

Physical, Chemical, and Biochemical Technologies for Minimizing Biofouling on Water Treatment Membranes

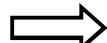
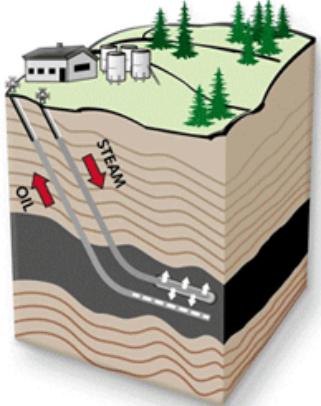
**Susan J. Altman, Ph. D.
Sandia National Laboratories**

May 15, 2008



Many Industries Can Benefit From Biofouling Resistant Membranes

PETROLEUM PRODUCTION



**BIOFOULING OF
WATER
TREATMENT
MEMBRANES**

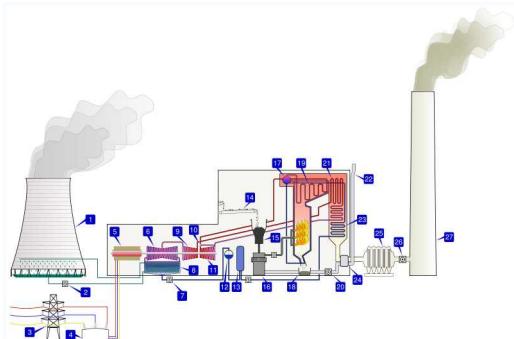
WASTEWATER TREATMENT



Steam generation for heavy oil extraction

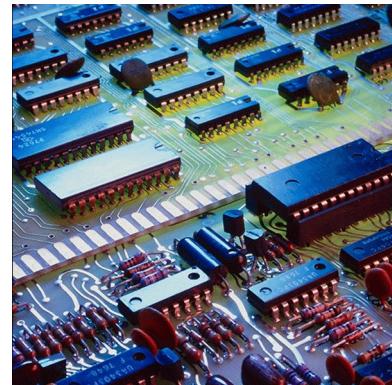


POWER GENERATION



Cooling Tower Water Recycling

ULTRAPURE WATER PRODUCTION



BRACKISH WATER AND SALT WATER DESALINATION

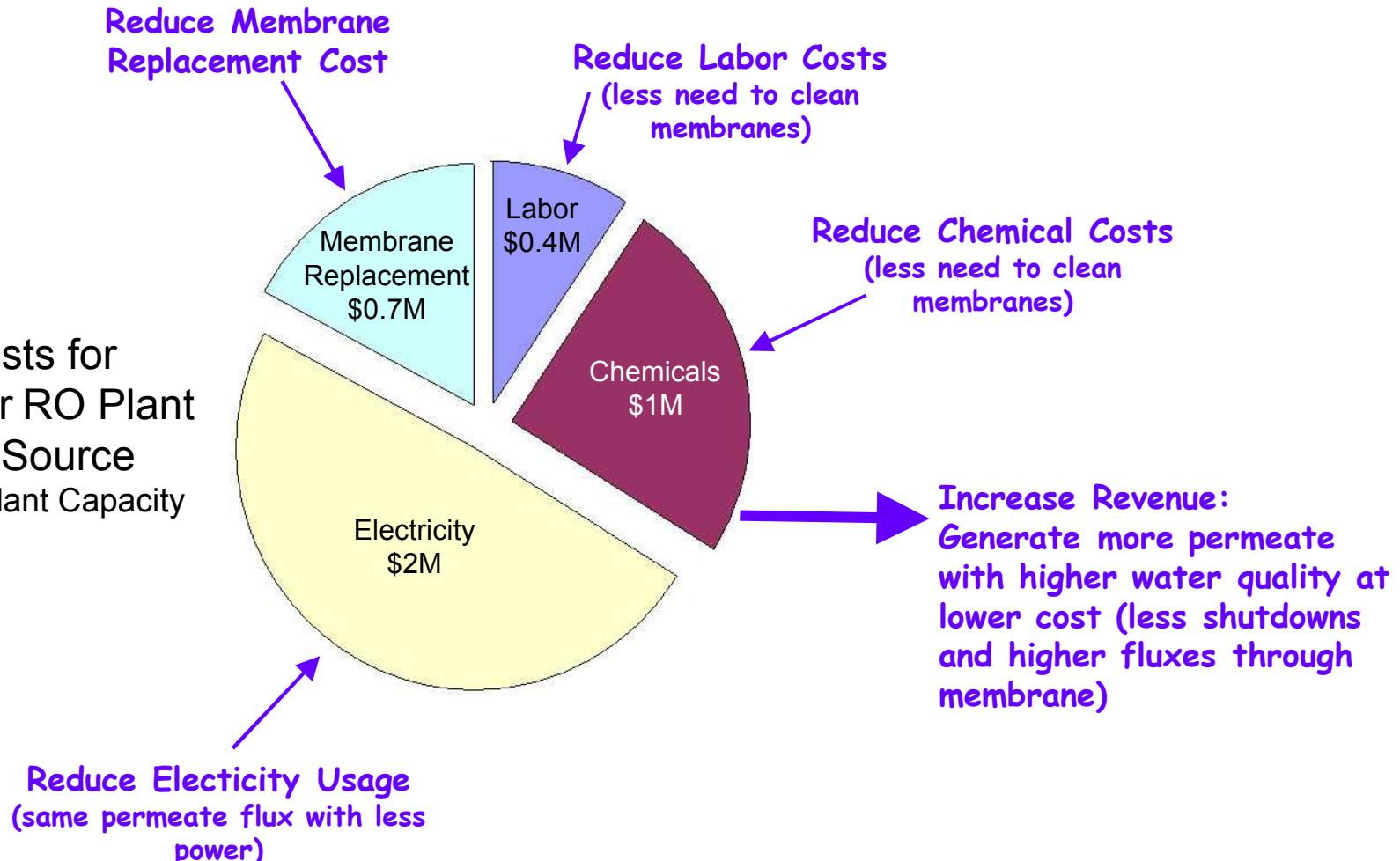


Pharmaceuticals/Microchips/Electronics

Biofouling Resistant Membranes Will Lead to Extreme Cost Savings for Water Treatment



Annual Costs for
Brackish Water RO Plant
Well Water Source
100,000 m³/day Plant Capacity



Biofouling Is Caused By Biofilms

Colonies of microorganisms attached to a surface and encased in extracellular polymeric substances (EPS, aka slime).

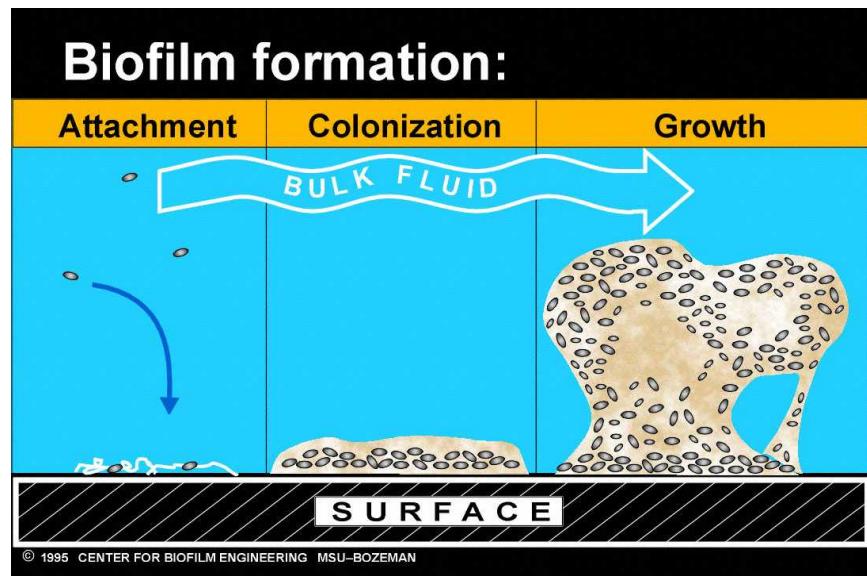
- Able to trap nutrients for their own growth
- Protected from antibiotics and other anti-microbial agents

Industries Interested in Biofilms

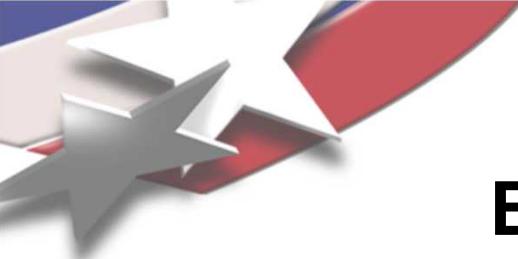
- Medical
- Oil and gas
- Water distribution systems
- Water treatment
- Food
- Environmental engineering (bioremediation)

Potential Technologies

- Non-biofilm resistant antibiotics
- Drugs that prevent biofilm formation by interfering with intercellular communication (furanones)
- Biofilm resistant materials/coatings
- Bioremediation techniques using biofilms
- Sensors or monitoring systems



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Physical, Chemical, and Biochemical Technologies

- **Physical**

- Micromixers

- **Chemical**

- Polymer coatings

- **Biochemical**

- Aptamers



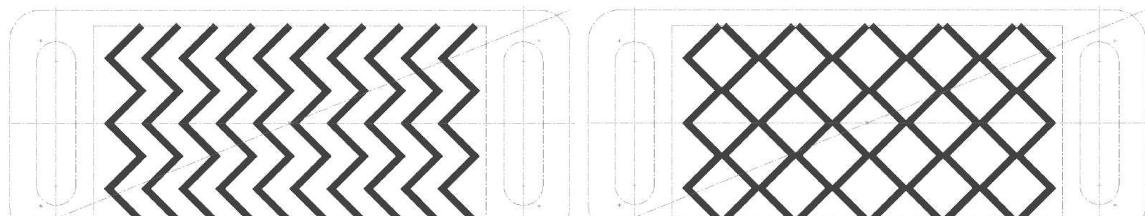
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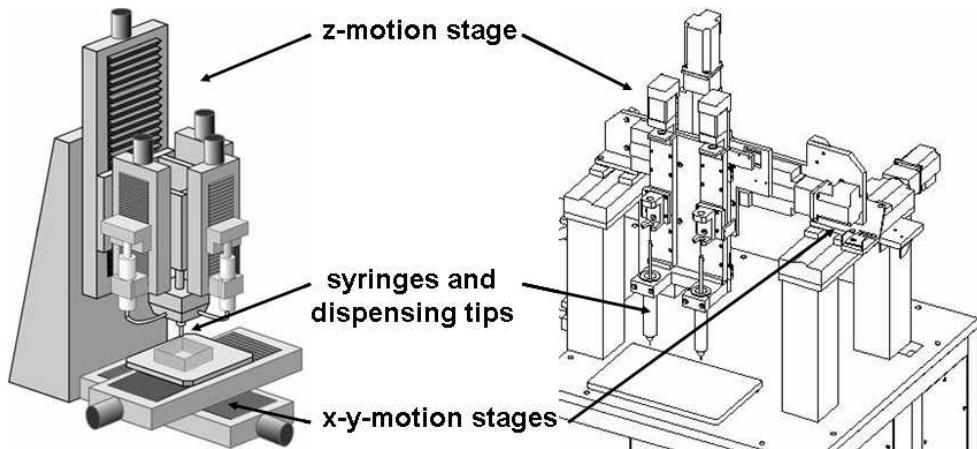
Micromixers Printed Using Robocasting

Micromixer Design



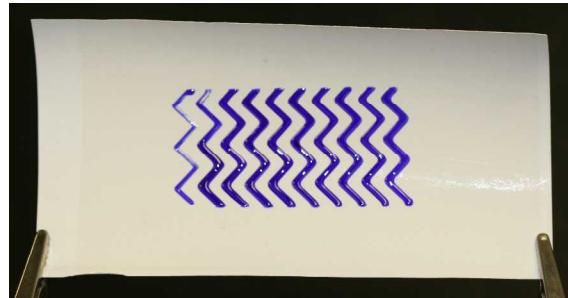
~ 7.2 cm

Micromixer Printing on Existing RO Membrane

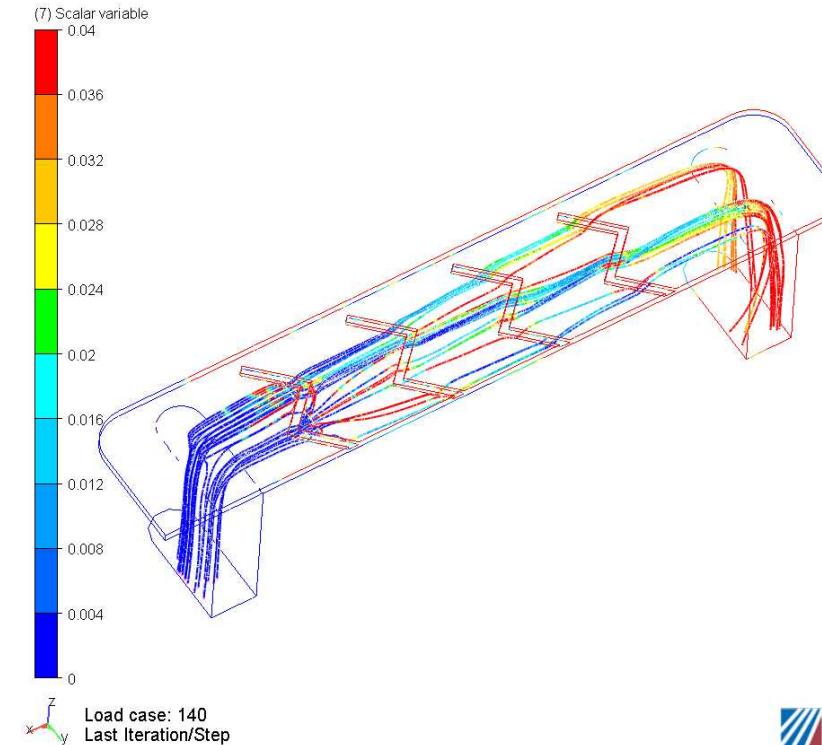
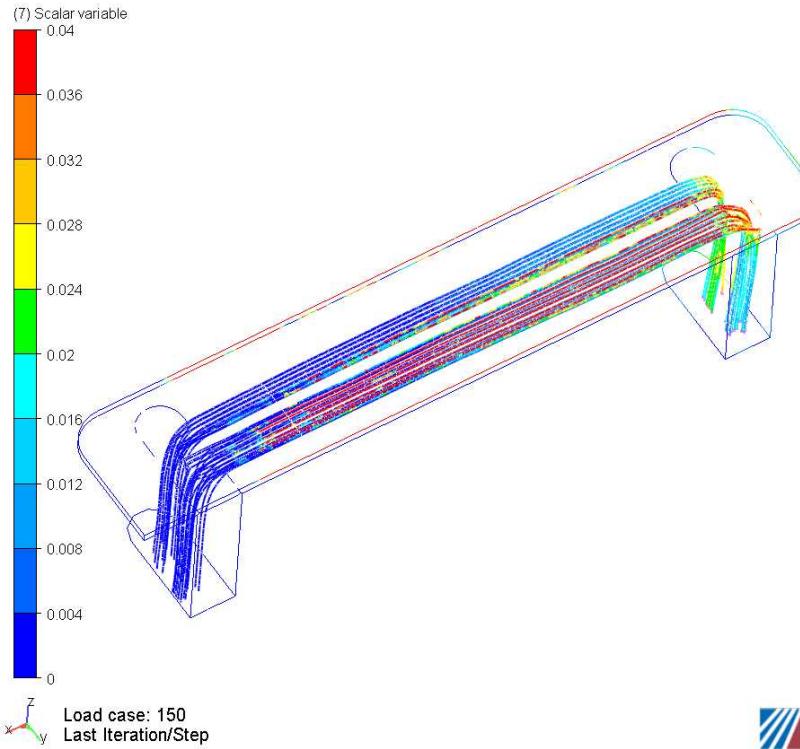


Robotic Syringe-Dispense Method
(Robocasting)

Final Membrane

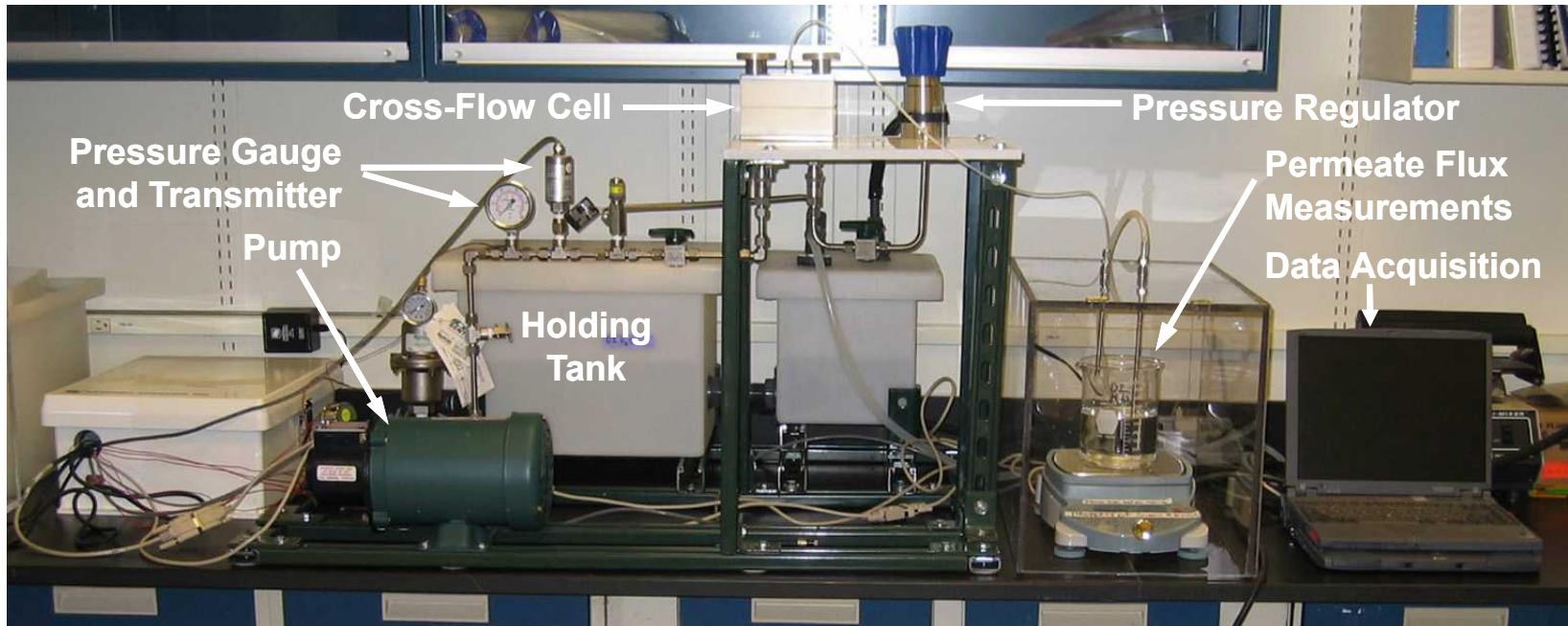


Use of Micromixers To Induce Localized Turbulence on Membrane Surface

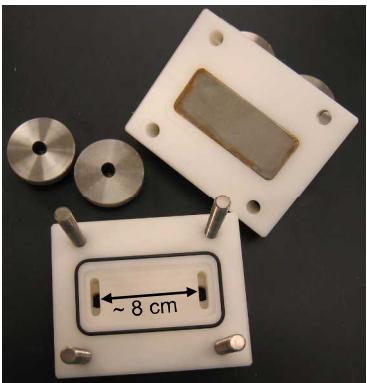


- Flow lines (left to right) colored by scalar (tracer) applied to membrane surface without (left) and with (right) micromixers
- Greater scouring (and hence, greater scalar outlet concentrations) when micromixers are present

Cross-Flow Membrane Testing System



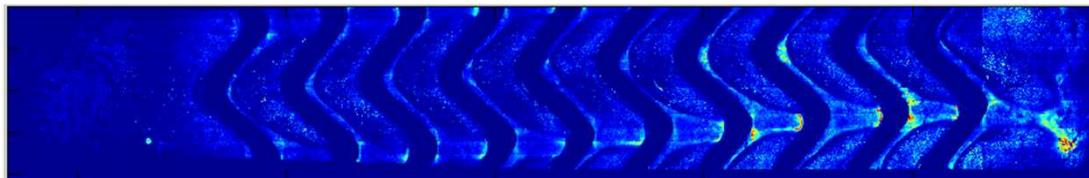
Cross-Flow Cell



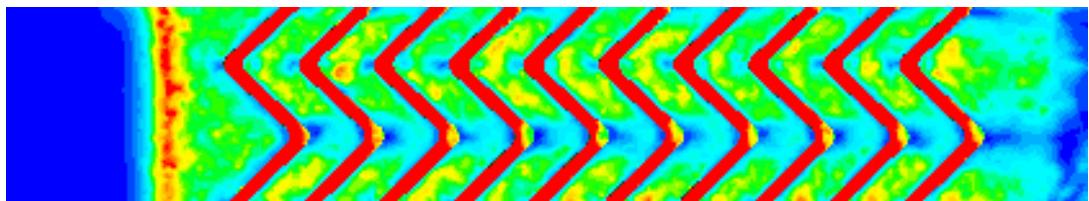
- **Controlled Parameters**
 - Temperature
 - Flow
 - Pressure
 - Permeate Flux
- **Real-Time Data Acquisition**
 - Permeate flux, pressure, temperature, and flow
- **Post-Mortem Analysis**
 - Hyperspectral Imaging

Correlation between Simulated Shear Stress and Observed Bacteria Adhesion

Flow Direction →

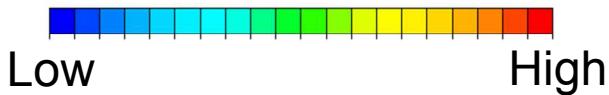


Hyperspectral fluorescence image of bacteria on the membrane surface

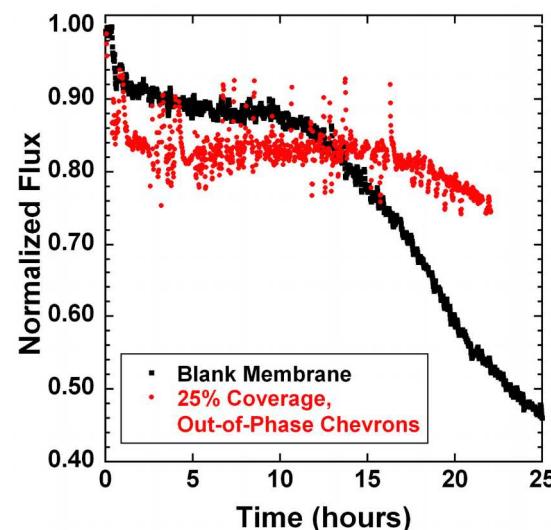


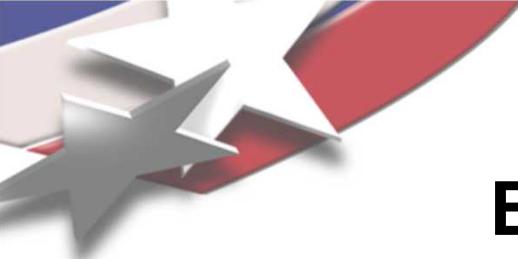
CFD simulation of shear stress

Shear Stress or Concentration



Permeate Flux decreases at a slower rate on membranes with chevrons than membranes without chevrons





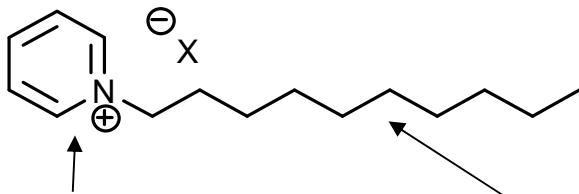
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Quaternary Ammonium Compounds (QACs) as Antibacterial Agents

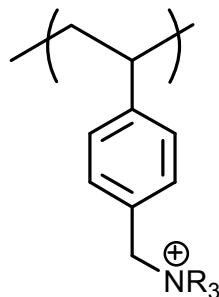
Mode of action:



1) Positive charge promotes electrostatic interaction with negatively charged cell surface

2) Lipophilic chain promotes diffusion into and/or through the cell wall

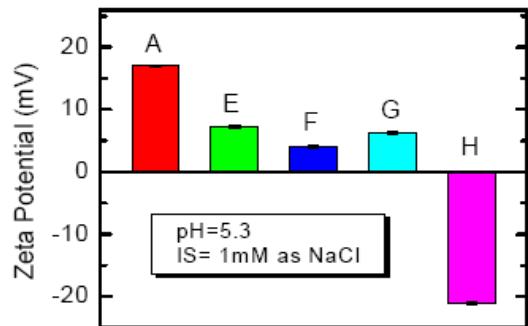
Immobilization of QACs on polymers:



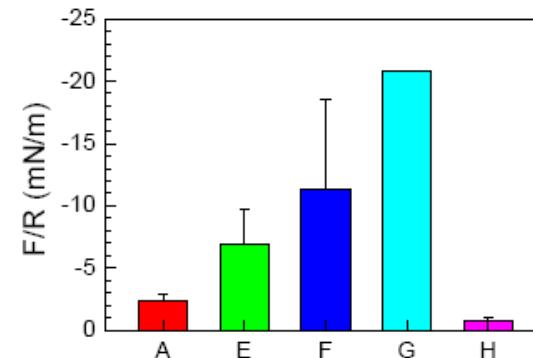
- Polymers exhibited higher antimicrobial activities than corresponding low molecular weight model compounds.¹
- QACs acting in concert are more effective than individual molecules.
- These polymers were all water soluble.

¹ Ikeda, I.; Tazuke, S.; Suzuki, Y. *Makromol. Chem.* **1984**, 185, 869.

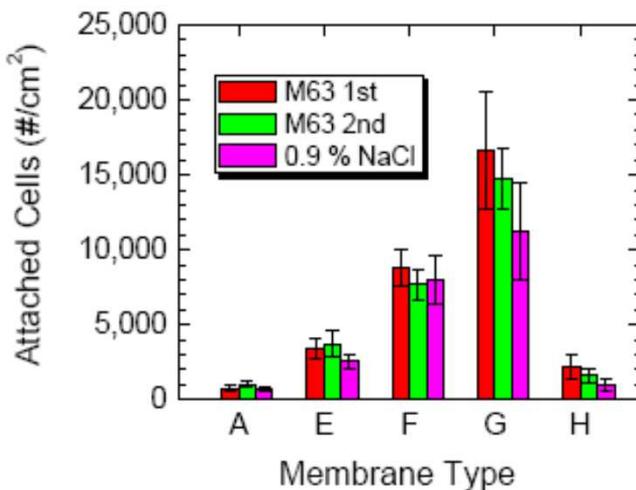
Testing of QAC Coatings



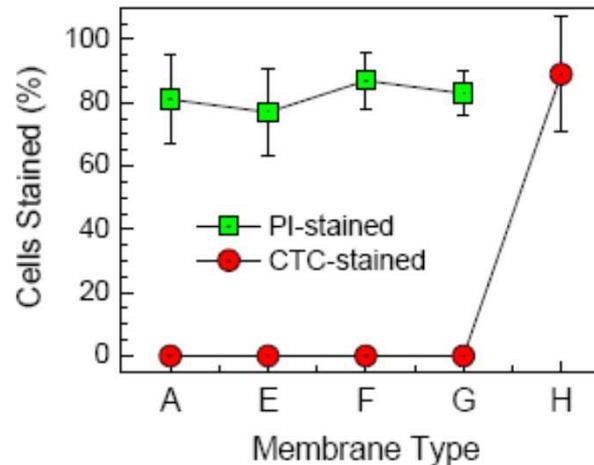
Zeta potential: positive charge of QAC coatings is greater with shorter alkyl chains



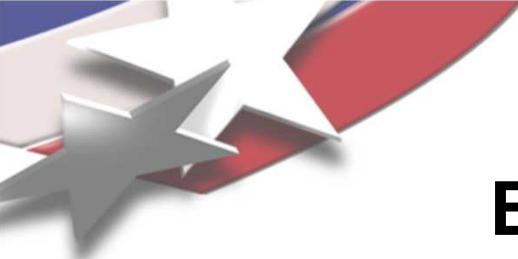
AFM force measurement (silica colloid probe): longer alkyl chains have greater attractive force



Adhesion and toxicity testing: (1) significant biotoxicity is observed
(2) longer alkyl chains attract more cells



PI stains dead cells
CTC stains live cells



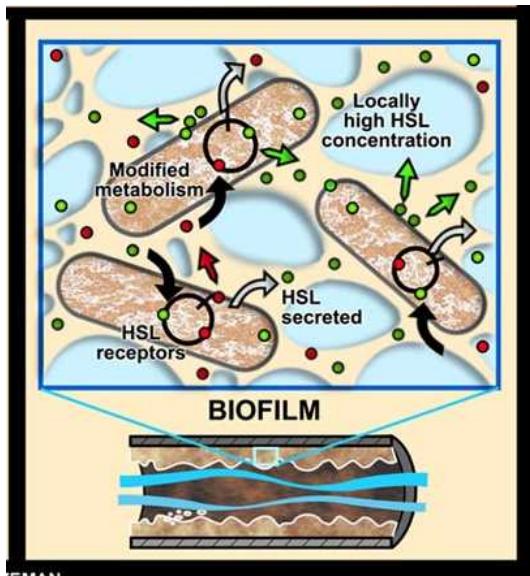
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Cells In A Biofilm "Talk" To Each Other To Initiate Biofilm Formation

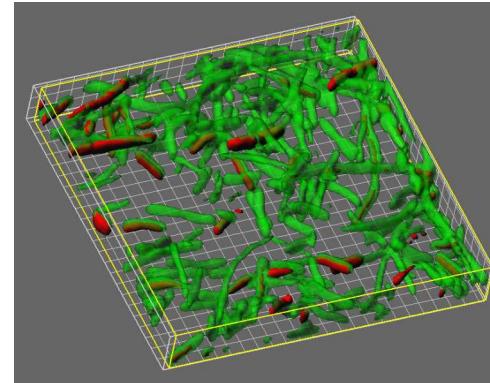
Quorum Sensing:

process in which bacteria in biofilms communicate with one another by producing and responding to chemical signaling molecules called **autoinducers**.

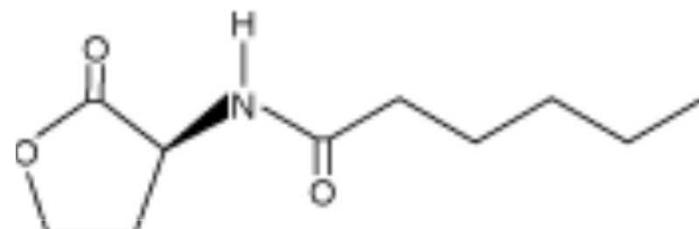


Pseudomonas fluorescens

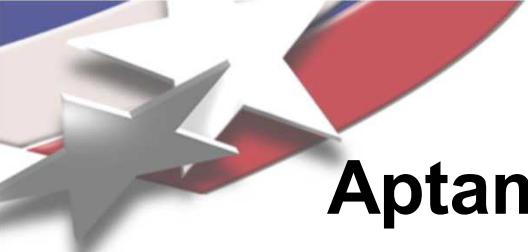
Gram-negative, rod-shaped bacterium



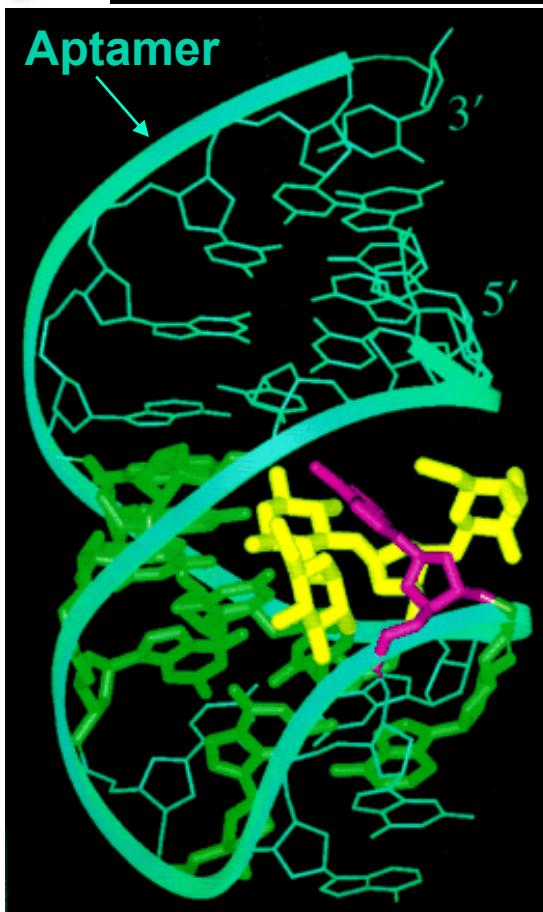
Hyperspectral image of a hyperspectral image of a *P. fluorescens* biofilm stained with hexidium iodide and SYTO®9 using a 60× objective.



P. fluorescens-specific autoinducer,
N-hexanoyl-L-homoserine lactone
(C6-HSL)



Aptamers Can Bind to Autoinducers



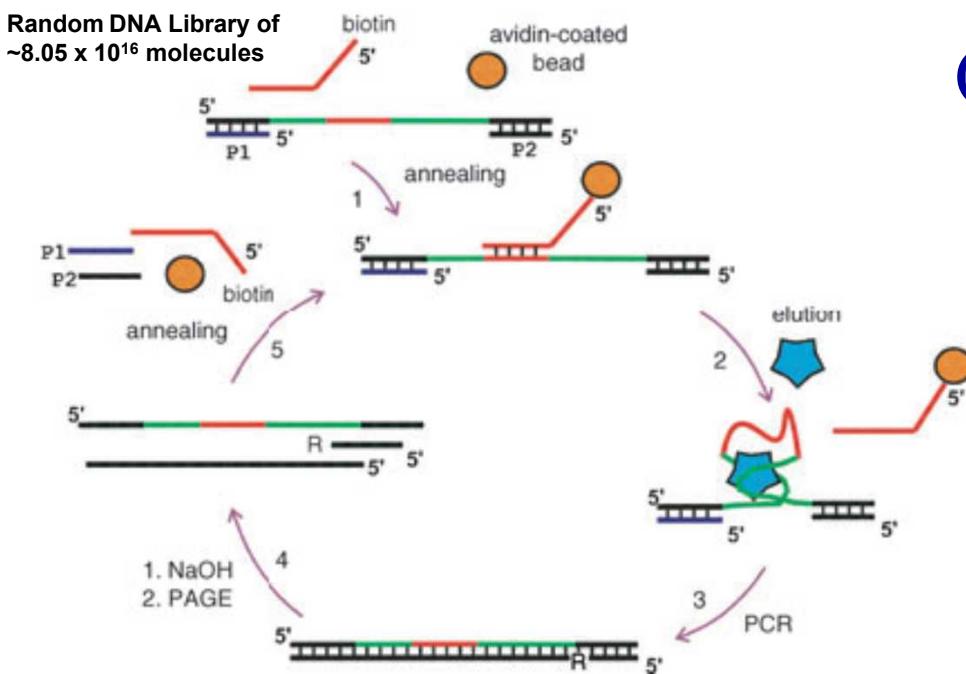
Aptamer bound to neomycin
(23 bases long)

DNA Aptamers

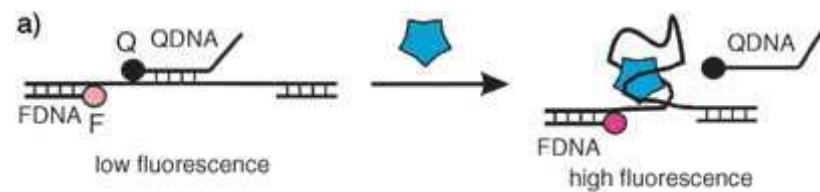
- Artificial single-stranded oligonucleotides
- Bind with high affinity and specificity to targets (comparable to affinity of antibodies)
- Produced by *in vitro* process allowing tight control of specificity and affinity. This process selects for aptamers on the basis of high affinity binding to a specific target, e.g., an autoinducer.
- Small, resistant to denaturation & degradation
- Fold around targets such that target becomes an intrinsic part of aptamer structure
- Chemically synthesized, allowing for low cost and easily scaled production

Aptamers Can Be Used As Signaling Molecules

- Fluorescent Signal
- Electrical Signal
- Inhibit Autoinducer Secretion



The DNA *SELEX* Process
(Systematic Evolution of Ligands by Exponential Enrichment)
Used to Synthesize Aptamers



See Promise in the Technologies at Controlling Biofouling

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