

DOE / SNL Experimental Wind Farm at TTU

December 15, 2011



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Outline

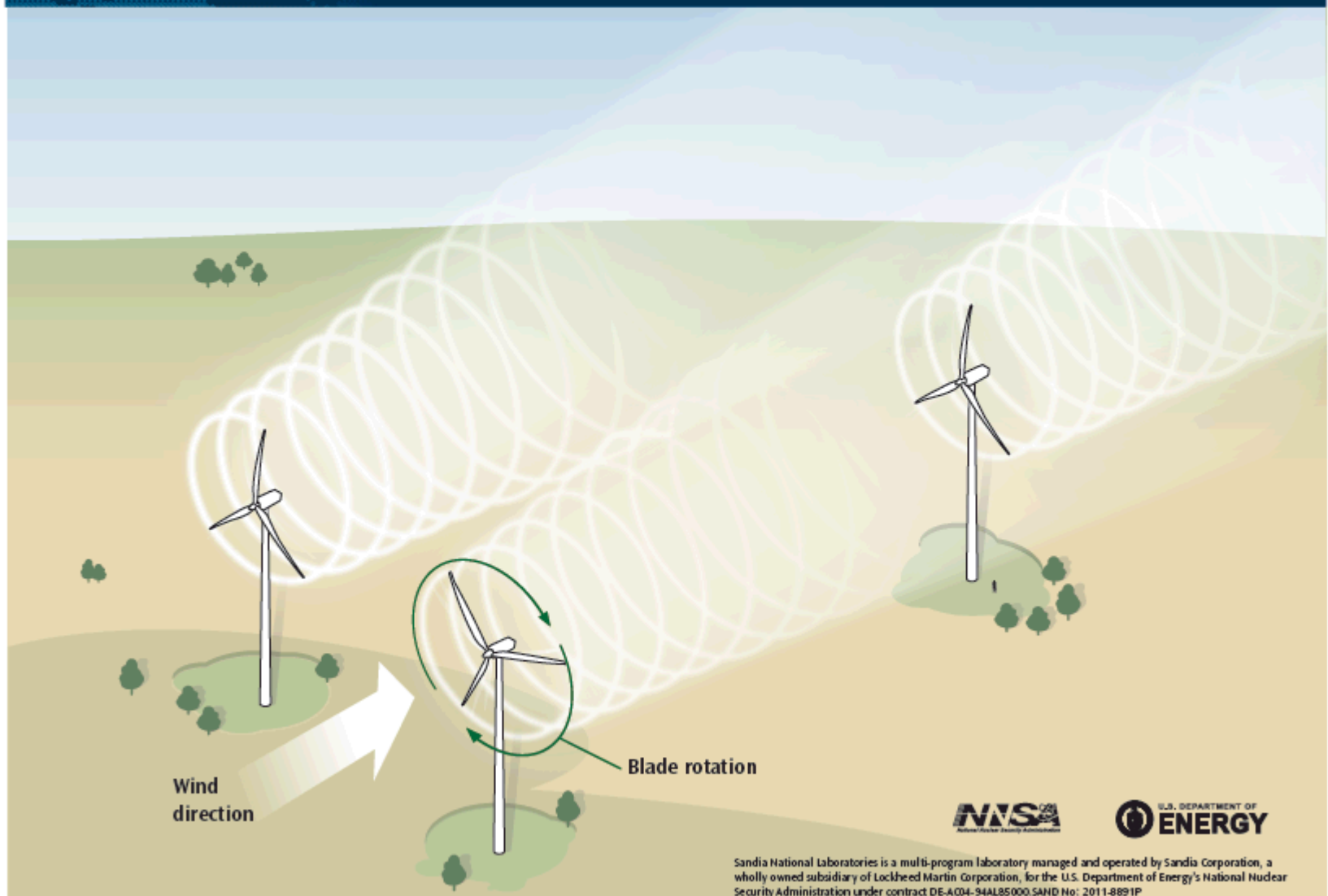
- ***DOE/SNL Objectives of Region-5 Test Facility***
- ***Test Site Proposal Review***
- ***Progress Updates***



DOE/SNL Objectives of Region-5 Test Facility



Exceptional service in the national interest



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DOE/SNL Objectives

■ **Study of turbine to turbine interaction**

- *Tip vortex, wake growth, wake mixing, meandering wakes*
- *Inflow turbulence, low-level jets, advanced features*

■ **Advanced wind turbine rotor development**

- *Passive load control: bend-twist coupling, blade sweep, flatback airfoils*
- *Active load control: smart rotor, nonlinear wind turbine control, smart turbine design*
- *Advanced sensing technologies: operational monitoring, structural health monitoring, prognostics*



DOE/SNL Objectives II

- **Aerodynamics, aero-elasticity, and aero-acoustics testbed**
 - *Inboard aerodynamics, 3D blade flow, NUMAD / BPE design tool advancement, near-blade acoustic generation, acoustic propagation, acoustic beam-forming*
- **Other suggestions**
 - *High-risk wind energy technology*
 - *Vertical Axis Wind Turbines and application to offshore*
 - *Damage-representative turbines for SHM qualification*



Test Site Proposal Review



Existing SNL/USDA Test Facility

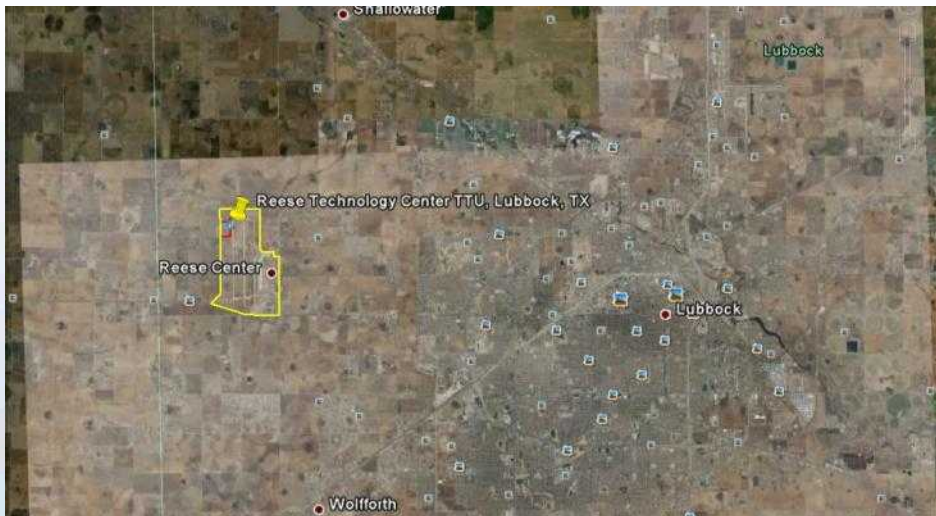


Objectives and Approach

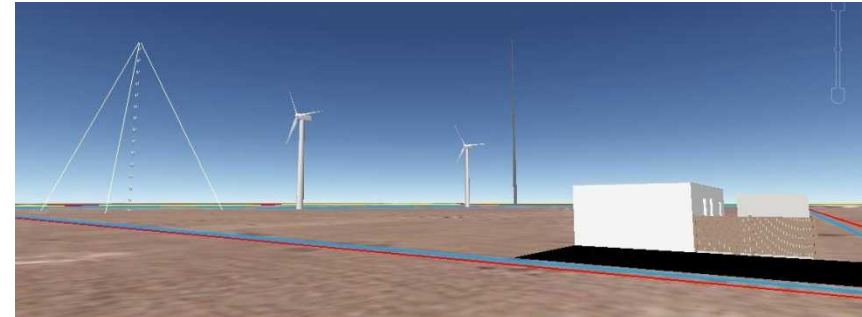
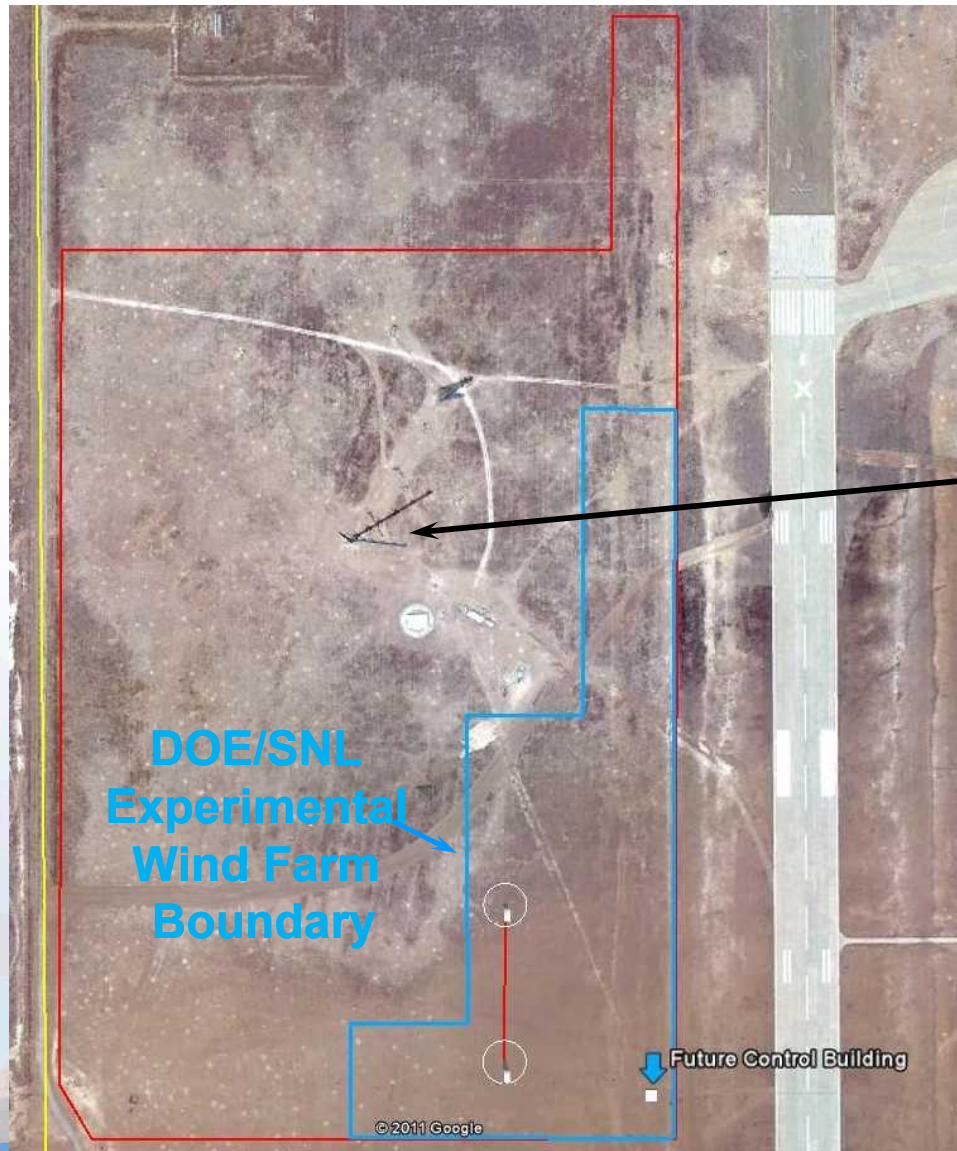
- **What:** SNL is recapitalizing the DOE / SNL testing facilities.
- **Why:** Variable-speed variable-pitch turbine operation with relevant Reynolds numbers are required to transfer new innovative technologies to industry, i.e. buy down high-risk. USDA is less committed to supporting wind energy (Change in mission).
- **Who:** A research institution committed to wind energy research and education, capable of supporting testing facilities, personnel, schedule, and process.
- **When:** Currently awaiting NEPA and PREP approval from DOE SSO. Working to finalize turbine procurement (critical path).
- **Where:** Texas Tech University most committed and viable to hosting the site.



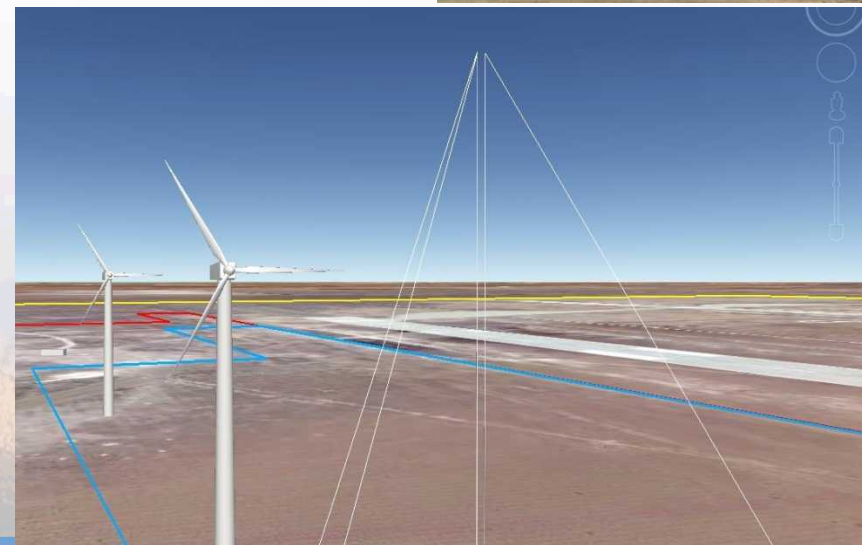
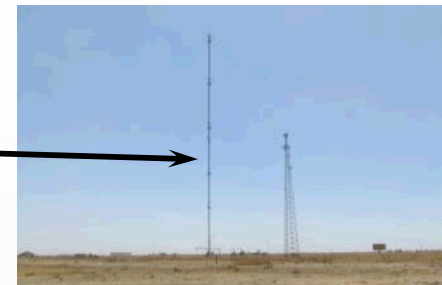
Tentative Site Plan



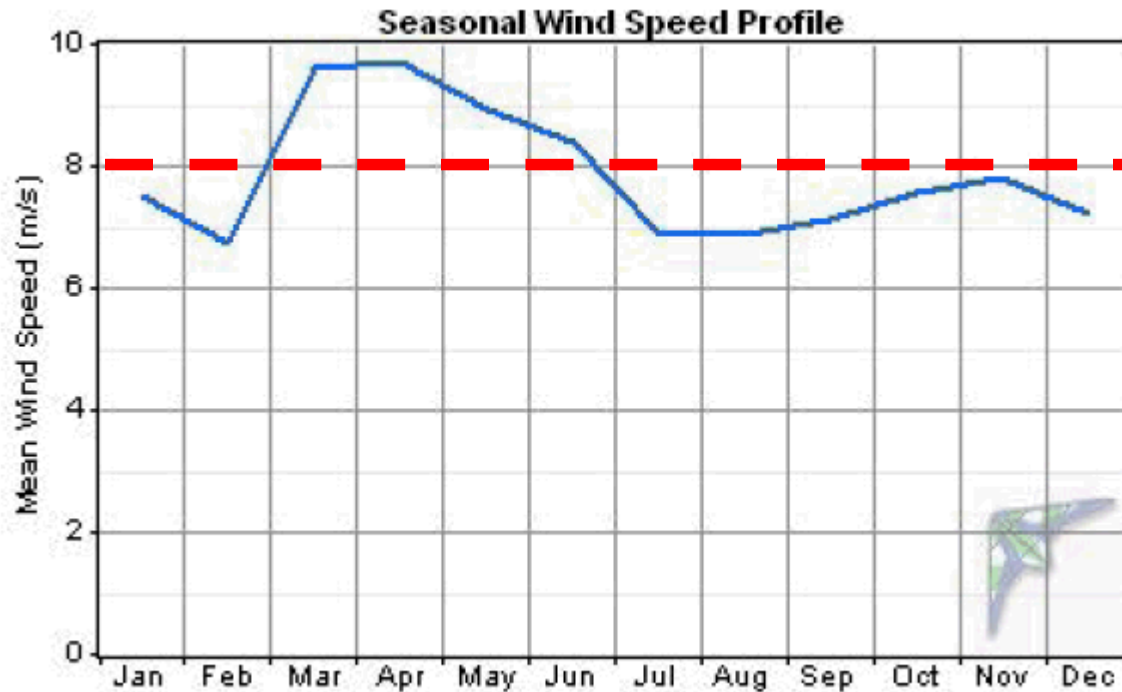
Tentative Turbine Site Plan



**200m
Met
Tower**

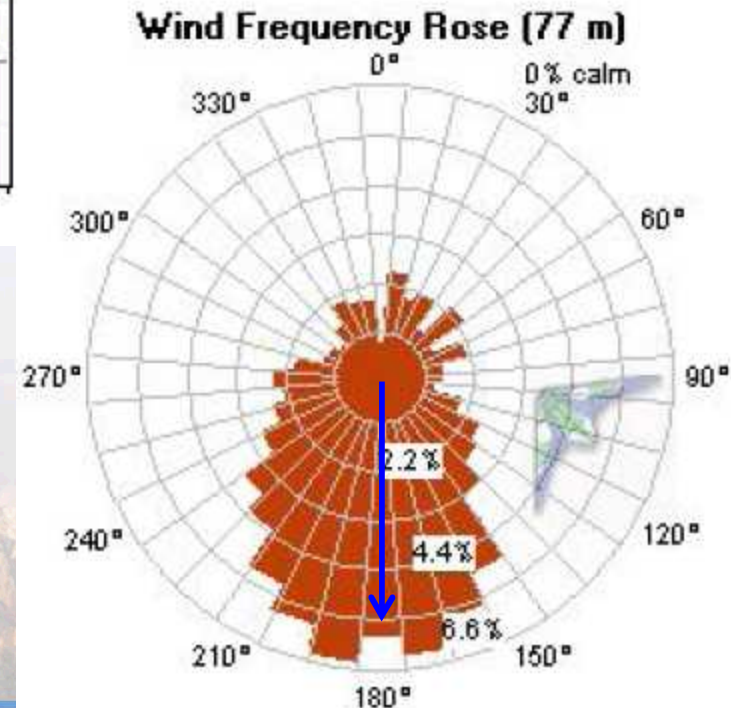


Wind Resource Assessment



**8 m/s at 77 m
(7.5 m/s at 50 m)**

Class 5 Wind Site!



**Consistent Wind
South
180.5° Average**

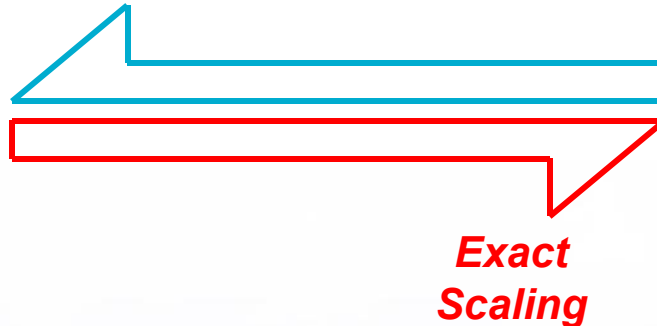


What is Research-Scale?

Research-Scale



*Minimum research
cost and time*



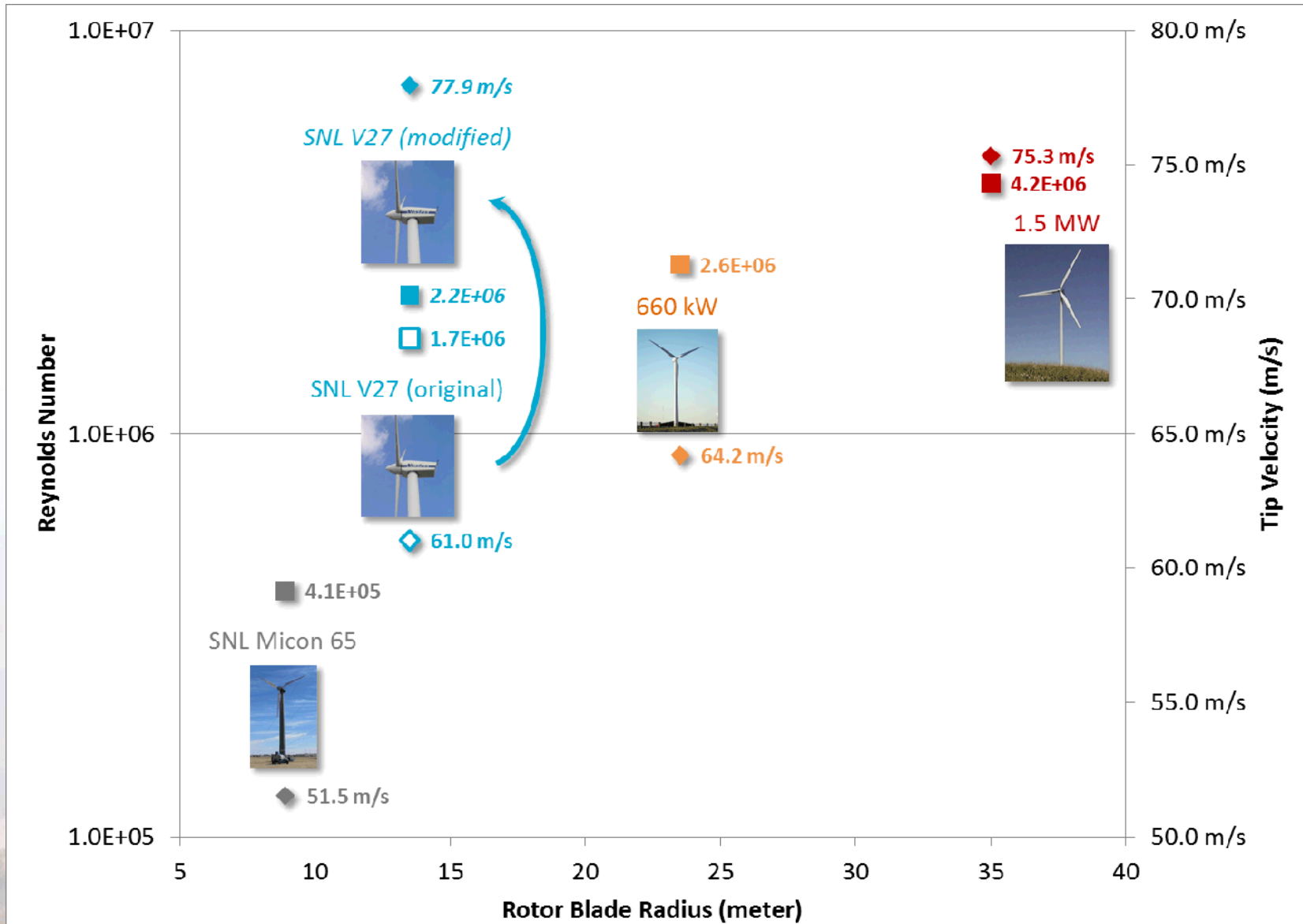
Megawatt-Scale



- A cost-efficient size for which research can be directly scaled to larger, more costly and time-consuming sizes.
- Requirements:
 - Operation at Reynolds Number (scaling parameter) between 10^6 and 10^7
 - Tip speeds approaching 80 m/s for acoustics and large rotor projects
 - Variable-speed variable-pitch operation
 - Minimal cost and time associated with research operations
 - Highly reliable turbine
 - Minimal restrictions on publication and intellectual property

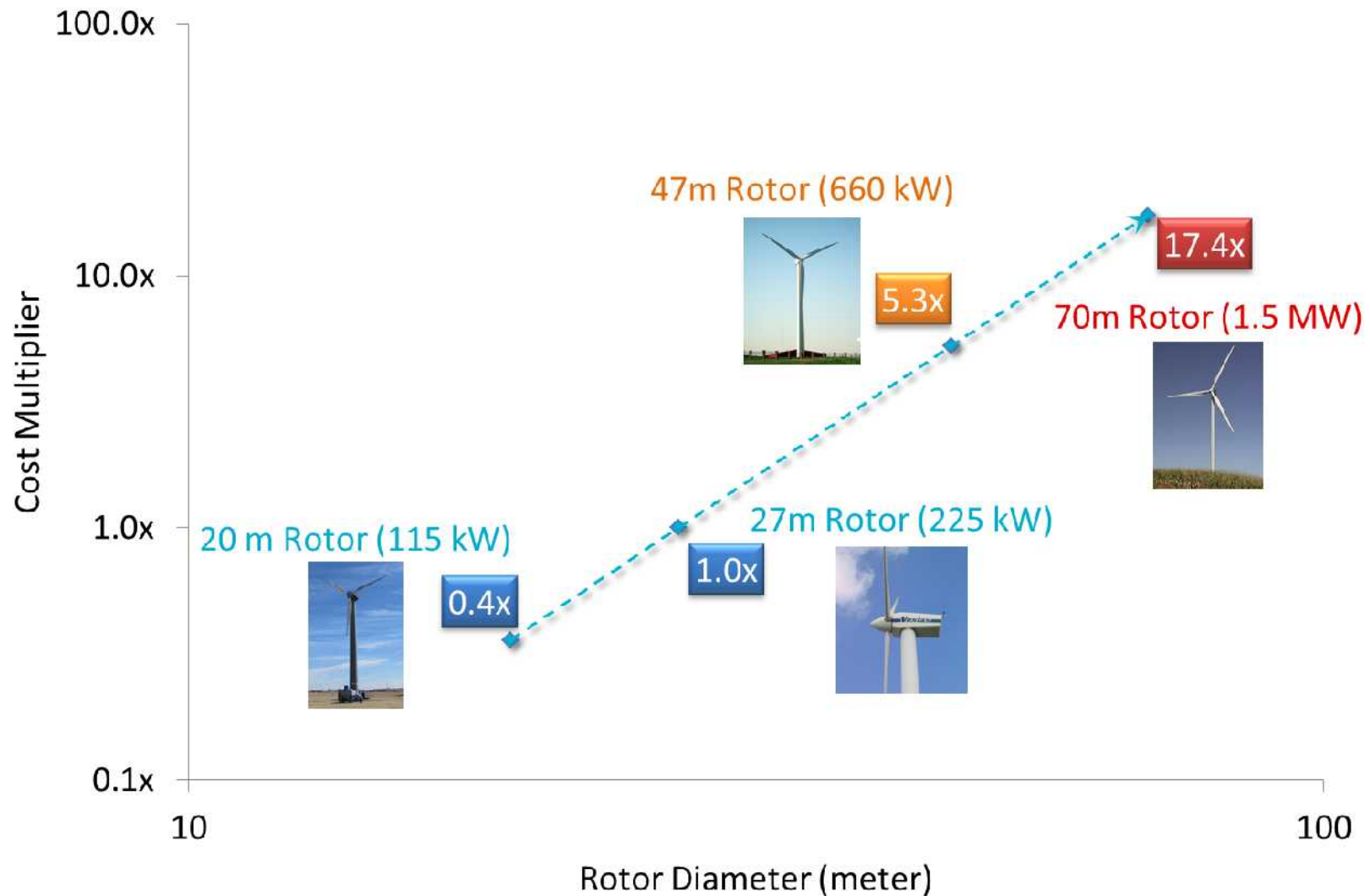


Aerodynamic Scaling



Cost Efficiency

Rotor and Mold Cost Multiplier from V27 Baseline



Crane Cost Comparison

Research Scale (225 kW)



Costs
\$5,000 v. \$250,000

Scheduling
Days Ahead v. Months Ahead

Testing Risk
Low v. High

Megawatt Scale



Technical data LR 1400/2	
Max. lifting capacity	400 t
Max. lifting height	162 m
Max. reach	120 m
Center engine/crane engine	Liebherr 6-cylinder turbo-diesel
Power	200 kW
Track width	7.5 m
Max. superstructure ballast	155 t
Max. counterballast	43 t
Max. derrick ballast	260 t x R 15 m



National Open-Source Research Asset

*DOE / SNL Rotor Blade
Designs*

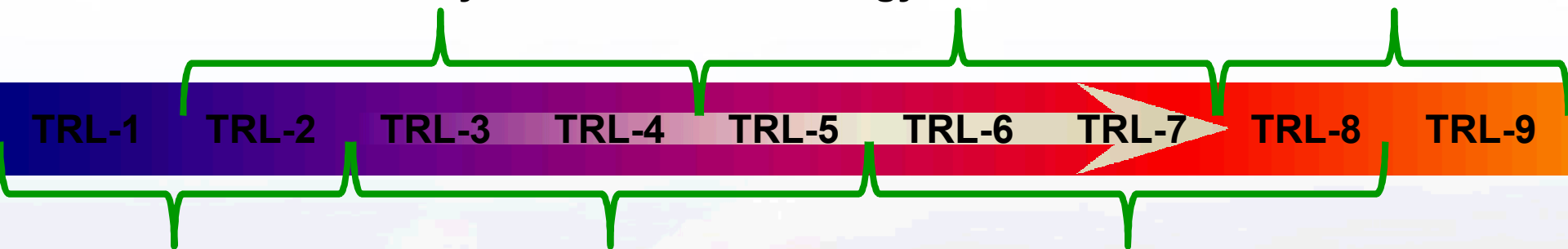


Feasibility Proof



*DOE / SNL
FAST / ADAMS
Model of V27*

Technology Demonstration Commercialization



TRL-1

TRL-2

TRL-3

TRL-4

TRL-5

TRL-6

TRL-7

TRL-8

TRL-9

Basic Research

Technology Development

Sub-Scale Testing



*DOE / SNL Advanced Blade
Testing at NREL-NWTC*



*DOE / SNL
Experimental
Wind Farm at
TTU*



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Research-Scale Examples of Success

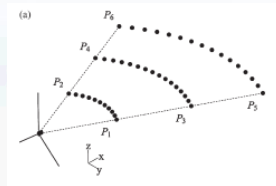
Risø DTU
National Laboratory
for Sustainable Energy



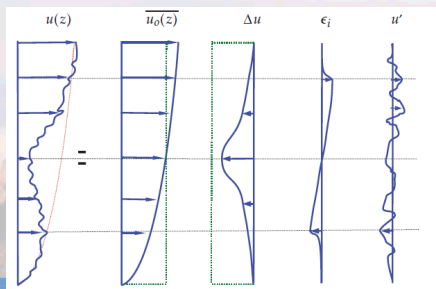
- “Light detection and ranging measurements of wake dynamic Part I & II” 2011



LIDAR Scanning of 95 kW Turbine Wake

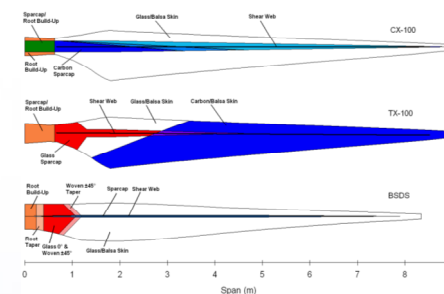


Decomposition of Wake Deficit



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- CX / TX / BSDS Blade Family Study



Fabrication and Testing at the 115 kW Scale



USDA United States
Department of
Agriculture
**Conservation & Production
Research Laboratory**

Result: **24% reduction in damage**
equivalent load and initiated industrial
use of carbon, flatback airfoils and twist-
bend coupling.



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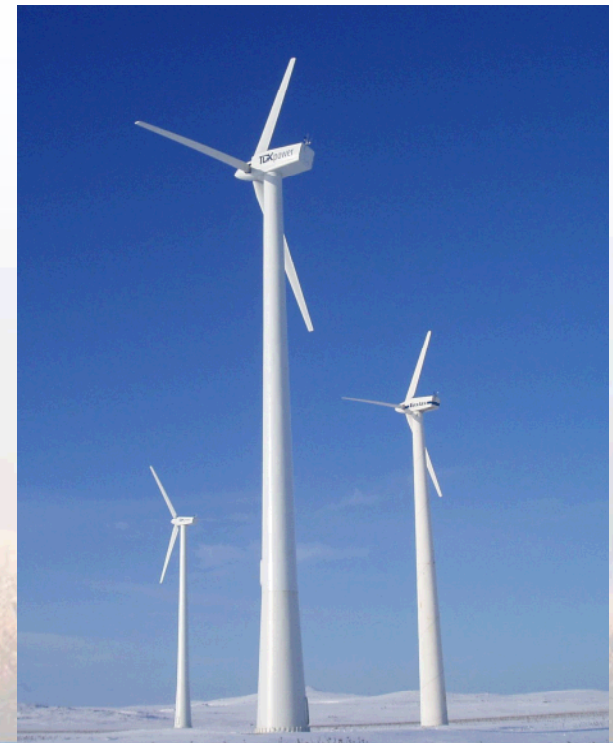
Proposed Test Turbine

Modified Vestas V-27

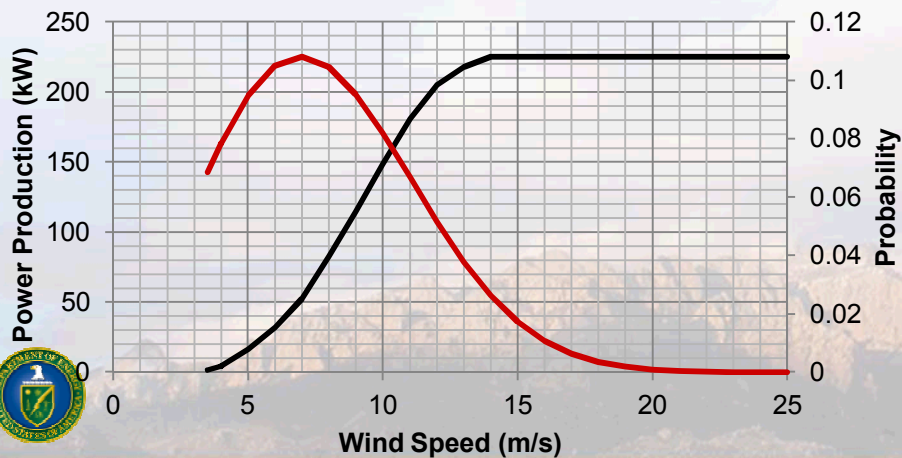
- 300 kW (0 – 55 rpm)
- 13 m (43 ft) Blade Length
- Pitch Control in Region 3
- 30 m (98 ft) Tower Height
- Reynolds Number $\sim 2 \times 10^6$
- Highly reliable

Site Production

- 7 m/s hub-ht. average
- 92 kW Average
- 41% Capacity Factor

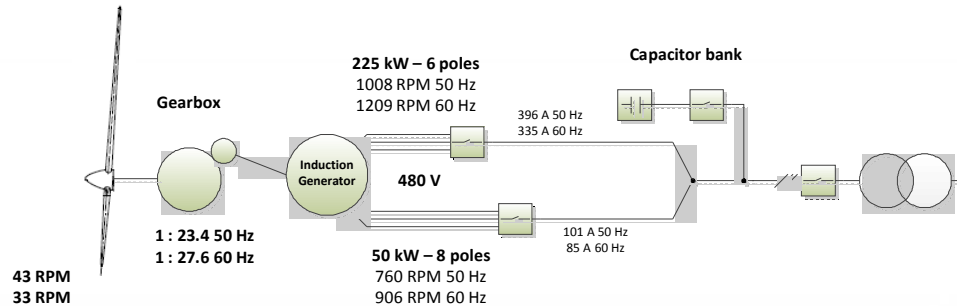


— V-27 — PDF

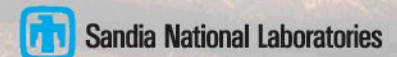
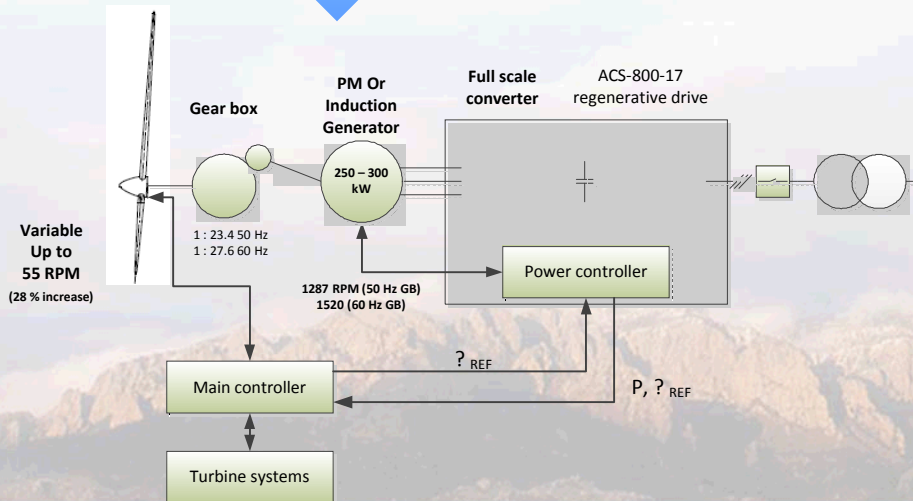


Variable-Speed Upgrade

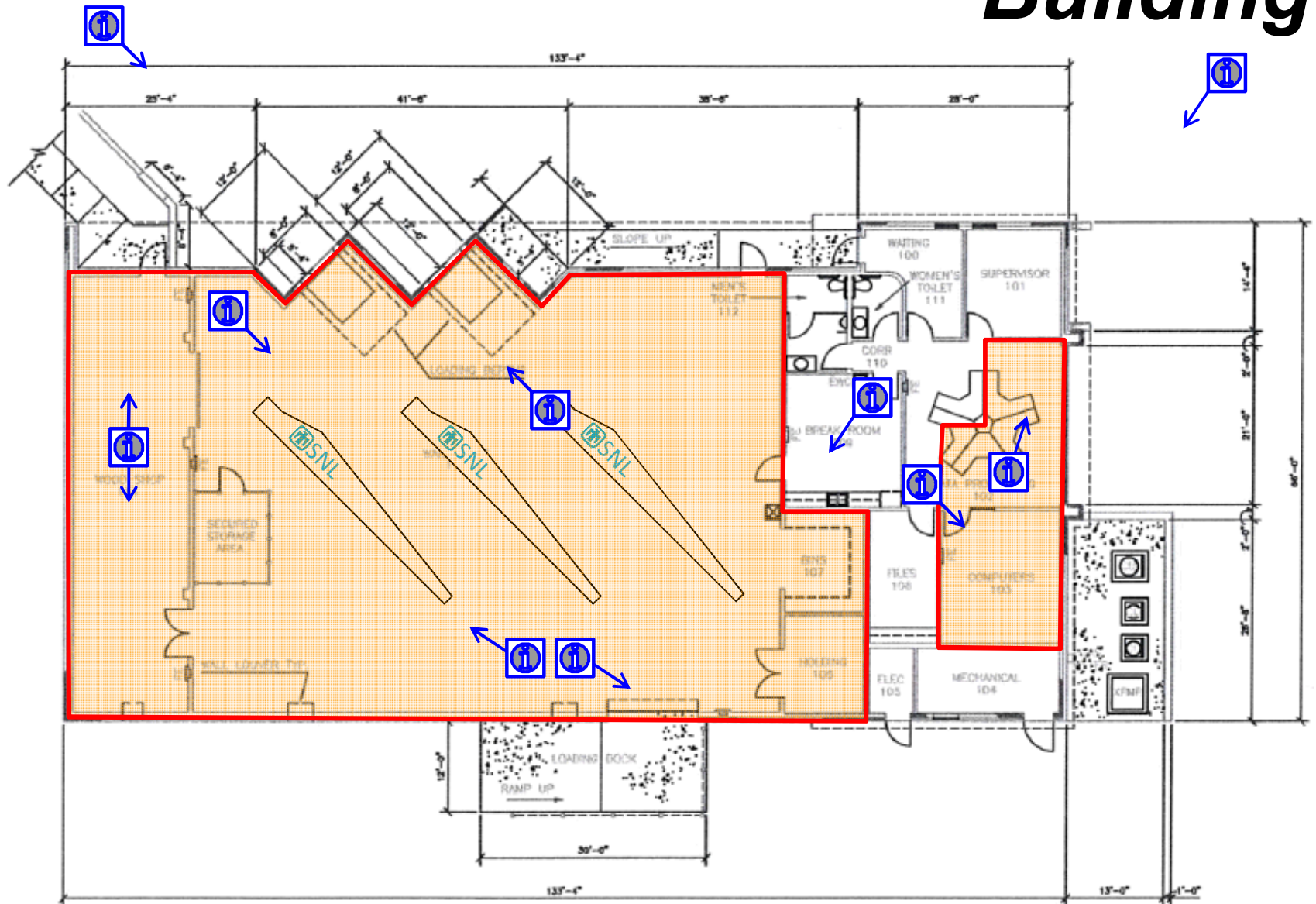
Fixed Speed



Variable Speed



Repurposed Assembly Building



Progress Updates



Current Work

- **VESTAS:** Vestas R&D Americas, Houston, TX is the worldwide leader in wind turbines and is committed to collaborating at the new DOE/SNL Experimental Wind Farm. Vestas is quickly working to place contracts and agreements to purchase a refurbished V-27 and install the foundation within the DOE/SNL Experimental Wind Farm.
- **SNL/TTU/NIRE Agreement:** Annual operating contracting is being finalized and a staff posting is currently open for applicants.
- **NEPA:** Completed documentation was submitted to DOE/SSO on October 3. Awaiting direction on next steps.
- **Preliminary Real Estate Property Agreement (PREP):** PREP was submitted to DOE/SSO on November 17. Awaiting direction and next steps.
- **Turbine Procurement:** Finalizing request for quote (RFQ).
- **Turbine Siting Analysis:** Completed, awaiting approval of list of reviewers submitted to DOE Wind.
- **Installation Execution:** Awaiting placement of turbine contract and NEPA feedback from DOE SSO.















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NOTICE
NO SMOKING
NO OPEN FLAMES
NO DRUGS

CAUTION

TEXAS TECH
WIND ENGINEERING



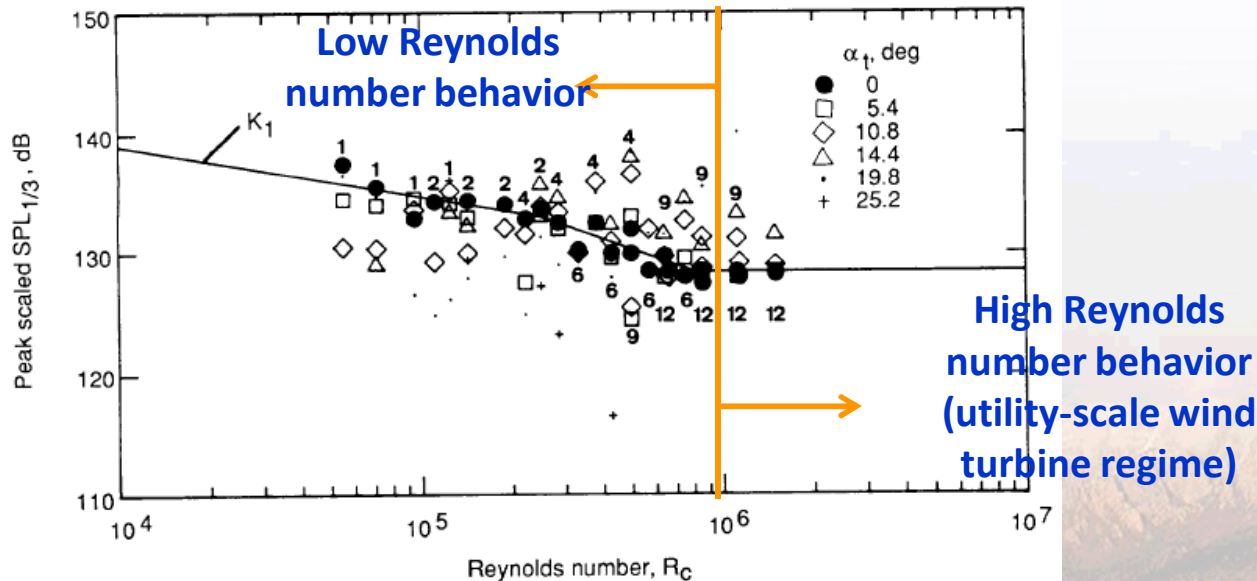
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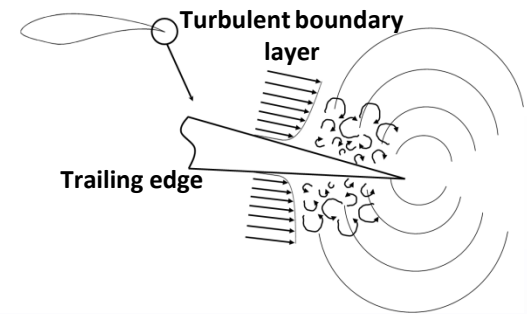


Wind turbine aerodynamic noise scaling

Dependence of trailing edge noise amplitude on Reynolds number



Wind Turbine Trailing Edge Noise



Measurement of blade trailing edge noise (S. Oerlemans, Ph.D. Thesis, U. of Twente, 2009)



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