

Sunshine to Petrol: Reimagining Transportation Fuels

For more information:

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An Opportunity Worthy of National and Global Attention



• Global Context

- Energy consumption is growing with development gains and population growth
- Fossil fuels dominate energy sources and GHG emissions for all industrial sectors
- Transportation & industrial sectors deeply dependent on vulnerable **petroleum** supplies
- Price volatility of **petroleum** threatens economic recovery
- Significant resources will be expended whether we transition away from fossil or not

• Simultaneous Needs

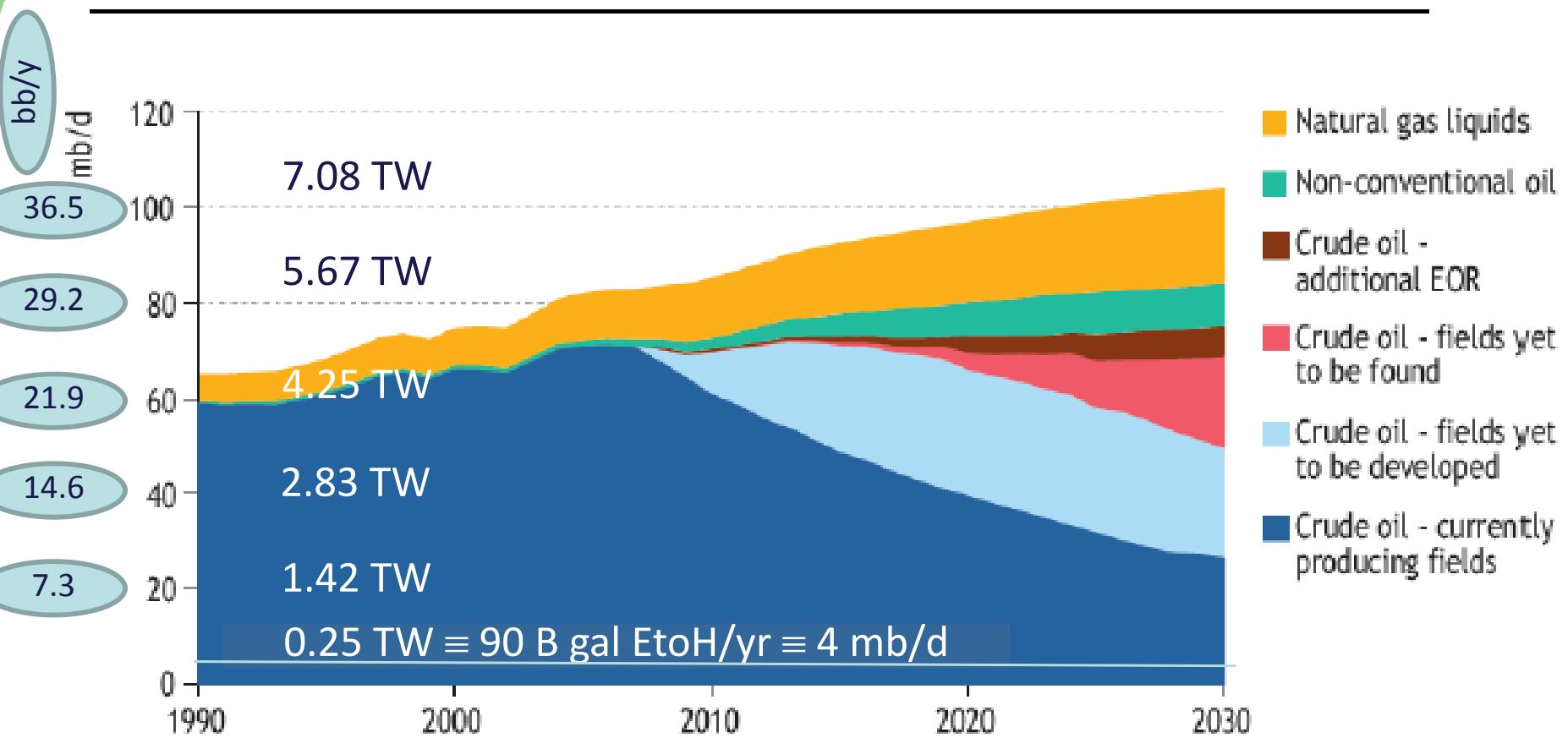
- Assure energy security
- Mitigate climate change risks
- Enhance prosperity and competitiveness
- Create viable alternatives to petroleum-based fuels
- Achieve scale with no dislocations

• Transportation Fuels

- Liquid hydrocarbons are the “Gold Standard”
- Energy Density, Infrastructure, Fueling Rate, Air and Heavy Ground Transport

Our Solution: Fungible fuels from concentrated sunlight, CO₂, and water
No other solution proposed can simultaneously meet the needs

Oil and Liquids Global Supply: Projected

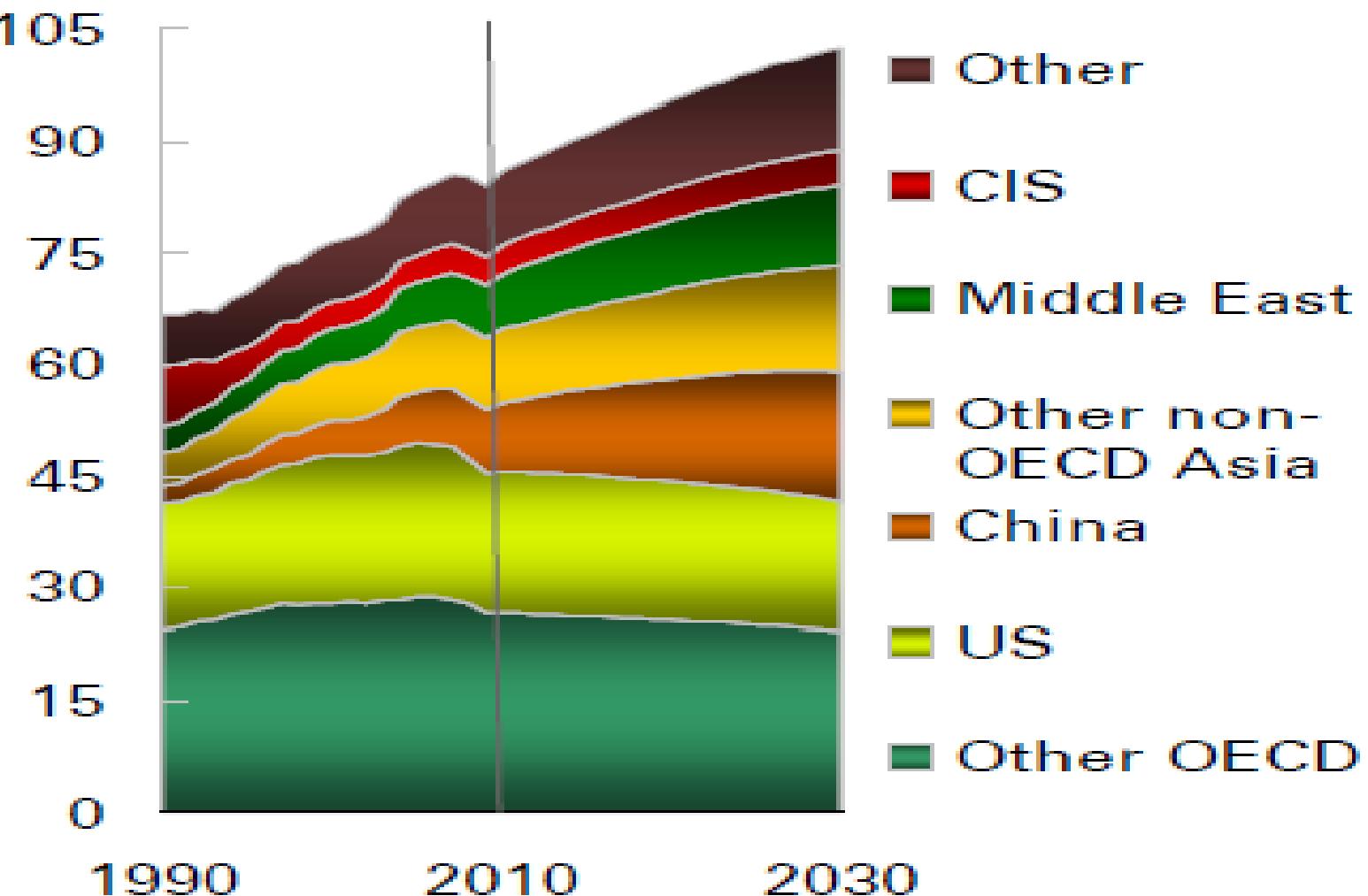


To meet the demand growth and offset decline -
 64 mb/d (4.53 TW) of gross capacity needed between 2007 & 2030
 — This is 6x the current capacity of Saudi Arabia —

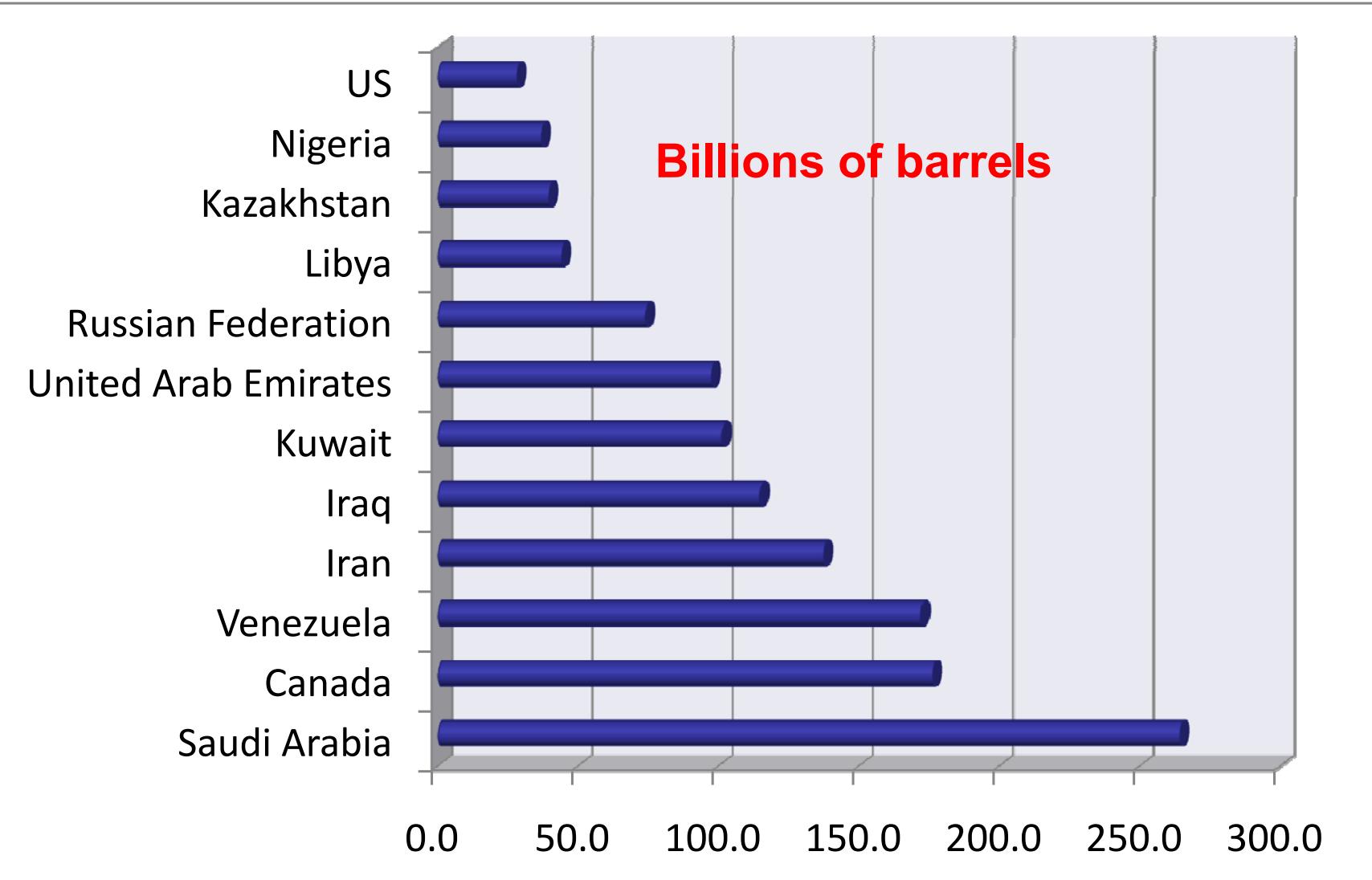
No consensus among the big industry players that the world can sustain >100 mb/d

Oil and Liquids

Liquids demand by region
Mb/d



Oil Reserves

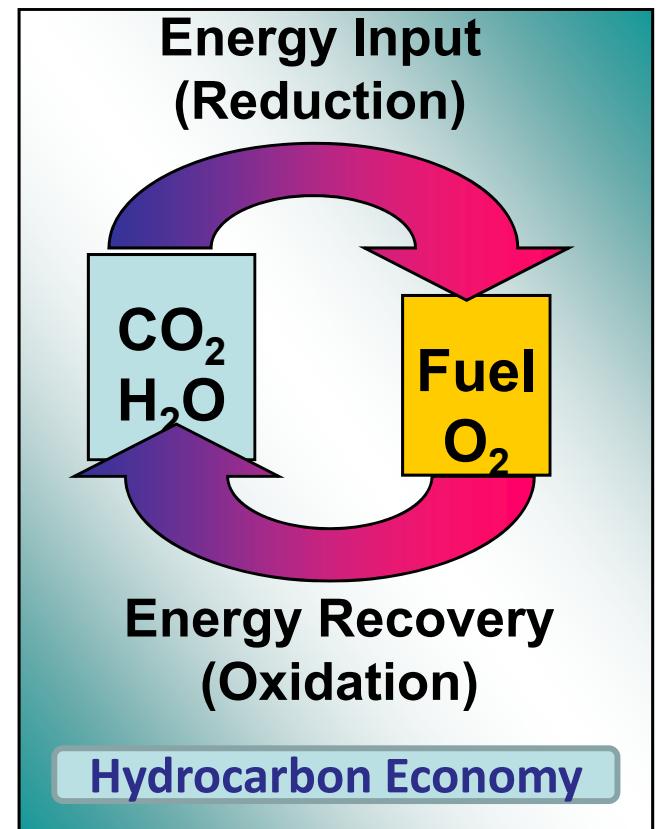


No Silver Bullet



- **Some things are universal**
 - Sunlight is not free: collectors and absorbers
 - Hence **efficiency matters**
 - This derives from considerations of **scale**
 - Diffuse (low areal density) nature of the energy source
- **Key challenge:**
 - Achieve high efficiencies with good durability using low cost materials
- **Timeframe:** intermediate term <20 years
 - High risk of a liquid fuels crisis during this timeframe

Closing the Cycle with a **Solar**
Thermal Energy Source
Nature's Example but with an
Efficiency Boost



Vehicle Transport Fuel at a Fork in the Road



- Fossil fuels
 - Climate Change Risk
- Hydrogen
 - Infrastructure, Energy Density
- Electric vehicles
 - Heavy Duty, Air, Infrastructure, Energy Density
- Biofuels
 - Scalability
- Sunshine to Petrol
 - None

Multiple Options

- We need to be pursuing all viable options
- Derives from scale and urgency
- **Not the time to be down-selecting without a valid framework**

“When you come to a fork in the road, take it.”

Yogi Berra

“Two roads diverged in a wood, and I took the one less traveled by, And that has made all the difference.”

Robert Frost

“Rather than following a single path, particles take every path, and they take them all simultaneously”

Stephen Hawking

Multi-Disciplinary Team: Three Thrusts



Principal Investigator – **James E. Miller**

Project Manager - **Ellen B. Stechel**

Systems

- **Terry Johnson, Chad Staiger, Daniel Dedrick (promoted), Christos Maravelias (Univ of Wisconsin), Carlos Henao (student,) Jiyong Kim (Postdoc)**



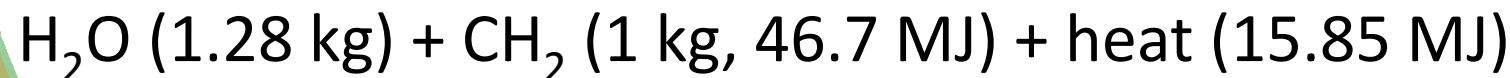
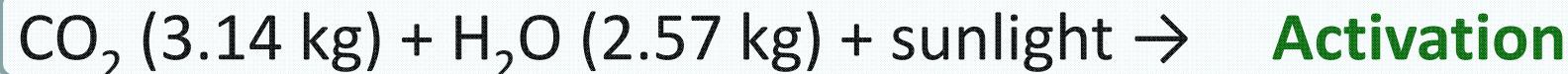
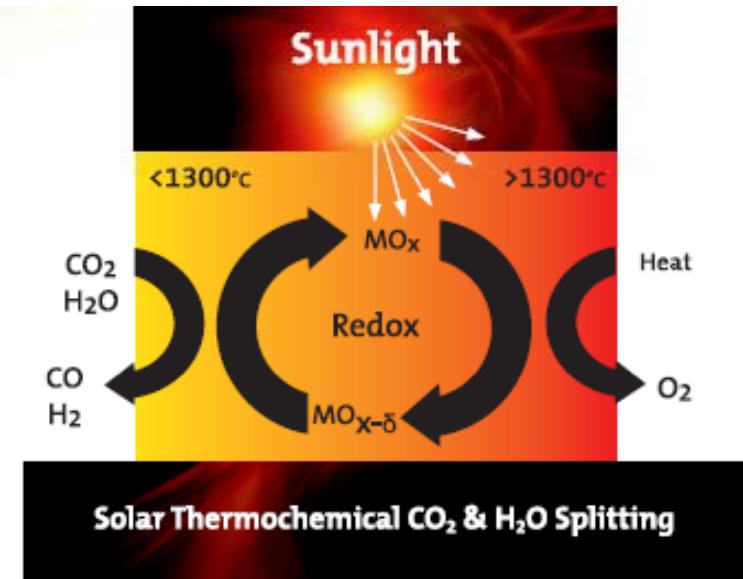
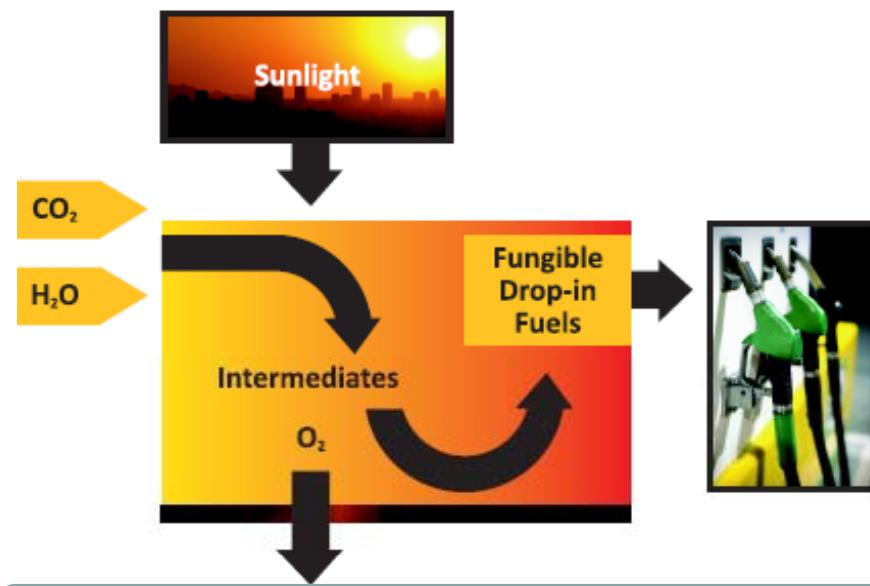
Reactor

- **Solar Reactor** - Rich Diver (retired), Tim Moss, Scott Korey, Nathan Siegel, Robocasting, LLC
- **Reactive Structures** - Nathan Siegel, Terry Garino, Nelson Bell, Rich Diver (ret), Brian Ehrhart, Robocasting, LLC
- **Detailed Reactor Models** - Roy Hogan, Ken Chen, Spencer Grange, Siri Khalsa, Darryl James (Texas Tech), Luke Mayer (student)

Materials

- **Reactive Materials Characterization & Development** - Andrea Ambrosini, Eric Coker, Mark Rodriguez, Lindsey Evans, Stephanie Carroll, Tony Ohlhausen, William Chueh
- **Bulk Transport & Surface Reactions** - Gary Kellogg, Ivan Ermanoski, Taisuke Ohta, Randy Creighton
- **Thermodynamics & Reaction Kinetics** - Mark Allendorf, Tony McDaniel, Chris Wolverton (Northwestern Univ), Bryce Meredig (student), Heine Hansen (Postdoc), Al Weimer (Univ Colorado), Jon Scheffe (student, thesis)

Direct Chemical Routes Via Thermochemical Syngas



Final Product

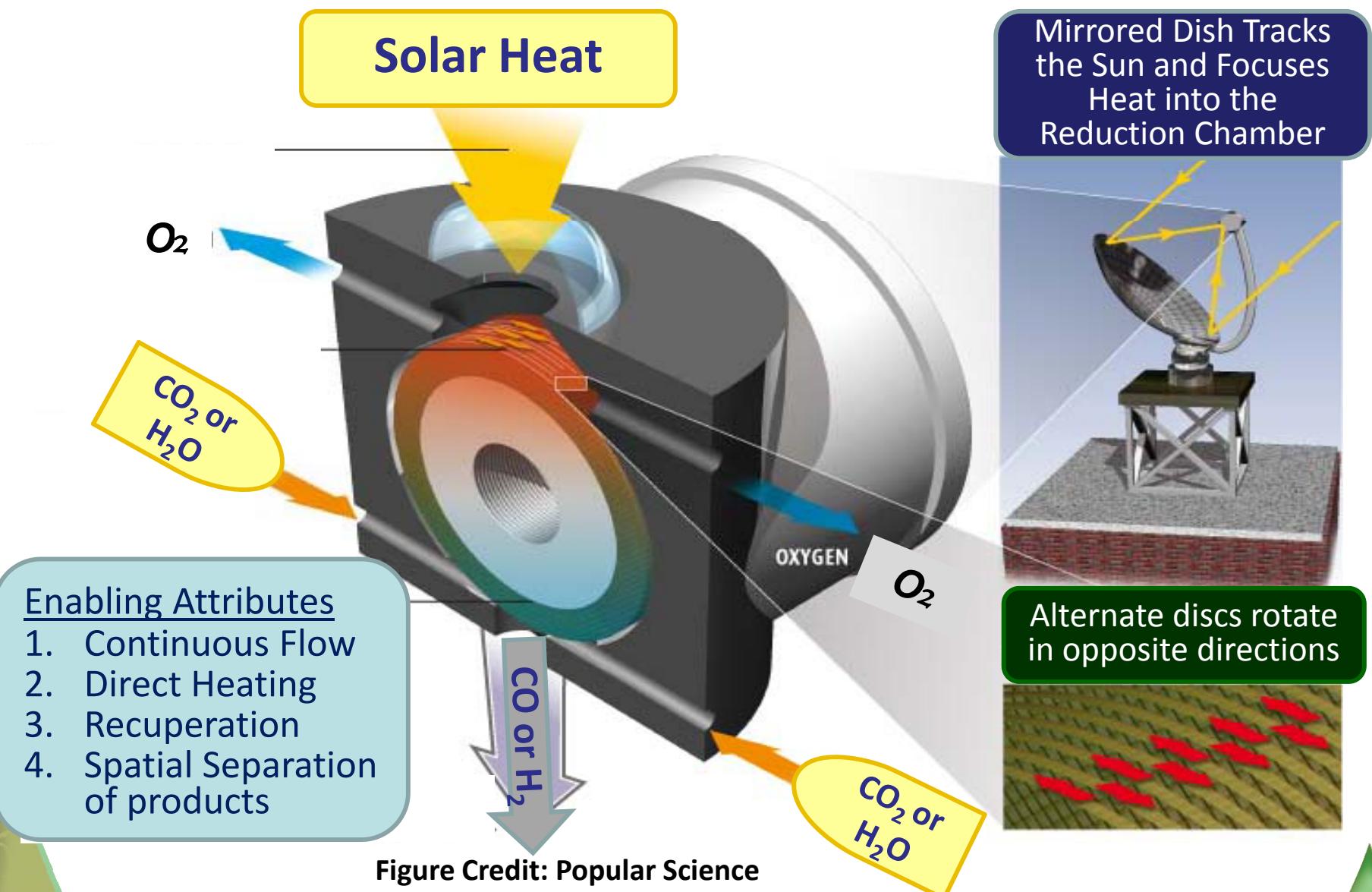


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Enabling High Efficiency with Novel Reactor Design

“Reactorizing a Countercurrent Recuperator”



Counter-Rotating-Ring Receiver/Reactor/Recuperator (CR5)

4 MAY 2011 S2P DR YAEW



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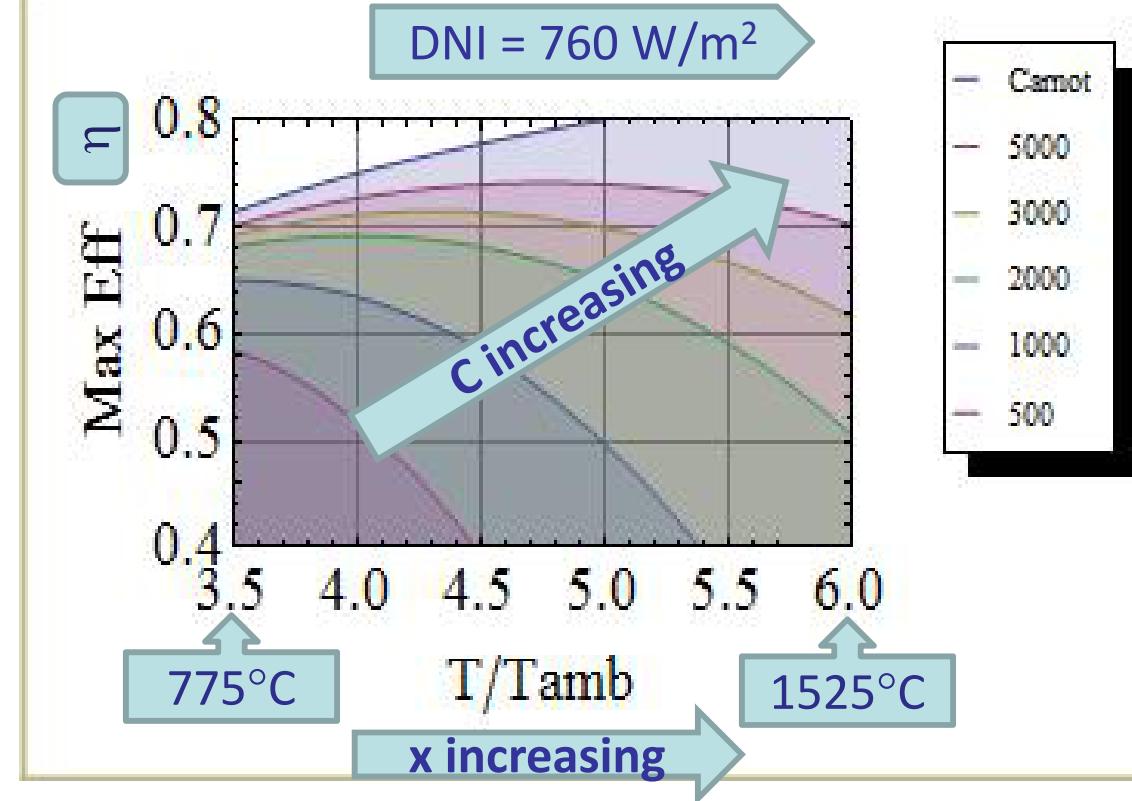
Thermal Reduction Theoretical Efficiency is High But Must Have Recuperation



Max Efficiency is a combination of Carnot limitations and thermal re-radiation

$$(1-1/x) \times (1-\alpha x^4/C)$$

Without recuperation drops substantially 36% maximum



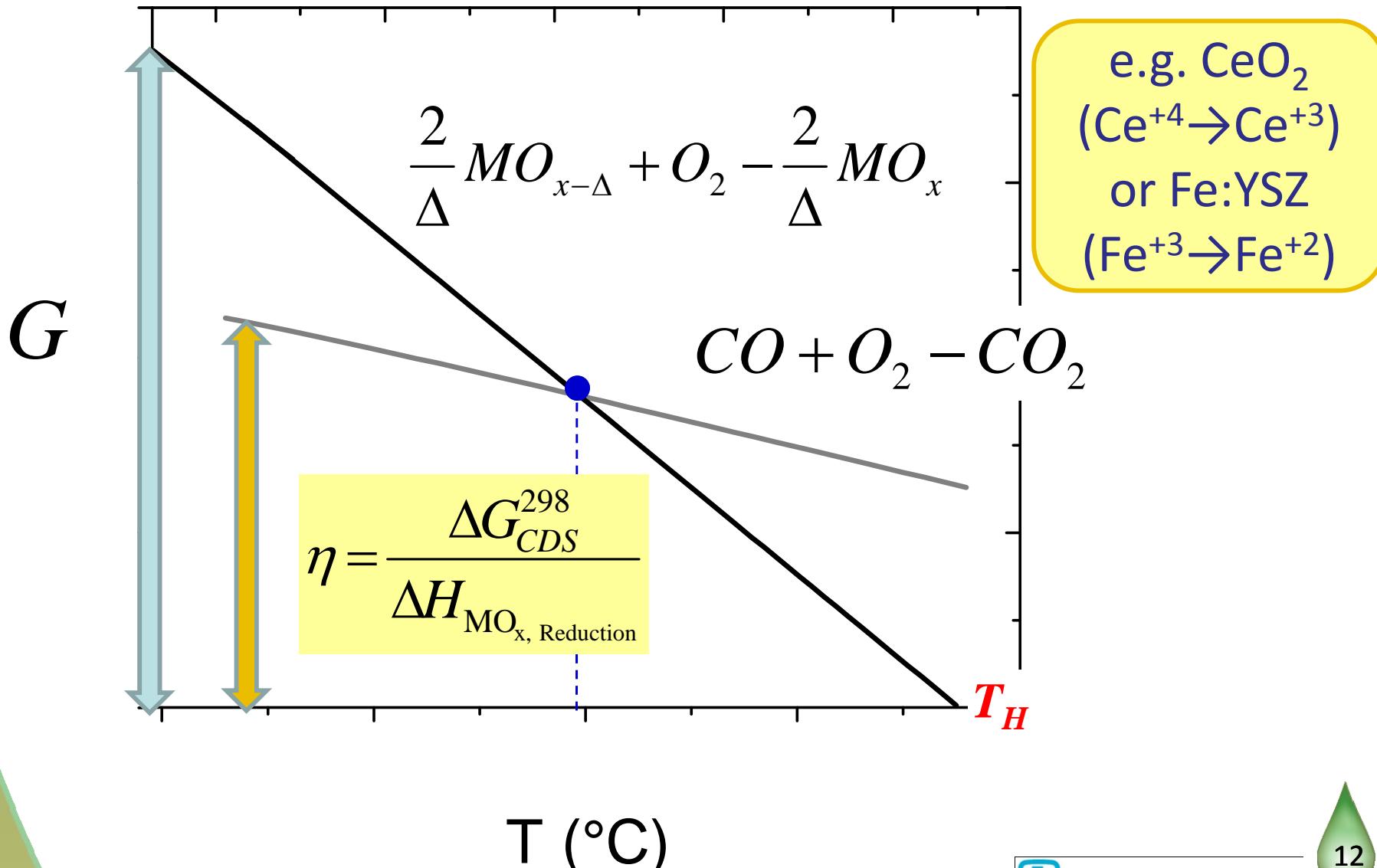
Radiation losses < 1500 °C ($x \sim 5.9$)

$\eta \approx 60\%$ at $C=3000$; 1300°C

Our target is 25% for market ready – 1st chemical heat engine (~40% of theoretical)

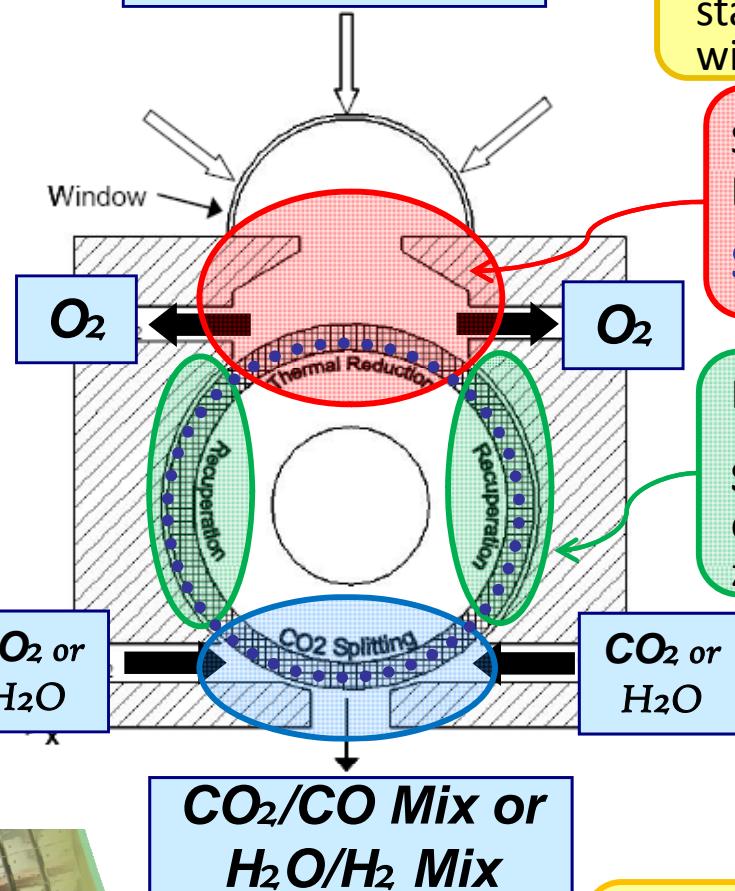
Realistic Engineering Limit on heat engines – 75% of theoretical (or ~45%)

Thermodynamics



Lots Going On

Concentrated Solar Flux



Highly coupled problem: thermal radiation, heat conduction and convection, gas-phase flow and species transport, solid-state diffusion of charged species, and redox chemical reactions within moving reactant rings

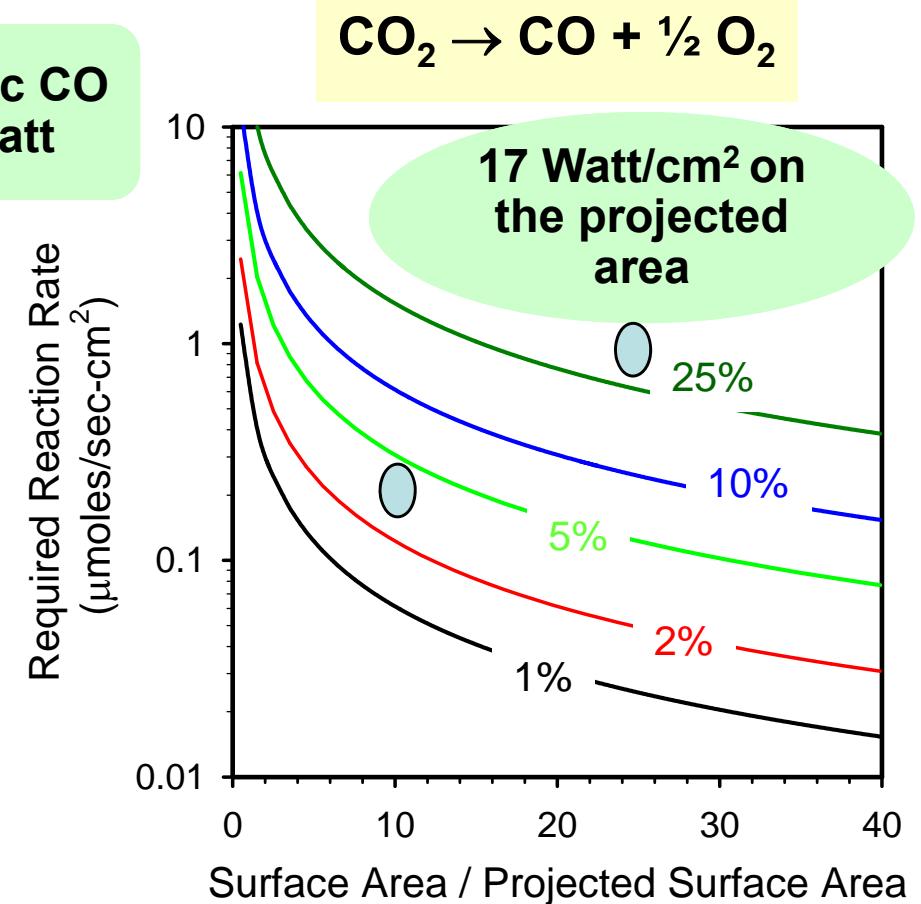
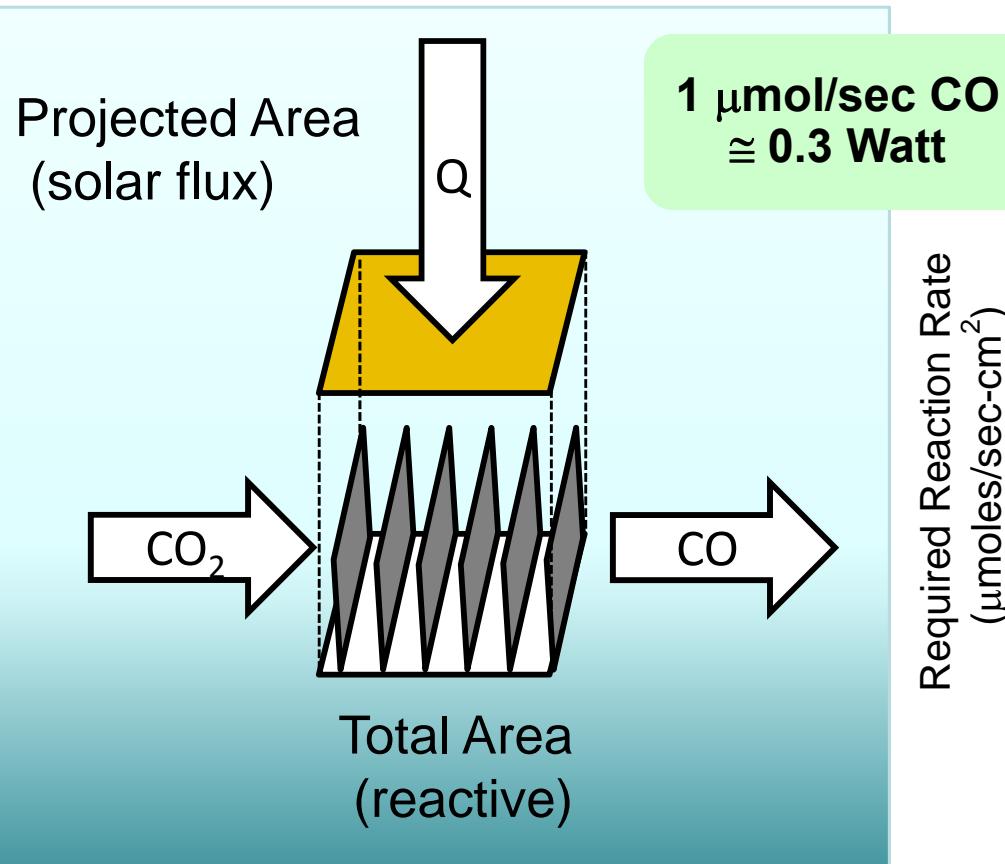
Solar Flux in $\dot{E} \approx CA_a I$ less Re-radiation losses $\dot{Q}_a \approx A_a \sigma T_H^4$
Heat & mass exchange across the solid/gas interface
Solid Reduction: $O_{(s)}^{-2} \leftrightarrow 2e_{r,(s)}^- + \frac{1}{2} O_{2,(g)}$

Heat exchange between counter-rotating rings in the recuperator
Spatial Separation: Flow strategies must limit crossover of product chemical species (O₂, CO) between the reduction and oxidation zones

Re-Oxidation: CO₂ (or H₂O) injection, and heat & mass exchange across the solid/gas interface in the oxidation zone
Gas Reduction: $2e_{r,(s)}^- + CO_{2,(g)} \leftrightarrow O_{(s)}^{-2} + CO_{(g)}$

Challenge is to balance incident solar flux, redox chemical kinetics (limited by thermodynamics), reactant/product species transport, and heat recuperation to maximize efficiency and through-put.

For a Defined Flux: Efficiency \propto Reaction Rate

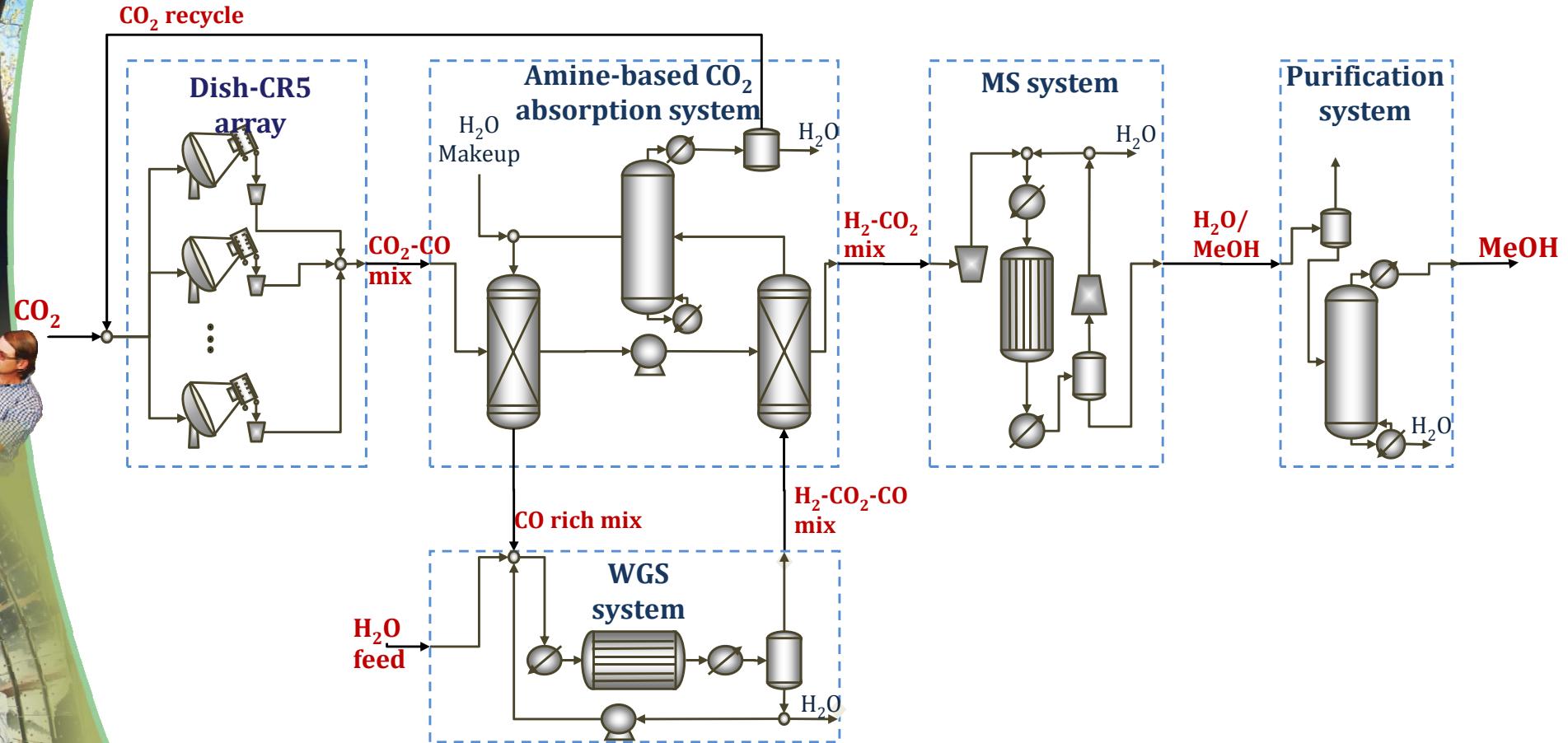


To Improve Efficiency

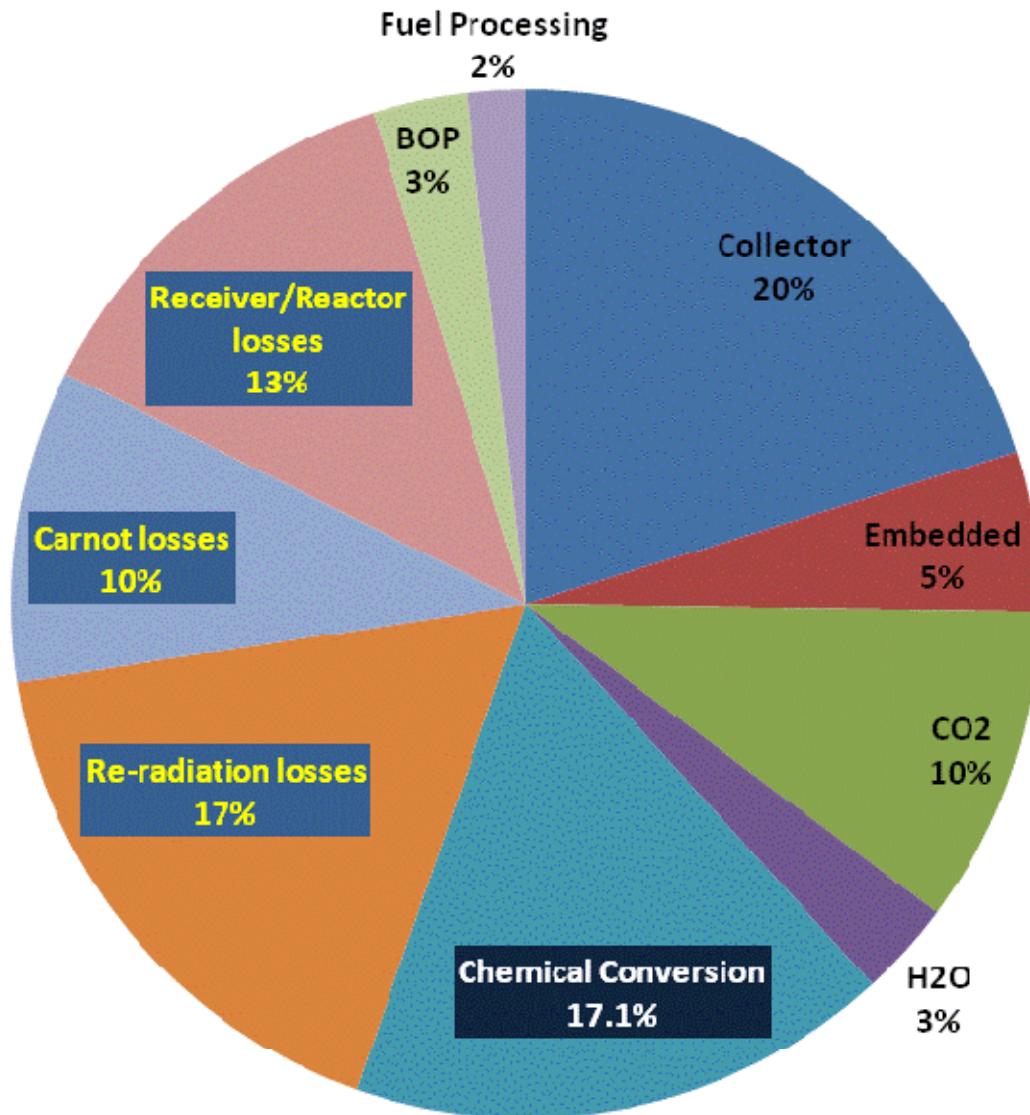
- Improve Kinetics
- Increase Surface Area (Assuming Rates \propto Surface Area)
- Increase active (reducible metal) Loading (may have broader effects).

Detailed Process Simulation Confirms Viability

Process flow diagram (PFD) of CO₂ pathway for MeOH production

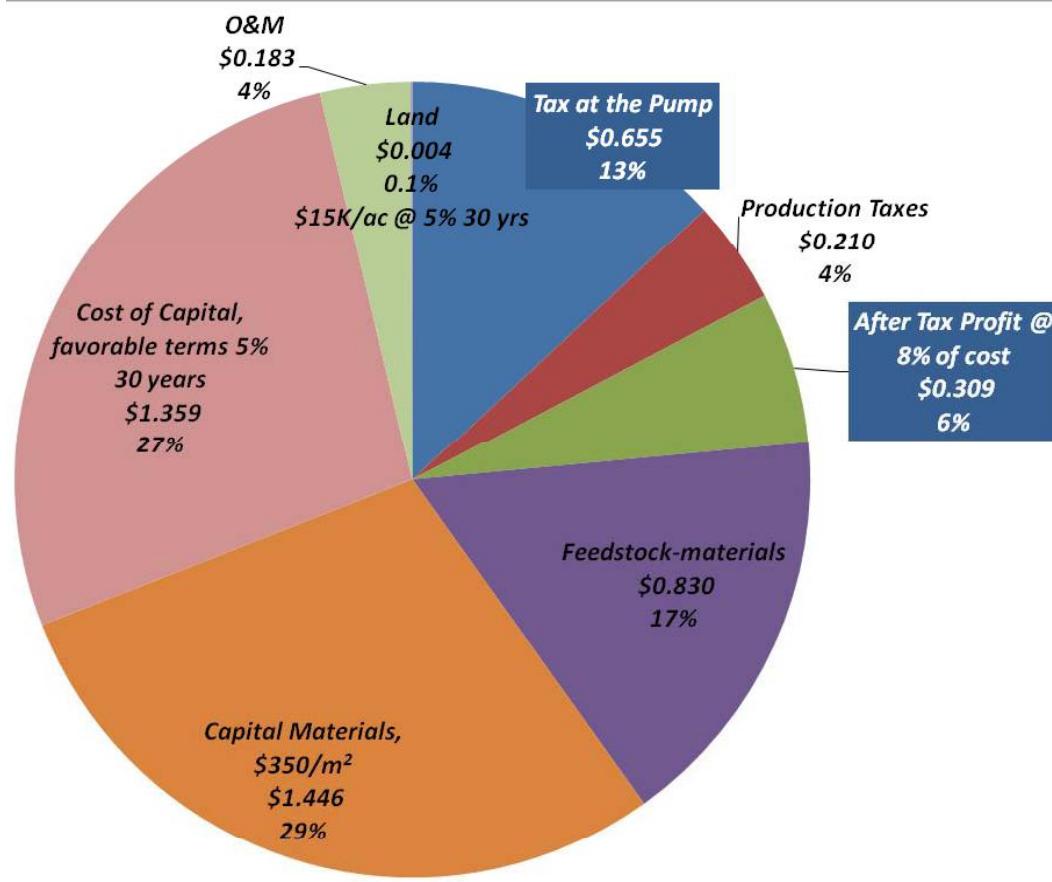


Graphical View of Where the Energy Goes: 12.5% LCE



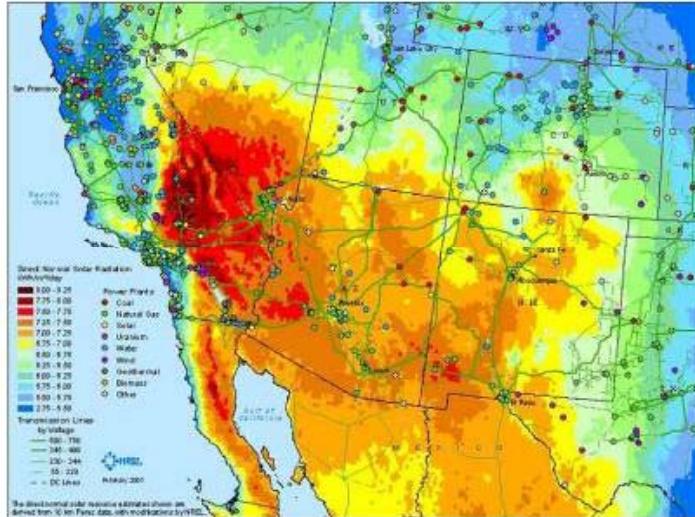
- Reactor assumed at 57% of theoretical and 30% first law efficient
- Re-radiation losses assumed 1450°C reduction and 3000-sun concentration
- Lower temperature reduction will reduce losses
- Lower temperature reduction will reduce durability issues

Cost Breakdown For \$5/GGE; S2P 12.5% LCE



- Costs for S2P are in the **ballpark of viability**
- Learning curve will reduce the most expensive contributions
- Very sensitive to the cost of capital recovery

Solar Resource Potential Shows the Promise of Scale Assuming High Efficiency



- U.S. Petroleum Demand is **~1.46 TW** (20.7 M barrels/day (2007))
- **12.5%** lifecycle efficiency, requires enough land to collect **11.7 TW** of primary solar flux to produce 1.46 TW (20.7 mb/d) fuel
- Same land CSP Potential $\sim 2\text{TW}_e$ (Demand 400 GW_e in 2008)
- **Substantial fuel and electric potential**

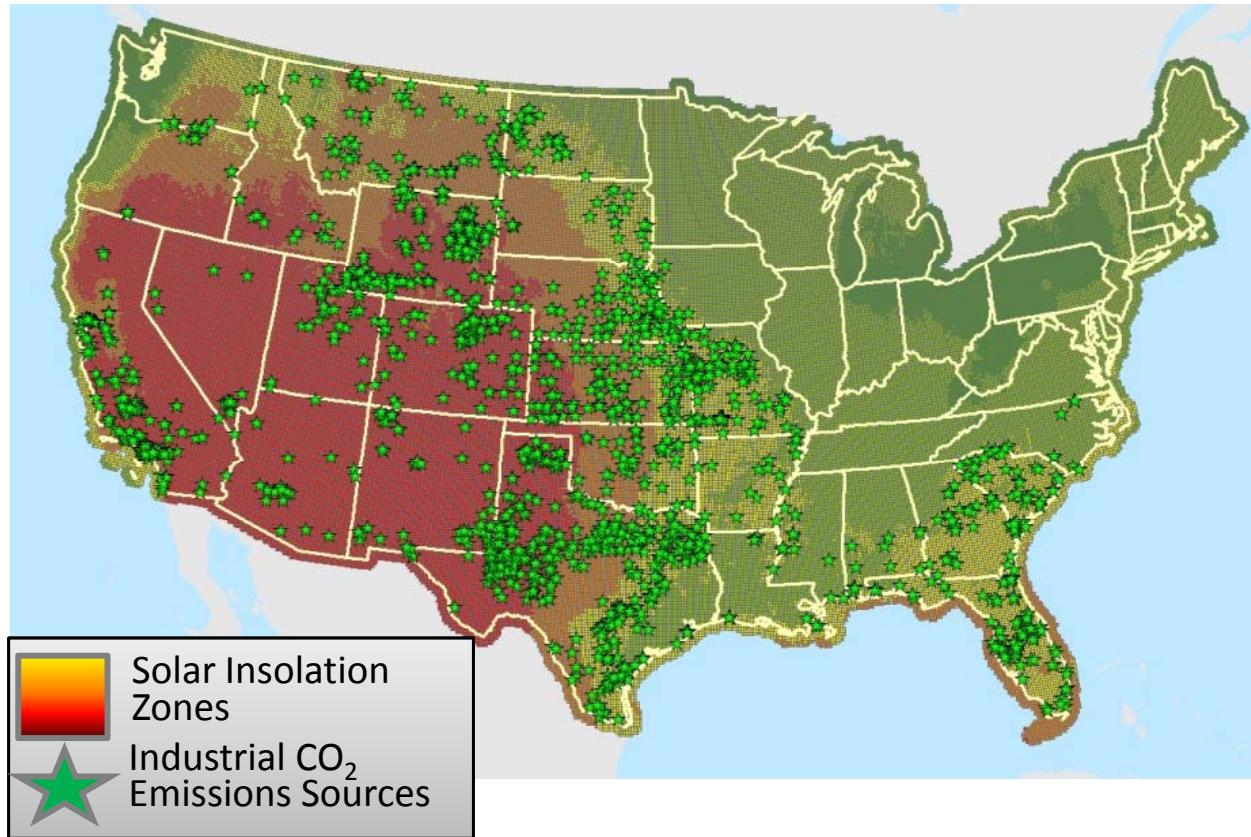
Filters applied (Resource analysis by NREL): Over-filtered

- Direct-normal solar resource
- Sites $> 6.75 \text{ kwh/m}^2/\text{day}$ and 27% Capacity ($6.48 \text{ kwh/m}^2/\text{day}$)
- Exclude environmentally sensitive lands, major urban areas, etc.
- Remove land with slope $> 1\%$.
- Assume 25% packing density
- Only contiguous areas $> 10 \text{ km}^2$ ($675 \text{ MW}_{\text{primary}}$)

State	Land Area	Solar Capacity	Fuel Capacity	
	(10^9 m^2)	(TW)	(GW)	(mb/d)
AZ	49.9	3.37	421	5.9
CA	17.7	1.20	150	2.1
CO	5.5	0.37	46	0.7
NV	14.5	0.98	122	1.7
NM	39.3	2.65	331	4.7
TX	3.0	0.20	25	0.4
UT	9.2	0.62	78	1.1
Total	139.2	9.39	1,174	16.6

Land and Solar Capacity for 80% of Petroleum Demand
NM could supply $\sim 23\%$ of Petroleum demand

CO₂ Sources in Insolation Zones



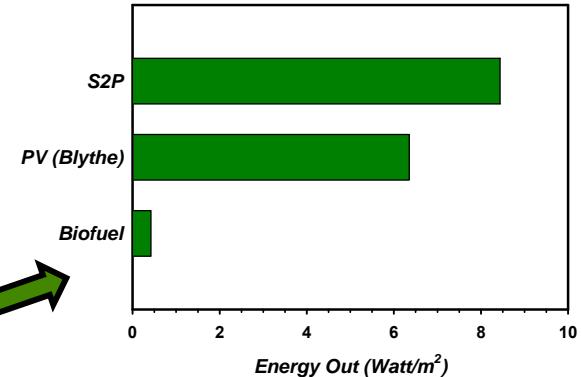
Substantial resources can be tapped. Note that an infinite source of CO₂ (direct air capture) should be available well before point sources are exhausted.

- Hundreds of large industrial CO₂ emissions sources exist in the United States in areas of high solar insolation.
 - 4-Corners Power Plant: 15.6 Mt/y and San Juan 13.4 Mt/y
 - At 81% utilization these two plants can supply fuel plants up to 9.8 GW (139 kb/d)
 - ~25 plants of comparable size to 4-Corners could supply US CO₂ for 10% of petroleum demand.

Resource Utilization: Comparing S2P, PV, Biofuels

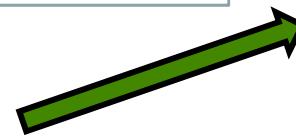


- NRG Solar: commercial operation in Blythe, South Eastern CA
- Construction began in Sept 2009
- One of the first utility-scale PV projects
- 200 acre** $\equiv 0.81 \text{ (km)}^2$, 21 MW_e



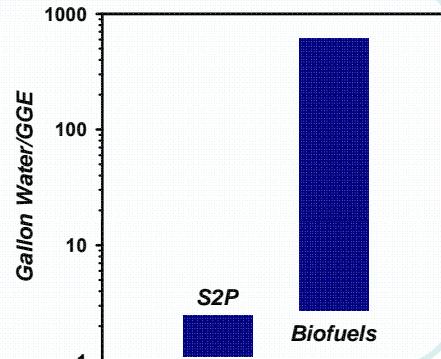
Energy Generation

- PV: 45000 Mega Watt Hour/Year $\equiv 5137 \text{ KW}$ (6.35 Watt/m²)
- Biofuels: 6.25 Ton/Acre; 95 Gallons EtOH/Ton; 84600 BTU/Gallon $\equiv 336 \text{ KW}$ (4.75 b/d) - 0.42Watt/m²
- Sunshine to Petrol; 25% packing and 12.5% LCE; $\equiv 6829 \text{ KW}$ (96 b/d) - 8.44 Watt/m²)



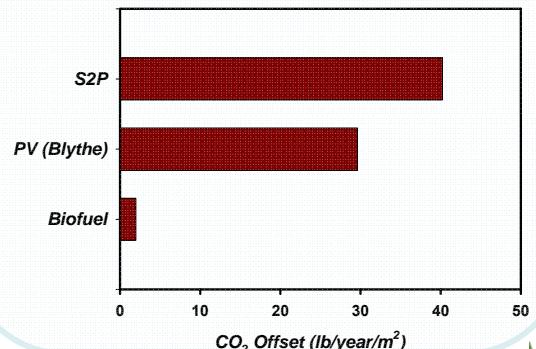
Water Utilization

- Biofuels: minimum 2.7-623 Gallons/GGE EtOH
- S2P: Sunshine to Petrol; **1.1-2.5 Gallons/GGE**



CO₂ Utilization

- PV: Displace >12000 ton/yr CO₂
- Biofuels: 802 ton/yr
- S2P: 16293 ton/yr**

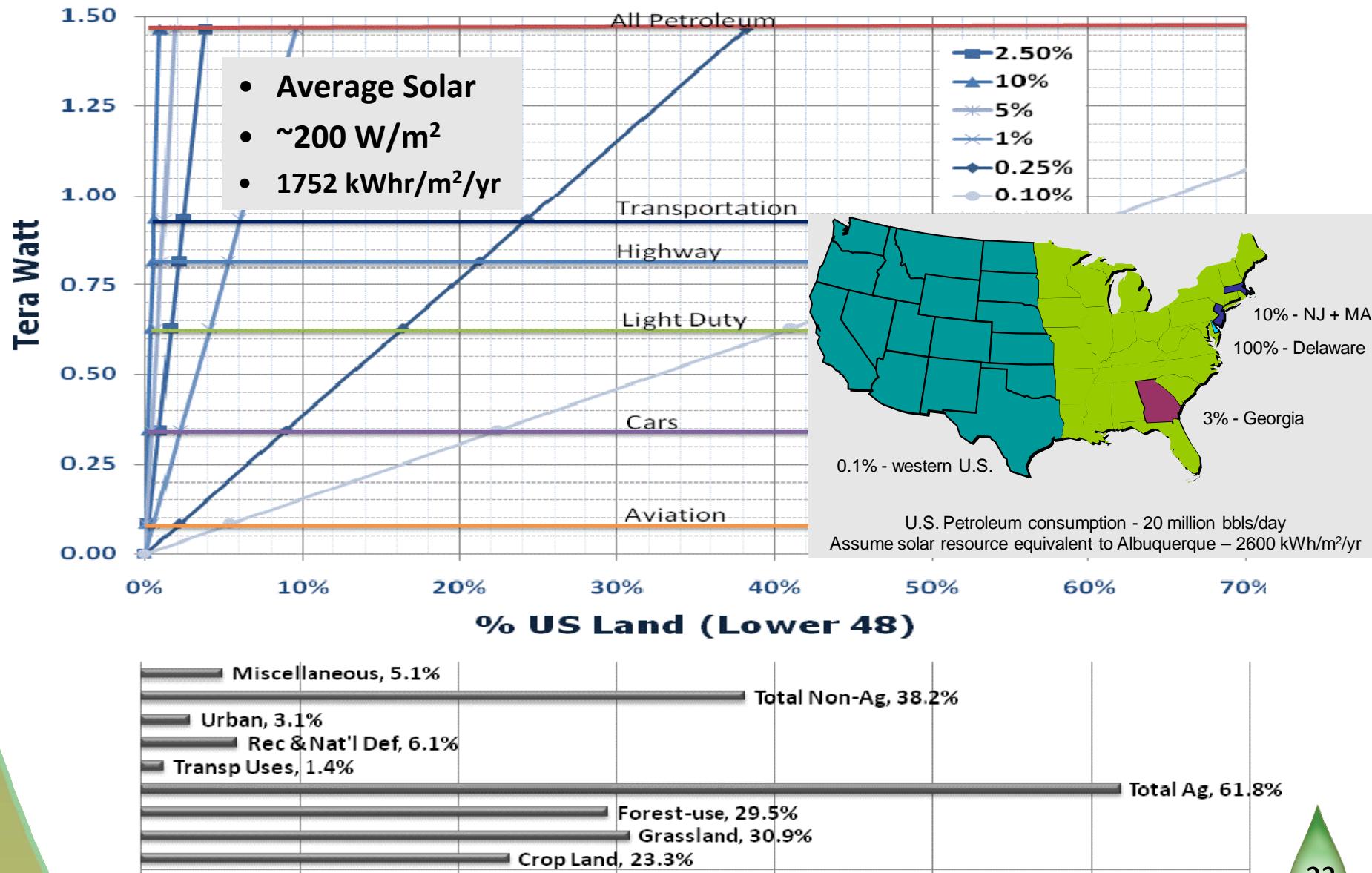


Macro Scale Issues: No Show Stoppers

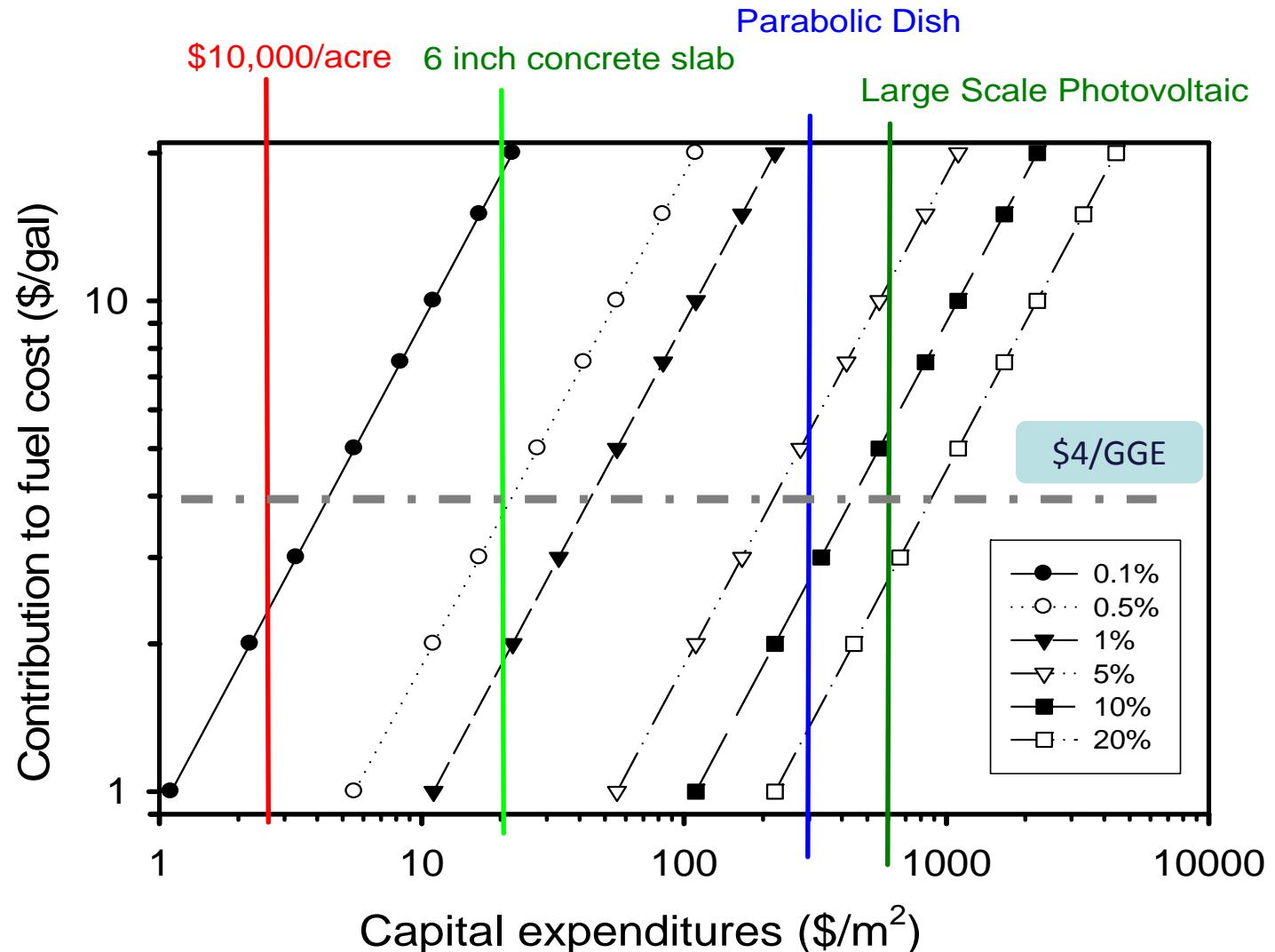


- Systems analysis shows viability and scalable to today's demand
 - In three-five decades
 - With modest land utilization $\sim 160 \times 10^9 \text{ m}^2$ 1.75% US
 - Assumes lifecycle efficiency ~12.5% and 25% packing
- Fungibility is key to a smooth transition and mitigating vulnerabilities from petroleum
- Supply chain adjacency in the market place, solar, automotive
- Most of the materials are readily available domestically
 - Concrete, steel, and glass
- CO₂ source (1.46 TW \equiv 3.16 Gt/year CO₂)
 - Initially from stationary sources such as coal plants ($\sim 2 \text{ Gt/year}$ emitted)
 - Ultimately from the atmosphere (outside scope for now)
 - 7.54 million cubic kilometers of air processed per year (if 60% extraction)
 - $\sim 110 \times 10^6 \text{ m}^2$ cross-sectional area – small fraction of solar collection (< 10% of the capital cost)
- Water – brackish or saline
 - Modest increase or no increase relative to petroleum

Efficiency → Scalability: Collector Area



Efficiency → Costs Collector Area



Assumptions: GGE = 36 kWh, Solar Resource = 2600 kWh/m²/yr,
Favorable Financing (5% interest, 30 years)

Path to the Market: Capitalizing on Adjacent Technology and Partnership

- CSP Dish Stirling – adjacency, analogous
- Modular utility-scale system
- 25 kW_e system each
- Autonomous operation
- Amenable to high volume manufacturing
- No exotic materials: steel, concrete, glass
- Record (net solar-to-grid electric) Peak efficiency 31.25% set at NSTTF
- Model laboratory/industry partnership



Goals and Challenges

- **Goal:** Demonstrate the technical feasibility of the solar conversion of CO₂ into CO in a thermochemical reactor with the four key attributes: **direct heating, continuous flow, spatial separation, and recuperation**
- **Metrics:** 2% sunlight into the reactor to CO out, pathway to 20% sunlight hitting the collector to CO in an advanced system
- **Challenges (Science, Engineering, Economics, Policy):**
 - Materials discovery for improved material performance: thermodynamics and kinetics
 - Advanced reactor concepts: key attributes but minimize sweep gas or low pressure operation, disconnect reduction from oxidation kinetics
 - High recuperation and good spatial separation of products
 - Chemical and mechanical durability of the materials with high heat fluxes, high reduction temperatures, and fast thermal cycling
 - Reactor manufacturability and cost

The Substitution Of All Petroleum Consumed In
The US Would Require Millions Of Acres And
Hundreds Of Millions Of Solar Dishes.

