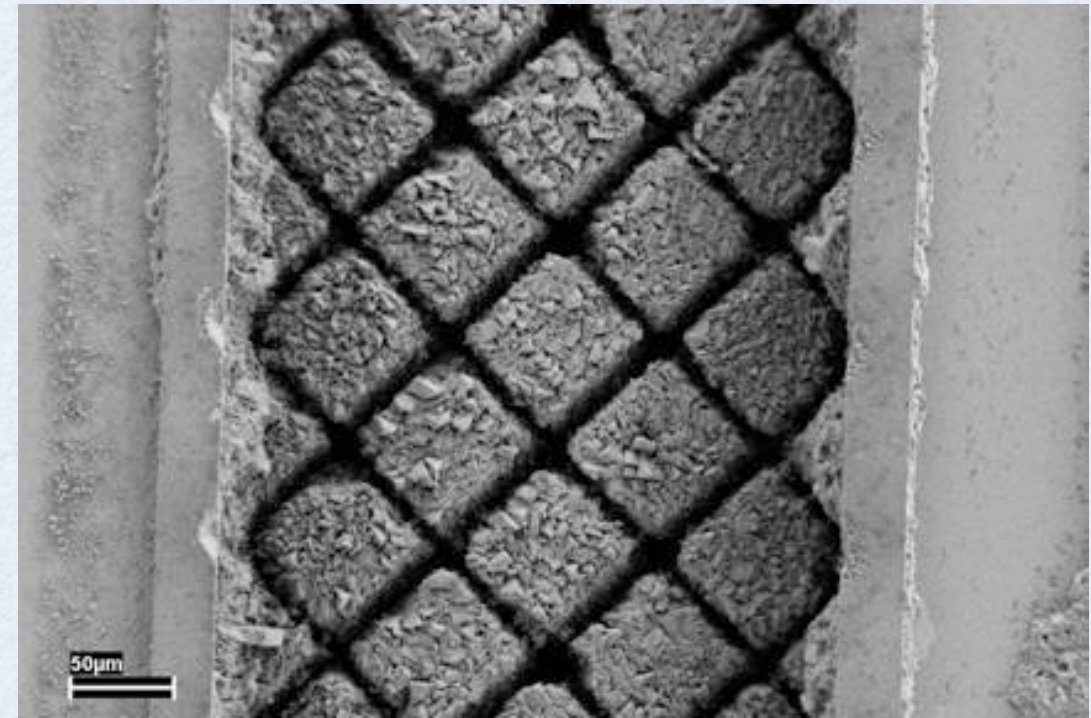
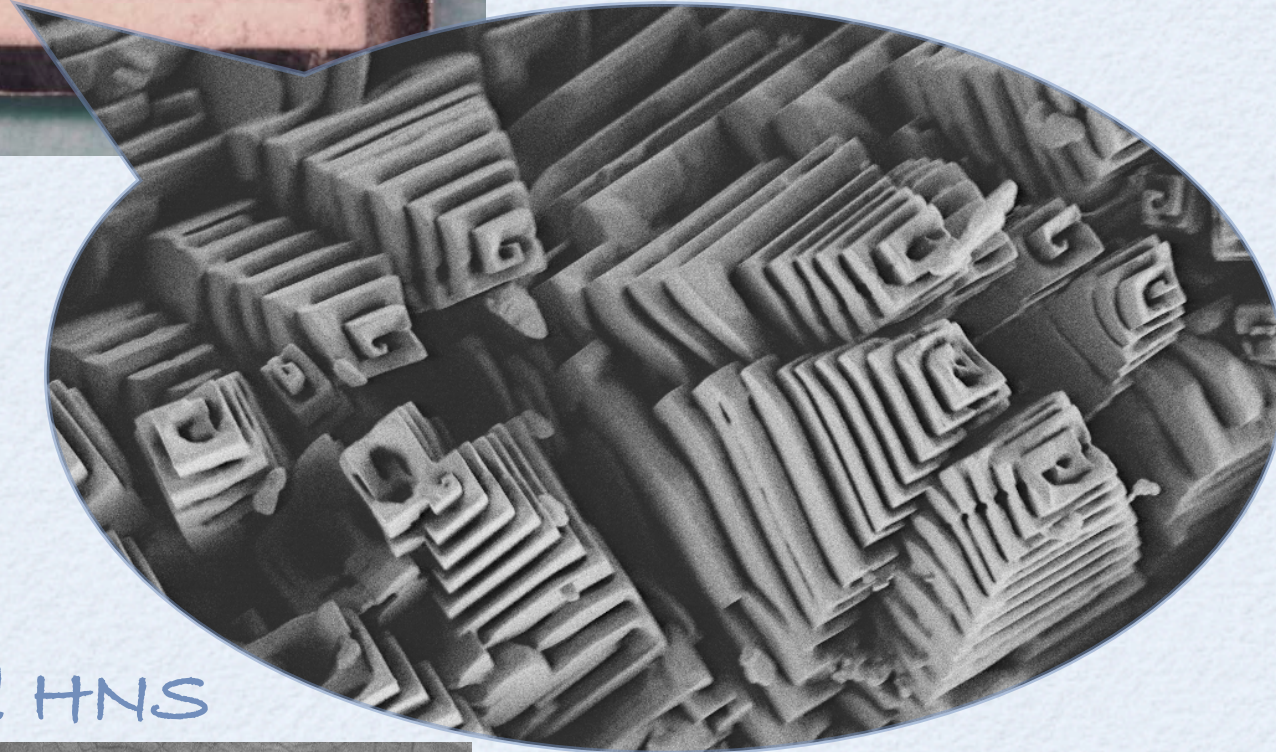


FIB/SEM NANOTOMOGRAPHY: 3-DIMENSIONAL MICROSTRUCTURAL CHARACTERIZATION OF EXPLOSIVES

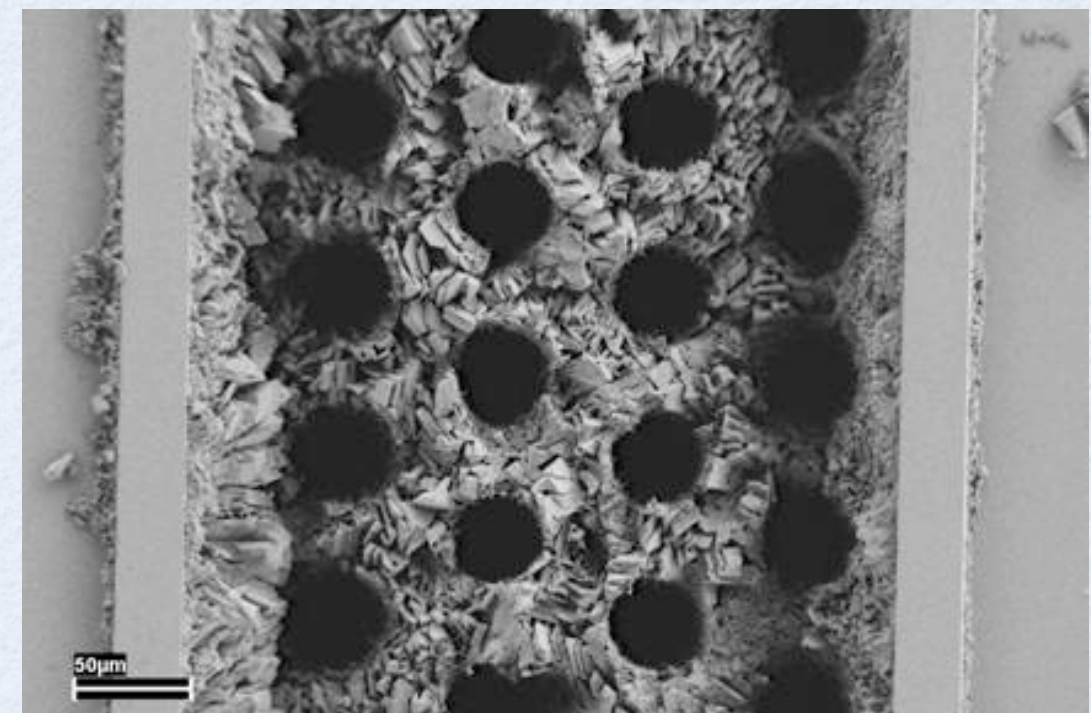
Ryan R. Wixom, A.S. Tappan, E.J. Welle, G.T. Long,
J.R. Michael, A.L. Brundage

TRADITIONAL, SPATIALLY AVERAGED METRICS MAY NOT BE APPROPRIATE FOR CHARACTERIZATION OF MICROENERGETICS OR UNDERSTANDING INITIATION

vapor deposited PETN

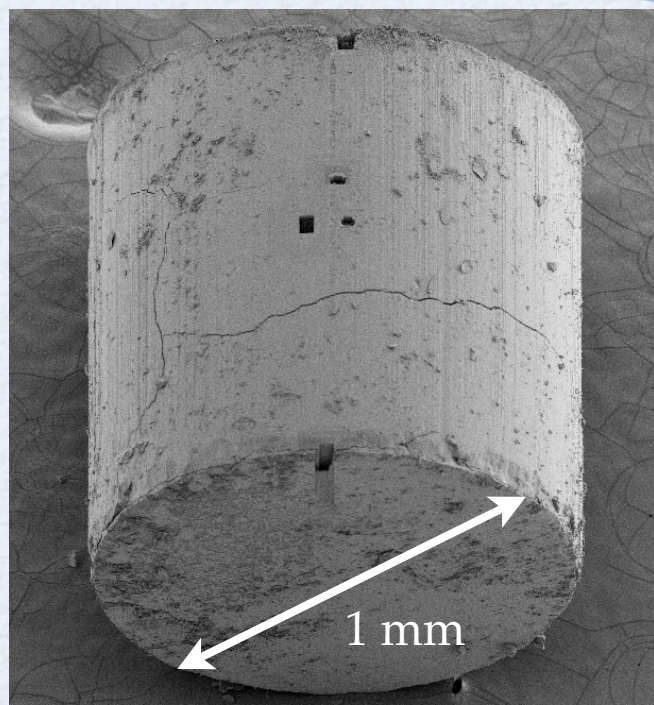


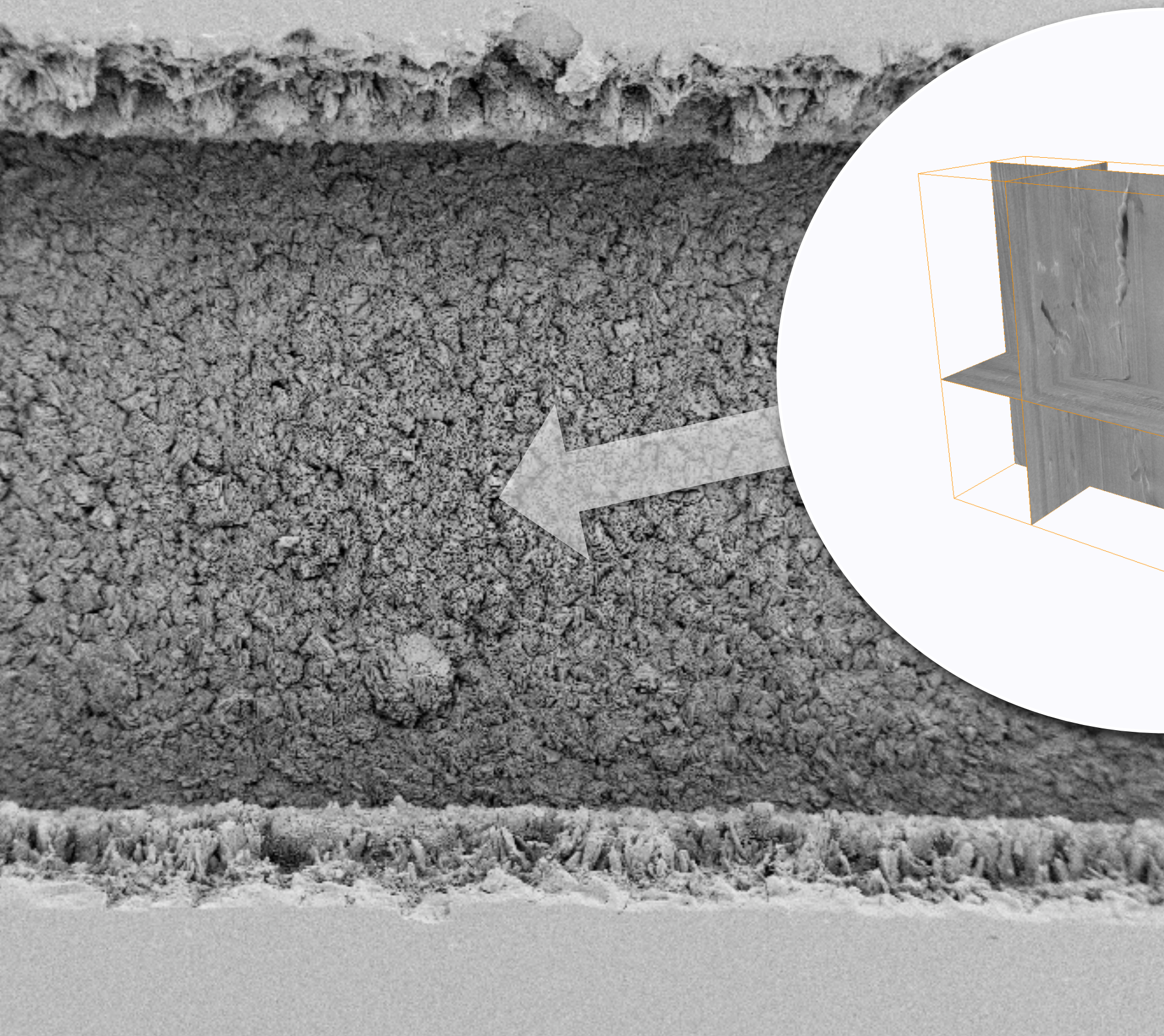
Engineered Porosity



Structure
↓
Properties
↓
Performance

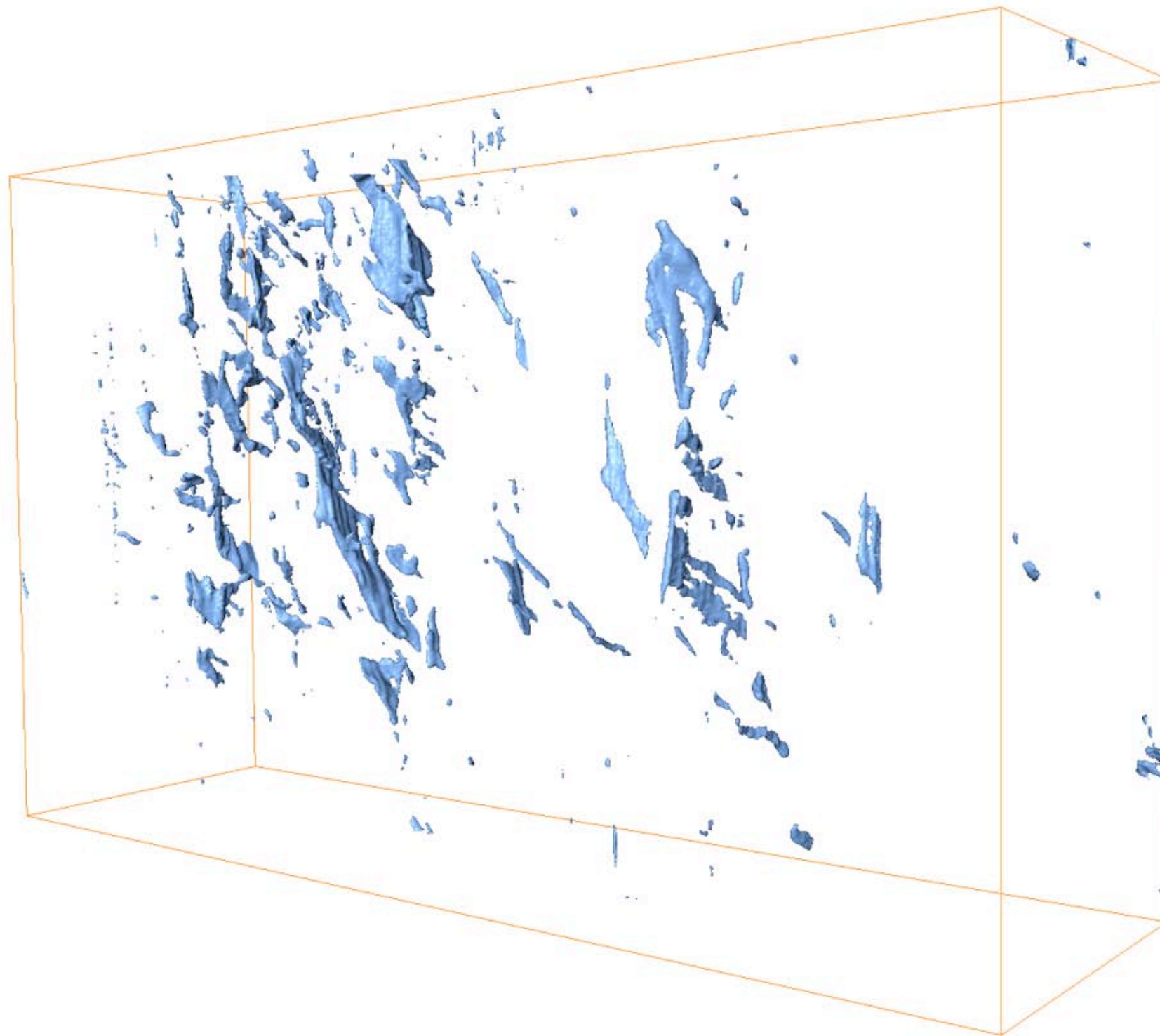
Pressed HNS



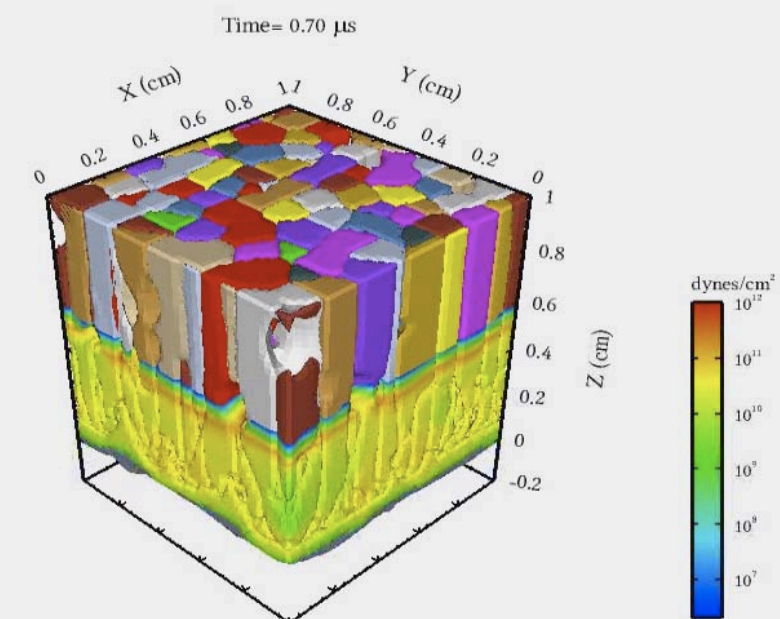


FIB / SEM
nanotomography
inside a
microchannel

100µm WD = 10 mm EHT = 2.00 kV Signal A = SE2
|-----| Mag = 50 X Vacuum Mode = High Vacuum



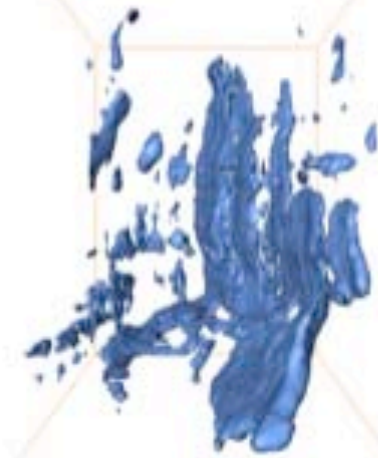
Pore morphology and distribution. This data will be directly imported into a mesoscale shock physics simulation.



Morphology of
a large grain-
boundary pore
in vapor
deposited PETN.

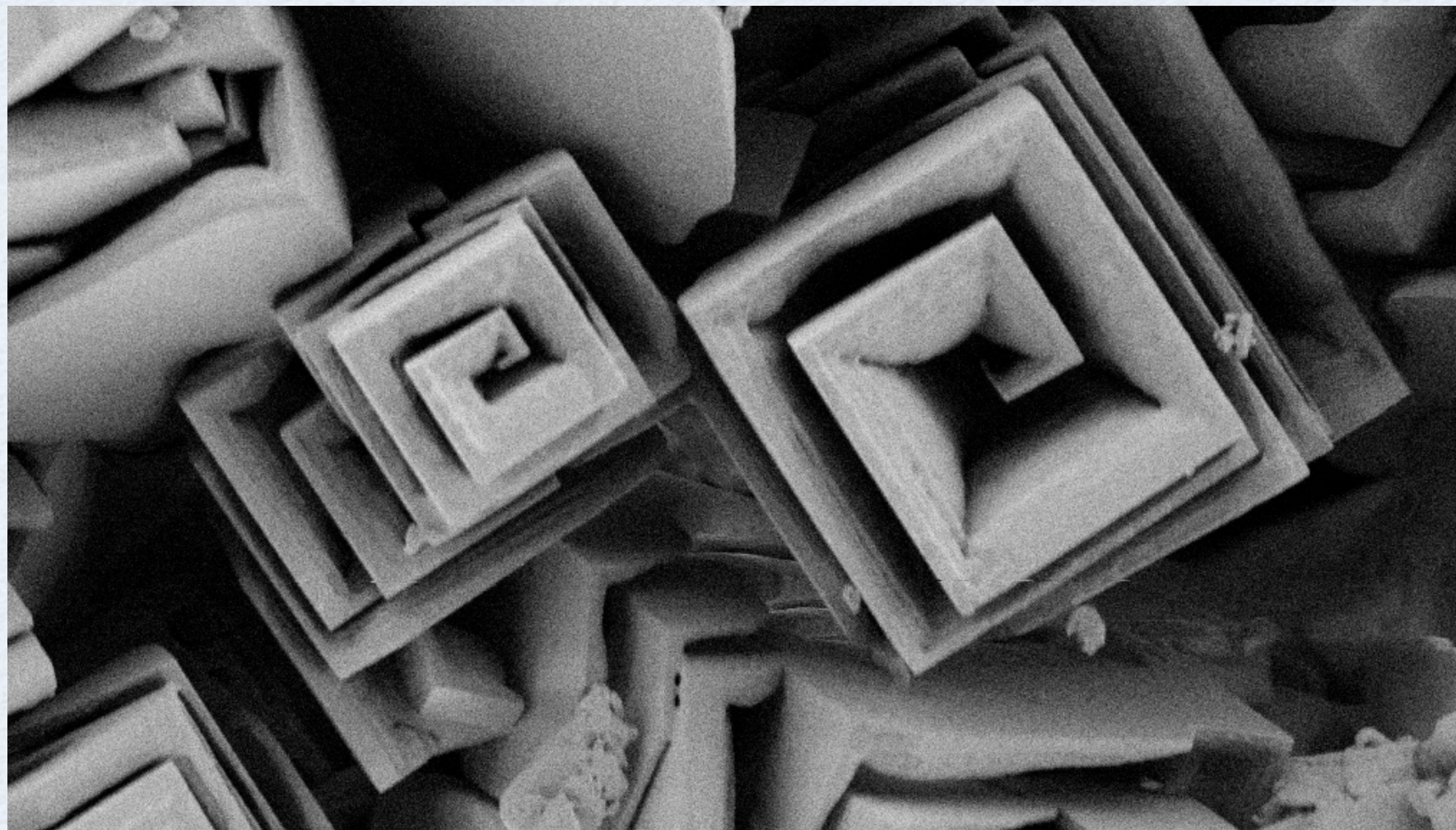
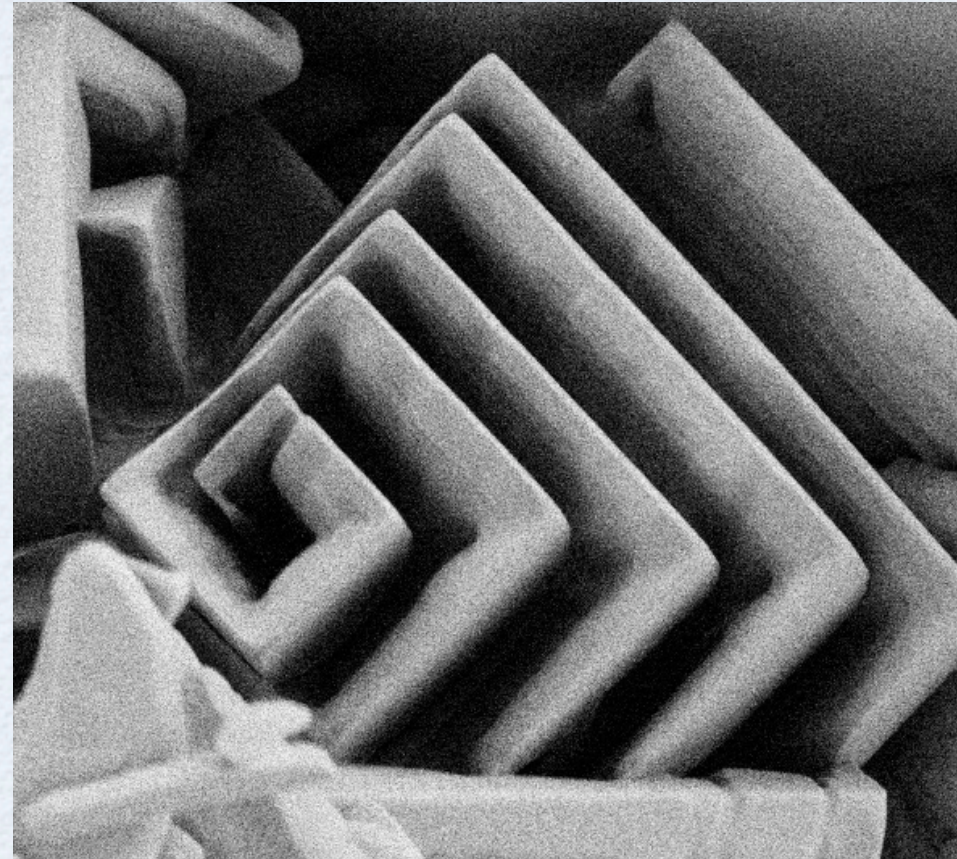
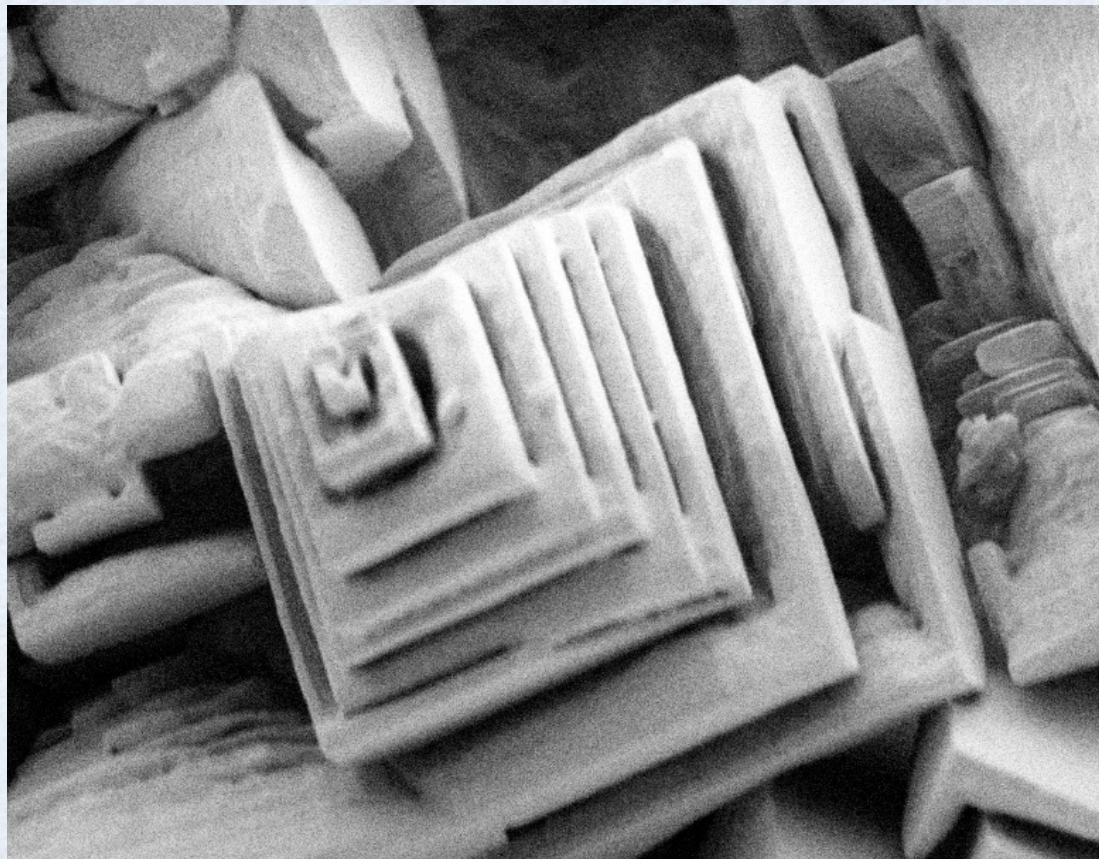


top down

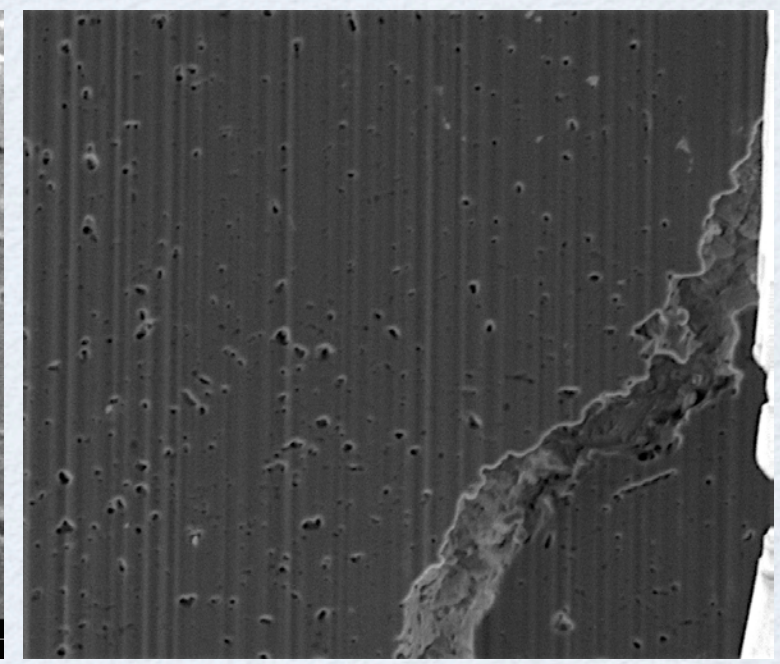
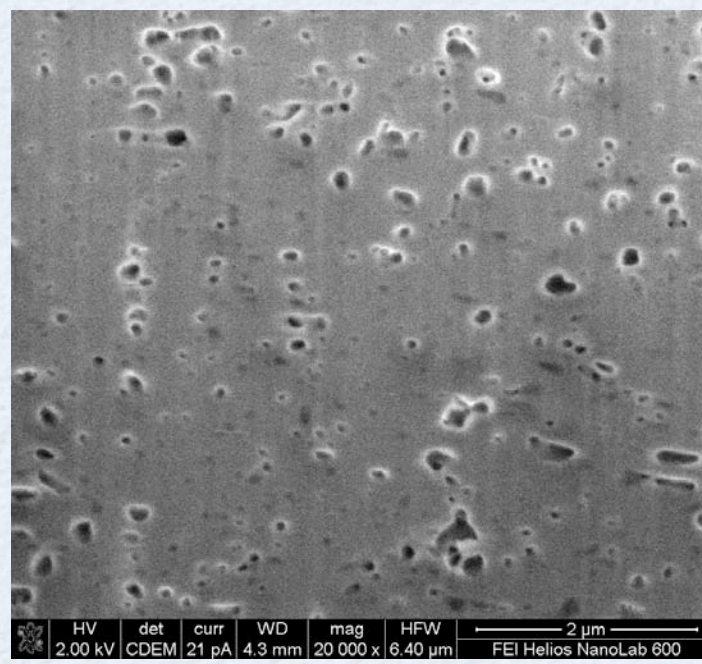
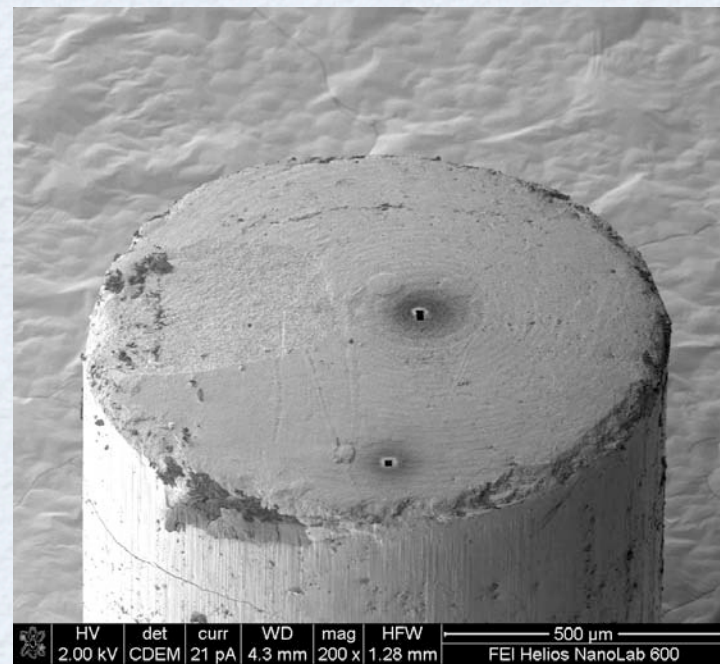


side view



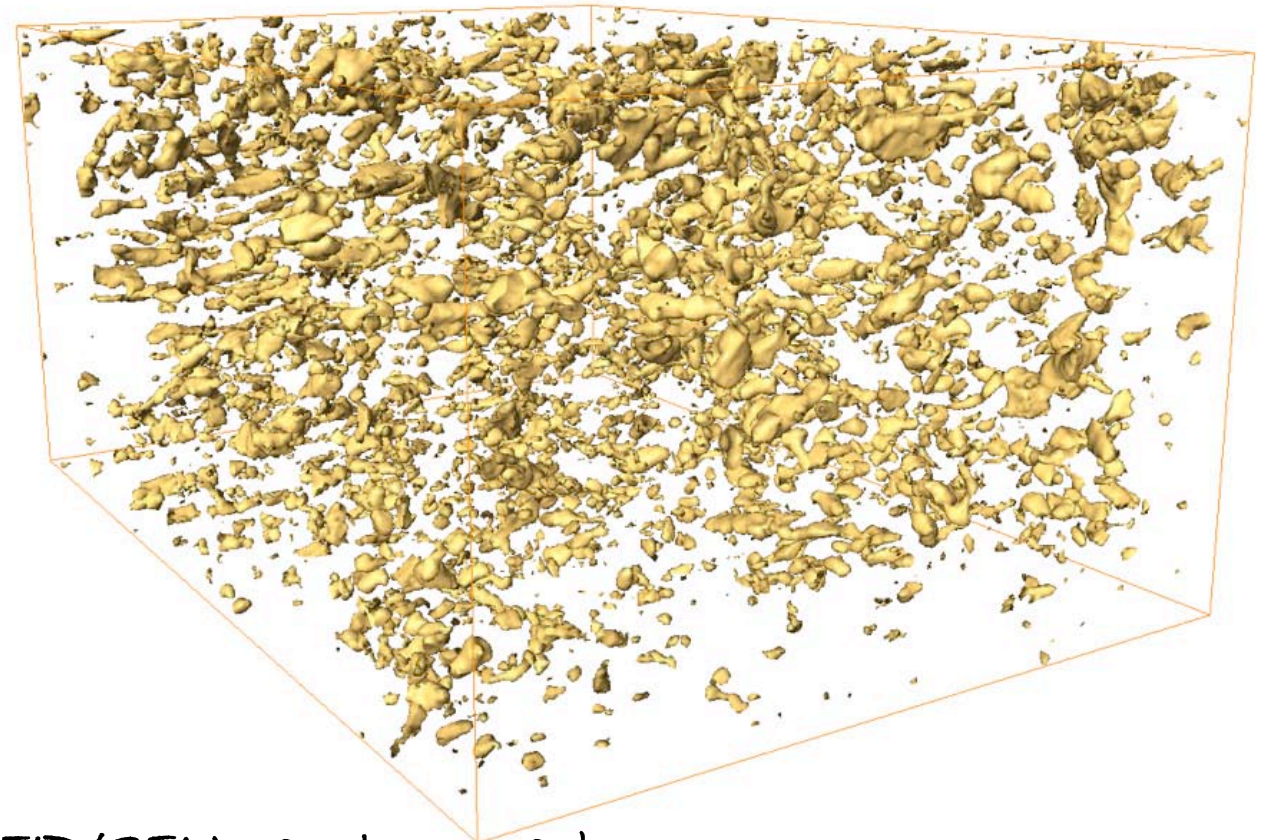


Stage at X = 64.152 mm 2µm WD = 11 mm EHT = 2.00 kV Signal A = SE2 Date :18 Apr 2008
Stage at Y = 46.822 mm ─── Mag = 2.89 K X Vacuum Mode = High Vacuum Time :11:37:03

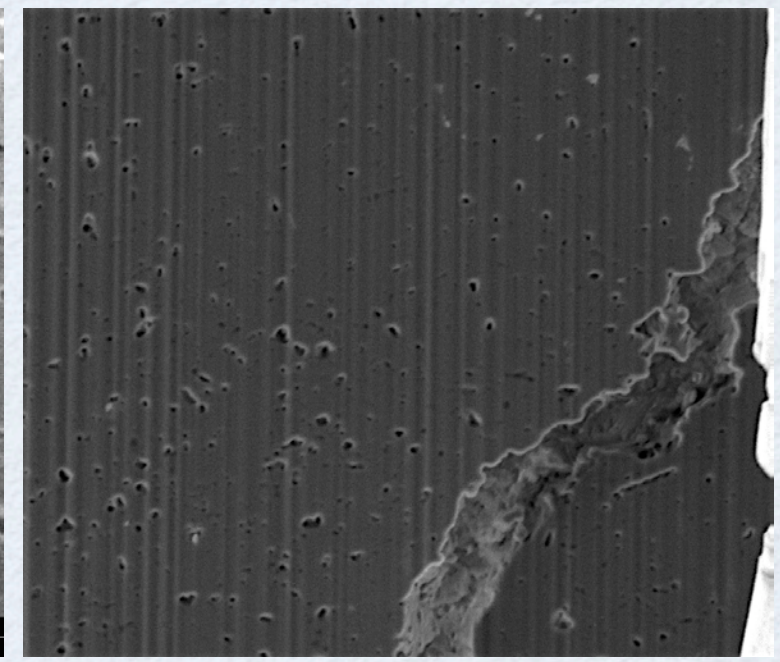
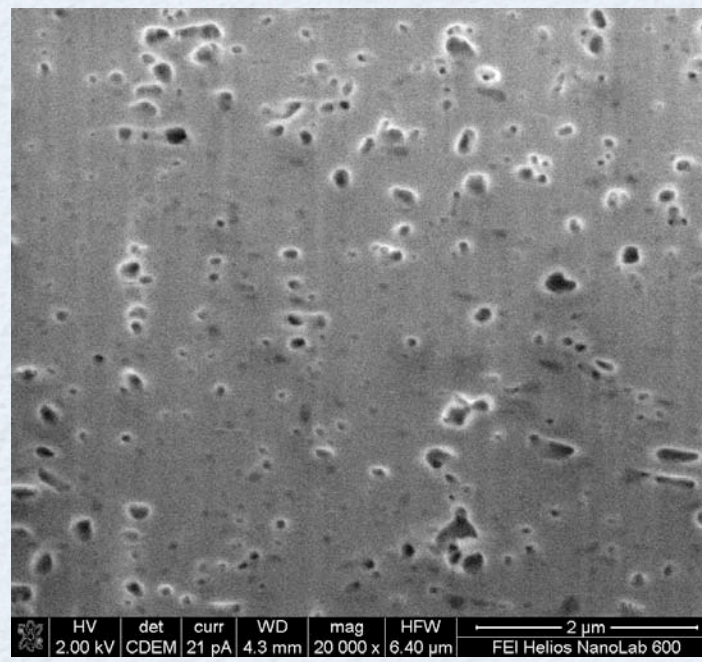
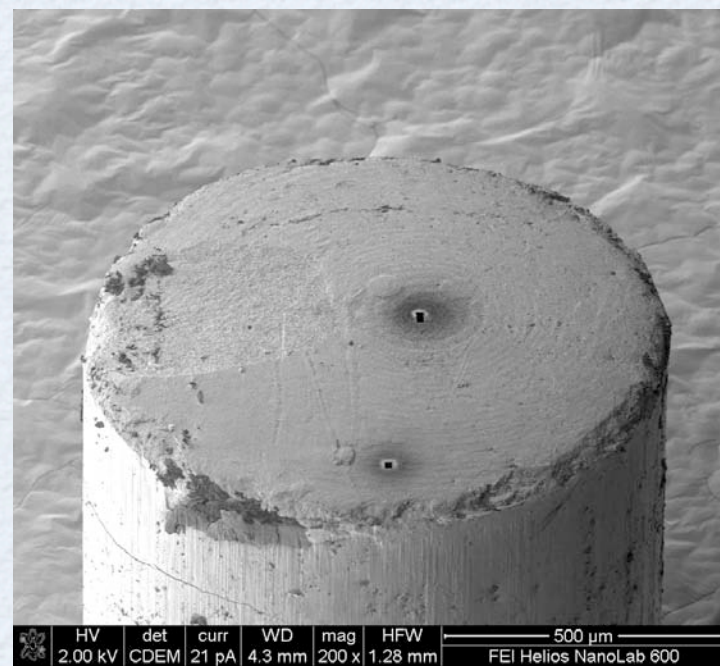


Pressed FP-HNS :
90% TMD nominal

400 slices at 25 nm/slice.
Voxels = $6 \times 6 \times 25$ nm
Computed density: 98 % TMD
Surface Area: ?

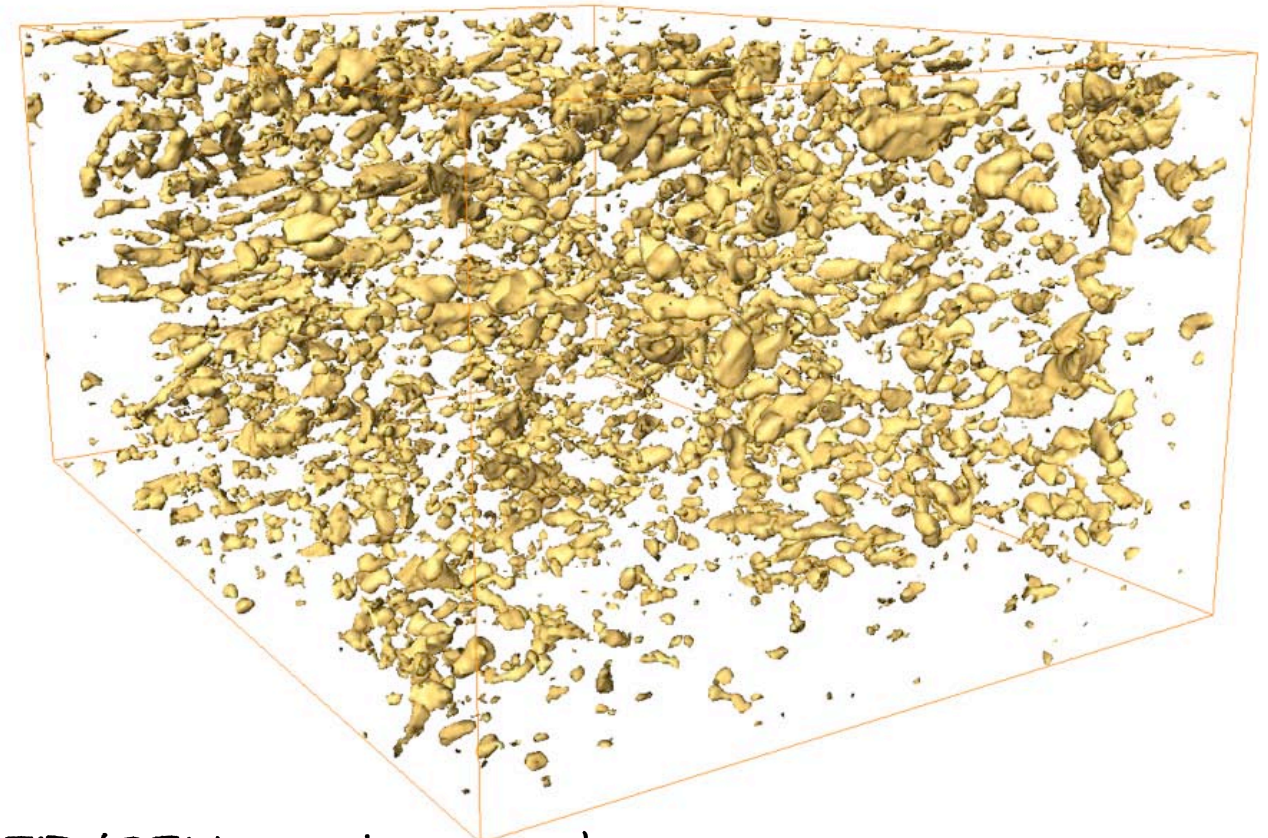
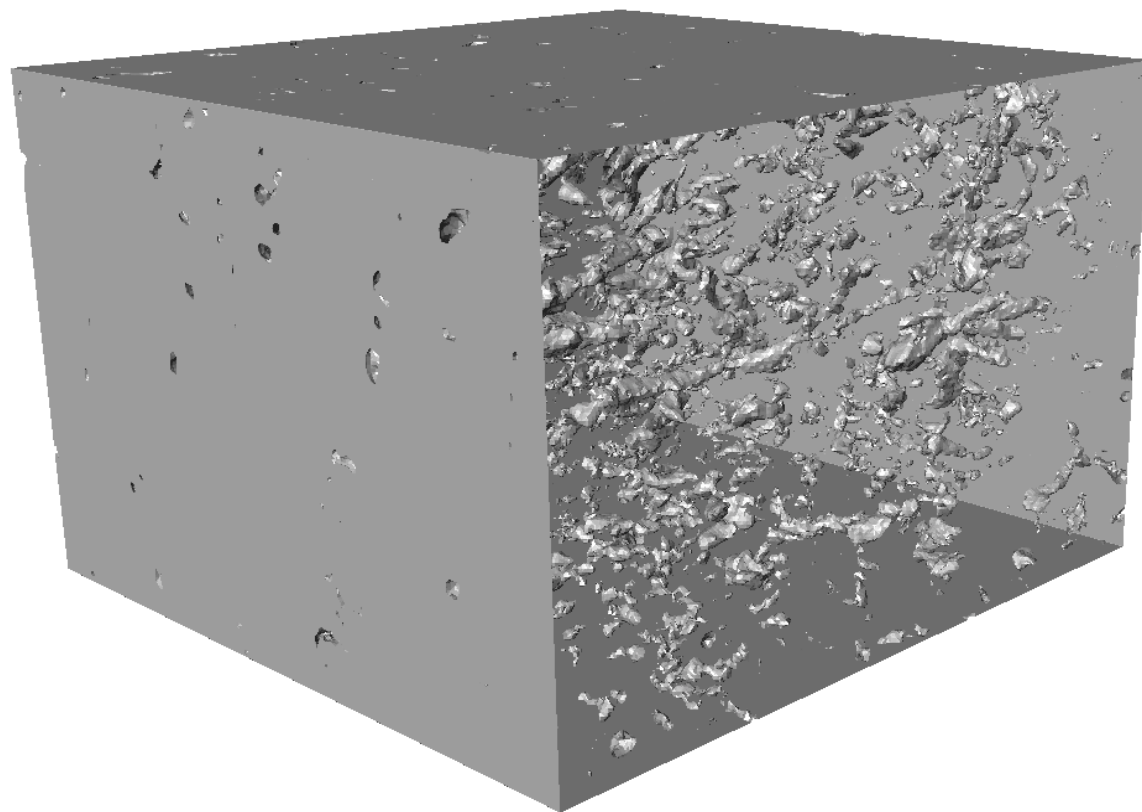


FIB/SEM nanotomography



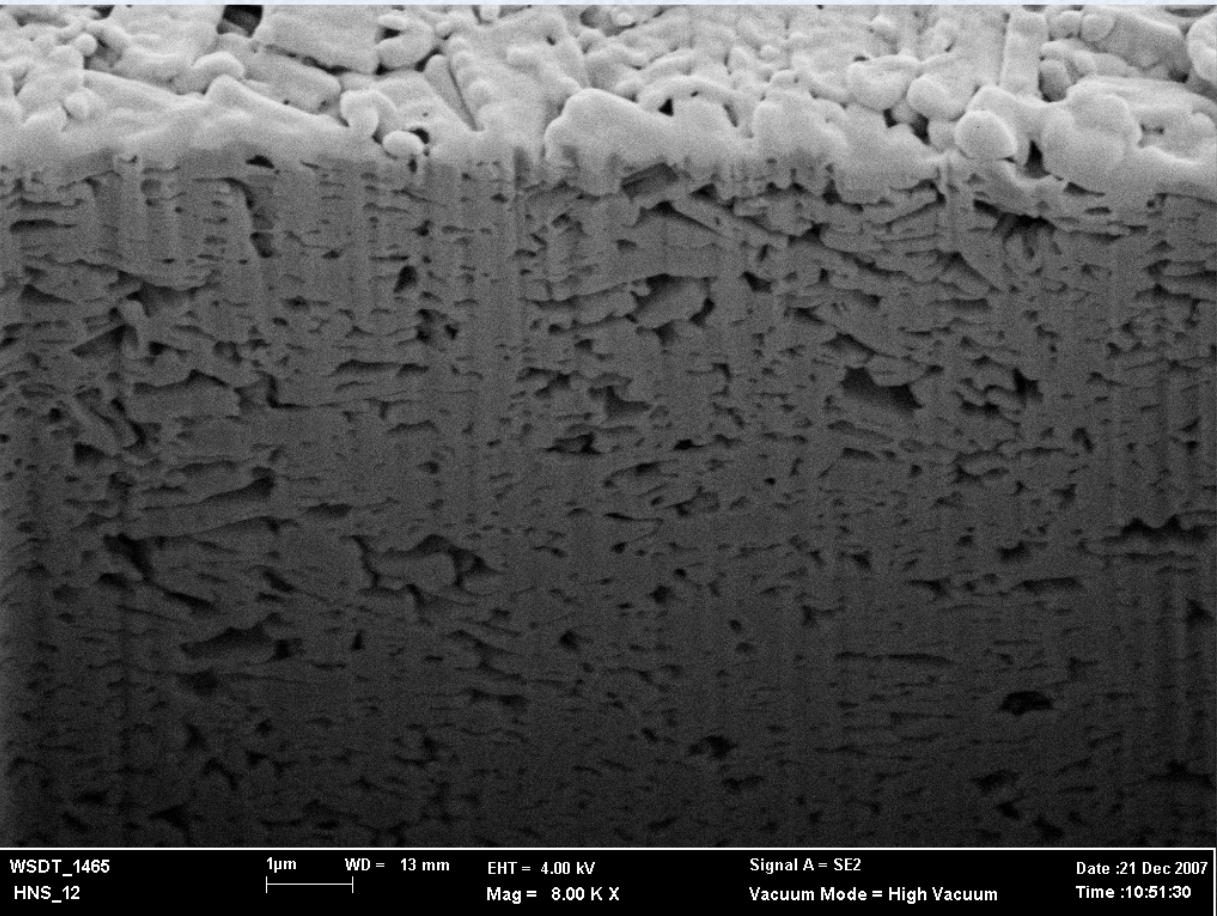
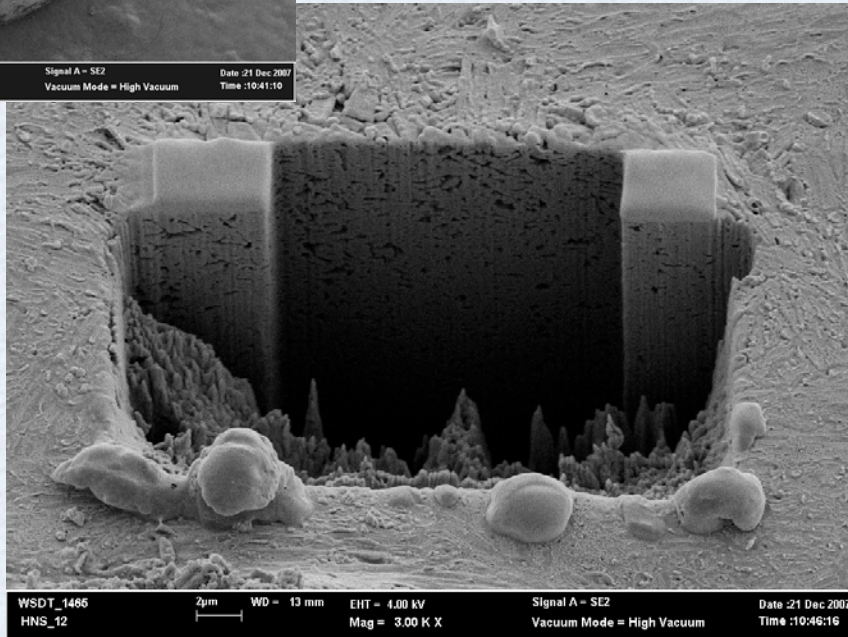
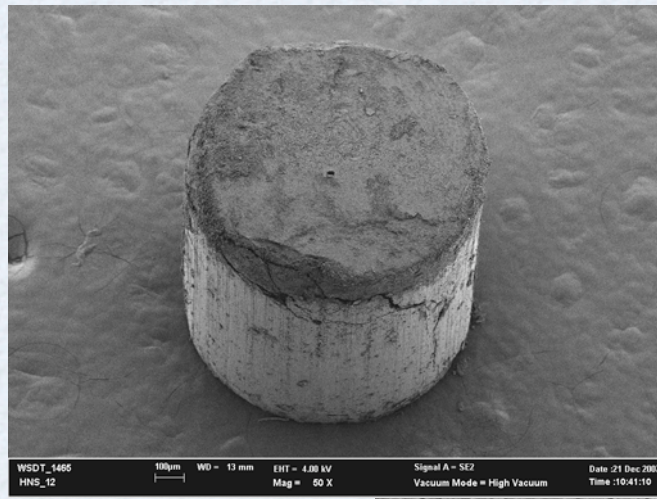
Pressed FP-HNS :
90% TMD nominal

400 slices at 25 nm/slice.
Voxels = $6 \times 6 \times 25$ nm
Computed density: 98 % TMD
Surface Area: ?

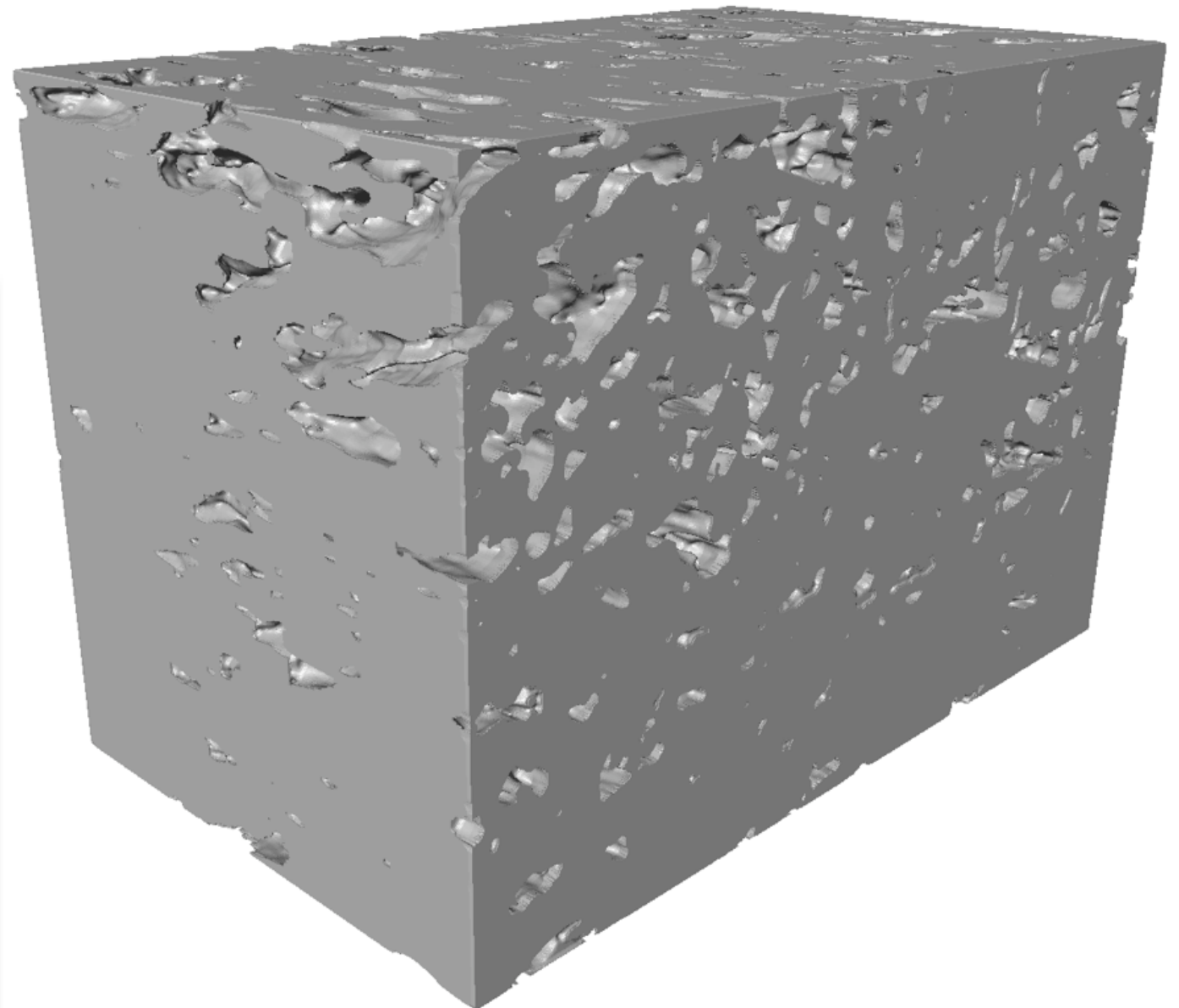


FIB/SEM nanotomography

Pressed FP-HNS : 90% TMD nominal

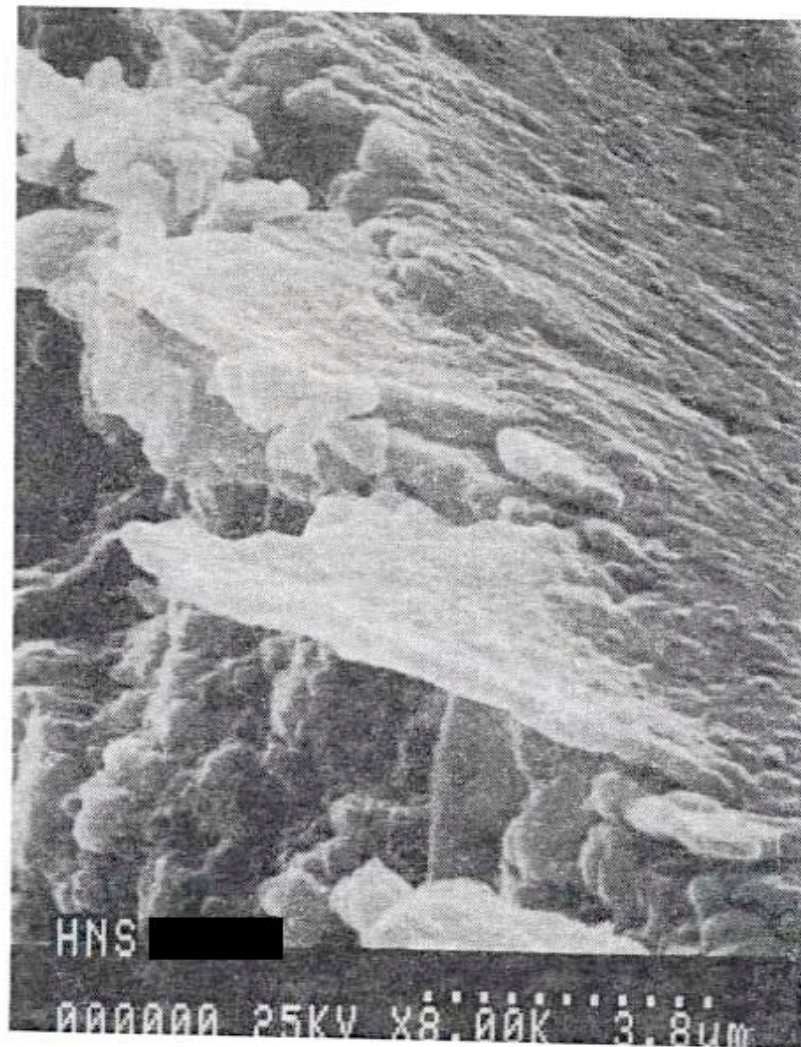


100 nm /slice
each voxel: 12 x 12 x 100 nm
Calculated density 85% TMD
Surface area?



High density skin on the radial surface of an HNS pellet?

fractured-surface (Sandy Klassen)



Micrograph which shows the thickness of the skin on an HNS pellet.

FIB/SEM cross-section

