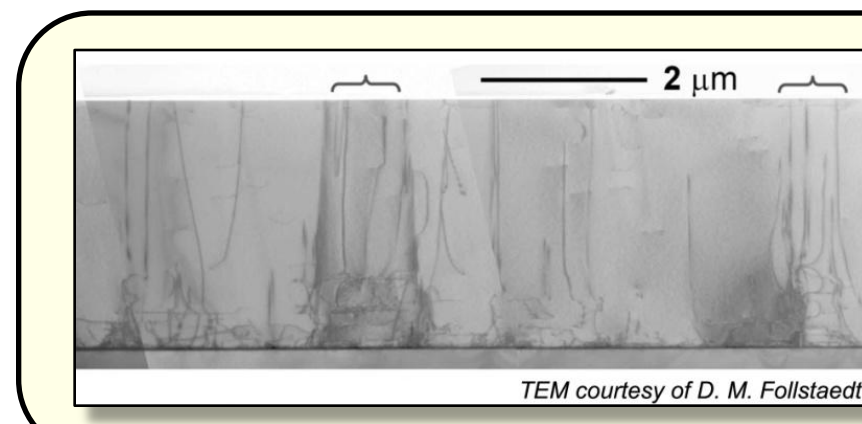


D. D. Koleske, S. R. Lee, M. H. Crawford, K. C. Cross, and M. E. Coltrin

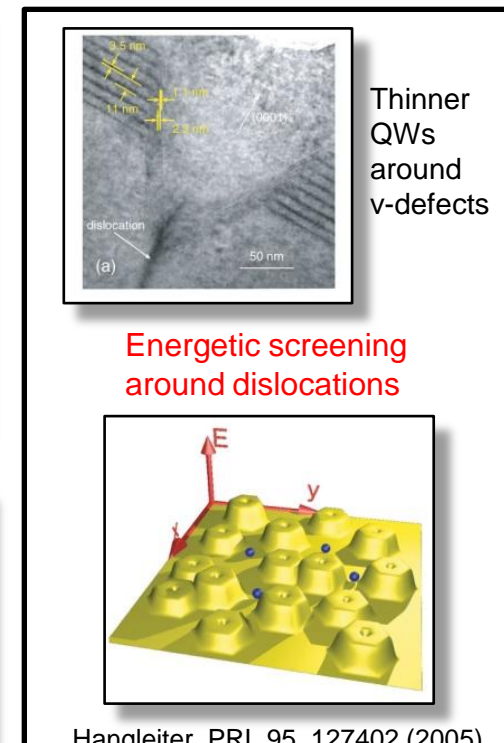
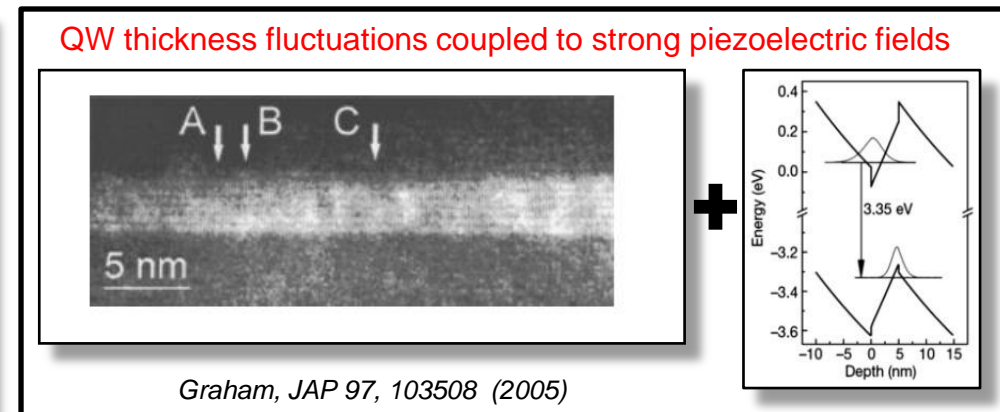
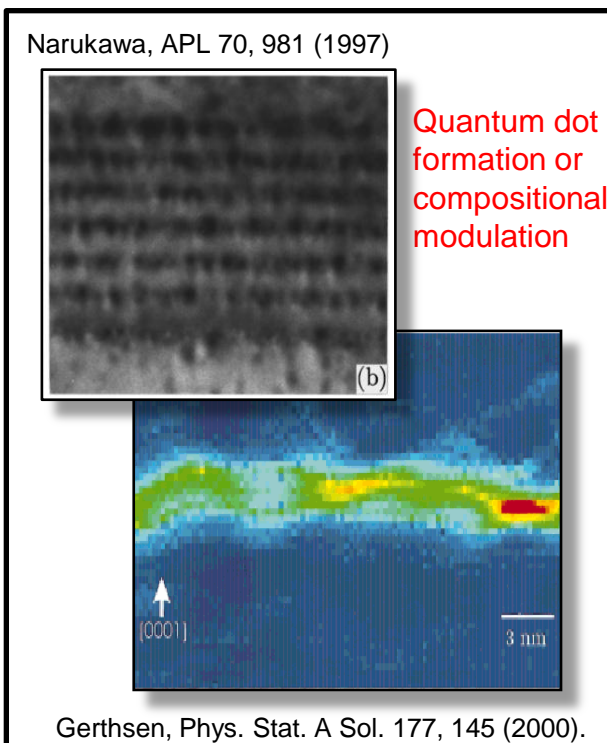
## With high dislocation density, how can InGaN LEDs be so bright?



- High brightness LEDs can be grown on high dislocation density GaN ( $10^9 \text{ cm}^{-2}$ ).
- With this large dislocation density LEDs in the other III-V materials would not work.

Dislocations  $\leftrightarrow$  nonradiative recombination sites

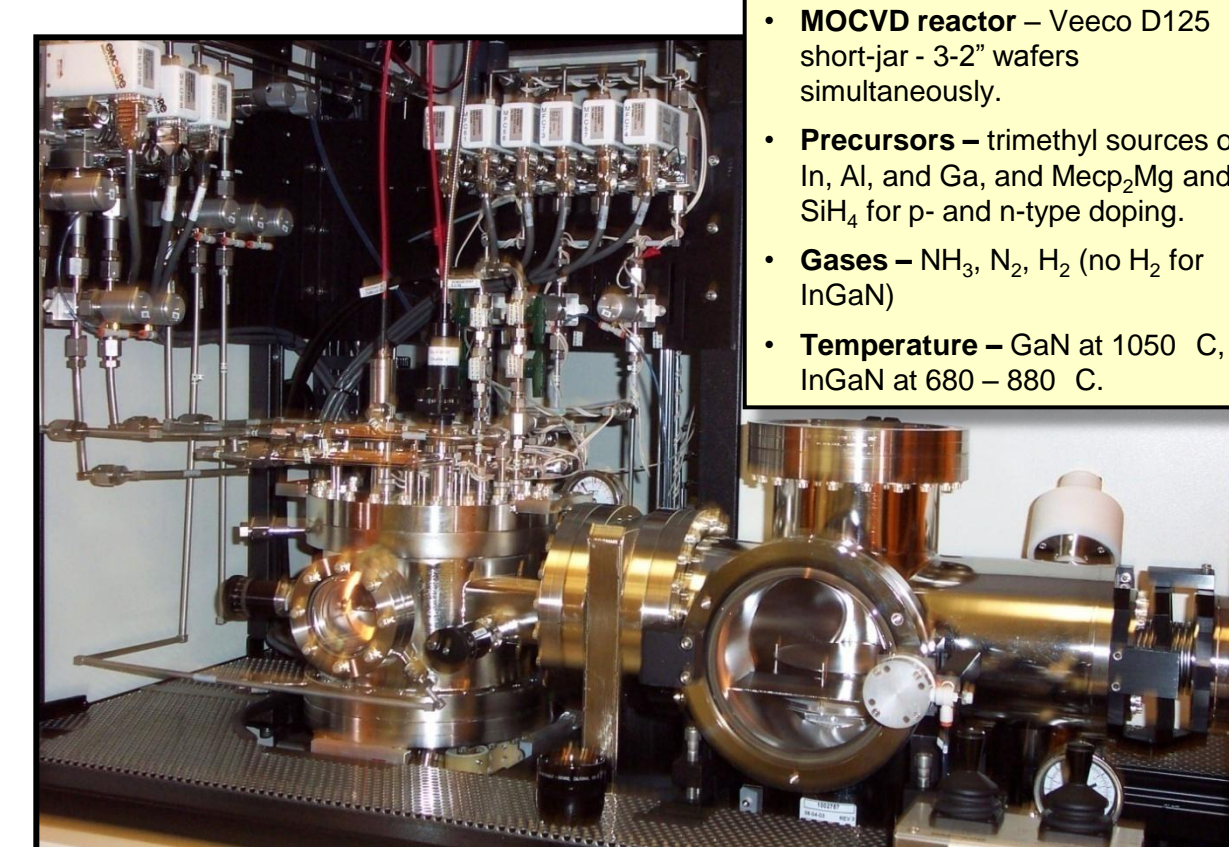
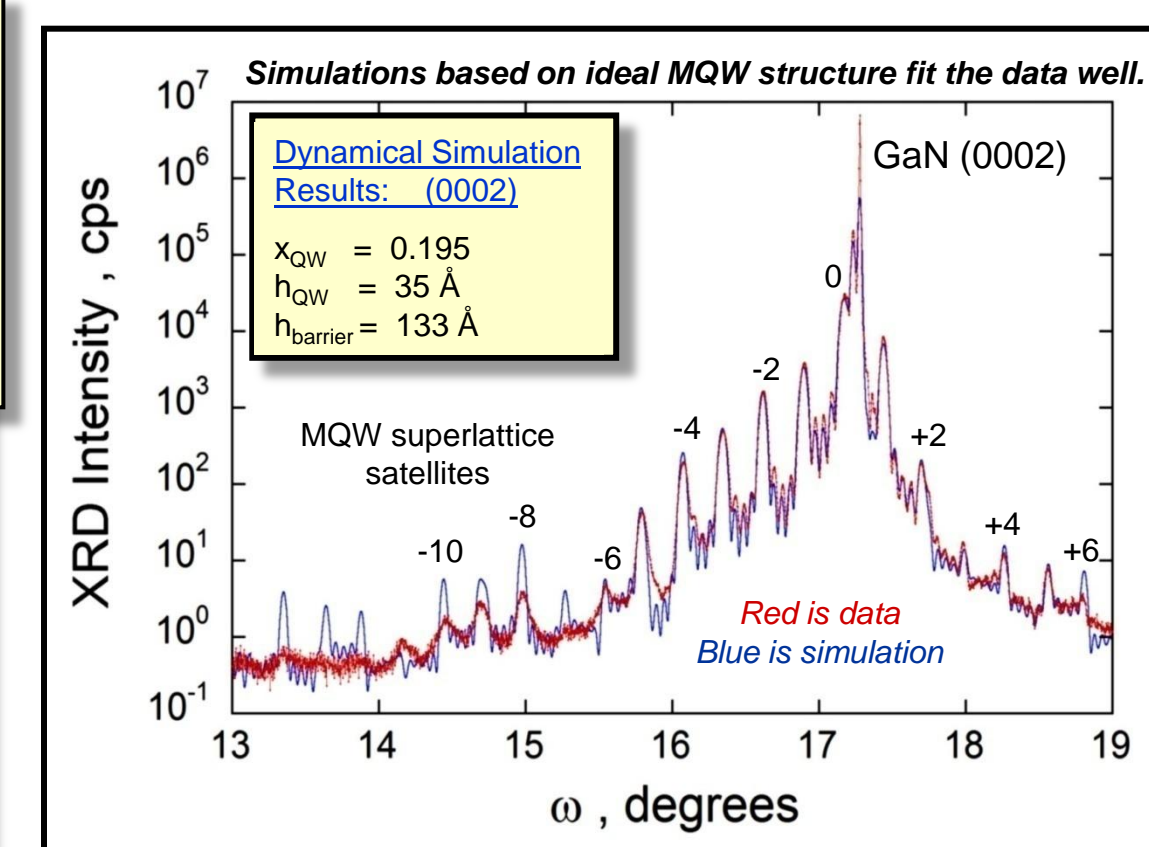
## High efficiency suggests some sort of carrier localization; the exact phenomena is unknown?



Several theories suggest a role between InGaN morphology and luminescence properties.

## Custom MOCVD growth to investigate InGaN morphology

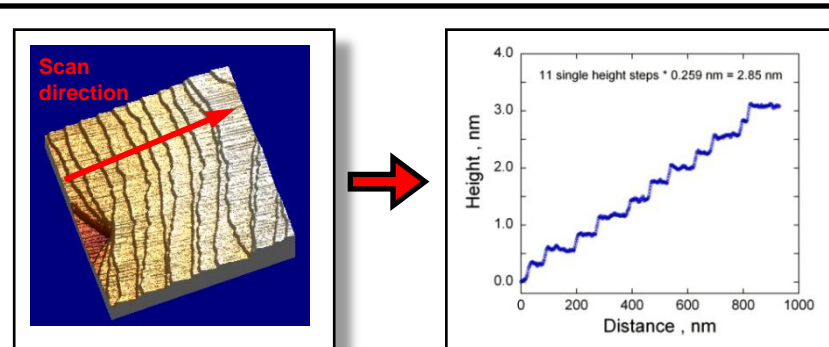
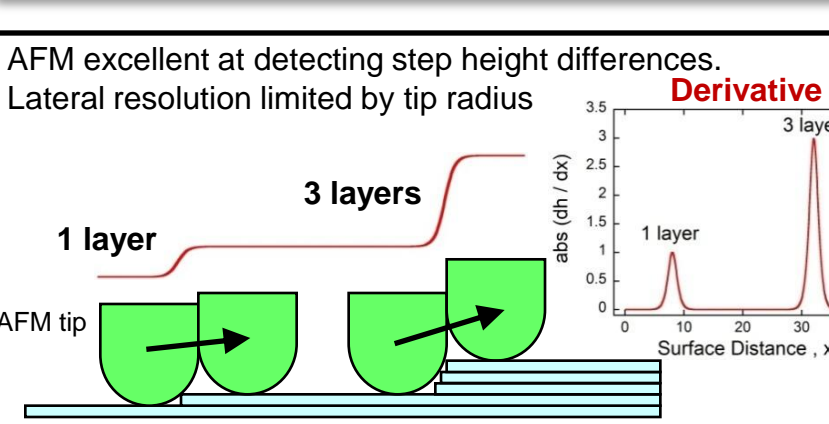
## Hypothesis: InGaN film structure influences the quantum efficiency of InGaN QW films.

Growth differences between GaN and InGaN are, lower temperature, higher  $\text{NH}_3$ , no  $\text{H}_2$ , slower growth rate (less total MO).Both the dynamic diffraction fit and lack of change in  $K_1$  in the k-space map indicate that the InGaN QW are coherently strained.

Custom growth followed by structural verification (XRD and AFM) and optical characterization (PL and variable temperature PL to measure internal quantum efficiency) allows correlation between InGaN structure and quantum efficiency.

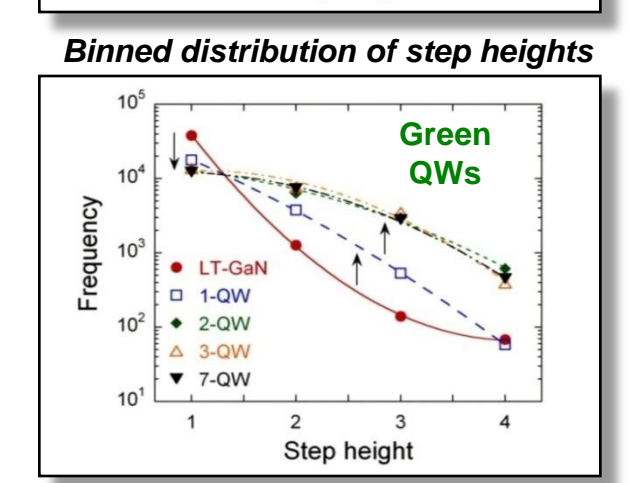
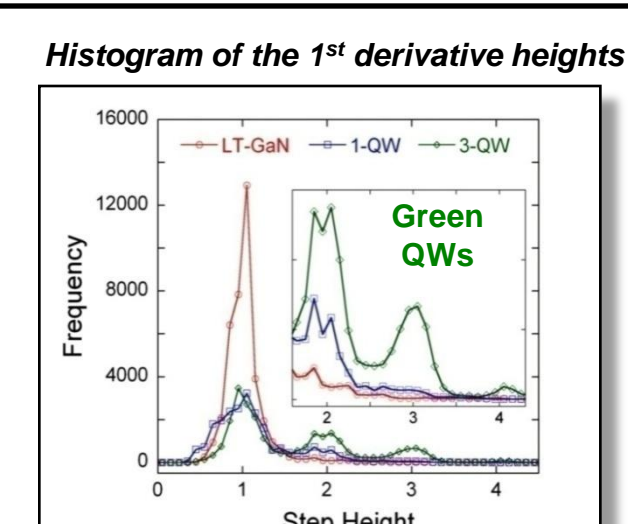
## Determining Step Height Distributions on InGaN Underlayers with AFM

## Develop step height counting algorithm

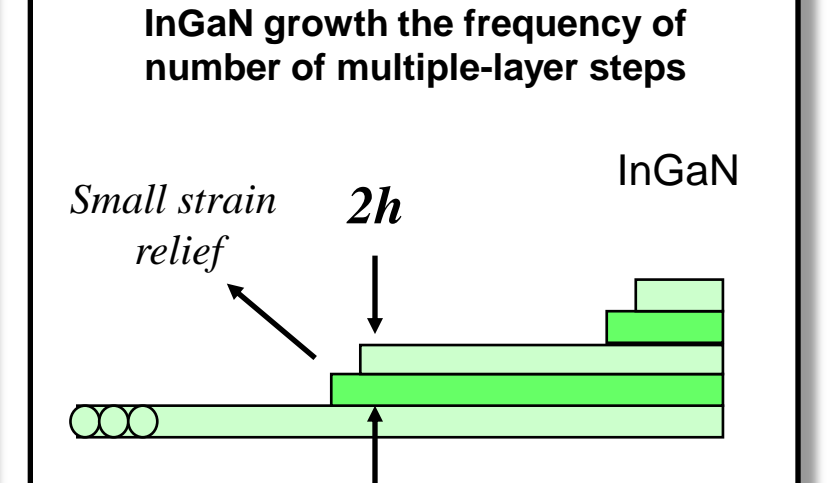
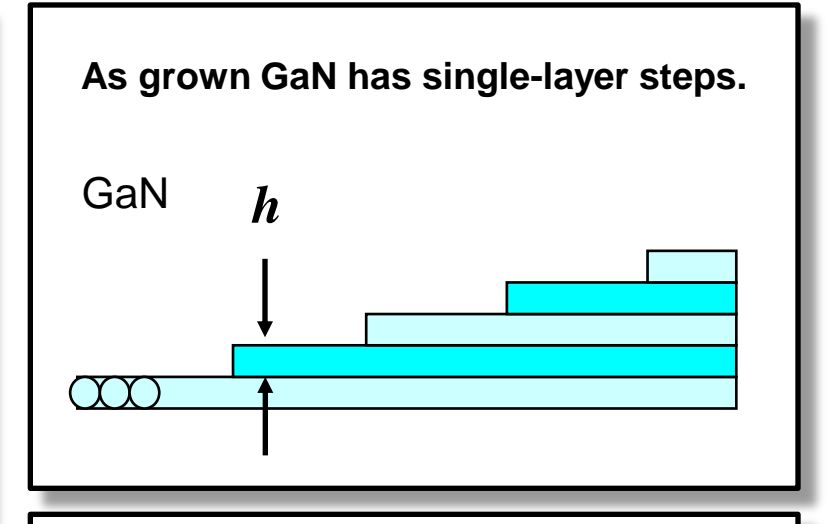
Use AFM image to quantify the step heights.  
1). Calculate the first and second derivative.  
2). Magnitude of 1st derivative = number of step layers.  
3). Second derivative = 0, gives step location.

The step layer counting method depends heavily on the quality of the AFM images. It works best when the scan is aligned with the steps increasing in height parallel to the scan direction as shown above.

## Bin single-layer to multi-layer step heights

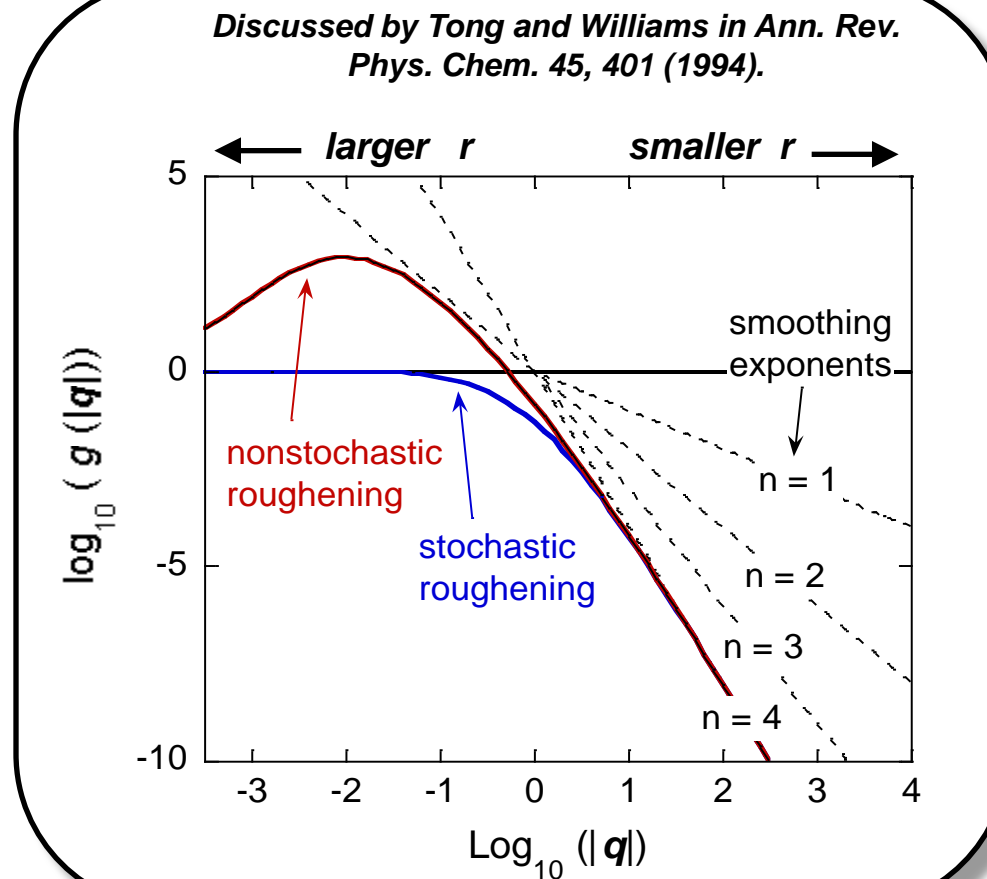


## Single-layer vs. multi-layer step heights

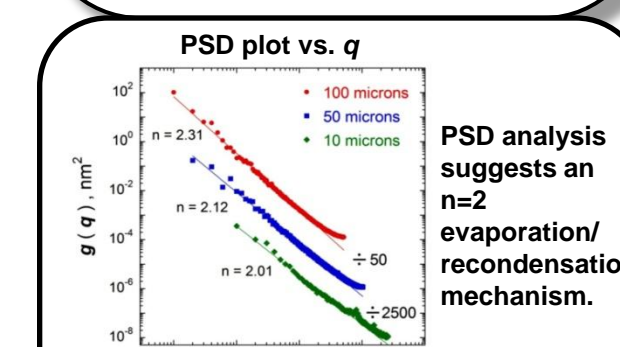
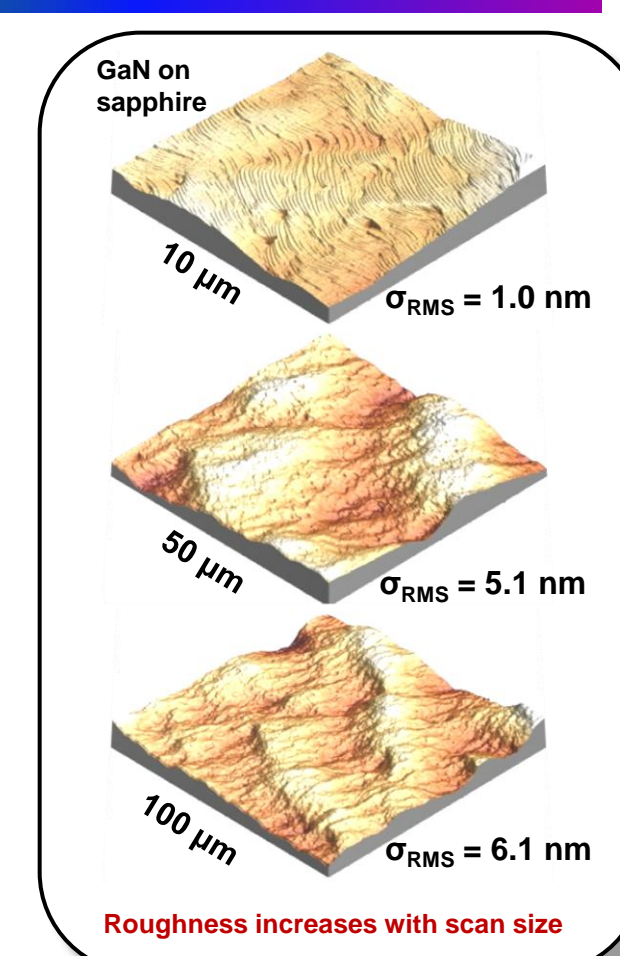


## Use Power Spectral Density to Determine Smoothing Mechanism

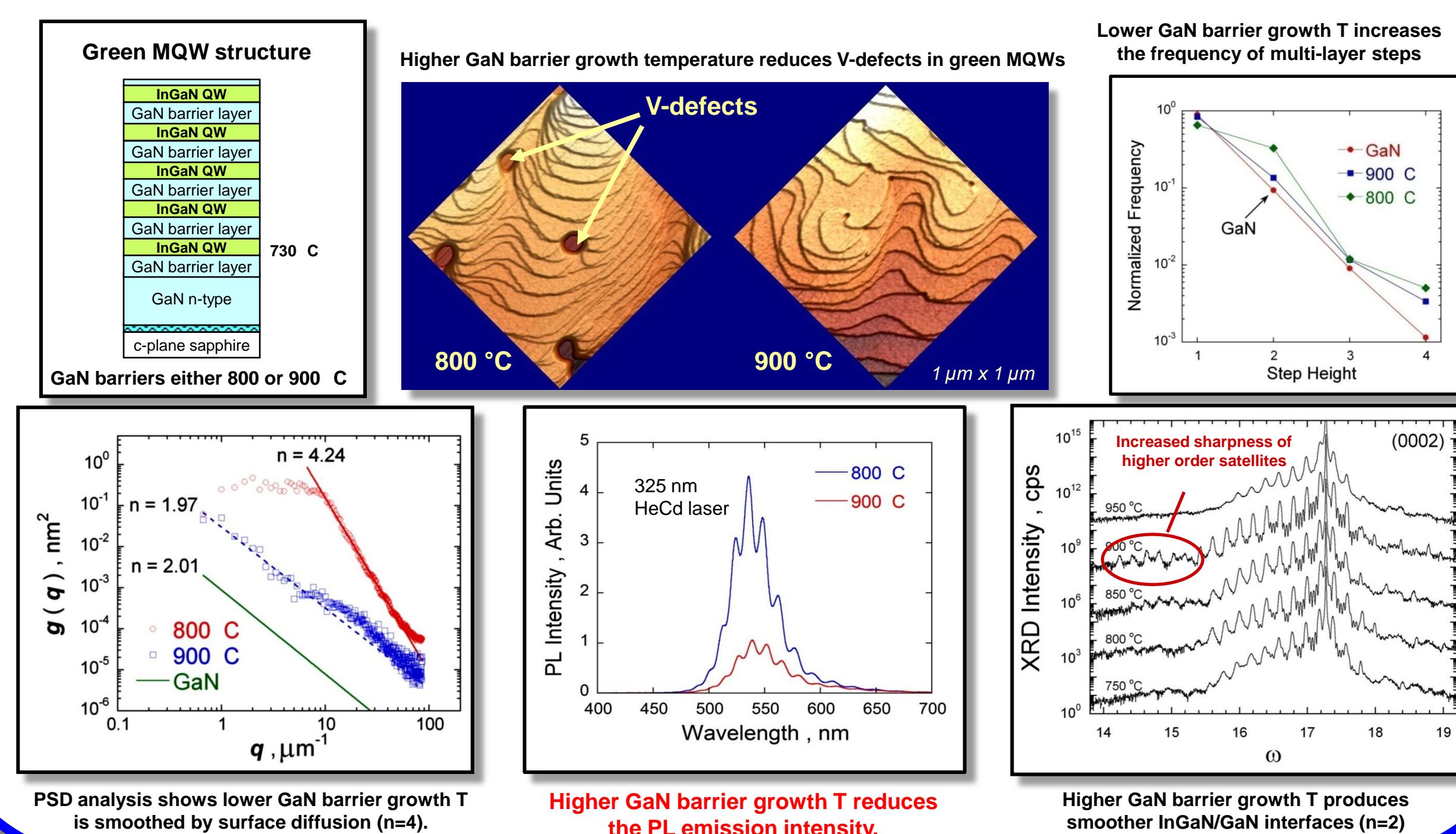
Power spectral density (PSD) is the height-height correlation function from AFM

Smoothing mechanisms in C. Herring, JAP 21, 301 (1950).  
 $n=1$  - plastic flow driven by surface tension  
 $n=2$  - evaporation and recondensation  
 $n=3$  - volume diffusion  
 $n=4$  - surface diffusionThe PSD can be smoothed by various mechanisms that decrease  $g(q)$  at large  $q$ .

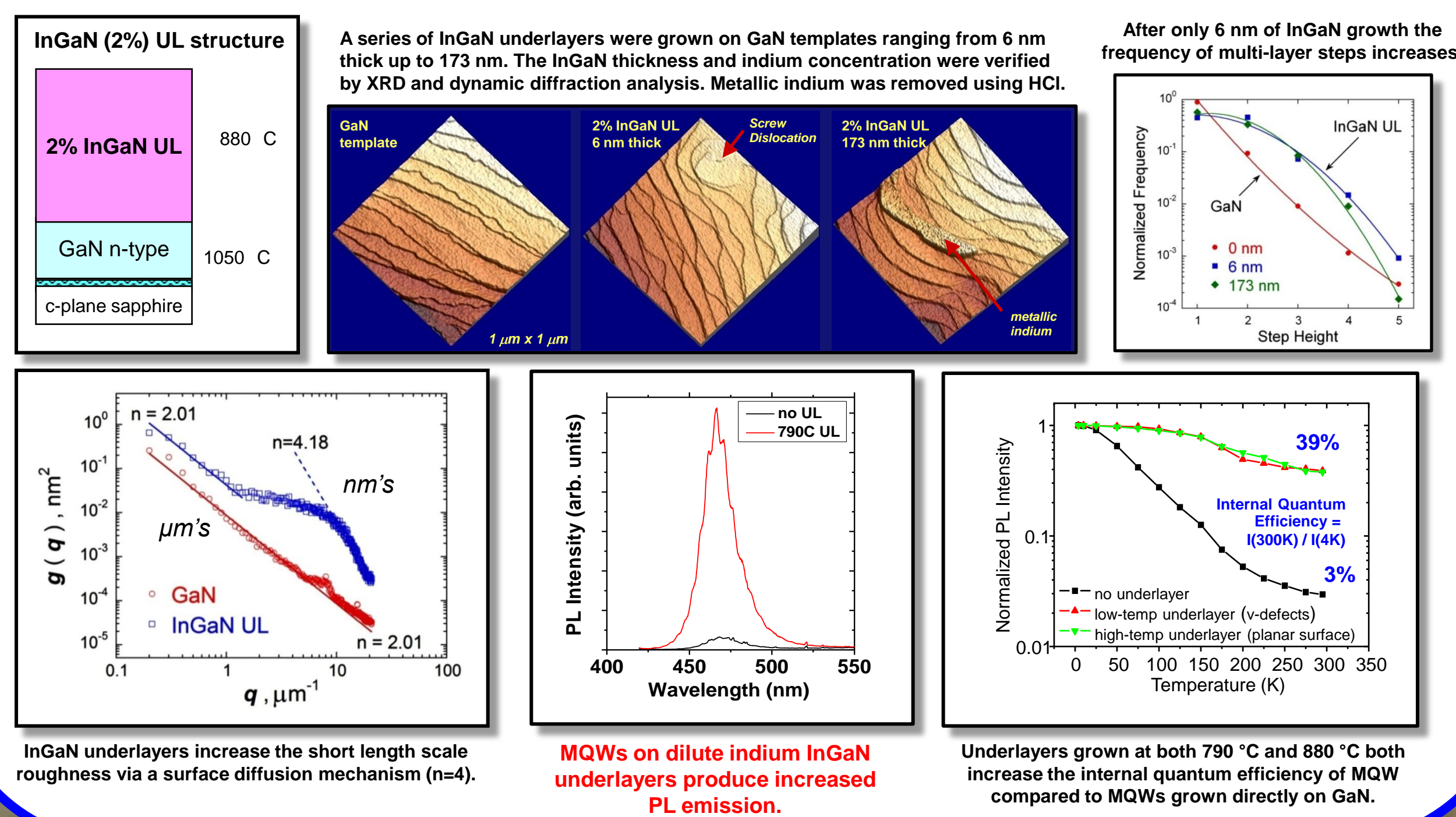
$$g(q, t) \propto \frac{\Omega}{c_n |q|^n}$$

 $n=2$  evaporation and recondensation (GaN for  $T > 900^\circ\text{C}$ ) $n=4$  surface diffusion (InGaN and GaN  $T < 900^\circ\text{C}$ )See Mitchell et al., JCG 222, 144 (2001).  
See Koleske et al., JAP 84, 1998 (1998).

## Example 1: MQWs with Different GaN Barrier Growth Temperatures



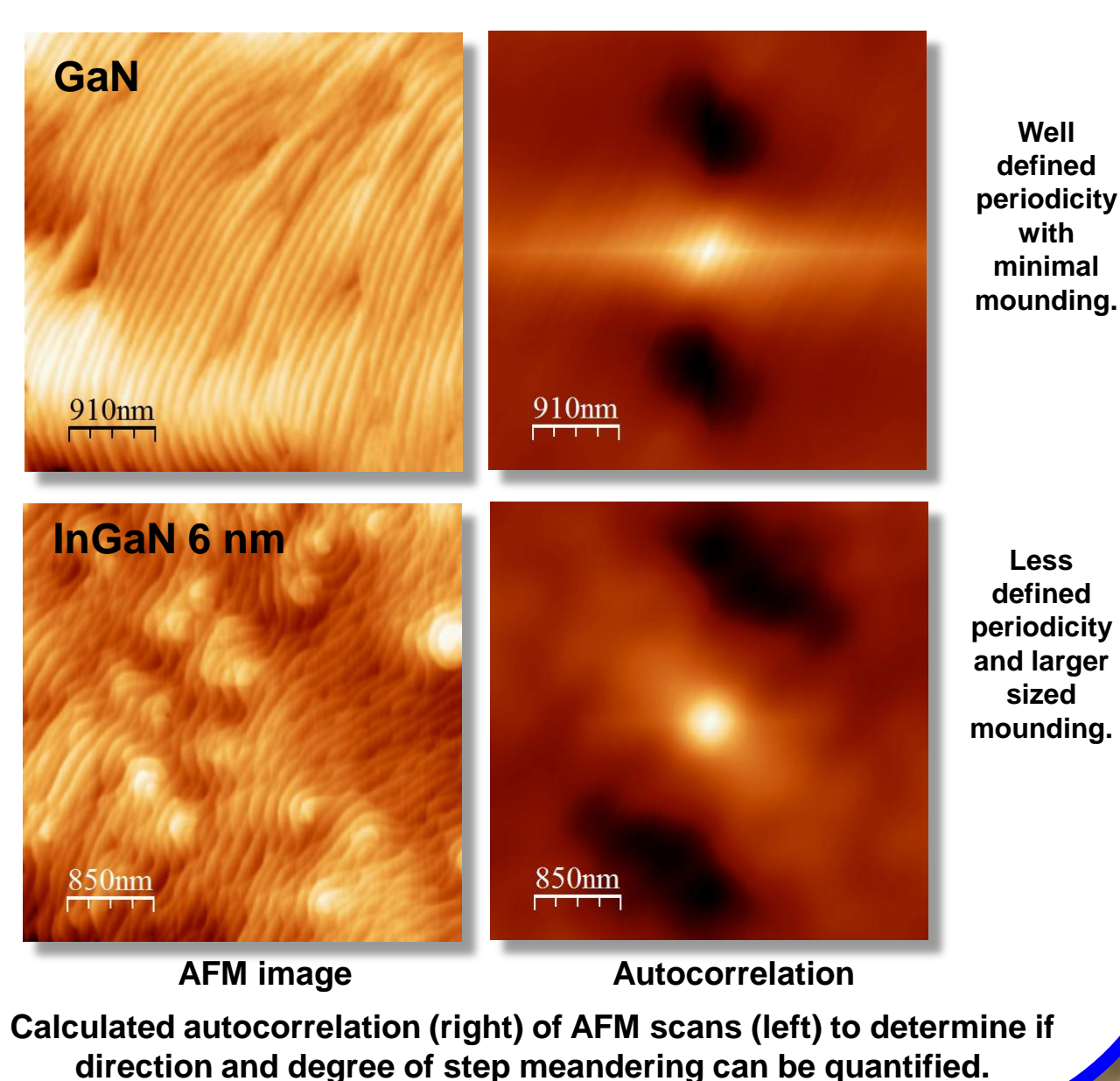
## Example 2: Increasing Thickness of InGaN Underlayers



## Future work: Further correlation between InGaN morphology and PL emission

- Continue experiments to correlate InGaN morphology to luminescence properties with the overall goal of uncovering the exact mechanism.
- Develop model to explain change in step morphology as indium is added to GaN.
- Develop method to quantify increased step meandering on InGaN surfaces using auto-correlation methods (see images to the right).
- Determine degree of indium surface accumulation (surface effect) and determine the role of surface indium in step morphology evolution.
- Investigate difference between trimethyl- and triethyl-gallium for the growth and luminescence properties of InGaN underlayers.

## Develop methods to describe step meandering



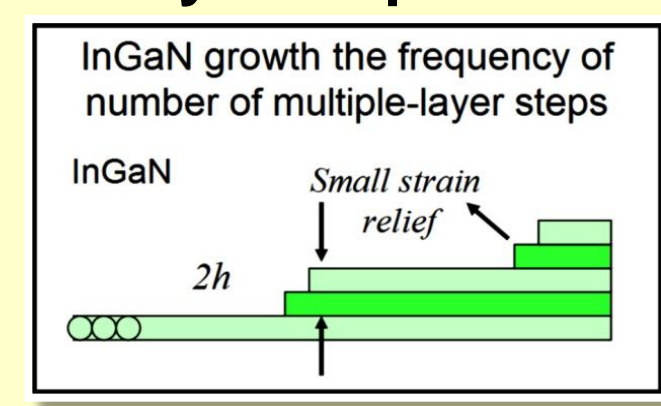
Methodology developed in this work will be used to study InGaN growth on nonpolar and semipolar GaN substrates (see nonpolar and semipolar future work poster).

## Conclusions for InGaN morphology and PL studies

## In addition to examples 1 and 2 above, the frequency of multi-layer steps increases

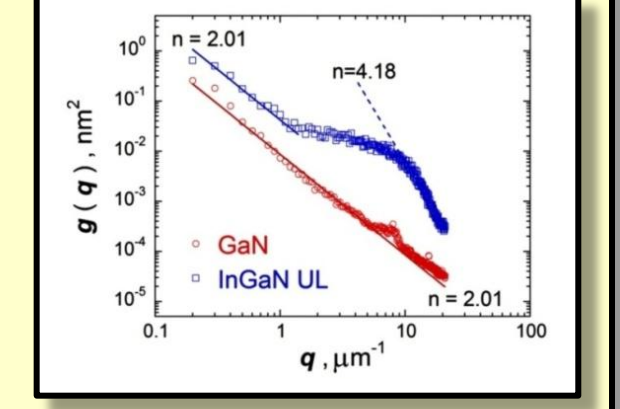
- As the indium increases (Violet  $\rightarrow$  Green).
- As the number of QWs increases (up to 2).
- Even in thin underlayers with only 2% indium.
- As the GaN barrier temperature is lowered.

## The change in the InGaN step structure is likely caused by strain relief provided by forming the multi-layer steps.



## Temperature controls morphology Lower T - surface diffusion Higher T - evaporation/recondensation

Smoothing mechanisms determined from the power spectral density (PSD) analysis of the AFM images.



## Demonstrated correlation between the presence of multi-layer steps increased PL intensity.

