



MOCVD Growth and Characterization of ZnSnN_2

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All earth abundant elements

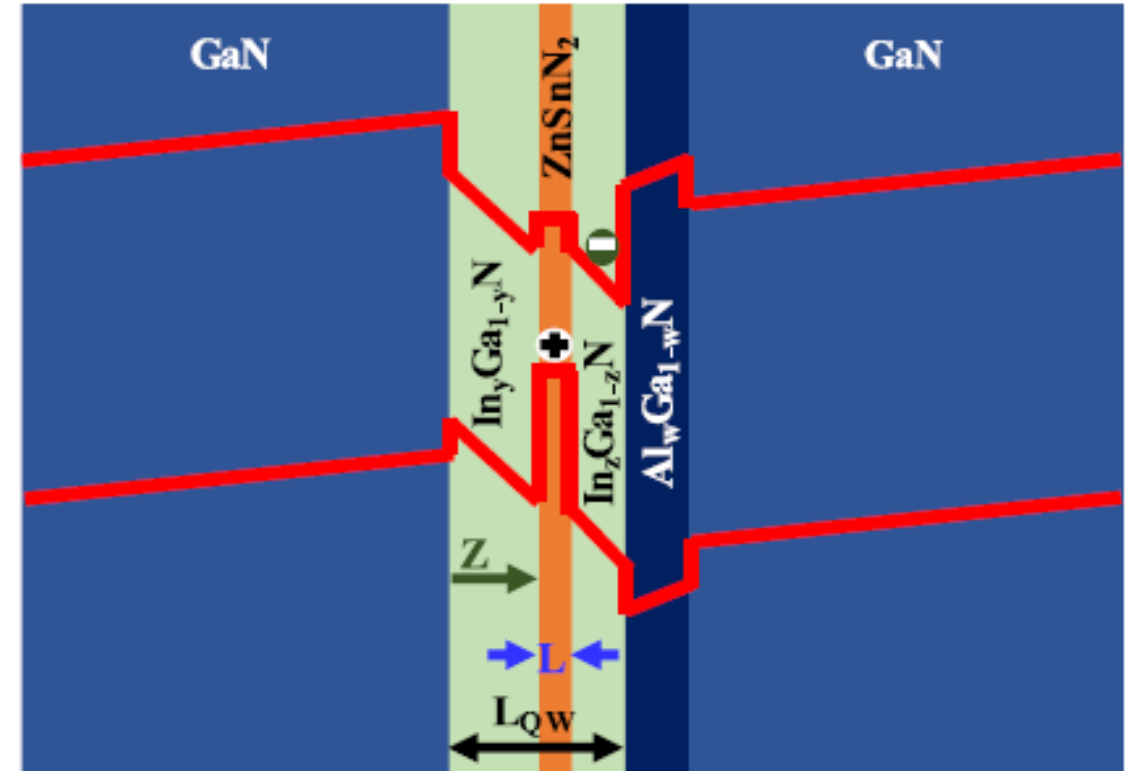
Diverse applications

- Photovoltaics
- visible light photocatalysis
- optoelectronics

Example

➤ Proposed amber LED structures

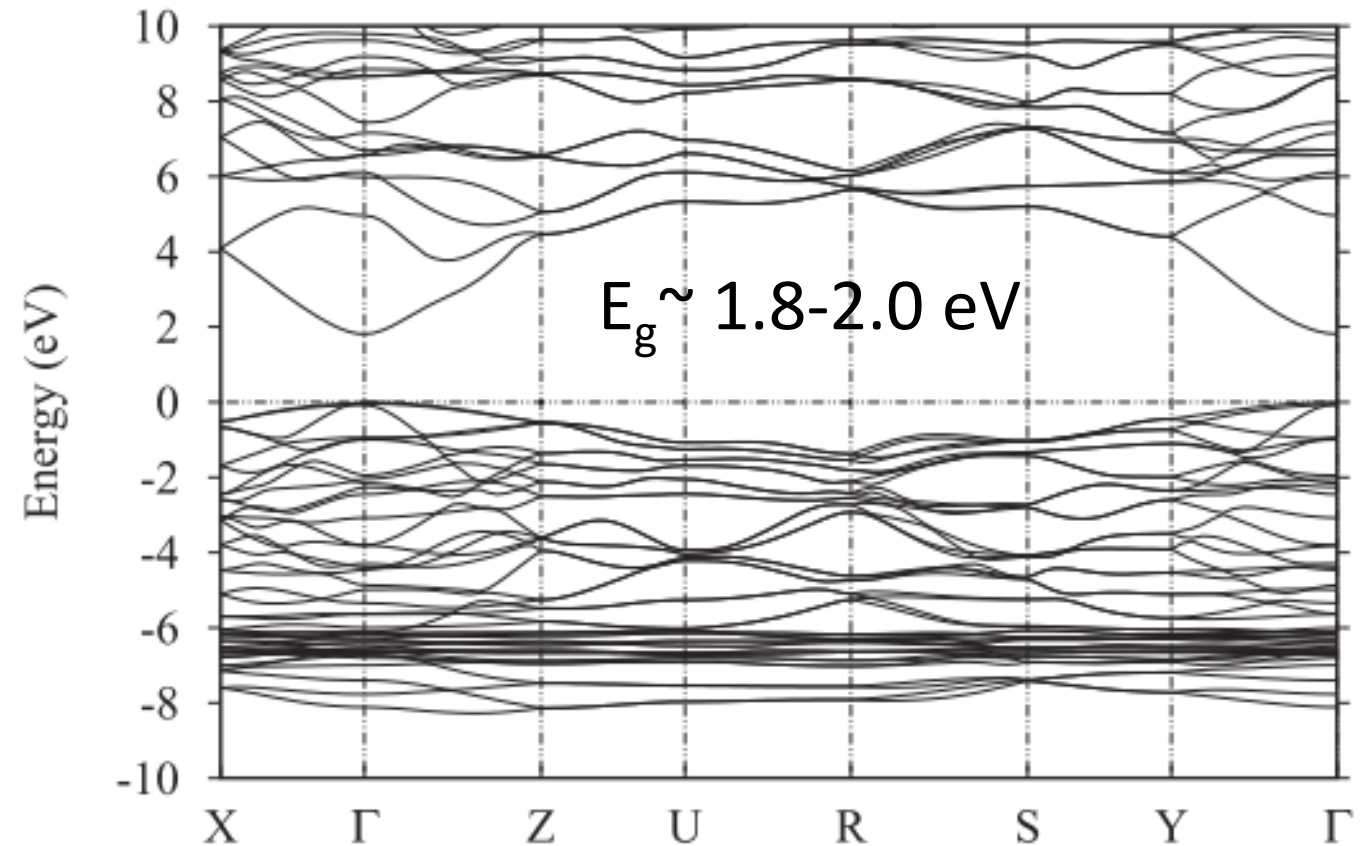
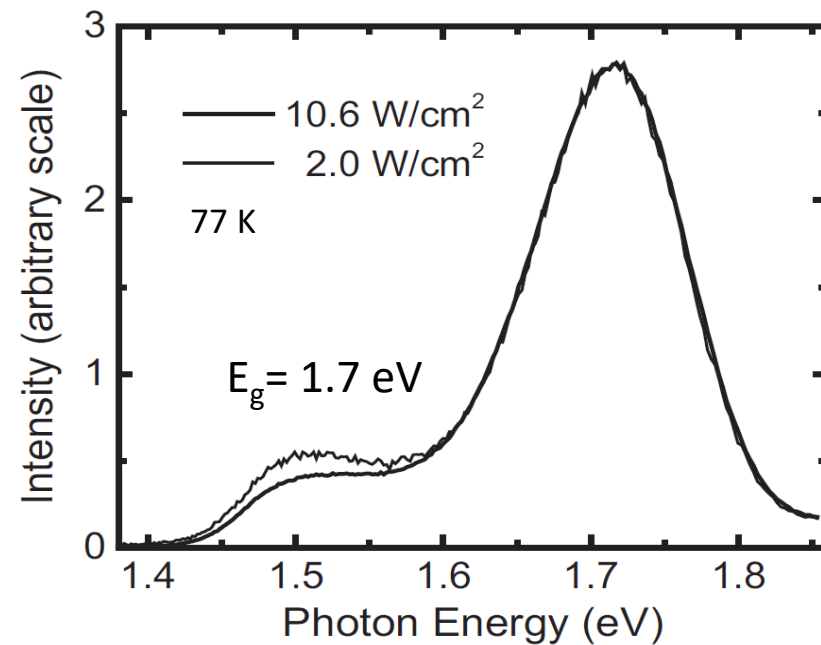
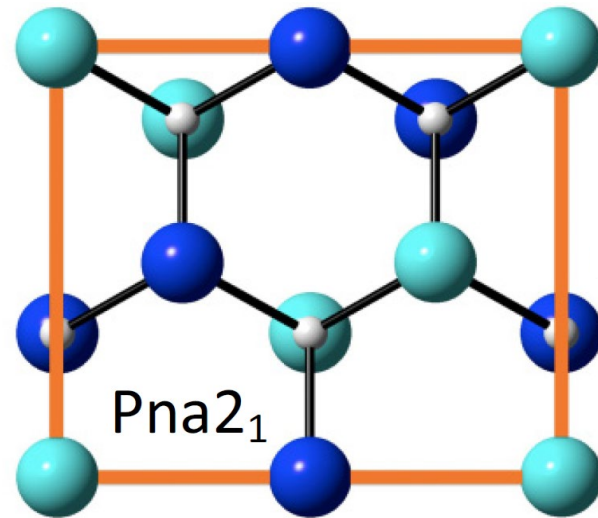
- Lower In content
- Improved electron-hole overlap
(8% → 60%)
- Improved radiative recombination rate (x 255)



M.R. Karim & H. Zhao, J. Appl. Phys. 124, 034303 (2018)



Lattice and Band Structure



Quayle et al, Physical Review B 91 (2015).



➤ Previous growth techniques:

- plasma-assisted vapor–liquid–solid[1]
 - Magnetron Sputtering[2]
 - RF Sputtering [3][4]
 - plasma-assisted MBE[5][6]
- } Polycrystalline
- } Single Crystalline

[1] Quayle et al. MRS Comm. **3**, 135 (2013)

[2] Qin et al. App. Phys. Lett. **108**, 142104 (2016)

[3] Narang et al. Adv Mater **26**, 1235 (2014)

[4] Lahourcade et al. Adv Mater **25**, 2562 (2013)

[5] Feldberg et al. 38th IEEE Photovoltaic Specialists Conference (2012)

[6] Le et al. Cryst. Growth Des. **18** 1385 (2018)

Experimental Procedure

- Substrates → r- and c-sapphire, GaN-on-sapphire, InGaN

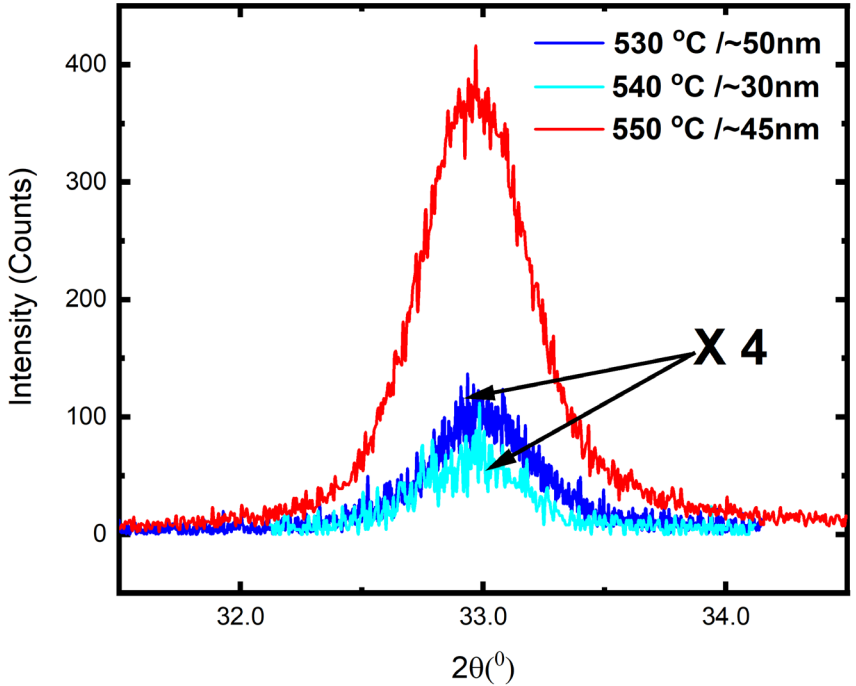
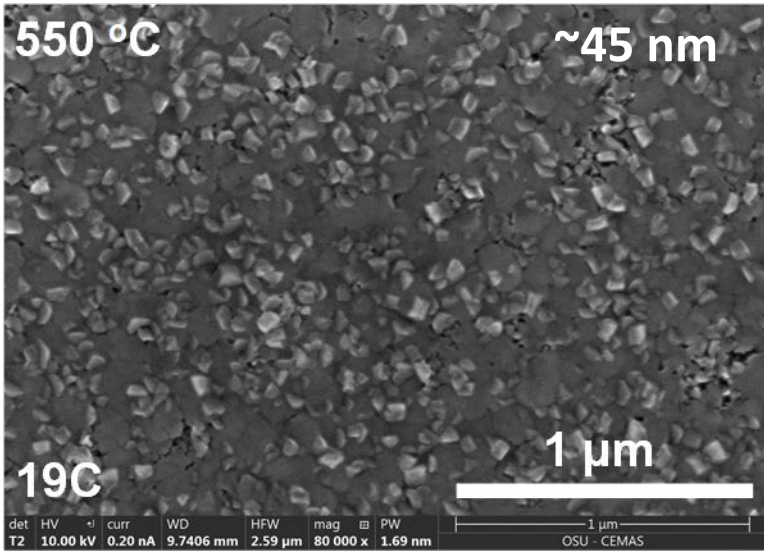
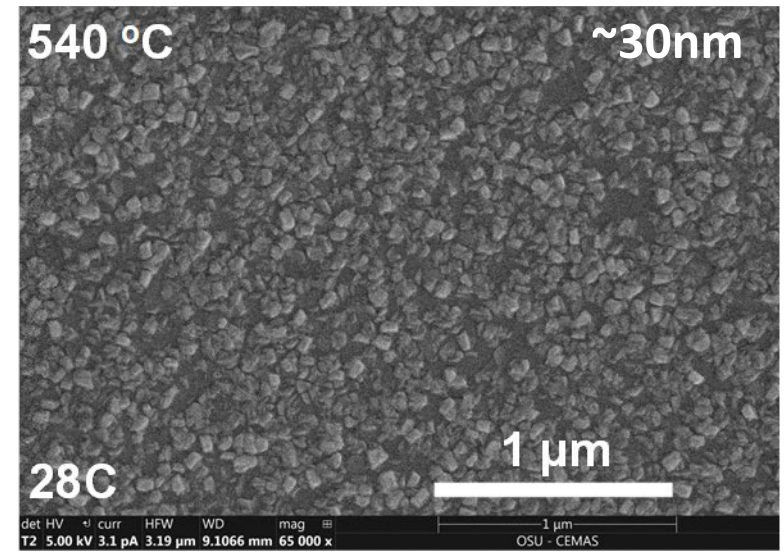
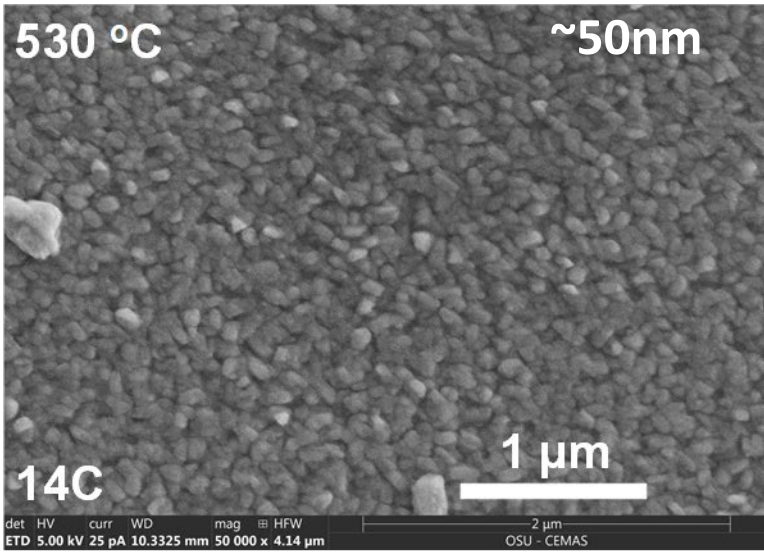
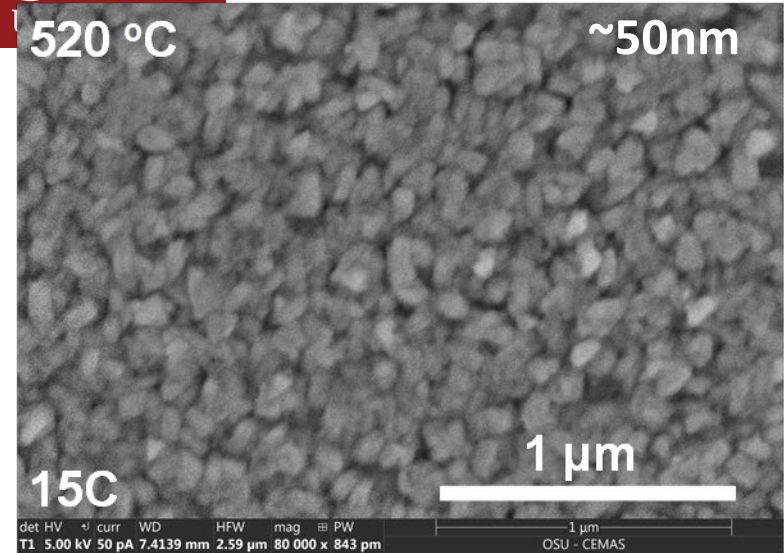
- Precursors → tetramethyltin (TMSn), diethylzinc (DEZn), NH_3

- Growth → 500 -560 $^{\circ}\text{C}$
200 -500 torr
DEZn 20-70 $\mu\text{mol}/\text{min}$
TMSn 20-70 $\mu\text{mol}/\text{min}$

- Characterization → SEM, XRD, AFM, TEM, Hall, APT



Higher Temperature → Increased smoothness

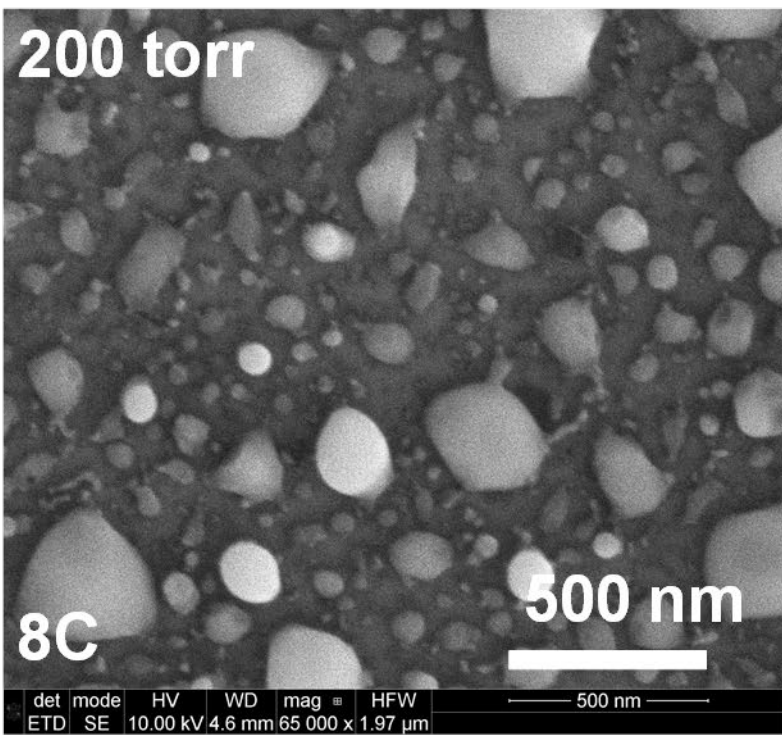


Ga contamination after growth 16

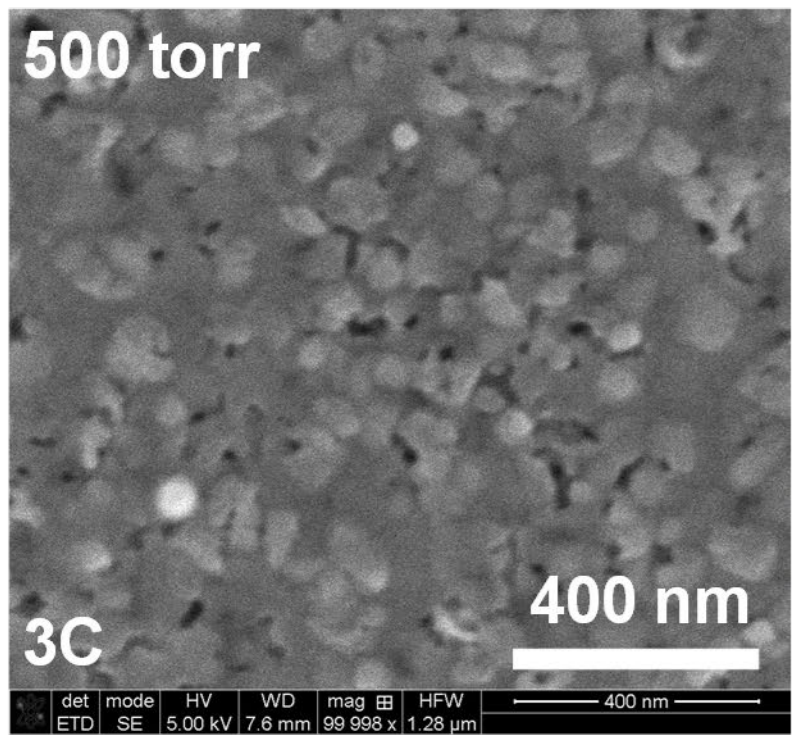
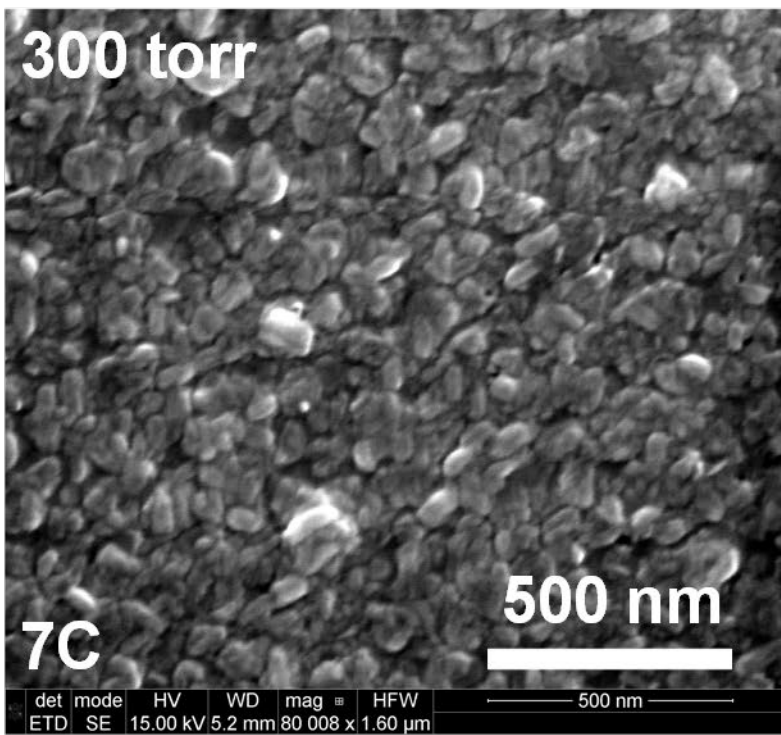
Substrate – c sapphire



Higher Pressure facilitates growth



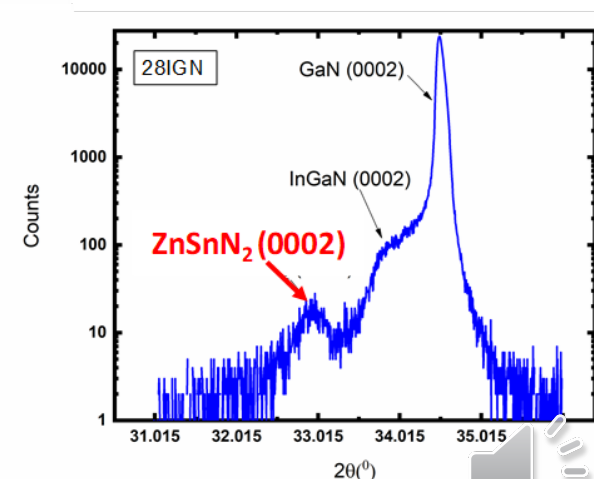
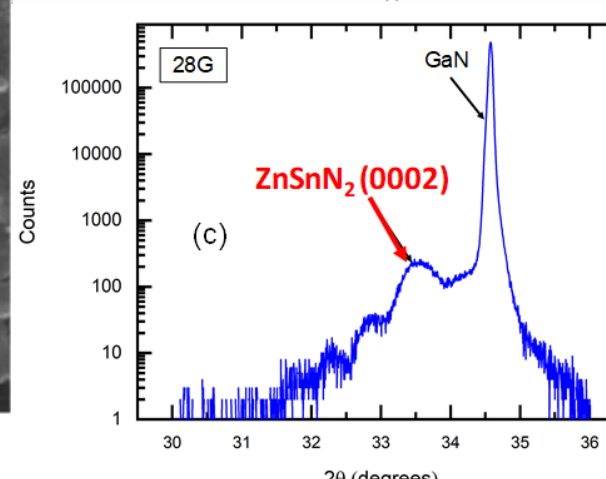
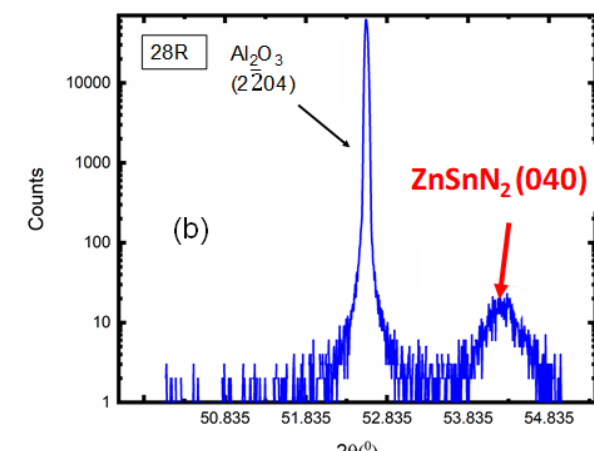
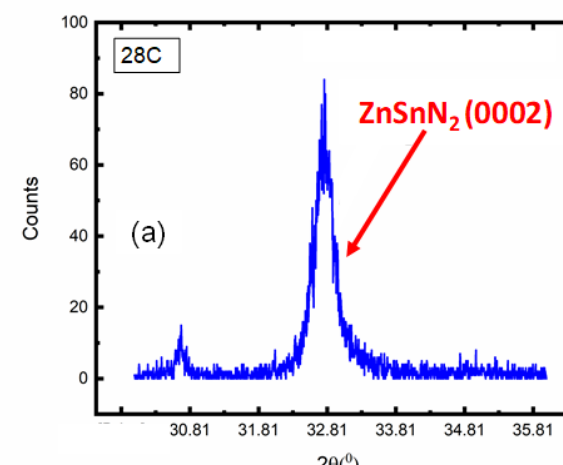
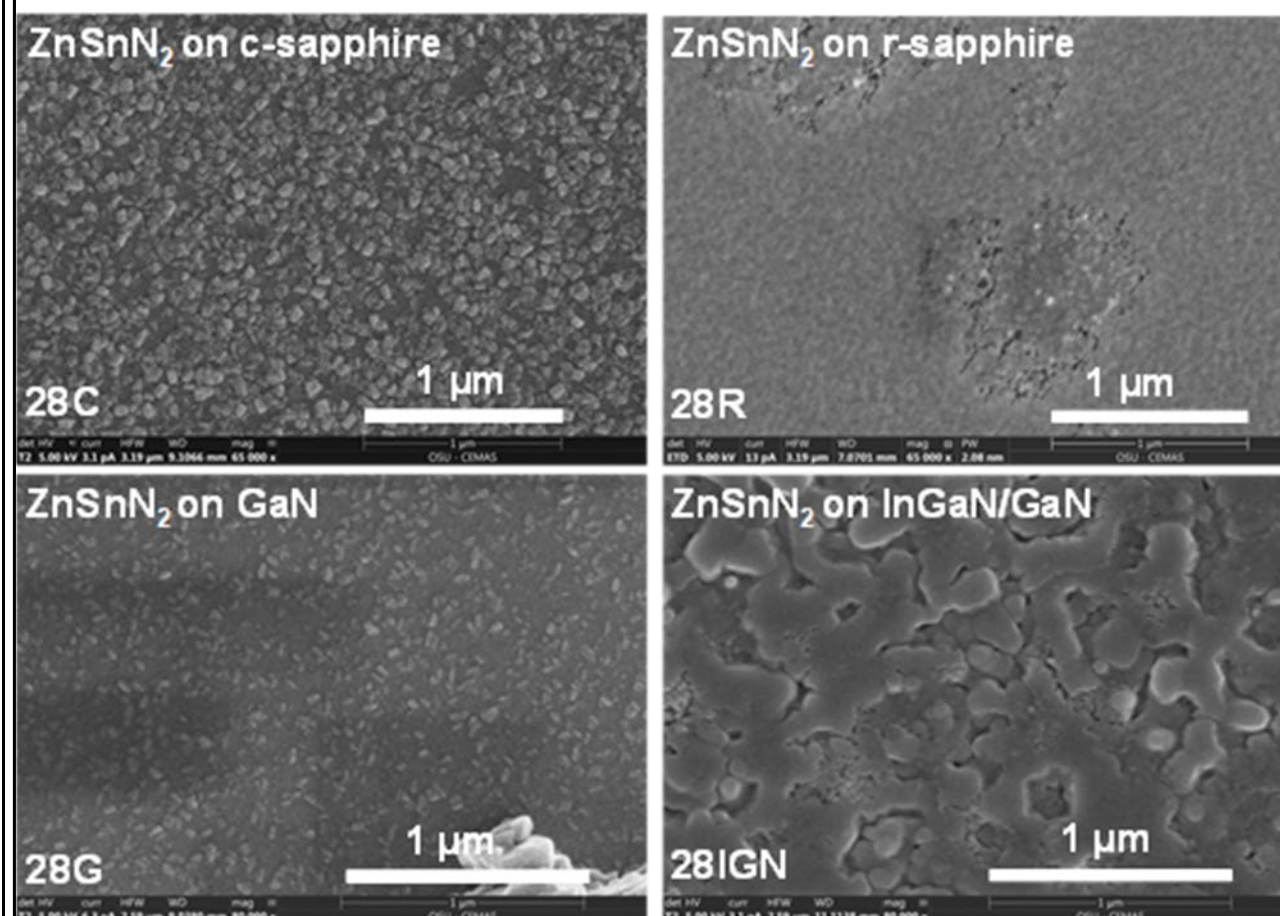
Sn droplets

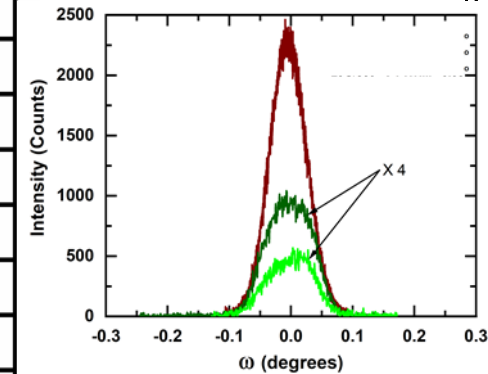
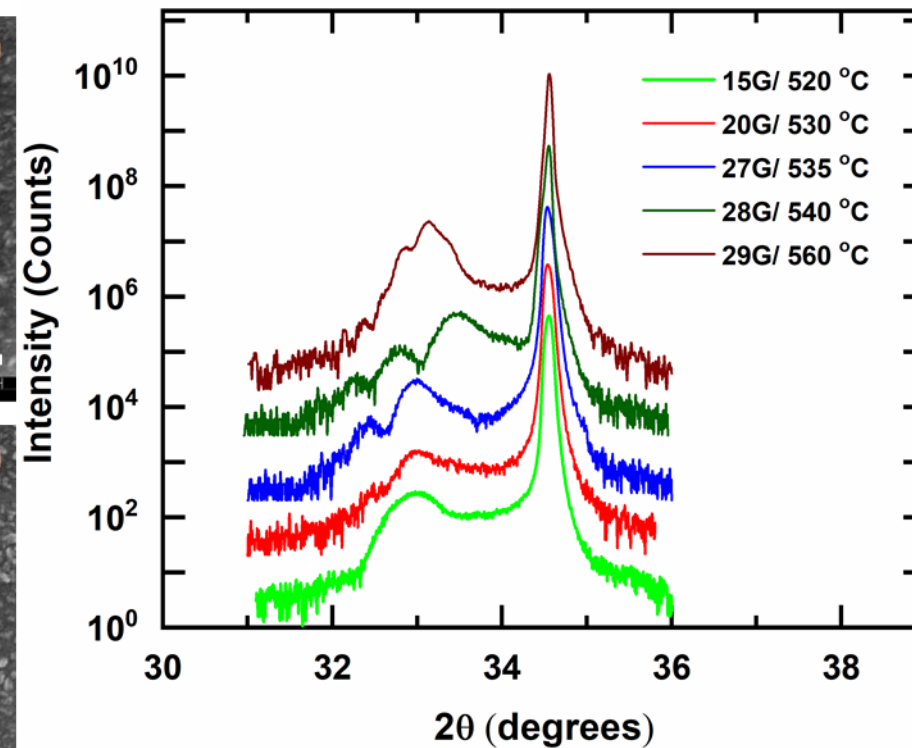
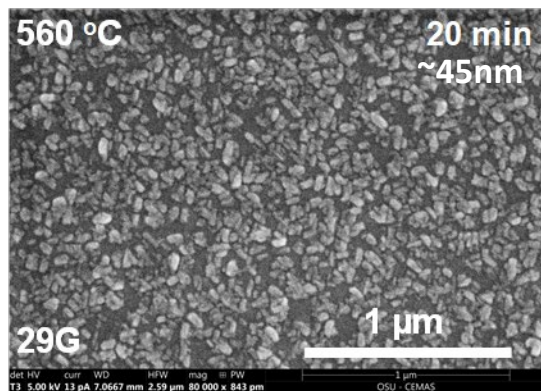
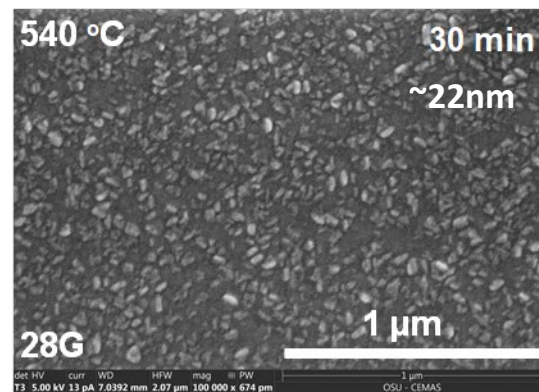
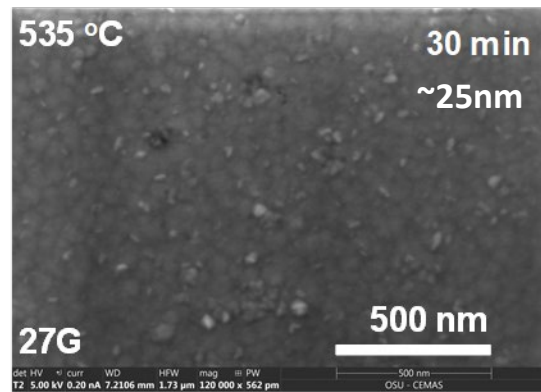
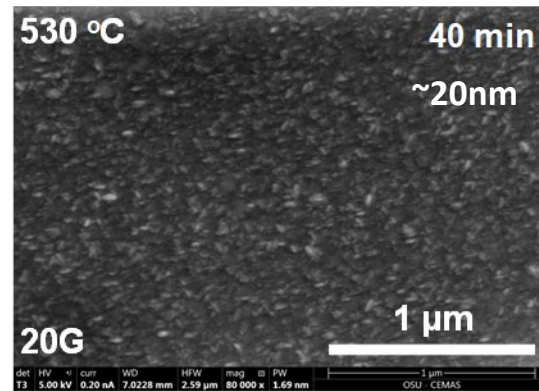
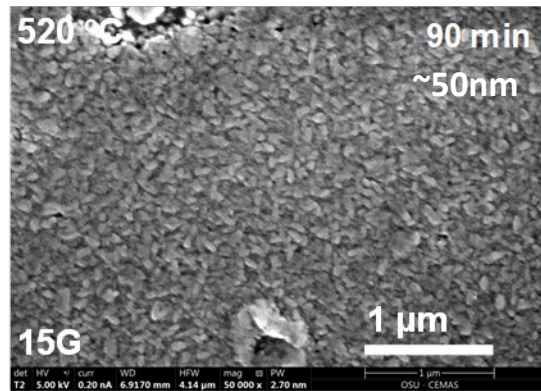


Continuous film



Choice of Substrate – GaN template is best





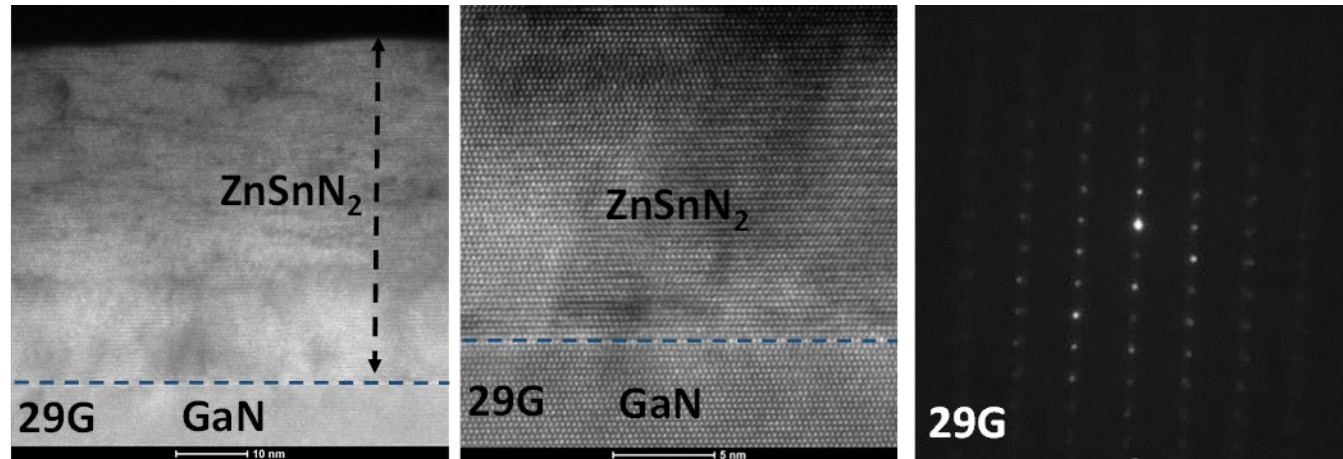
- 15G/520 °C-FWHM= 0.10°
- 28G/540 °C-FWHM= 0.09°
- 29G/560 °C-FWHM= 0.08°

Growth Parameters

Sample	Temp. (°C)	Duration (min)	DEZn (μmol/m in)	TMSn (μmol/m in)	Zn:Sn flux ratio	NH ₃ (Lmin ⁻¹)
15G	520	90	22.7	21.5	1.1	4
20G	530	40	22.7	21.5	1.1	4
27G	535	30	22.7	21.5	1.1	4
28G	540	30	19.1	17.17	1.1	4.5
29G	550	20	42.7	36.48	1.2	4.5

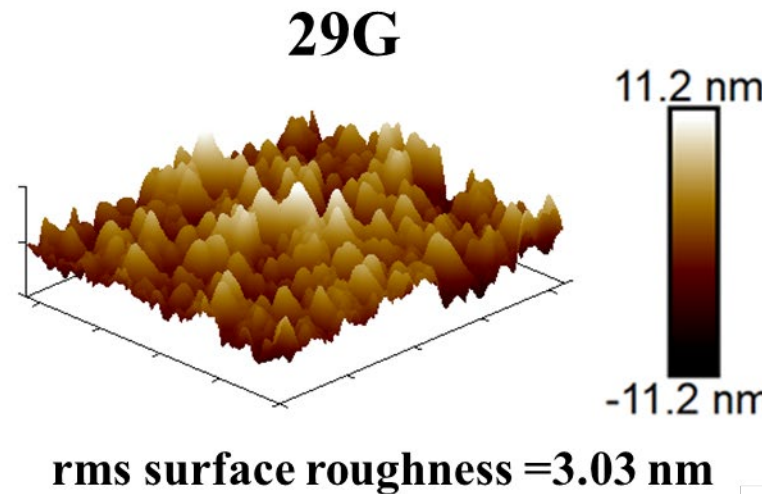
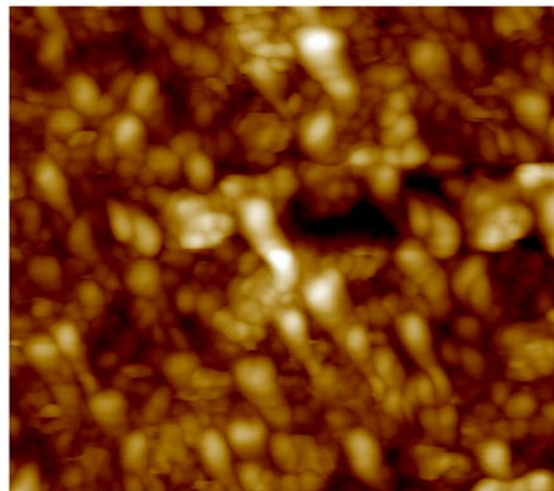
TEM and AFM on ZTN29G

TEM

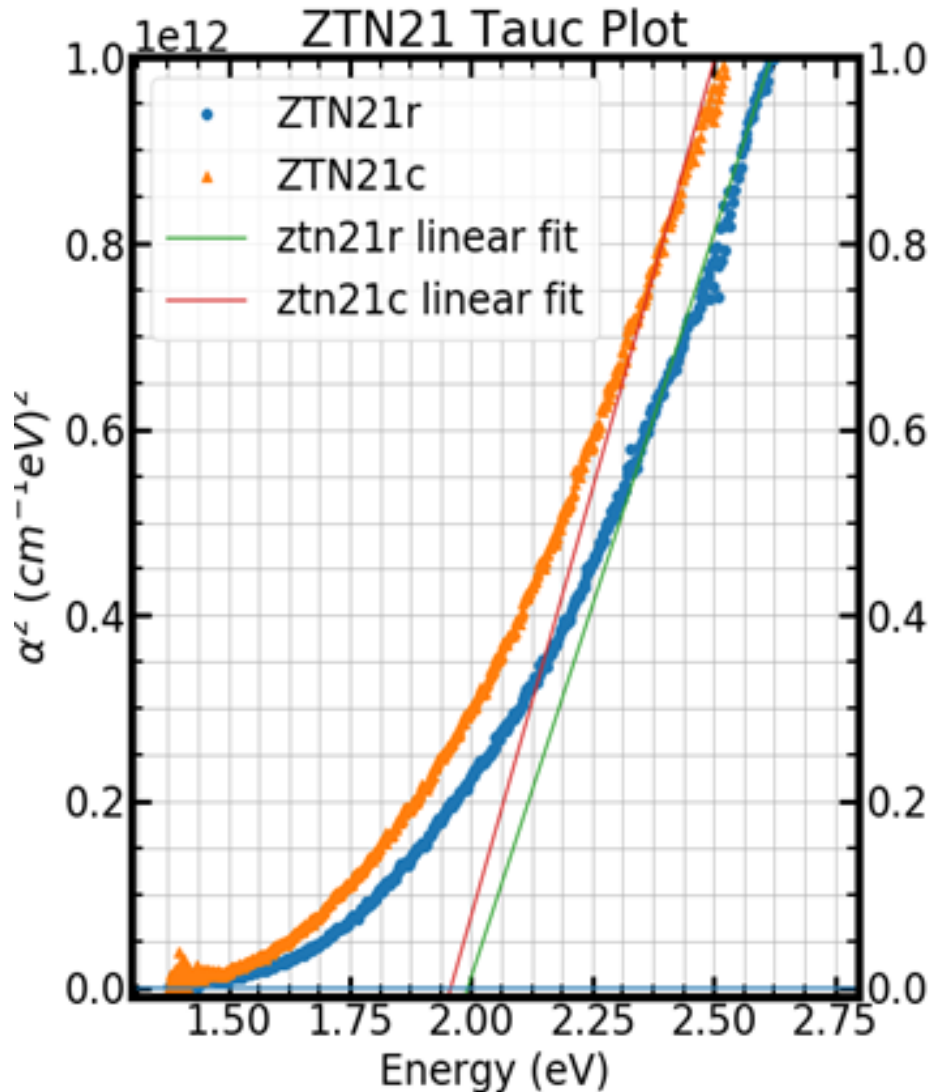
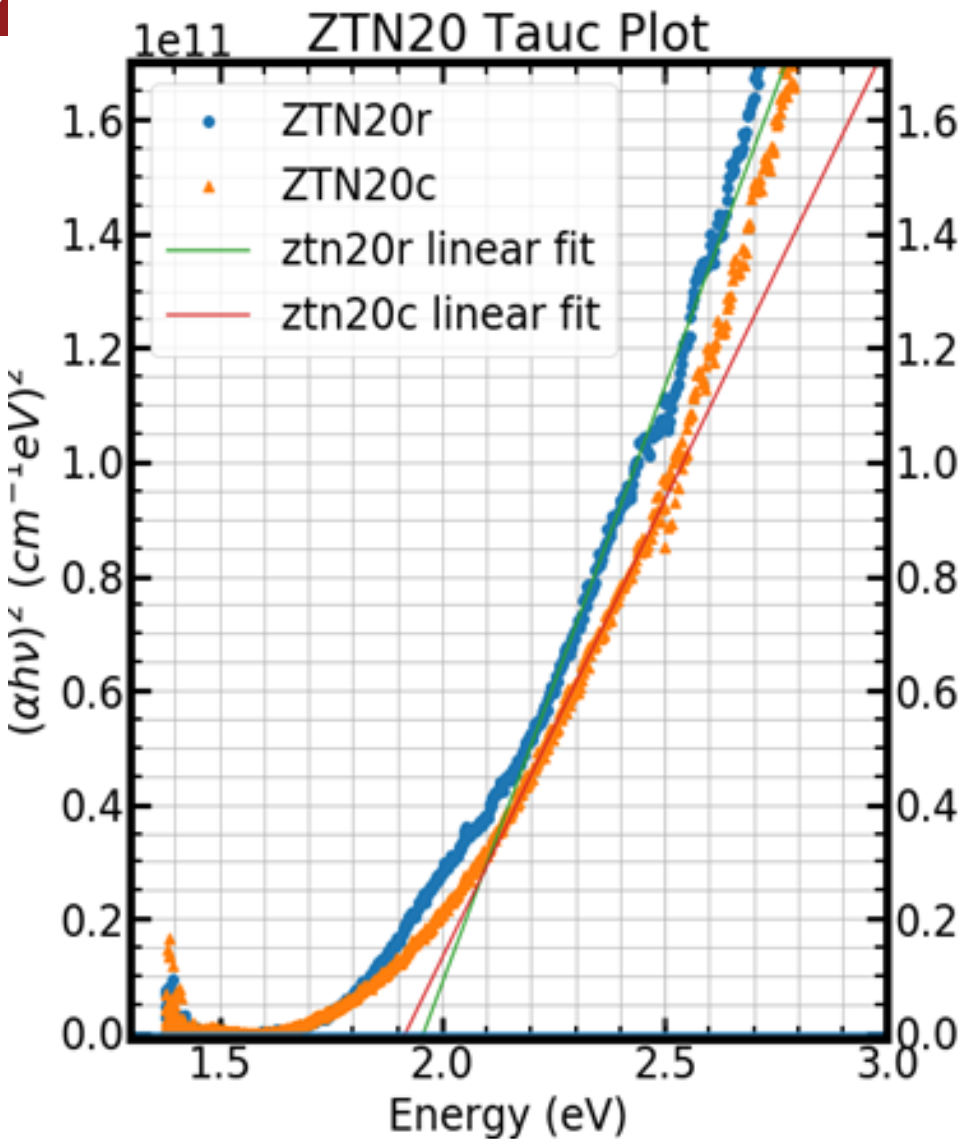


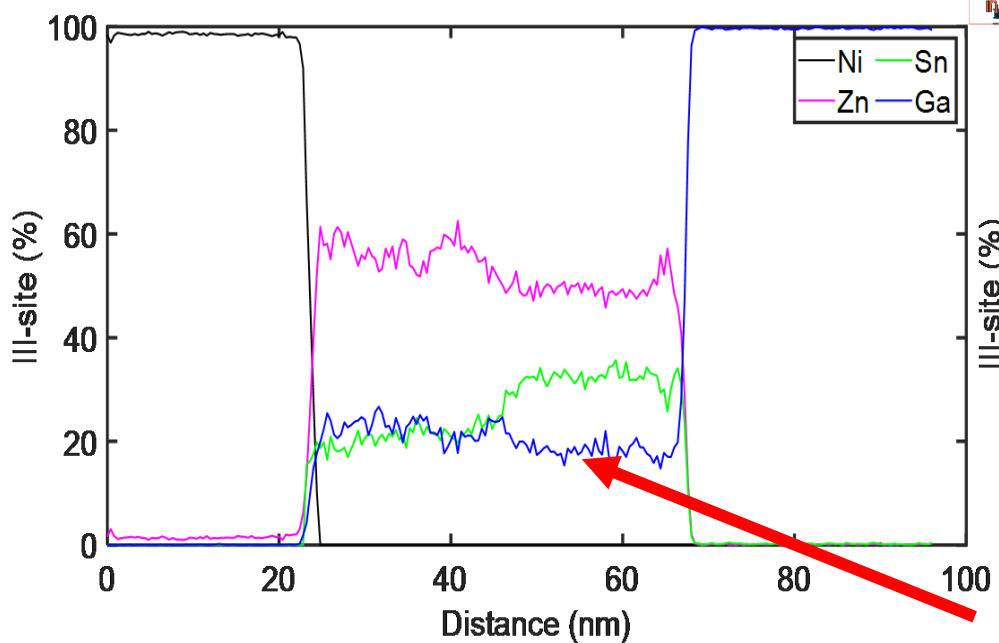
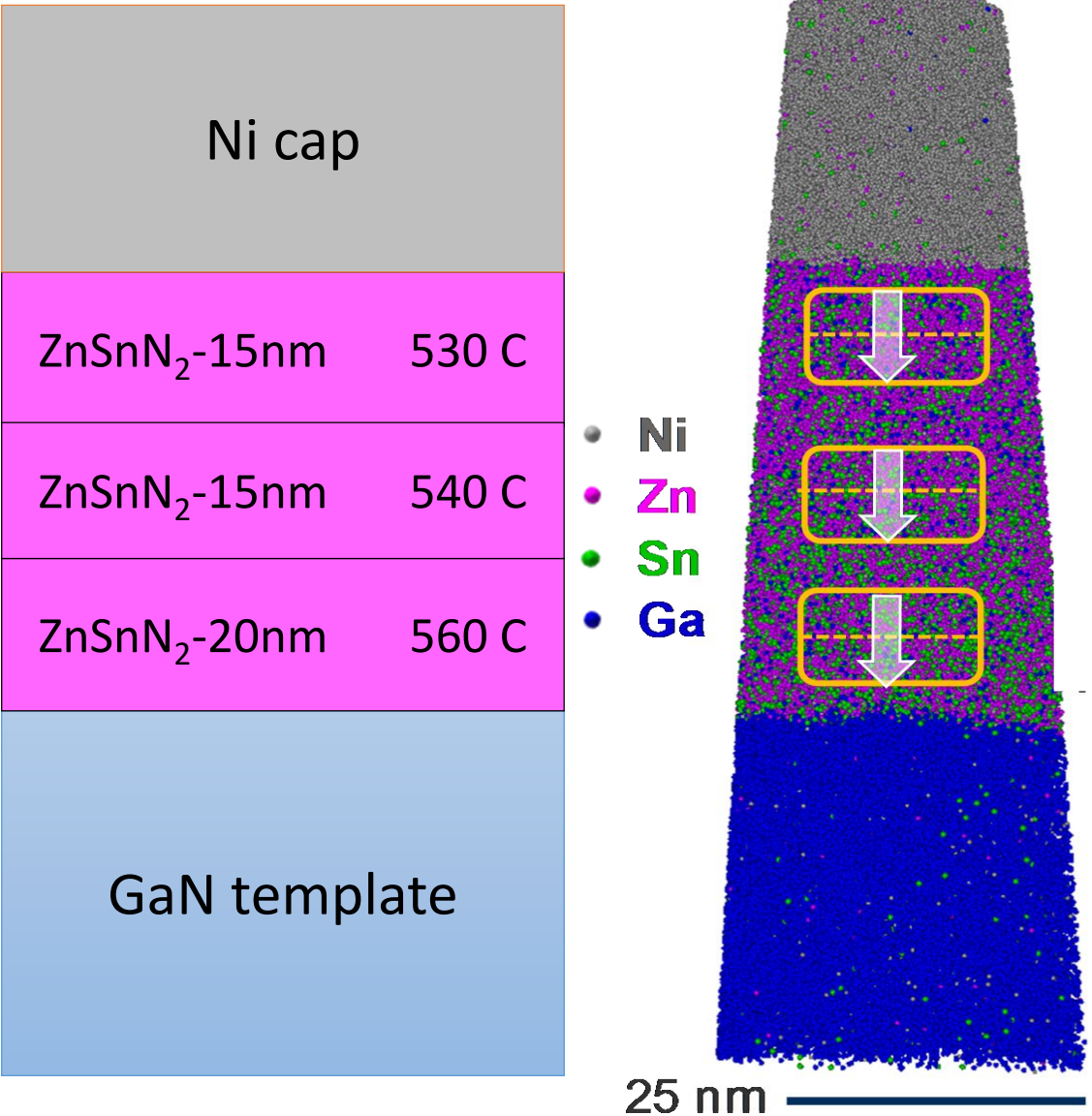
	28G	29G
Thickness (nm)	22.5±0.3	55.7±0.5
Growth rate (nm/hour)	45.0±0.6	167.1±1.0

AFM



Deduce bandgap by Absorption spectra





Concentration	
Ga	17.5 at%
Sn	31.8 at%
Zn	50.7 at%
Zn/(Zn+Sn)	61.5 %
Sn/(Zn+Sn)	38.5 %

Ga



Future Work

- Optimize ZnSnN_2 growths on higher quality, locally-grown InGaN templates
- Overcome the Ga contamination issue
- Measure the composition accurately by XPS
- Produce ZnSnN_2 -based LED device structures





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