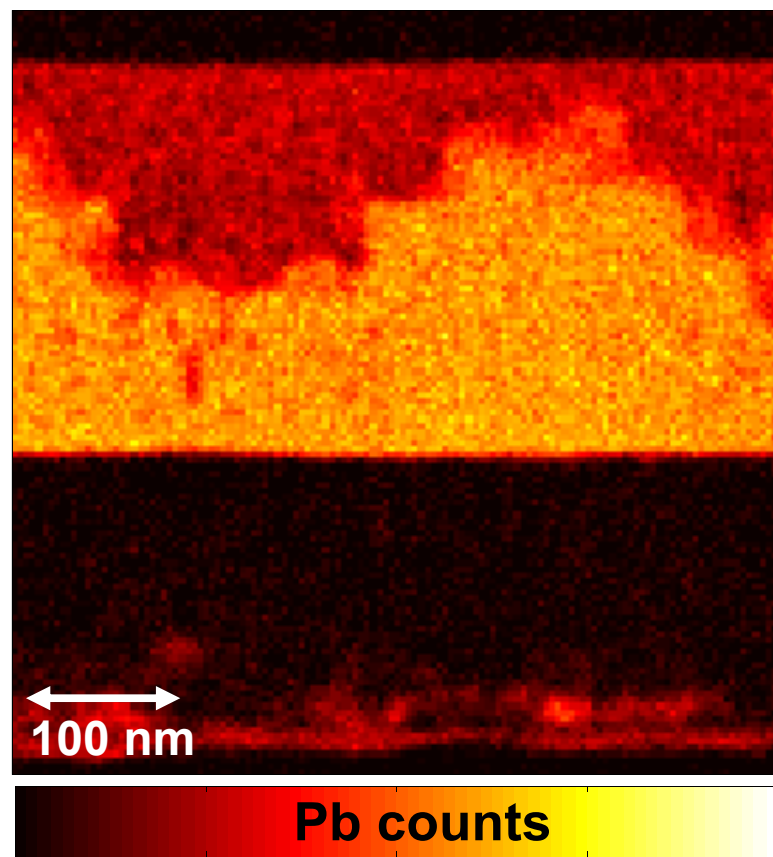


Quantitative STEM-EDS Spectrum Imaging of Phase Transformations in $(\text{Pb},\text{La})(\text{Zr},\text{Ti})\text{O}_3$



0 50 100 150 200

Chad Parish
Geoff Brenneka
Bruce Tuttle
Luke Brewer
*Materials Science
and Engineering*

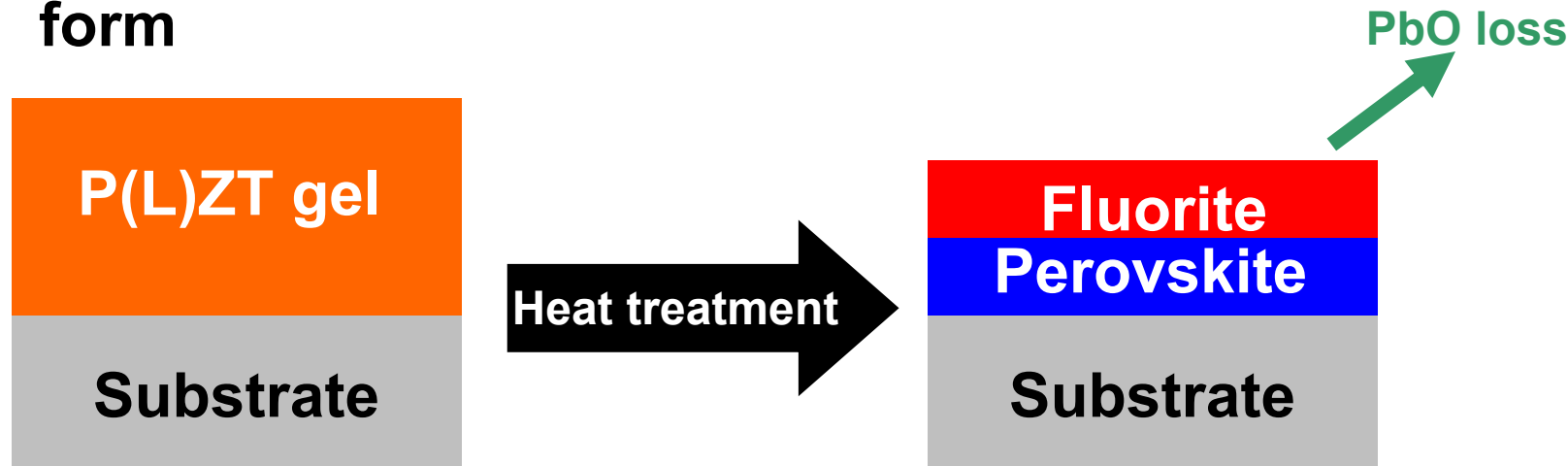
Acknowledgements:

Michael Rye, Garry
Bryant, Paul Kotula, Joe
Michael, Mike Keenan

PZT & PLZT used in thin-film capacitors

$\text{Pb}(\text{Zr},\text{Ti})\text{O}_3$ and $(\text{Pb},\text{La})(\text{Zr},\text{Ti})\text{O}_3$ have high dielectric constant in the perovskite phase

Pb-loss during processing causes fluorite phase to form

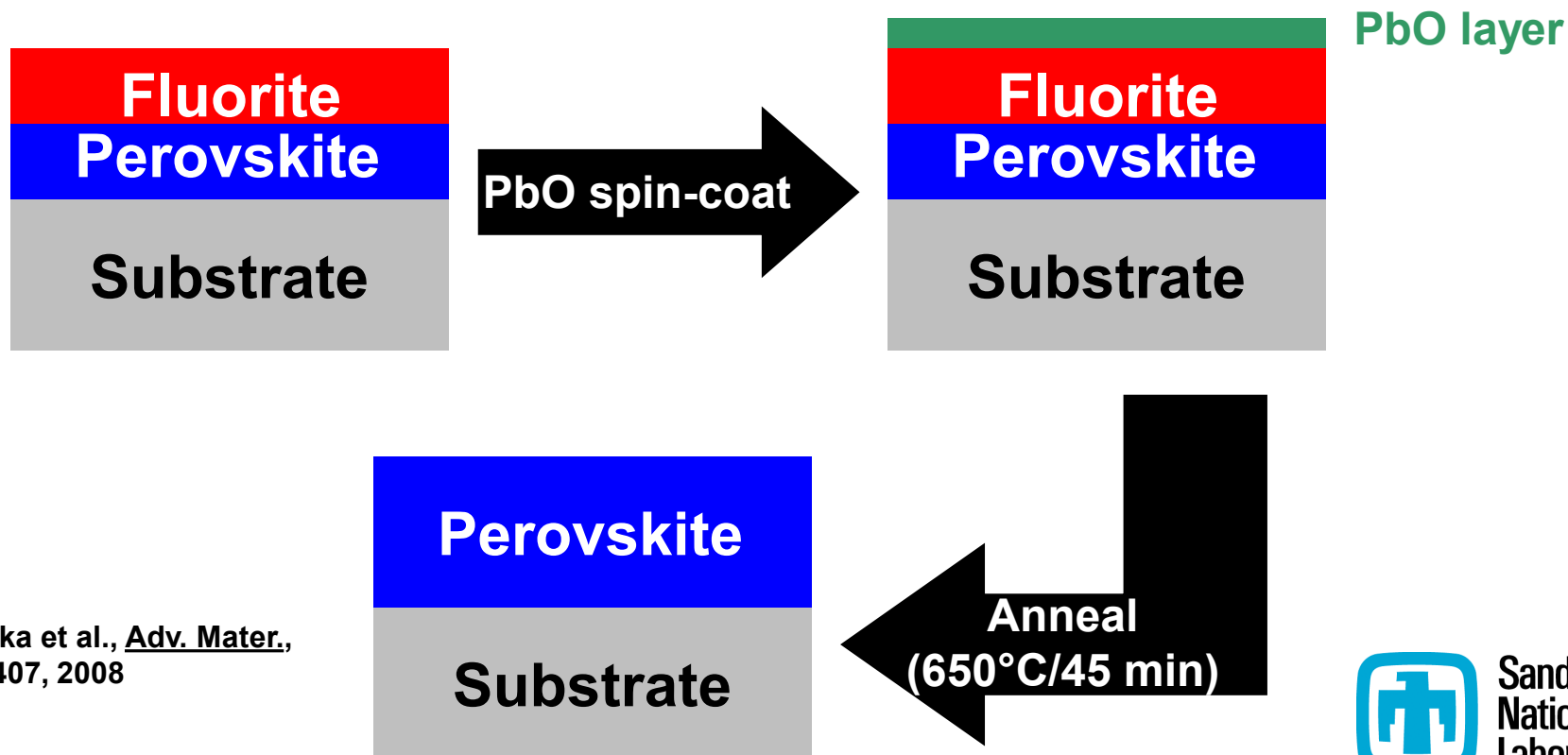


Act as series capacitors → degraded properties

XRD, HREM, and electrical properties confirm the hypothesis

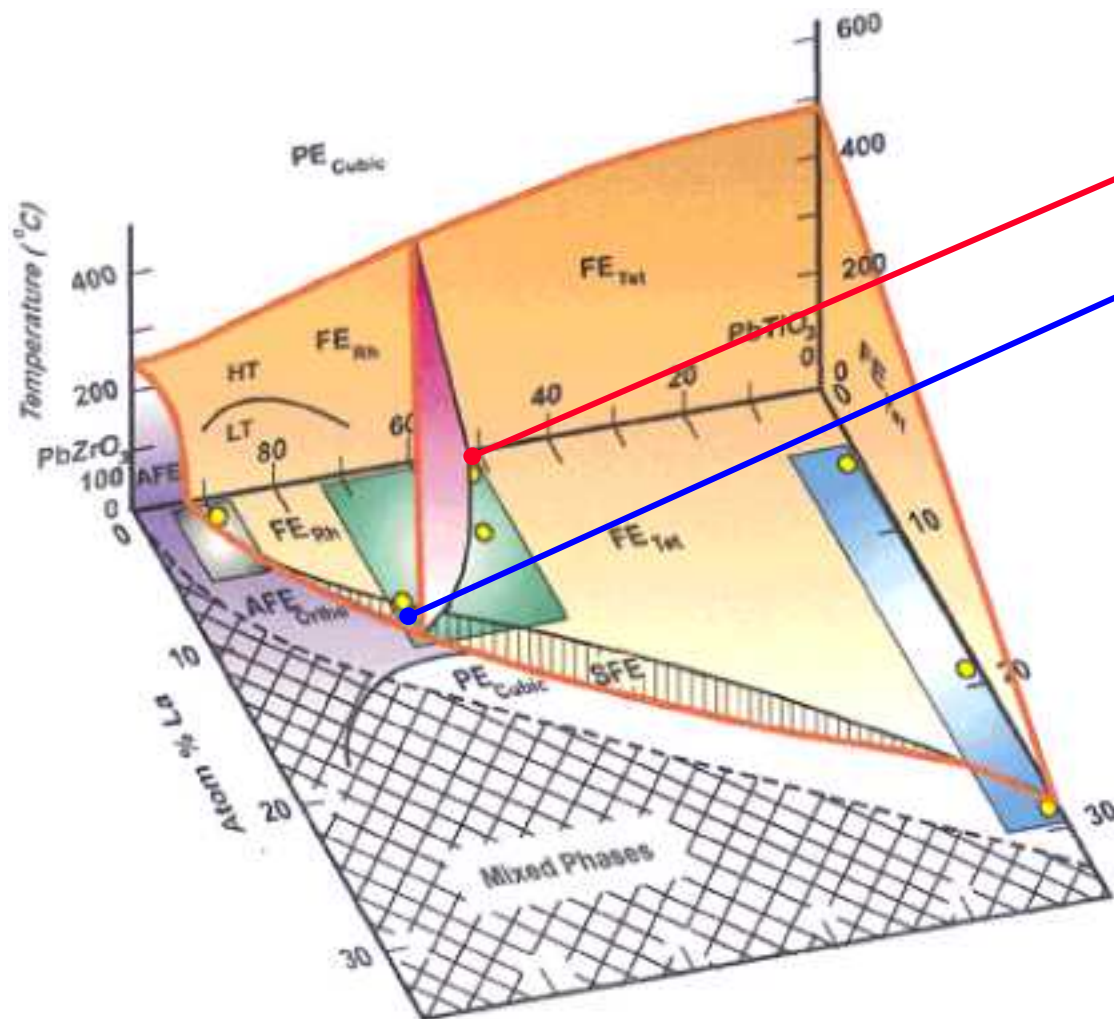
We coated mixed-phase samples with PbO

PbO-overcoat + anneal yields fluorite → perovskite transformation



Brennecke et al., Adv. Mater.,
V20, P.1407, 2008

Accurate measurement of cation content is important to interpret properties



PZT 53/47

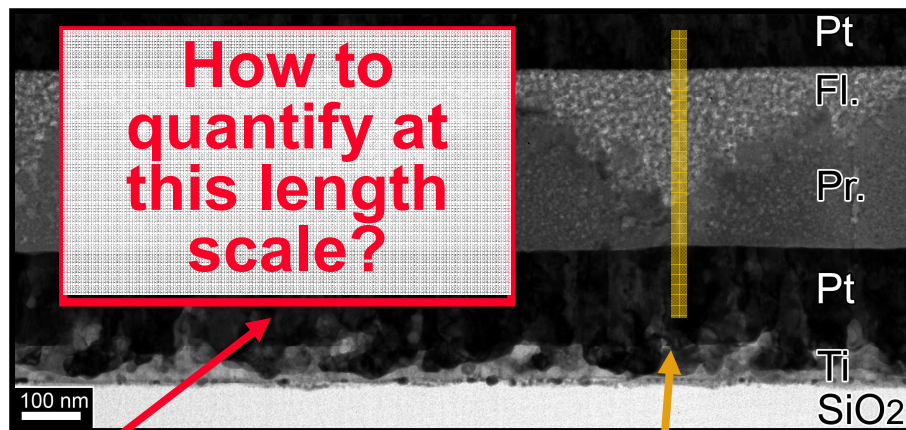
PLZT 12/70/30

In general, dielectric properties best at phase boundaries

Haertling, J. Am. Ceram. Soc., V82, 1999, P.797

We need a technique to measure representative cation ratios

SIMS, XPS, AES depth profiling
~several 10s of μm
 $\neq$ feature size



200 nm
↔

Feature size
~hundreds of nms

EDS linescan sampling
<10 nm
 $\neq$ feature size



Sandia
National
Laboratories

X-ray spectrum imaging in STEM used to measure local cation content

Scanning TEM (STEM) beam

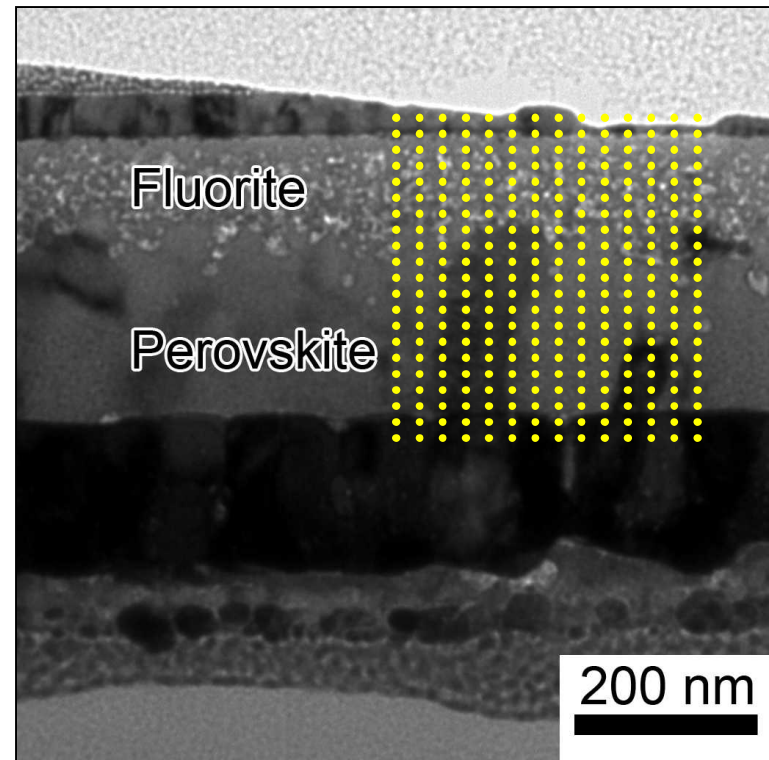
**EDS: Energy-dispersive
X-ray spectroscopy**

EDS detector

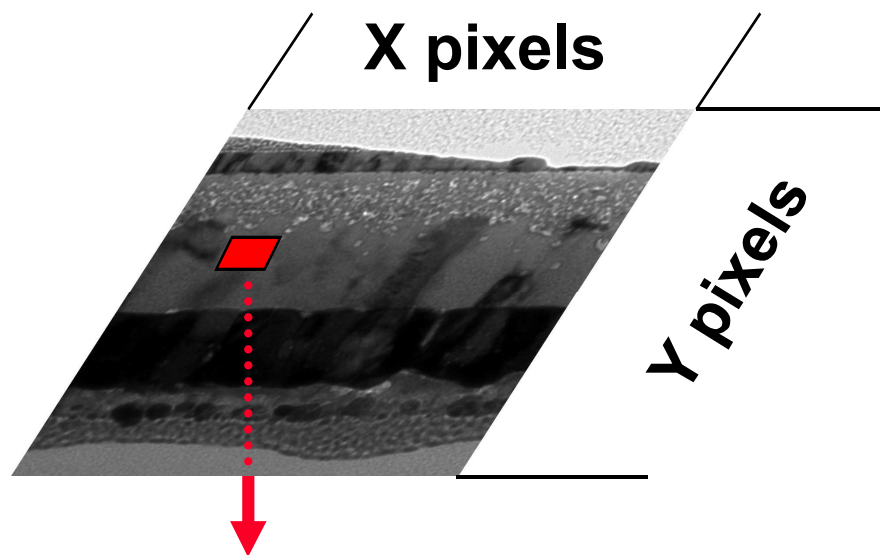
X-Rays

**Thin sample
(~100 nm)**

**Spectrum image:
Acquire a full spectrum at
many (x,y) points**



Spectrum imaging – need to mine the data



Typical dataset:

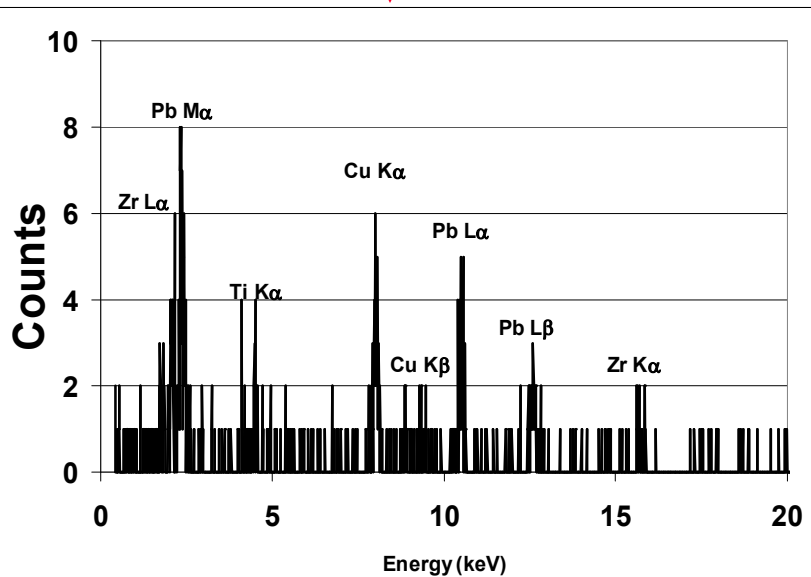
128×128 pixels

2048 channels/pixel

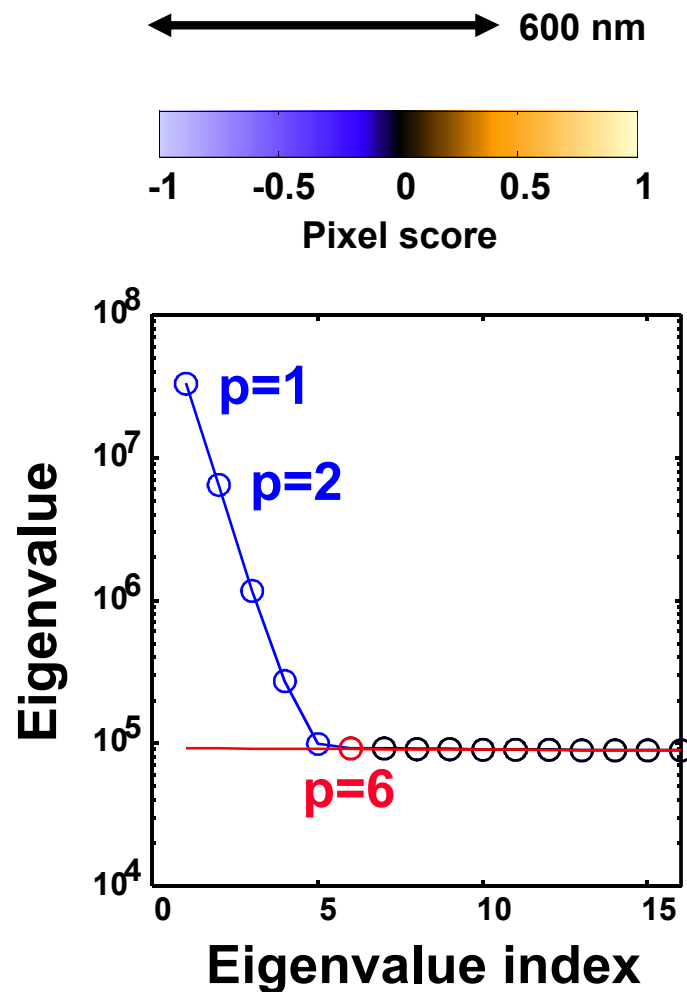
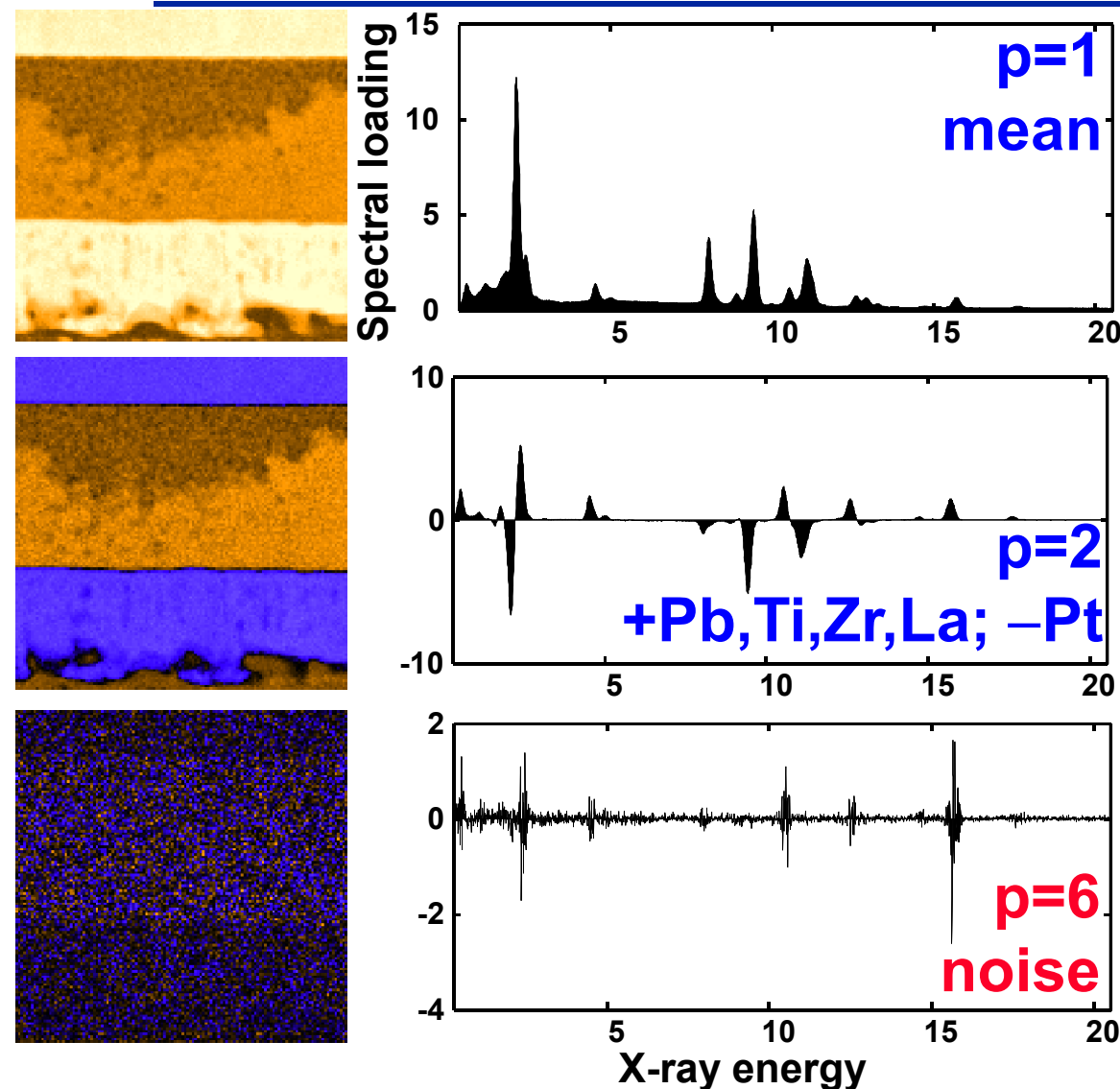
∴ 34 million datapoints

200 msec/pixel → noisy data

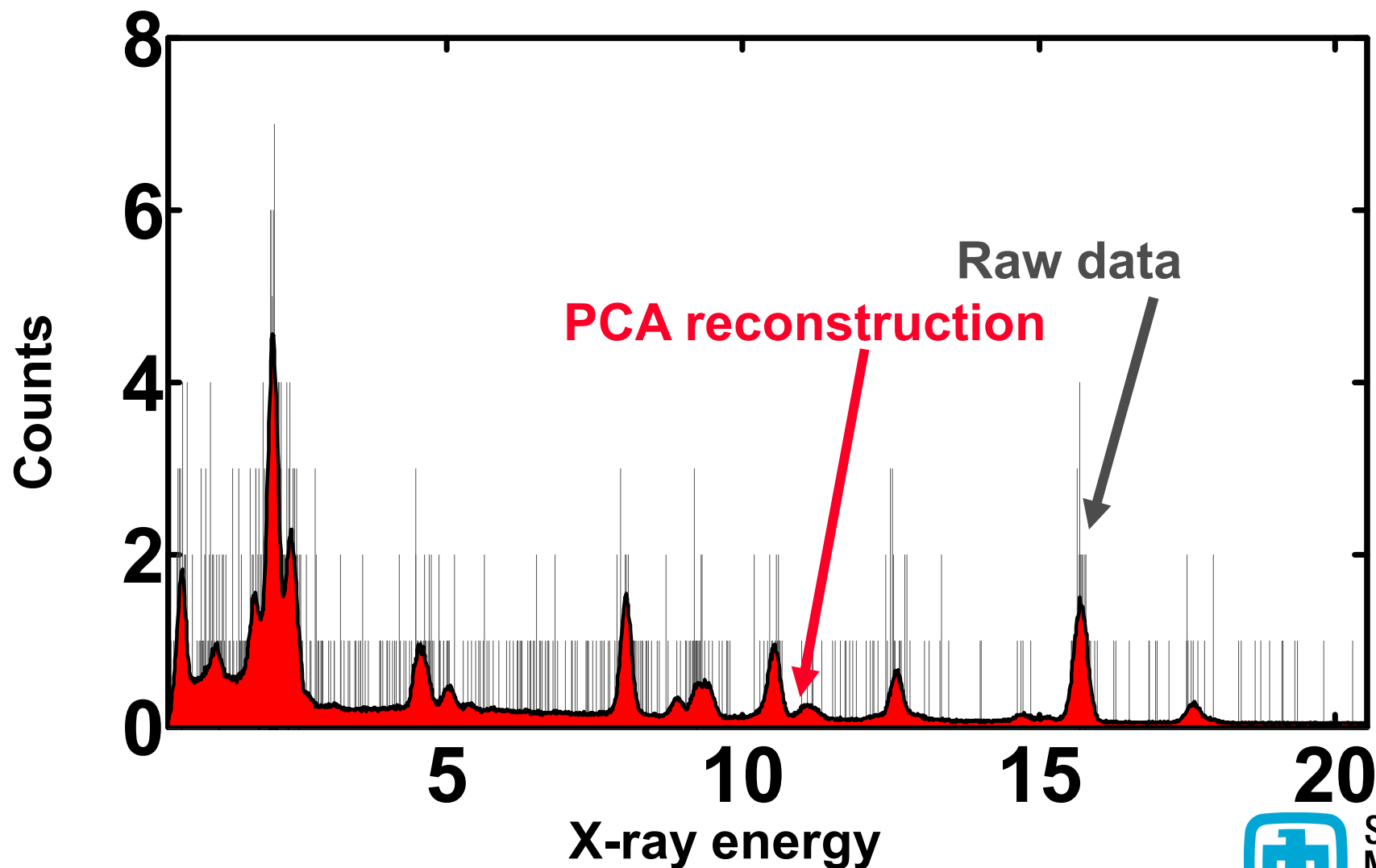
How to make use of this?



Principal component analysis (PCA): finds chemically relevant variation, rejects noise

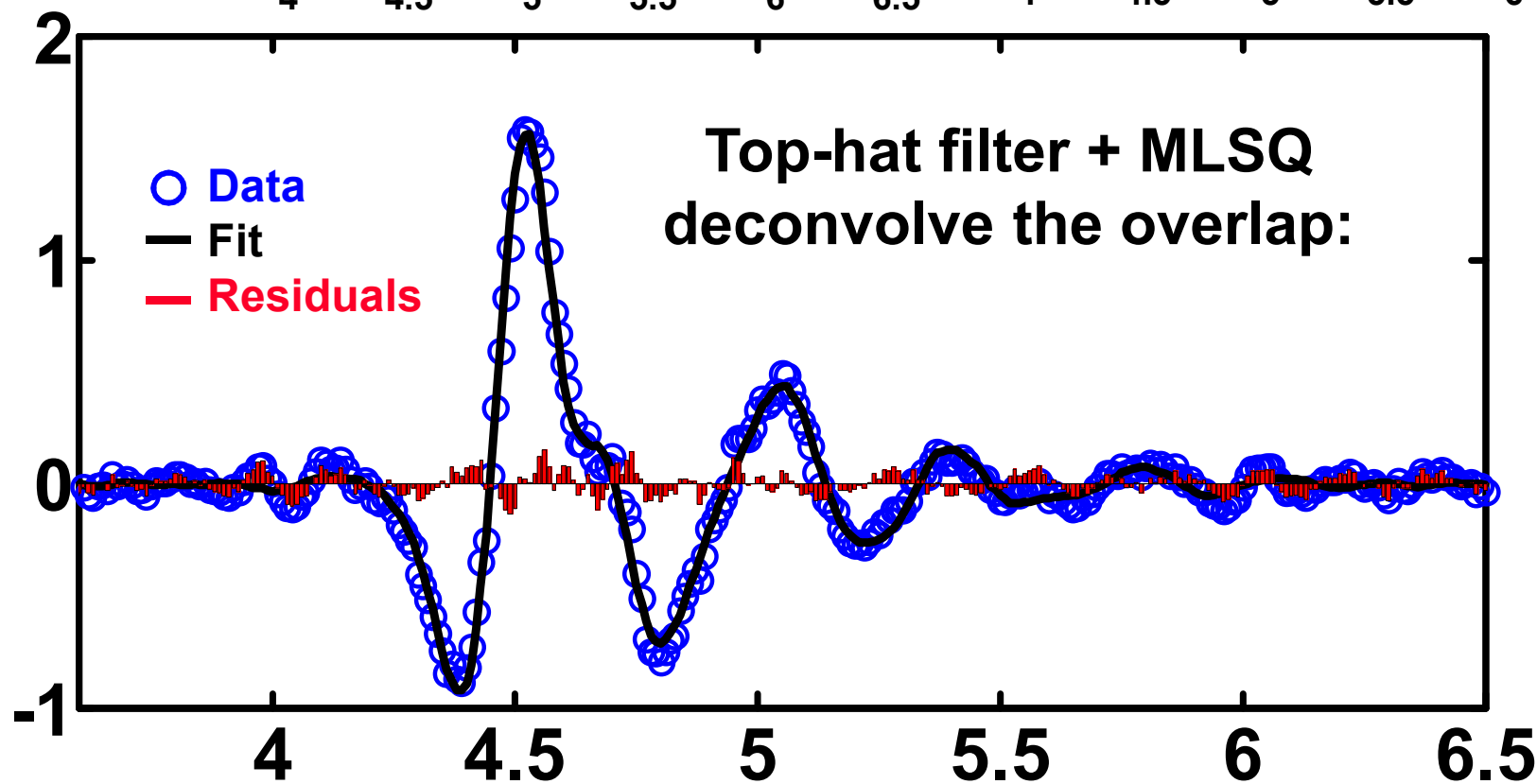
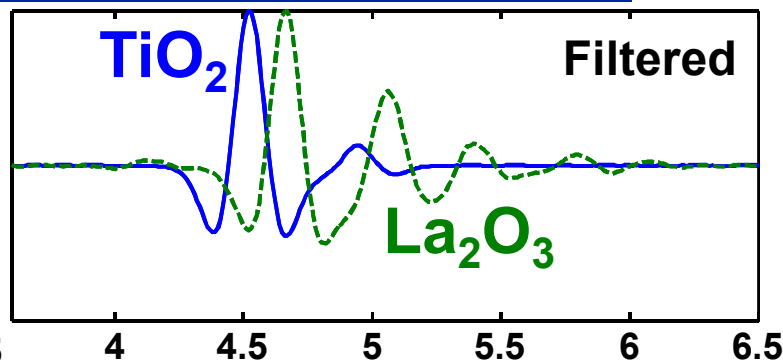
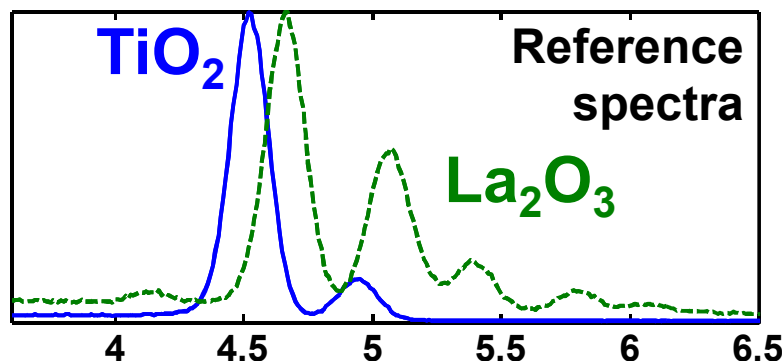


PCA produces a noise-filtered reconstruction of the data at every pixel

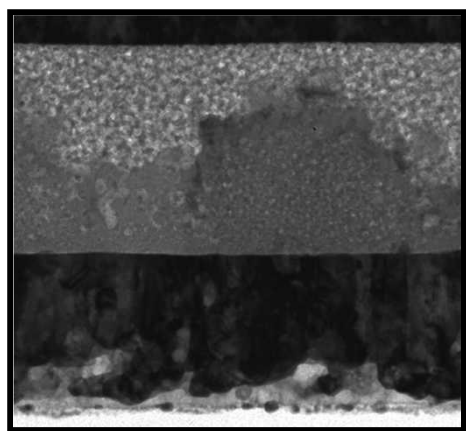


Noise-filtered spectra can be deconvolved and integrated

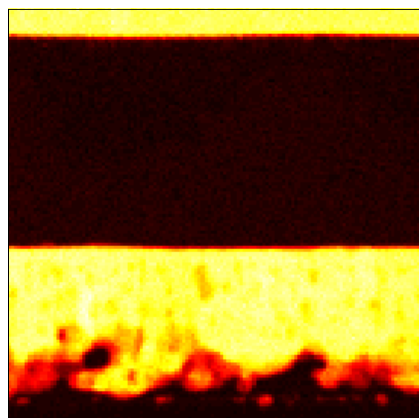
Ti K, La L
overlap:



Integration and deconvolution at each pixel yields count-maps

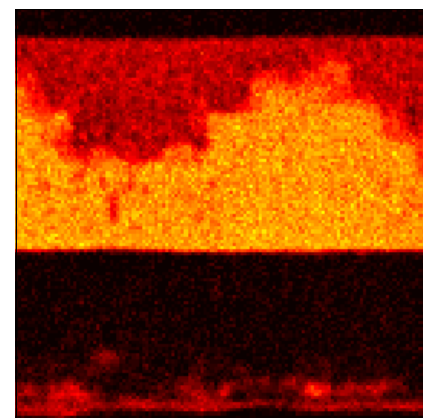


500 nm



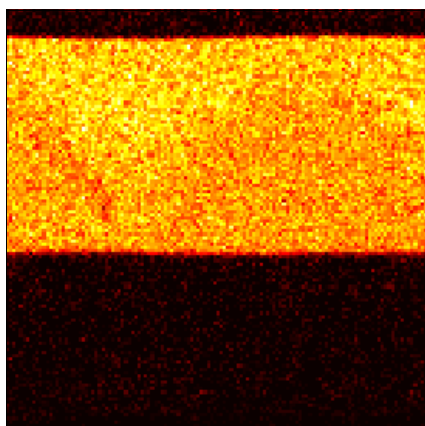
0 100 200 300 400

Pt counts



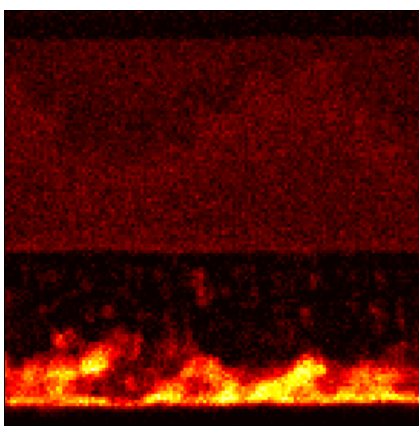
0 50 100 150 200

Pb counts



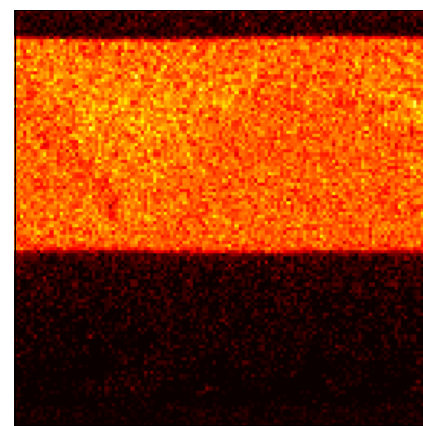
0 10 20 30 40 50 60 70

Zr counts



0 50 100 150 200

Ti counts



0 5 10 15 20 25 30

La counts

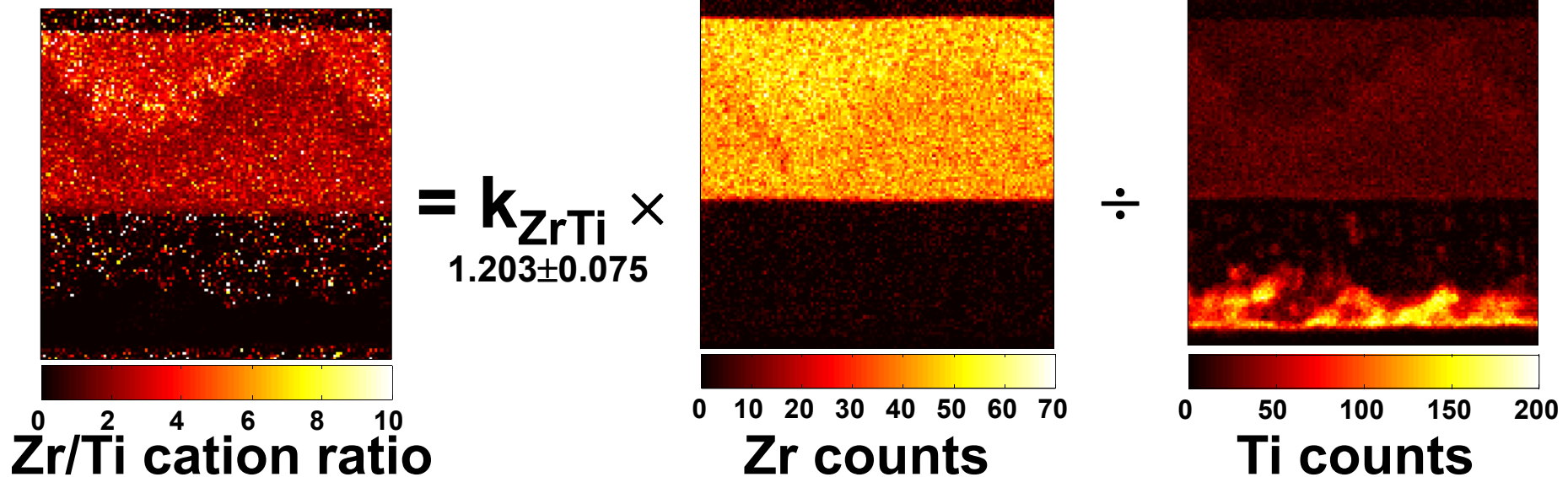
Count-maps and the Cliff-Lorimer equation yield quantitative maps

Cliff-Lorimer equation:

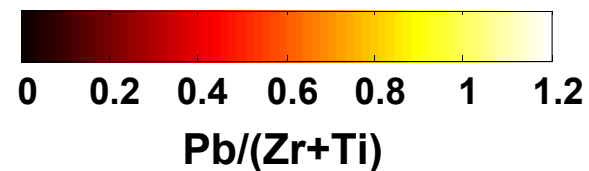
$$\frac{C_{\text{Zr}}}{C_{\text{Ti}}} = k_{\text{ZrTi}} \frac{I_{\text{Zr}}}{I_{\text{Ti}}}$$

J. Microsc., V103(2), 1975, P.203

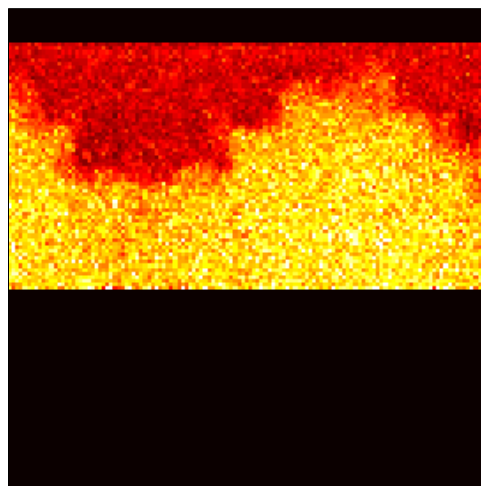
Quantitative mapping:



The overcoat+anneal process restores the Pb-stoichiometry

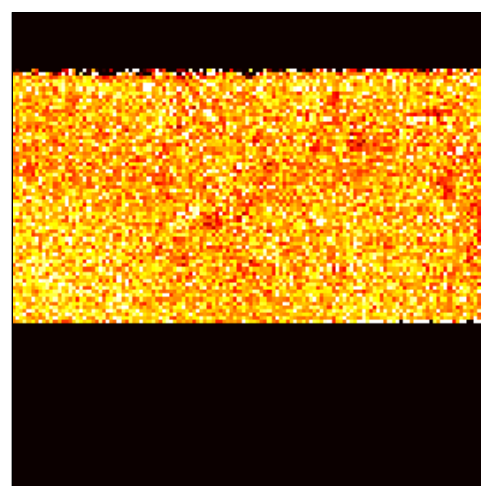


Mixed phase

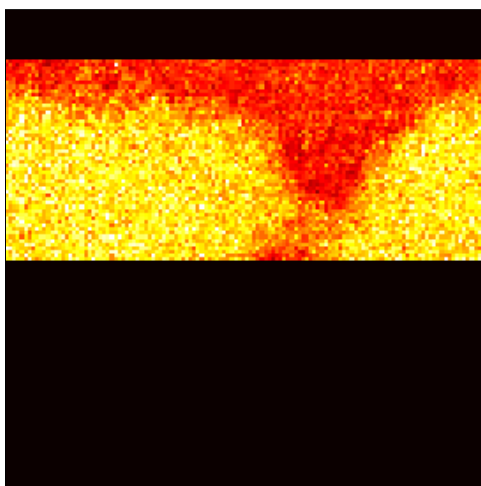


PLZT 12/70/30
650°C / 30 min

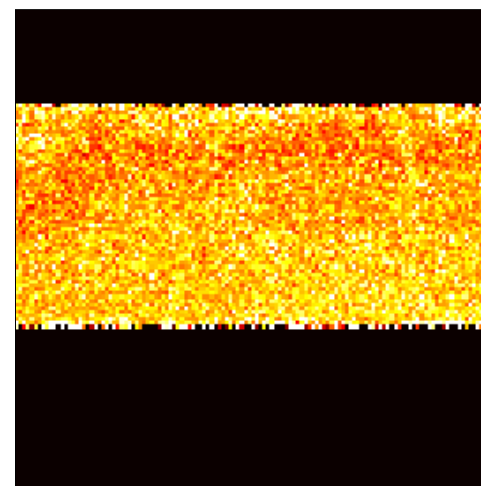
Single phase



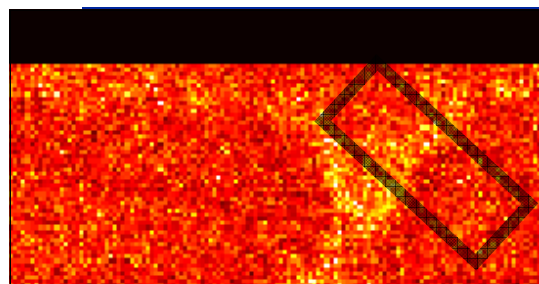
↔
200 nm



PZT 53/47
650°C / 30 min



Zr segregates to the fluorite

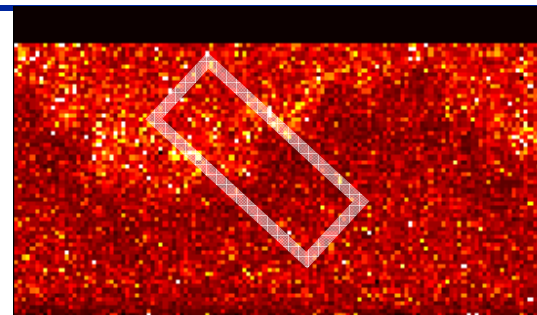
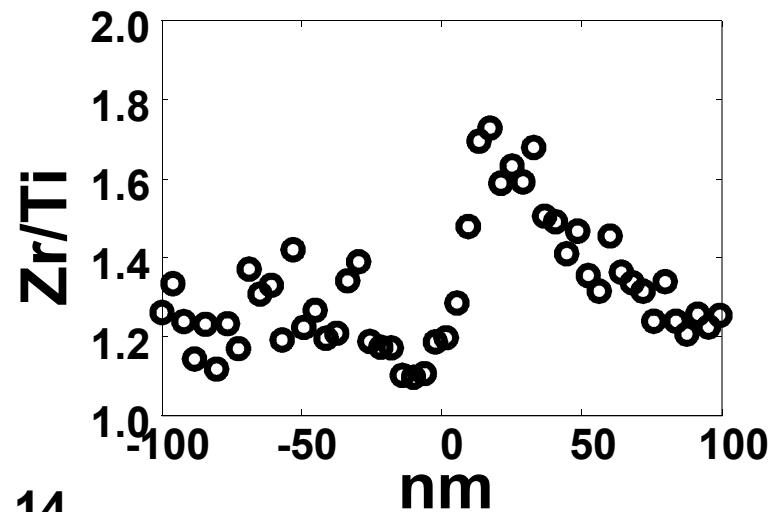


PZT 53/47
650°C/30 min
Mixed-phase



Zr/Ti

0 0.5 1 1.5 2 2.5 3

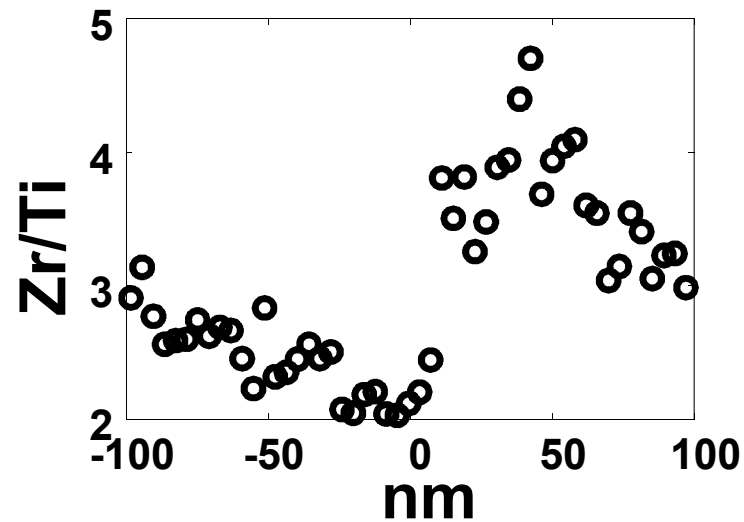


PLZT 12/70/30
650°C/30 min
Mixed-phase

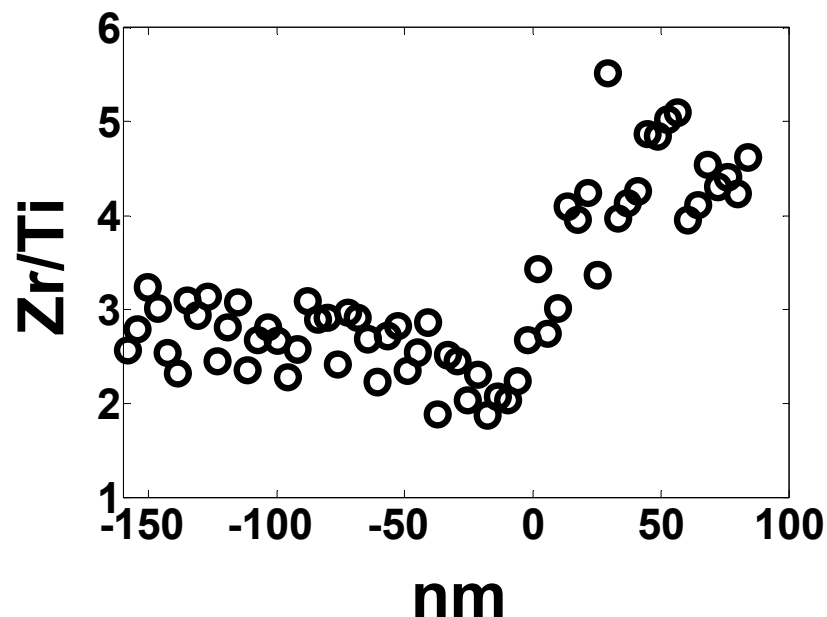
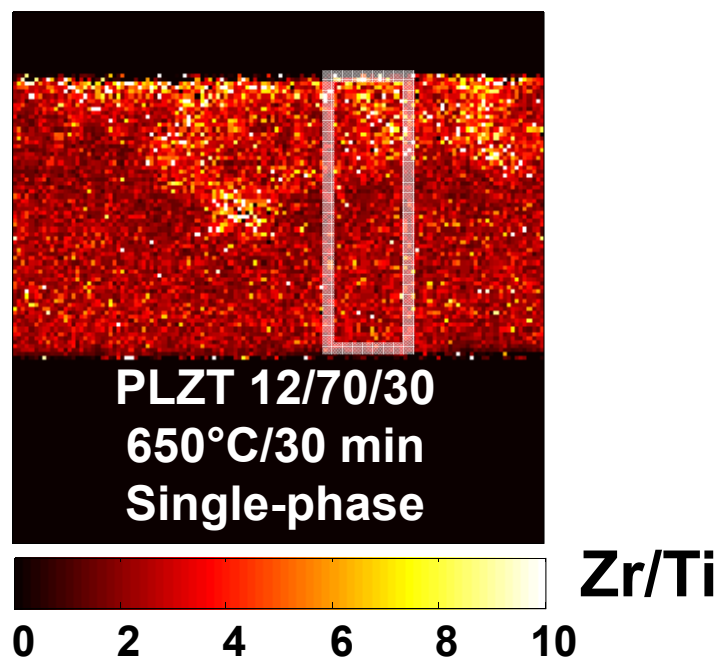


Zr/Ti

0 2 4 6 8 10



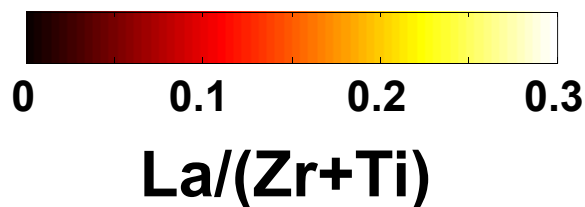
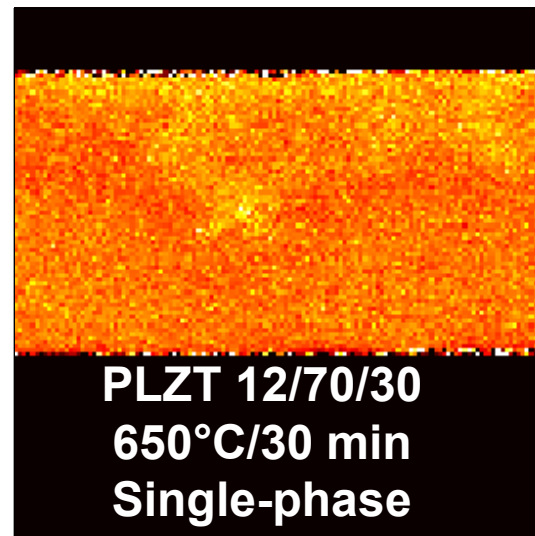
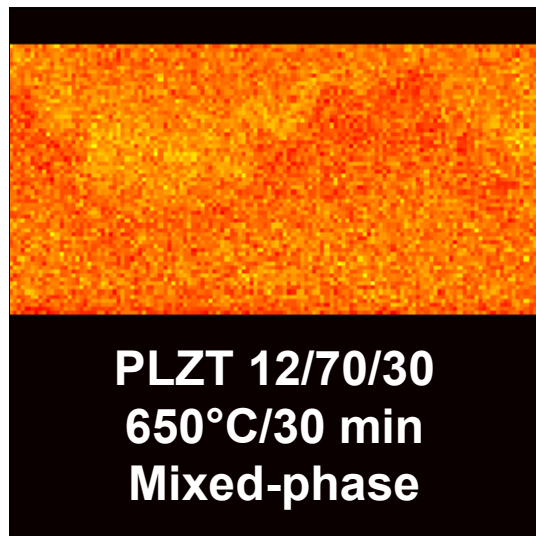
Zr segregation remains after the fluorite → perovskite conversion



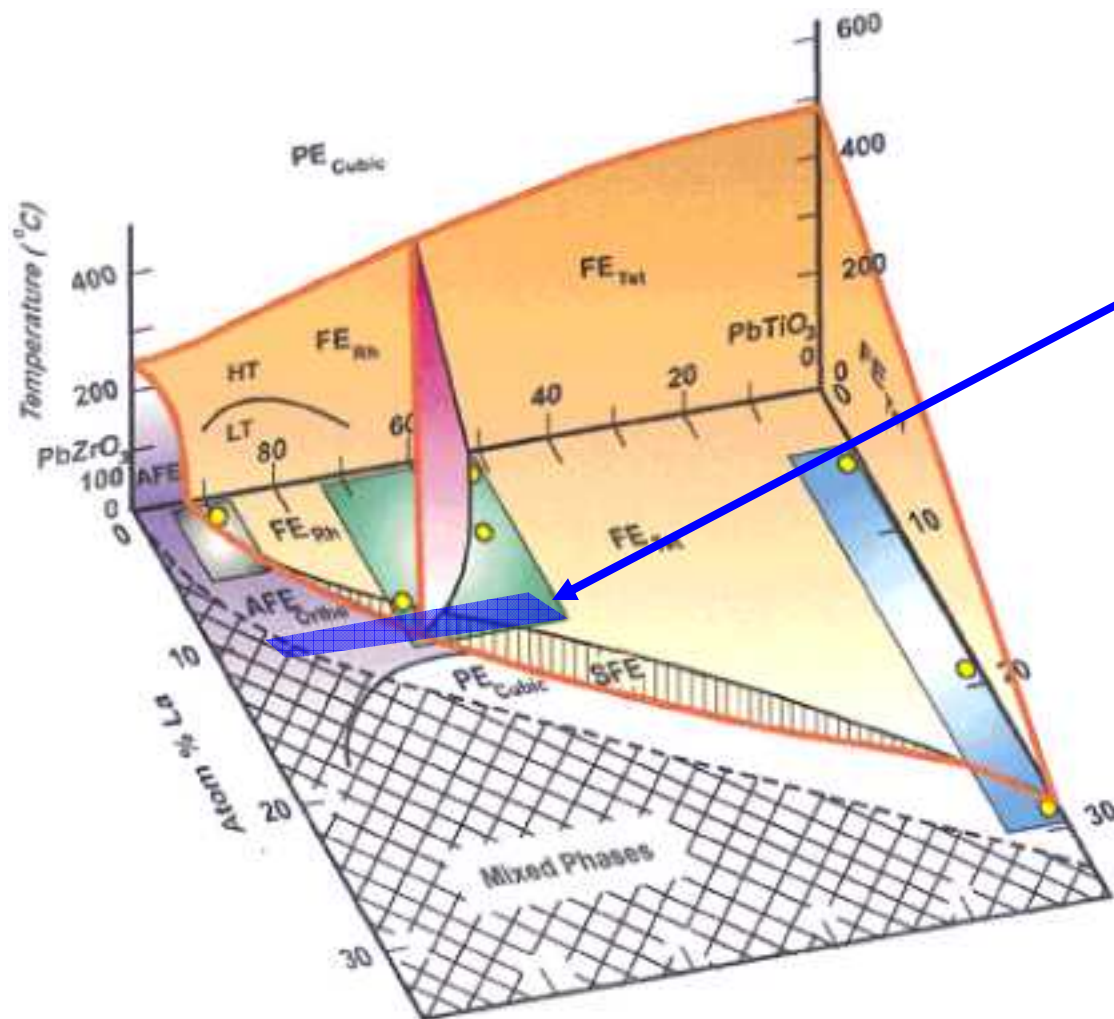
However, little Zr-segregation is seen in the PZT 53/47 material

→ Currently under investigation

La segregation is also present



Accurate measurement of cation content is important to interpret properties



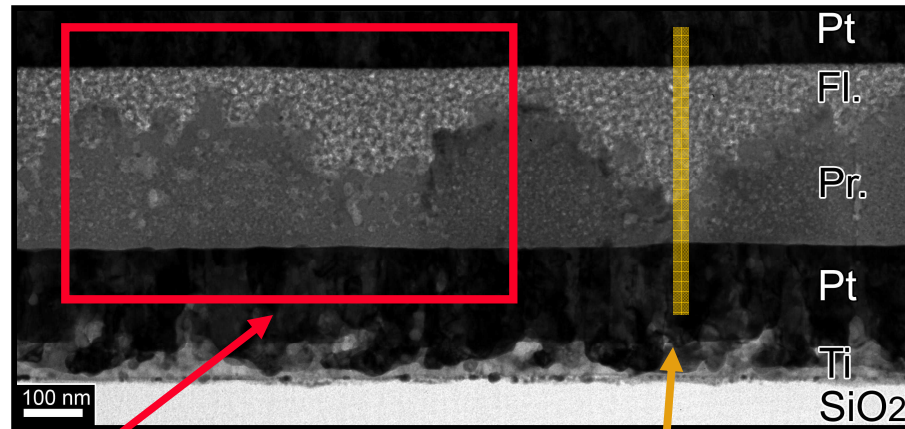
Measured chemistry
crosses phase
boundaries –

This may degrade
properties

Haertling, J. Am. Ceram.
Soc., V82, 1999, P.797

We have succeeded in mapping cations at a length scale $\approx$ feature size

SIMS, XPS, AES depth profiling
~several 10s of microns
 $\neq$ feature size



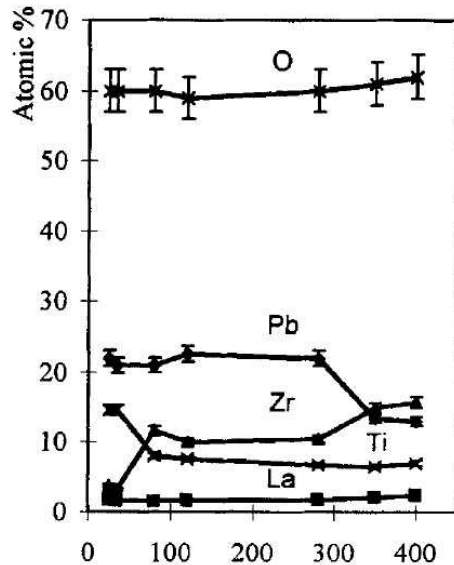
Feature size
~hundreds of nms

EDS linescan sampling
~several nanometers
 $\neq$ feature size

Used STEM-EDS SIs
to sample this scale

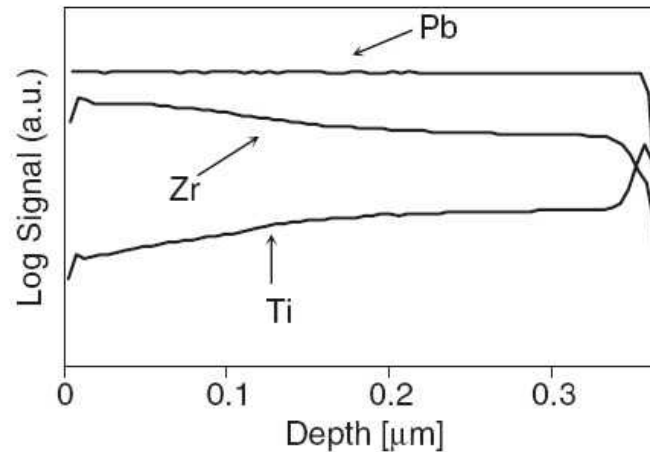
We have succeeded in mapping cations at a length scale $\approx$ feature size

EDS linescan:
Spot size ~ 10 nm



Drazic & Kosec,
Ferroelectrics, V201, P.23,
1997

SIMS depth-profile:
Sampled area 40×40 μm



Etin et al., J. Am. Ceram. Soc., V89, P.2387, 2006

Quantified SI:
 500×250 nm

