

David L. Moehring – Sandia National Laboratories

September 2010

Max-Planck-Institut für Quantenoptik

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D. Stick
K. Fortier
C. Highstrete
C. Tigges
F. Benito
B. Tabakov

Packaging

L. Fang
R. Haltli
J. Gallegos
B. Thurston

Management

M. Descour



Fabrication

M. Blain
J. Stevens
D. Udoni
R. Jarecki
B. Loviza
S. Volk
P. Clews
A. Ortega
C. Wakefield

Optics

S. Kemme
R. Ellis
G. Brady

Sponsorship:



I A R P A



Laboratory Directed
Research & Development

Sandia National Laboratories

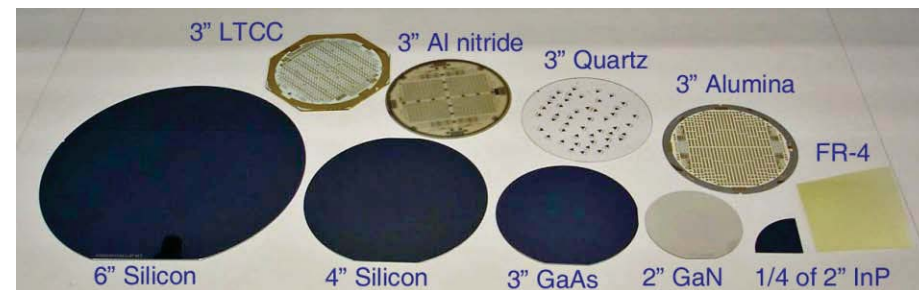


Sandia's MESA Microfabrication Facility

Facility specifications

- 2 Clean room facilities
- 13000 ft² Class 1 clean room for Si CMOS and Si MEMS
- 16,640 sq. ft. Class 10 and Class 100 clean room for Group IV and III/V devices
- Many tools reconfigurable from wafer pieces to 6" wafers
 - Many with little or no hardware changes required
- 6" silicon post-processing and packaging facilities to support device wire-out, hybrid substrates, and 3D integration

The "Machine Shop"



AMO physics lab is here

DiVincenzo criteria

Fortschritte der Physik, 49 (2000)

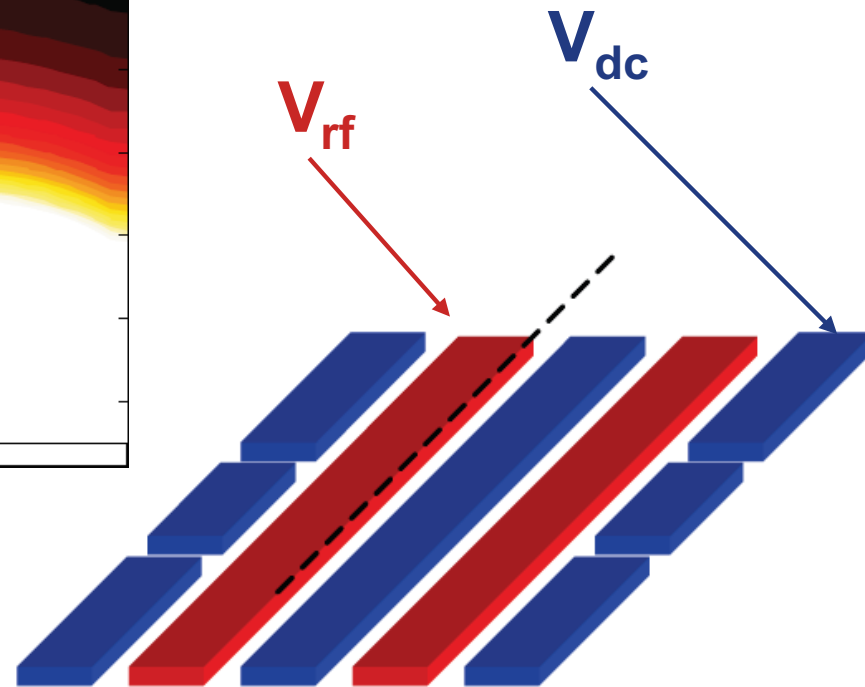
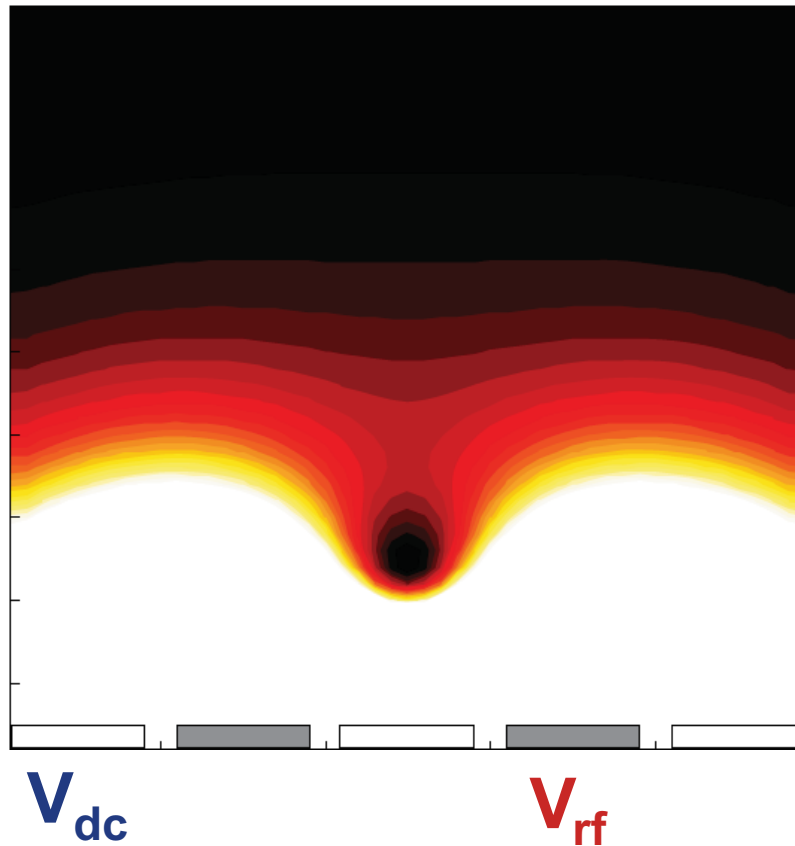
- **Initialization to a pure state**
 - Achieved via optical pumping
 - **Error: 3×10^{-5}** (PRL 100, 200502, 2008 - Myerson, *et al*)
- **Universal set of quantum gates**
 - Single qubit gate rotations performed with high fidelity
 - Two qubit gate rotations limit overall fidelity
 - **Error: 7×10^{-3}** (Nature Physics 4, 463, 2008 - Benhelm *et al*)
- **High detection fidelity**
 - Achieved via cycling transition
 - **Error: 1×10^{-4}** (PRL 100, 200502, 2008 - Myerson, *et al*)
- **Long coherence times**
 - **1000x longer than two qubit gate time** (PRA 020304, 2009 - Kirchmair *et al*)

Conclusion: QC operations with small numbers of ions are near or at the fault tolerant regime (Nature 434, 39, 2005 - Knill) for quantum computing, but the final DiVincenzo criterion needs to be addressed:

- **Scalable physical system....**

Ion Trapping 101: Planar trap electrodes

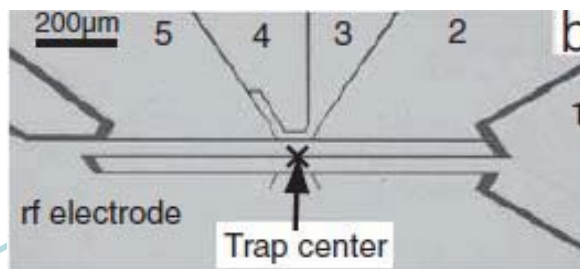
J. Chiaverini, *et al.*
Quant. Inf. Comp. **5**, 419 (2005)



Surface 2-D Trap

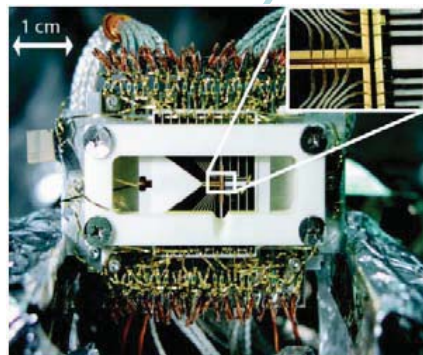
Ion Trapping 101: Planar trap development

Lithographically fabricated GaAs trap demonstrated at Michigan



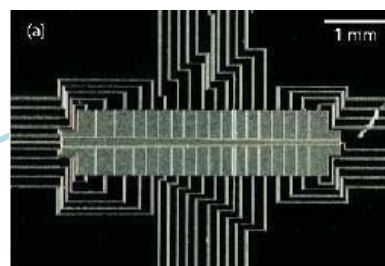
Demonstrated surface trap at NIST

2006



Demonstrated junction shuttling in 3 layer trap at Michigan (~80% success rate)

2007



Trap foundry 1 demonstrated a micro-fabricated surface trap

2008

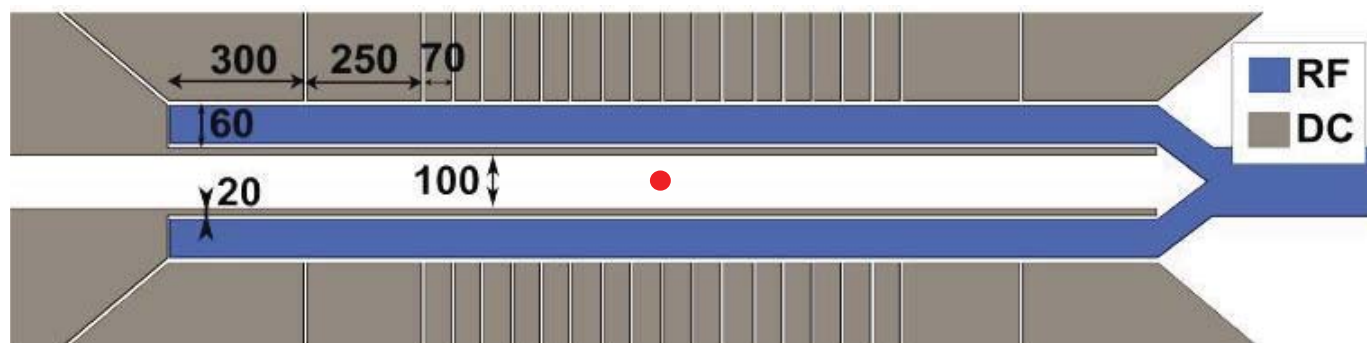
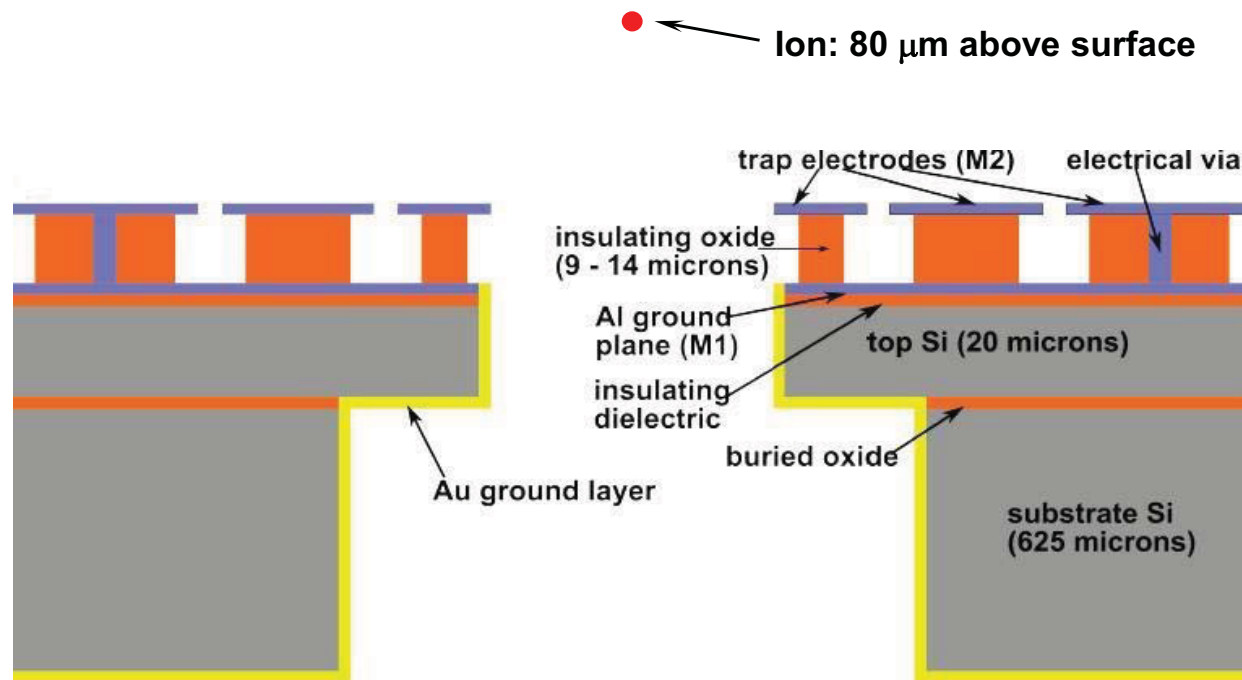
2009

Sandia Ion Trap Foundry 2

2010

Sandia Ion Trap Foundry: Fabrication

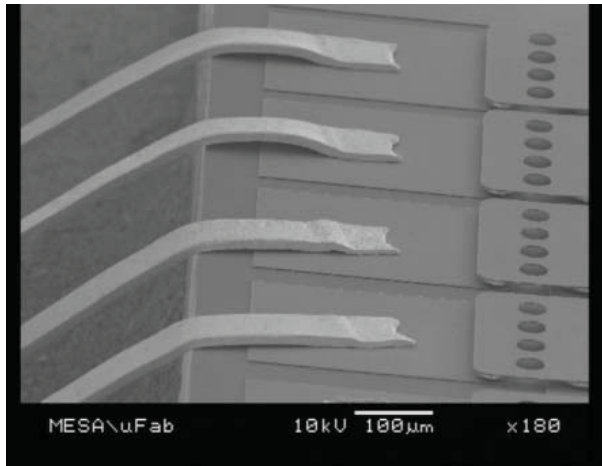
- RF > 300V at 43 MHz
- Total capacitance (RF to ground) ≈ 7 pF



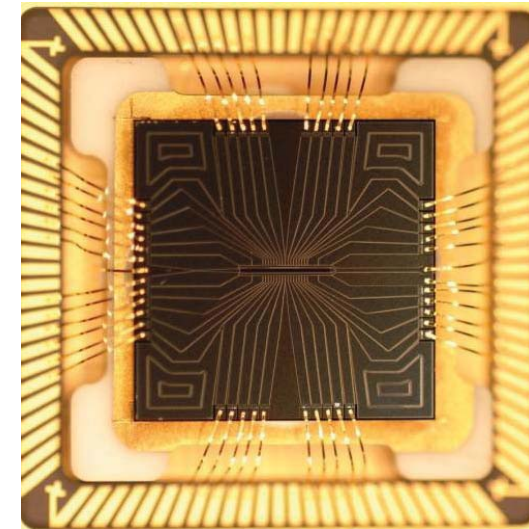
- Precision placement of thru-chip holes for ion loading and optical access
- Thick (9-14 μm) SiO_2 dielectric separation of trap electrodes and ground plane.
- Vertical dielectric sidewalls that are accurately and precisely recessed from the edge of the electrode.

Sandia Ion Trap Foundry: Linear multi-zone surface microtrap

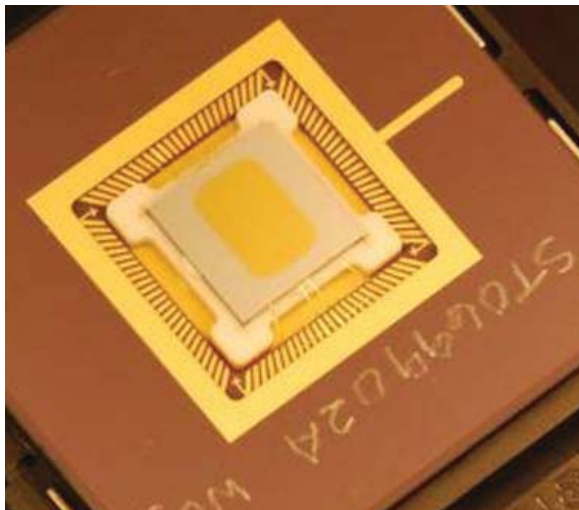
Low profile wire bonding



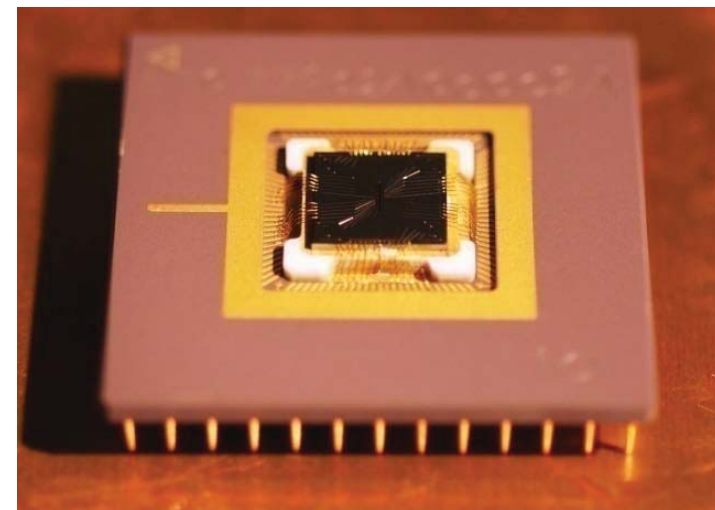
2π beam access



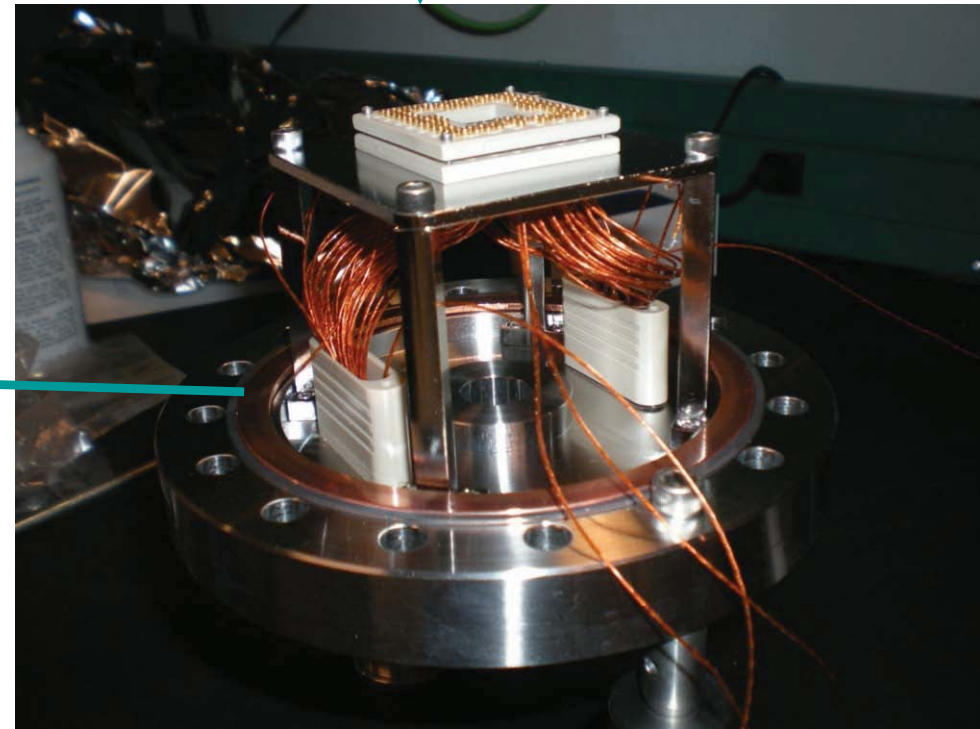
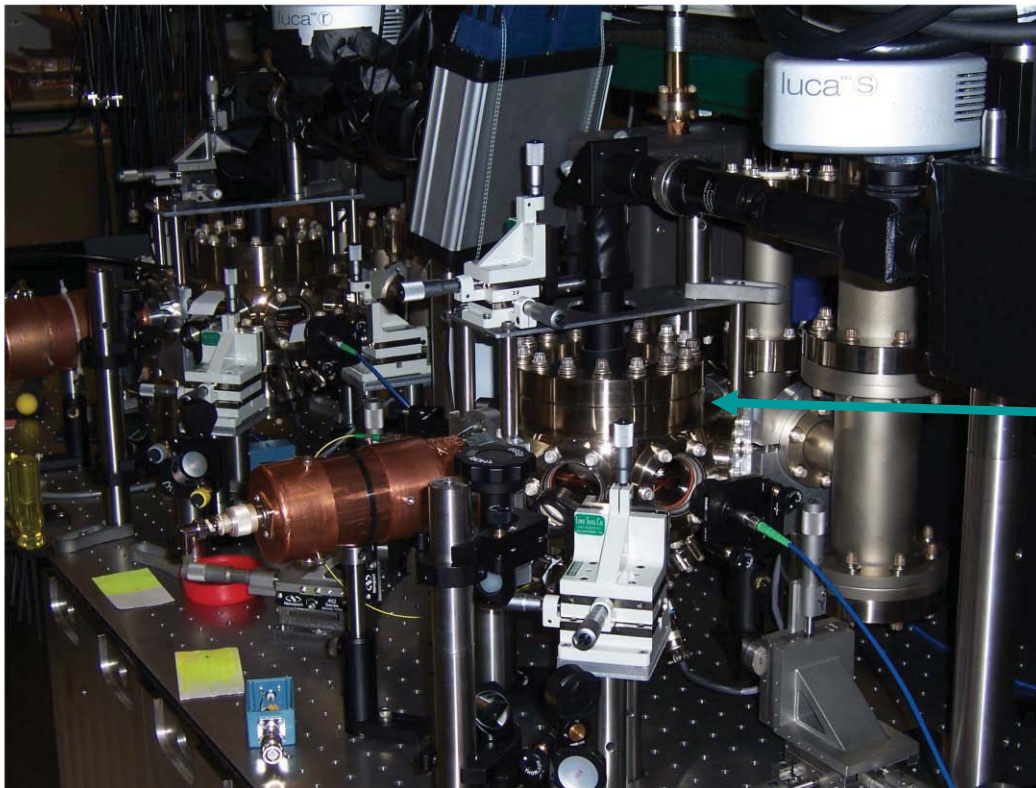
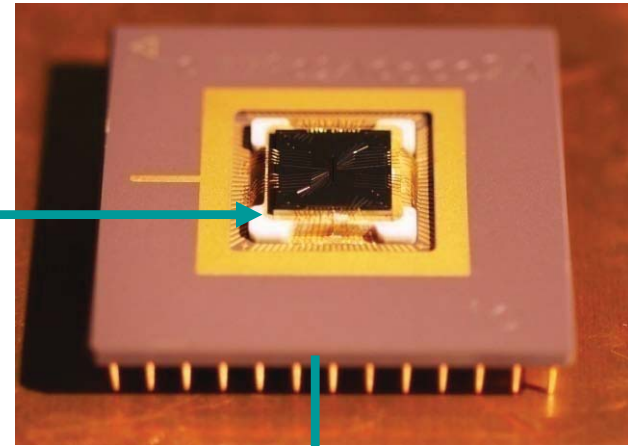
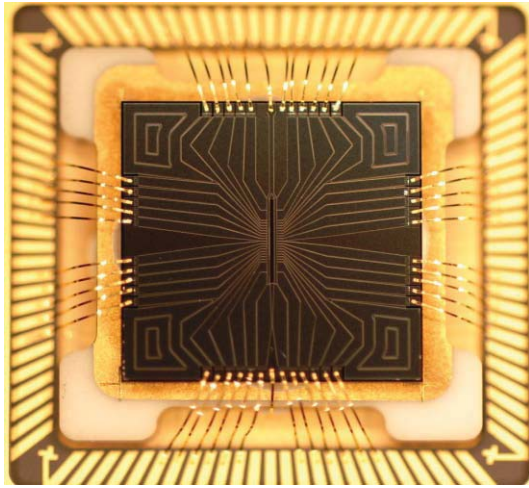
Custom coated electrodes



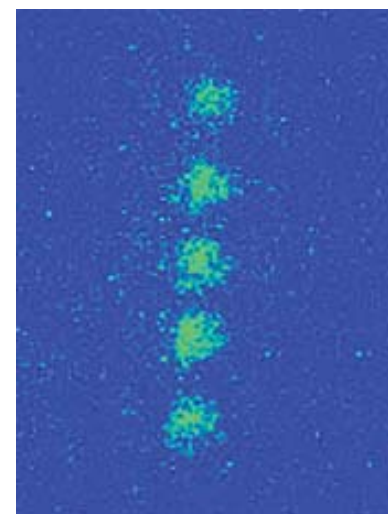
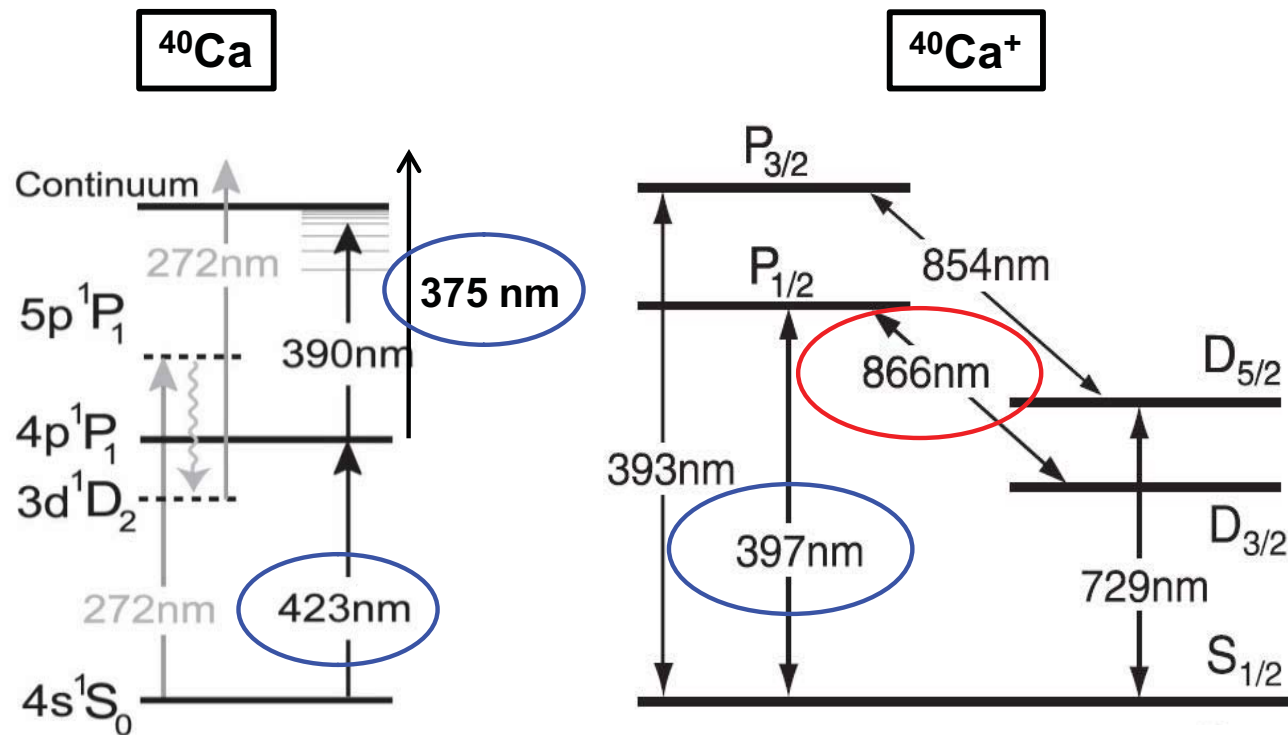
Plug-and-play design



Trap operation and testing



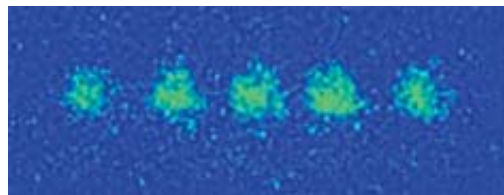
Trap operation and testing



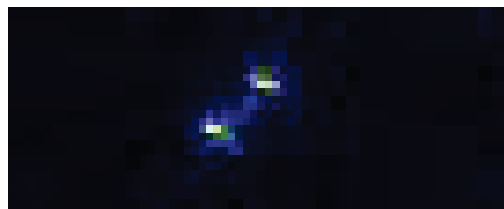
- RF: 150 V amplitude at 30 - 44 MHz
- RF null: 80 microns above surface, principal axes rotated 36° , 750 kHz axial frequency, 5.5 MHz radial frequency
- DC control: 42 independent control electrodes, controlled by NI DAC cards
- ± 10 volts, 500 kHz max rep rate

Trap operation and testing: Ion Shuttling

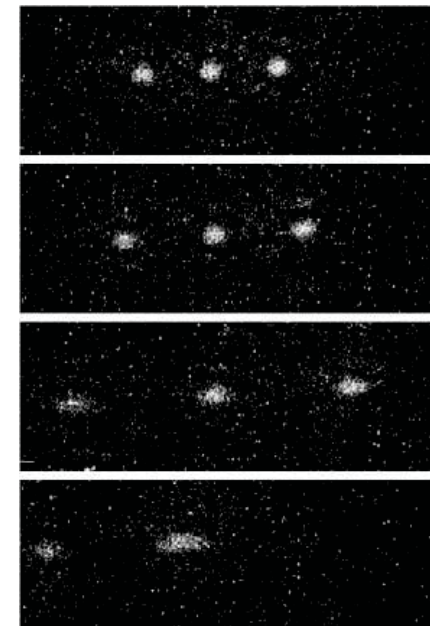
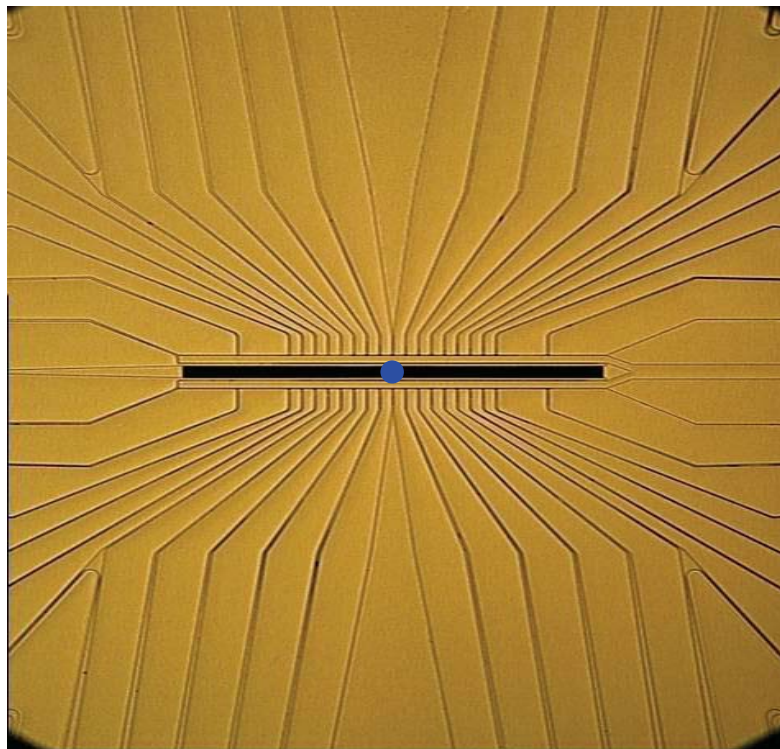
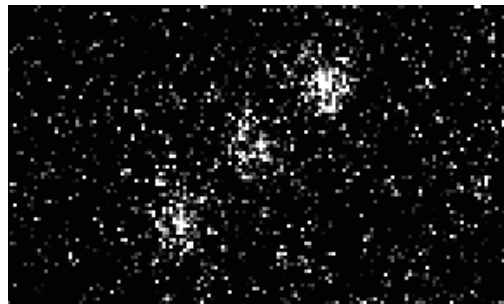
Ca⁺
Sandia



Ca⁺
Oxford



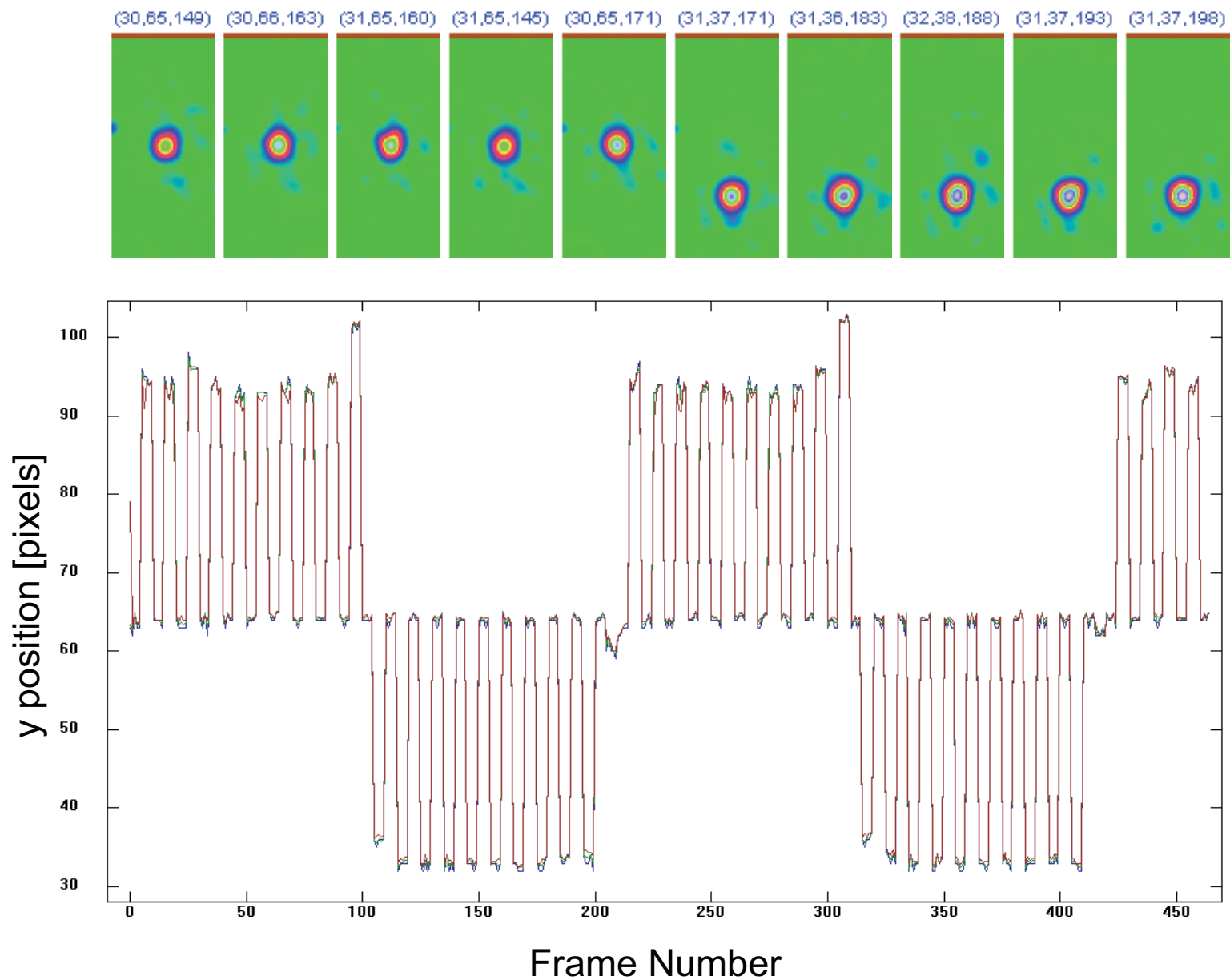
Yb⁺
UMD



- Ions trapped 80 μm above surface, principal axes rotated 36° , 1 MHz axial and 4 MHz radial frequencies
- DC control: 42 independent control electrodes, controlled by NI DAC cards
- ± 10 volts, 500 kHz max rep rate
- Shuttled single (multiple) ions across 10 electrodes with $>10^6$ repeat fidelity
- Shuttling speed of 0.75m/s; total travel distance of >1.5 km
- Splitting and recombination of ion chains
- **Trapped and shuttled in *multiple* linear traps, including collaborators, with identical voltage sets!**

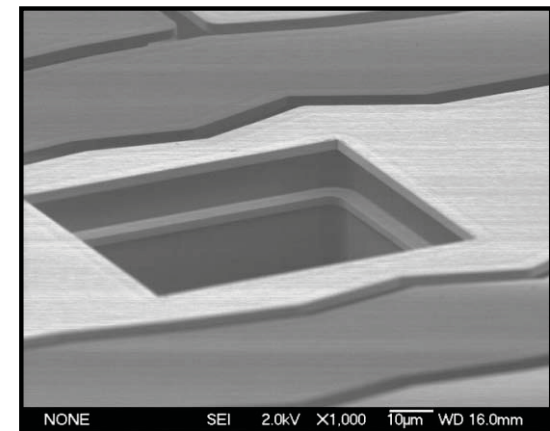
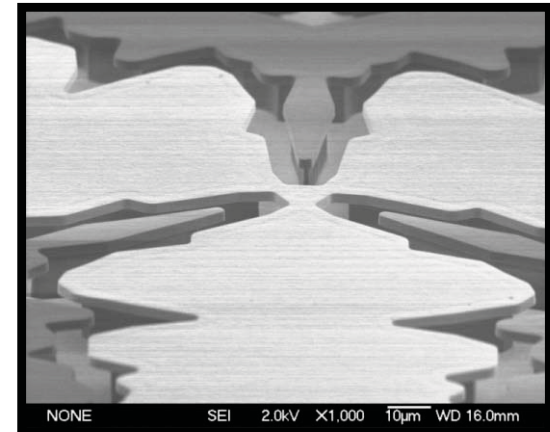
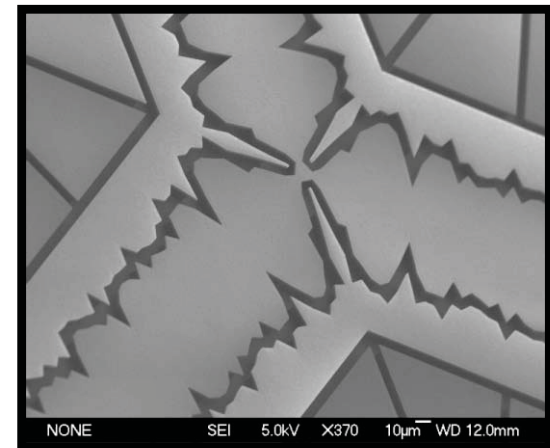
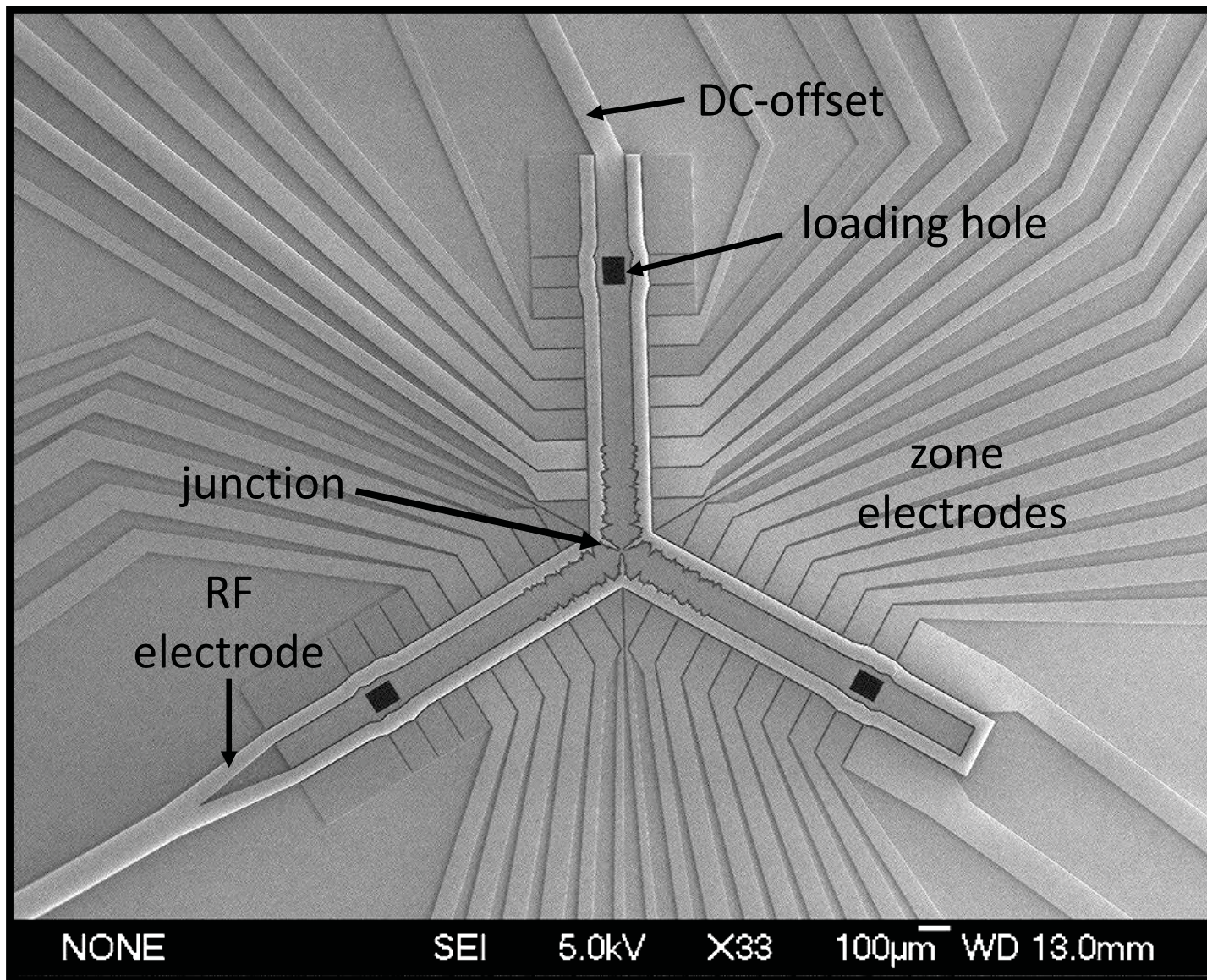
Trap operation and testing: Calibration and comparison with simulations

Simulations agree to within 5% of experiment

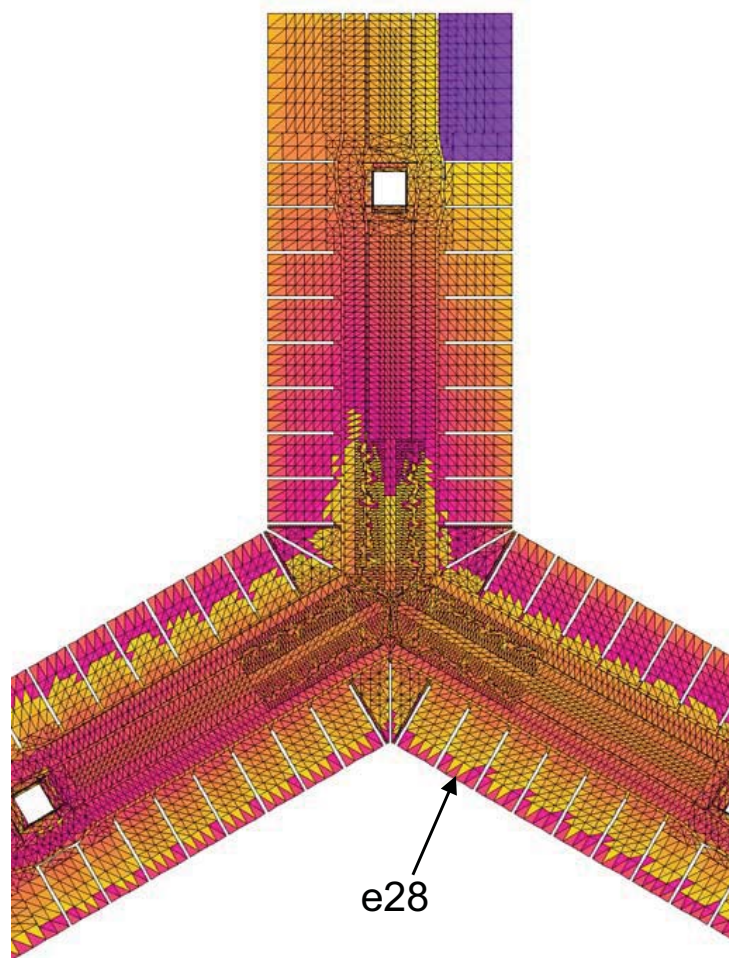


Sandia Ion Trap Foundry: Y-junction surface microtrap

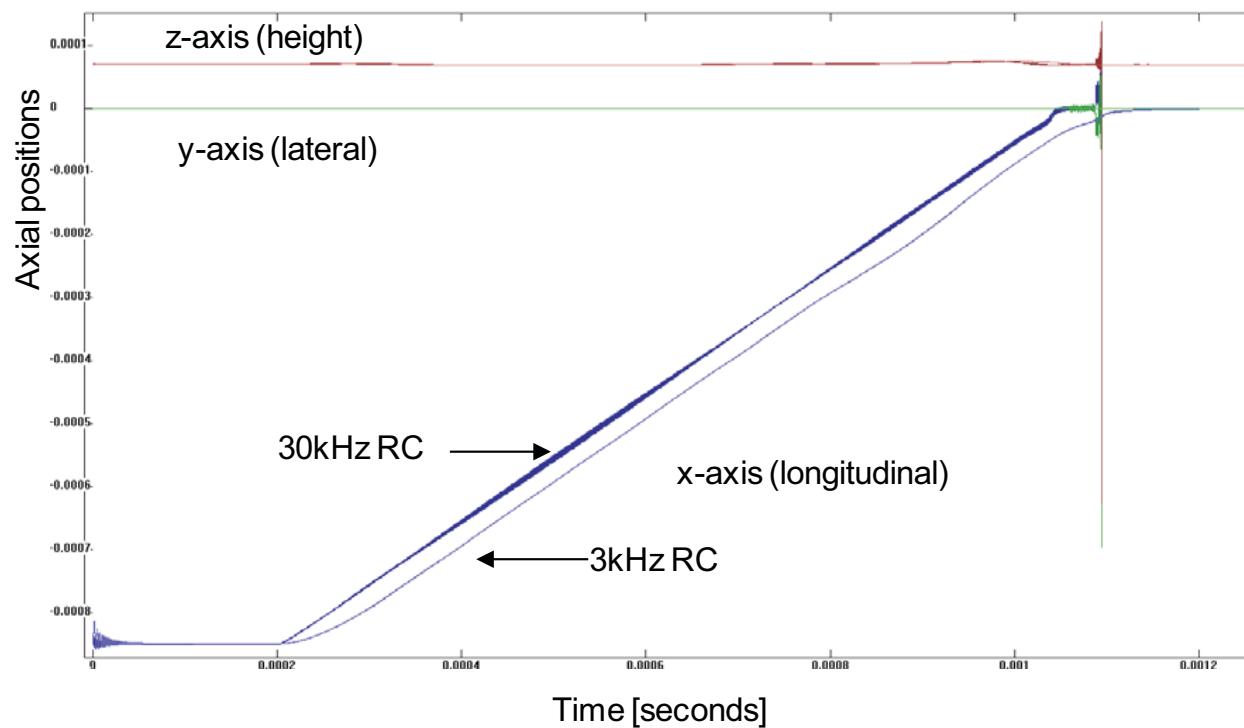
- Capable of simultaneous trapping of Yb^+ and Ca^+ for studies of sympathetic cooling.



Sandia Ion Trap Foundry: Y-junction surface microtrap - Simulations

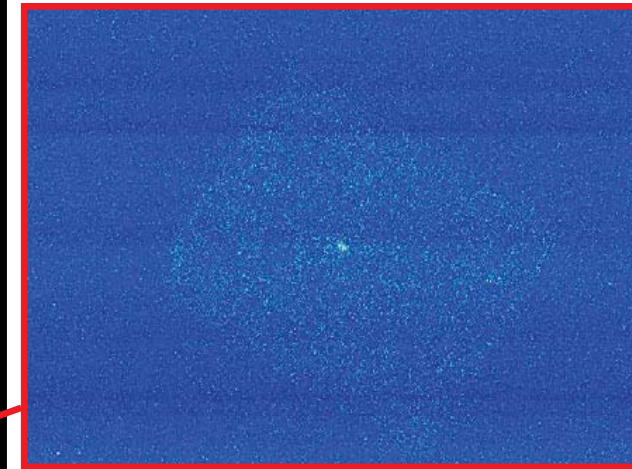
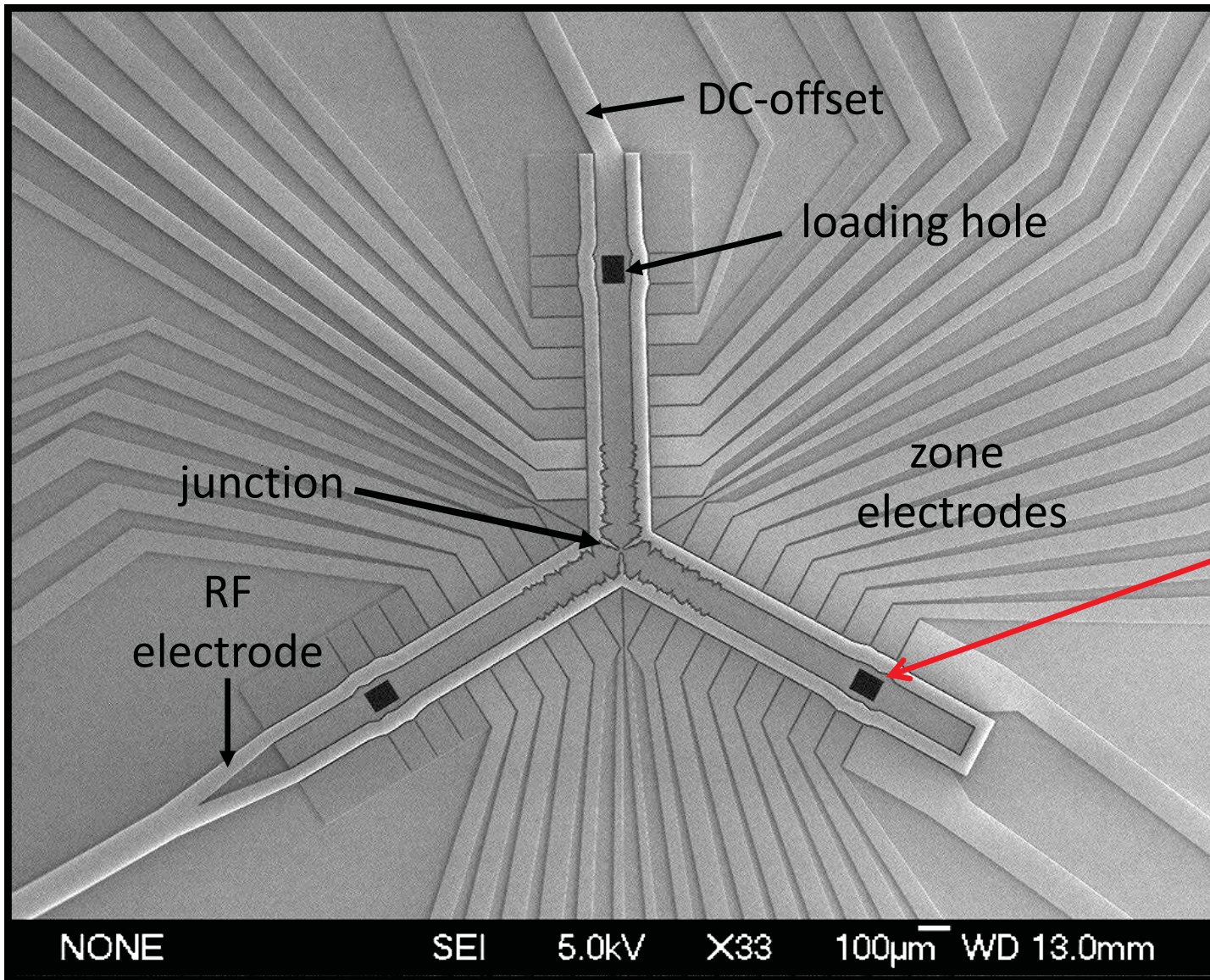


RS816 Y-Junction ion shuttle simulation

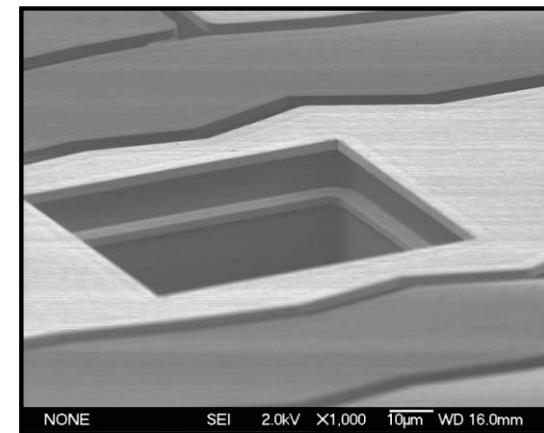
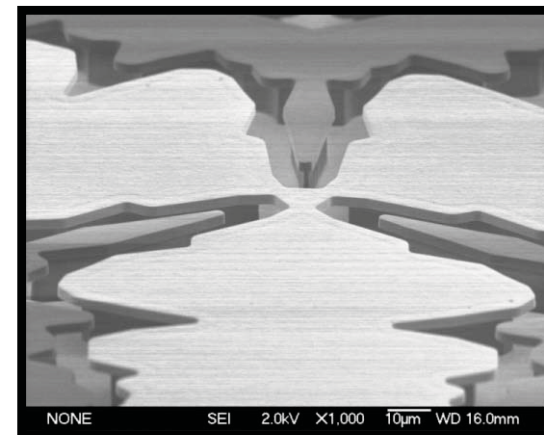
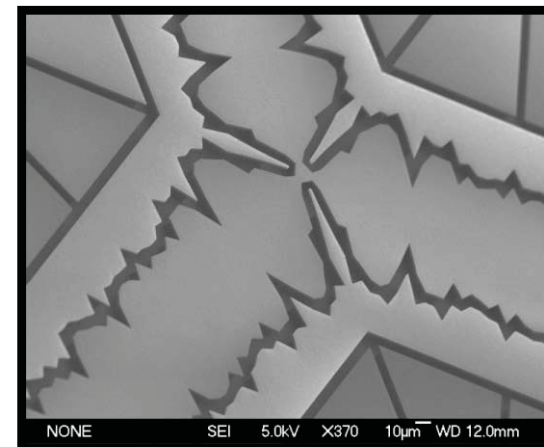
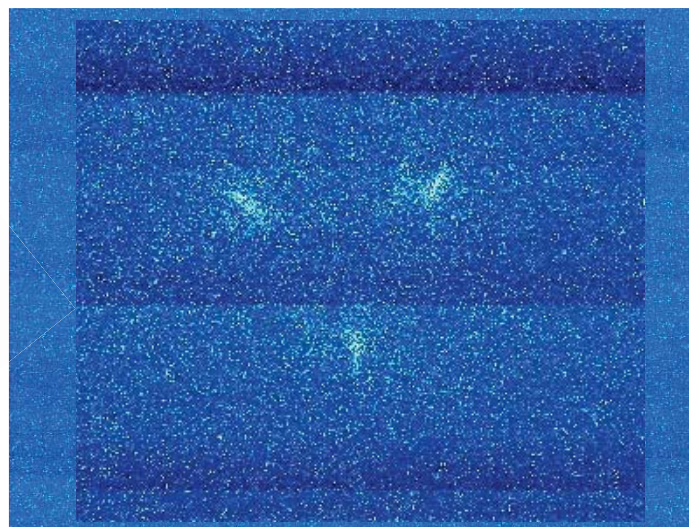
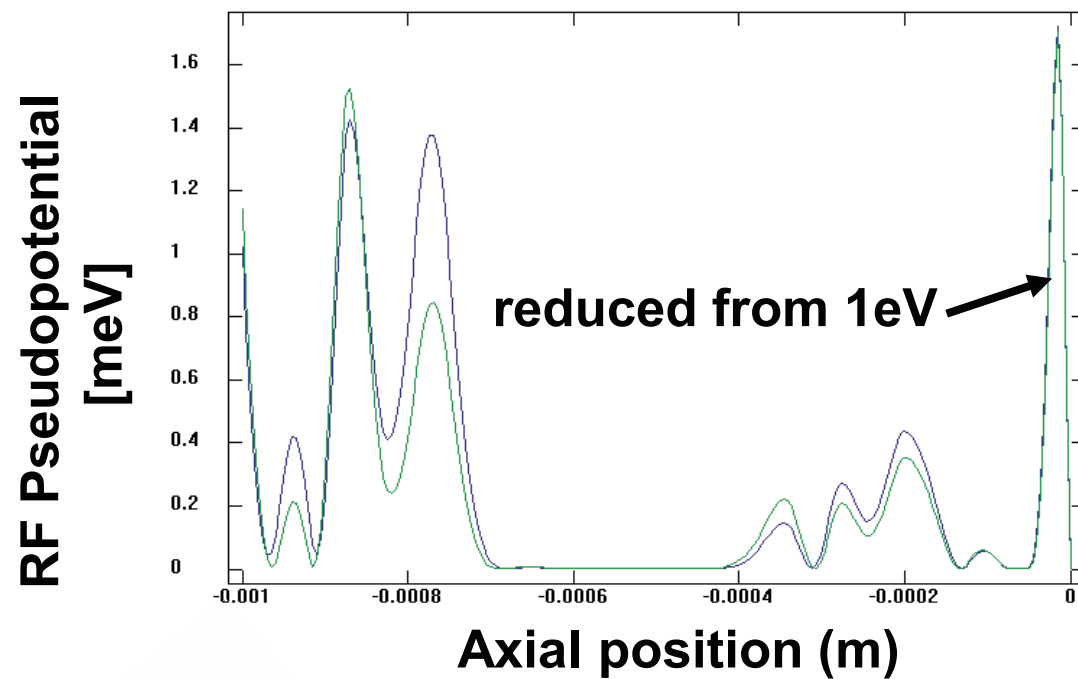


Y-Junction Trap Loading and Shuttling

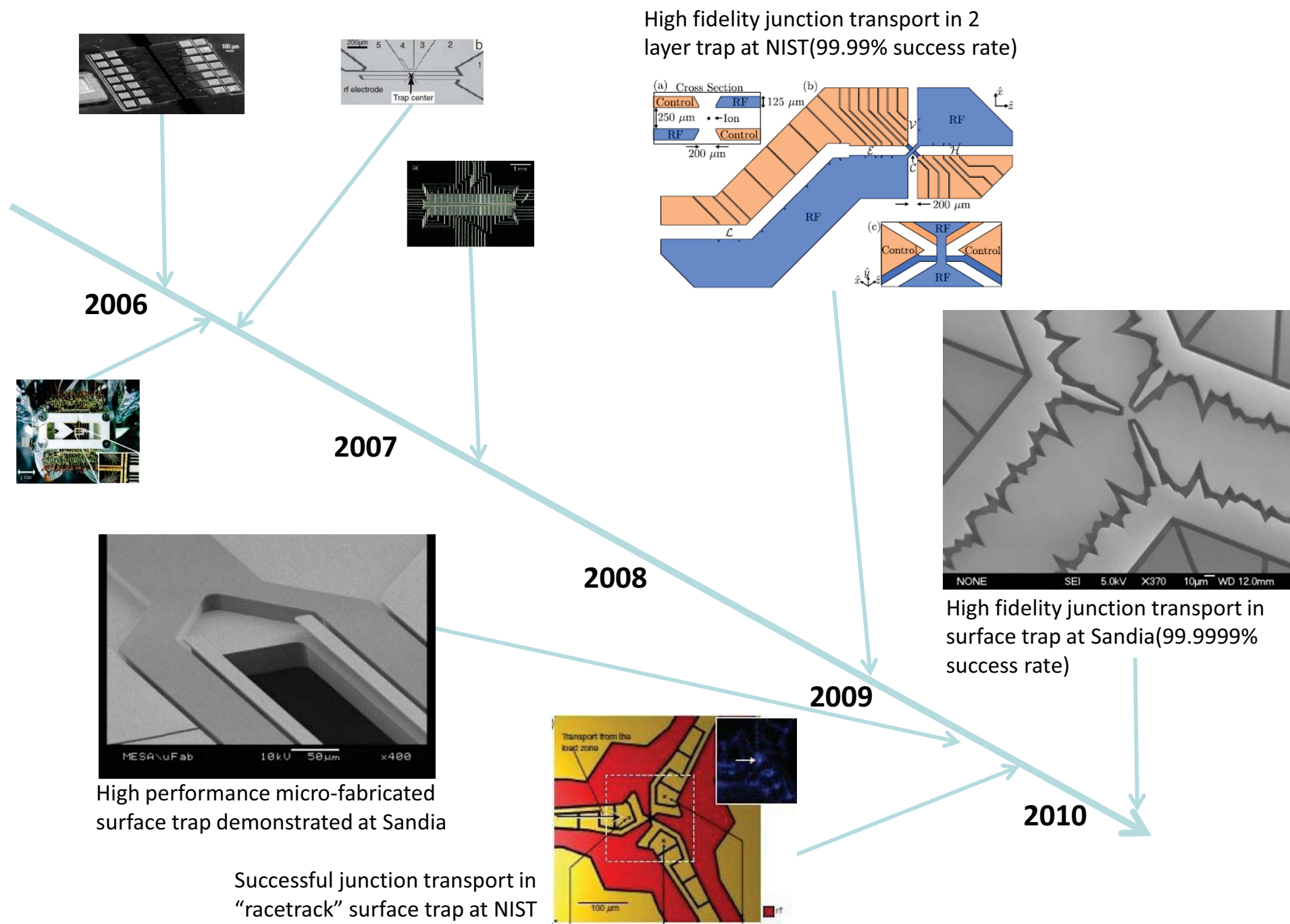
- Capable of simultaneous trapping of Yb^+ and Ca^+ for studies of sympathetic cooling.



Sandia Ion Trap Foundry: Y-junction surface microtrap



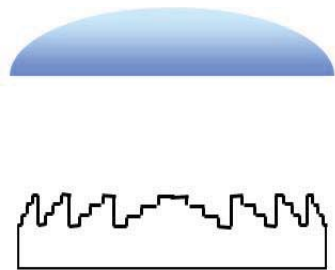
Ion Trapping 101: Planar trap development



Why integrate optics?

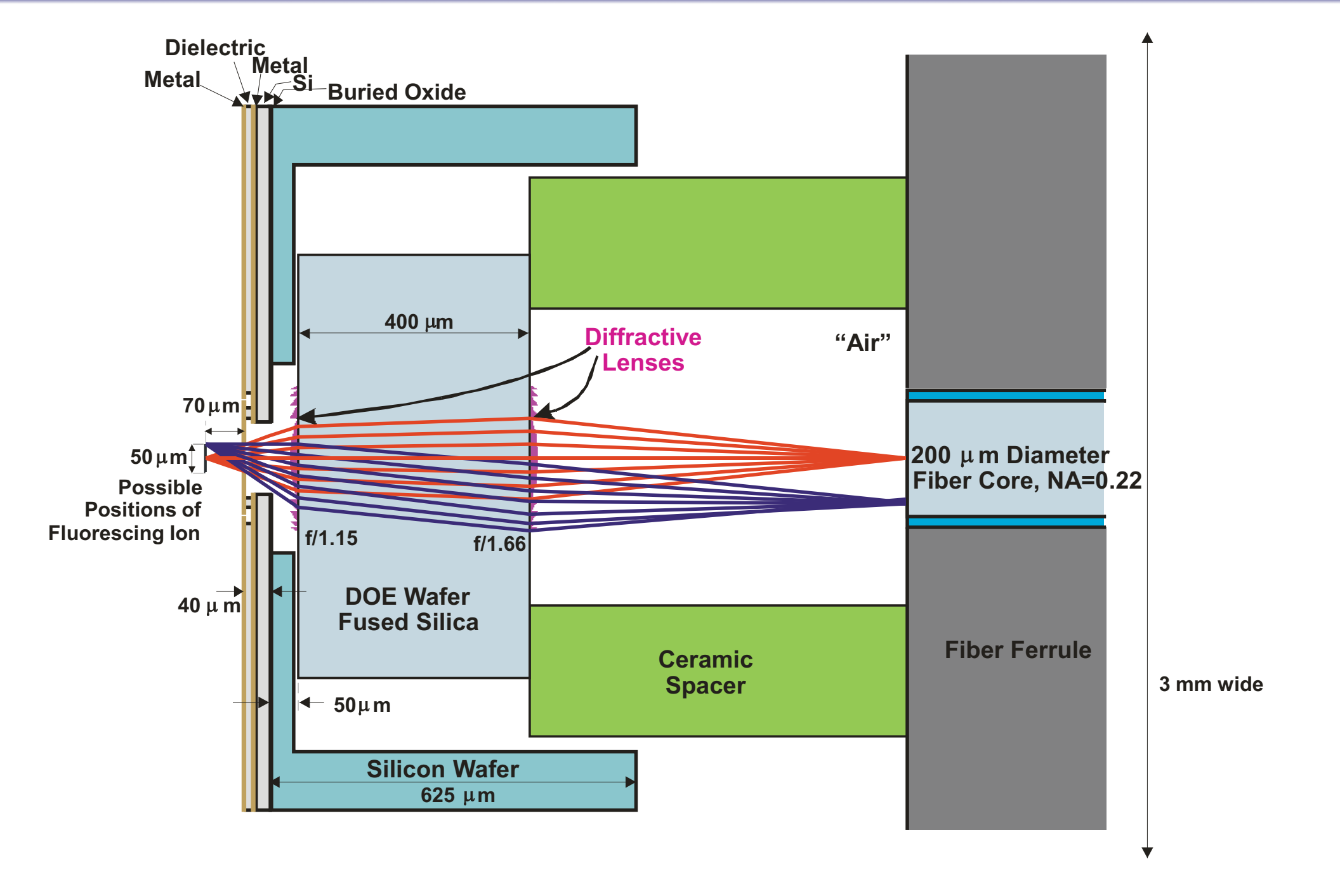
- Can realize transmissive and/or reflective integrated optics
- Because of off-axis capability, can pack lenses densely and with 100% fill factor
- Lens focus need not be a point, can be a volume to accommodate ion motion or integration tolerance

Optical microscope
bird's-eye view of a DOE
array that Sandia
designed and fabricated
for cascaded optical
computing.



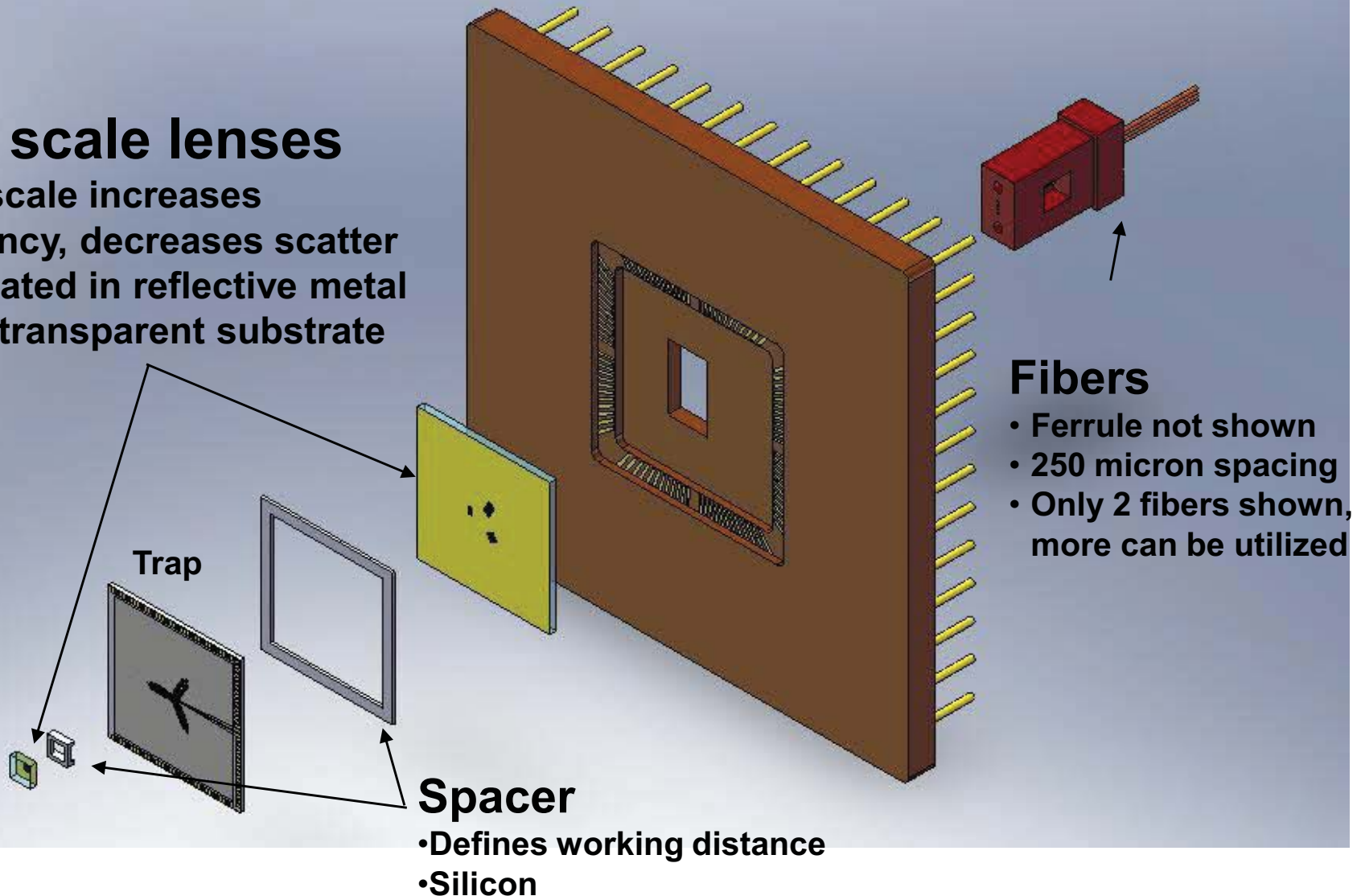
Scanning electron micrograph (SEM) of a portion of the 100% fill-factor optical interconnect array in fused silica, fabricated at Sandia.

Integrated Optics: Interconnect in fused silica

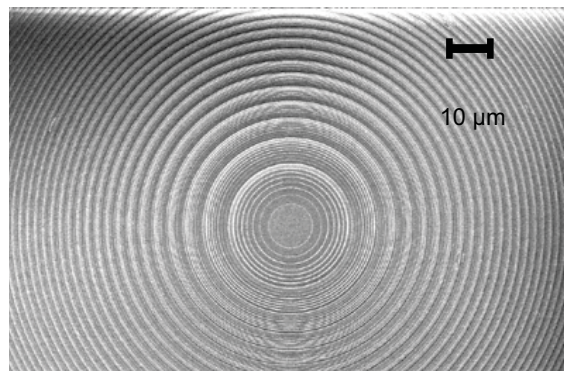
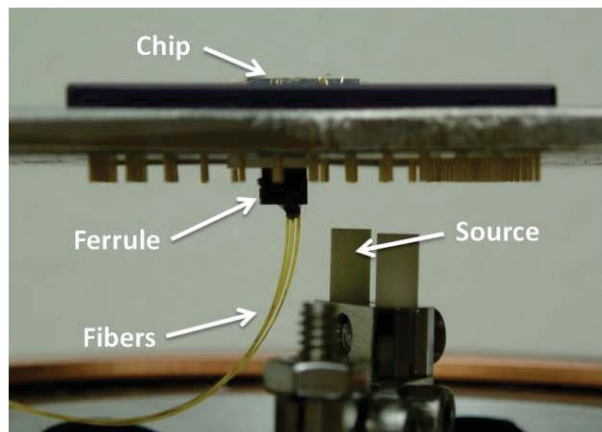


Gray scale lenses

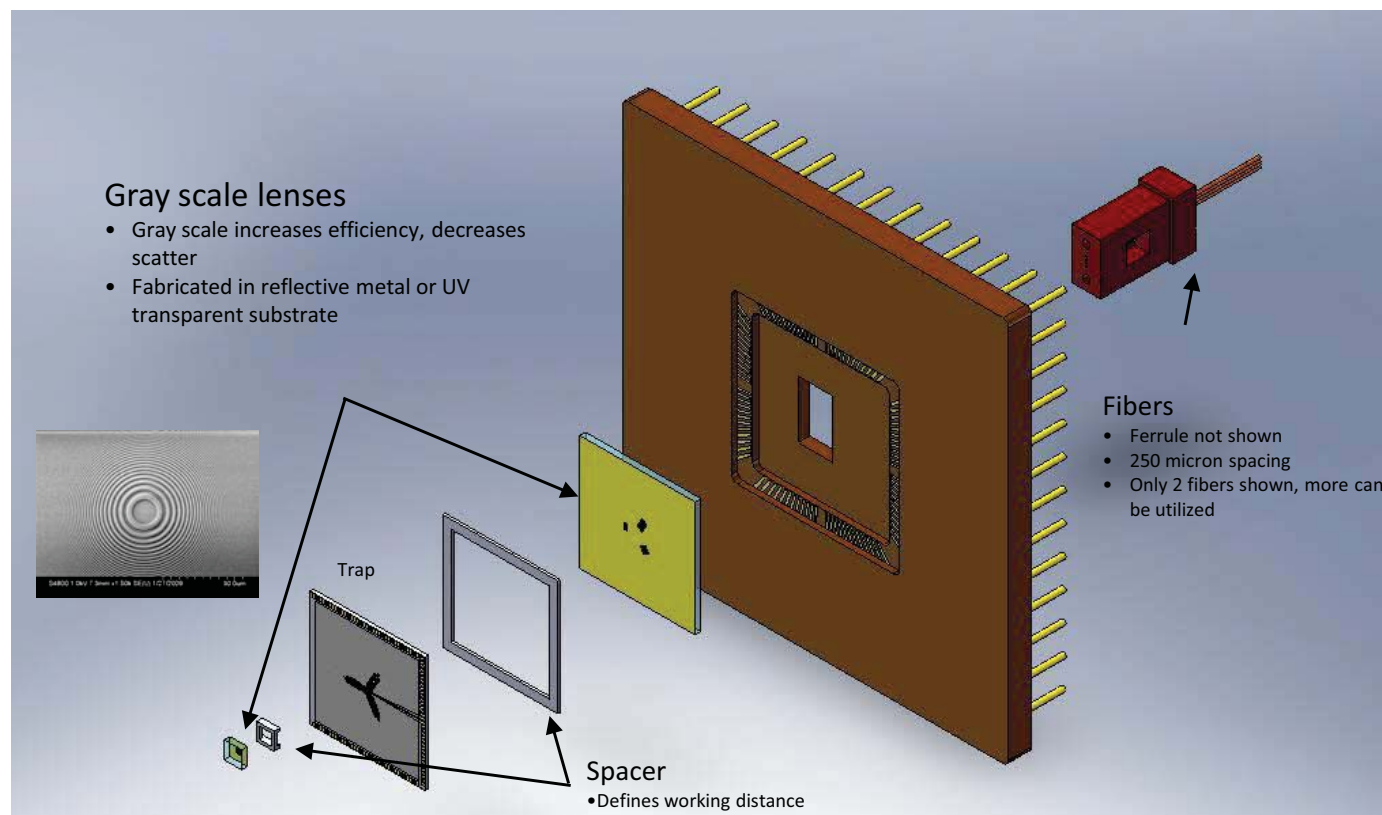
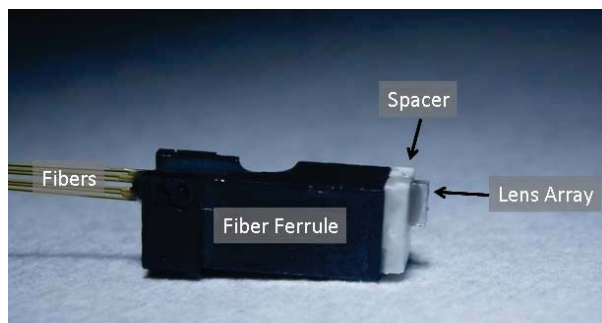
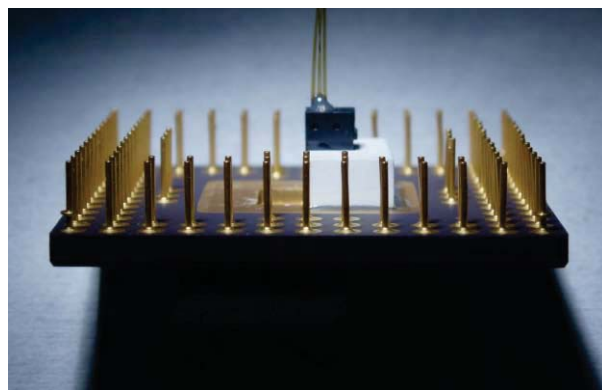
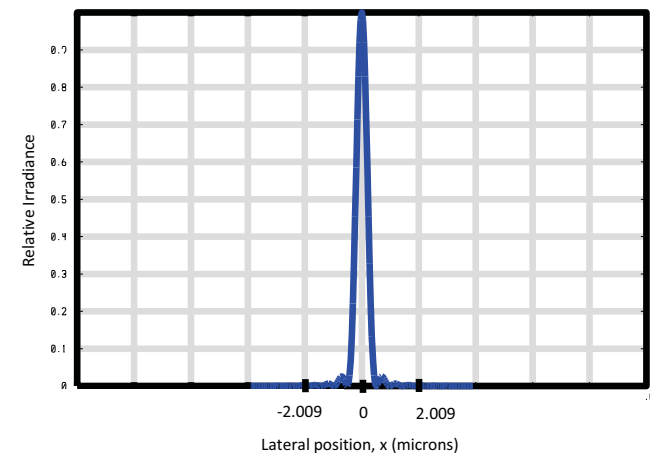
- Gray scale increases efficiency, decreases scatter
- Fabricated in reflective metal or UV transparent substrate



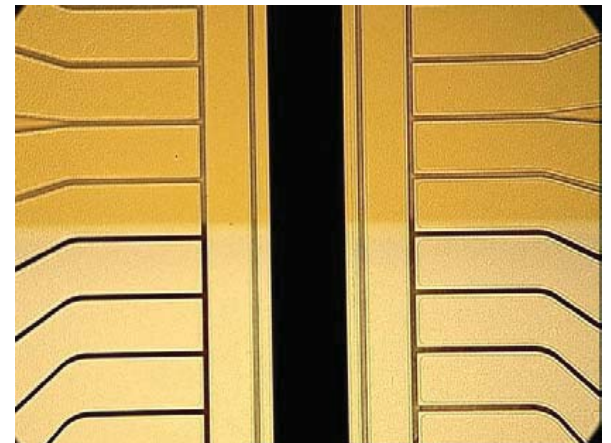
Integrated Optics: Interconnect in fused silica



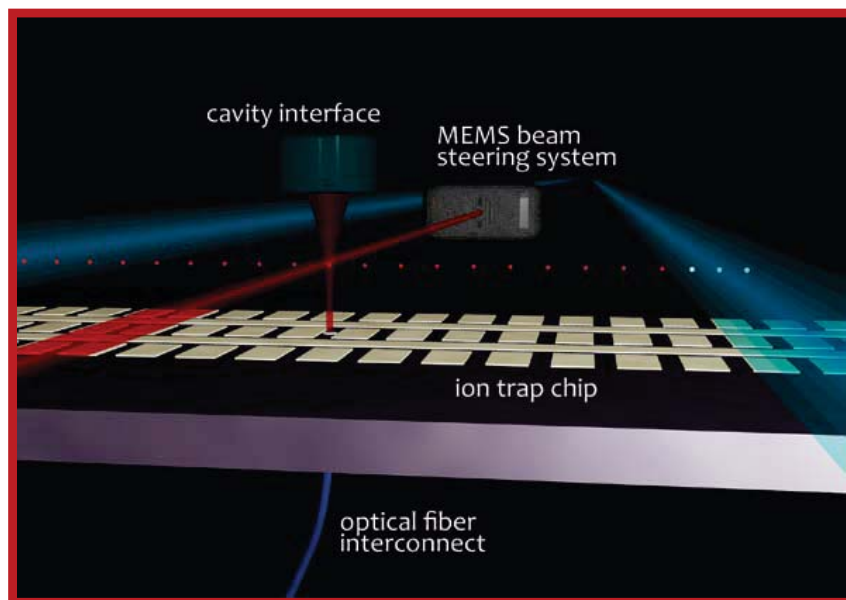
Eight level F/1 fused silica DOE



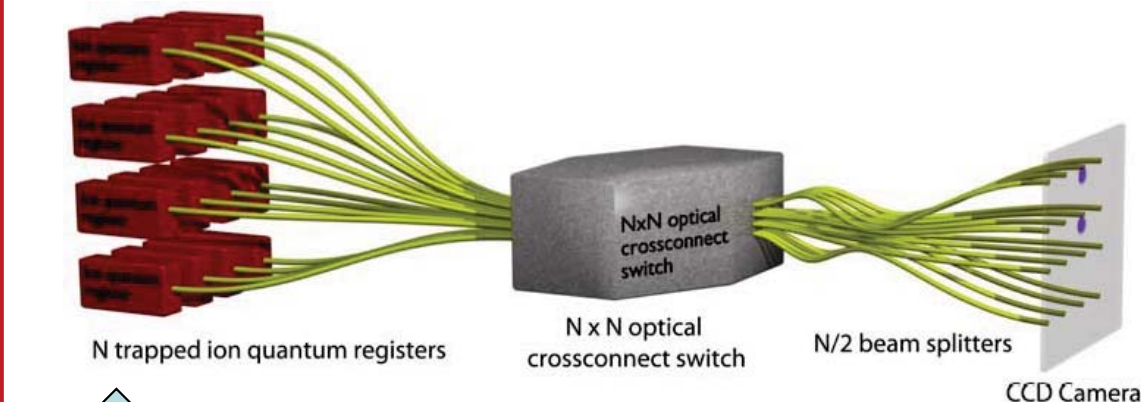
- No line-of-sight between trapped ion and dielectrics
- Loading zones isolated from experiment zones
- Fast ion loading
- Hours-long cooled lifetime
- High fidelity linear and junction shuttling (99.9999%)
- Reliable splitting of ion chains
- Integrated optics without detrimental effects
- Still to demonstrate
 - Measure heating rates of trapped and shuttled ions
 - Compare heating rates for different trap electrodes



What's next? MQCO MUSIQ Program



$m \sim 10-100$ qubits / ELU



Up to mN qubits in a QC

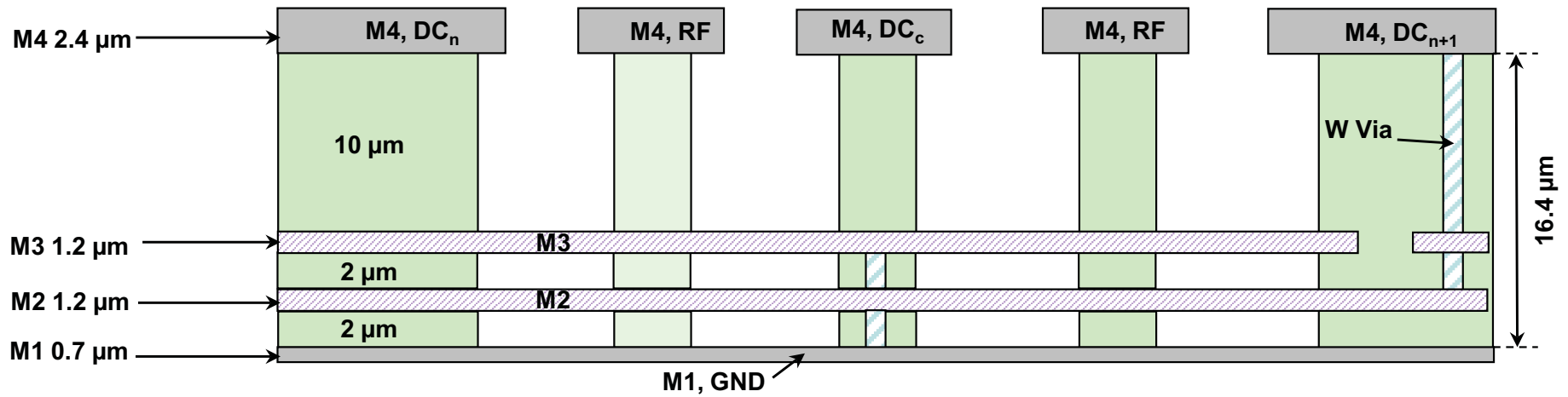
Monroe, Kim and Duan (2009)

Luo et al., arxiv:0906.1032 (2009)

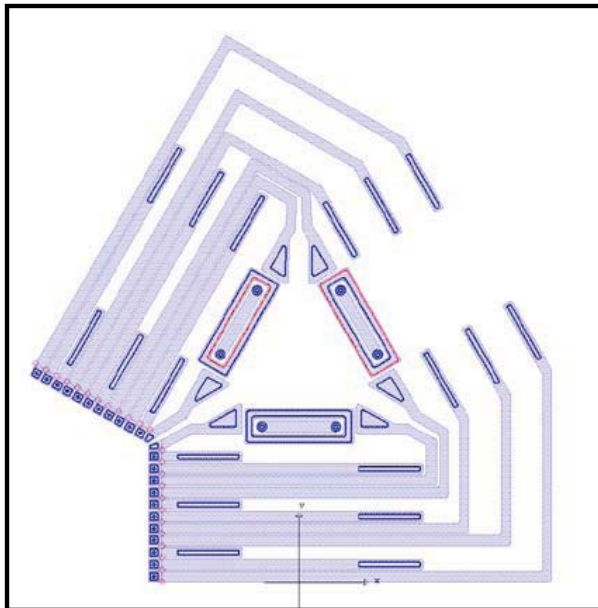
What's next? Multi-level process for electrode crossovers

Routing of RF and Crossing of DC electrodes is required away from trapping regions

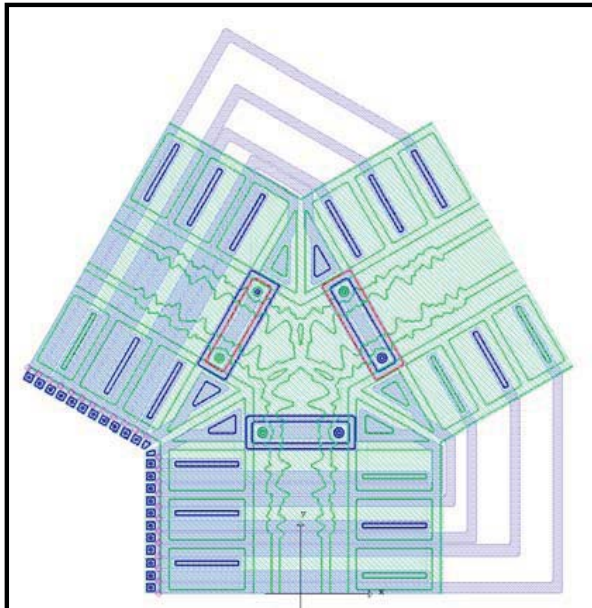
- DC lead crossings below M4 electrode level and above M1 ground
- RF routing occurs in micro-stripline configuration with RF on M4; M4-M3 separation maximized



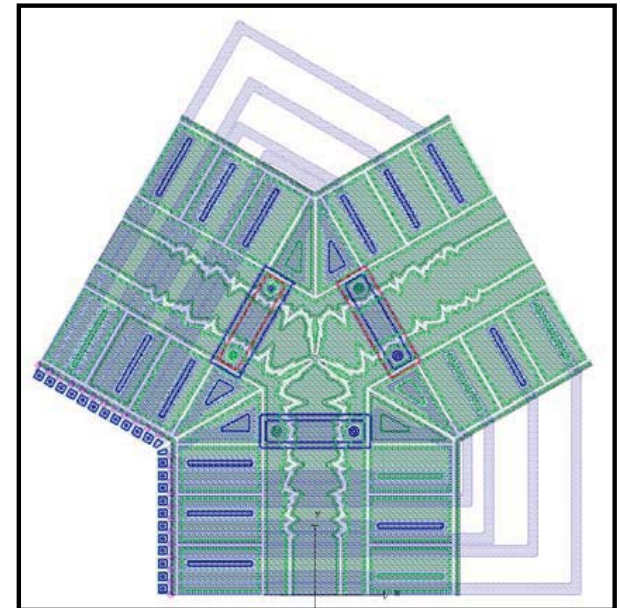
M2



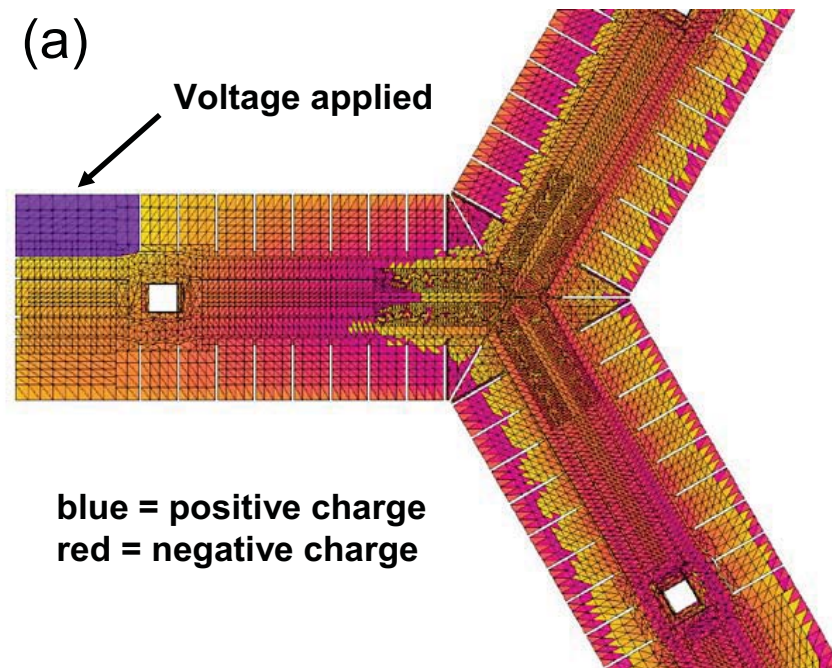
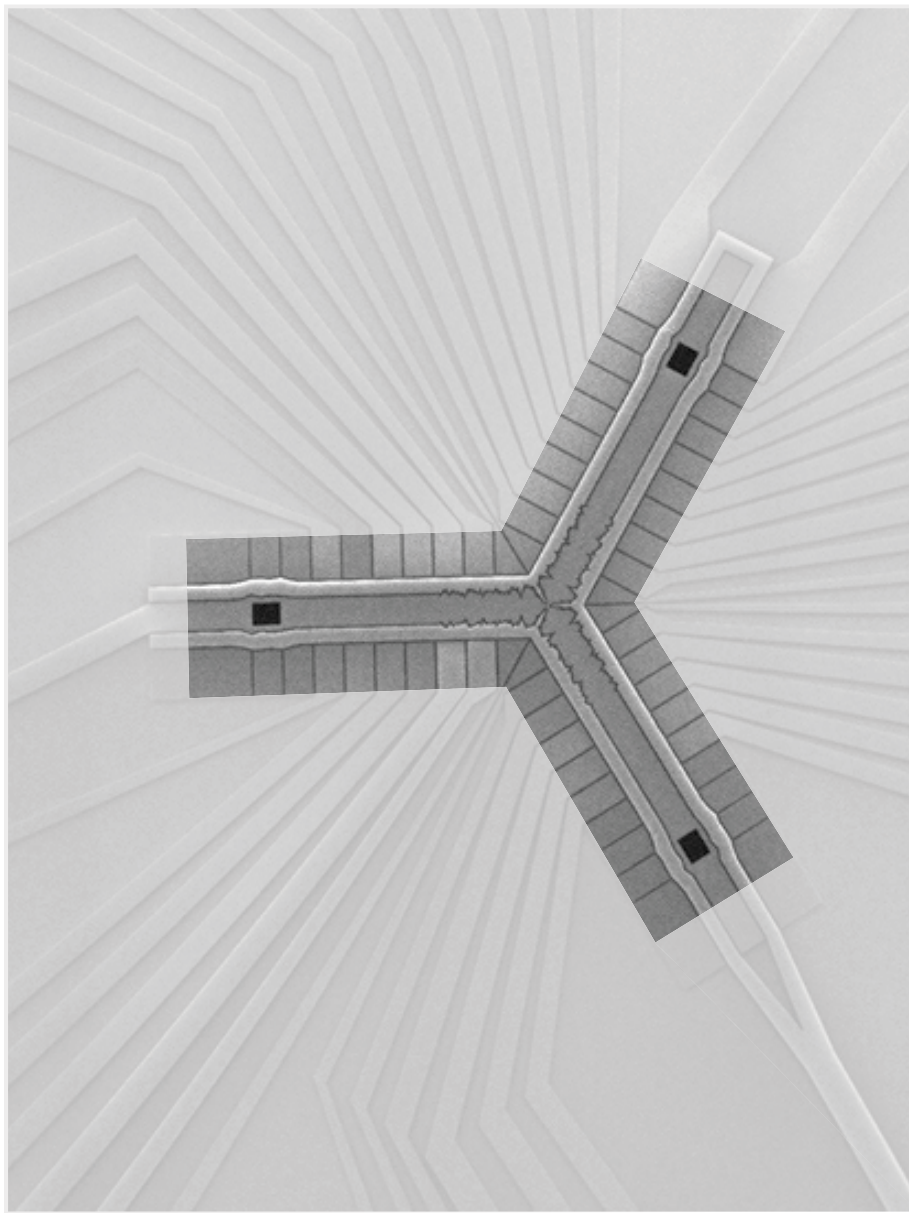
M2 + M3



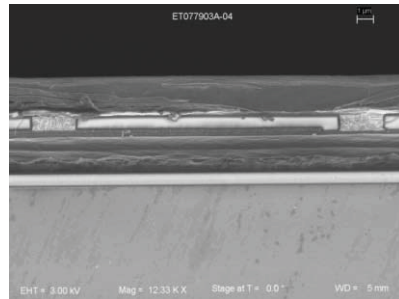
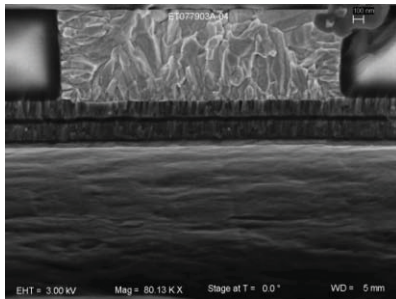
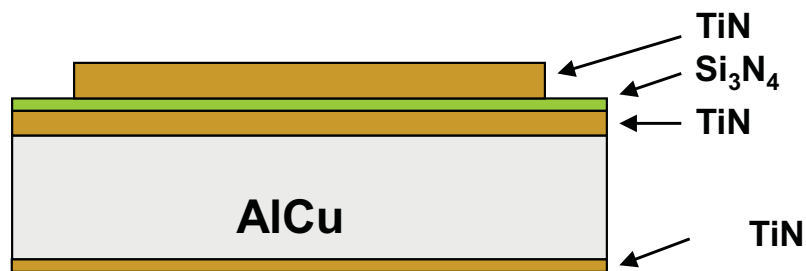
M2 + M3 + M4



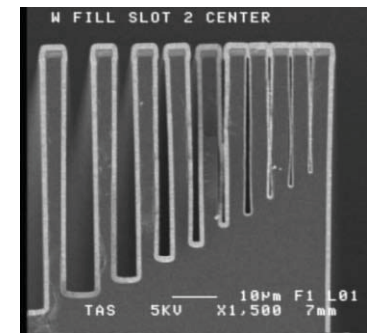
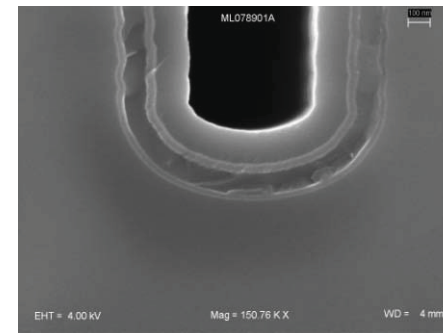
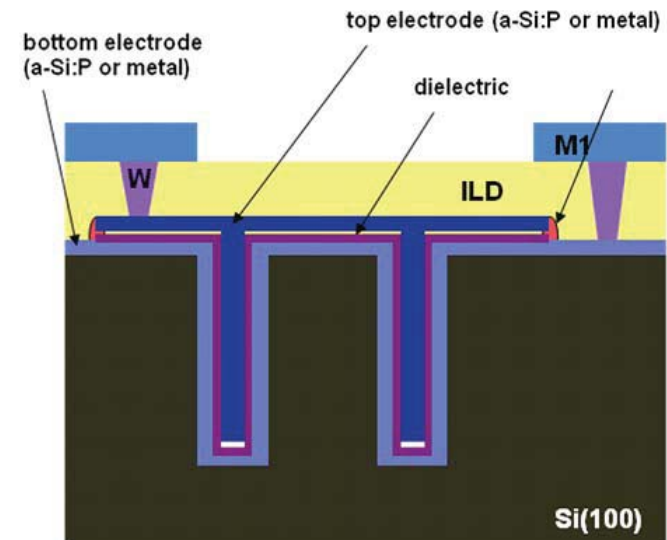
Next generation Y-junction & Improved modelling



Metal Insulator Metal Capacitors



Trench Capacitors

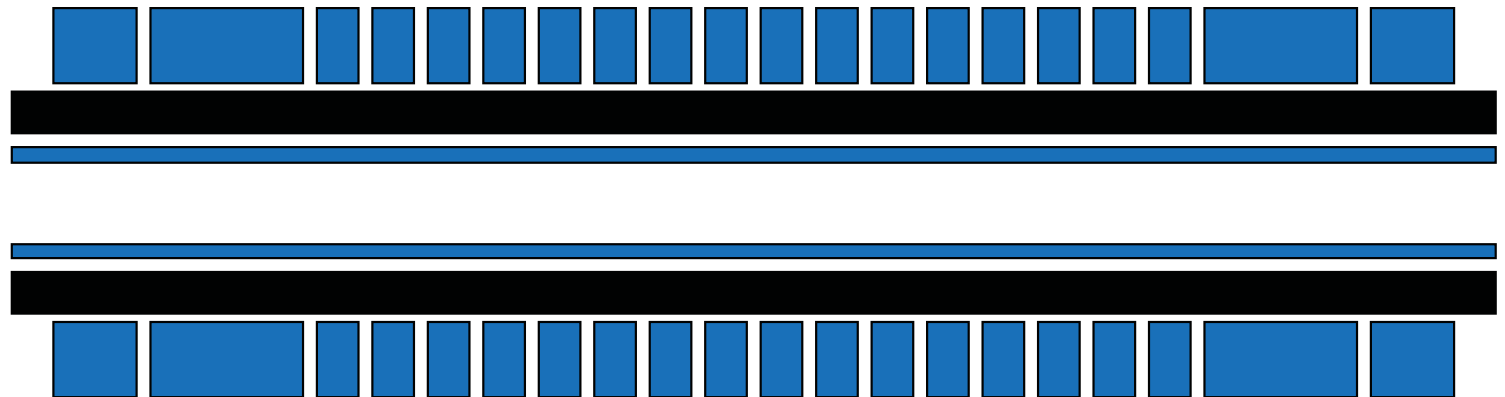


Pros and Cons

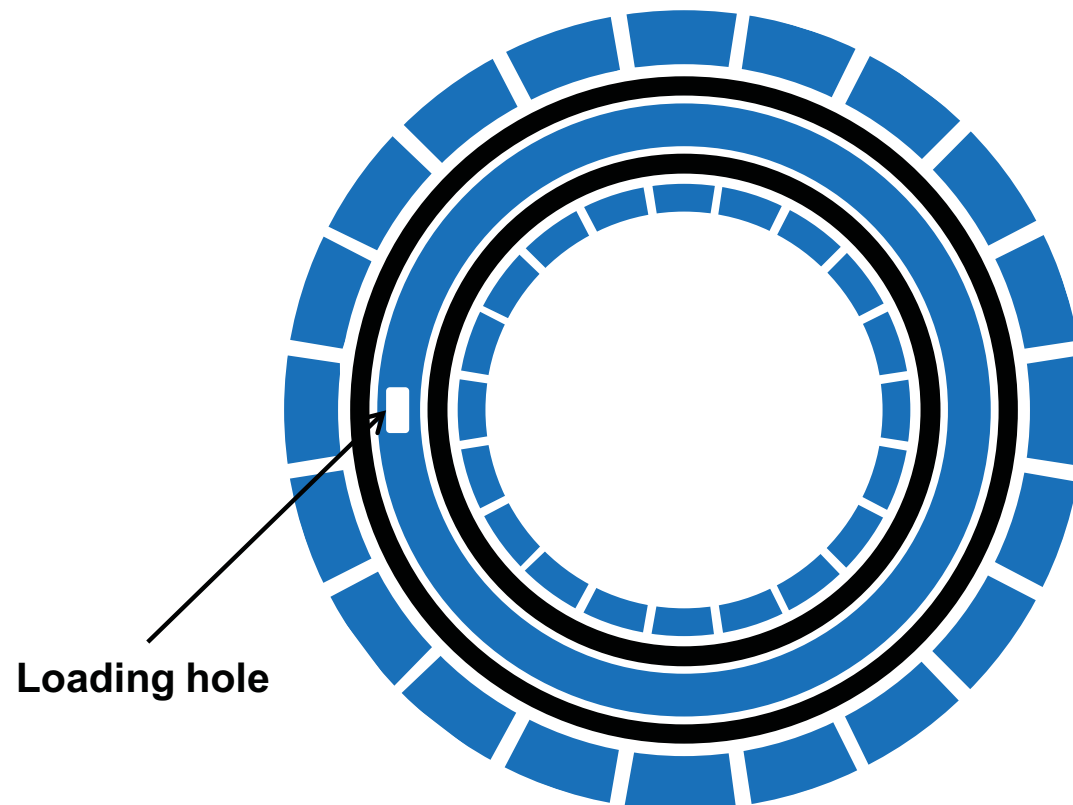
- Higher capacitance density for trench capacitors ($94.3 \text{ fF}/\mu\text{m}^2$ vs. $1.3 \text{ fF}/\mu\text{m}^2$)
- Possible RF loss in Silicon in trench capacitors

Sandia Ion Trap Foundry: “Ring trap”

**Current
linear trap:**



**Proposed
ring-shaped
trap:**

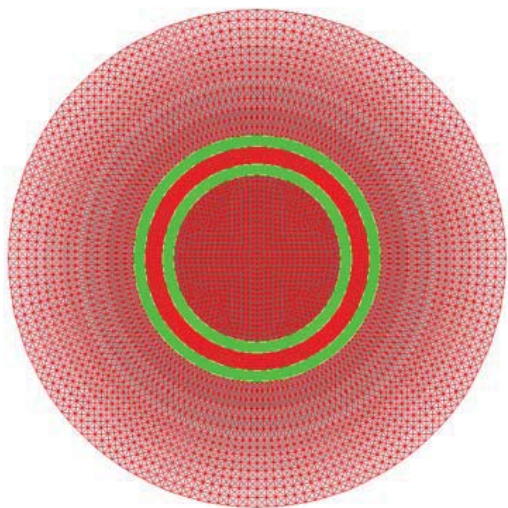


RF

DC

Loading hole

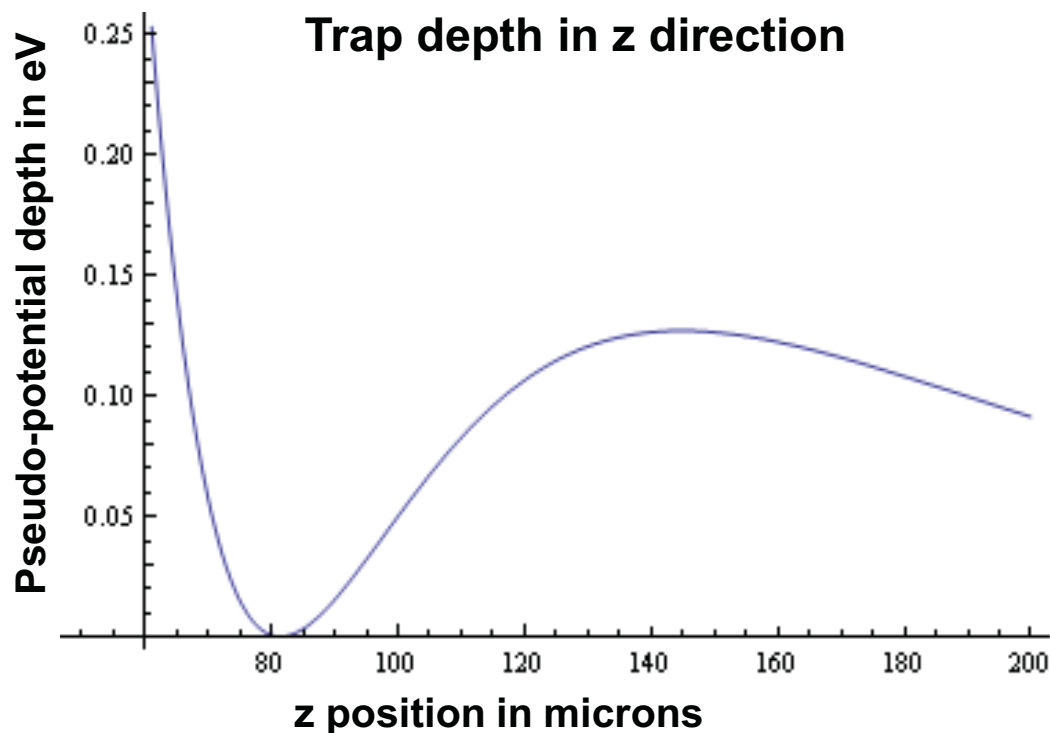
Sandia Ion Trap Foundry: "Ring trap"



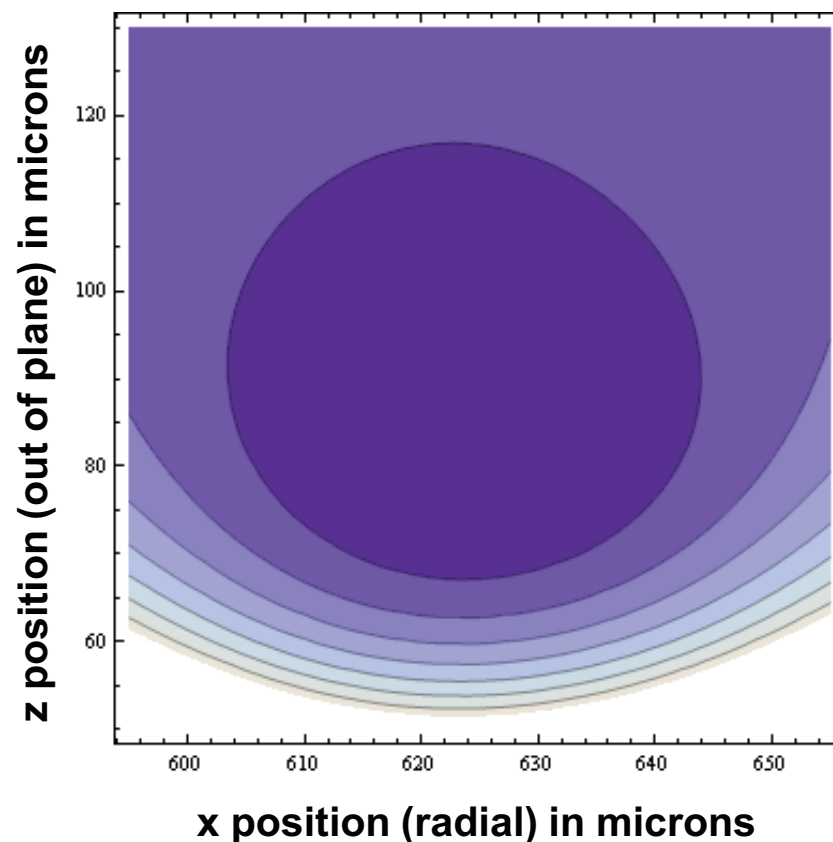
Simulation in CPO using:

- Mass of barium
- RF drive frequency of 40 MHz, 300 V amplitude
- 0.13 eV radial depth, 3.2 MHz radial frequency
- 624 micron radius ring of ions
- 60 micron wide RF electrodes, 100 micron separation

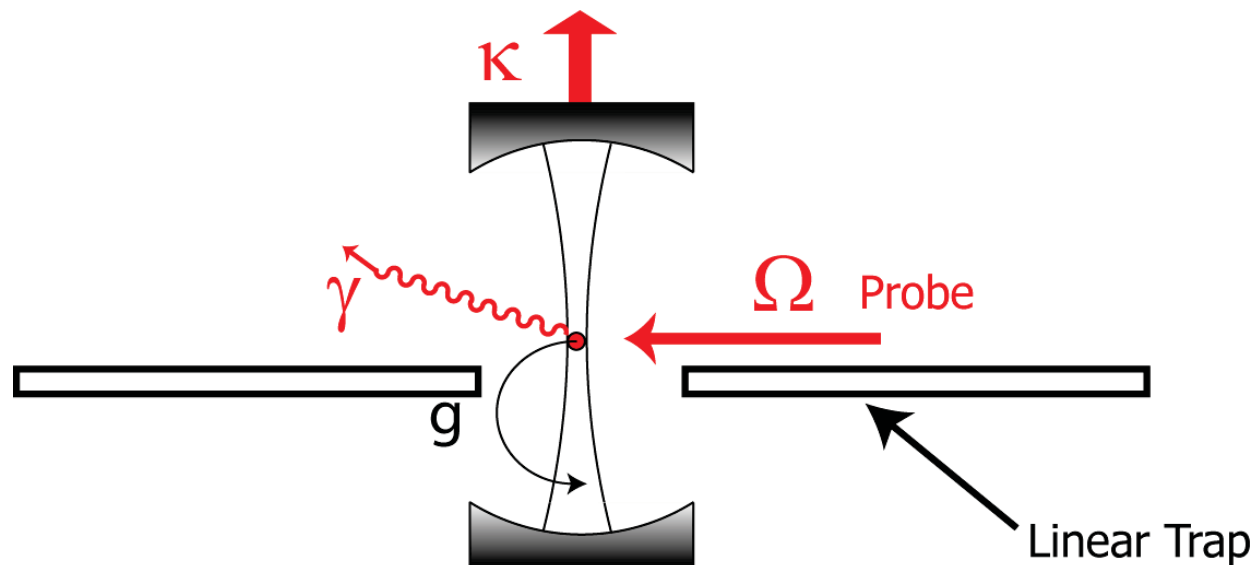
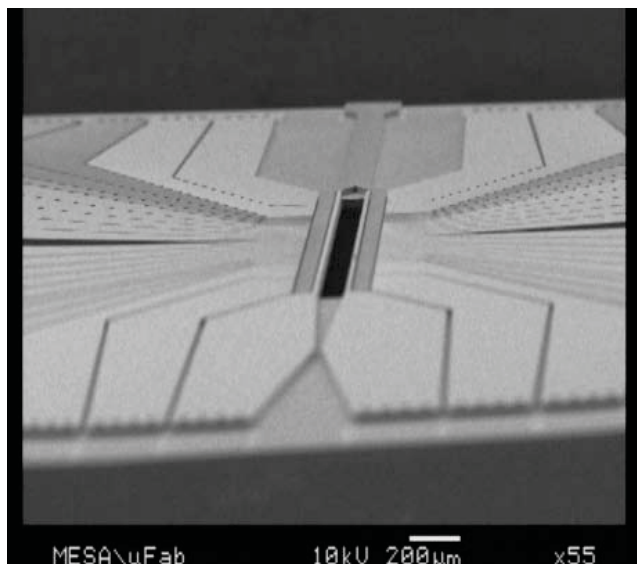
Trap depth in z direction



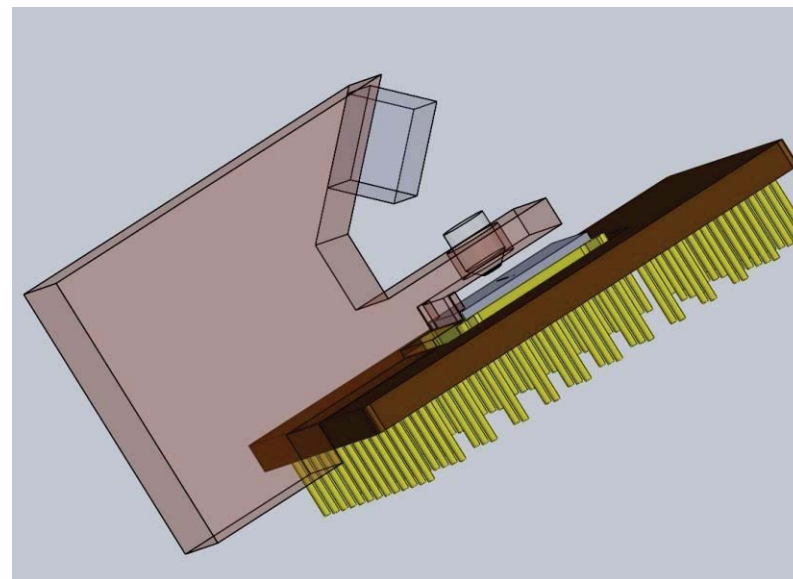
Contour plot of rf pseudo-potential



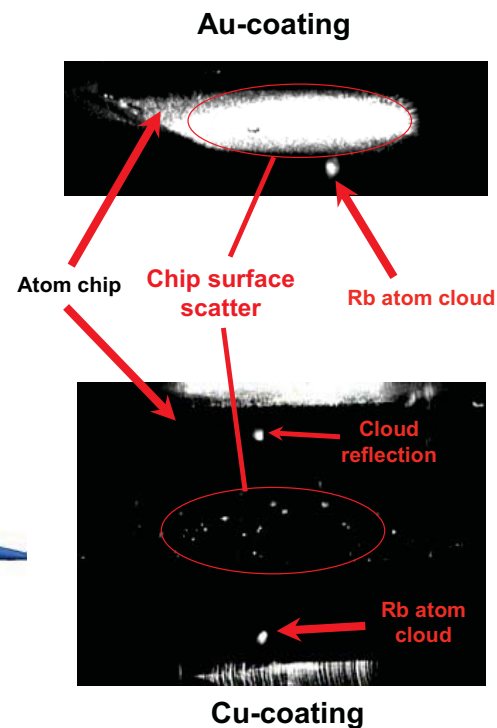
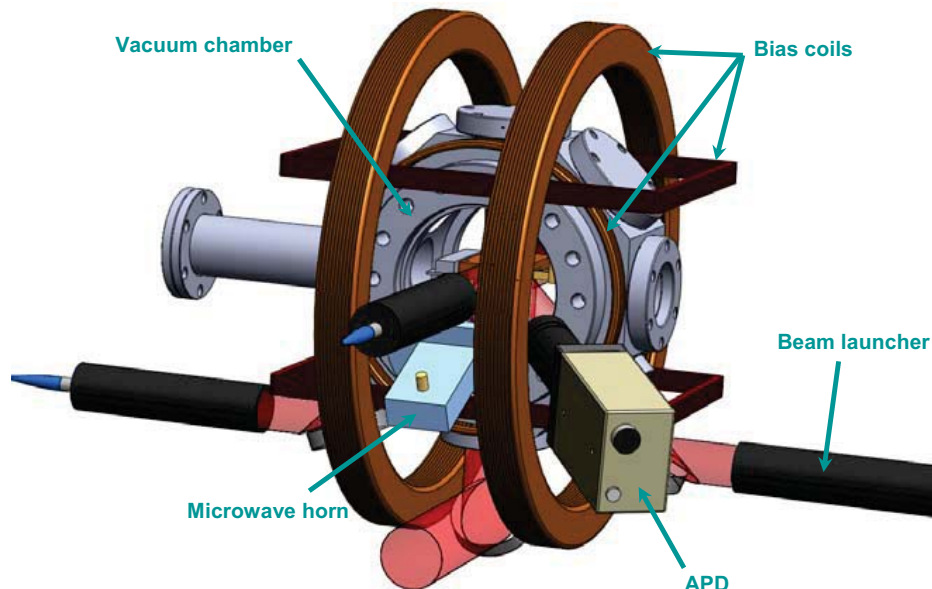
Ion-Cavity System: Task 2.5 Concept of operation



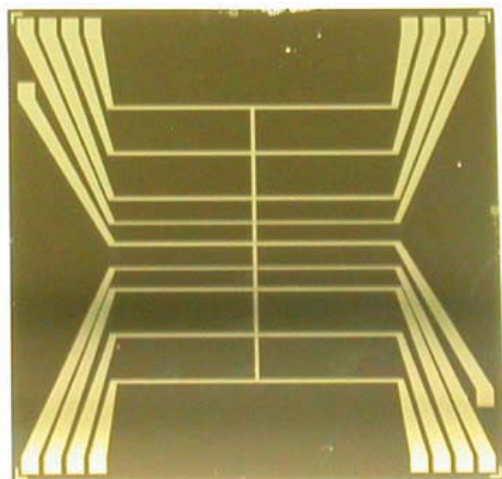
- Use linear trap for cavity integration
- Existing loading slot provides optical access for cavity beam.
- Initial cavity will use 5 mm RoC mirrors, $L \sim 2.0$ mm with $F > 3,000$
- Optics already integrated into linear trap with minimal effect on ion.
 - See poster



Other AMO work at Sandia: Atom chip conductors



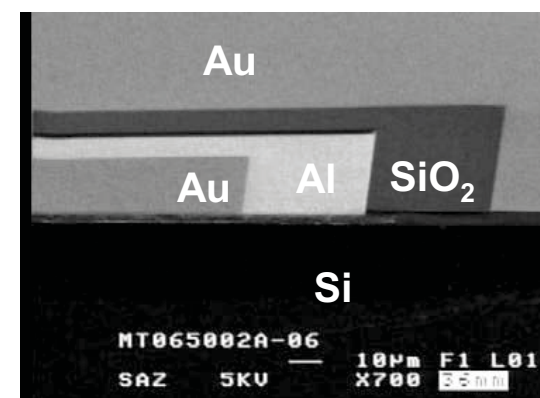
Prior to SiO_2 and Au coating
Caltech conductor pattern



CW performance of Al wires

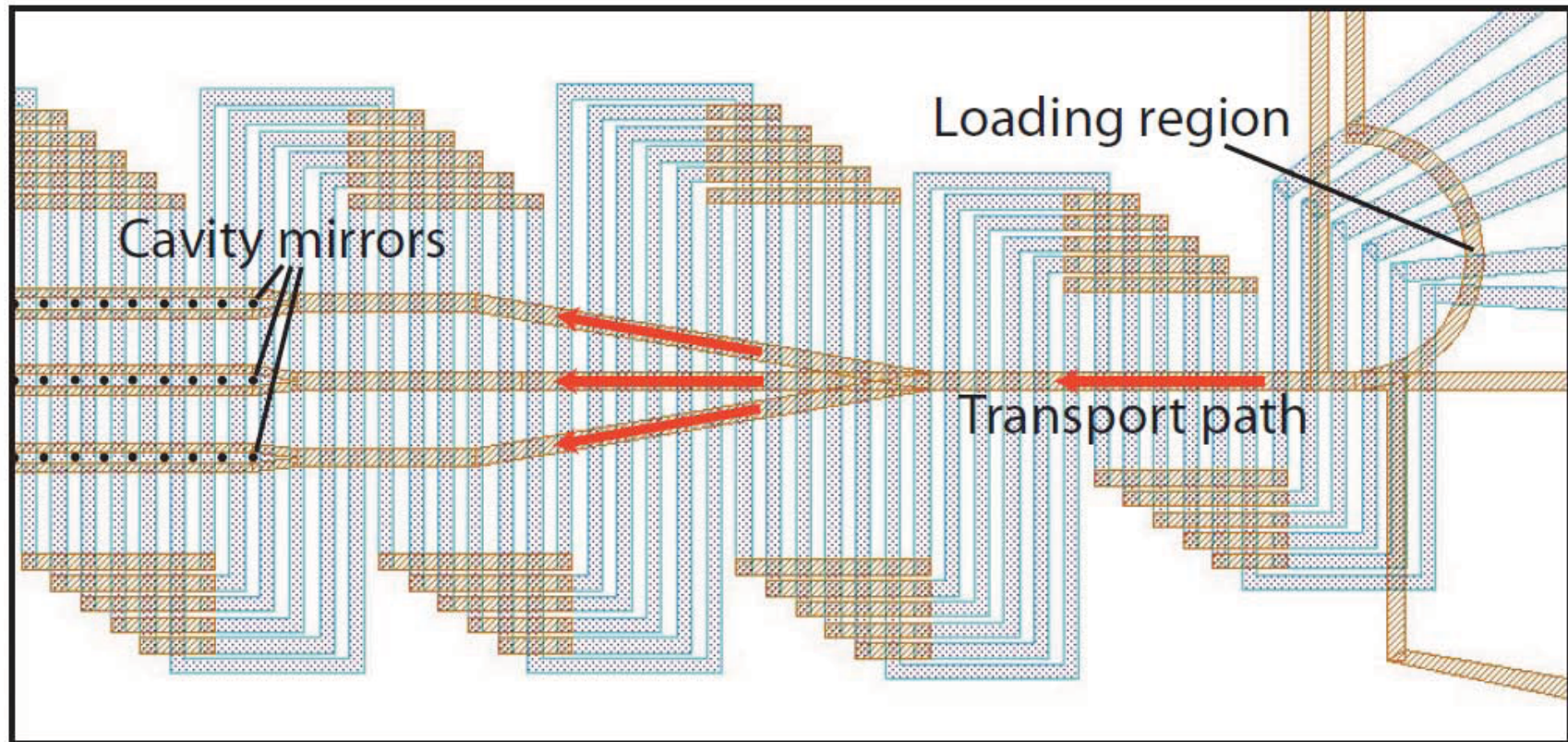
Failure Current	2.5 A
Current Density	$1 \times 10^{10} \text{ A/m}^2$

Cross section of the
atom chip across an
I/O bonding pad



Atom cavity chip design with integrated mirrors and two metal conductor layers

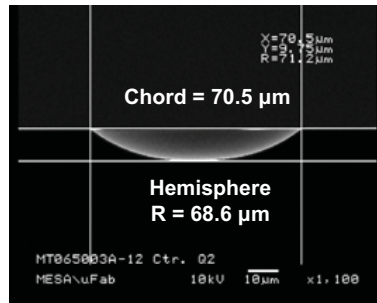
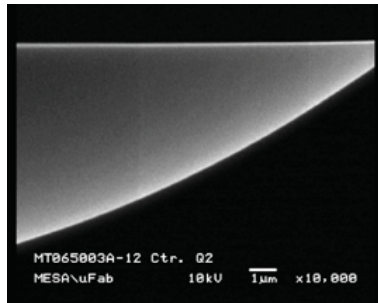
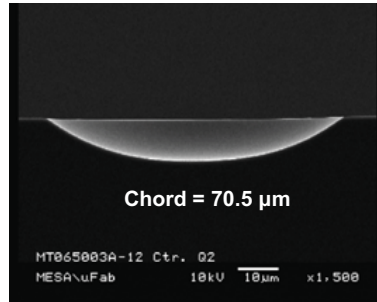
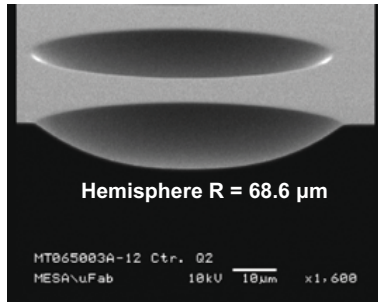
Collaboration with Andrew Geraci at NIST



- Two conductor layers in a single chip
- Integrated cavity mirrors
- Redundant cavity array design
- Magnetic conveyor - R. Long, et al, *European Physical Journal D*, 35, 125 (2005)

Other AMO work at Sandia: Engineering high finesse micro optical cavities

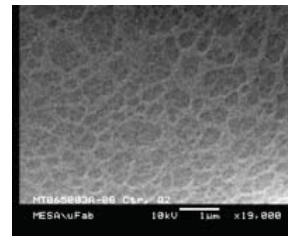
1 μm SiO_2 aperture, 60 min F^- chemical downstream etch,
100 μm SF_6 plasma smoothing, 2 μm oxidation + strip



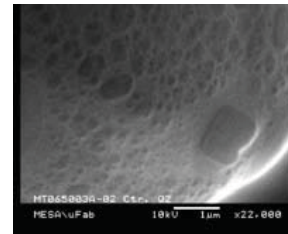
Silicon substrate type

Before plasma etch
1 μm SiO_2 aperture

High resistivity Si



Low resistivity Si



Optimized fabrication parameters give smooth micro-optical cavity templates

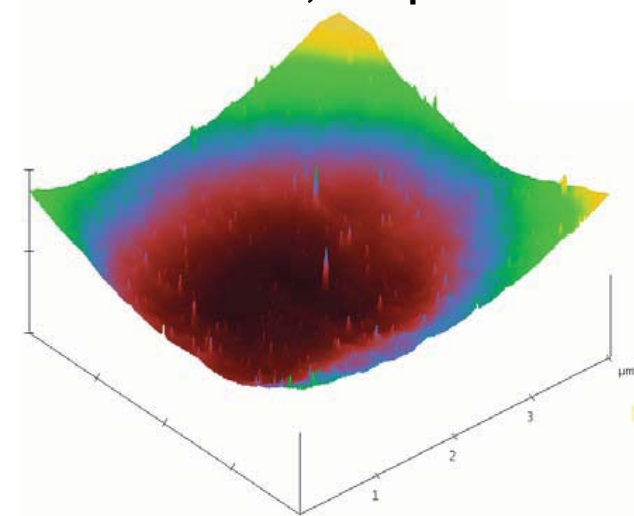
Scattering loss versus surface roughness

AFM measurements at cavity bottom

Units: nm_{rms} ; 1 μm SiO_2 aperture

Wafer	1 st plasma etch	2 nd plasma etch	Oxidation	Anneal	Wet etch
1	1.13	0.67	-	-	0.30 cavity 0.30 field
2	0.98	0.62	0.55	0.48 well 0.66 field	0.46 cavity 0.58 field
3	0.94	0.85	0.48	Yes	0.216 cavity 0.218 field

Post 1st plasma etch
AFM scan, Sample 1



Other AMO work at Sandia:

- Yb^+ ion trapping for atomic clocks
- Trapping of individual neutral atoms for QIP
- Neutral atoms for sensing applications
 - Gravimetry
 - Magnetometry

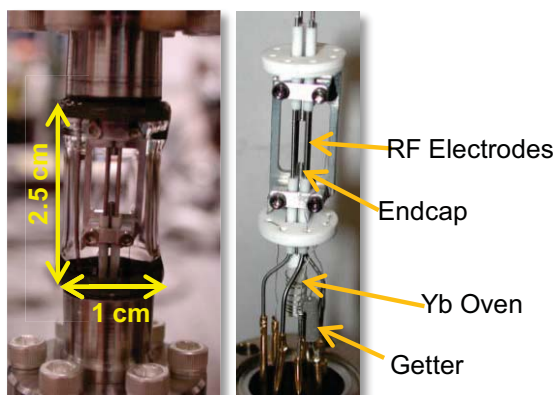


Photo of the small-volume trap made from commercial parts, shown inside the glass metal adapter and before putting inside the vacuum

