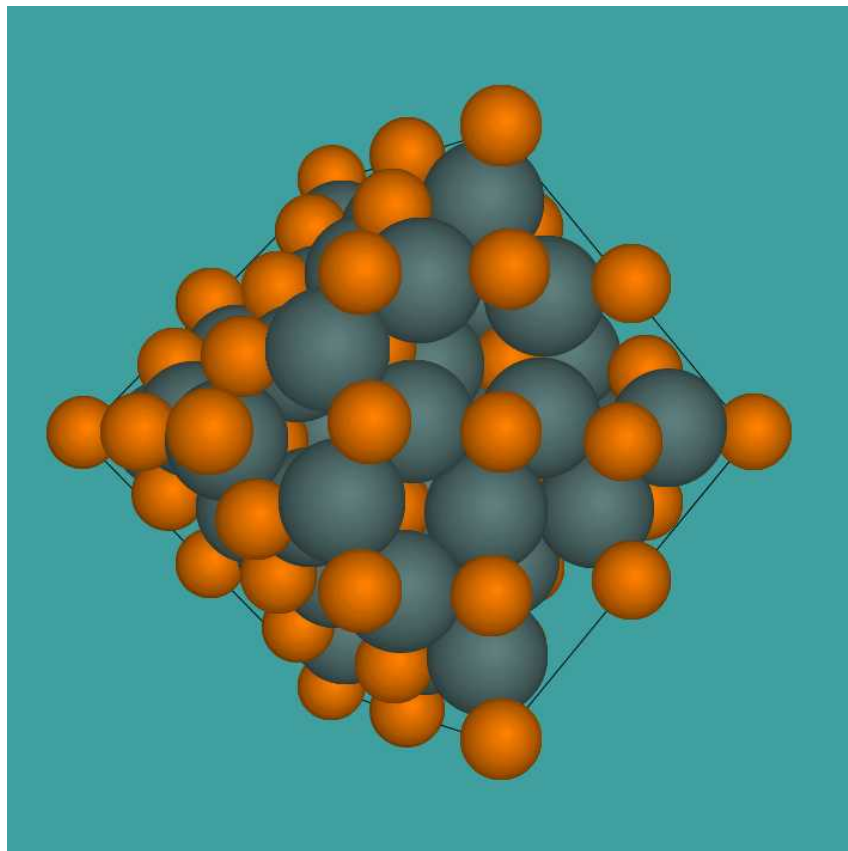


TEM investigation of oxygen incorporation in ErH_2 films



Chad Parish

Luke Brewer

Materials Science & Engineering

Clark Snow

Neutron Generators

Acknowledgements:

Garry Bryant, Paul Kotula, Michael Rye

Erbium hydrides are susceptible to oxide contamination

Erbium hydrides (ErH_2 , ErD_2 , ErT_2) are of interest for neutron sciences

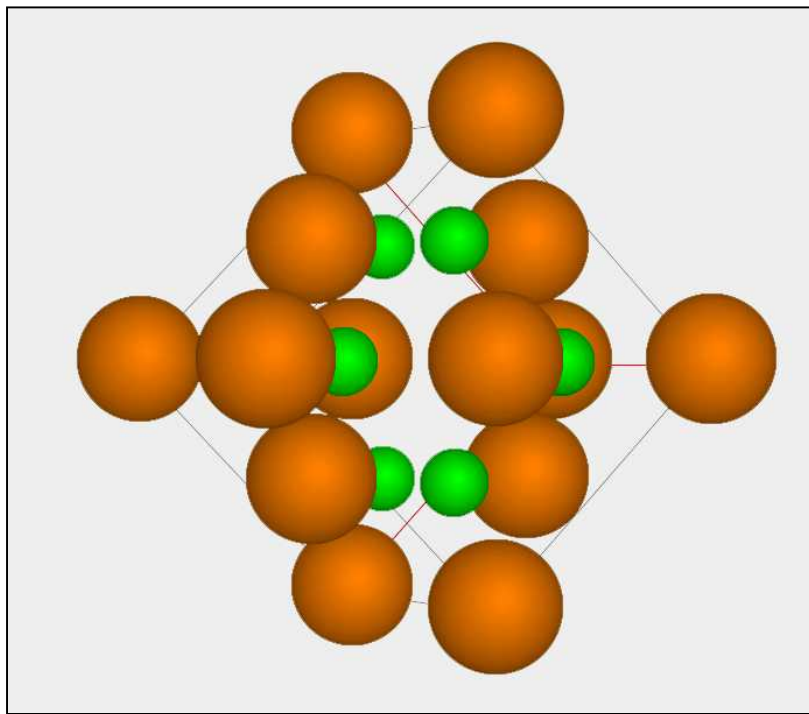
Driving force for oxidation is very high

$\text{Er}(\text{H}, \text{D}, \text{T})_2$ films may be easily contaminated with erbium oxide Er_2O_3

Here, we will present investigations into how oxygen is incorporated in ErD_2 thin films

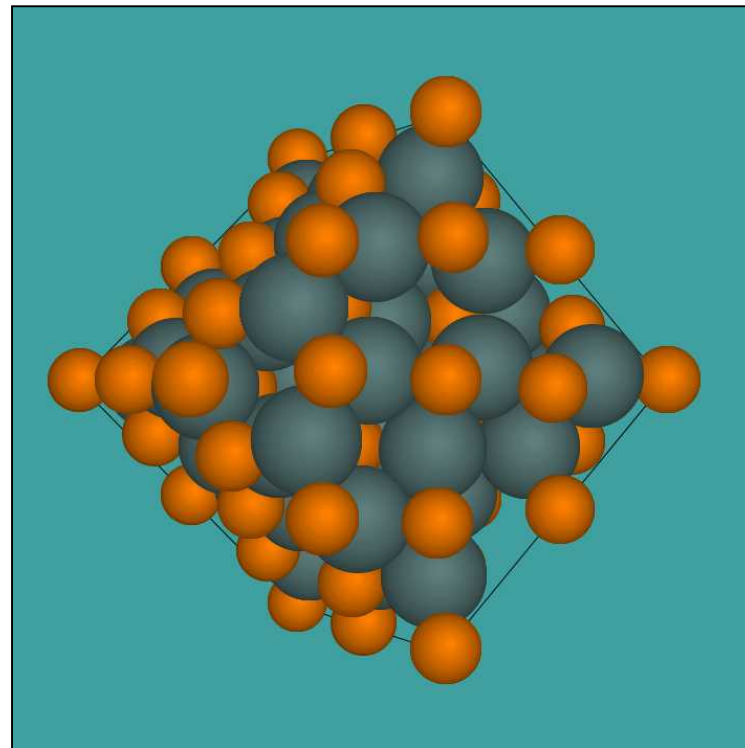
ErH₂: fluorite structured
Er₂O₃: bixbyite structured

ErD₂



$a_{\text{ErD}_2} = 0.512 \text{ nm}$

Er₂O₃



$a_{\text{Er}_2\text{O}_3} = 1.054 \text{ nm}$

$$a_{\text{Er}_2\text{O}_3} / a_{\text{ErD}_2} \approx 2.06$$

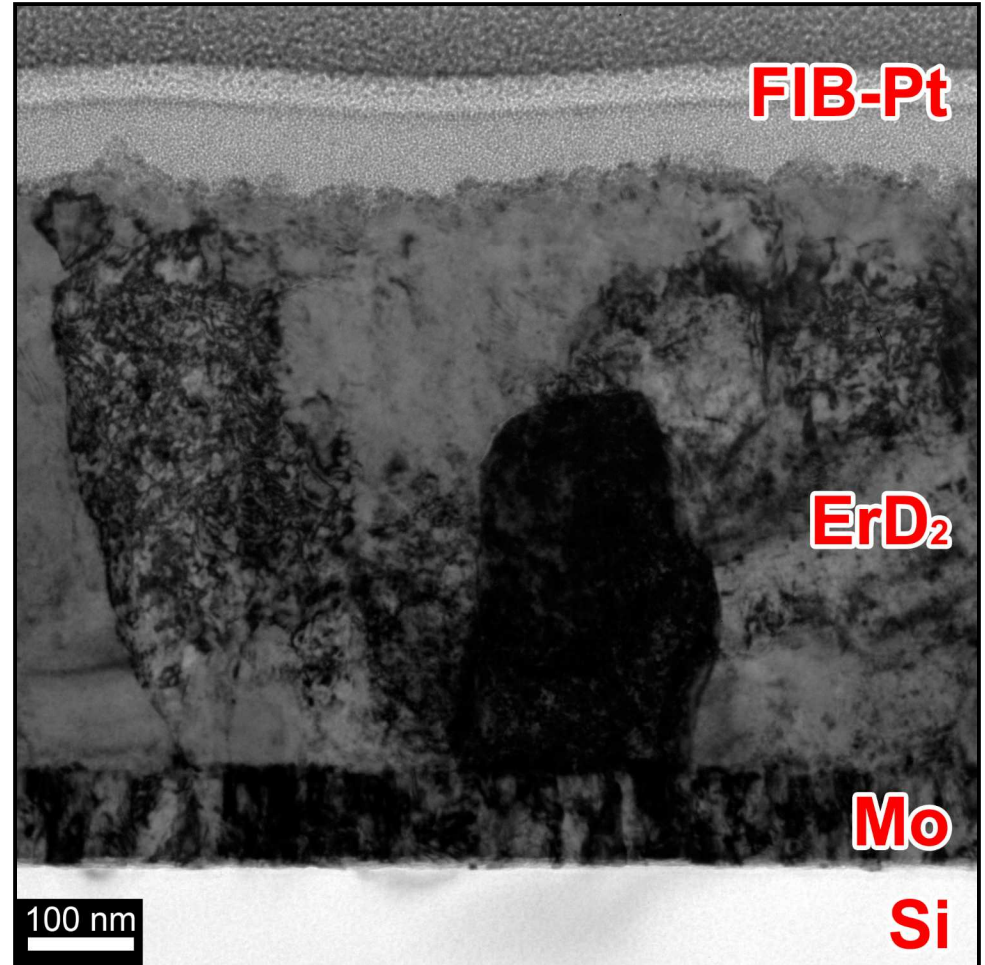
Samples are ErD_2 thin films on Mo // Si

Films grown on Mo // Si

$\approx 500 \text{ nm } \text{ErD}_2$

100 nm Mo

(100) Si wafer



TEM samples cut by
focused ion beam (FIB)

TEM provides complimentary techniques to examine the $\text{ErD}_2\text{-Er}_2\text{O}_3$ system

Transmission electron microscopy (TEM) allows:

- **Chemical microanalysis & imaging**
- **Structural imaging**
- **Electron diffraction and crystallography**

...all at nanometer resolution

We will examine oxygen incorporation in ErD_2 films with these techniques



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Laboratories**

EDS and EFTEM analytical techniques were used

Energy dispersive spectroscopy (EDS) measures X-rays produced when a small electron probe excites the sample

- Oxygen X-ray yield is ≈ 1 per 1000 ionizations
 - Low energy (525 eV) oxygen X-ray easily absorbed
- Poor signal-to-noise achieved for oxygen via EDS

Convergent electron beam



EDS and EFTEM analytical techniques were used

Energy-filtered TEM (EFTEM) maps areas where electrons loose energy by ionizing oxygen atoms
→ EFTEM is the method of choice for mapping low-Z elements in TEM

Parallel electron beam

Thin sample

Slit

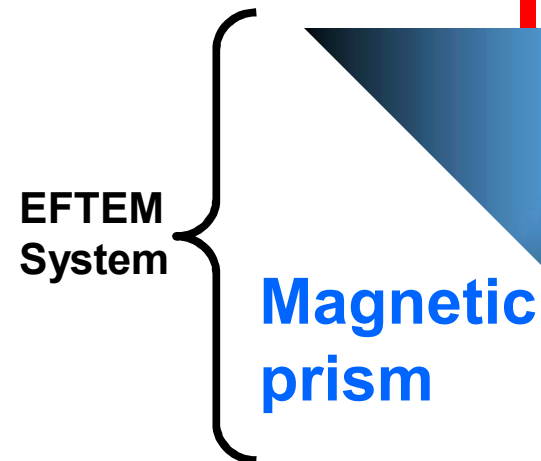
**Higher-loss
electrons**

**Oxygen-loss
electrons**

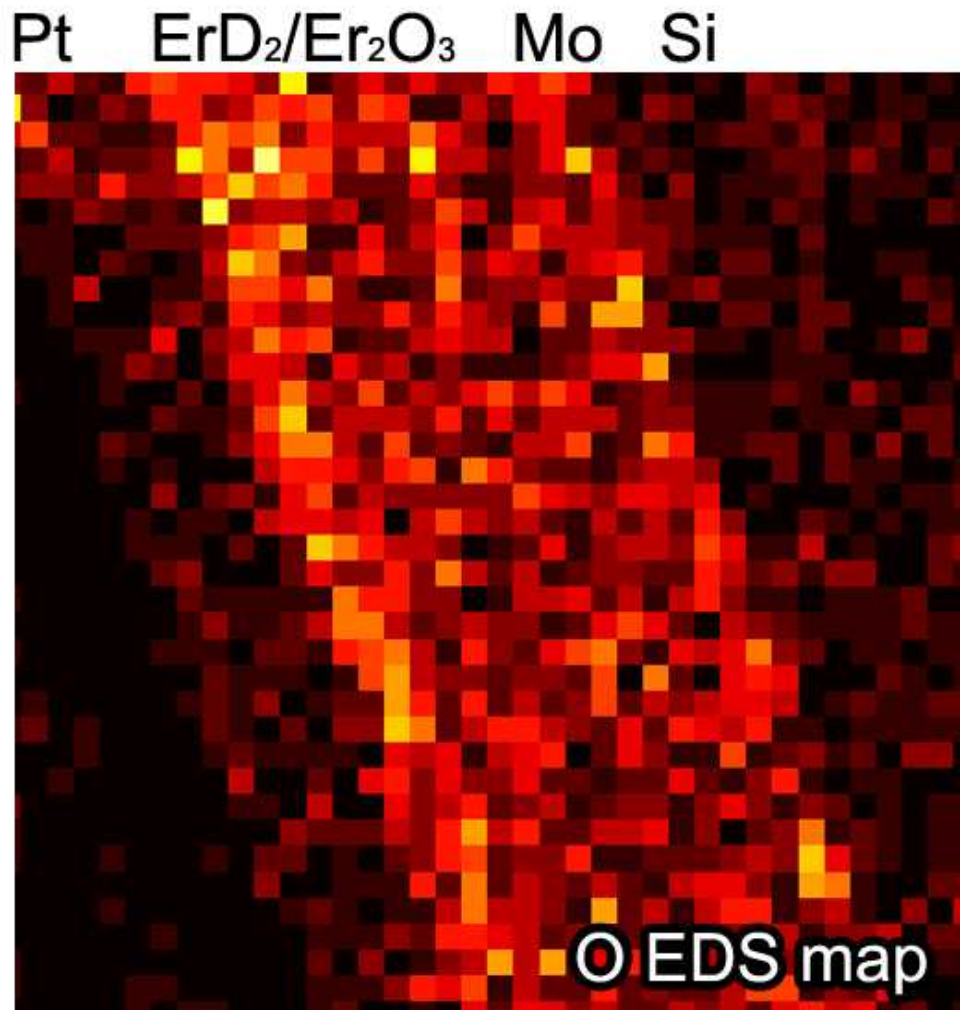
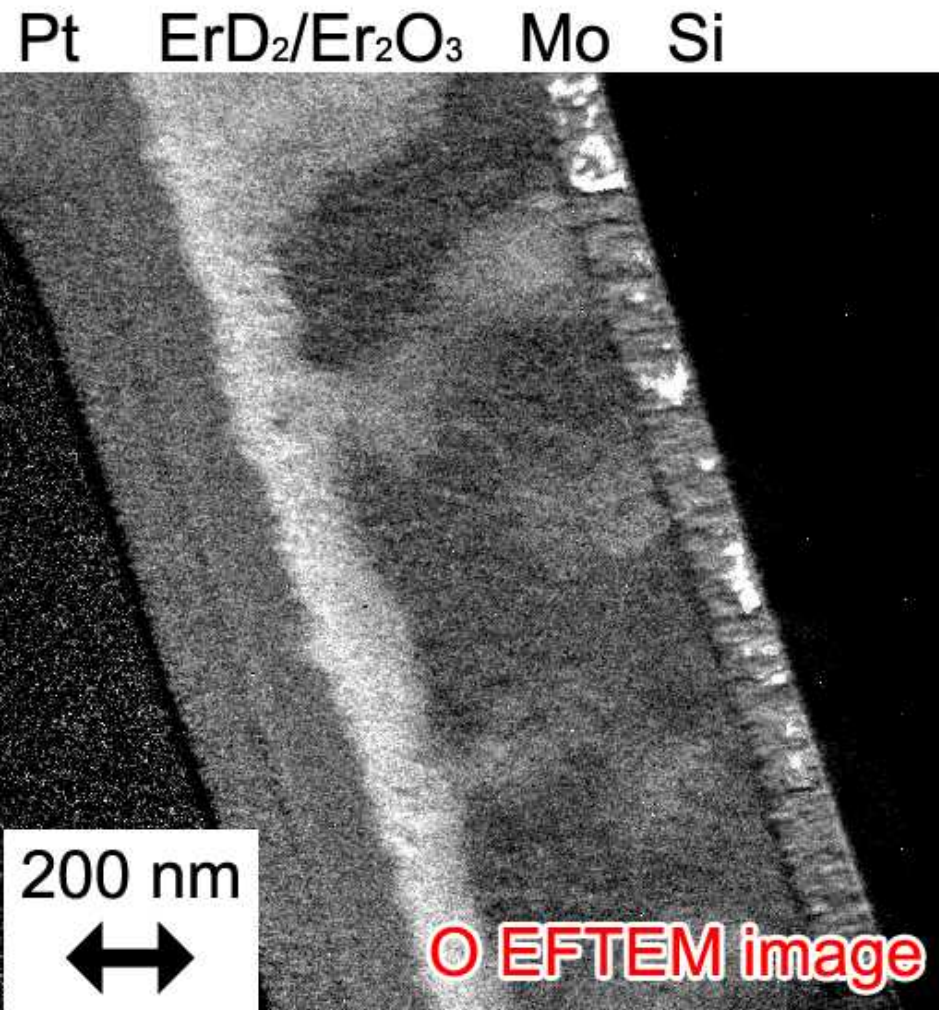
**Low-loss
electrons**

**Image-
reconstructing
lenses**

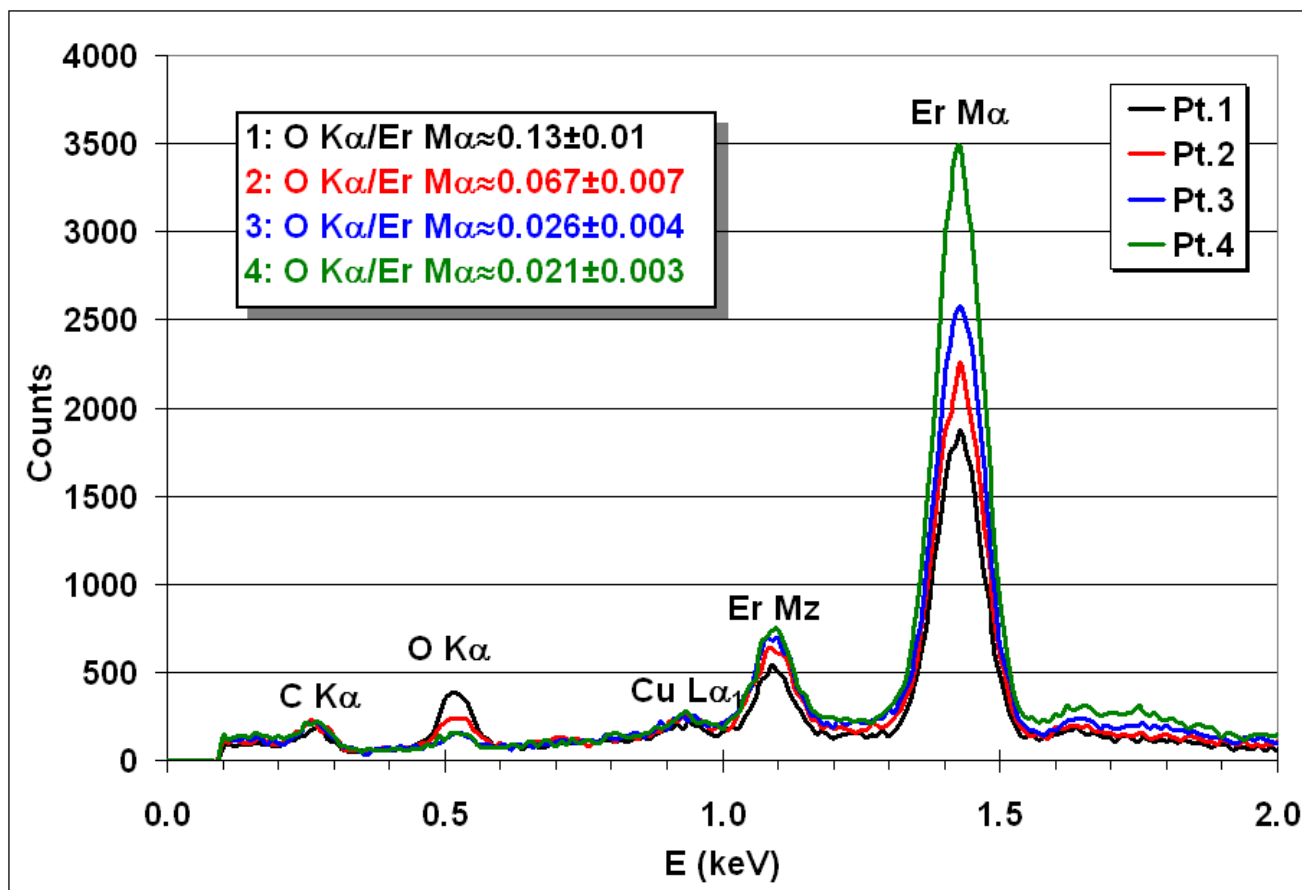
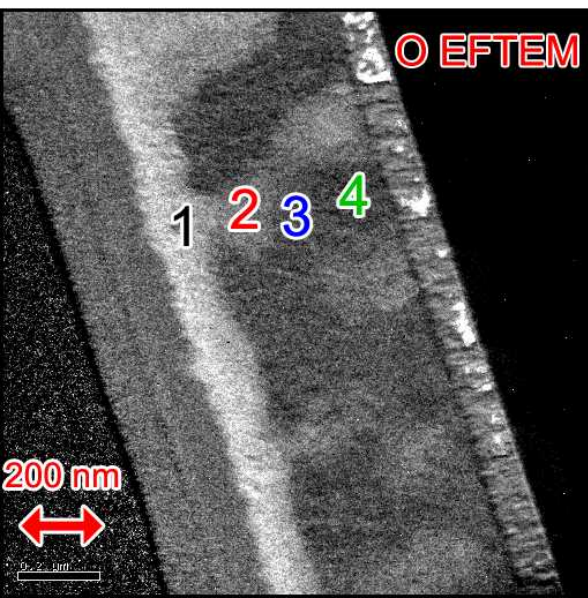
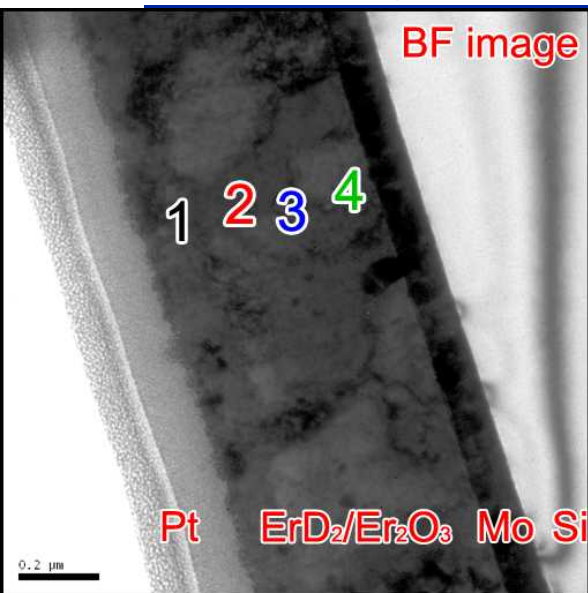
**CCD
camera**



EFTEM delineates oxides more clearly than EDS

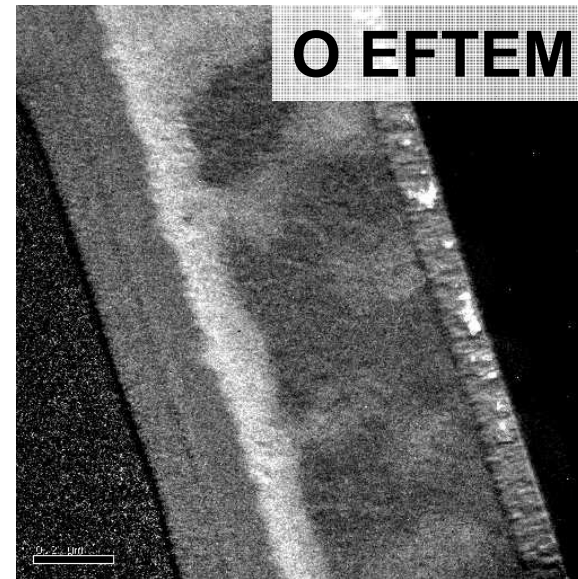
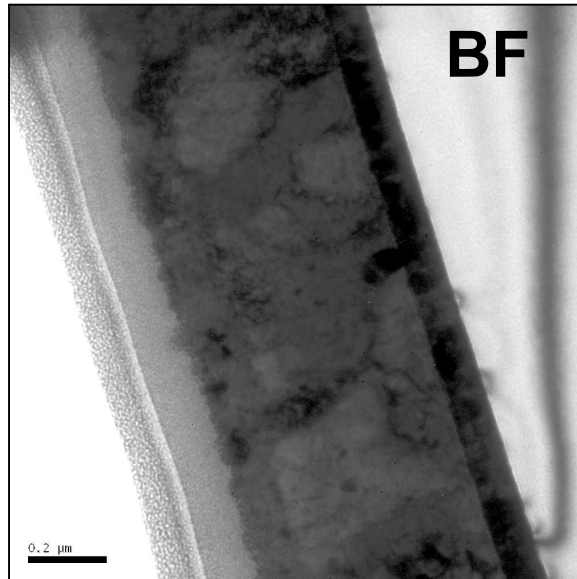


However, EDS point spectra can confirm the identity of an area chosen by EFTEM



EFTEM indicates surface oxides and penetration into the film

Area 1



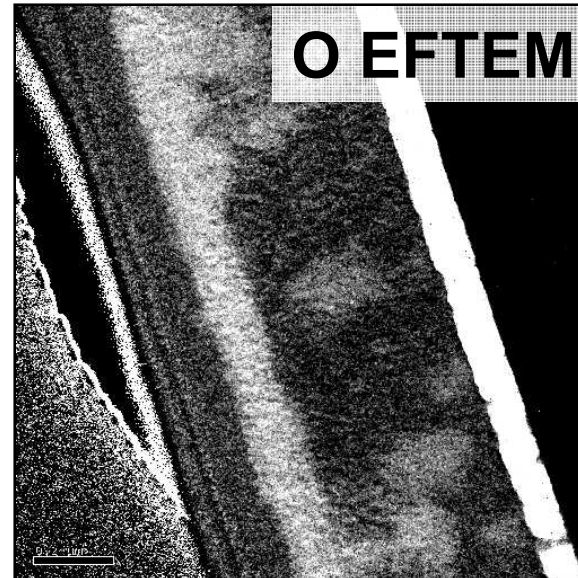
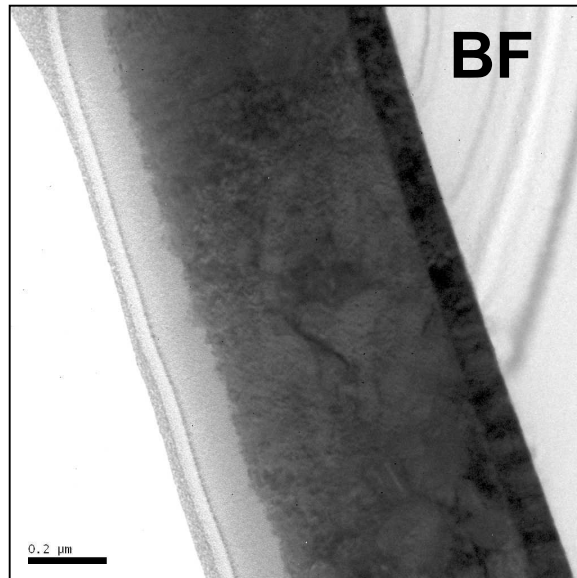
500 nm

↔

Growth
direction

↙

Area 2



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In this sample, surface oxides appear to be ≈ 100 nm thick

Pt

ErD₂/Er₂O₃

Mo

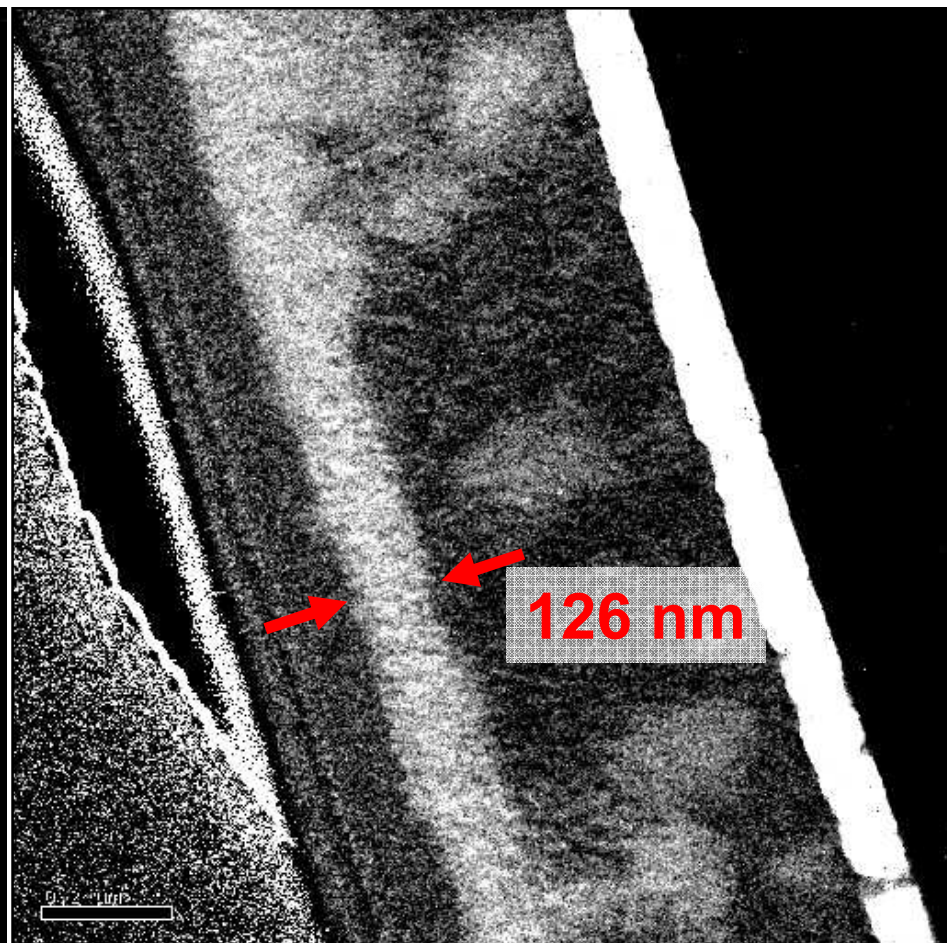
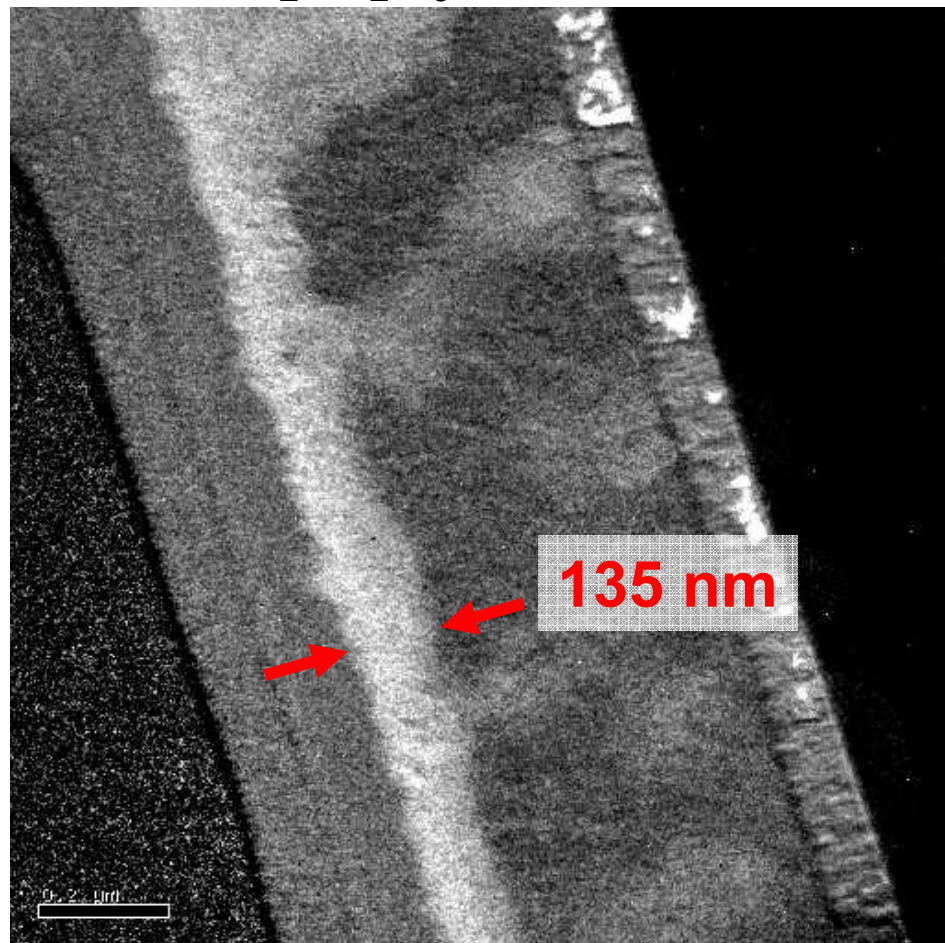
Si

Pt

ErD₂/Er₂O₃

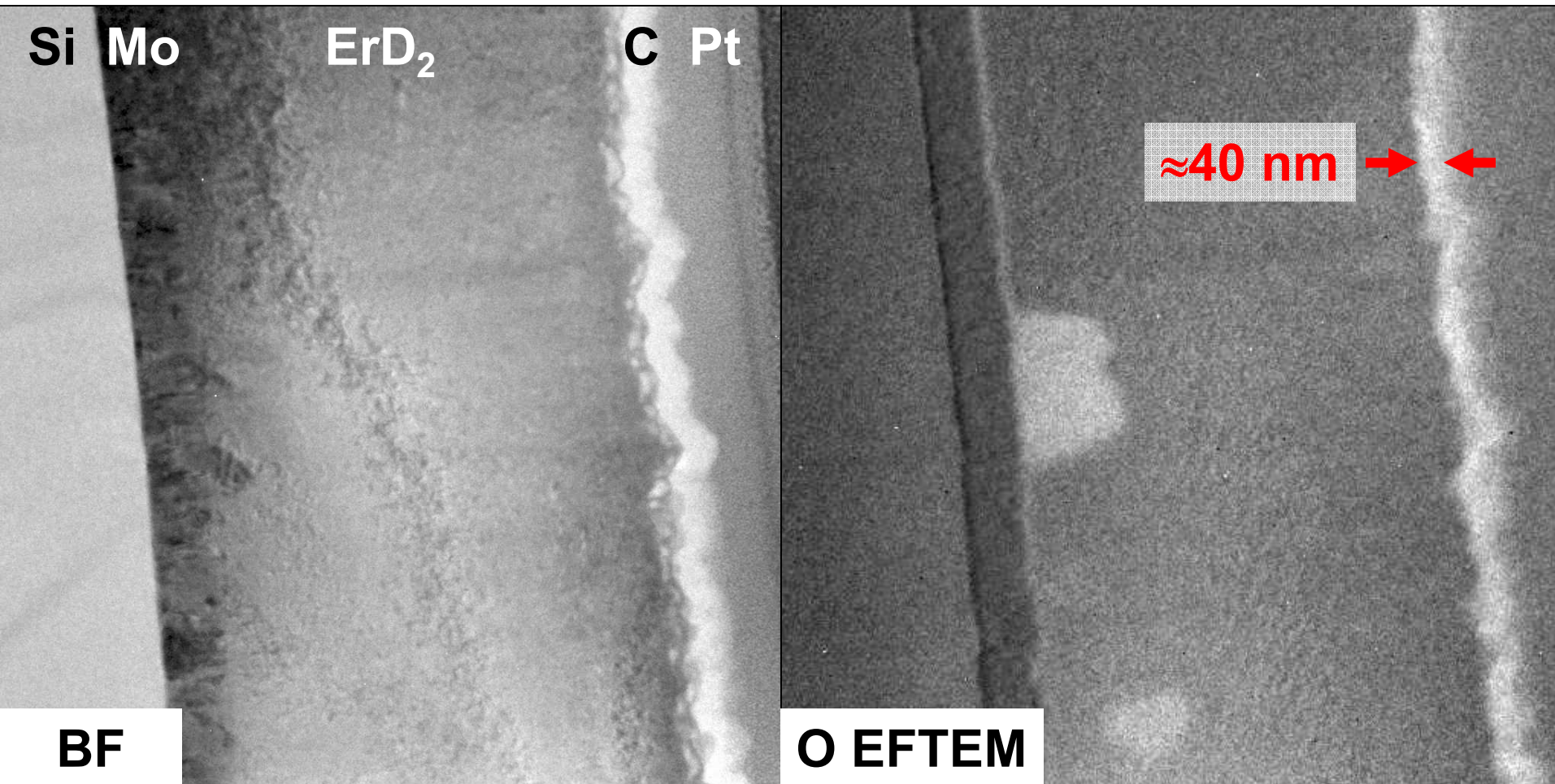
Mo

Si



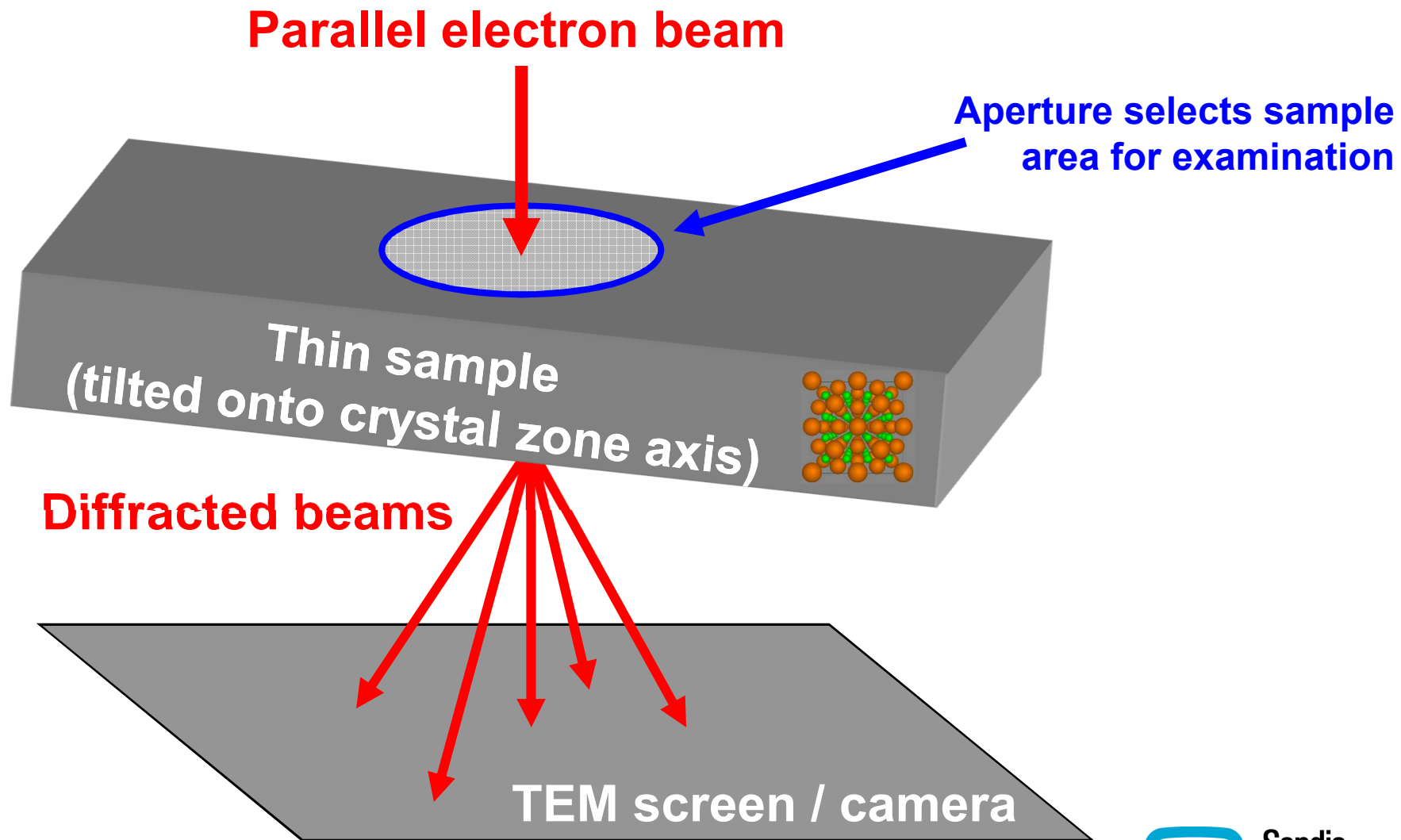
200 nm

In other samples, fewer large oxides and 30-40nm surface oxide

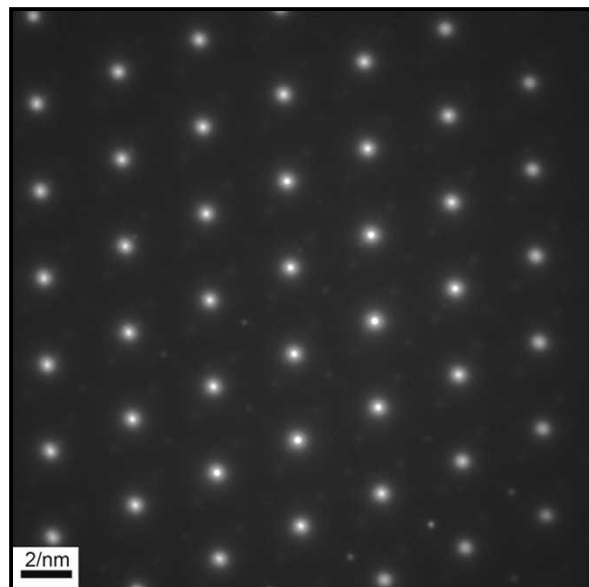
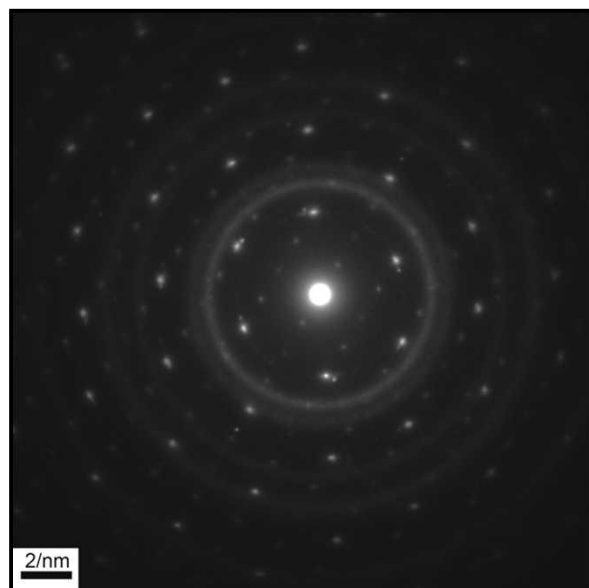


200 nm

Selected-area electron diffraction (SAD) allows us to examine crystallography

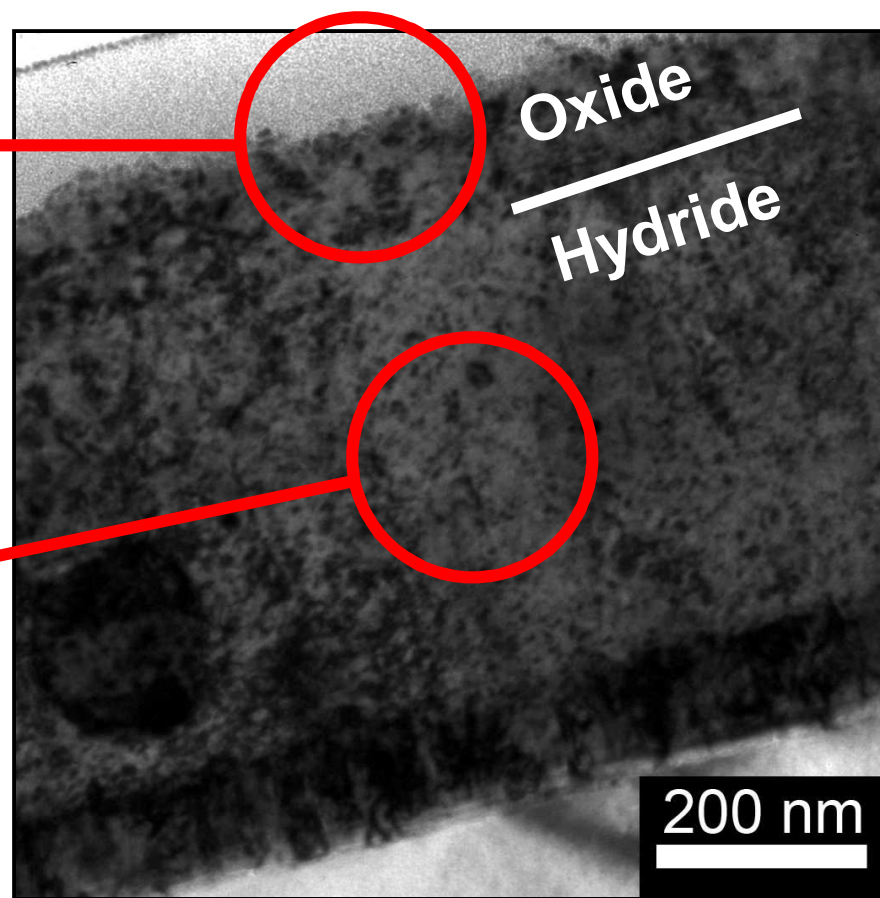


We can use diffraction to verify crystallography of the layers



Surface
oxide

Hydride



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Diffraction patterns confirm EFTEM phase identification

Experimental

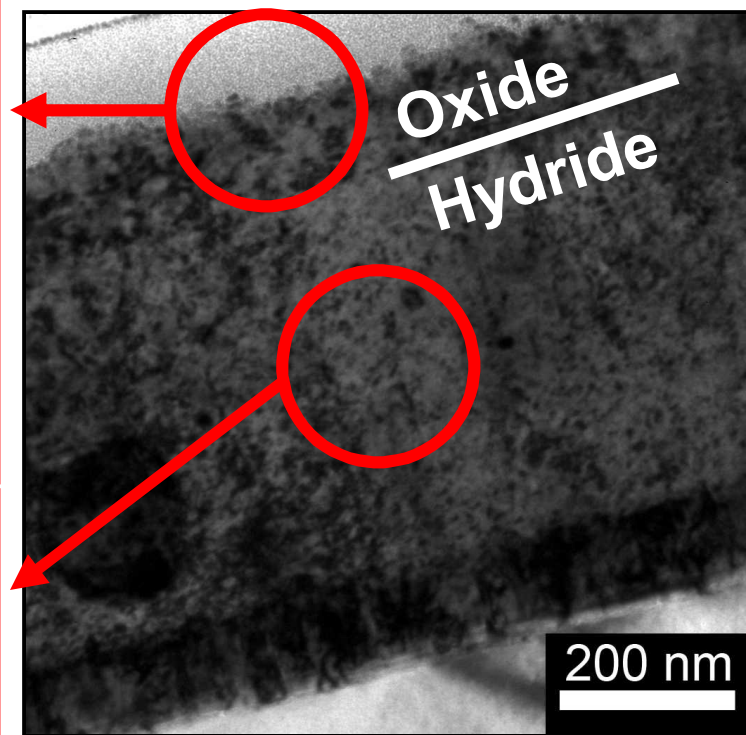
Calculated Er_2O_3 [011]

2/nm

Experimental

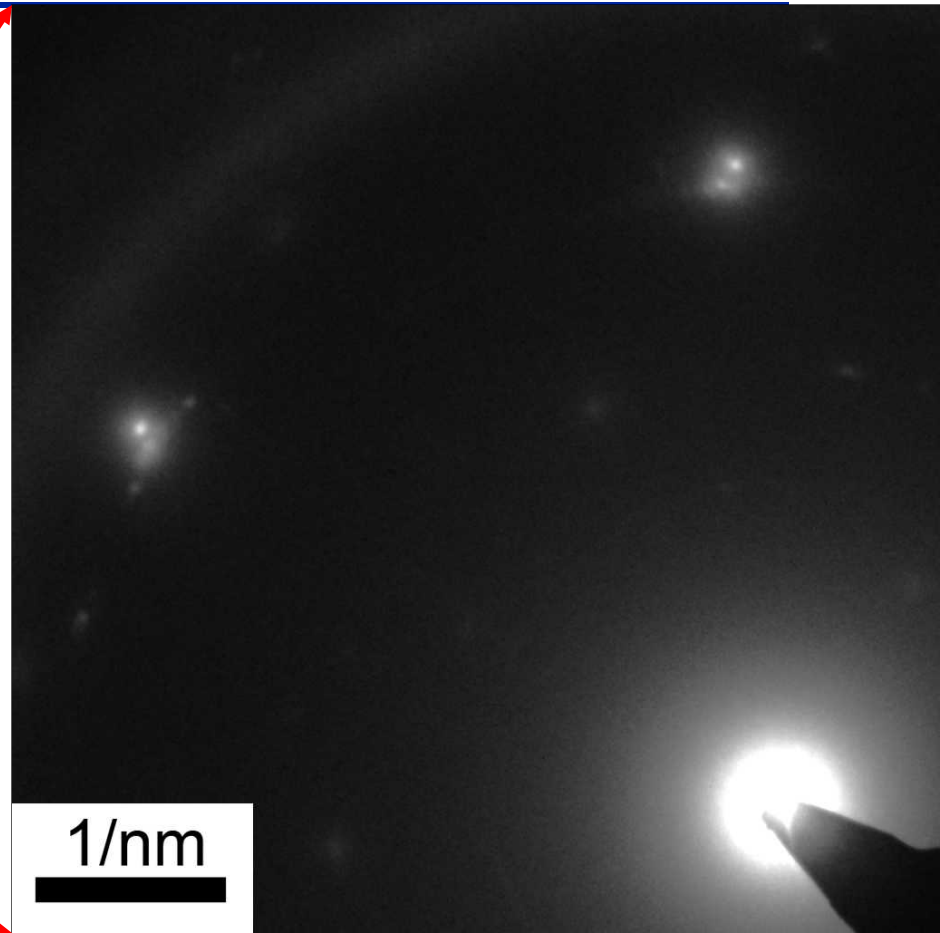
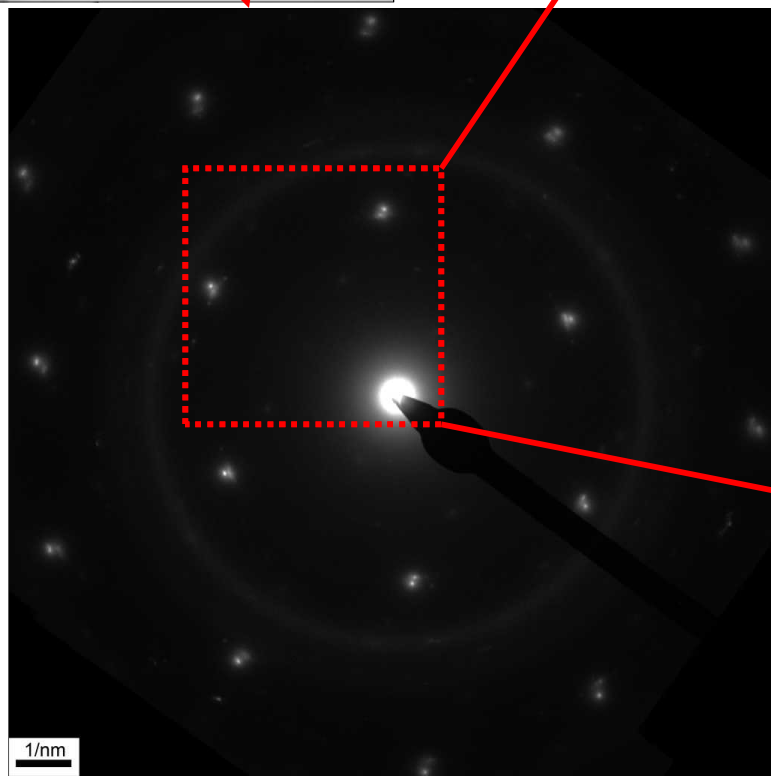
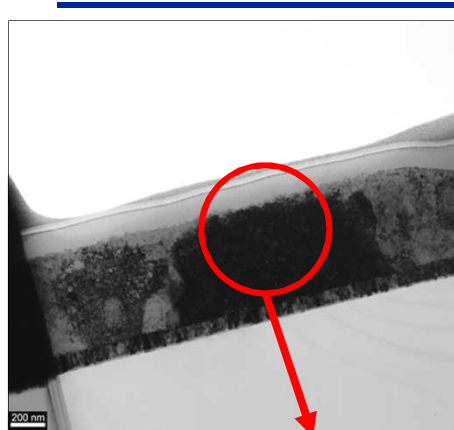
Calculated ErH_2 [011]

2/nm

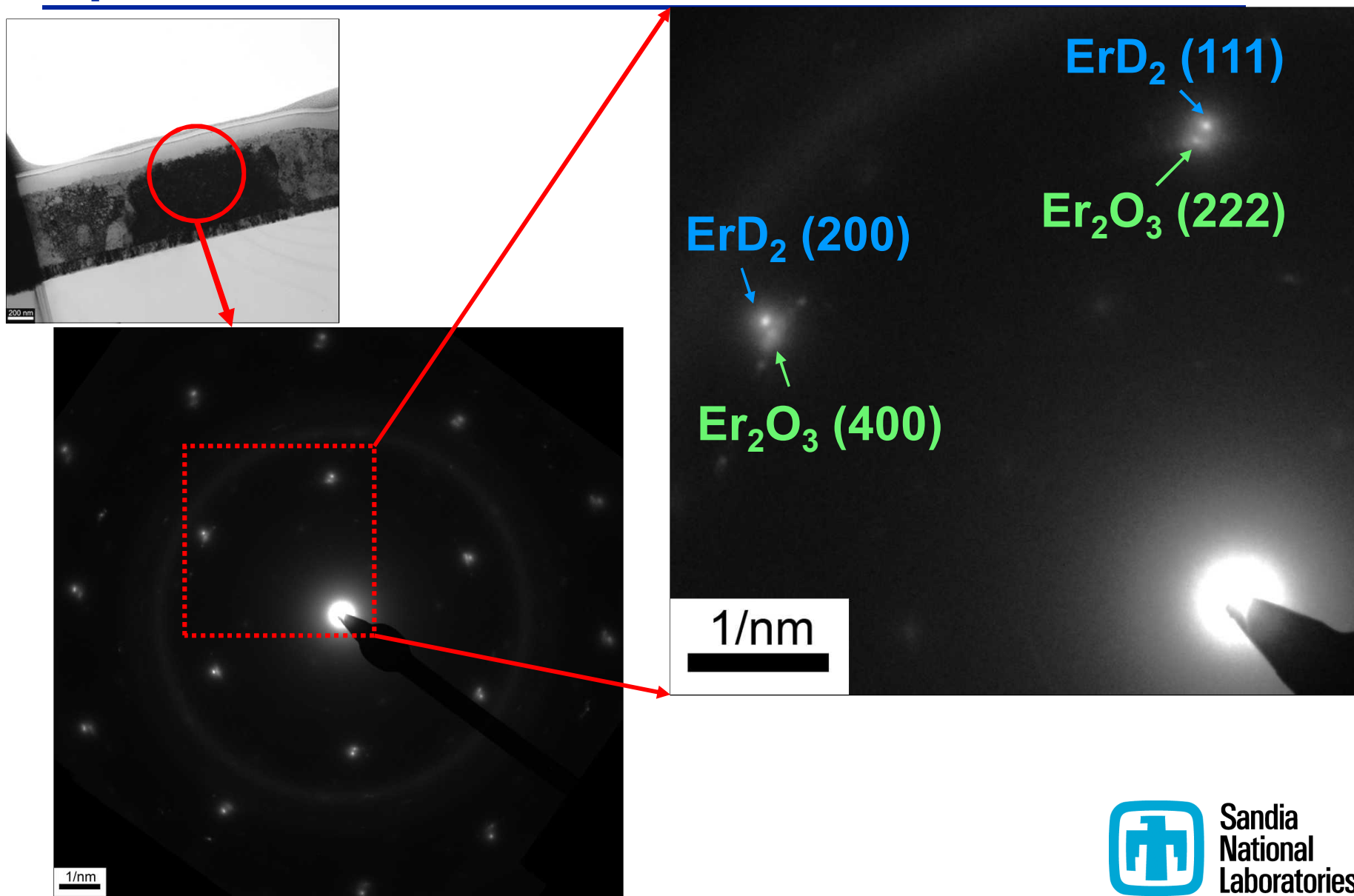


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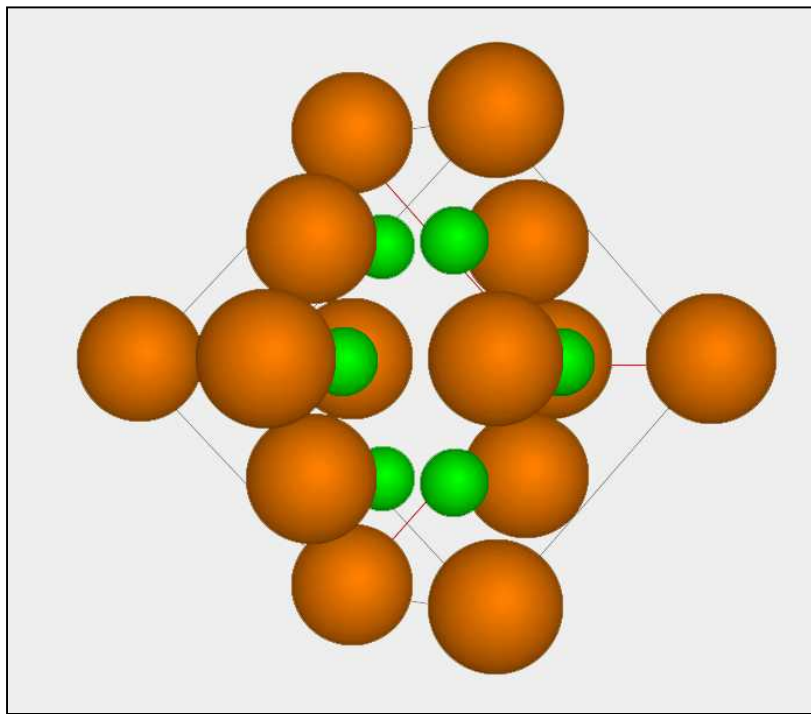
Diffraction shows hydride and oxide have epitaxial orientation



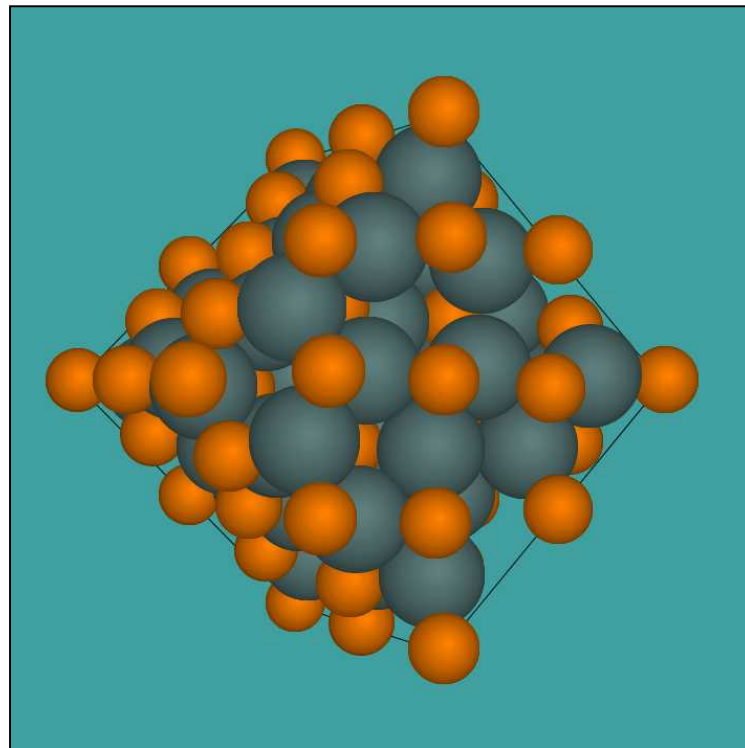
Diffraction shows hydride and oxide have epitaxial orientation



Near-integral lattice mismatch probable cause for epitaxy



$$a_{\text{ErD}_2} = 0.512 \text{ nm}$$

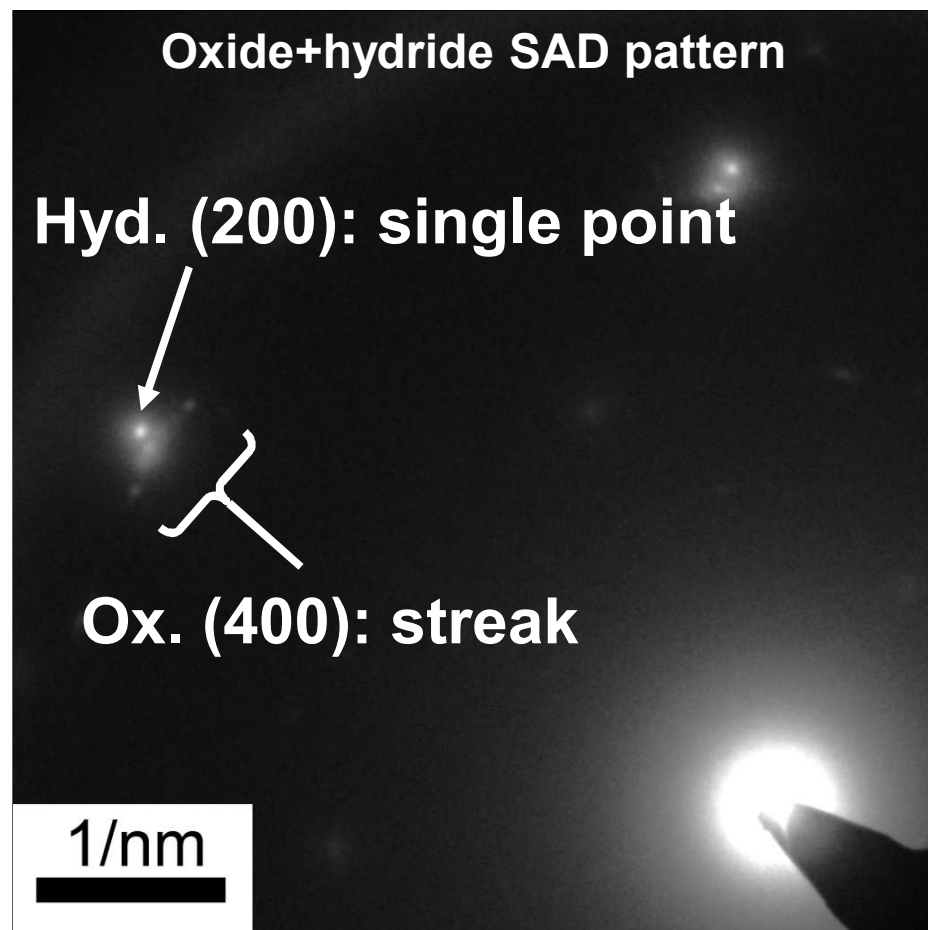
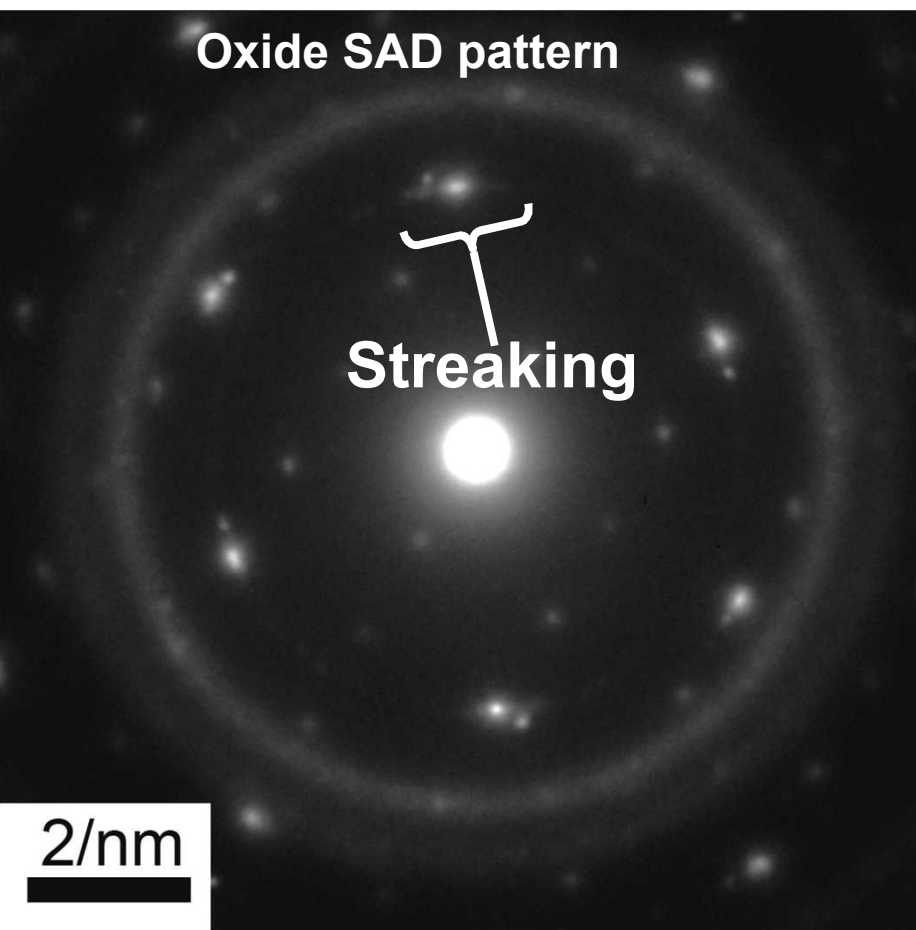


$$a_{\text{Er}_2\text{O}_3} = 1.054 \text{ nm}$$

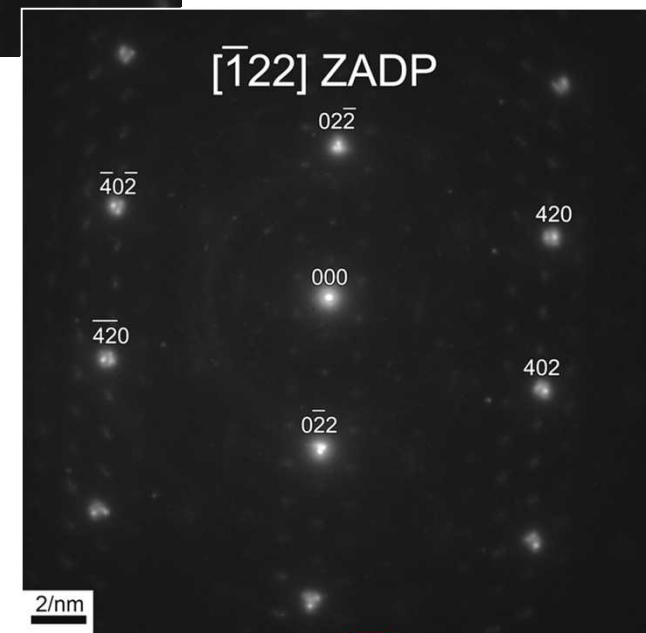
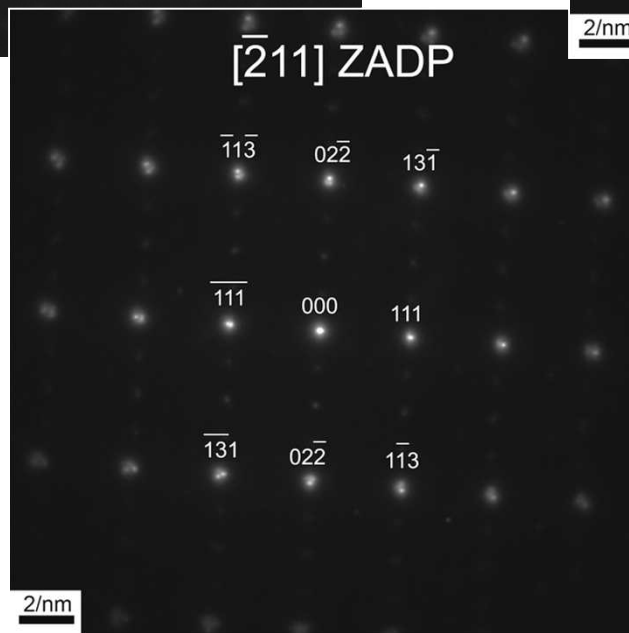
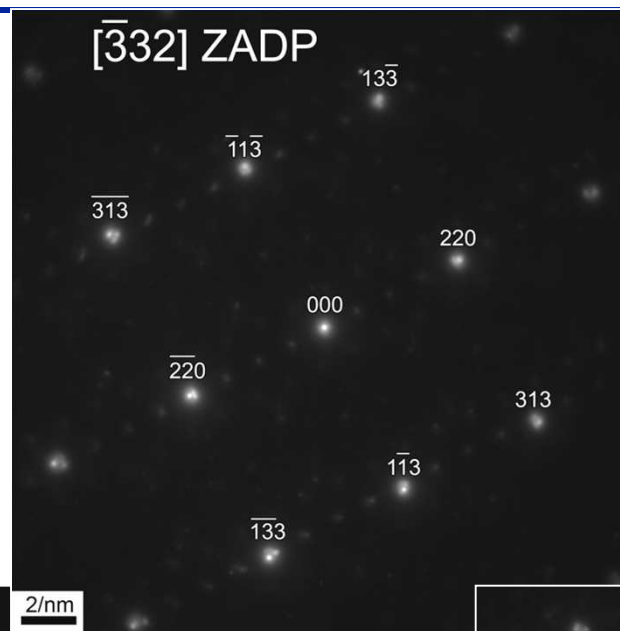
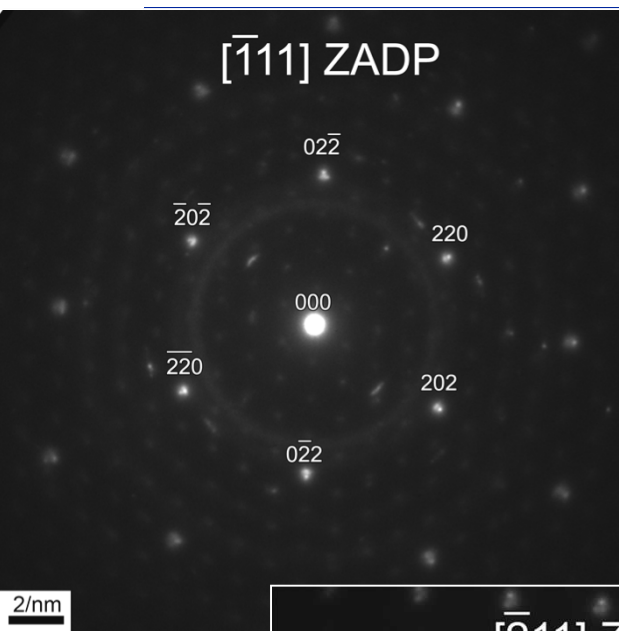
$$a_{\text{Er}_2\text{O}_3} / a_{\text{ErD}_2} \approx 2.06$$



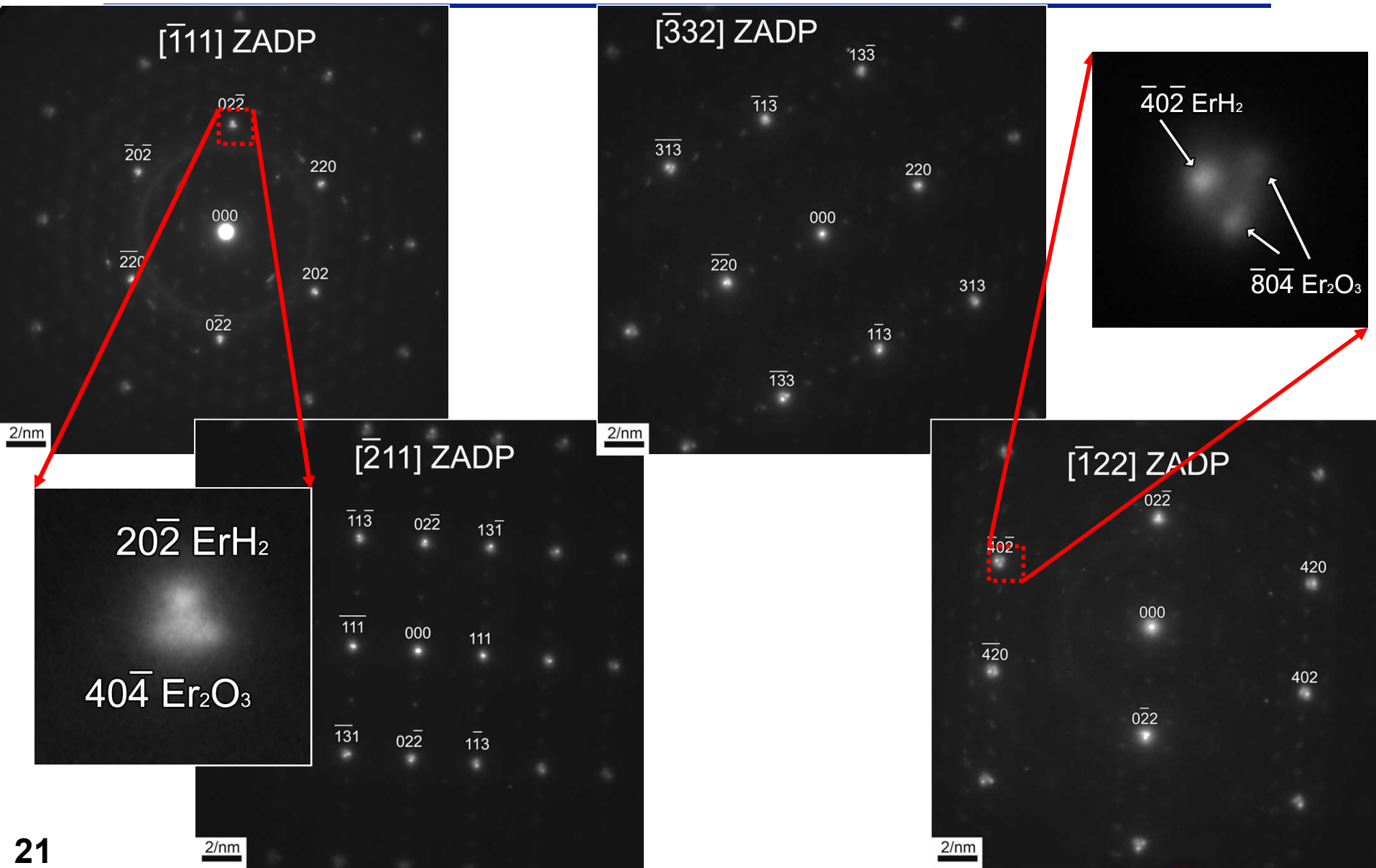
Streaking in oxide SADP indicates highly textured subgrains, not a single crystal



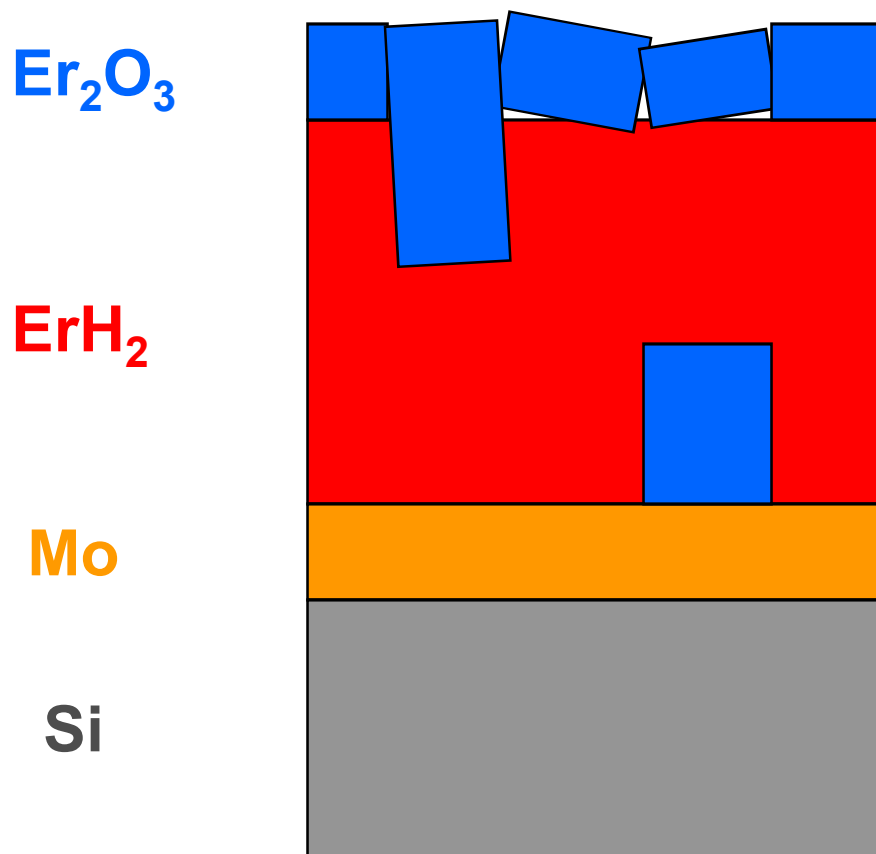
Different zone axes indicate a cube-on-cube orientation



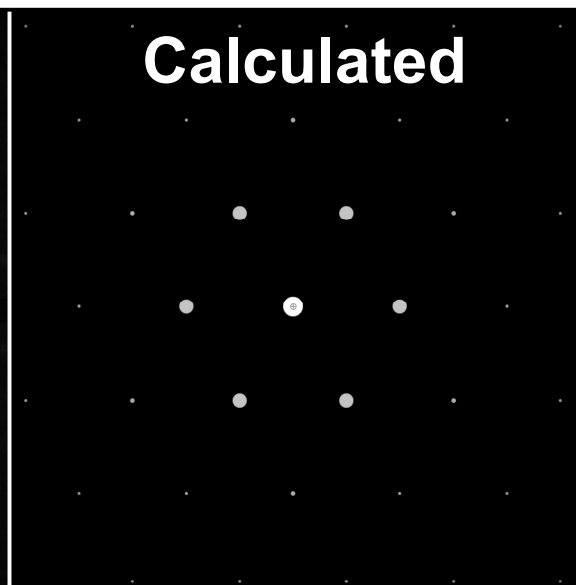
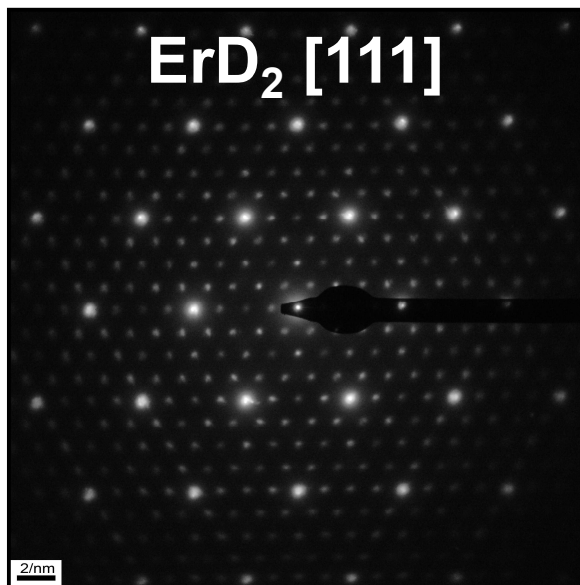
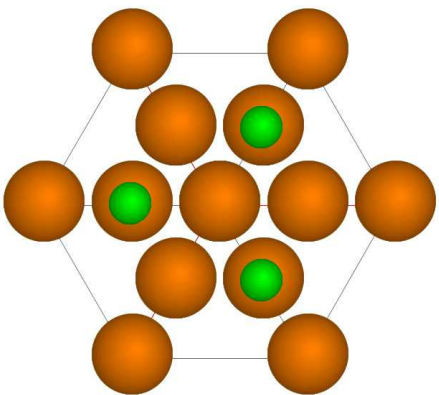
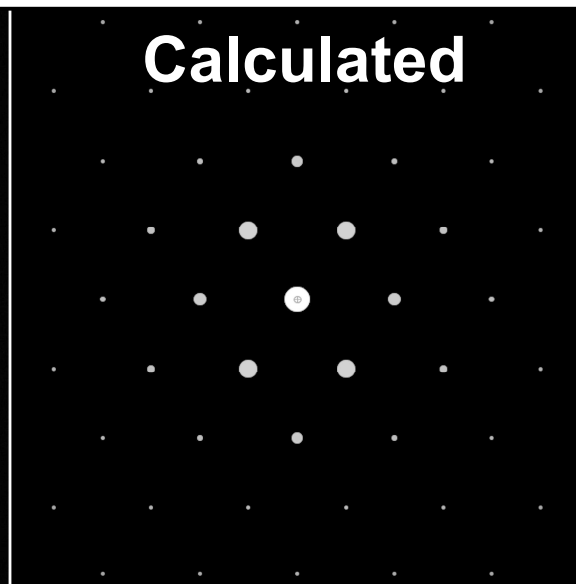
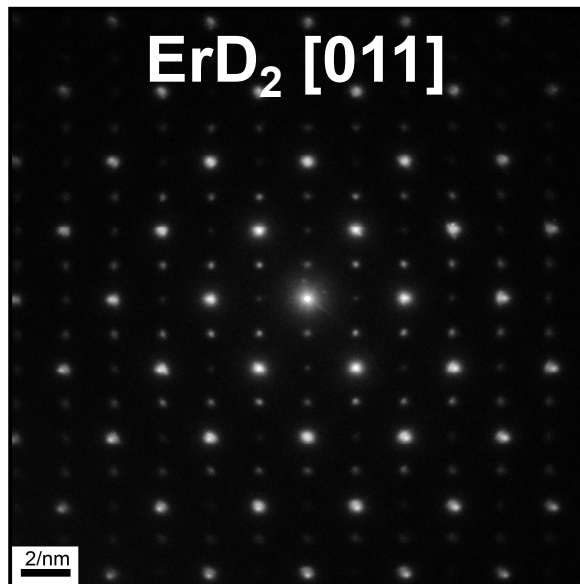
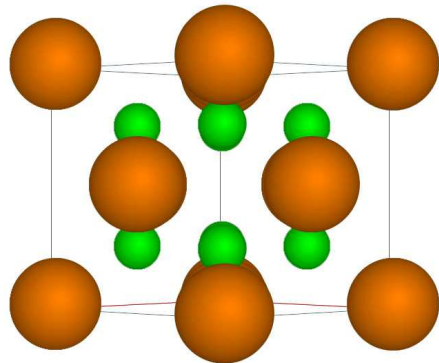
Different zone axes indicate a cube-on-cube orientation



Oxides seen at the surface and penetrating within the film

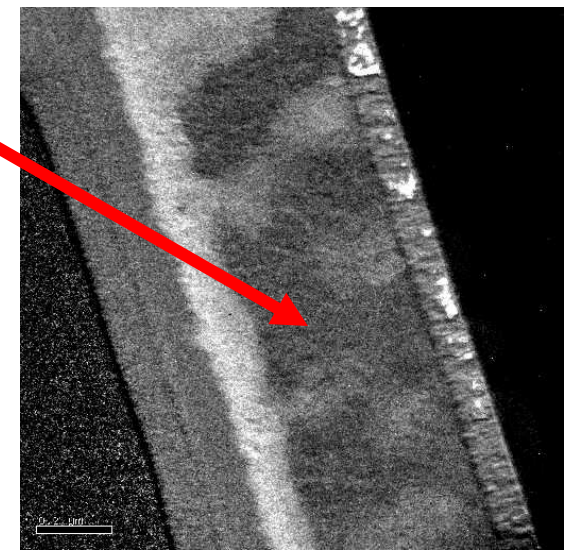
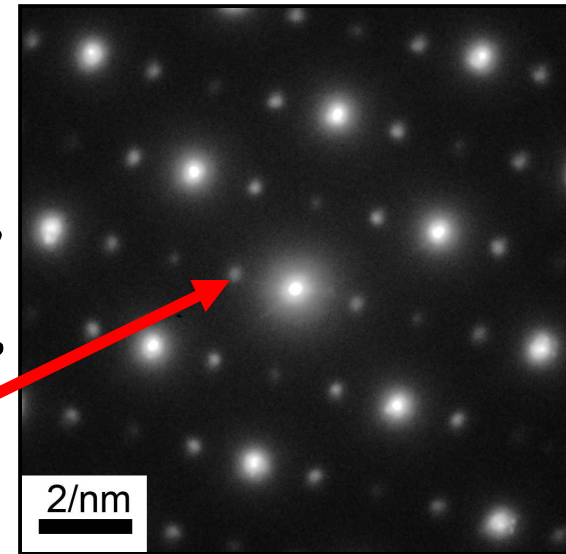
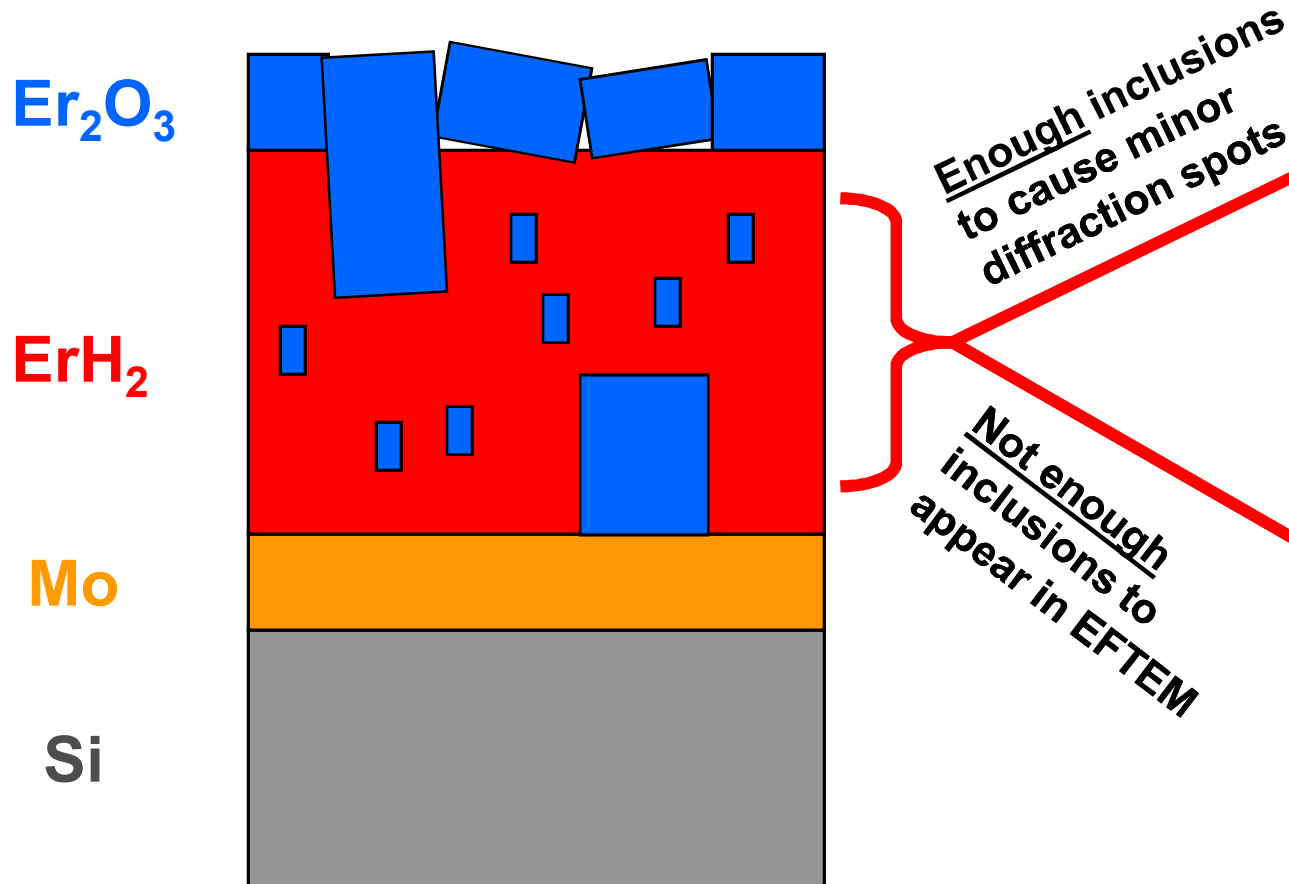


We observe satellite spots that are not predicted from the ErD_2 structure



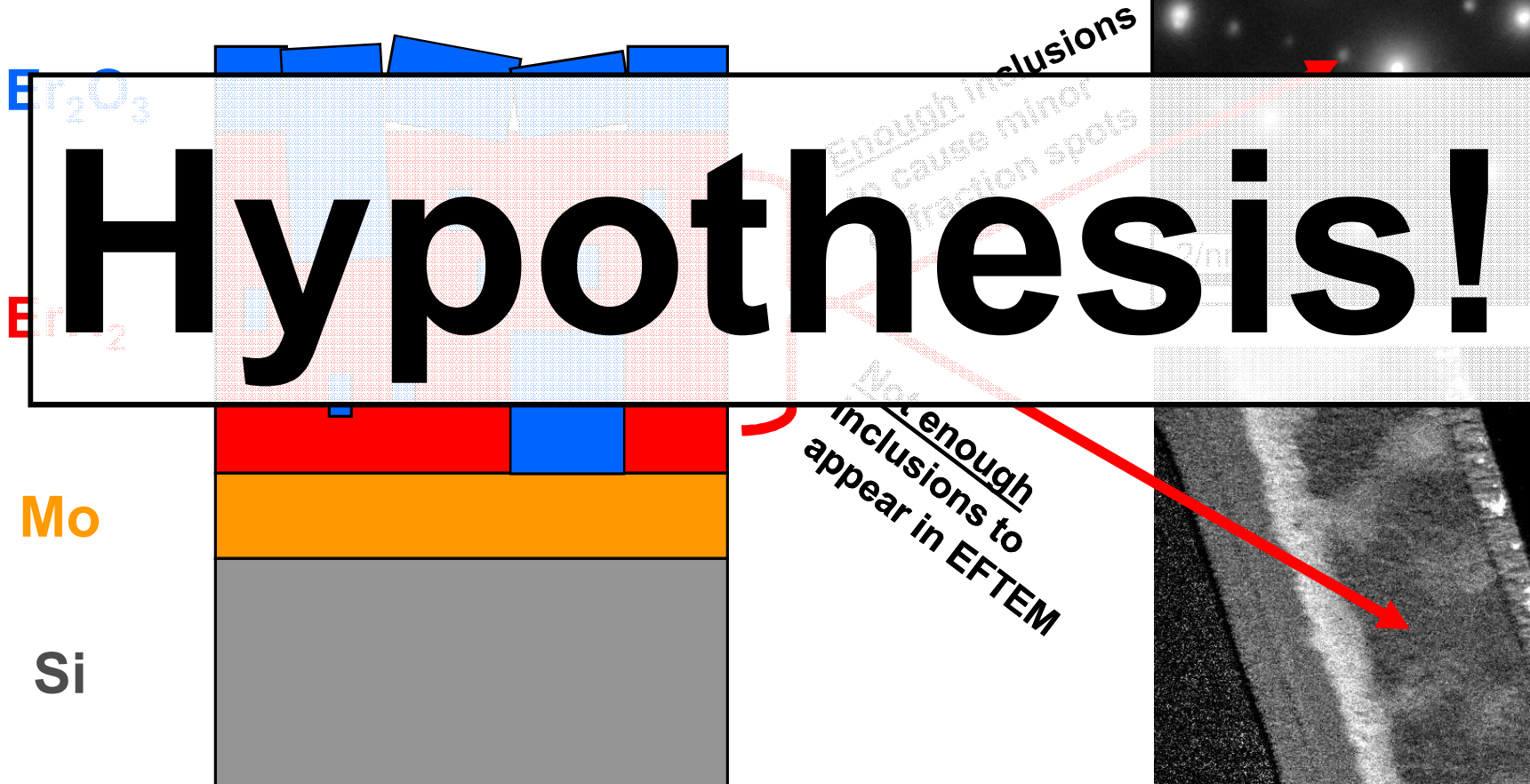
We have previously hypothesized these spots are due to double diffraction

It is possible that small, epitaxial nano-oxide inclusions in the matrix cause these satellite spots



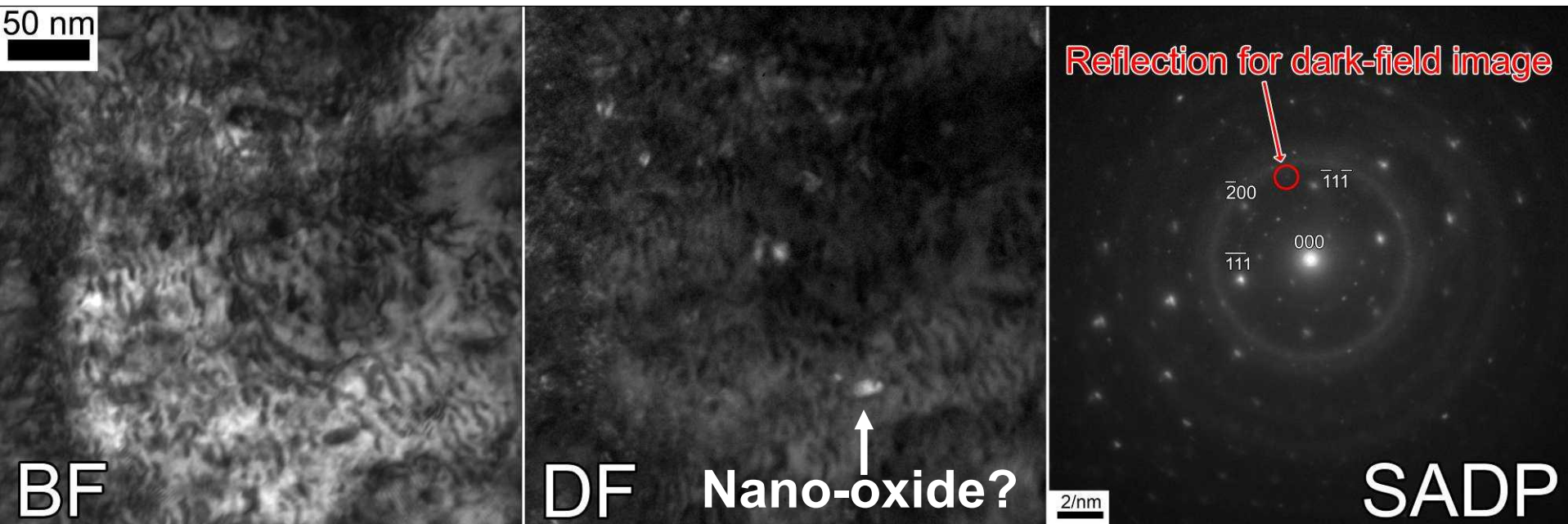
We have previously hypothesized these spots are due to double diffraction

It is possible that small, epitaxial nano-oxide inclusions in the matrix cause these satellite spots



We have previously hypothesized these spots are due to double diffraction

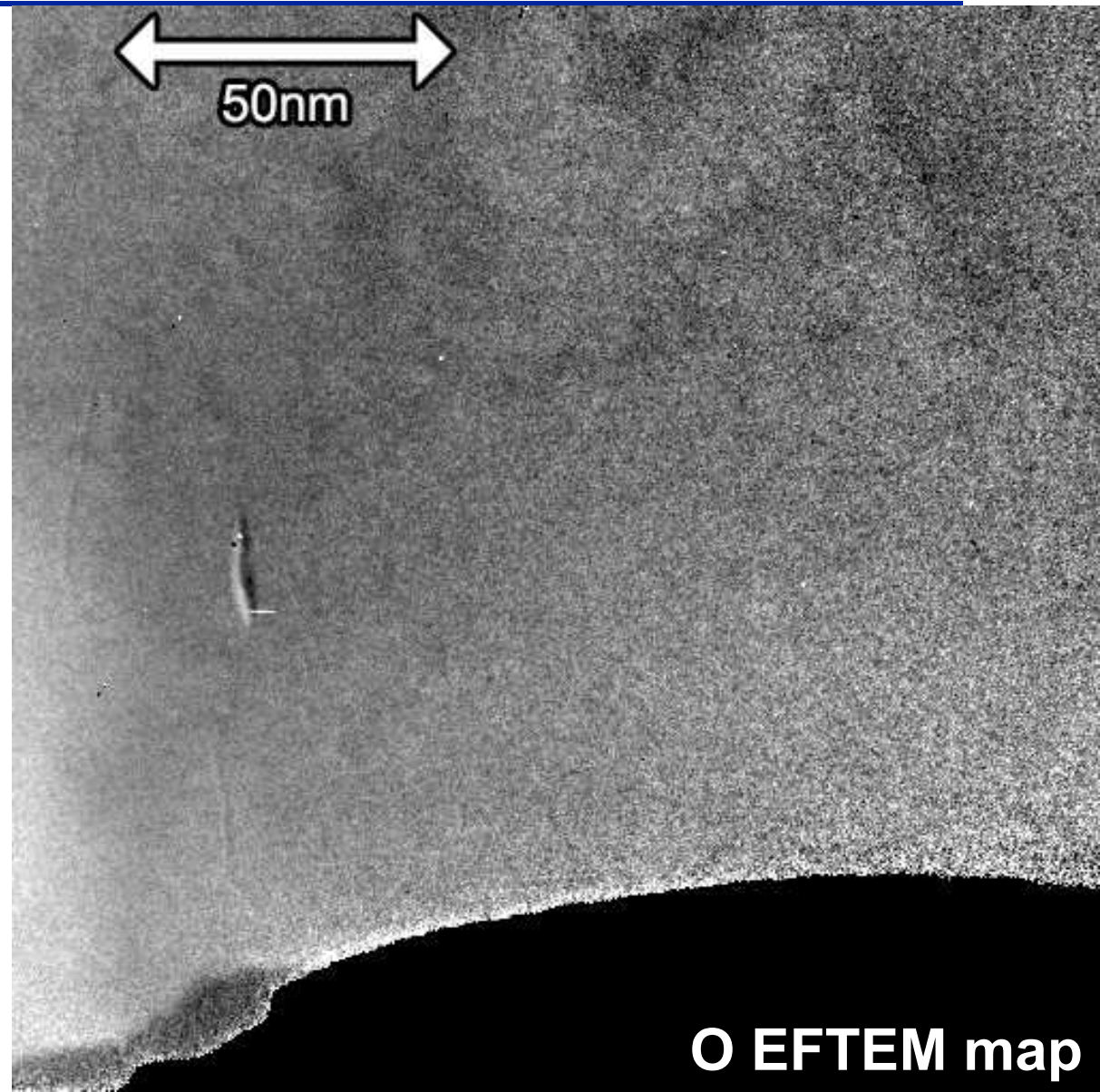
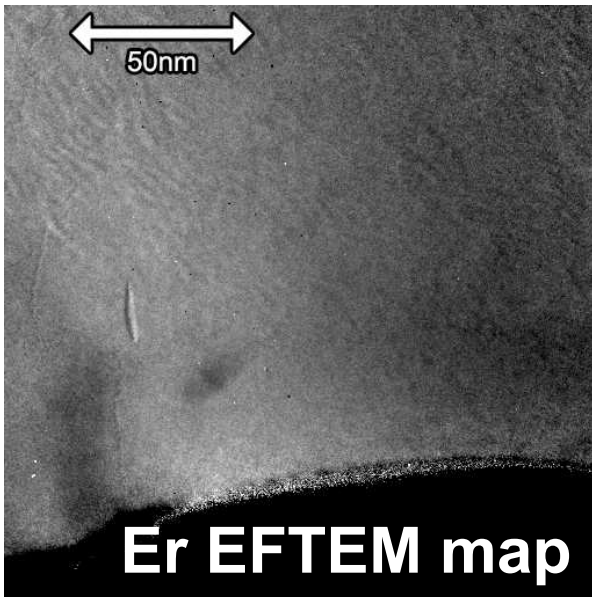
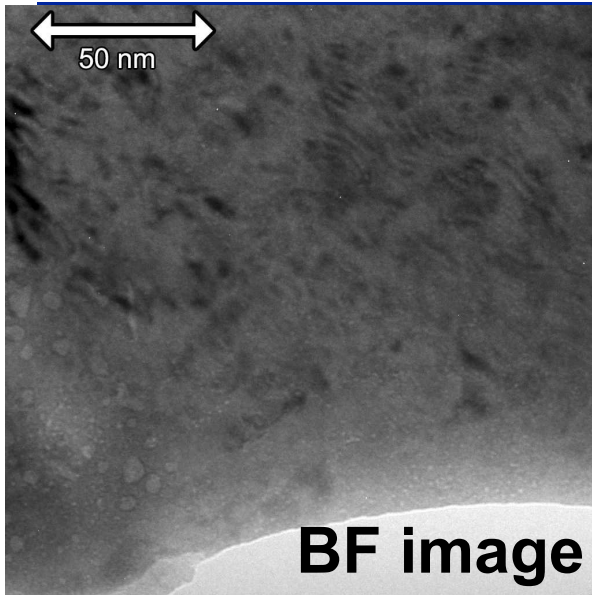
Due to low intensity of satellite spots, imaging of supposed oxide is ambiguous:



Other possibilities:

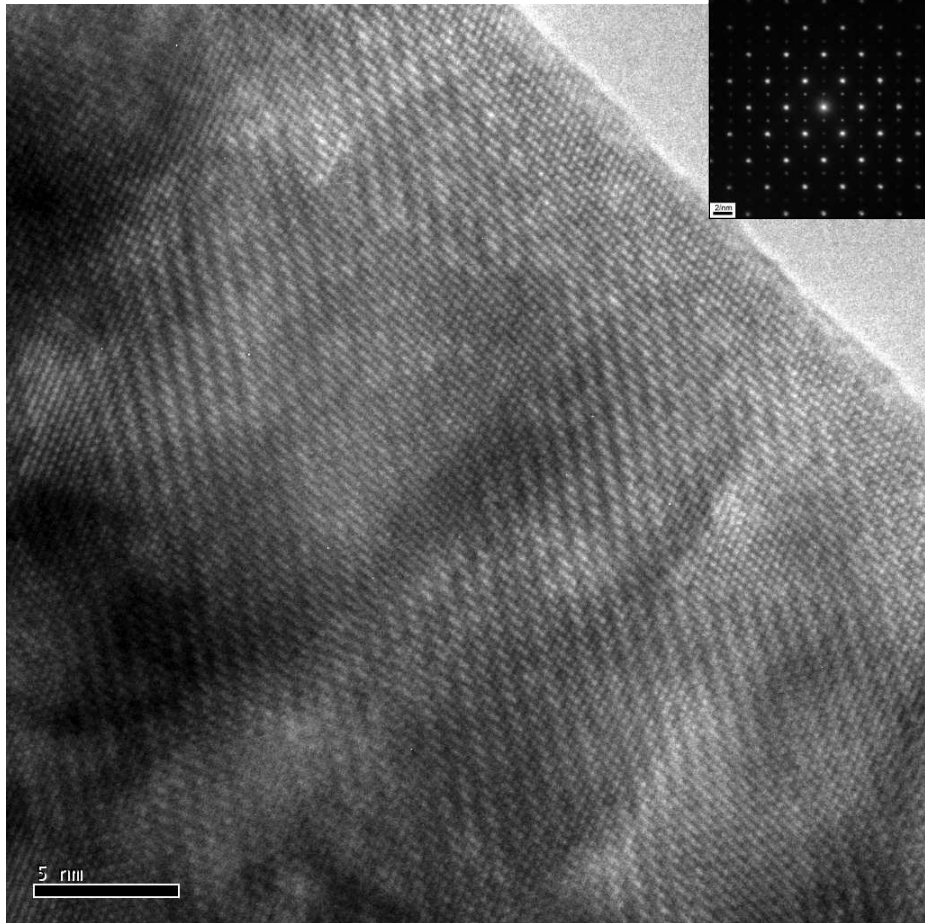
- Use higher-resolution EFTEM
- Use lattice-imaging high-resolution TEM (HREM)
- Use electron-energy-loss spectroscopy (EELS)

Higher-resolution EFTEM shows no obvious oxide particles

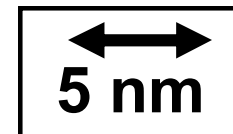
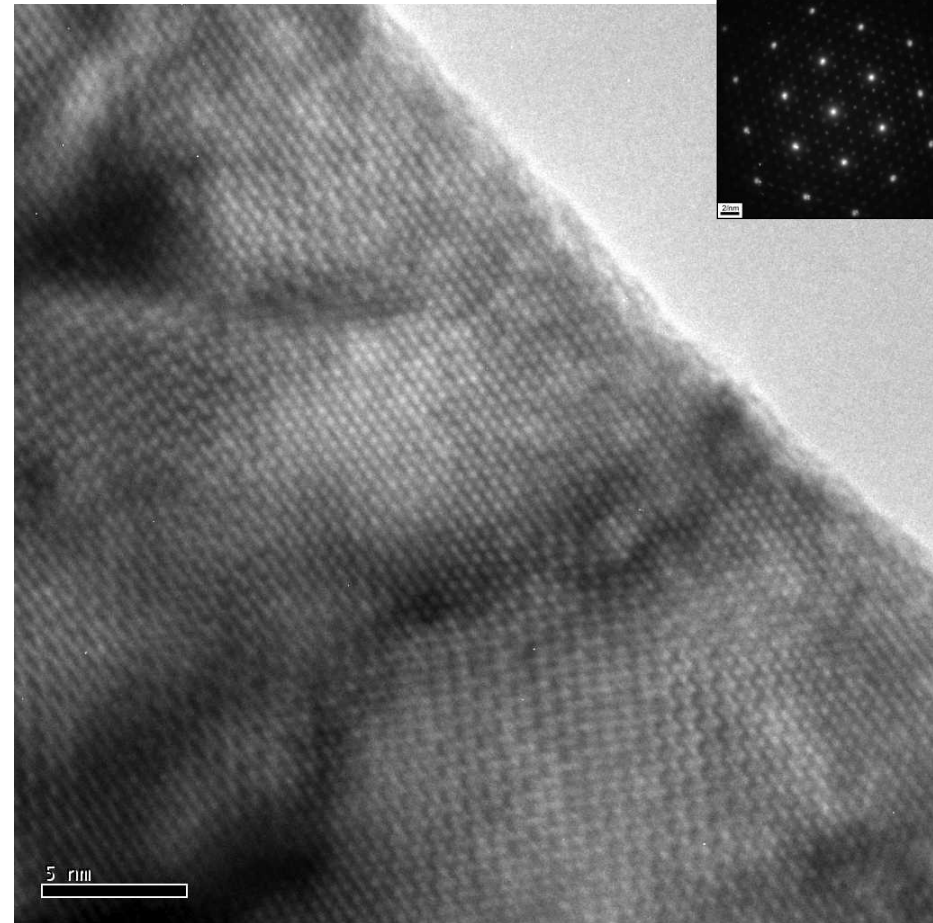


HREM shows details of structure

011 zone



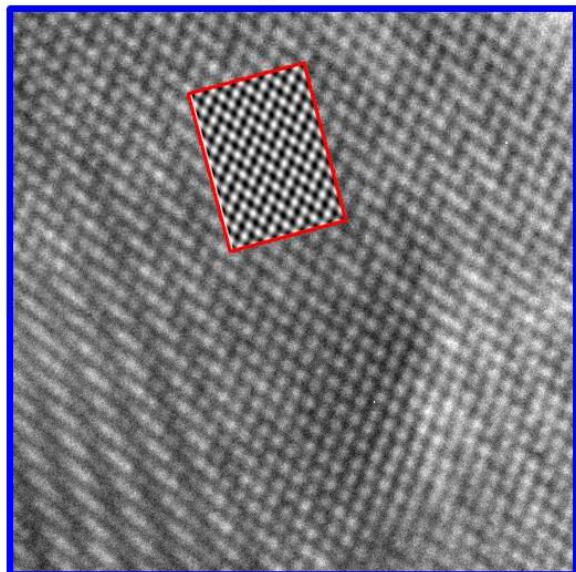
111 zone



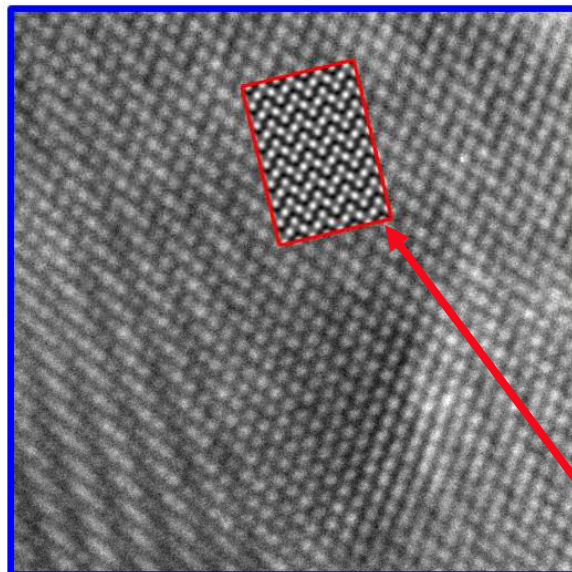
Micrographs are not the same area
Sample prepared by conventional ion milling, not FIB

HREM lattice images at different defocus values Δf must be compared to simulations

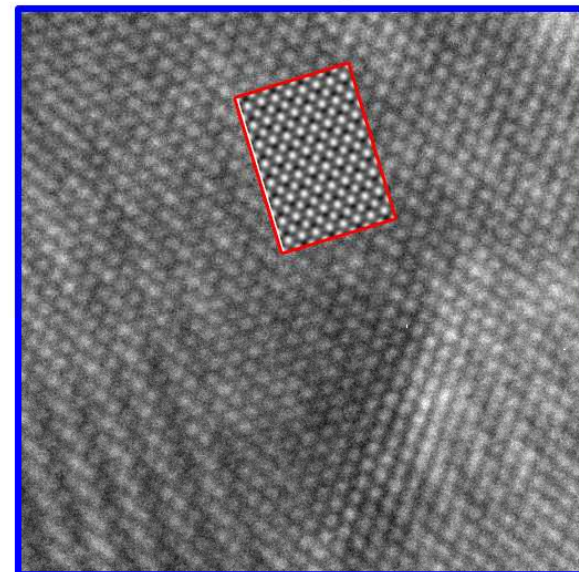
$\Delta f = 0$ nm



$\Delta f = -9$ nm



$\Delta f = -18$ nm



5 nm

Experimental data

Simulated Er_2O_3

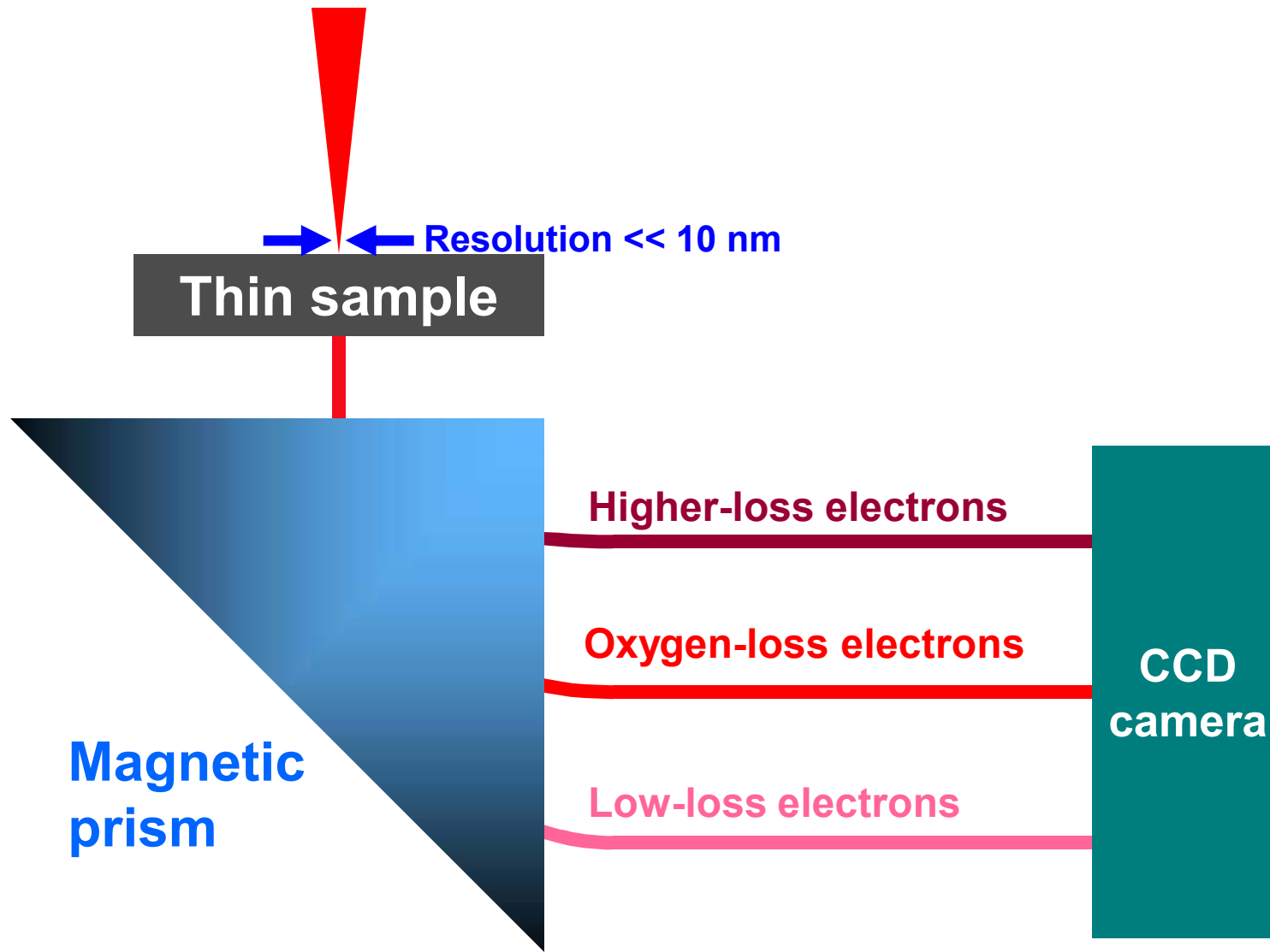
Calculated images match some sample areas,
but not others

→ Continuing to explore in more detail

→ Not conclusive yet

EELS can be used to look for oxygen at the nanometer scale

Convergent electron beam

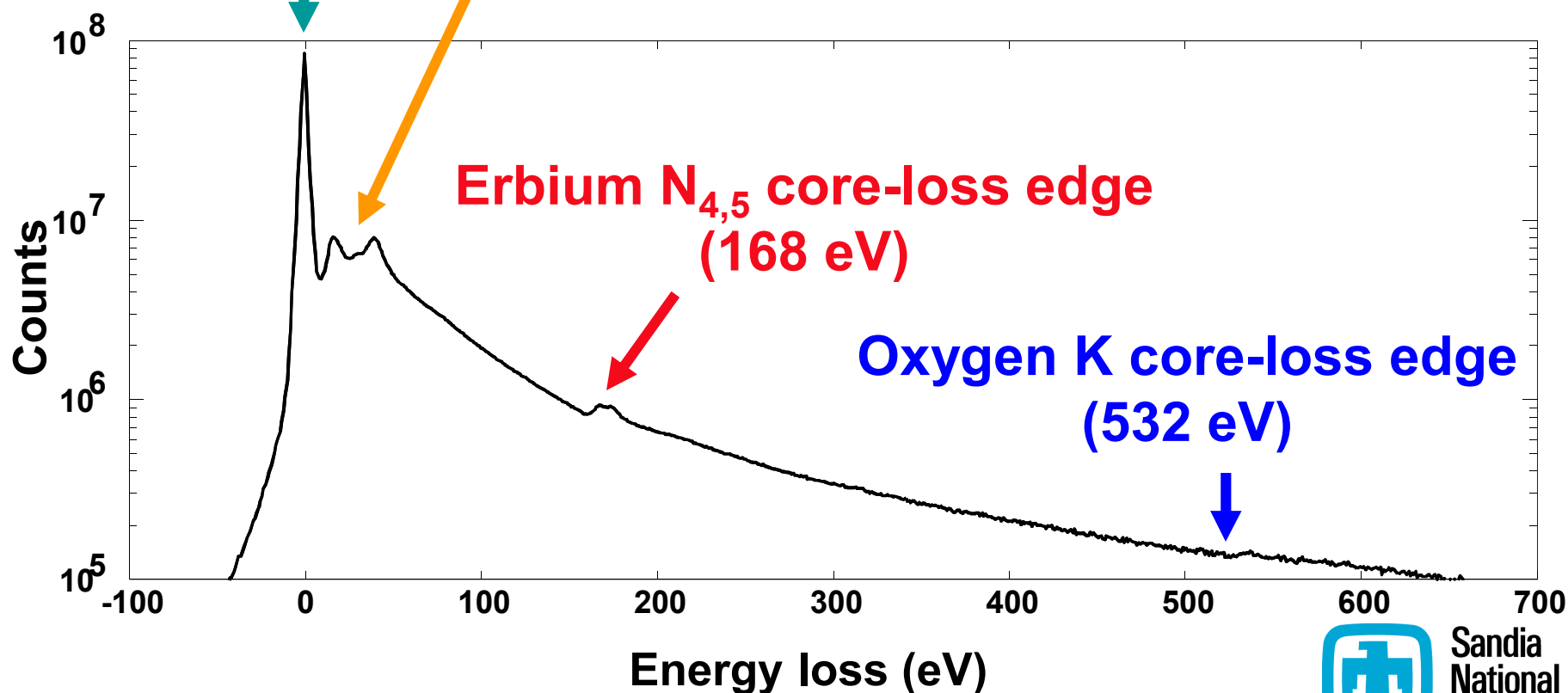


EELS spectra show erbium and oxygen

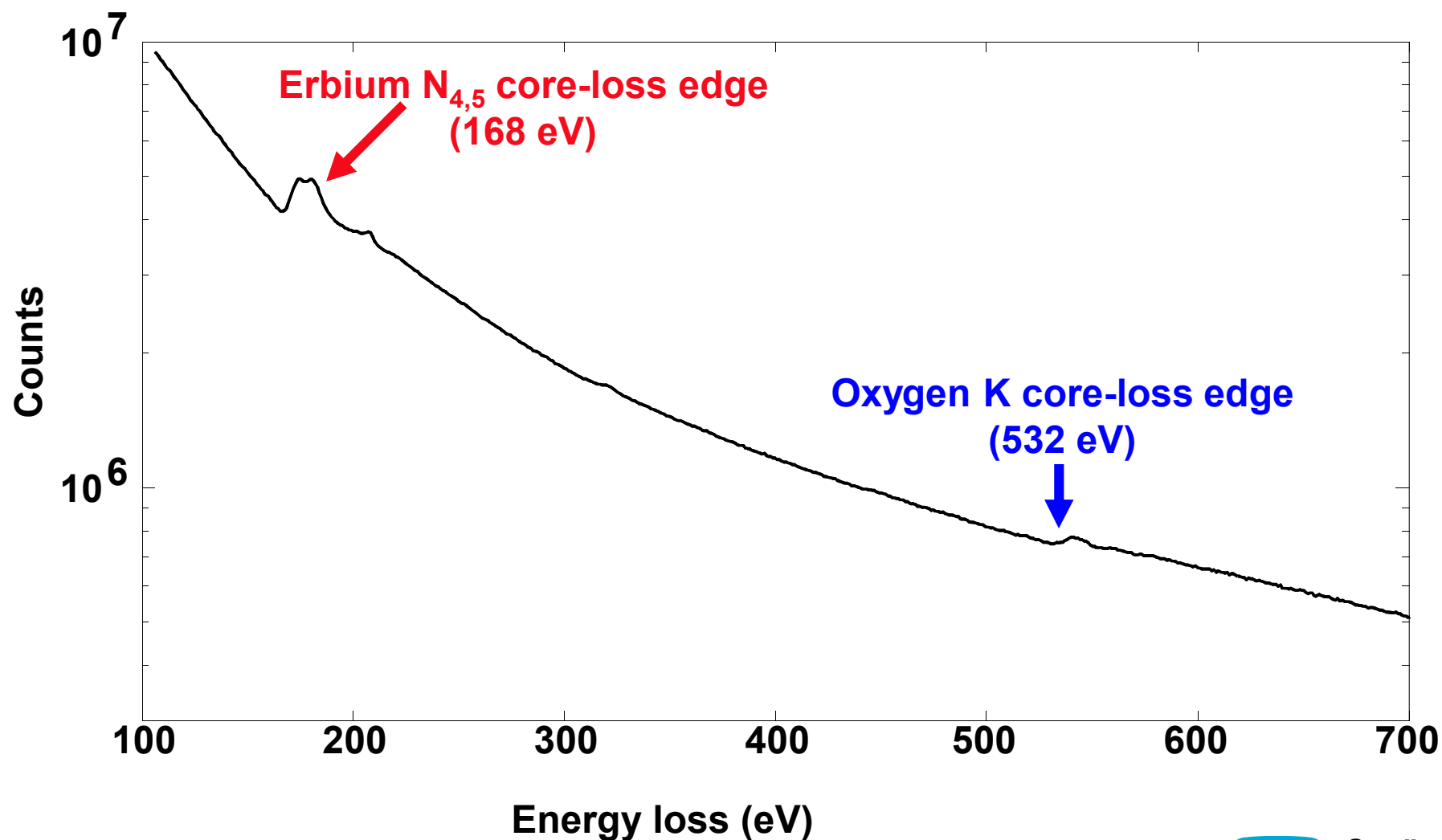
Zero-loss peak
(unscattered electrons)

Plasmon peaks
(bonding effects)

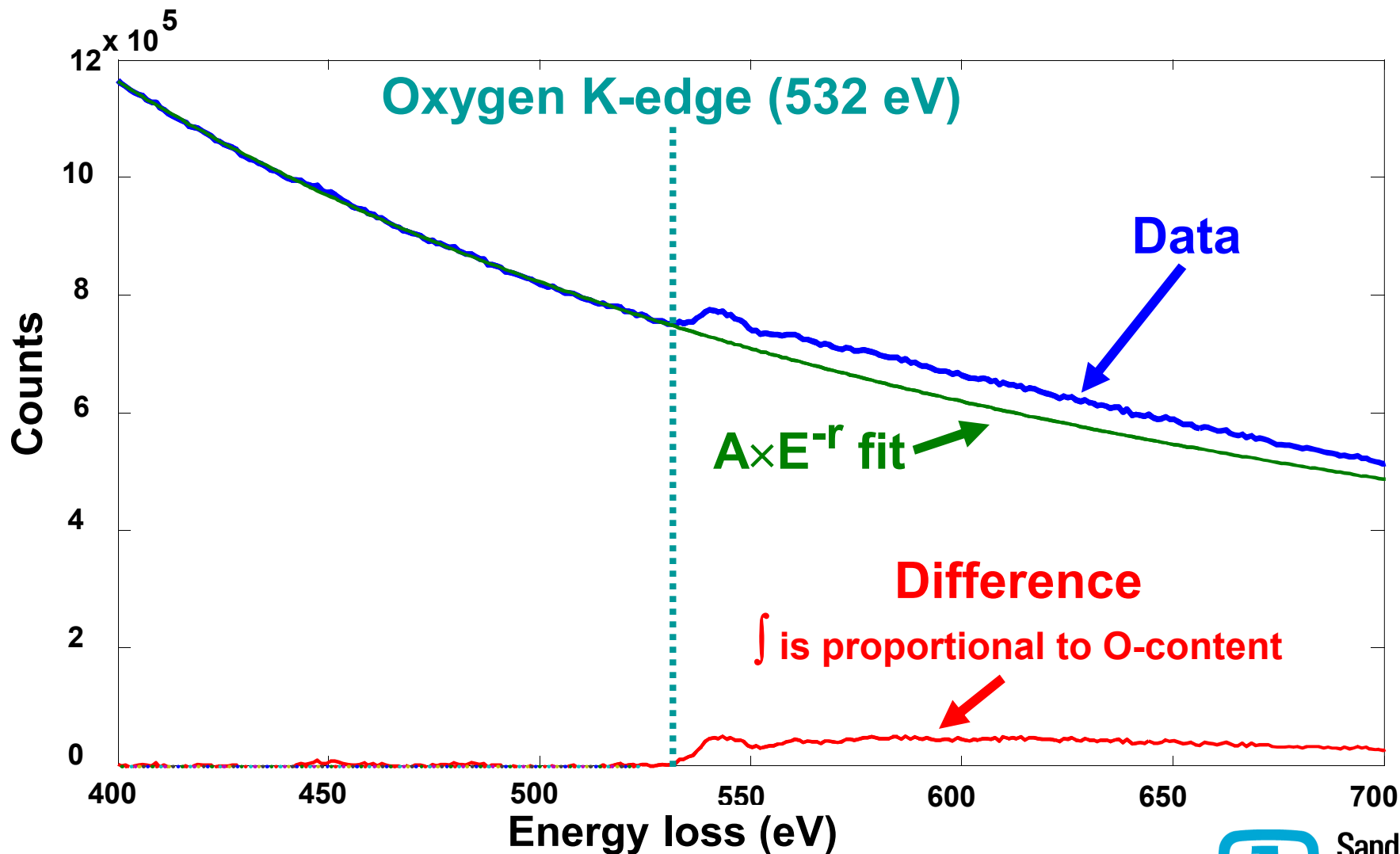
(Spectrum from large
 Er_2O_3 surface particle)



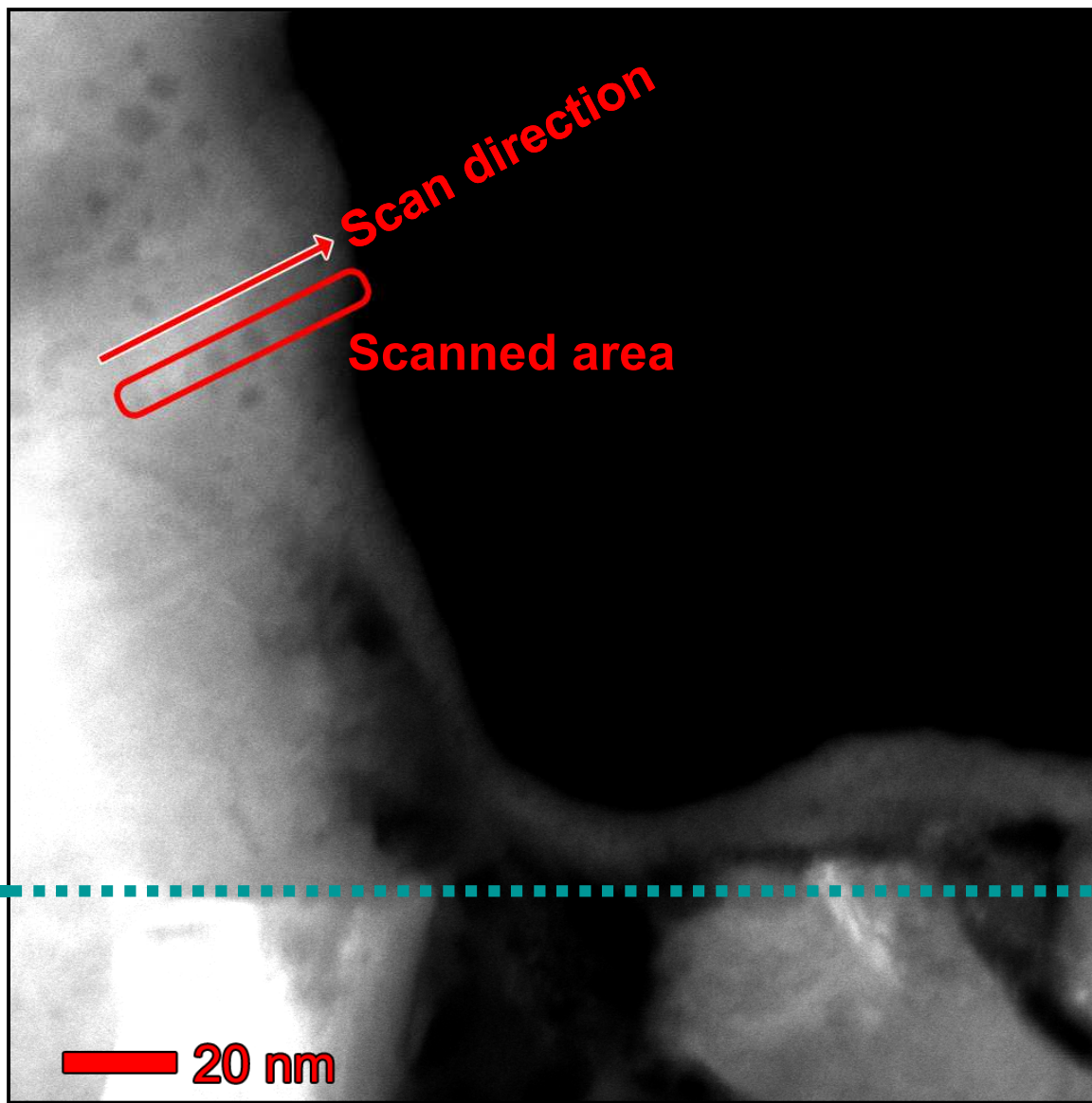
EELS spectra show erbium and oxygen



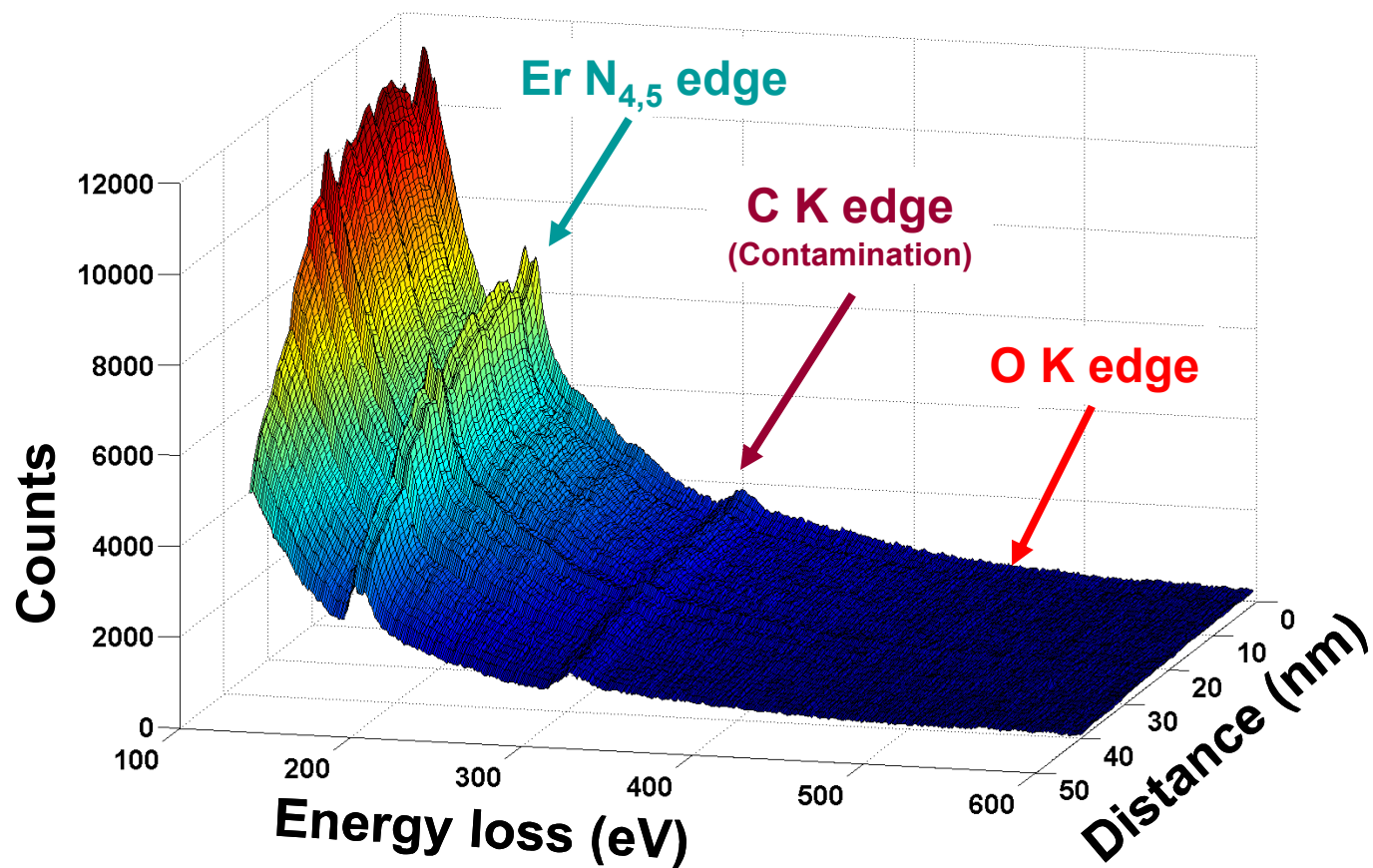
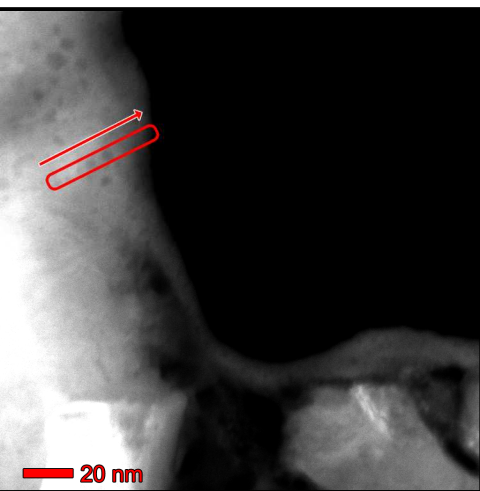
Curve fitting allows semi-quantitative analysis of oxygen content



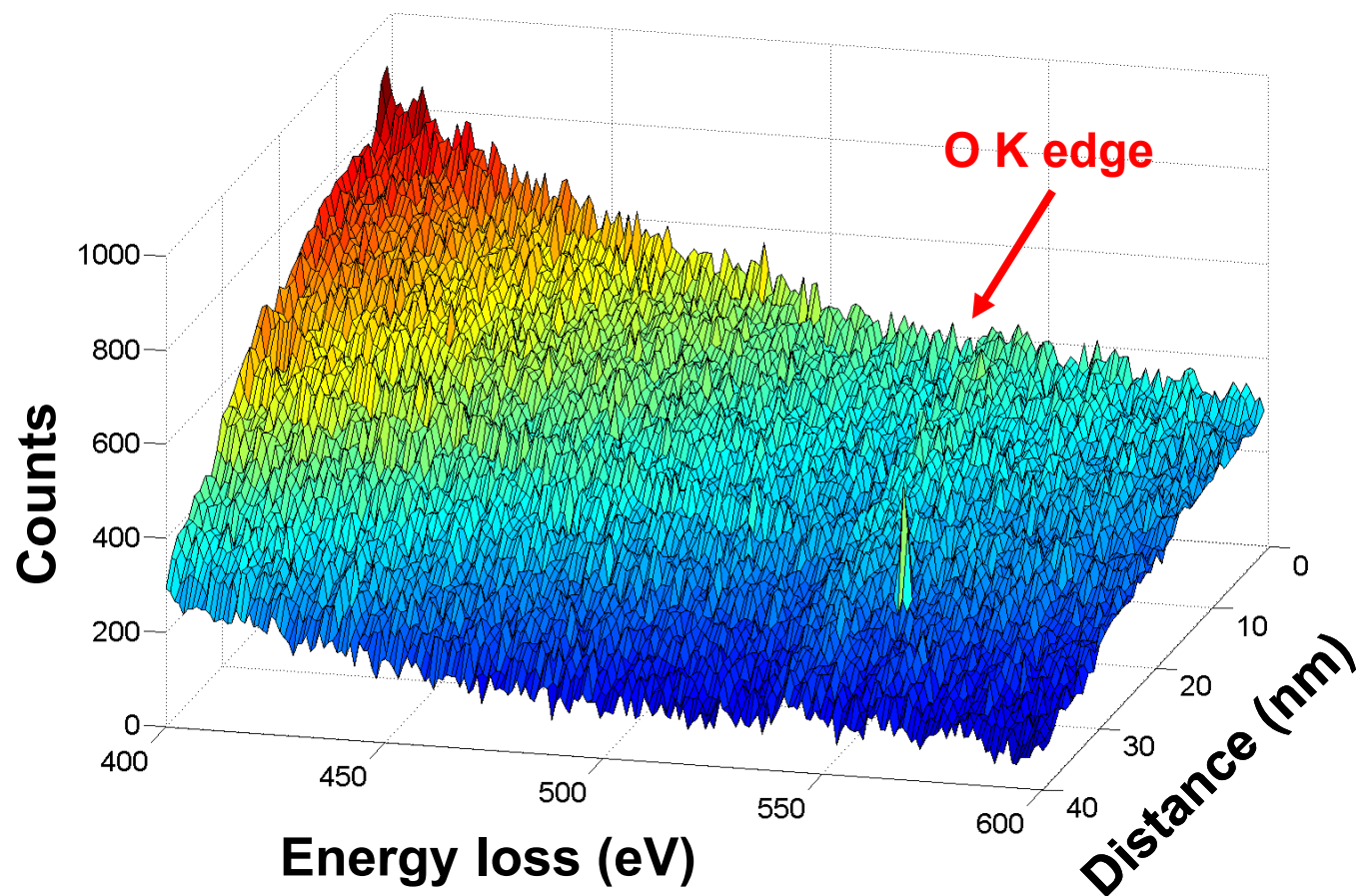
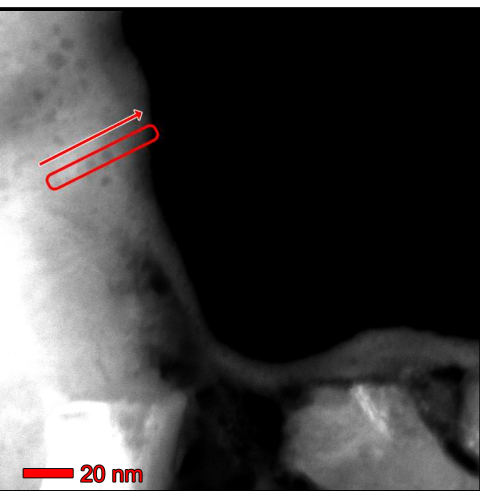
EELS data taken across dark features



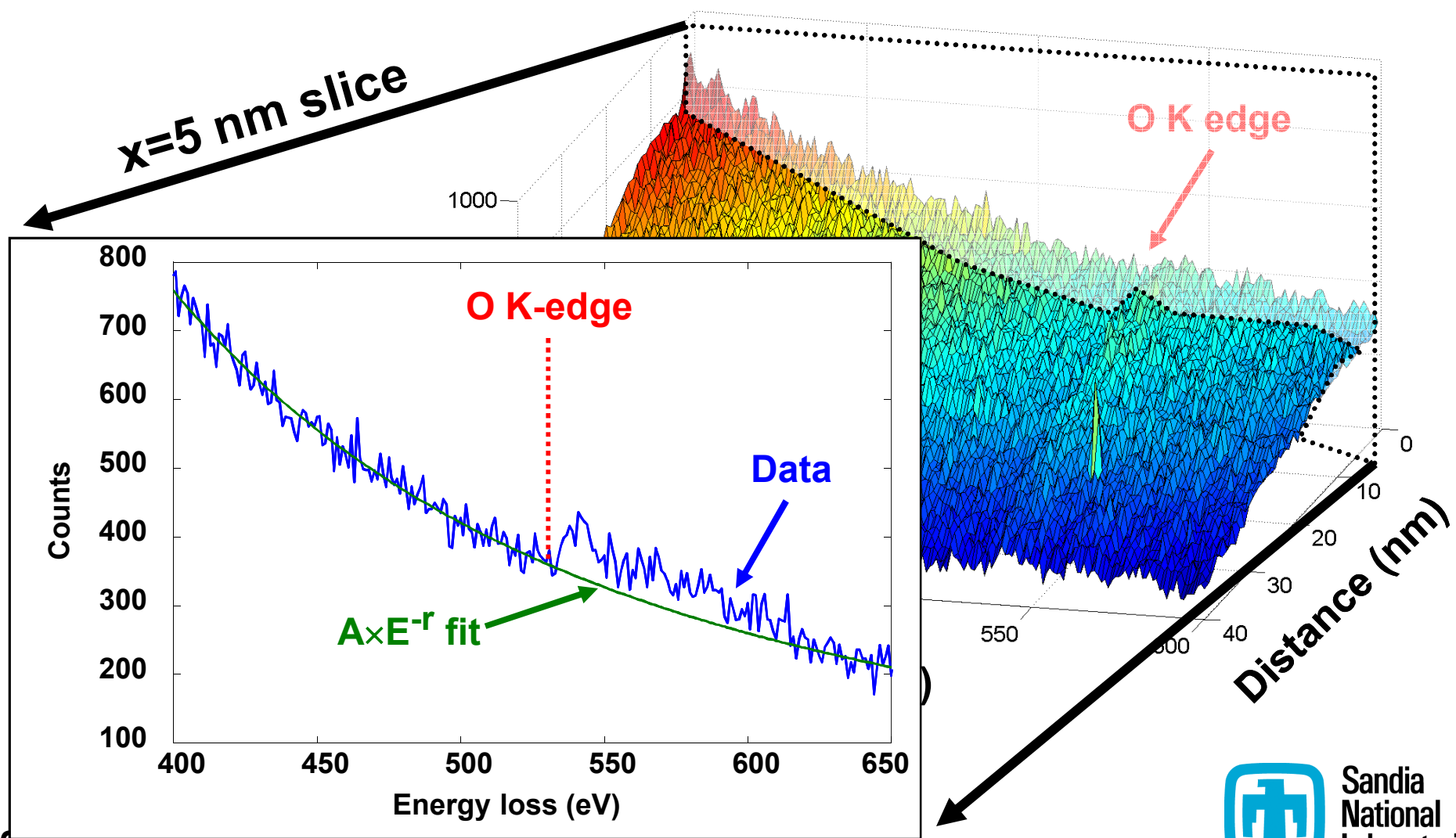
EELS data taken across dark features



EELS data taken across dark features

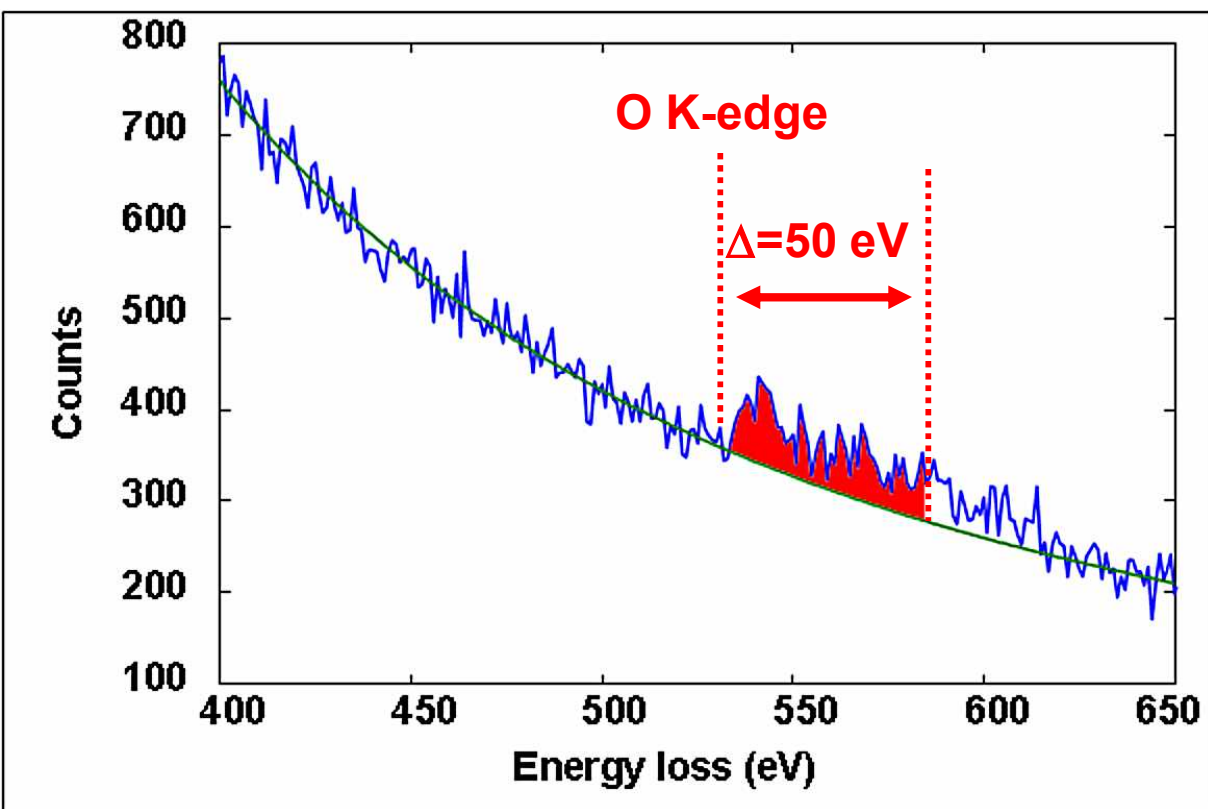


EELS data taken across dark features



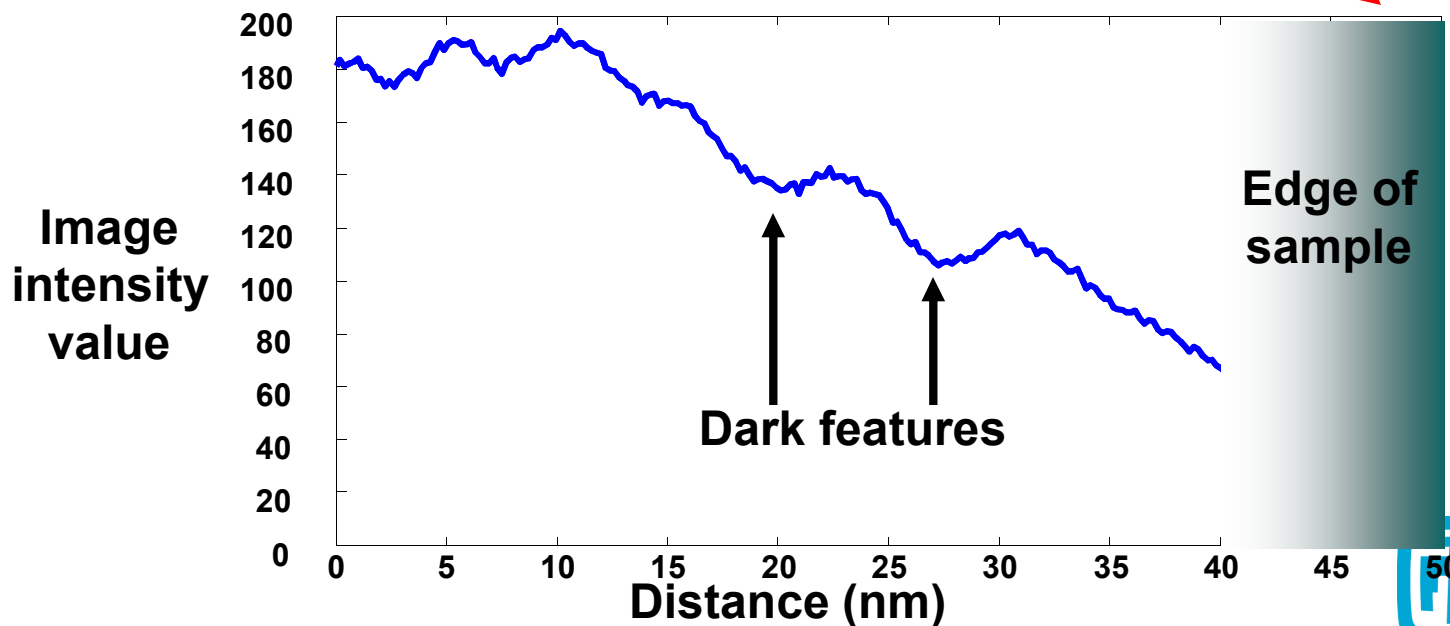
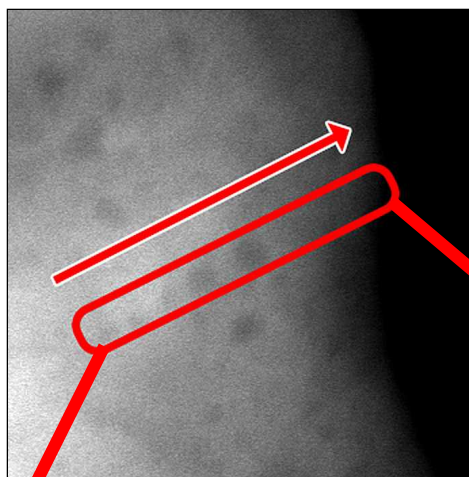
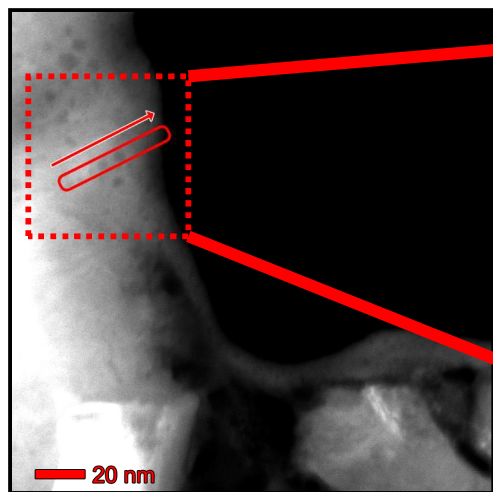
Can oxygen content be correlated to image features?

Relative oxygen content can be found from summing the area above fit:

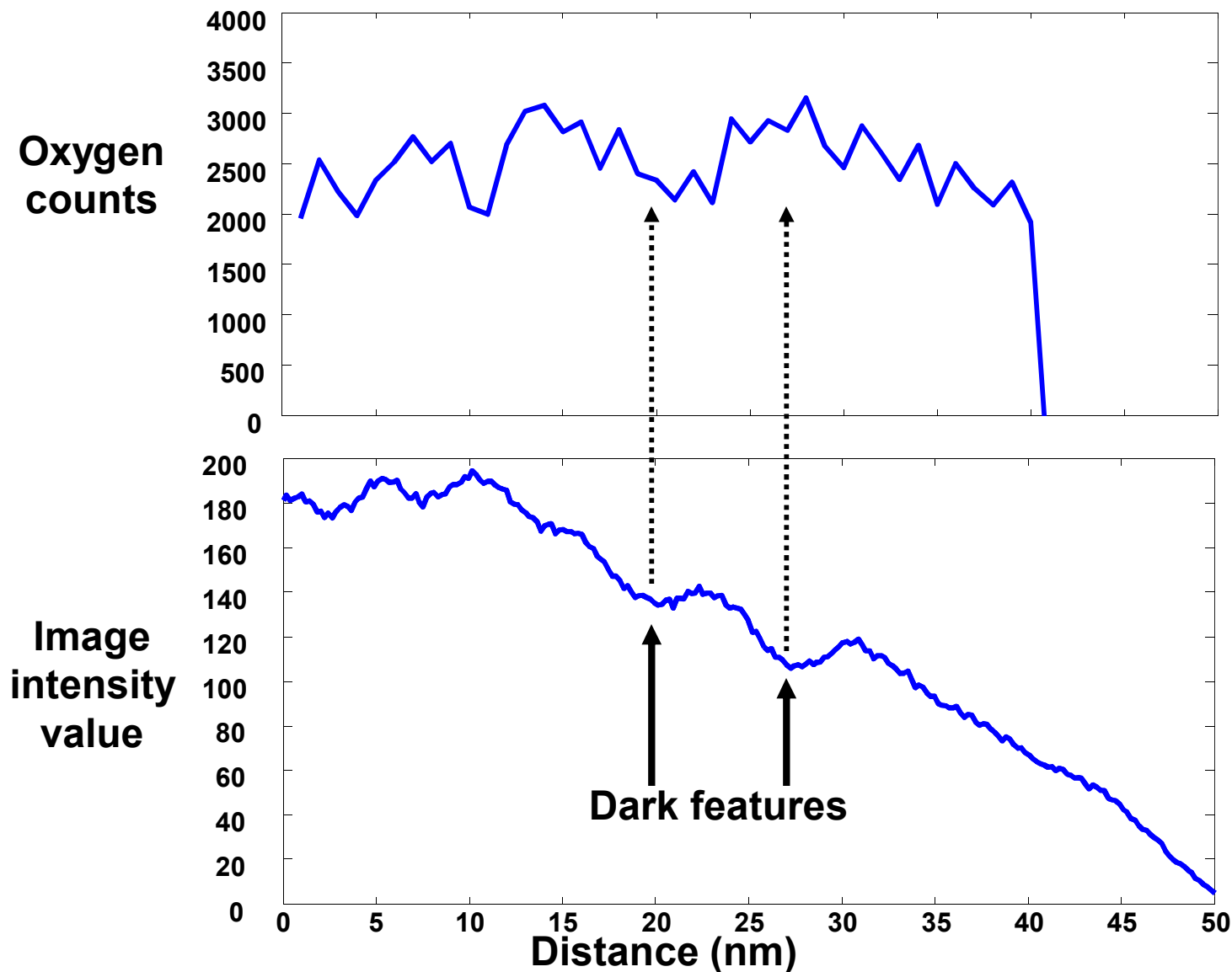


$$\text{Oxygen} \propto \int_{E=532 \text{ eV}}^{E=582 \text{ eV}} (\text{Data} - \text{Fit}) dE$$

Can oxygen content be correlated to image features?



Oxygen counts correlate poorly to image contrast



No obvious nano-oxide inclusions found via EFTEM, lattice-imaging, or EELS

Satellite spots seen in diffraction hypothesized to arise from nano-oxide inclusions

EFTEM did not show nano-oxides

Lattice imaging of ErD_2 difficult to interpret – experiments are continuing, but no conclusive nano-oxides to date

EELS showed \approx constant oxygen, possibly due to surface oxides

→ Continuing to refine EELS techniques

→ More conclusive data soon

Oxides in ErD_2 grow epitaxially on the surface, and nano-oxides may exist in the matrix

Imaging, EFTEM, and diffraction indicate oxide films formed on the sample surface

Satellite diffraction spots could be due to nano-oxides within the ErD_2 matrix

EELS and lattice-imaging experiments are underway to confirm or refute this nano-oxide hypothesis

