

<b>Procurement Description*</b>	ARRA Funded: High Temperature Molten Salt Multi-stage Vertical Turbine Pump National Laboratories' Solar Technologies organization has a need for a high temperature molten salt multi-stage vertical turbine pump. The molten salt is a mixture of 60% sodium nitrate and 40% potassium nitrate. The pump shall be designed to pump molten salt from a submerged storage tank through various piping loop configurations.
<b>Statement of Work*</b>	Sandia National Laboratories' Solar Technologies organization has a need for a high temperature molten salt multi-stage vertical turbine pump. The molten salt is a mixture of 60% sodium nitrate and 40% potassium nitrate. The pump shall be designed to pump molten salt from a submerged storage tank through various piping loop configurations. The multi-stage vertical turbine pump is a self priming pump capable of pumping molten salt at a flow rate of 845 gpm at 2,771 ft. of head with a specific gravity of 1.9 and at an operating temperature of 572°F with maximum operating temperature of 662°F. The pump shall be capable of operating continuously for minimum of 5,000 hours without maintenance. The pump motors shall be 460 VAC, inverter duty rated for 550 ft. elevation.
<b>Mandatory Requirements*</b>	The system shall: <ul style="list-style-type: none"> <li>• The pump manufacturers must show at least 15 years of experience in the manufacturing of multi-stage vertical turbine pumps in the molten salt industry at temperatures and pressures.</li> </ul>
DOE funding statement	"Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation for the U.S. Department of Energy's National Nuclear Security Administration under AC04-94AL85000."