

Modeling of the dynamic inelasticity of poly- and single crystal tantalum under ramp wave loading*

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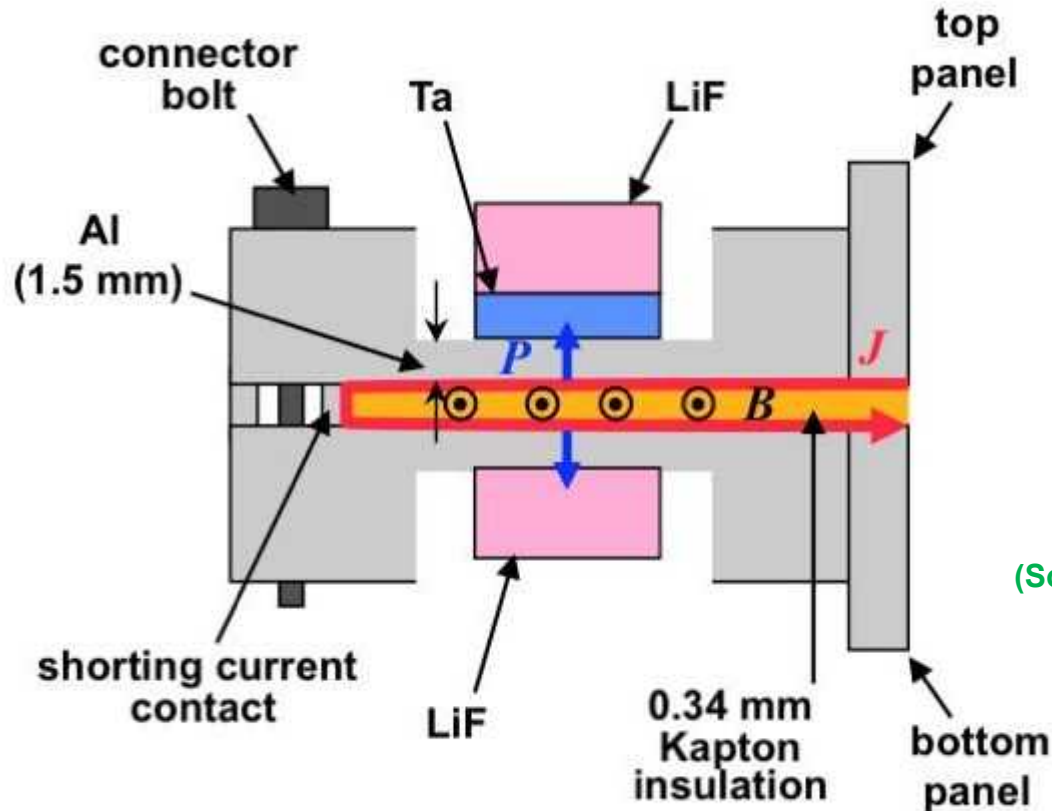
Presented at the 4th Workshop on Ramp Compression

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Outline

- Experimental observations of poly- and single crystal tantalum behavior under ramp wave loading.
- Objectives and approach.
- Dislocation-mechanics based continuum material model for polycrystal.
- Simulation of the single crystal experiments and insights gained from the simulation.
- Extension of the polycrystal model to single crystals.
- Simulation of the single crystal experiments and insights gained from the simulation.
- Conclusion.

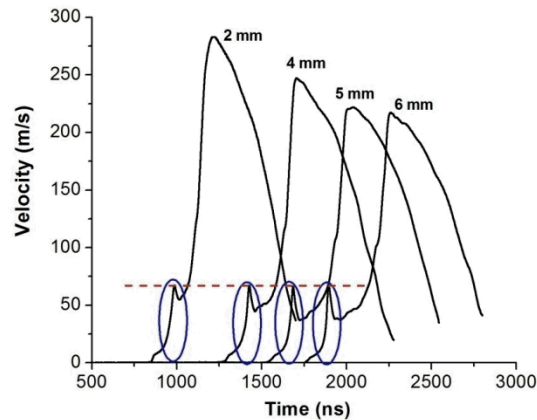
Configuration Of The Ramp Wave Experiments On Veloce



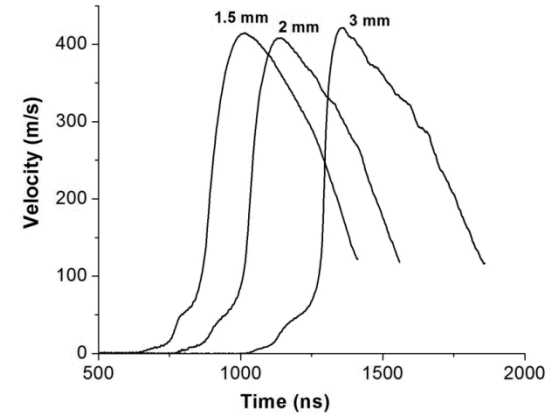
(Source: Ao et al. Rev. Sci. Instr. 2008)

generate a structured wave with finite risetime in the very high stress regime

Polycrystal Tantalum Under Ramp Wave Loading



Annealed



Cold-Rolled (26%)

- Annealed samples:

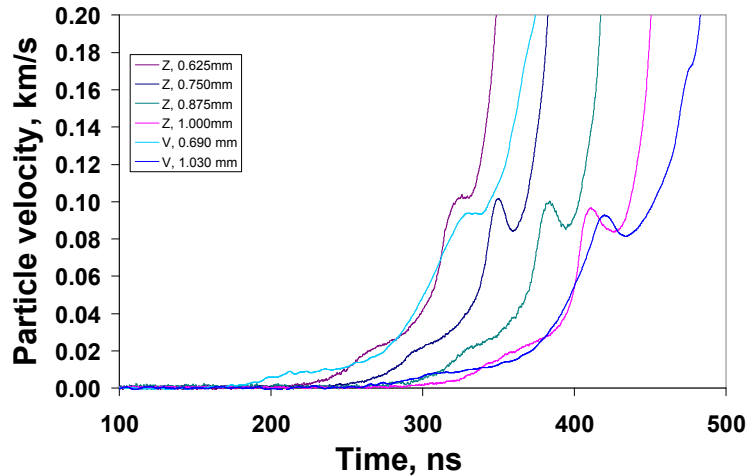
- Elastic precursor showed a pronounced overshoot followed by a significant velocity drop or stress relaxation
- The extent of the velocity drop increased with the sample thickness.
- precursor amplitude showed very little attenuation, even with the significant stress relaxation behind the precursor

- Cold-Rolled:

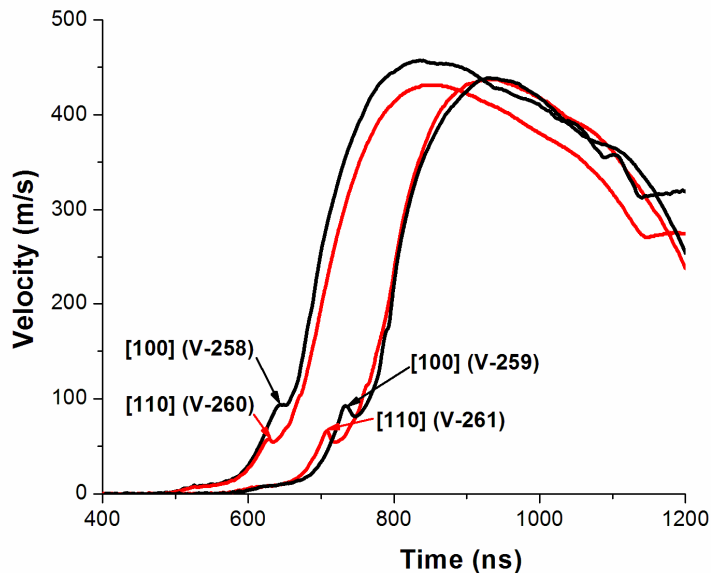
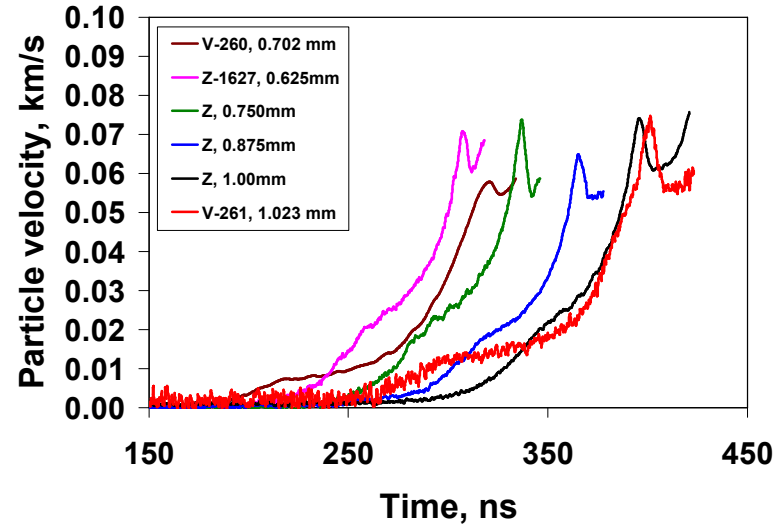
- More dispersed elastic precursor.
- no rapid velocity drop or stress relaxation was observed behind the precursor

Single Crystal Tantalum Under Ramp Wave Loading

[100] Ta profiles

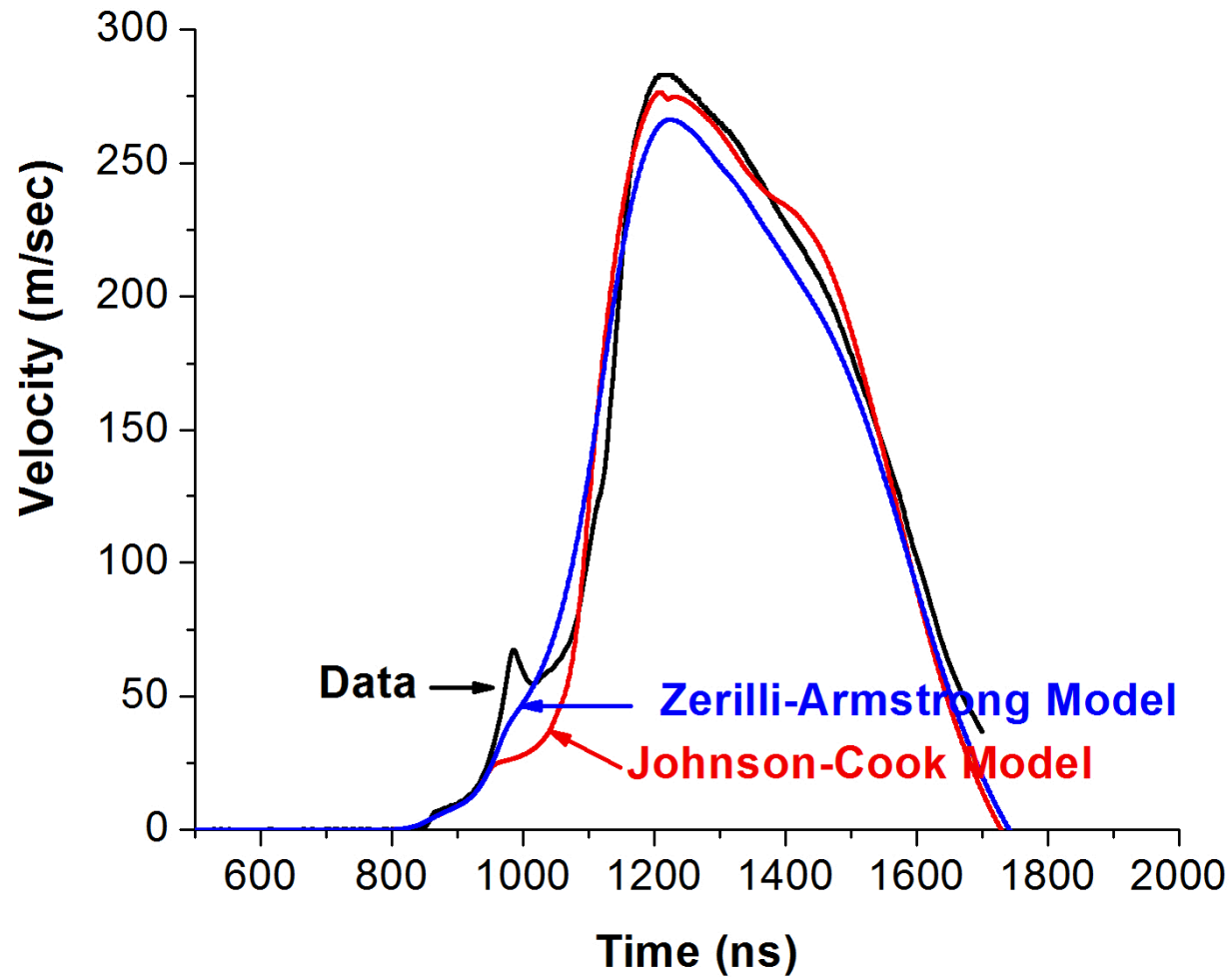


[110] Ta



- Similar elastic precursor behavior as polycrystal.
- Strong orientation dependence
- [100] orientation showed slight decay of the precursor, but no apparent trend for [110] orientation.
- [100] orientation is more rate sensitive than [110].

Comparison of Annealed Polycrystal With Some Existing Models



Objectives and Approach

Objectives:

- To gain insights into the mechanical behavior of tantalum, particularly the elastic precursor behavior, and their implication on the deformation mechanisms for tantalum.
- To gain an understanding of the dynamic inelasticity of poly- and single crystal tantalum, including the material strength and its evolution.

Approach:

- Develop a constitutive model that captures the material features observed experimentally.
- Use numerical simulation to gain additional insight into the inelastic behavior of tantalum.

Thermomechanical Constitutive Relation

$$\dot{\sigma}_{ij}^e = B_{ijkl} \dot{\varepsilon}_{kl}^e - \rho \Gamma_{ij} \theta \dot{s} = B_{ijkl} (\dot{\varepsilon}_{kl}^e - \dot{\varepsilon}_{kl}^p) - \rho \Gamma_{ij} \theta \dot{s}$$

$$\left(B_{ijkl} = \frac{\partial \sigma_{ij}}{\partial \varepsilon_{kl}^e} \bigg|_s, \quad \Gamma_{ij} = -\frac{1}{\rho \theta} \frac{\partial \sigma_{ij}}{\partial s} \bigg|_{\varepsilon_{ij}^e} \right)$$

$$\dot{\theta} = -\theta \Gamma_{ij} \dot{\varepsilon}_{ij}^e + (\theta / C_v) \dot{s} = -\theta \Gamma_{ij} (\dot{\varepsilon}_{ij}^e - \dot{\varepsilon}_{ij}^p) + (\theta / C_v) \dot{s}$$

$$\dot{s} = \frac{1}{\rho \theta} (\sigma_{ij}^{e'} \dot{\varepsilon}_{ij}^p - q_{i,i})$$

$$q_i = -k \theta_{,i}$$

$$\dot{\gamma} = \dot{\gamma}_{mech} + \dot{\gamma}_{con}$$

$$\dot{\gamma}_{mech} = \frac{ds}{dt} - \left(-\frac{1}{\rho \theta} q_{i,i} \right) = \frac{\sigma_{ij}^{e'} \dot{\varepsilon}_{ij}^p}{\rho \theta} \geq 0$$

$$\dot{\gamma}_{con} = -\frac{1}{\rho \theta^2} q_i \theta_{,i} \geq 0$$

Strength Model

$$\dot{\sigma}'_{ij} = 2G\dot{\varepsilon}^e{}' = 2G(\dot{\varepsilon}'_{ij} - \dot{\varepsilon}^p{}_{ij})$$

$$\dot{\varepsilon}^p{}_{ij} = \dot{\bar{\varepsilon}}^p (\sigma'_{ij} / |\sigma'_{ij}|) \quad \text{and} \quad \dot{\bar{\varepsilon}}^p = A[|\sigma'_{ij}| - \sigma_{th}]^{1.5}$$

$$\dot{\bar{\varepsilon}}^p = \left(\frac{2}{3} \dot{\varepsilon}^p{}_{ij} \dot{\varepsilon}^p{}_{ij}\right)^{1/2} : \text{effective plastic strain rate}$$

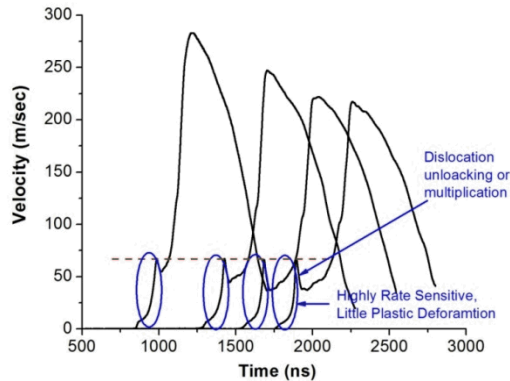
$$|\sigma'_{ij}| = \left(\frac{3}{2} \sigma'_{ij} \sigma'_{ij}\right)^{1/2} : \text{effective stress, a measure of material strength}$$

$$G = G_0 \left[1 + \left(\frac{G'_P}{G_0} \right) \frac{P}{\eta^{1/3}} + \left(\frac{G'_T}{G_0} \right) (T - T_0) \right]$$

$$\sigma_{th} = \sigma_{th_0} [1 + \beta (\bar{\varepsilon}^p + \bar{\varepsilon}_i^p)]^n \left[1 + \left(\frac{G'_P}{G_0} \right) \frac{P}{\eta^{1/3}} + \left(\frac{G'_T}{G_0} \right) (T - T_0) \right]$$

(Steinberg, Cochran, and Guinan, JAP, 1980)

Association of The Rate Eqn. with Dislocation Motion



- Little decay of precursor implies little plastic deformation during precursor loading

- Dislocation unlocking or multiplication at the precursor tip.

Dislocation model (Orowan Eqn.):

$$\dot{\gamma}^p = b \rho_m v \quad \text{where} \quad \begin{array}{ll} \dot{\gamma}^p & : \text{plastic strain rate;} \\ b & : \text{Burgers vector;} \\ \rho_m & : \text{mobile dislocation density;} \\ v & : \text{stress dependent dislocation velocity} \end{array}$$

$$\dot{\bar{\epsilon}}^p = A [|\sigma'_{ij}| - \sigma_{th})]^{1.5} = b \rho_m \{c [|\sigma'_{ij}| - \sigma_{th})]^{1.5}\}$$

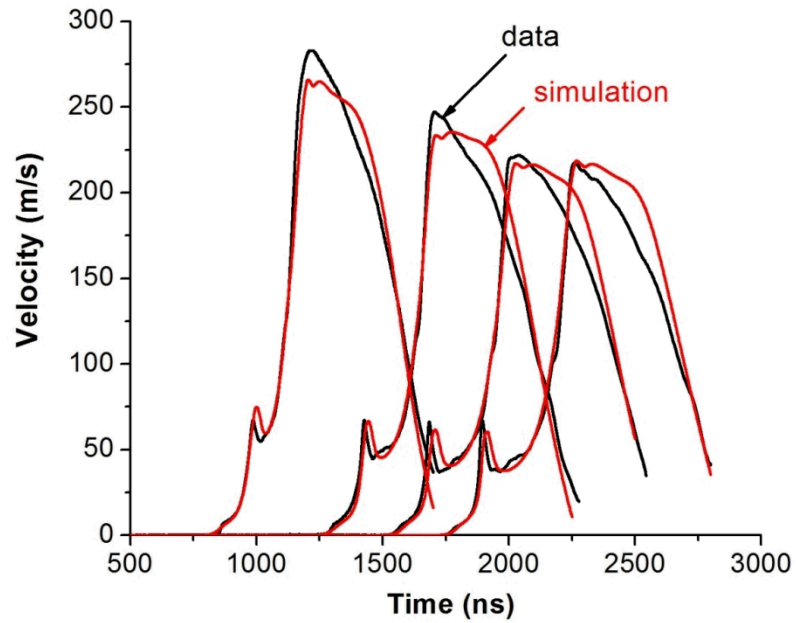
where

$$\rho_m = f \rho_t \quad \text{with} \quad \rho_t \quad \text{being the total dislocation density}$$

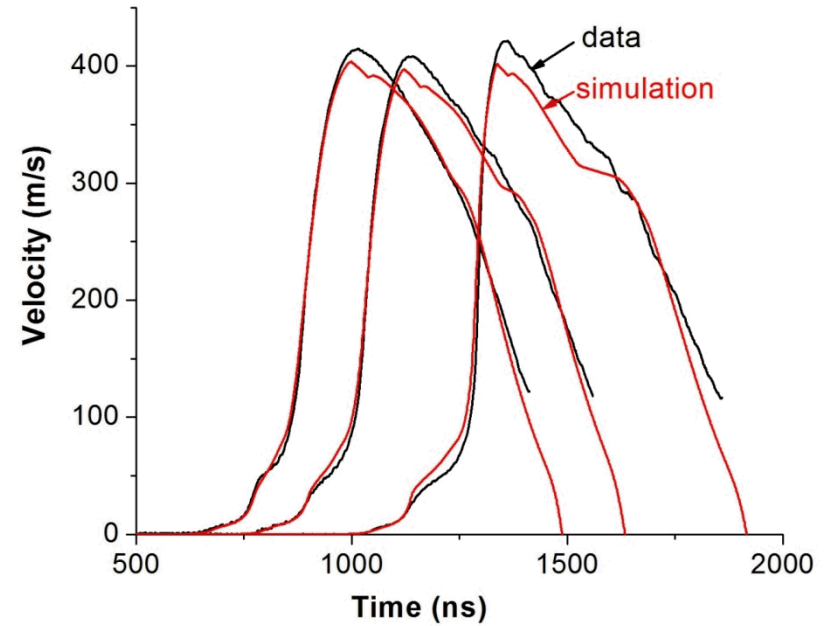
$$\rho_t = \rho_0 + C(\bar{\epsilon}^p)^a \quad (\text{Hahn, Acta Met. 1962})$$

$$f = f_i + (f_f - f_i)(1 - e^{-\lambda \bar{\epsilon}^p}) \quad (\text{Yoshida et. al., IJP, 2008})$$

Simulated Polycrystal Velocity Histories



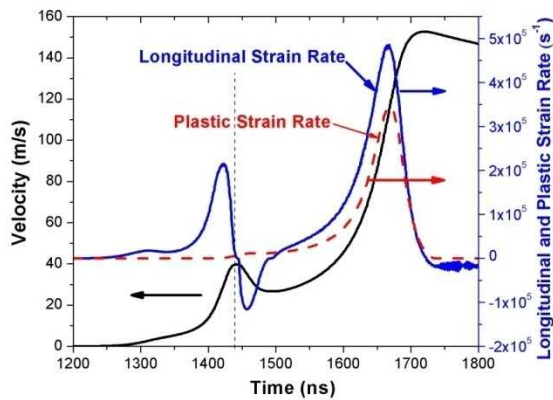
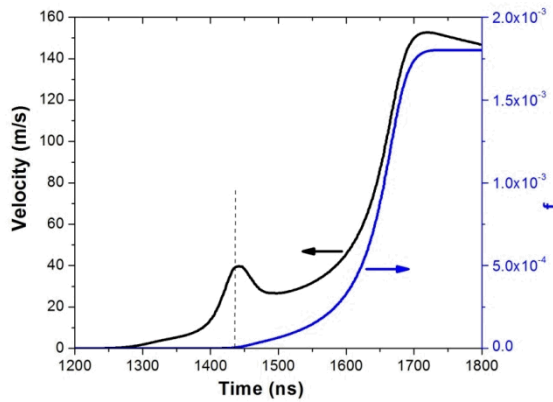
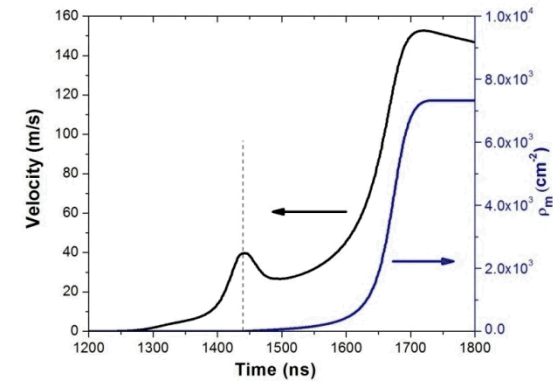
Annealed



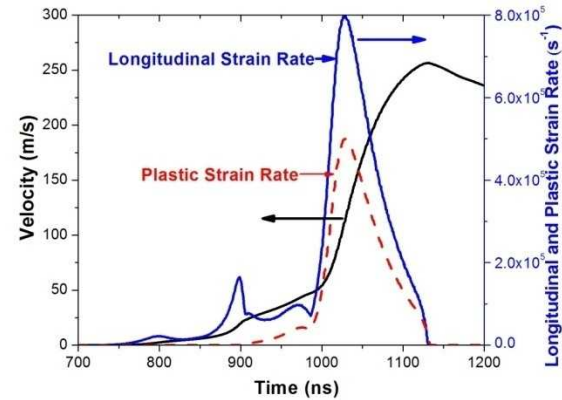
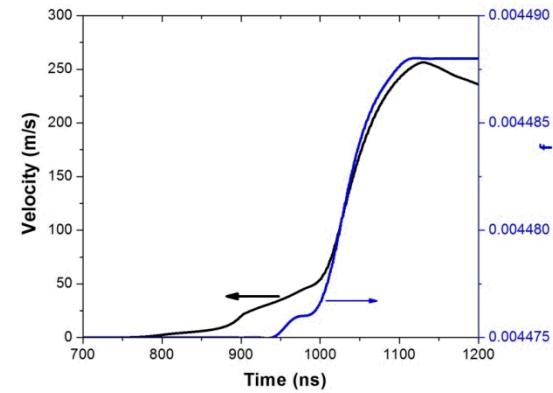
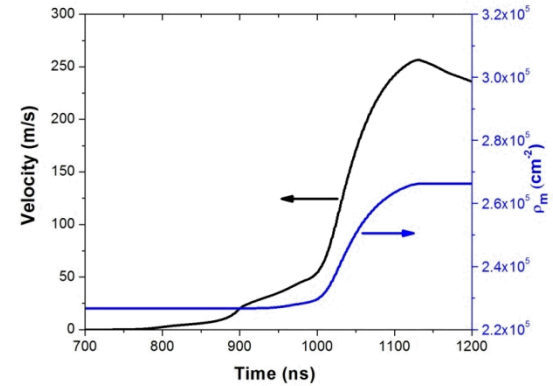
Cold-Rolled (26%)

Annealed vs Cold Rolled

Annealed

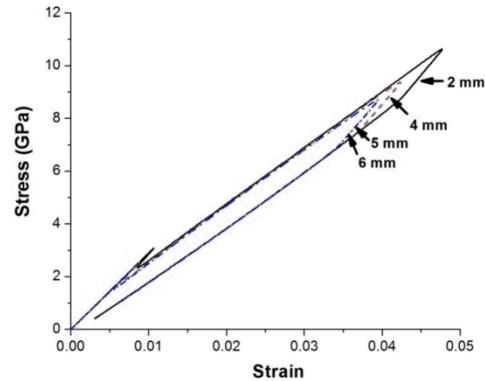
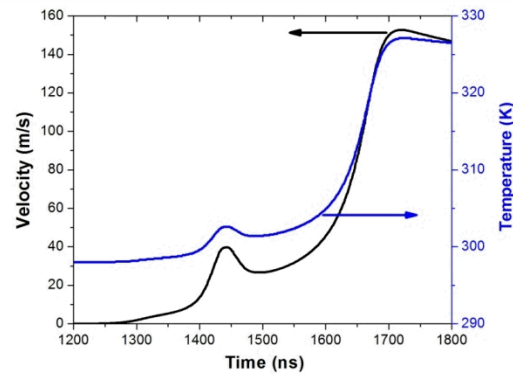
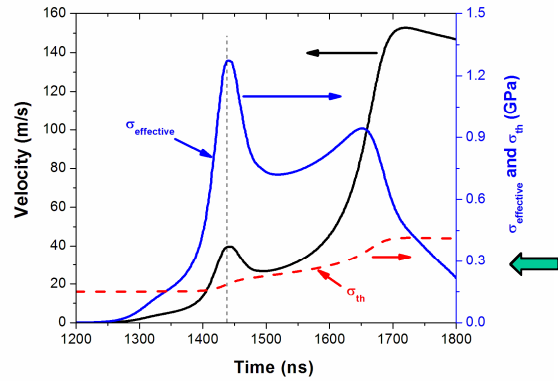


Cold-Rolled

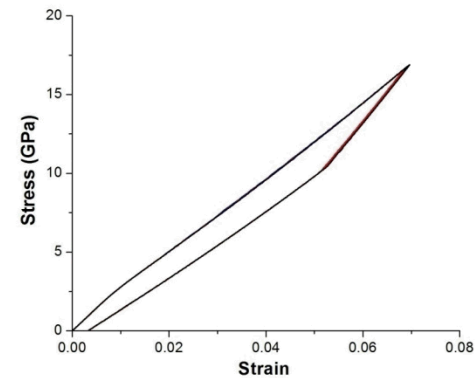
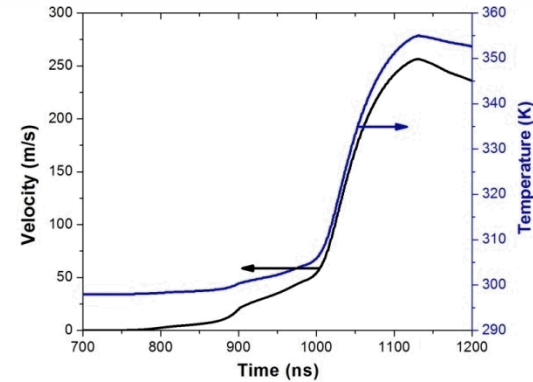
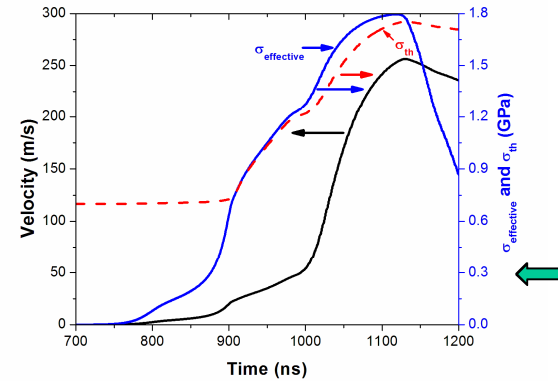


Annealed vs Cold Rolled

Annealed



Cold-Rolled



Simulation of Single Crystal Tantalum With Polycrystal Model

- Use continuum model with different material constants for different orientations to describe the single crystal behavior.
 - The model is used as a data analysis tool to estimate the material properties and their evolution.
-

$$\dot{\bar{\epsilon}}^p = A[|\sigma'_{ij}| - \sigma_{th})]^{1.5} = b\rho_m \{c[|\sigma'_{ij}| - \sigma_{th})]^2\} \quad (\dot{\gamma}^p = b\rho_m v)$$

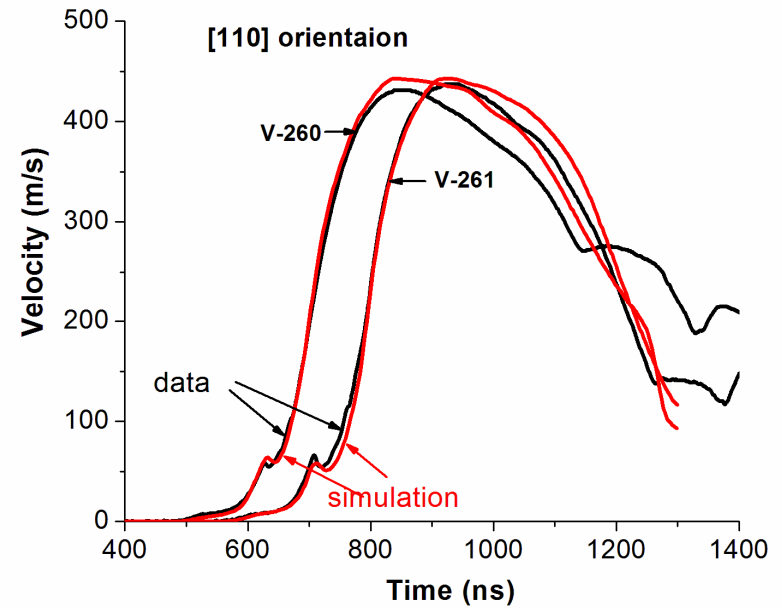
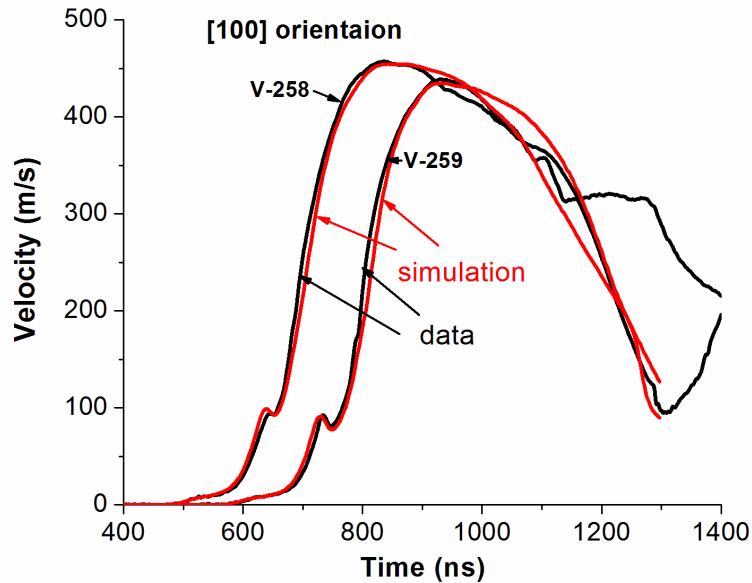
where $\rho_m = f\rho_t$ with ρ_t being the total dislocation density

$$\rho_t = \rho_0 + C(\bar{\epsilon}^p)^a \quad (\text{Hahn, Acta Met. 1962})$$

$$f = f_i + (f_f - f_i)(1 - e^{-\lambda \bar{\epsilon}^p}) \quad (\text{Yoshida et. al., IJP, 2008})$$

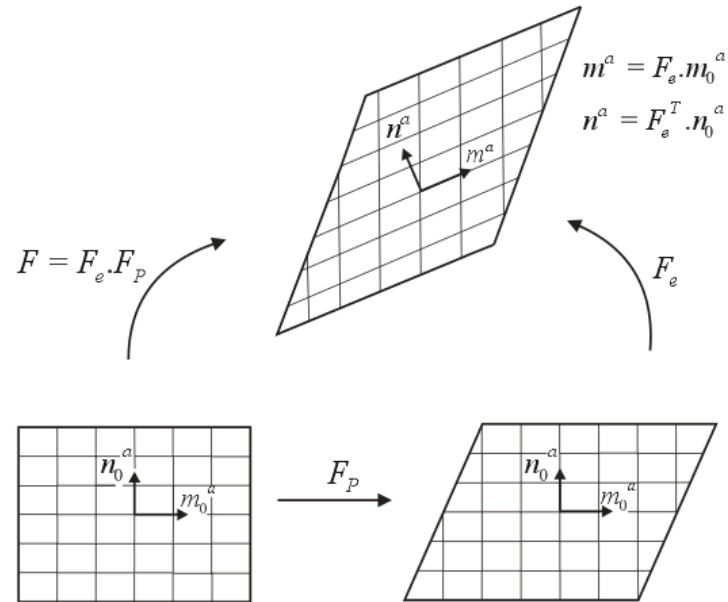
- All the material constants are kept the same as for polycrystal except for λ
- $\lambda = 25$ for [100]; and $\lambda = 60$ for [110] orientation
- Smaller λ results in a more rate sensitive behavior

Simulation of Single Crystal Tantalum With Polycrystal Model



What is the physical justification for different rate sensitivity for different orientations?

Single Crystal Model - Kinematics



$$\tau^\alpha = \underline{\mathbf{m}}_0^\alpha \cdot \underline{\mathbf{C}}^e \cdot \underline{\mathbf{S}} \cdot \underline{\mathbf{n}}_0^\alpha$$

$$\underline{\bar{\mathbf{L}}}^p = \sum_{\alpha} \dot{\gamma}^\alpha \underline{\mathbf{m}}_0^\alpha \otimes \underline{\mathbf{n}}_0^\alpha$$

Single Crystal Model – Constitutive Relation

$$\dot{\gamma}^{\alpha} = b \rho_m^{\alpha} \bar{v}^{\alpha} = b \rho_m^{\alpha} \{ \beta [(|\tau^{\alpha}| - \tau_{th}^{\alpha}) / \tau_{th}^{\alpha}]^{\mu} \}$$

$$\rho_m^{\alpha} = f^{\alpha} \rho_t^{\alpha}$$

$$f^{\alpha} = f_0^{\alpha} + (f_s^{\alpha} - f_0^{\alpha})(1 - e^{-\lambda^{\alpha} \gamma^{\alpha}})$$

$$\rho_t^{\alpha} = \rho_{t0}^{\alpha} + \kappa (\gamma^{\alpha})^{\eta}$$

$$\tau_{th}^{\alpha} = \tau_0^{\alpha} (1 + \omega \gamma)^{\zeta}$$

Single Crystal Model – Slip Systems

Slip System Considered: $\{110\}\langle 111 \rangle$ and $\{112\}\langle 111 \rangle$

$\{112\}\langle 111 \rangle$ possesses twinning/anti-twinning asymmetry

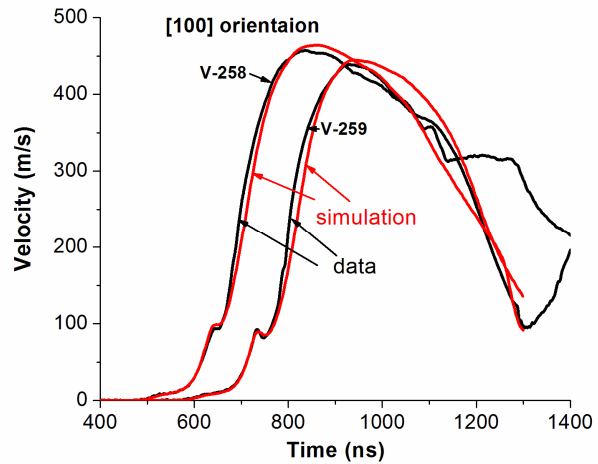
1	$(0\bar{1}1)[111]$	13	$(1\bar{2}1)[111]$
2	$(1\bar{1}0)[111]$	14	$(\bar{2}11)[111]$
3	$(10\bar{1})[111]$	15	$(11\bar{2})[111]$
4	$(01\bar{1})[\bar{1}11]$	16	$(\bar{1}\bar{1}\bar{2})[\bar{1}11]$
5	$(\bar{1}0\bar{1})[\bar{1}11]$	17	$(211)[\bar{1}11]$
6	$(1\bar{1}0)[\bar{1}11]$	18	$(\bar{1}\bar{2}1)[\bar{1}11]$
7	$(011)[\bar{1}\bar{1}1]$	19	$(\bar{1}21)[\bar{1}\bar{1}1]$
8	$(\bar{1}10)[\bar{1}\bar{1}1]$	20	$(2\bar{1}1)[\bar{1}\bar{1}1]$
9	$(\bar{1}0\bar{1})[\bar{1}\bar{1}1]$	21	$(\bar{1}\bar{1}\bar{2})[\bar{1}\bar{1}1]$
10	$(0\bar{1}\bar{1})[1\bar{1}1]$	22	$(1\bar{1}\bar{2})[1\bar{1}1]$
11	$(10\bar{1})[1\bar{1}1]$	23	$(\bar{2}\bar{1}1)[1\bar{1}1]$
12	$(110)[1\bar{1}1]$	24	$(121)[1\bar{1}1]$

$\lambda = 15$ for the above slip systems

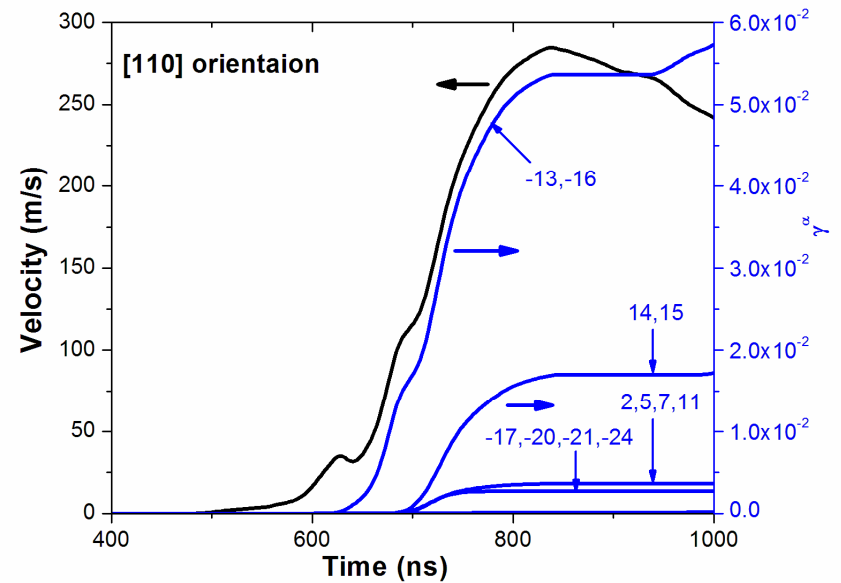
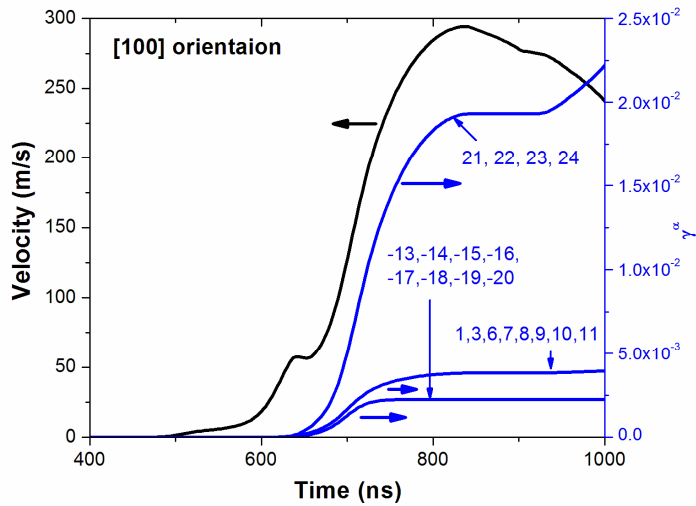
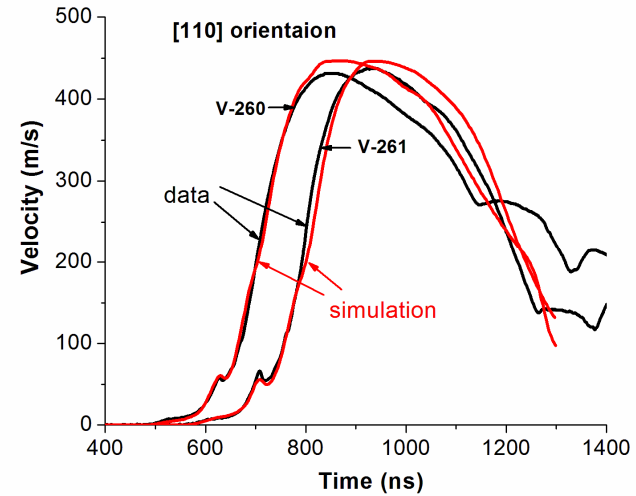
$\lambda = 50$ for the $\{112\}\langle 111 \rangle$ system along the twinning direction

Simulation of Single Crystal Tantalum

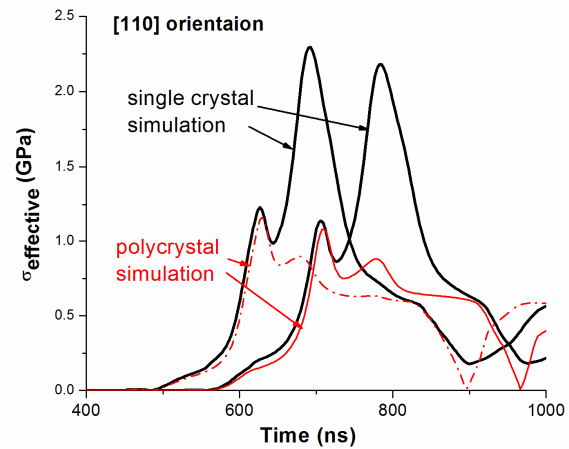
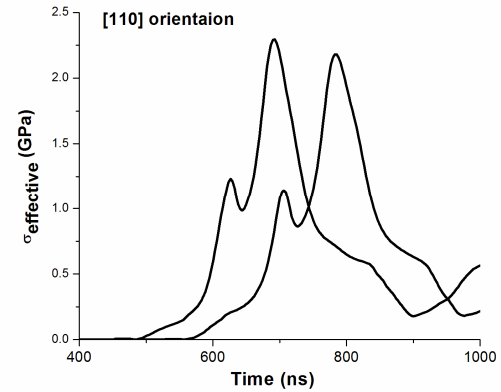
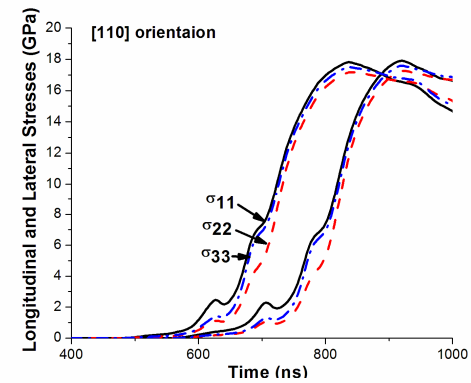
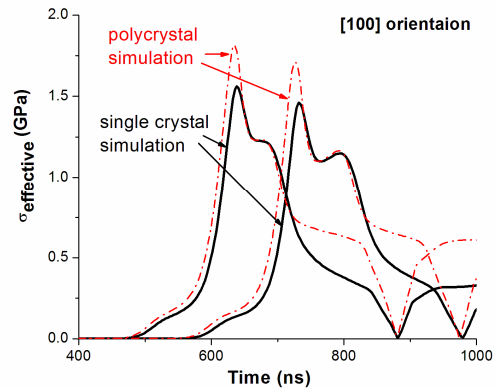
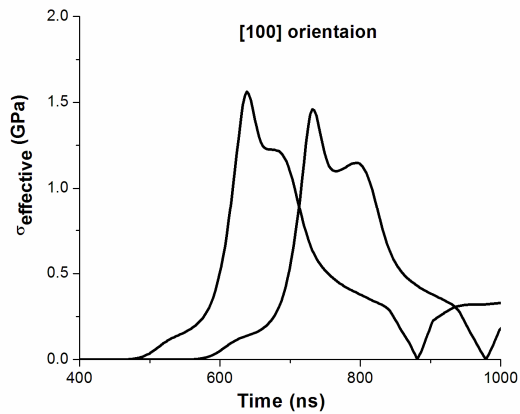
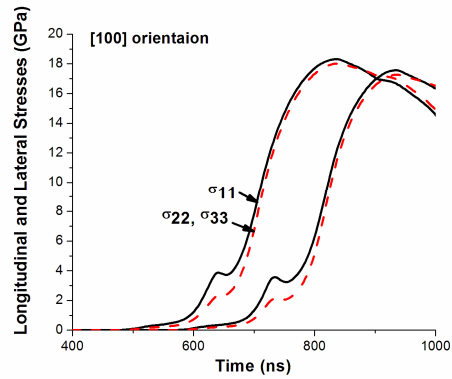
[100]



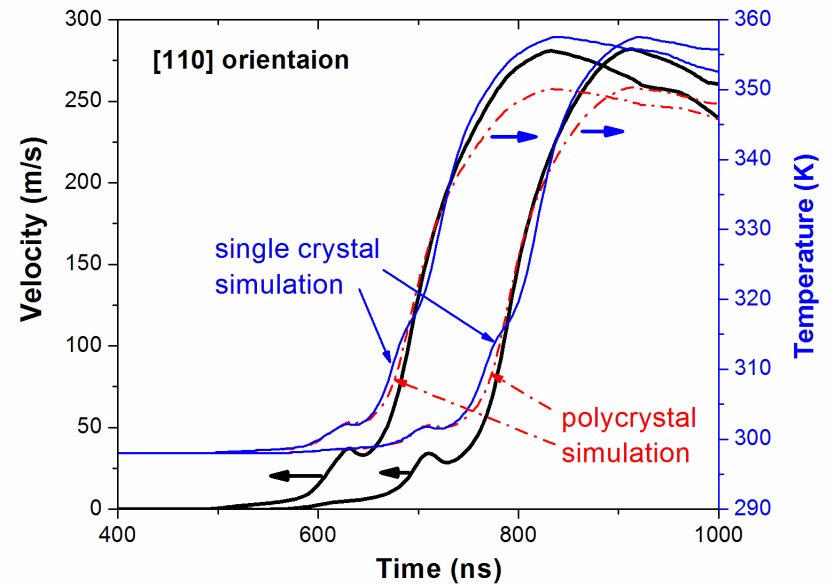
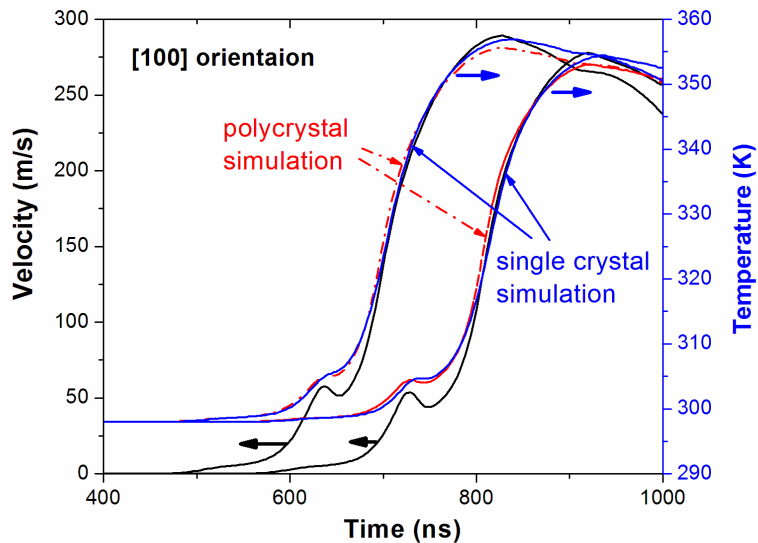
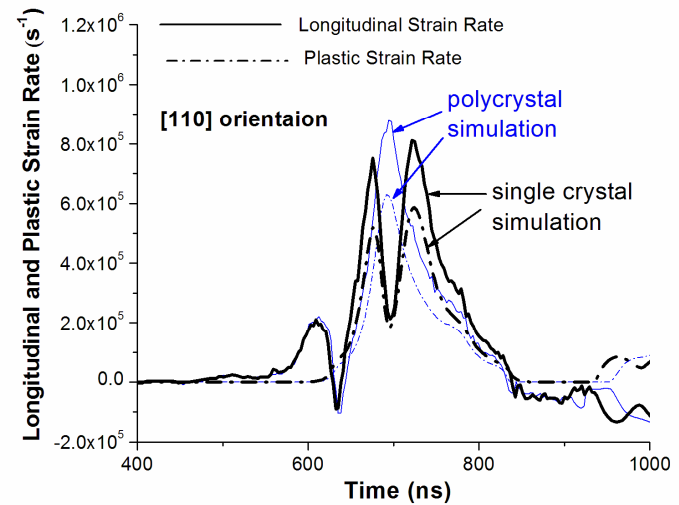
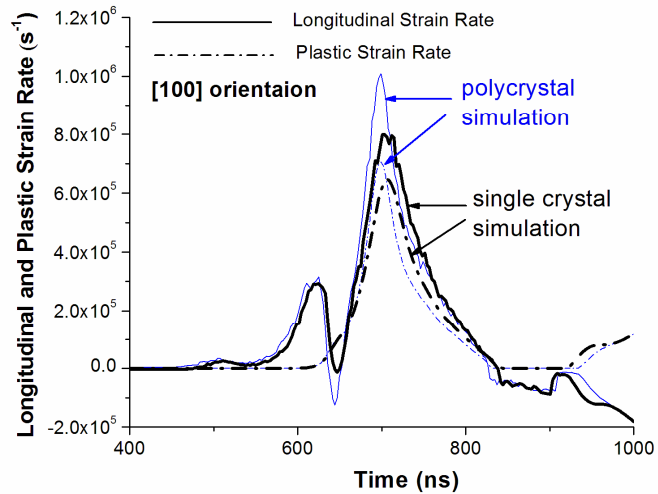
[110]



Simulation of Single Crystal Tantalum



Simulation of Single Crystal Tantalum



Conclusions

- A dislocation-mechanics based model yields consistent description of the behavior of both the poly- and single crystal tantalum under ramp wave loading.
- The various features of the observed tantalum behavior can be interpreted as a manifestation of the high rate sensitivity.
- Dislocation nucleation is used as a key mechanism for modeling the high rate sensitivity.
- On the microscopic level, the anisotropy of rate sensitivity is assumed to be attributed to the twinning/antitwinning asymmetry of the BCC crystals.