

Geothermal Research SAND2008-3982P



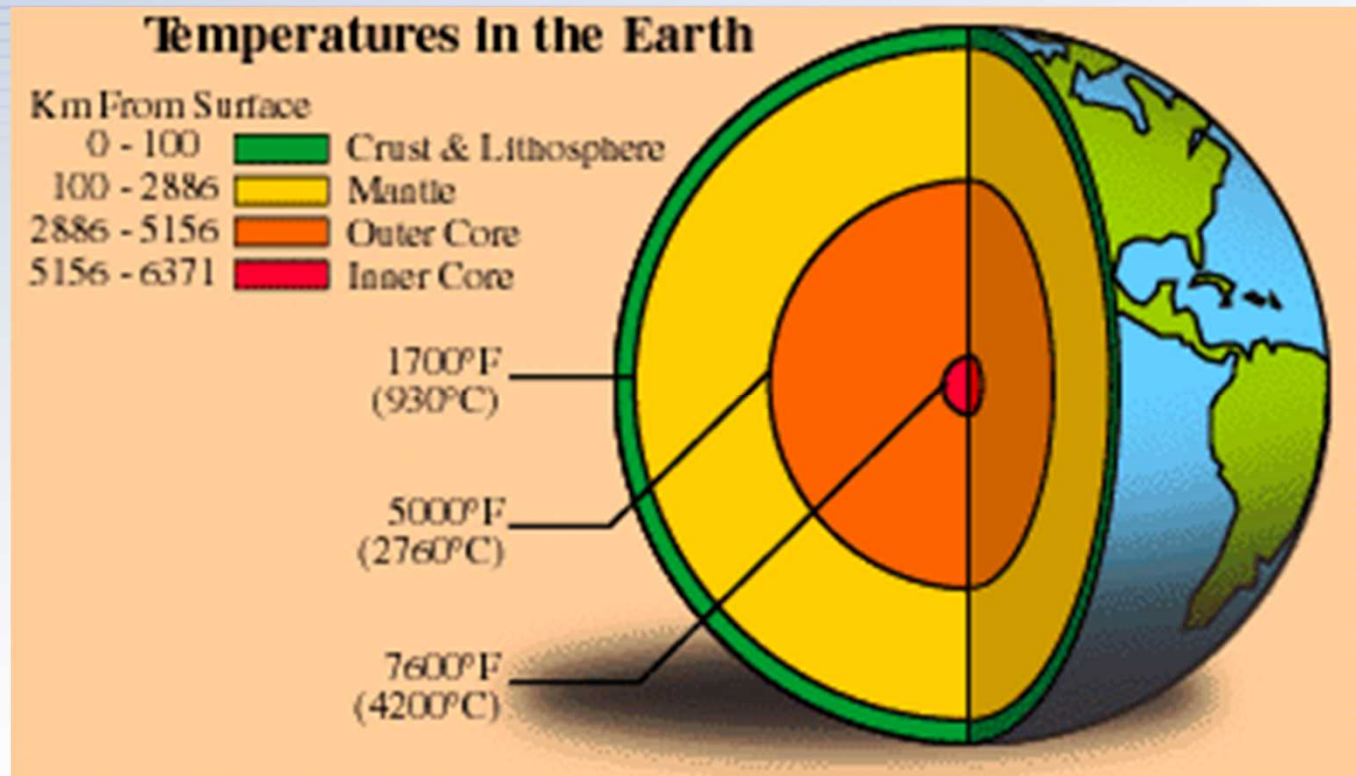
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Geothermal & Well Construction
Research
Sandia National Laboratories
June 18, 2008



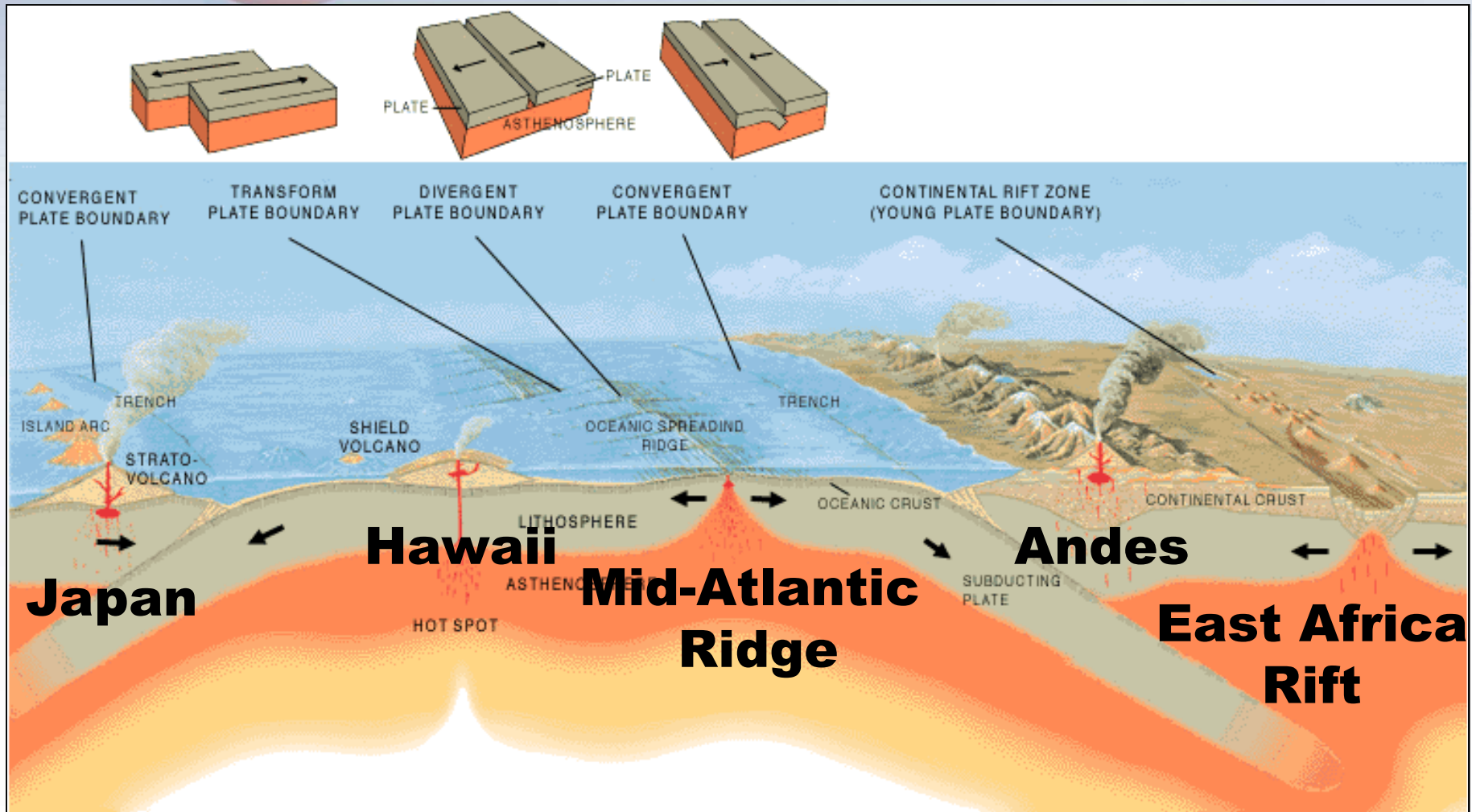
Geothermal Energy

Using the Earth's heat for **electricity production**, **direct use** applications, and as a heat exchange medium for **geothermal heat pumps**

The Earth's
core is about
the same
temperature
as the surface
of the Sun



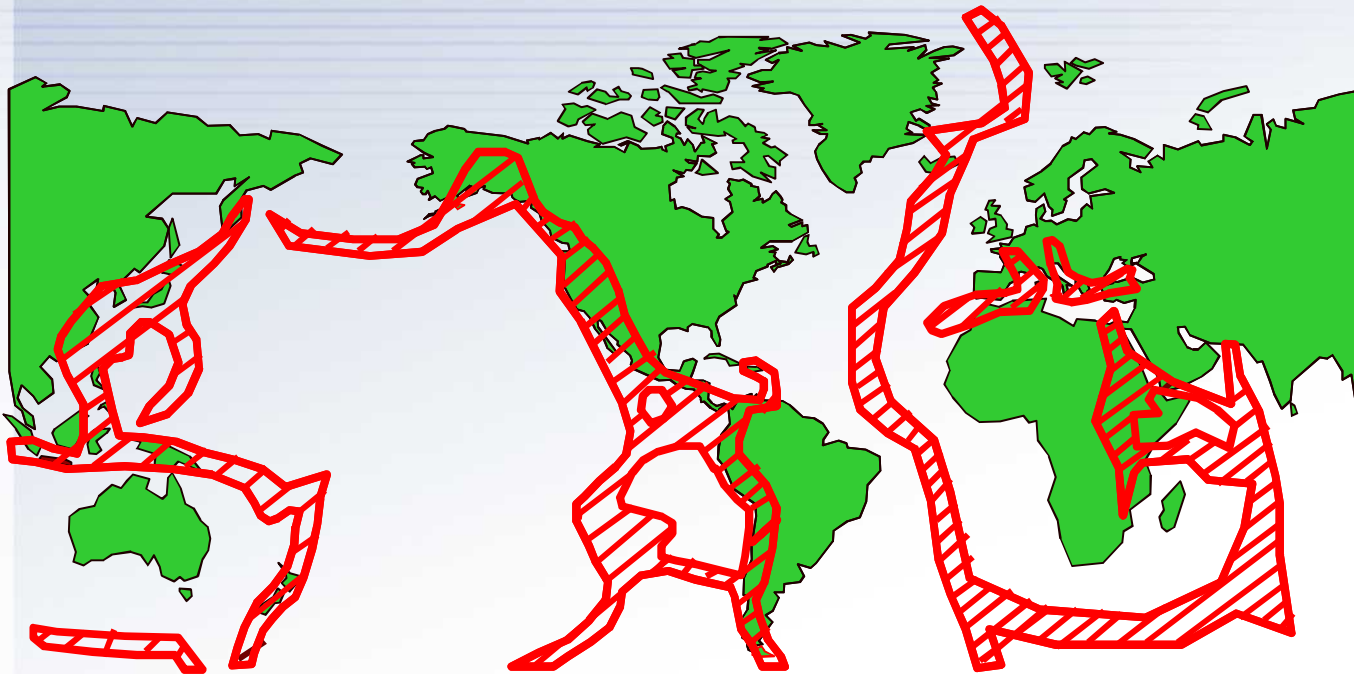
Heat Closest to the Surface at Plate Boundaries



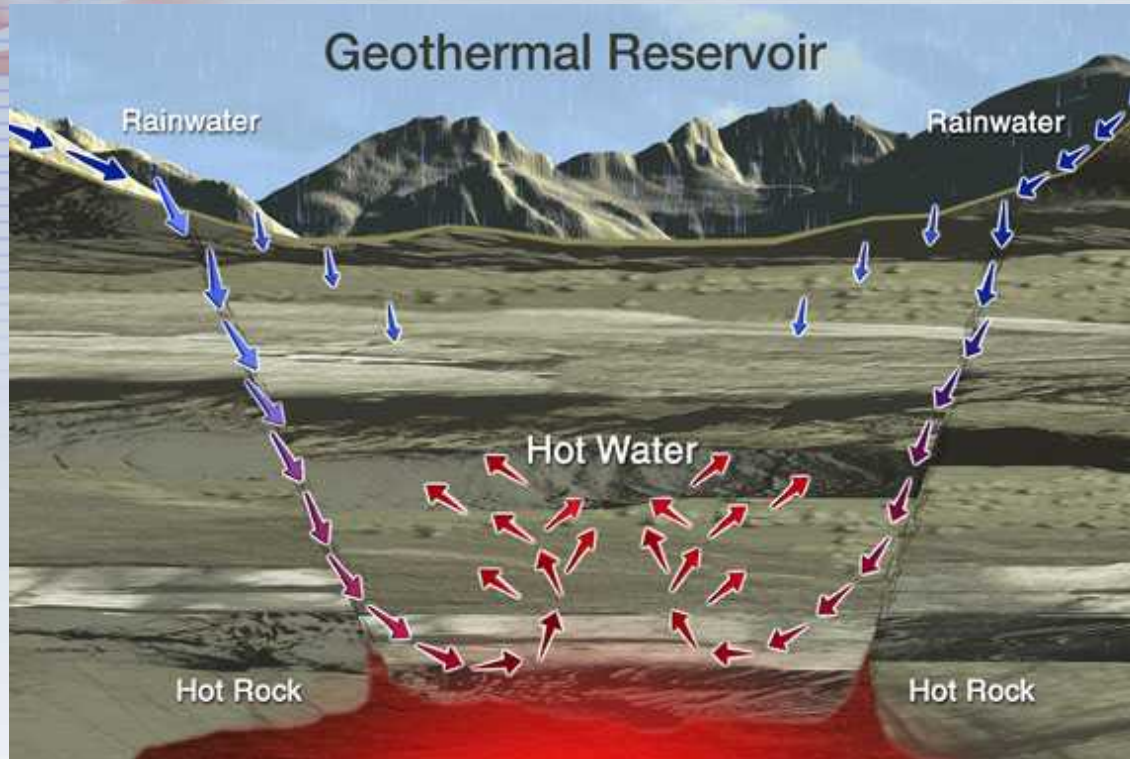
Source: Fraser

World Hydrothermal Resources

Worldwide Hydrothermal Electric Potential



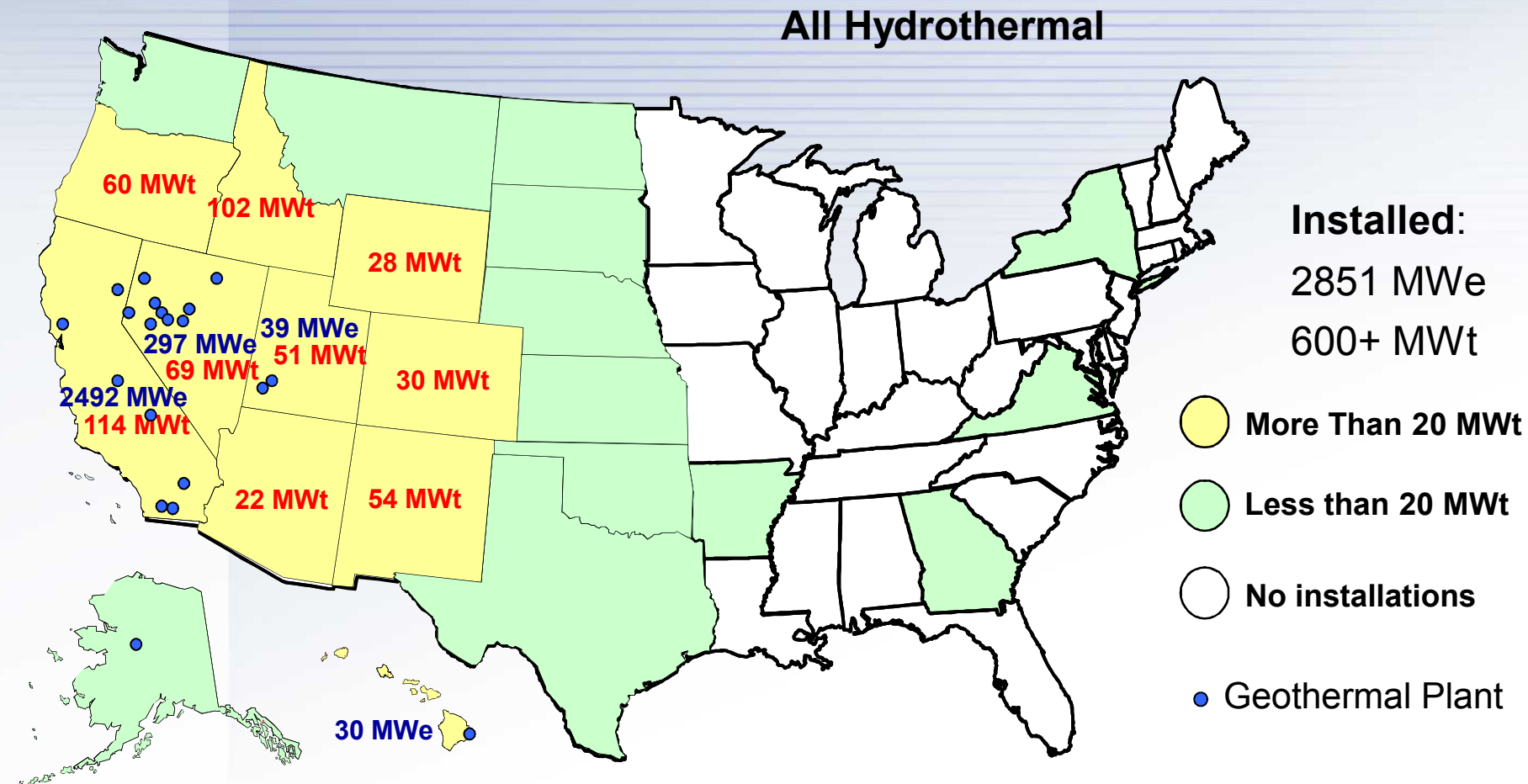
How Hydrothermal Geothermal Sites Are Created



Hydrothermal Geothermal resources are found where geological activity has brought hot rock near the surface. When hot water and steam is trapped under a layer of low permeability rock, it forms a geothermal reservoir.



Installed Geothermal Capacity





Geothermal

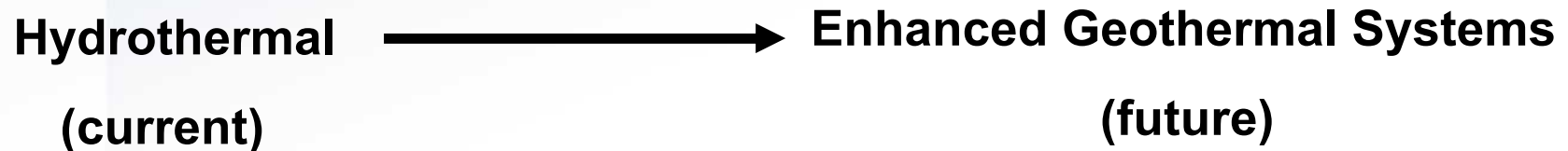
■ Temperatures

- **Greater than 350 °C to “warm”**
 - ◆ **Temperatures largely dictate use**
 - **Power generation to direct use**

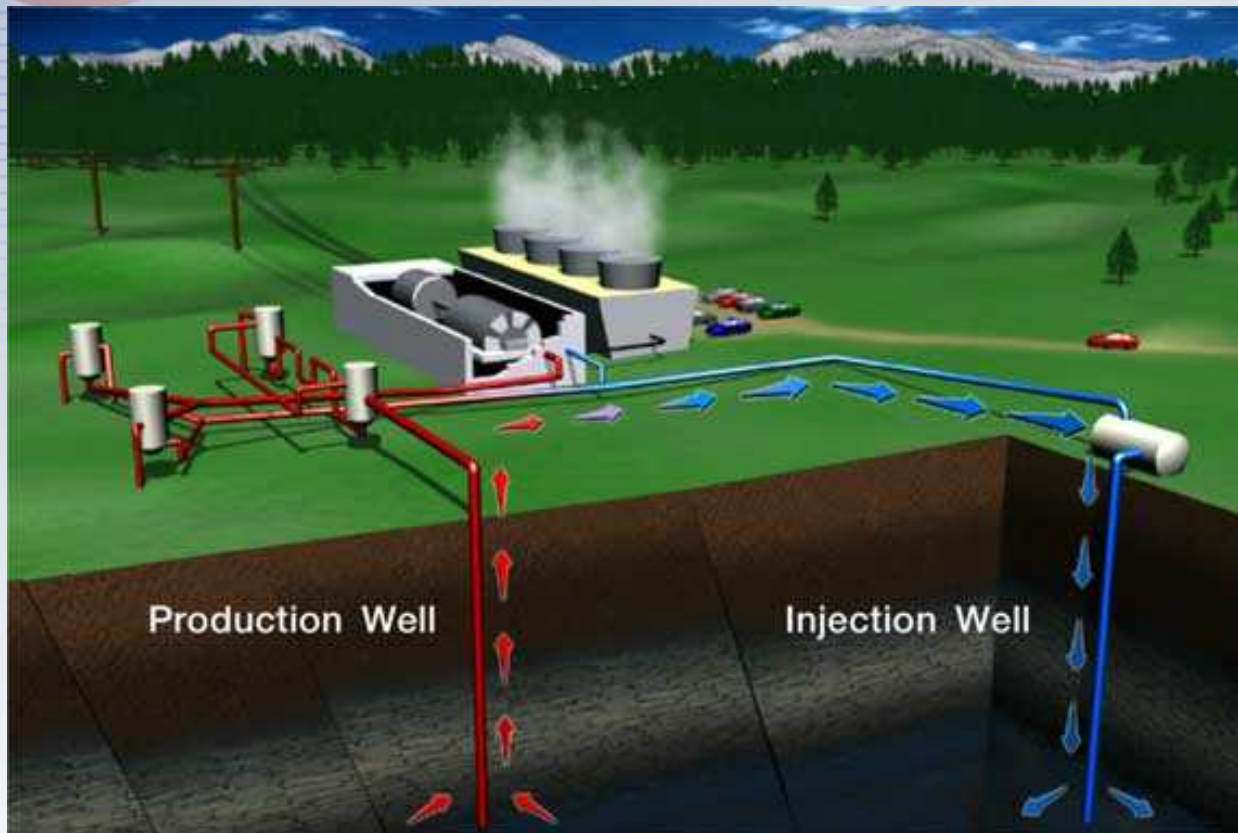
■ Permeability

- **Measure of fluid transmission ability of the rock**
 - ◆ **Orders of magnitude variability**
 - **Tight to open**

■ Fluid Availability



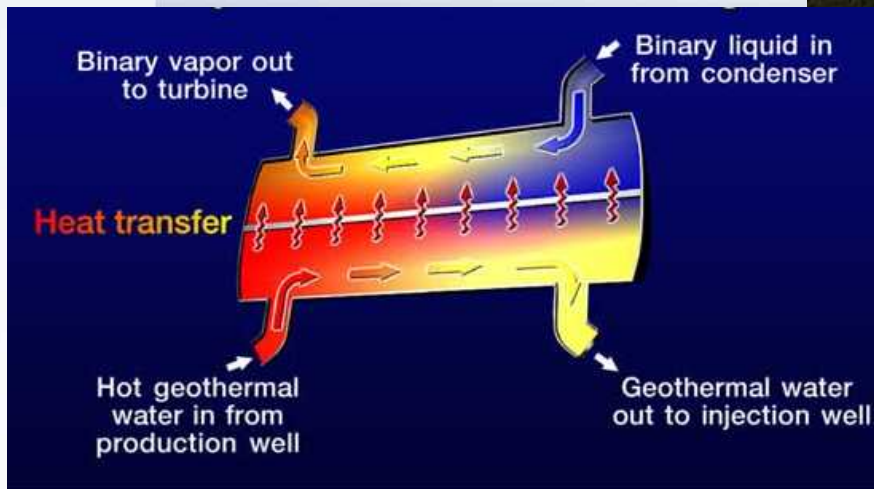
Geothermal Energy



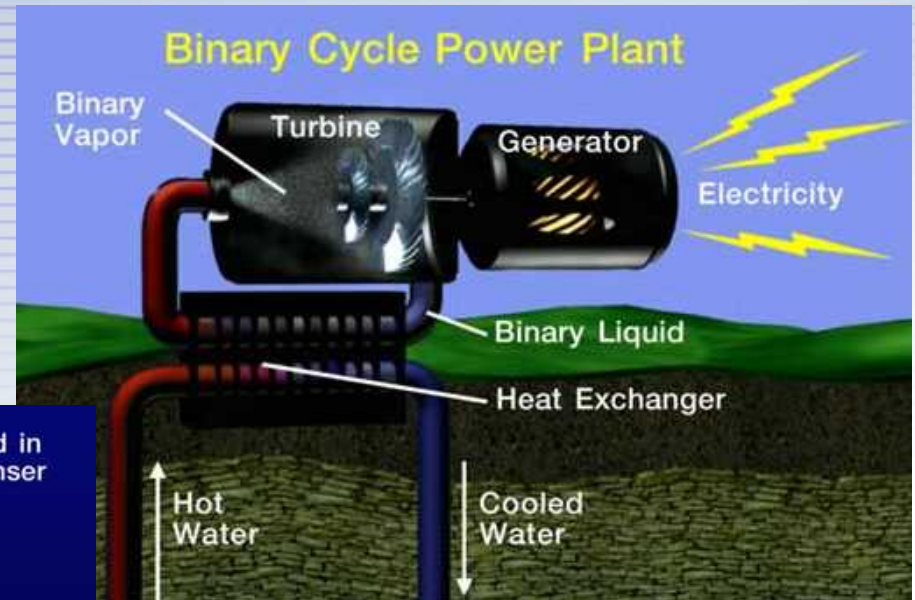
Our focus is on electricity generation using hydrothermal and engineered geothermal systems (EGS)

Binary Cycle Geothermal Plant

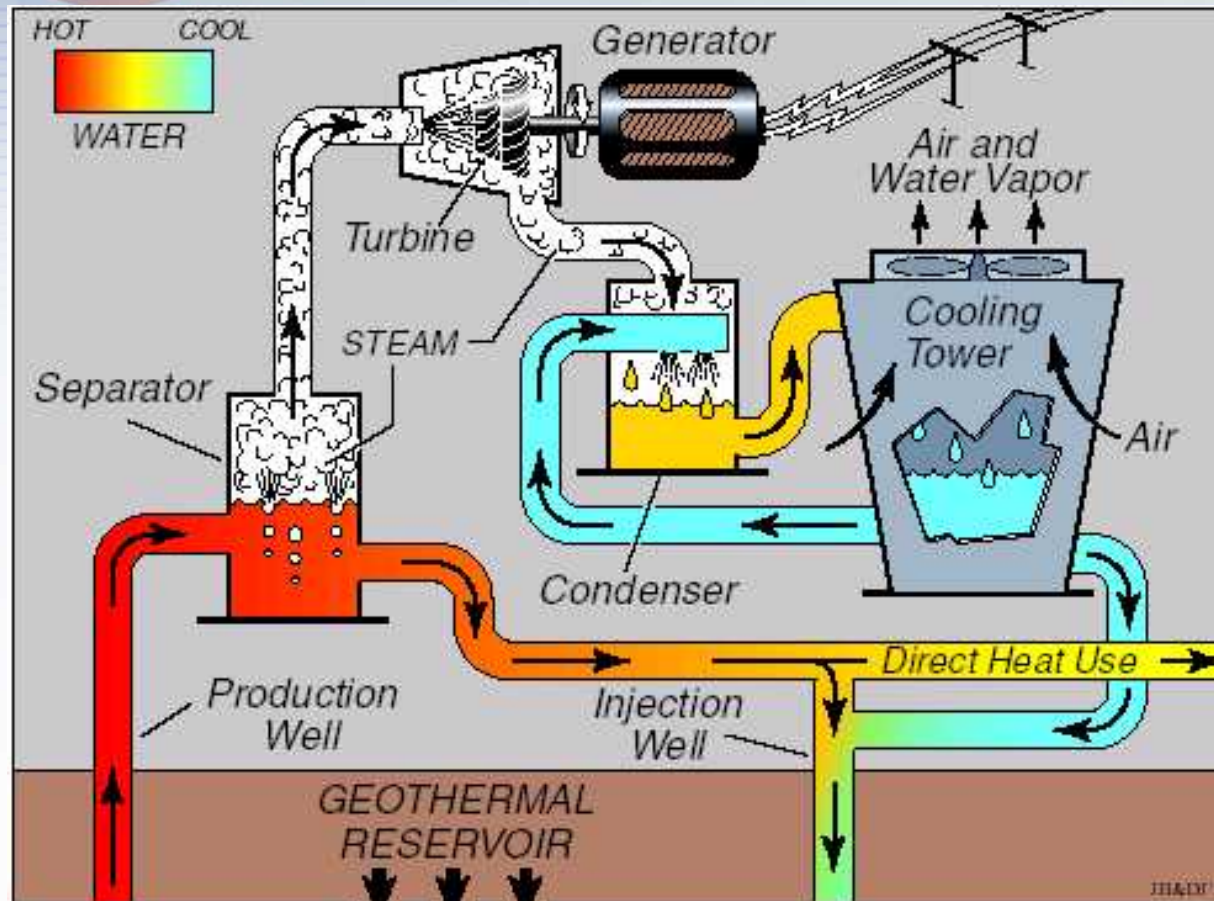
In a binary cycle plant, hot water is run through a heat exchanger to vaporize a working fluid that powers the turbine generator. The geothermal water is injected back into the reservoir.



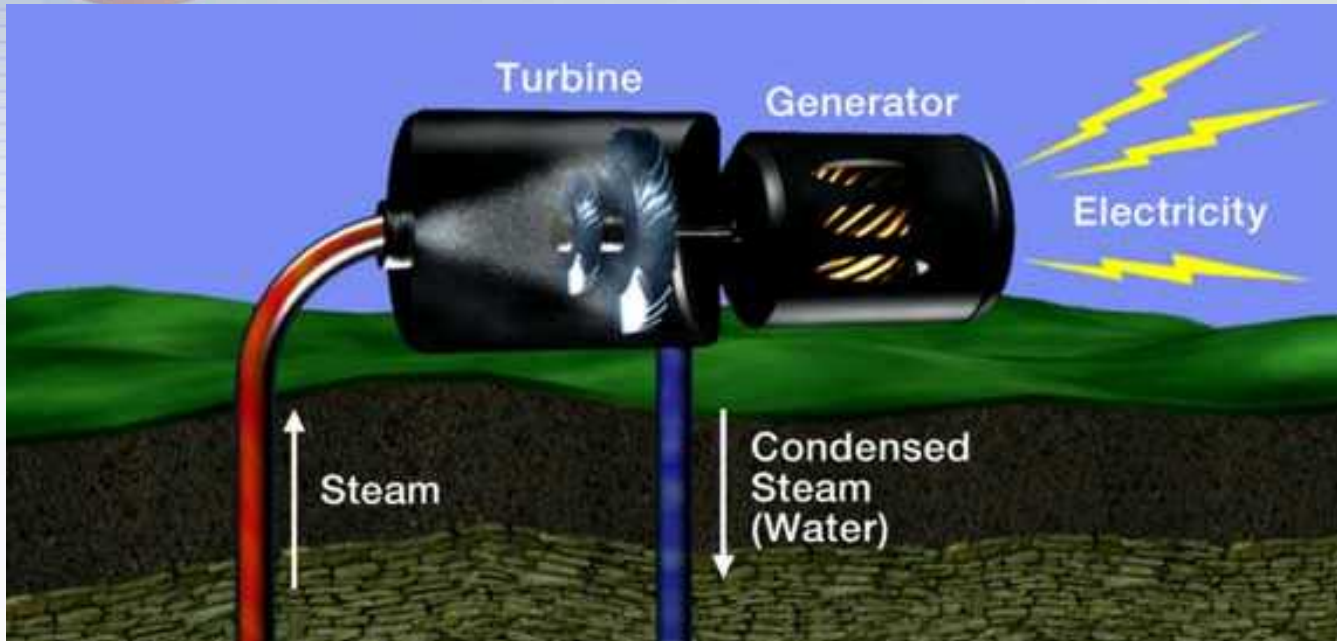
This plate-type heat exchanger passes geothermal water over metal plates for heat transfer to the working fluid on the other side.



Flash Power Plant



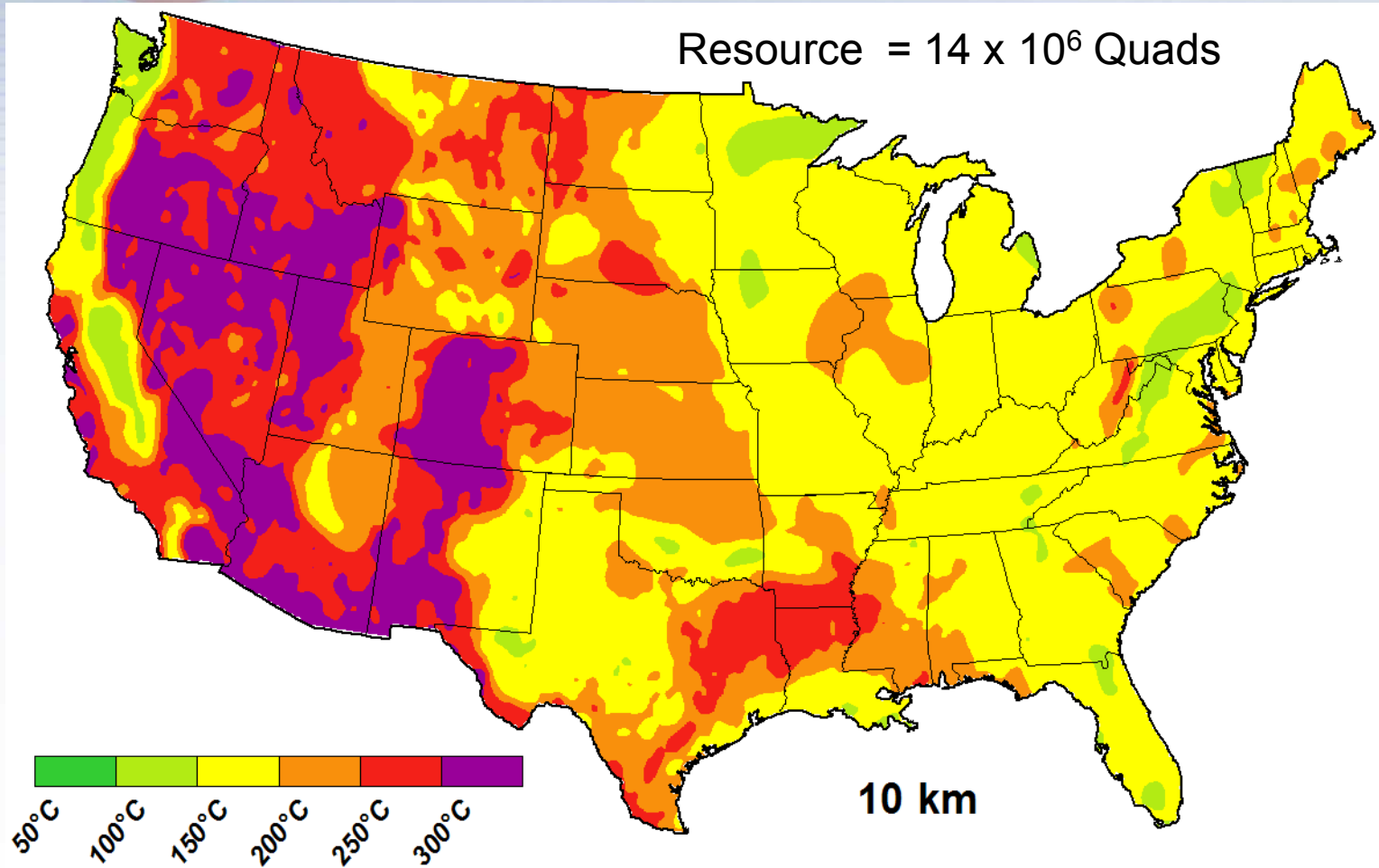
Dry Steam Power Plant



Courtesy of Geothermal Education Association

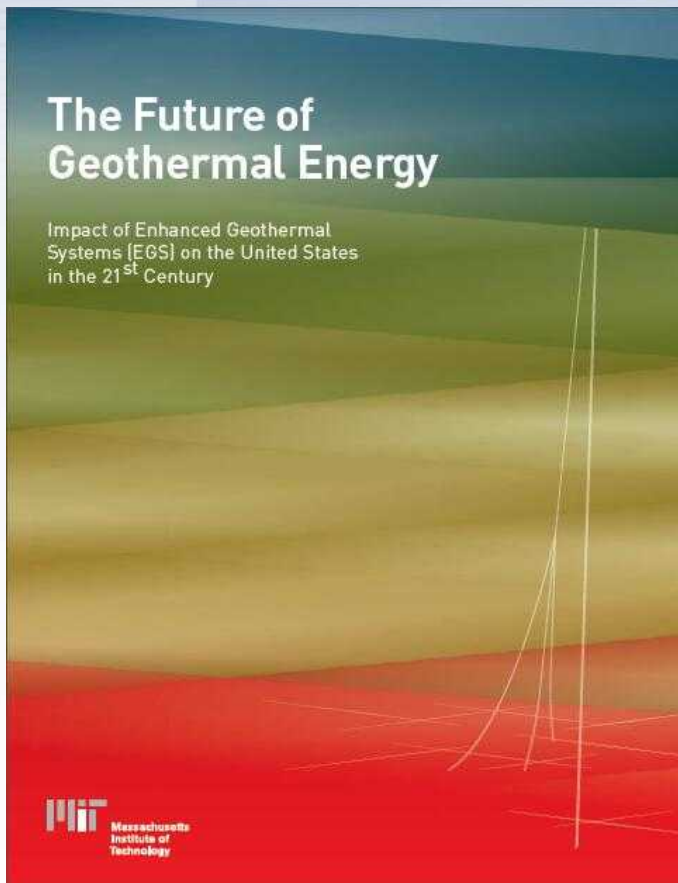
In dry steam power plants, the steam passes through a rock catcher (not shown) and then directly into the turbine. The steam spins the turbine blades, which spin the generator.

Geothermal Resource in the United States



DOE Program Focused on EGS

Study of Enhanced Geothermal Systems (EGS) by MIT-Led Panel of Experts

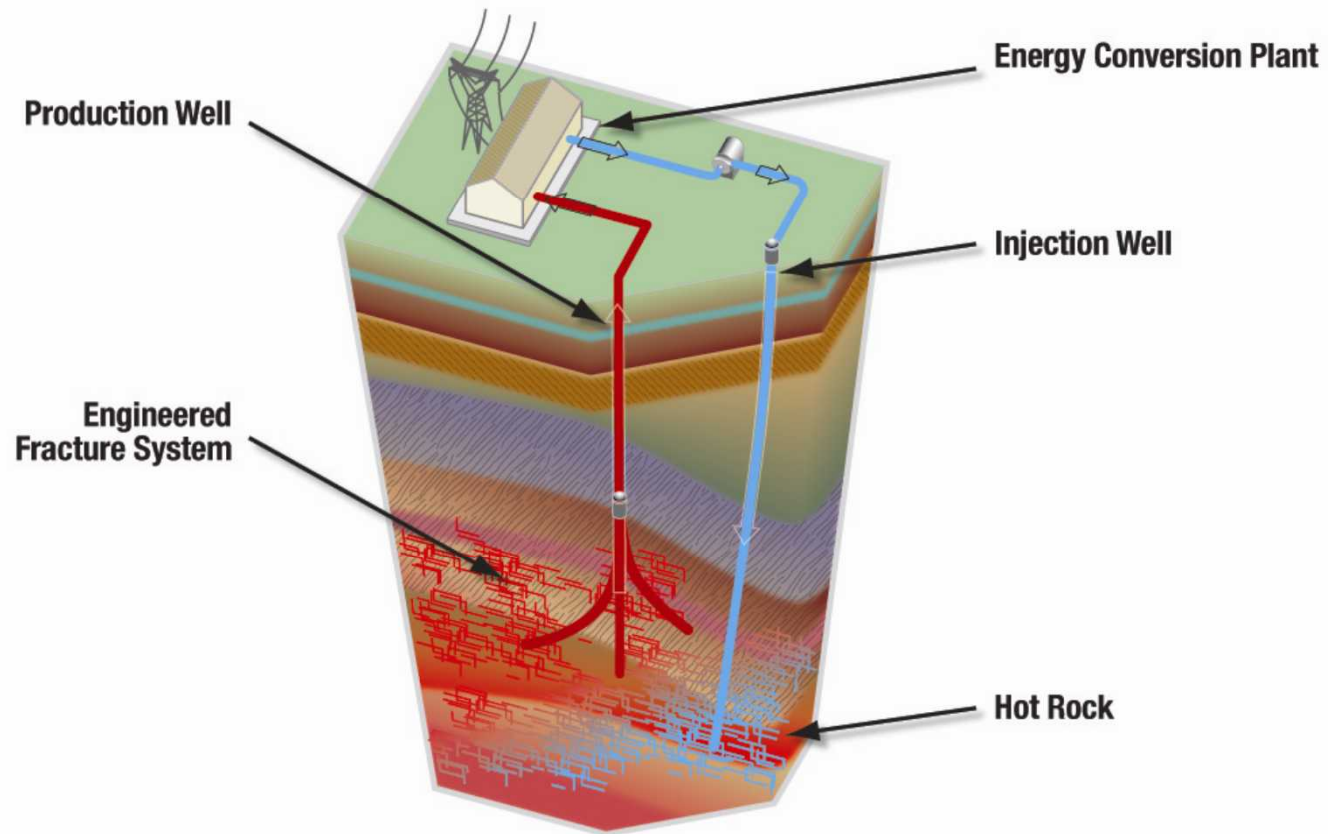


Key Findings/Recommendations

- Extractable geothermal resource exceeds 2000 times the annual energy consumption of the United States
- EGS are versatile, modular, and scalable from 1 to 50 MWe unit sizes
- Technical issues are surmountable – no showstoppers
- Cumulative EGS capacity of 100,000 MWe can be achieved in the United States within 50 years
- Public/private investment of \$800 million to \$1 billion over 15 years would produce 100,000 MWe by 2050

EGS System Components

Enhanced Geothermal Systems (EGS)



Sandia's Focus

Drilling, Monitoring, and Analysis



■ Geothermal well construction

- “Most” difficult on a per-foot basis
 - Broad technology areas
 - ◆ High-temperature electronics
 - ◆ Diagnostics
 - ◆ Rock reduction technologies
 - ◆ Wellbore integrity and lost circulation
 - ◆ Drilling dynamics mod/sim
 - ◆ Vibration mitigation
 - ◆ Downhole telemetry
 - **Key to future EGS**
- ### ■ Applying capability and technology to other industries and agencies
- Frontier O&G, unconventional, environmental, DOD, others

Significant Geothermal Accomplishments – Technology and Products to Industry

- Polycrystalline diamond compact (PDC) bits
- High-temperature electronics
- Diagnostics-while-drilling
- LEAMS
- Active vibration control
- Slimhole drilling
- Acoustic telemetry
- Rolling float meters
- Insulated drill pipe
- Cavitating mud jets
- Drilling dynamics simulator
- Well cost models
- ...



Polycrystalline Diamond Compact (PDC) Bits

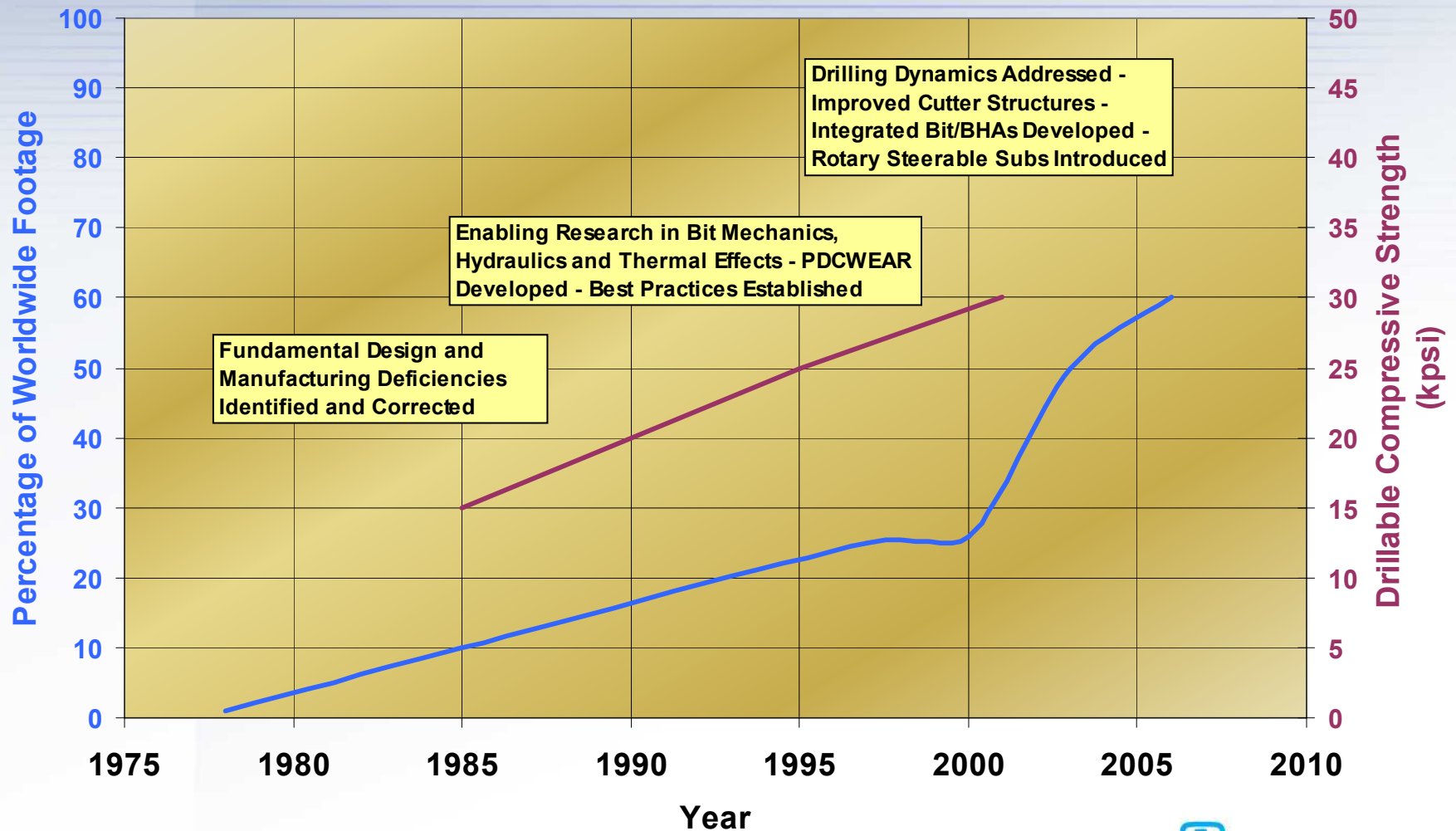
- **Fundamental work**
 - ◆ FEM analyses
 - ◆ Bonding
 - ◆ Cutter tests
 - ◆ Bit design / analysis
 - ◆ Lab / field testing
 - ◆ CRADAs
- **Catalyzed a major industry**
- **PDC bits now a ~ \$1.5 billion industry**
- **PDC bits save industry \$ billions annually**
- **Over 60% of world footage today**



DOE Energy 100 Award for *Synthetic Diamond Drill Bits*

Growth of PDC Market Share

Growth of PDC Market Share and Drillable Compressive Strength (Market Share Based on Total Annual Footage)



Acoustic Telemetry



- **Communication between the bit and the surface via pressure waves in the drill pipe**
 - Downhole telemetry a big need with today's tools
 - Mud pulse the standard (2 – 5 bits/sec)
 - Acoustic telemetry ~ 10x mud pulse
- **Enabled by Sandia's theoretical, manufacturing and testing capabilities**
 - Physics issues – propagating waves through drill pipe
 - Engineering and Applications Codes
 - Design and manufacturing of prototypes
 - Field testing
- **Product licensed to several entities**
 - Commercially available through Xact (STV and Extreme Eng JV)

R&D 100 Award for *Acoustic Telemetry*



Sandia National Laboratories

High-Temperature Electronics



- Includes components, tools, seals, batteries, fiber, ...
- The enabling technology
 - High Temperature = High Reliability
- De facto “UL Labs” for high-temperature components
 - Work with almost all manufacturers
- Analyze failure and provide solutions
 - Exploit capabilities from weapons programs
- Develop tools and fabrication methods
 - Prototypes supplied to industry
- Broad application
 - Geothermal, aerospace, auto, O&G, PV, ...
- Long-term testing
- Extensive interactions w/ industry motivate work activities

R&D 100 Award for *Solid State High-Temperature Batteries*

Working with the High Temperature Industry

■ Some of the companies we work with

Quartzdyne, UT

MRA Labs, MA

Presidio Components, AZ

Welaco, CA

Paine Electronics, TX

Multilayer Prototypes, CA

Halliburton, TX

Mitco, CA

Honeywell SSCS, MN

Kulite Semiconductor Products, MA

BP, TX

Cissoid, Belgium

Weed Instrument Company, TX

JH Capacitors, NV

Pacific Processes, CA

RdF Corp, NH

Kemlon Products, TX

Semisouth Laboratories, MS

Custom Electronics, MA

Baker Inteq, TX

Endevco Corp., CA

Rockwell Scientific/ GTI, CA

Regal Plastic Supply Co.

Biotronics

Schlumberger, TX

Honeywell Richmond, WA

Solid State Devices, CA

General Atomics, CA

Diamond Research, TX

Advanced Products, CO

Electrochemical Systems, TN



Sandia National Laboratories

Drilling Dynamics Increase Drilling Costs

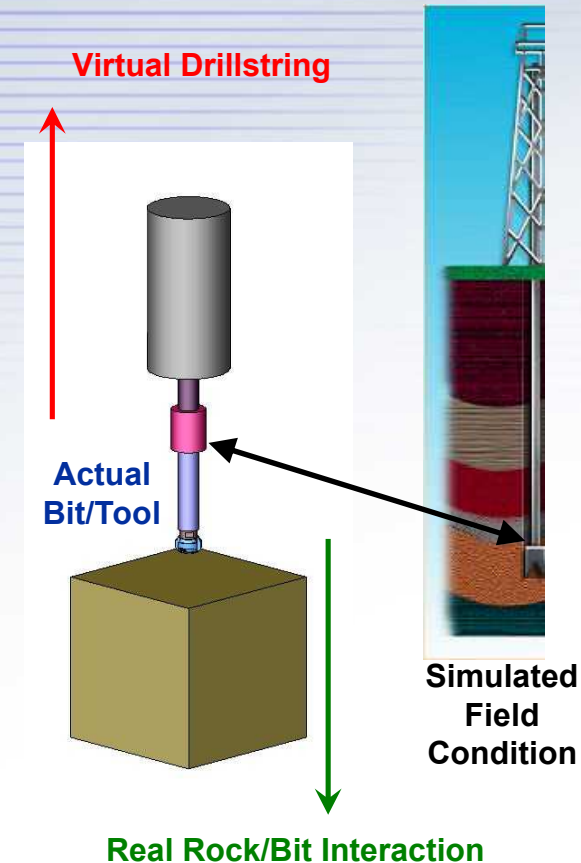


- **Drilling dynamic dysfunctions are one of the leading causes of Non-Productive Time**
- **The bit, BHA / drillstring and formation interact in a complex way resulting in a variety of vibration related problems**
 - **Low Rate of Penetration -- Inefficient Drilling**
 - **Bit & Tool Failure -- Excessive Tripping**
- **Vibrations cause significant economic losses**
 - **For example: Tripping the drillstring to replace the bit on an off-shore rig can exceed 1 million dollars**



Simulation of Drilling Dynamics

- Existing drilling research laboratories
 - Unrealistically rigid drill stems
 - Effective for evaluation of cutting structures, hydraulics, etc.
 - Don't address vibration
- Sandia is pursuing an innovative capability
 - Laboratory simulation of field conditions
 - Will improve bit and tool performance before committing to expensive field drilling
- Benefits
 - Improved capability for predicting bit vibration
 - Identify deficiencies in drill bit material properties and designs
 - Validate development of hardware and software for downhole tools that reduce vibration
 - Develop *Best Practices* for handling vibration



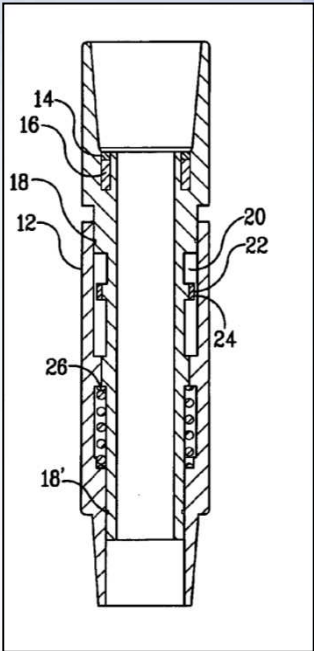
Active Vibration Control

- **Drill bits are susceptible to failure under shock & vibration**
 - Dampers installed in down-hole tools can help
 - Optimal damper for each drilling condition

- **Active vibration control tool developed using controllable fluids**

- **Based on Magneto-Rheological (MR) Fluids**
 - ♦ Carrier fluid with iron particle suspensions
 - ♦ Controllable damping force
 - ♦ Fast response (~ milliseconds) and low power (~ Watts)
 - ♦ Remotely powered and controlled
- **Controllability ensures applicability to broad range of drilling conditions**
 - ♦ Drillstring changes with depth
 - ♦ Variable rock lithologies
 - ♦ Sidewall friction, etc.

- **Intellectual property licensed to industry**



Diagnostics-While Drilling (DWD)

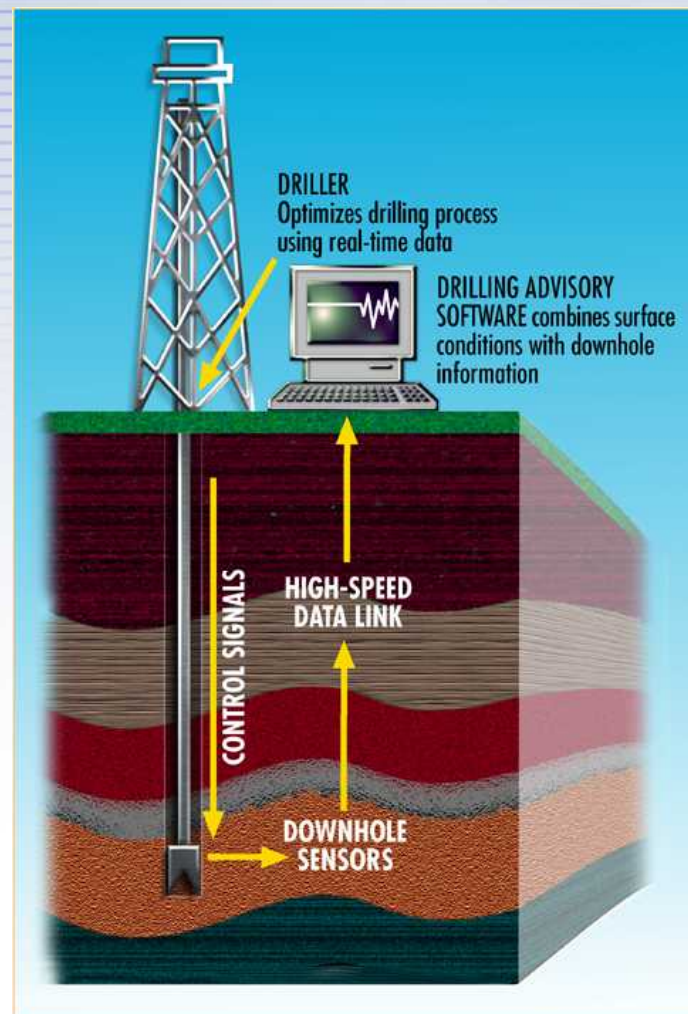
Measurement sub – acquires, conditions, and transmits downhole sensor data

Data Link – carries information and control signals between surface and downhole

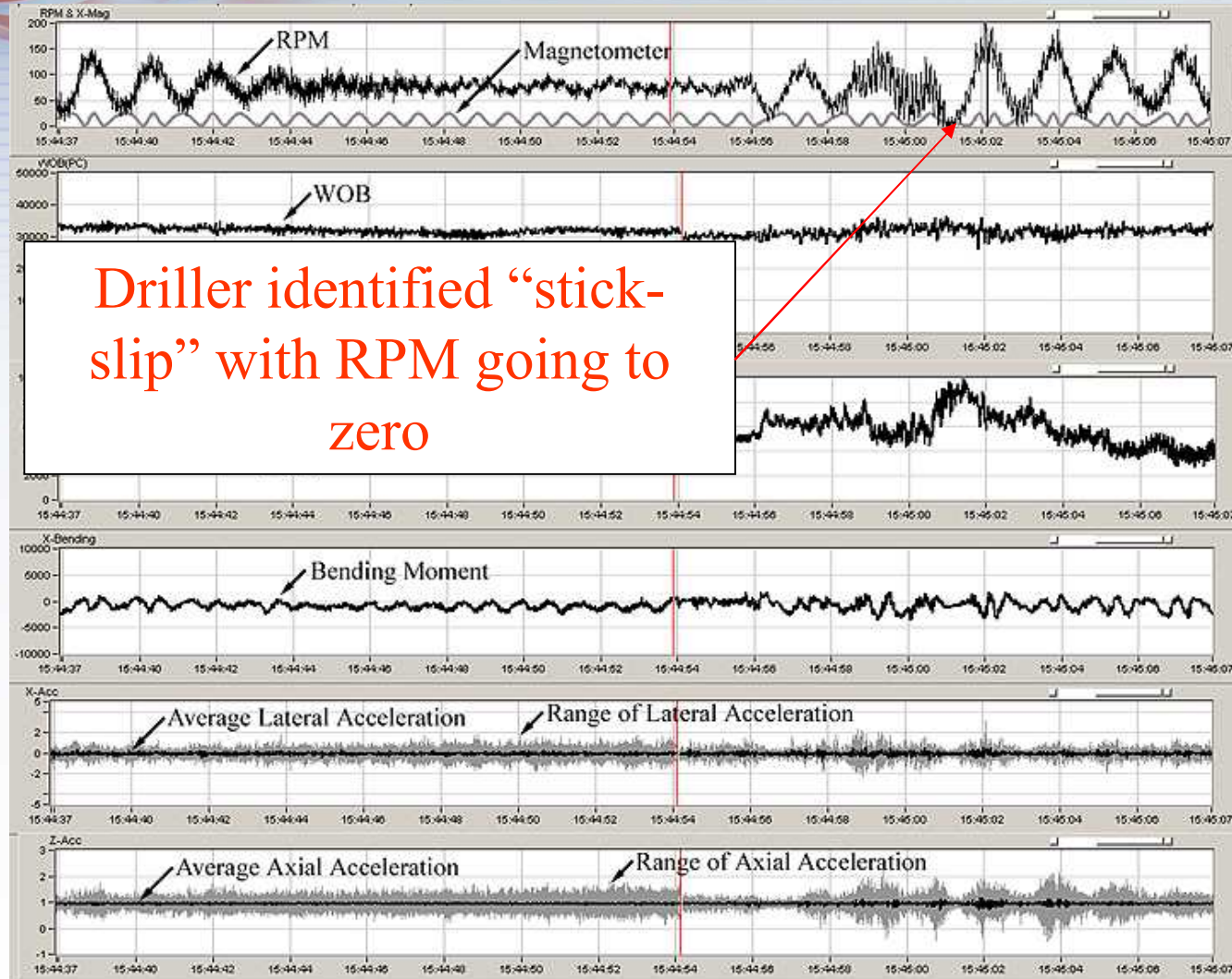
Instrumented Drill Rig – provides for display and archive of surface drilling data

Driller's Display – displays selected set of real-time, high-resolution data from both downhole and surface. Display can be either raw or processed (FFTs, etc.) data.

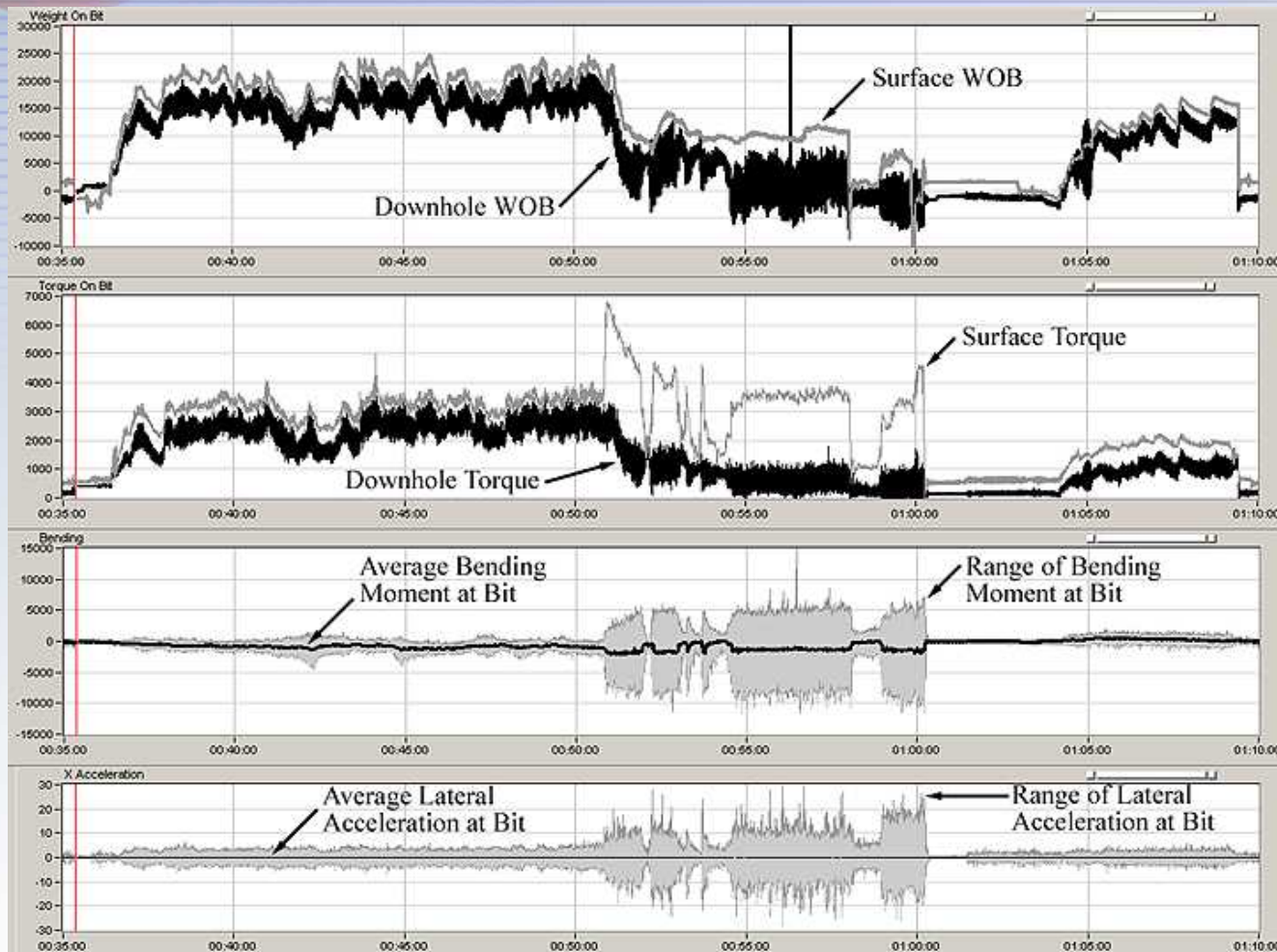
Driller – experienced and willing driller can use more sophisticated display than traditional console.



Drillers Can Use DWD



DWD Systems Can Help the Driller





Thank You