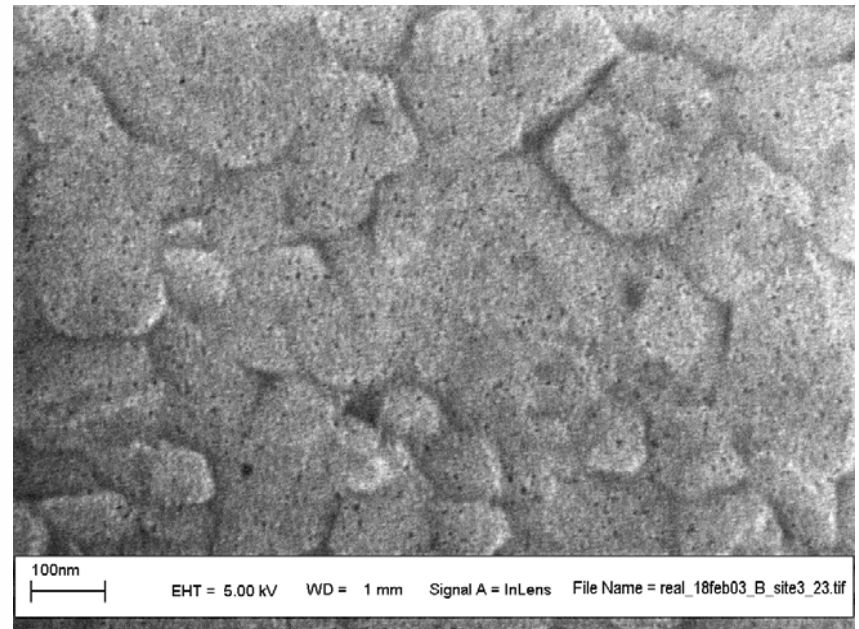
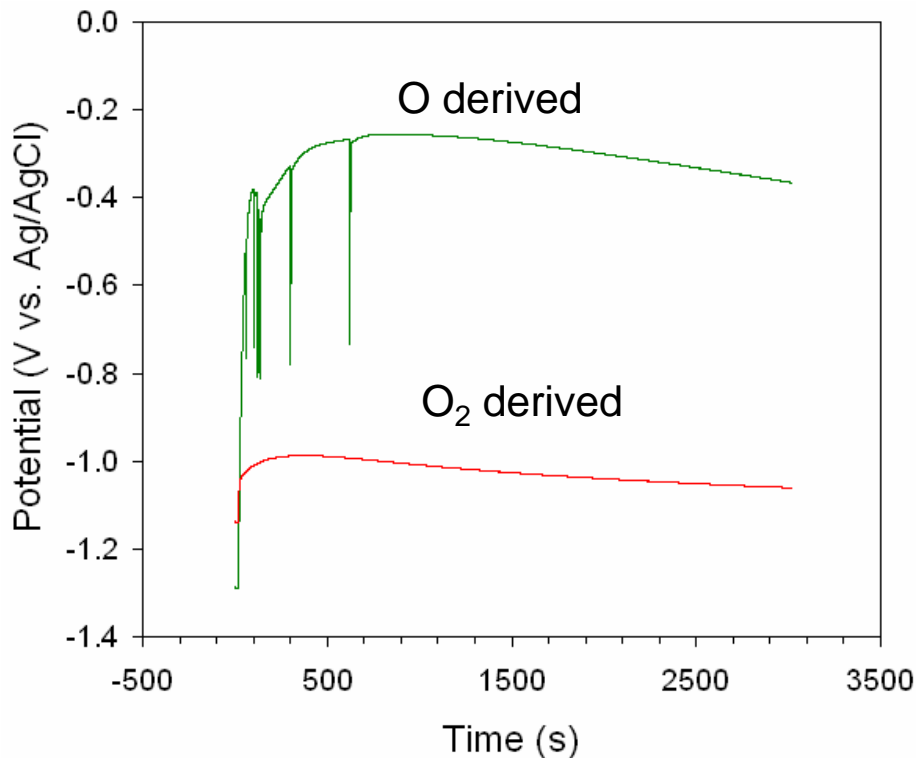
Edges as effective vacancy trap sites

Zavadil *ECS Trans.* 1(4) 139 (2006)

Decreasing the ionic conductivity of the oxide results in spatially random void nucleation

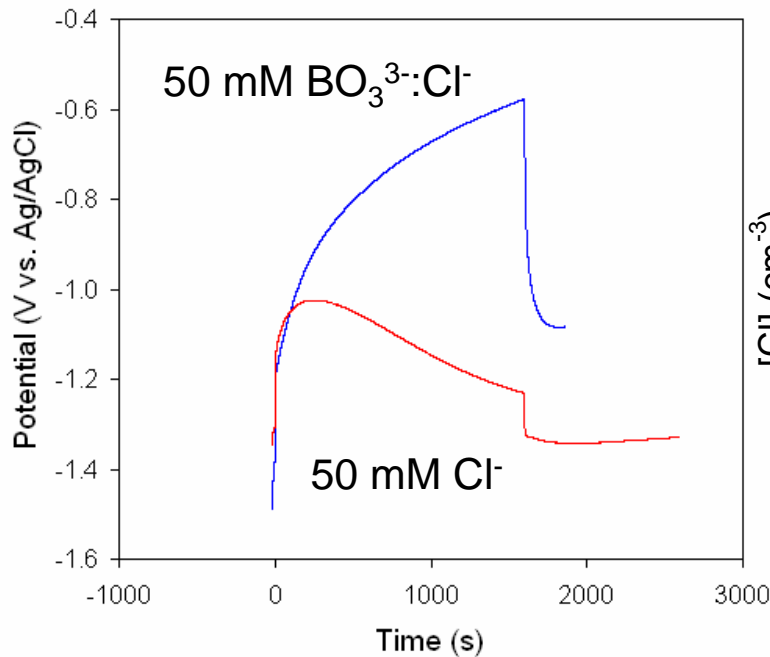
an attempt at decoupling the oxide properties from oxide:Al interfacial structure

O derived (plasma) oxide on Al(111): $d_{\text{ox}} = 4.5 \text{ nm}$, $R_{\text{ox}} = 7 \times 10^6 \Omega \cdot \text{cm}^{-2}$

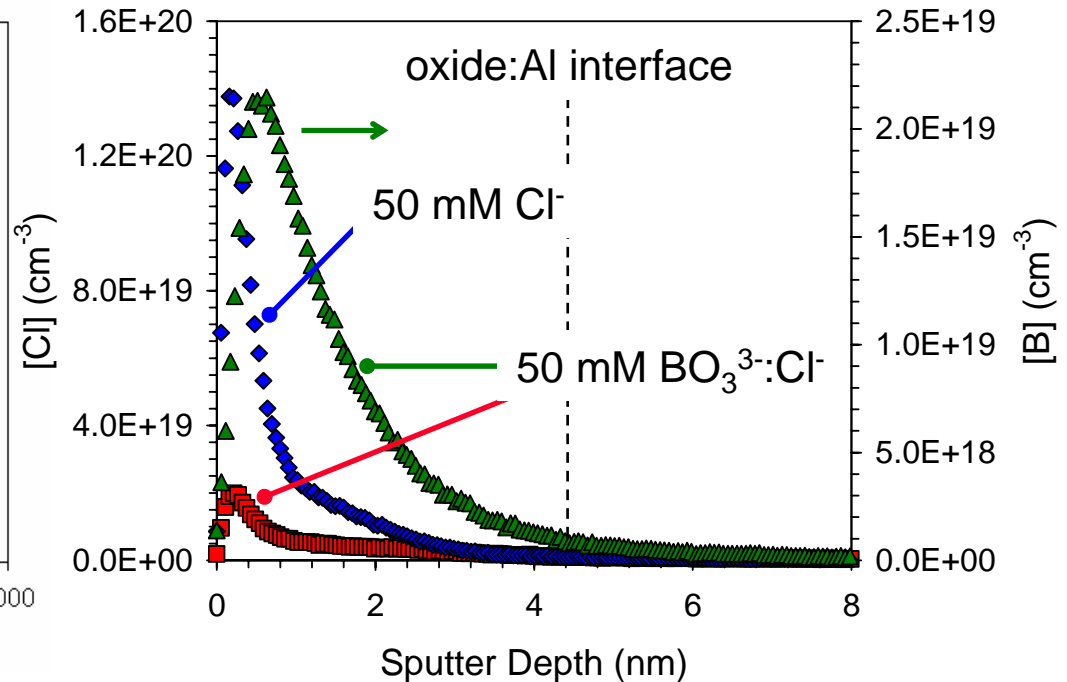


Local variations in oxide conductivity appear to be the more dominant driver for where void nucleate and grow

Chloride acts to catalyze the ejection of the aluminum cation



oxide growth is more dominant with borate present



10X decrease in $[\text{Cl}^-]$ due to BO_3^{3-} competitive adsorption

borate regulates Al^{3+} ejection

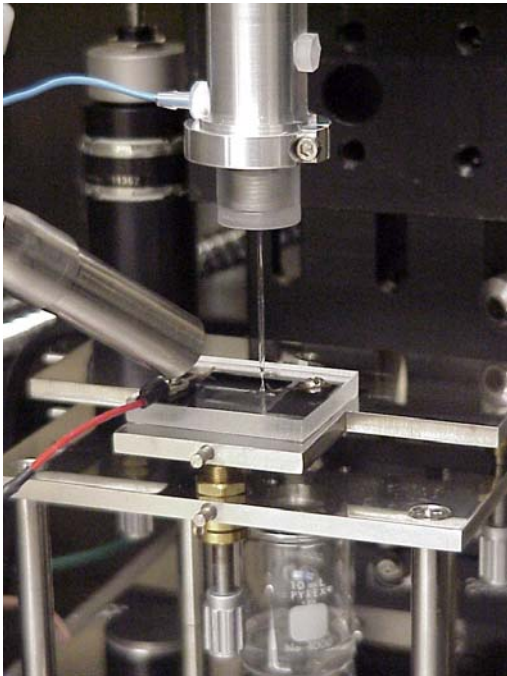
Electrolyte	Void Density (cm^{-2})	Void Diameter (nm)
chloride	8×10^{10}	4 - 9
chloride:borate	8×10^9	8 - 16
borate	2×10^9	8 - 16

Zavadil JES (2007) submitted.

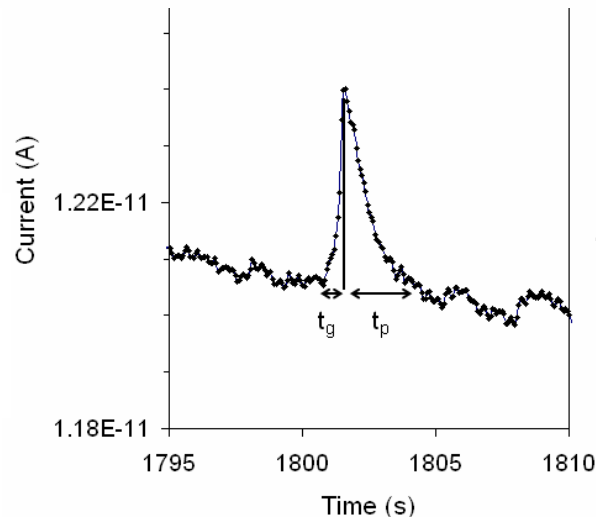
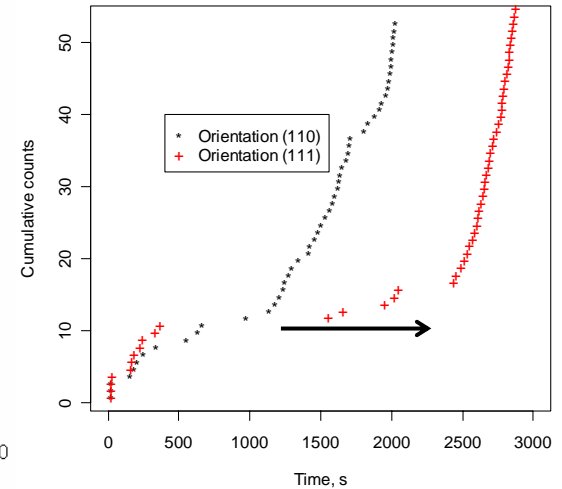
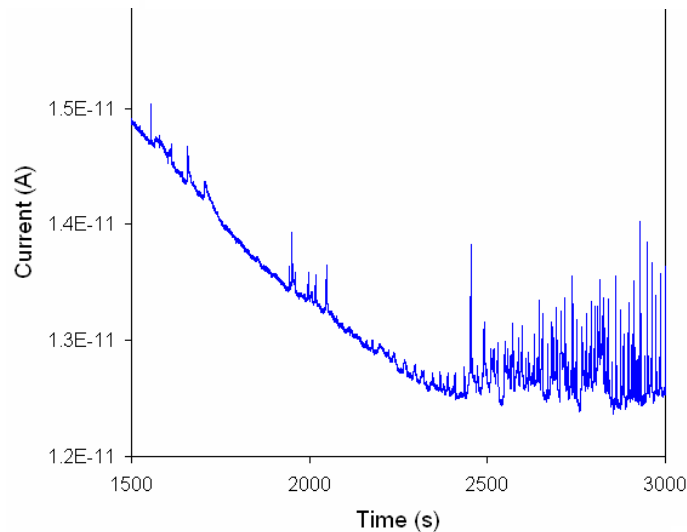


Pit nucleation event detection is one approach to correlate voids with pit initiation

void population is programmed - pit nucleation events are probed & characterized



assume that the probabilities of pit nucleation and metastable pit frequency can be related



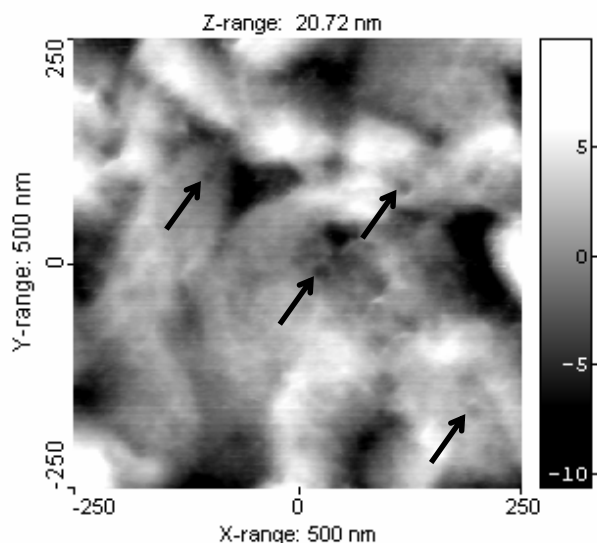
oxide - driven difference in induction time for the larger pit nucleation events

Zavadil *ECS Trans.* 3 (2007) submitted.

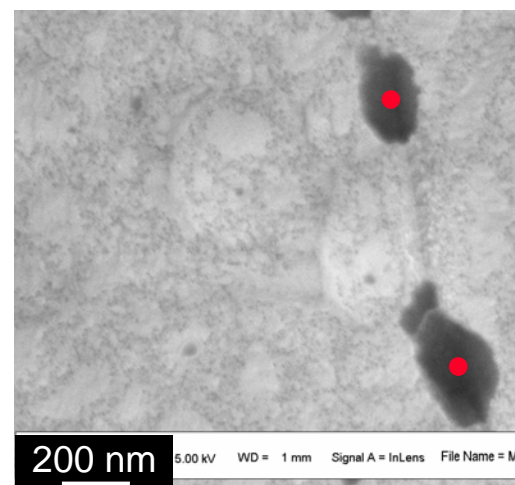
Collaboration with Industrial Research Ltd., NZ

Nanostructure characterization must accompany these statistical studies

attempting to account for localized contributions to anodic current
event tracking – structural features that exhibit a size increment with time
secondary goal – define the physical scale of pit nuclei and metastable pits
30 to 50 μm diameter $\mu\text{capillaries}$ make SEM and AFM imaging manageable



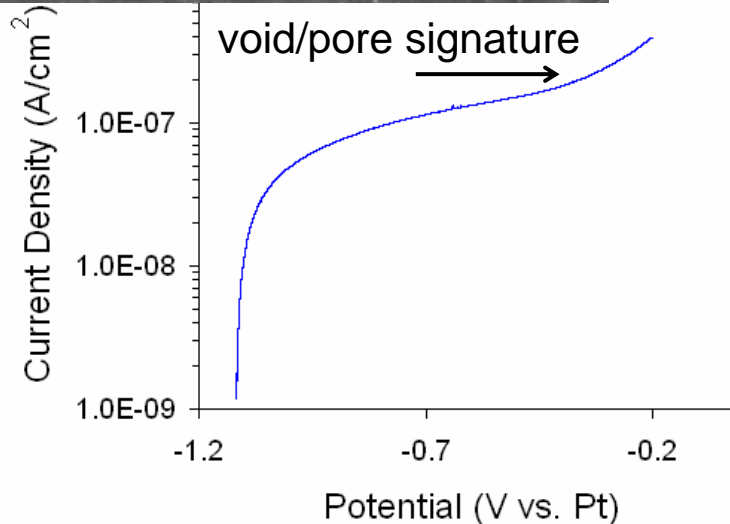
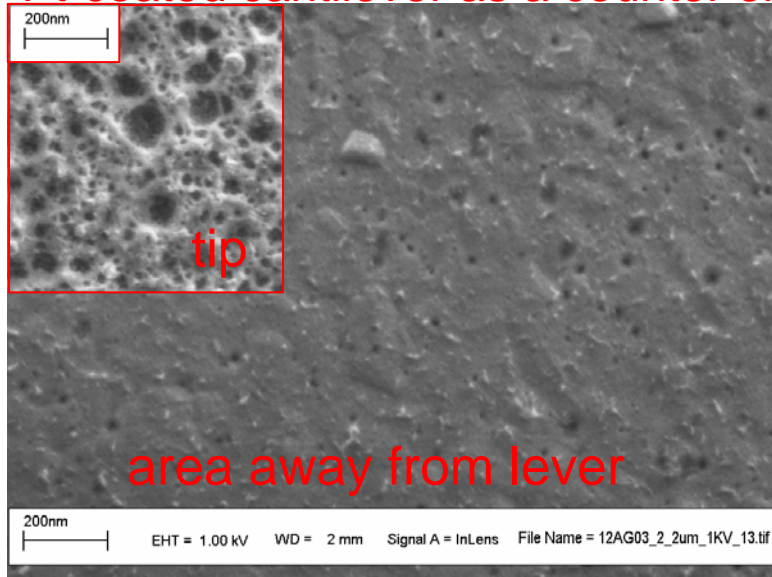
void-to-pore transition on Al(111)



anodic dissolution features on Al(110)
do not produce current transients

In situ methods appear promising for locally inducing and imaging oxide breakdown

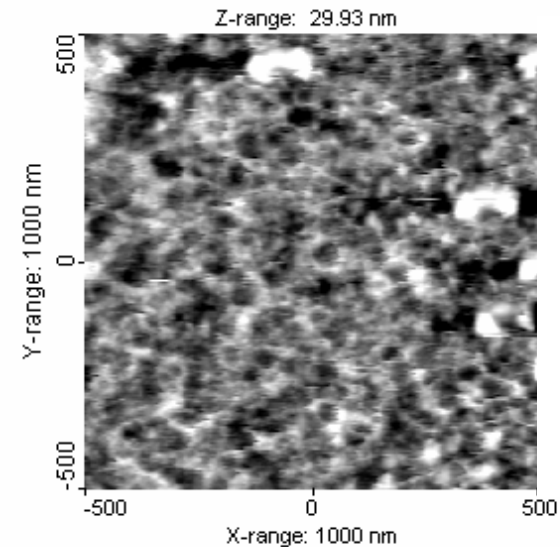
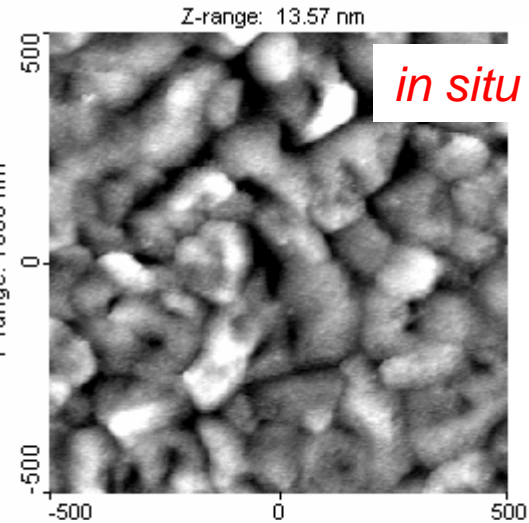
Pt-coated cantilever as a counter electrode



before

anodic polarization

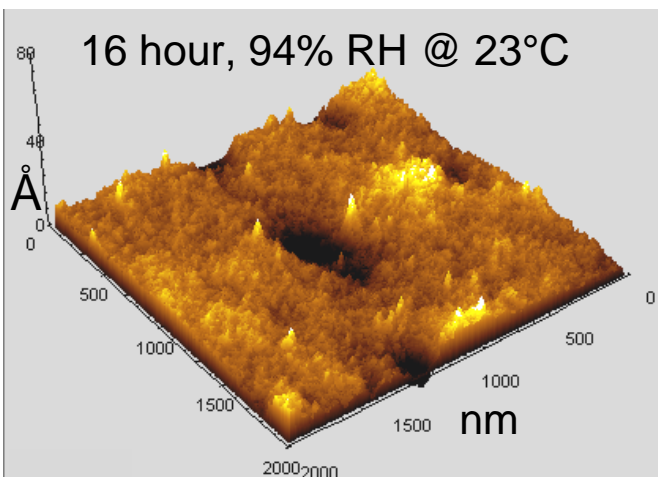
after



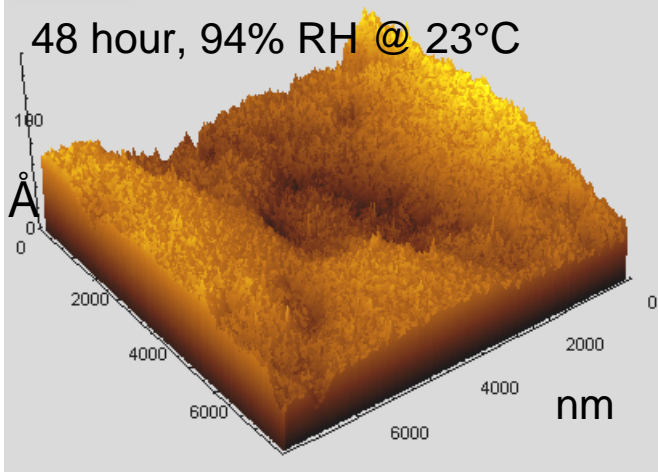
Initiation studies in low dimensional water films are used to study atmospheric corrosion

Tungsten corrosion

16 hour, 94% RH @ 23°C

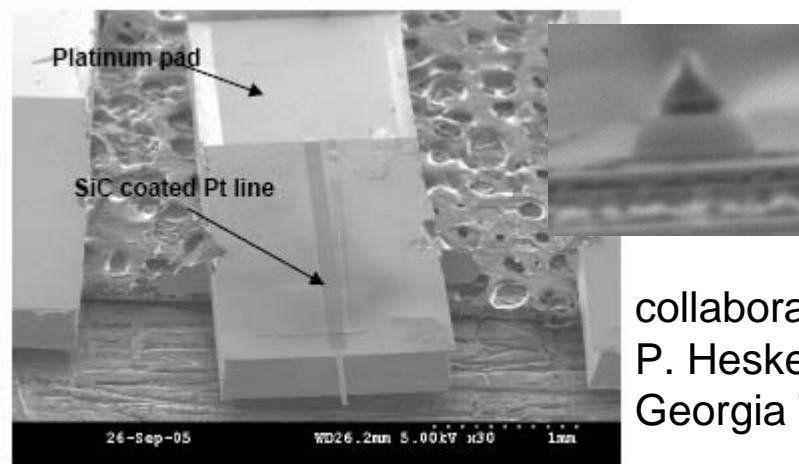


48 hour, 94% RH @ 23°C



exposure time

additional electrochemical characterization can be implemented – scanning electrochemical microscopy on an AFM



collaboration -
P. Hesketh,
Georgia Tech.

This approach can be applied to study initiation site susceptibility in corrosion resistant, engineered barrier materials – C22 alloy (Ni-Cr-Mo) for Yucca Mountain repository



Summary of Accomplishments

- First identification of interfacial void formation for Al under typical polarization conditions
- Galvanostatic techniques shown to yield signatures for void nucleation
- Demonstrated that site specificity for void formation is controlled by oxide ionic conductivity
- Evidence provided for the catalytic role of chloride in facilitating the ejection of Al cations into solution in void nucleation
- Demonstrated an ability to electrochemically tailor a void population
- Pit nucleation event measurement and characterization demonstrated
- Demonstrated novel *in situ* methods for inducing and tracking oxide breakdown



Our mechanistic understanding and methods impact Sandia's predictive capability

- A nanoscale breakdown process that can be related to oxide properties and possibly pit nucleation is identified and described
- These correlations are the first step in mapping a complex degradation path that culminates in accumulated damage responsible for material function loss
- Continued effort in mapping this pathway will provide additional critical details for predictive model input:

sources of pit nucleation site specificity

physical and compositional descriptors for high probability initiation-to-propagation events

- Our overall approach, knowledge and tools are applicable to other nanoscale, stochastic phenomena