



Plutonium Air Transport 1 (PAT-1) Criticality Analysis

**Held at
U.S. Nuclear Regulatory Commission**

Wednesday 13 June 2007

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Presentation Overview

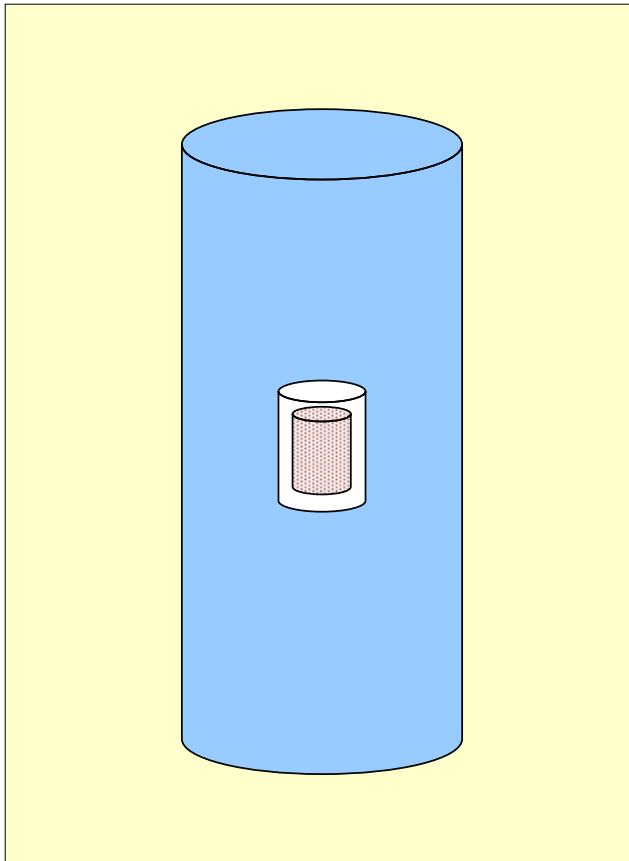
- **Establish “baseline” via reproduction of previous results**
- **Modify baseline configuration to model postulated “worst case” geometry**
- **Extend expected worst case by modifying fuel/moderator ratio seeking highest numerical value in “approach to criticality” search**
- **Summary, discussion and questions**



Baseline Confirmation of Previous Results

- **Verification of new computational tool and platform**
 - KENO IV to KENO VI
 - UNIX to PC
- **Evaluate correctness of geometrical model and material composition constructs**
- **Establish “baseline” via reproduction of previous results**
- **Supports extension of analysis from verifiable foundation**

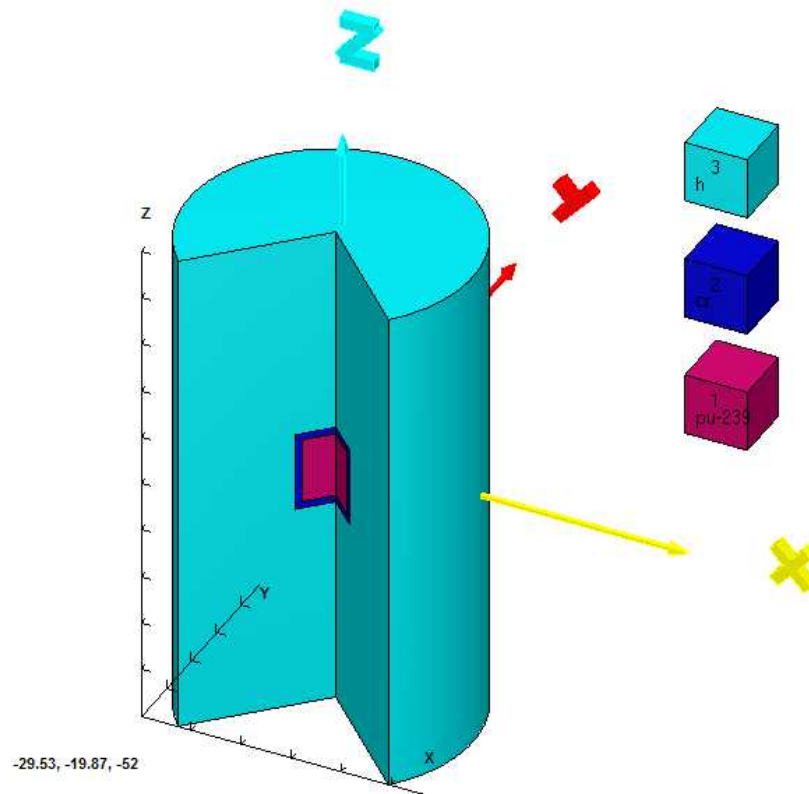
Baseline Geometry



- **PuO₂ powder fuel with water moderator**
 - Leakage of TB-1
- **Encased in martensitic steel (PH13-8Mo) reflector**
 - TB-1 Vessel
- **Immersed in water reflector**
 - Redwood assemblies replaced with H₂O

Actual Keno3d Geometry

Tick Mark Gap
10.4 cm





Actual SCALE 5.1/KENO V.a Input File

'Input generated by GeeWiz SCALE 5.1 Compiled on November 9, 2006

'batch_args \-p\l-m

=csas25 parm=(nitawl)

pat1, single package, baseline cylindrical geomerty

238groupndf5

read composition

pu-239 1 0 0.0035751 300 end

h 1 0 0.057497 300 end

o 1 0 0.035898 300 end

cr 2 0 0.01745 300 end

ni 2 0 0.007728 300 end

fe 2 0 0.06021 300 end

h 3 0 0.06688 300 end

o 3 0 0.03344 300 end

end composition

read celldata

multiregion cylindrical left_bdy=reflected right_bdy=vacuum end

1 5.36

2 6.79

3 29.53

end zone

end celldata

read geometry

global unit 1

com='baseline cylindrical geometry, puo2, pu: 2000g, o: 16g'

zcylinder 1 1 5.36 6.89 -6.89

zcylinder 2 1 6.79 8.32 -8.32

zcylinder 3 1 29.53 52 -52

end geometry

end data

end



Criticality Results ($k_{\text{effective}}$)

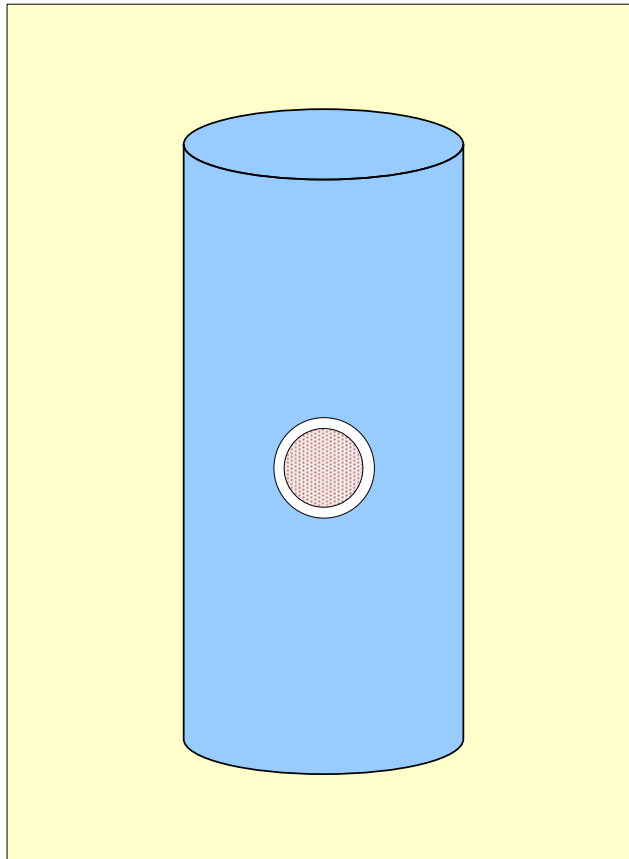
- **Baseline Single Package Cylindrical Geometry**
 - **February 1978 Safety Analysis Report: 0.584 ± 0.006**
 - **May 2007 Preliminary Results: 0.6107 ± 0.0016 (vacuum boundary); 0.6111 ± 0.0023 (specular boundary)**
 - **Excellent agreement: $<5\%$ Relative (Fractional Error); attributable to cross-section libraries**



Extension to Postulated Worst Case

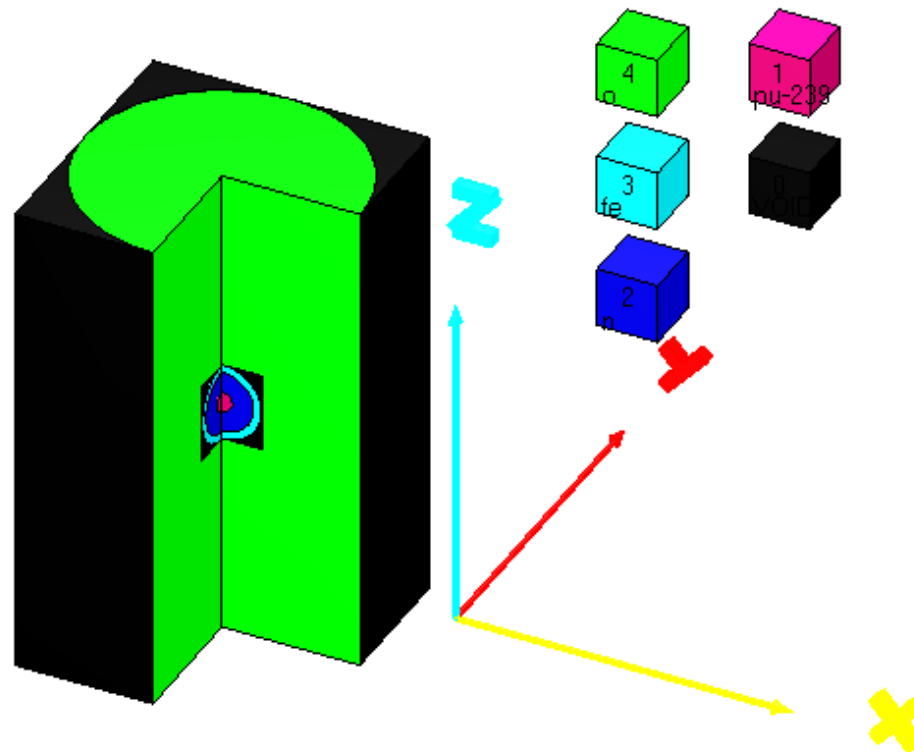
- **Assume Pu metal forms perfect sphere as most conducive configuration to neutron economy**
- **Enhance neutron conservation by modeling TB-1 vessel as deforming to perfectly encase Pu metal as reflector**
- **Further neutron reflection is added by assuming redwood assemblies subjected to full water intrusion**
- **Although not considered in original analysis, will model and evaluate effect of AQ-1 stainless steel overpack**

Postulated Worst Case Geometry



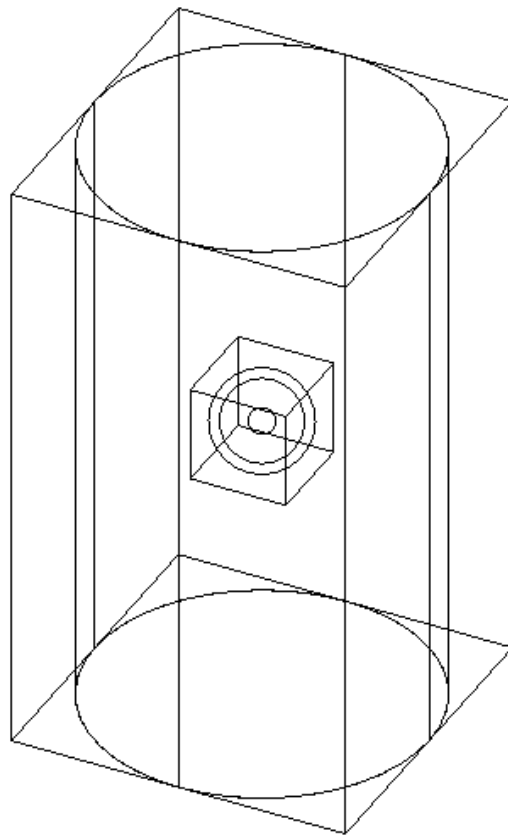
- **Pu sphere fuel**
 - Metal
- **Surrounded by martensitic steel (PH13-8Mo) reflector**
 - TB-1 Vessel
- **Immersed in water reflector**
 - Redwood assemblies replaced with H₂O

Actual Keno3d Geometry





Actual Keno3d Geometry (Wireframe)





Criticality Results ($k_{\text{effective}}$)

- **Postulated “Worse Case” Pu Metal Single Package Spherical Geometry**
 - **June 2007 Preliminary Results: 0.4930 + or - 0.0018 (vacuum boundary); 0.4920 + or - 0.0019 (specular boundary)**
 - **Substantial decrease from Baseline cylindrical geometry case; attributable to significant mass reduction**
 - **To achieve critical mass requires mass**



Extend Analysis in “Approach To Criticality” Search

- **Retain Pu metal form in spherical geometry as most conducive configuration with respect to neutron economy**
- **Continue modeling TB-1 as perfectly encasing Plutonium metal fuel as a reflector**
- **Include the further reflection provided by assuming redwood assemblies fully converted to water**
- **Modify fuel/moderator ratio by homogenous addition of H₂O in attempt to attain highest value of criticality ($k_{\text{effective}}$)**



Summary

- **Outlined reasonable and reproducible approach to assess PAT-1 criticality response:**
 - **Duplicate earlier results to establish foundational baseline**
 - **Modify to examine postulated worst case geometry**
 - **Expand investigation by performing search for optimum fuel/moderator mixture to approach criticality**
- **Present status:**
 - **Received latest version (November 06) on Wed 02 May 07**
 - **Successfully executed baseline case on Wed 30 May 07**
 - **Successfully executed metal spherical case on Tue 05 June 07**
 - **Presently developing “approach to criticality” case models**