

Procurement Description*	ARRA Funded: High Temperature Molten Salt Storage Tanks – Sandia National Laboratories' National Thermal Test Facility has a need for two high temperature molten salt storage tanks. The tanks will be designed and constructed in accordance with ASME Boiler and Pressure Vessel Code, Section VIII, Division 2. In addition, the tank manufacturer's welders must be certified in accordance with Section IX of ASME Boiler and Pressure Vessel Code.
Statement of Work*	Sandia National Laboratories' National Thermal Test Facility has a need for two high temperature molten salt storage tanks. The tanks will be designed and constructed in accordance with ASME Boiler and Pressure Vessel Code, Section VIII, Division 2. In addition, the tank manufacturer's welders must be certified in accordance with Section IX of ASME Boiler and Pressure Vessel Code. The storage tanks sizes are approximately 4,700 gal. (10 ft. dia. by 8 ft. ht.) and 7,050 gal. (10 ft. dia. by 12 ft. ht.). The tanks will be constructed of 316L stainless steel and shall be capable of handling molten salt at 60% sodium nitrate and 40% potassium nitrate. The molten salt operating temperature shall be a maximum of 1382°F and shall be capable of daily temperature swings between 572°F and 1382°F. The tank top shall be flat and capable of supporting 12 open flange connections of various sizes which will be flange connections to various pieces of equipment such as vertical pumps, electric immersion heaters, immersion coolers and miscellaneous instrumentation. The tank top shall be capable of supporting a minimum of 14,000 lbs.
Mandatory Requirements*	The system shall: <ul style="list-style-type: none"> The tank manufacturer must show at least 15 years of experience in the manufacturing of storage tank for the molten salt industry at similar temperatures and pressures to the code requirements.
DOE funding statement	"Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation for the U.S. Department of Energy's National Nuclear Security Administration under contract AC04-94AL85000."