

# Programs centered in Dept. 1814 at SNL which fund SAND2011-4809P Microscale Materials Model Development

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## i) Predicting Performance Margins (PPM):

Connecting nano- and microscale variability to uncertainty in structural metals

Task 1: Nanoscale framework for crack initiation and growth in Ta and Ta alloys.

Task 2: Microscale effects of defect fields in Ta and Ta alloys.

Task 3: Connecting microstructural variability to performance margins in structural metals.

## ii) Advanced Certification Program (ACP)

Capturing the physics of the high rate deformation of Ta

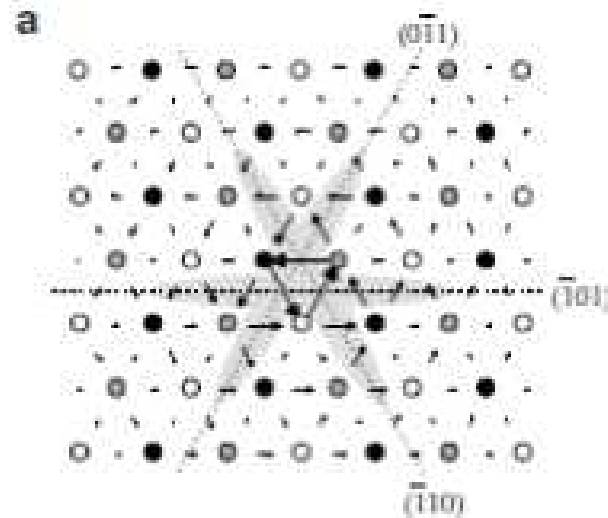
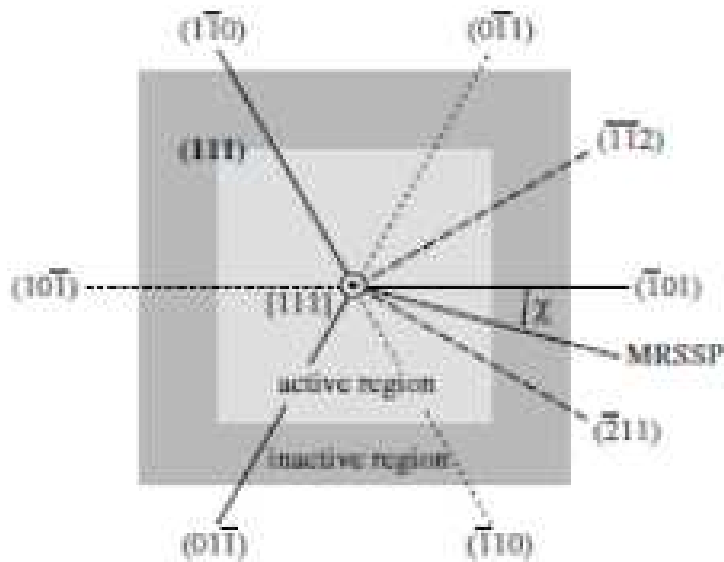
**Focus:** - BCC crystal plasticity constitutive model development  
- Incorporating a length scale in polycrystal plasticity models  
- Development of 'scale relevant' validation methods.

Primary Collaborators: Corbett Battaile, Chris Weinberger, Liz Holm, Brad Boyce, Blythe Clark

DAGG samples: Eric Taleff and Nick Pedrazas, Univ. Texas

# Summary of Atomic Scale simulations for screw dislocation motion in BCC metals

## Illustration of Model Geometry

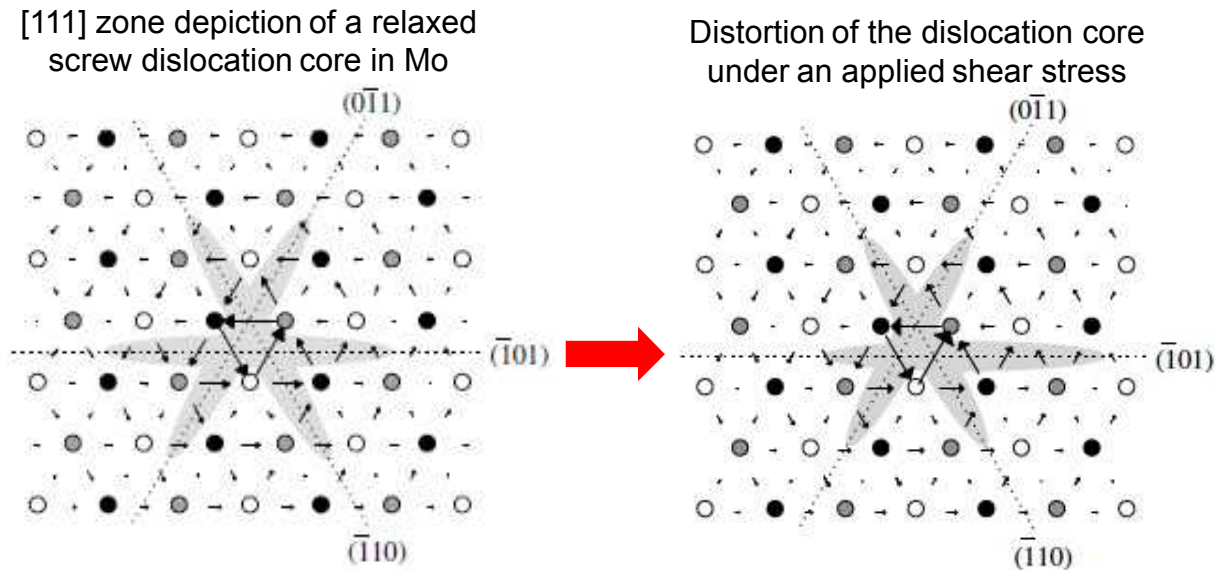


1570 atoms in active region

- Bond order potential model, using potentials for Molybdenum and Tungsten
- Periodic boundary conditions in z-[111] direction (3 planes)
- Insert infinite screw dislocation, allow model to relax

# Physical model for dislocation motion in BCC metals

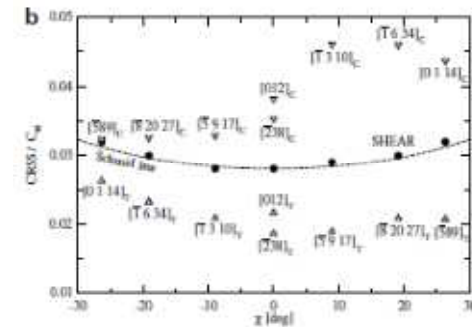
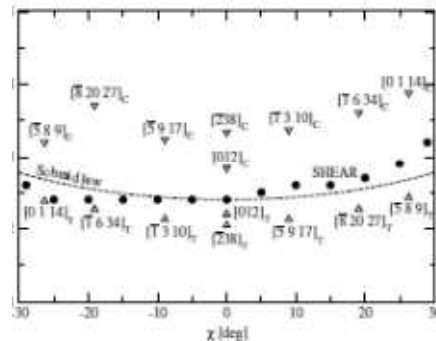
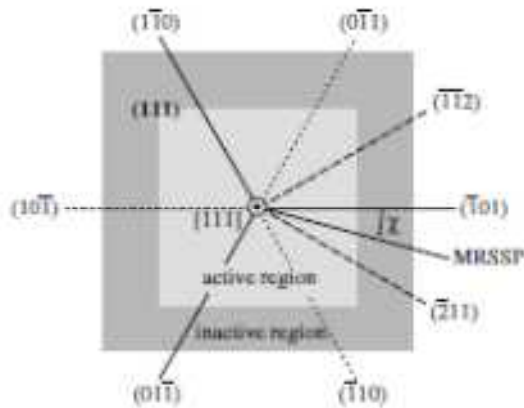
- Simulations reveal the screw dislocation core spreading onto adjacent  $(110)$  planes in BCC metals.
  - Core spreading creates a **significant Peierls barrier** to dislocation motion.
  - Because the dislocation spreads onto three planes, motion can be affected by stress components outside the preferred slip plane, i.e. **non-Schmid stresses**.



Groger, Vitek et al. *Acta Mat.* **56** (2008) 5412

# Simulation studies used to isolate the stresses that initiate dislocation motion

- Load by pure shear in the maximum resolved shear stress plane  
 $\chi < 0$ , nearest (112) plane is sheared in the twinning sense, for  $\chi > 0$ , nearest (112) plane is sheared in the antitwining sense.
- Loading in Tension and Compression

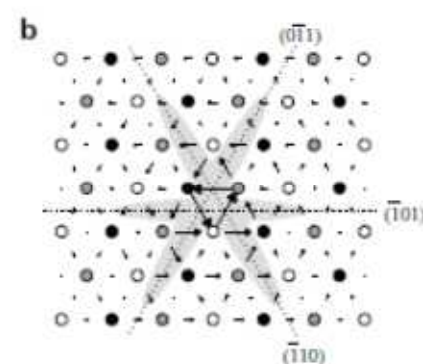
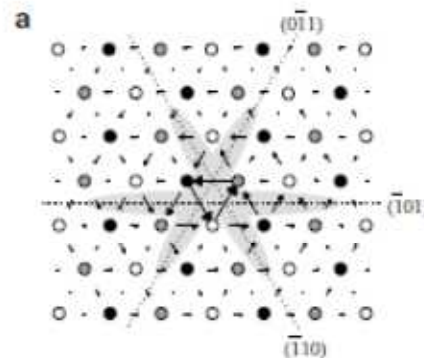
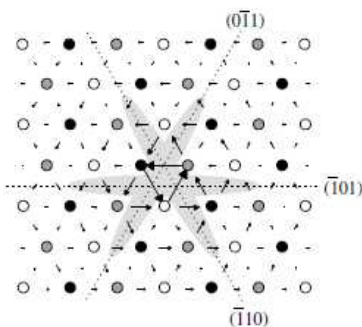


- Loading by shear stress perpendicular to the slip direction

relaxed core – no stress

after applying positive  $\perp$  shear stress

after applying negative  $\perp$  shear stress



# Yield criterion defined by results from combined shear stress loading in atomistic simulations

Groger and Vitek defined their results in this form:

$$\underbrace{\sigma_{cr}^{app}}_{\text{applied stress}} \underbrace{\left[ a_0 \mathbf{m}^{(s)} \mathbf{n}^{(s)} + a_1 \mathbf{m}^{(s)} \mathbf{n}^{(s')} + a_2 \left( \mathbf{n}^{(s)} \times \mathbf{m}^{(s)} \right) \mathbf{n}^{(s)} + a_3 \left( \mathbf{n}^{(s)} \times \mathbf{m}^{(s)} \right) \mathbf{n}^{(s')} \right]}_{\text{stress projection tensor, } \mathbf{P}_{\sigma}^{(s)}} = \underbrace{\tau_{cr}}_{\text{yield stress}}$$

Parameter	FCC	W	Mo	
$a_0$	1	1	1	Schmid stress
$a_1$	0	0	0.24	twinning/anti-twinning
$a_2$	0	0.56	0	out-of-plane effects
$a_3$	0	0.75	0.35	out-of-plane effects
$\tau_{cr}$	1	1.36	1.26	

**Gap: To develop similar models for other BCC metals, such as Ta and Fe, we need valid interatomic potential functions.**

# Decomposing resistance to slip in a crystal plasticity model

$$\tau^{(s)} = \mathbf{P}_{\sigma}^{(s)} : \boldsymbol{\sigma}^{app}$$

$$\dot{\gamma}^{(s)} = \frac{\tau^{(s)}}{\tau_{cr}} \left| \frac{\tau^{(s)}}{\tau_{cr}} \right|^{\frac{1}{m}-1}$$

Plastic strain rate:

$$\mathbf{D} = \sum_s \dot{\gamma}^{(s)} \mathbf{m}^{(s)}$$

$$\dot{\gamma}^{(s)} = G \left( \frac{\mathbf{m}^{(s)} : \boldsymbol{\sigma}}{\tau^{(s)}} \right)$$

Slip system  
FCC:  $\langle 110 \rangle \{111\}$   
BCC:  $\langle 111 \rangle \{110\}$   
m is the same!

$\tau^{(s)}$  is the lattice resistance  
on a slip system

$$\tau^{(s)} = \tau(T, \sigma)$$

Decompose  $\tau$  :

$$\tau(T, \sigma) = \tau_{obs} + \tau_{fric}(T, \sigma)$$

Resistance due to  
obstacles, forest  
dislocations, etc.  
May have T dependence

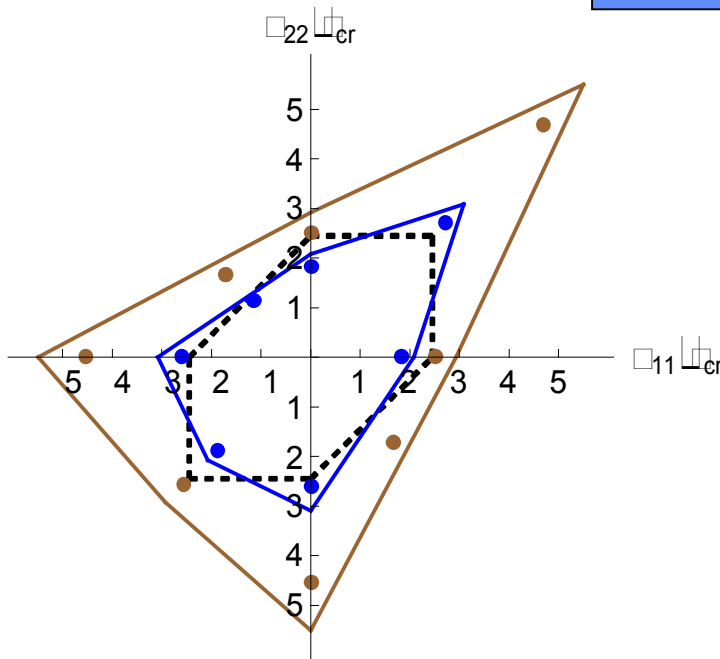
$$\text{FCC: } \tau_{obs} \gg \tau_{fric} \quad \tau_{fric} \approx 0$$

In BCC metals, screw dislocations have high lattice resistances at low temperatures and control plastic deformation

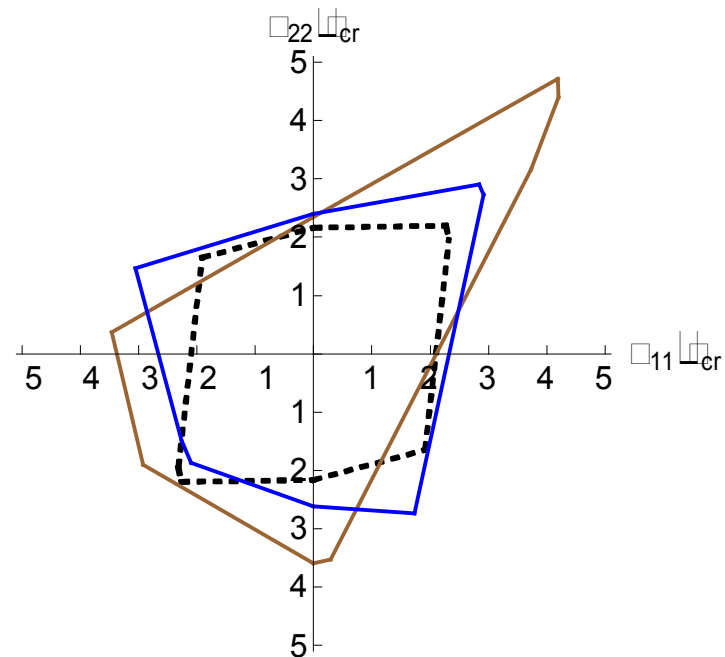
$$\text{BCC: } \tau_{fric} \gg \tau_{obs}$$

# The effect of 'non-schmid' stresses on yield surfaces of BCC single crystals

.....  $\langle 111 \rangle \{011\}$  dislocation glide  
 — + non glide component in W  
 — + non glide component in Mo



orientation  $-\langle 100 \rangle \{010\}$   
*'highly symmetric'*



orientation-  $\langle -0.180, 0.575, 0.798 \rangle, (0, -0.811, 0.585)$

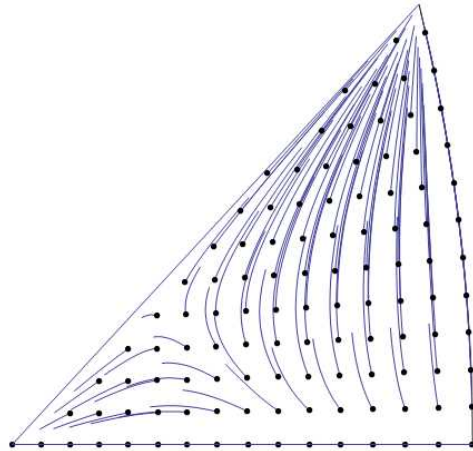
*'not symmetric'*

FE implementation- single element

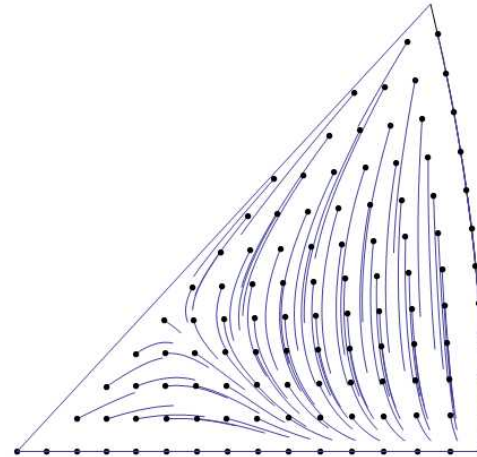
- Tungsten
- Molybdenum

# Single Crystal Rotation Paths: Isochoric Deformation to 50% strain

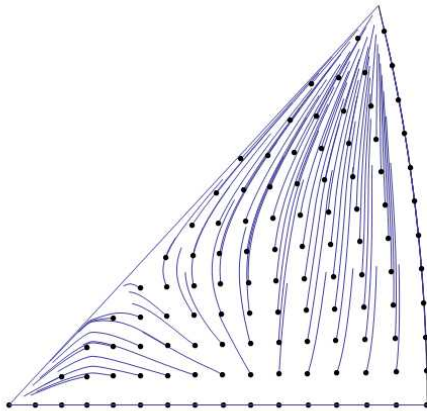
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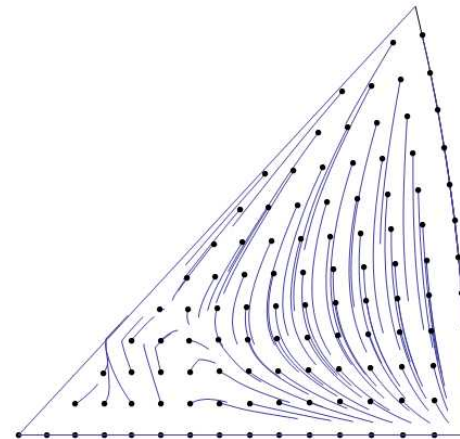
**Baseline Compression**



**Baseline Tension**



**Molybdenum Compression**

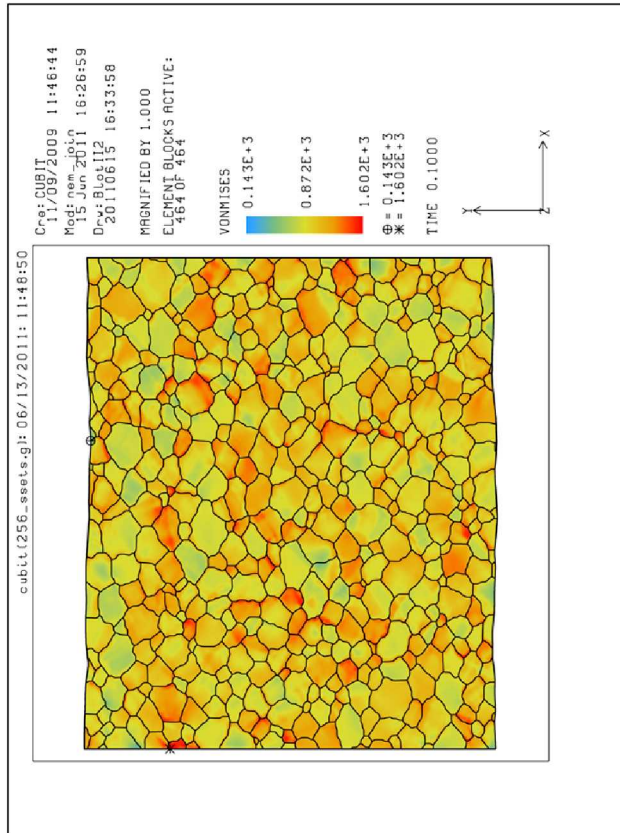


**Molybdenum Tension**

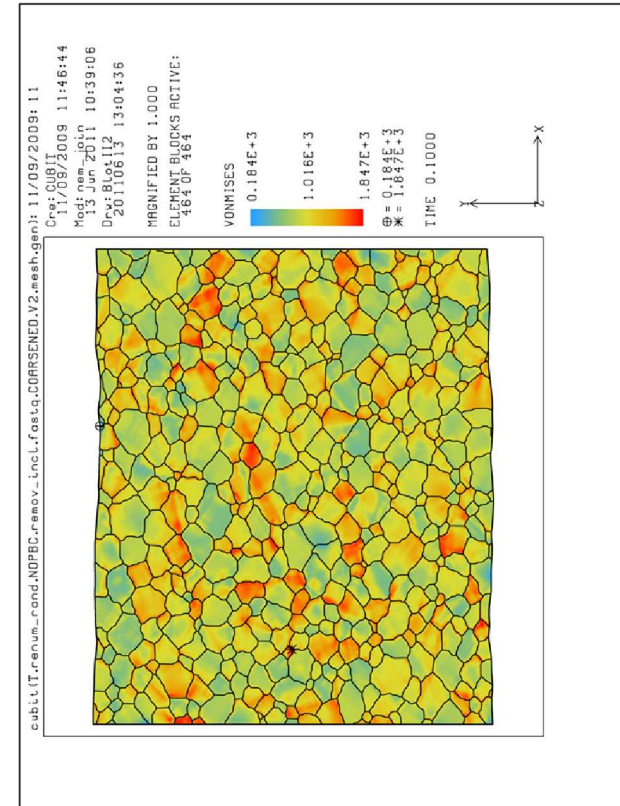


# A comparison of polycrystalline simulations

## Tension 10% Strain

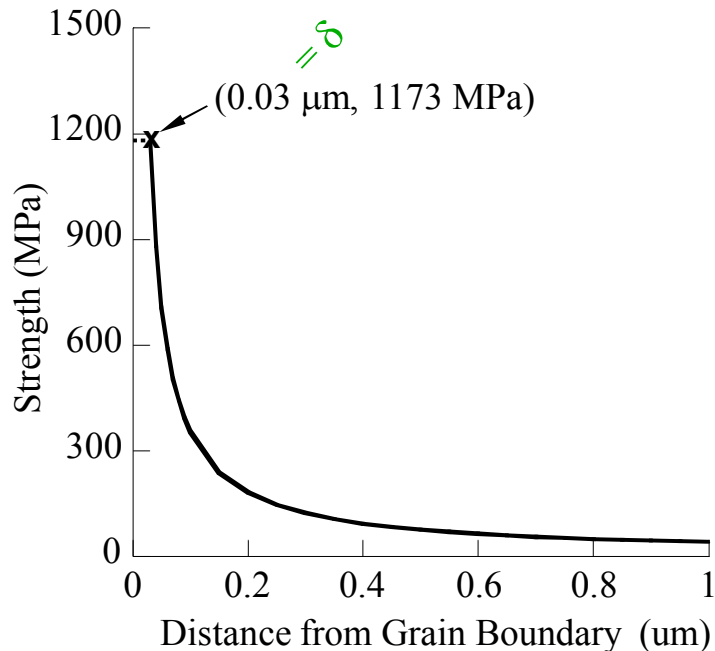


**Baseline**



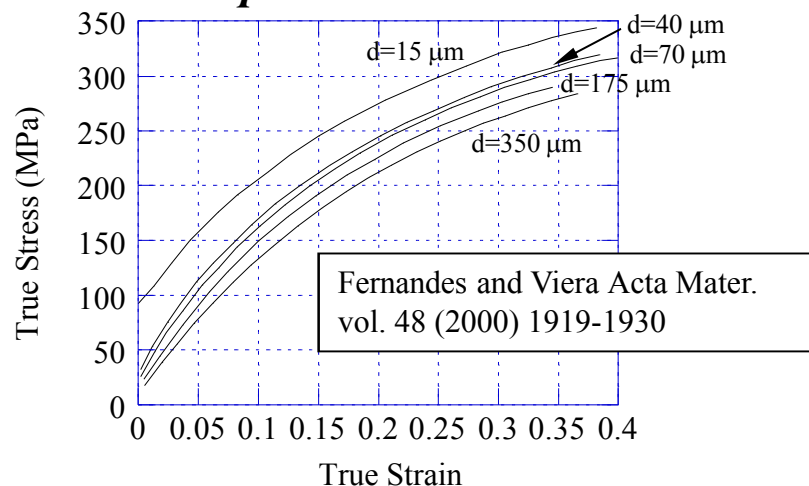
**Molybdenum**

# A simple method for incorporating a grain-size driven length scale into a polycrystal plasticity model

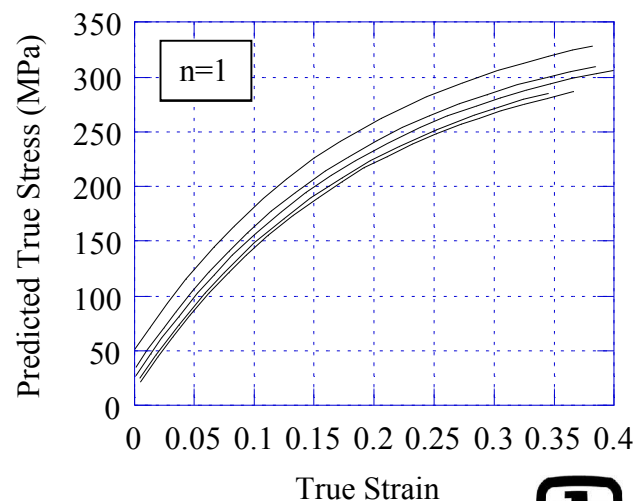


$$\sigma = \sigma_0 + \frac{c}{\max(\delta, d)^n} + \Delta \left[ 1 - \exp\left(-\frac{\theta}{\Delta} \varepsilon\right) \right]$$

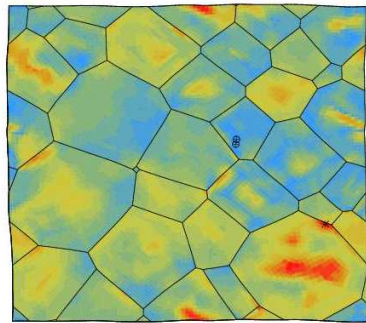
## Experimental Data



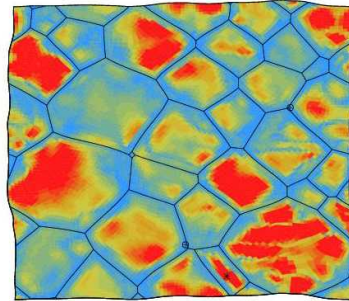
## Simulated Results



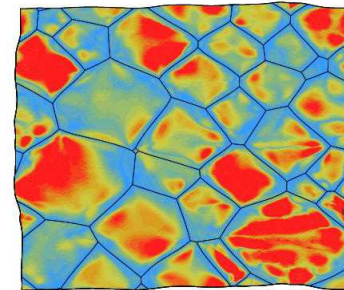
# Results suggest that simply hardening grain boundaries encourages formation of subgrain structure



$\varepsilon=0.1$

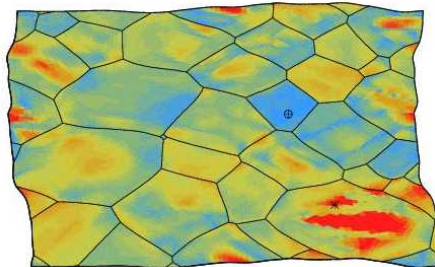


$\varepsilon=0.1$



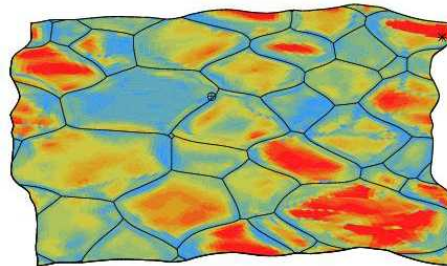
$\varepsilon=0.1$

0° Rotation 6°



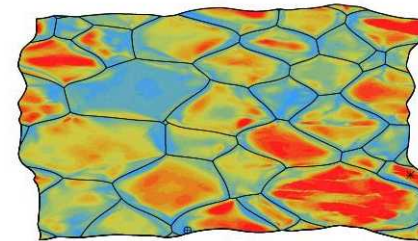
$\varepsilon=0.4$

0.1  $\mu\text{m}$  avg. grain size



$\varepsilon=0.4$

0.5  $\mu\text{m}$  avg. grain size



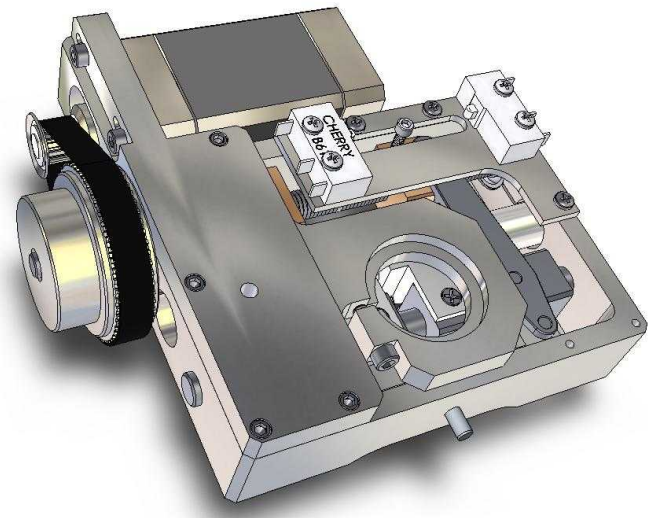
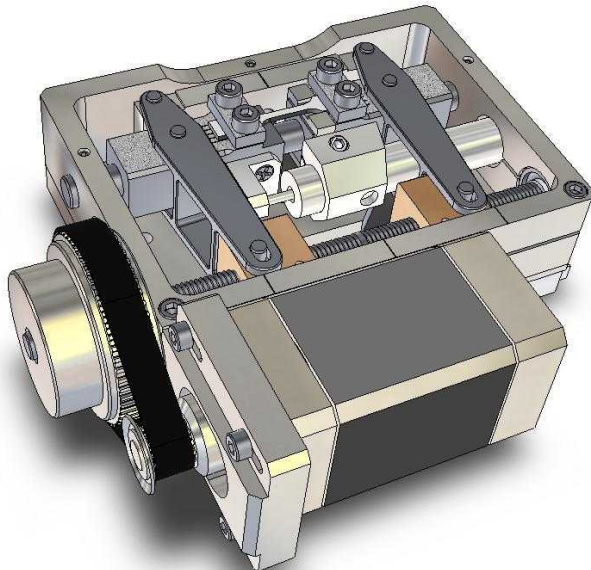
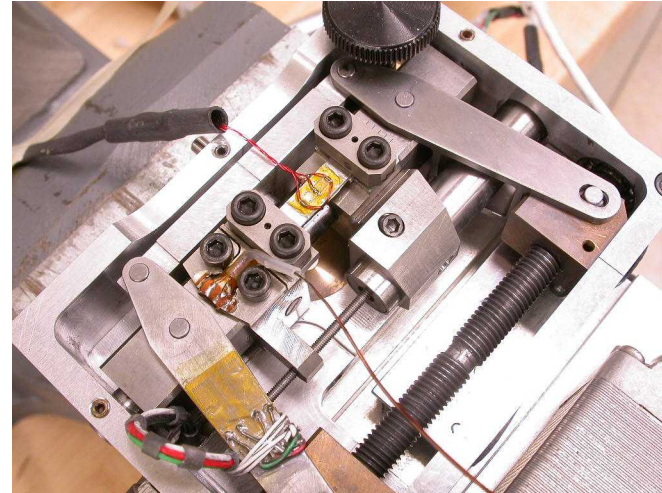
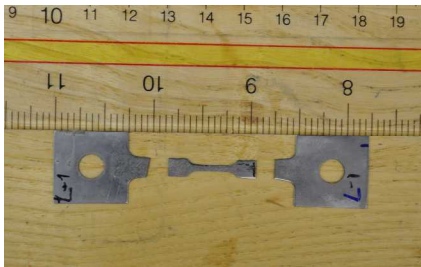
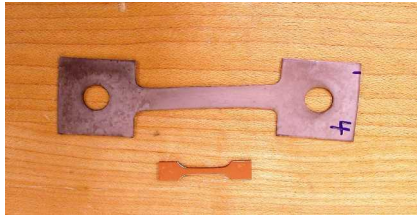
$\varepsilon=0.4$

1  $\mu\text{m}$  avg. grain size

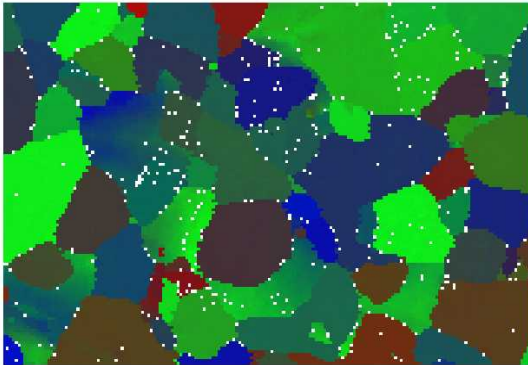
0° Rotation 20°



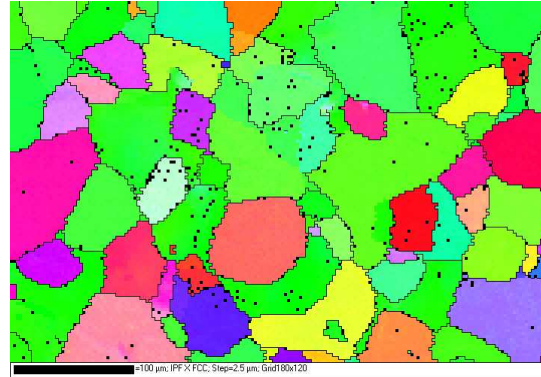
# In-Situ Tensile Testing of Tantalum Samples (single crystal and polycrystalline coupons)



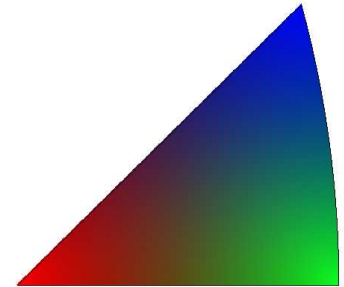
# Analyzing the Ta polycrystalline sample at 0%strain



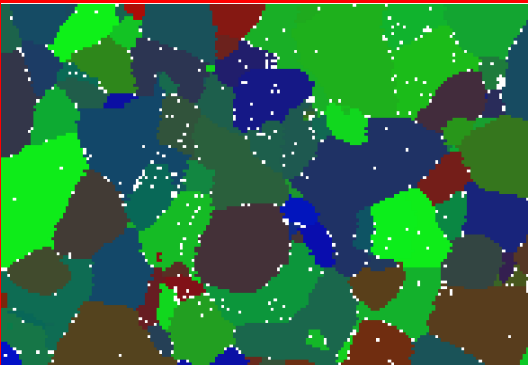
strain 0- Raw Data



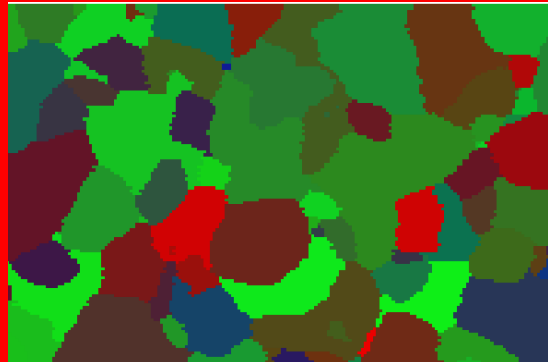
HKL map



color scheme  
for EBSD maps



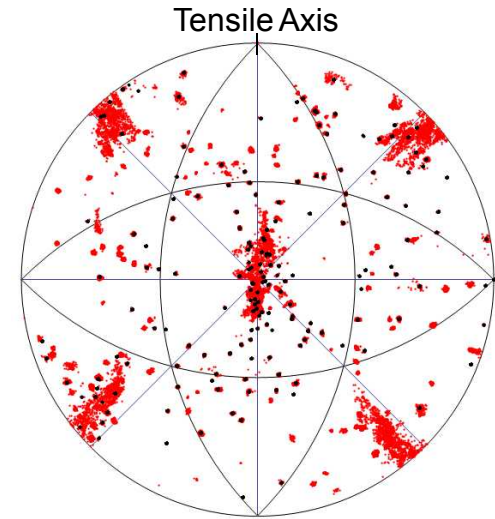
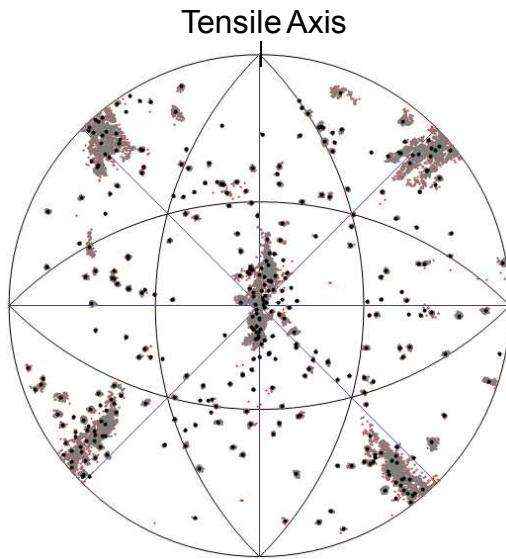
strain 0-My adaptation of quaternary  
avg. method – no neighbor fill  
applied



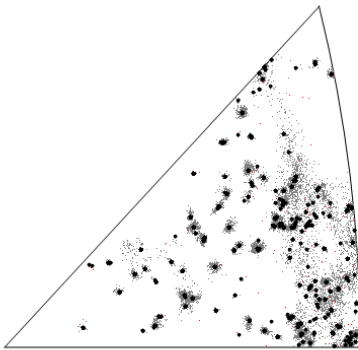
strain 0- HKL scheme for assigning a  
single orientation to a grain

NOTE THE  
SIGNIFICANT  
DIFFERENCES  
IN THE MAPS

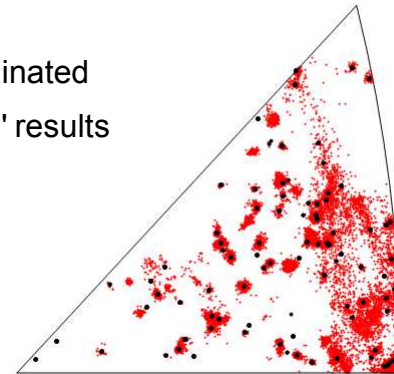
# Corresponding pole figures



- raw data
- grains containing 2 pixels or less eliminated
- averaged 'single orientation per grain' results



My result – avg. orientation not determined for grain sizes two pixels or less



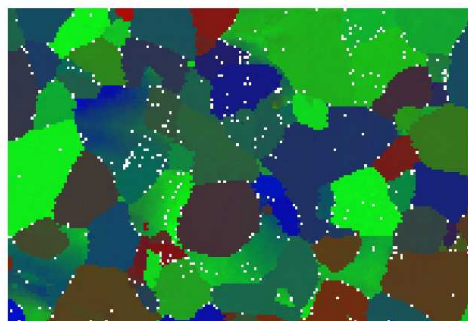
HKL algorithm for determining single orientations per grain



# A look at microstructure evolution in deforming Ta polycrystal using EBSD

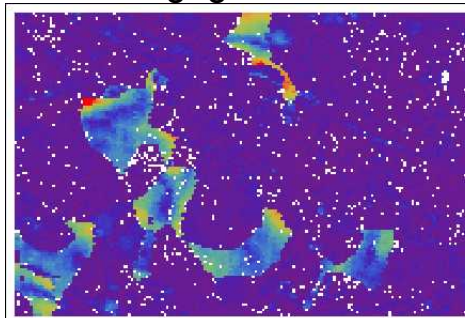
Raw Data

g0



0% Strain

misorientation relative to  
current avg. grain orientation

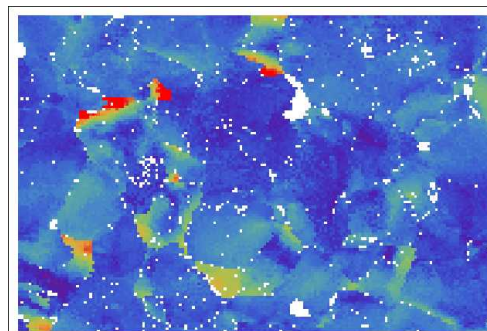


max=17°

Legend

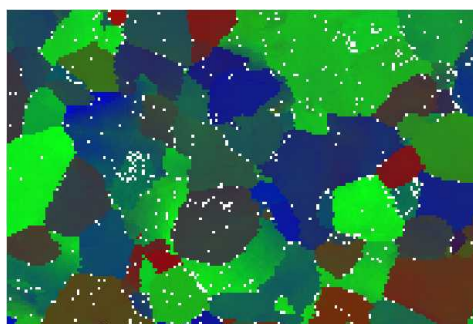


misorientation relative to  
original avg. grain orientation

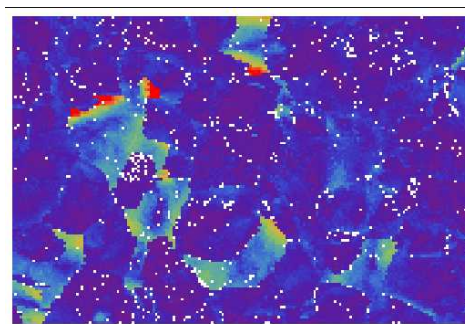


max=19°

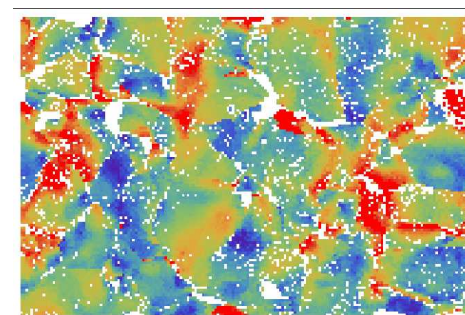
g2



~1.5% Strain

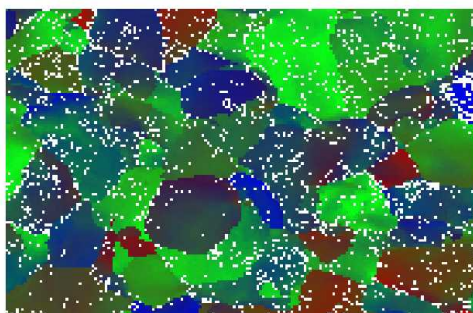


max=17°

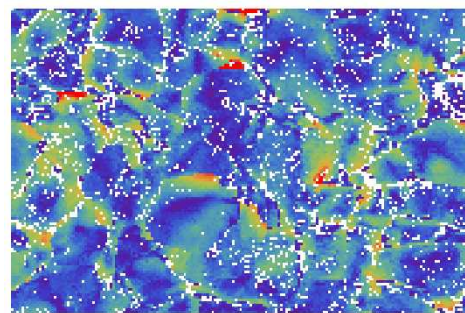


max=21°

g3



~7% Strain



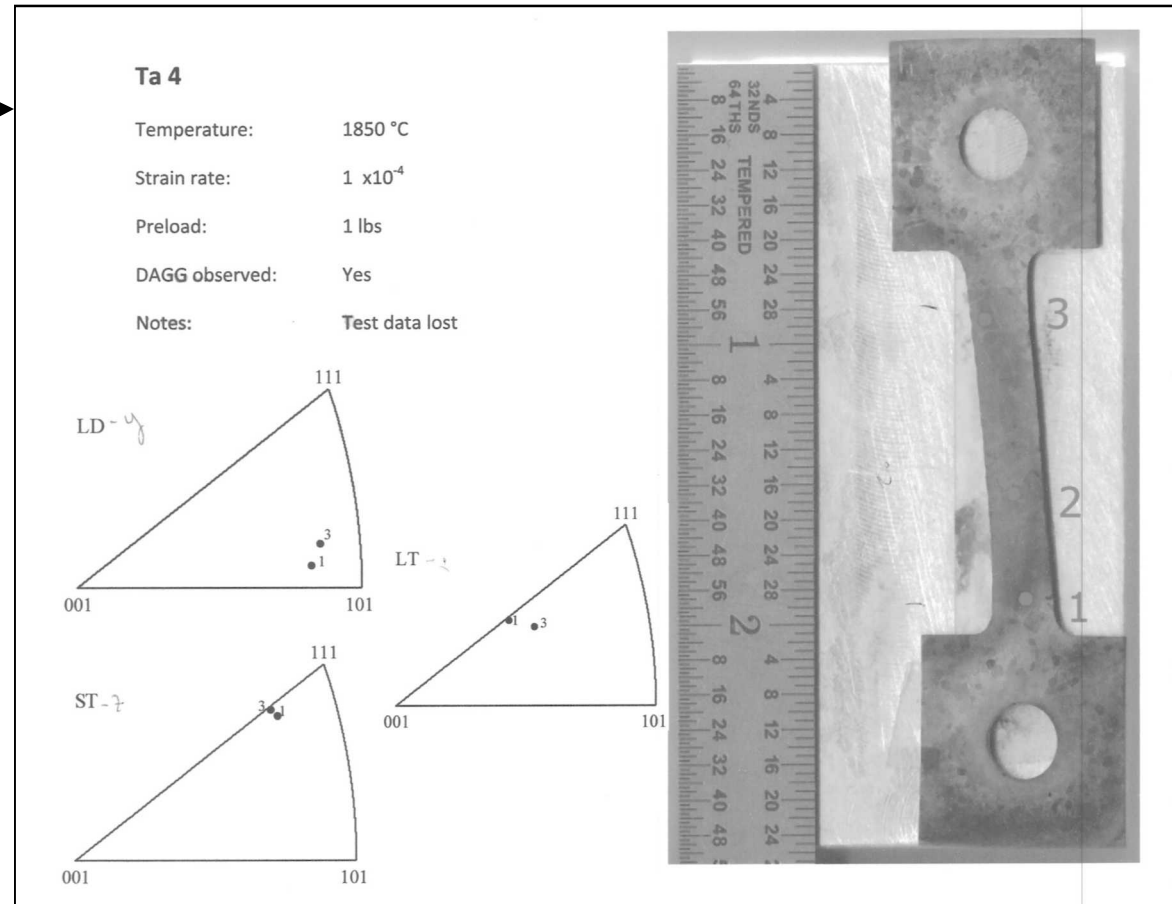
max=19°

# EBSD map(s) and CCI images collected near location 2 in the grip section on DAGG produced Ta Single Crystal

EBSD-Electron Backscatter Diffraction  
CCI-Channel Contrast Imaging

Information sheet  
provided with sample

LD (x for EBSD)  
LT (Y for EBSD)  
ST (Z for EBSD)



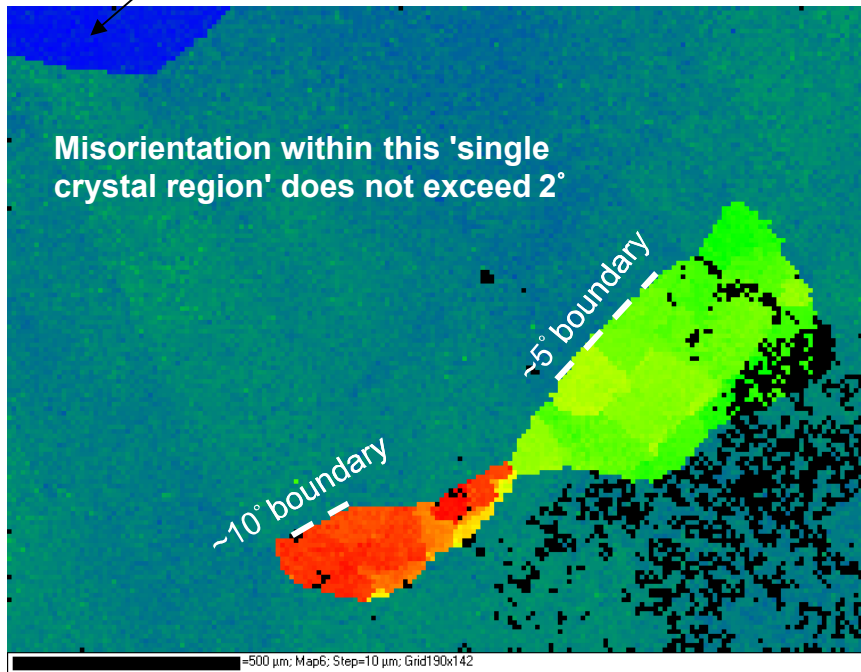
DAGG- Sample was characterized in the as-received condition



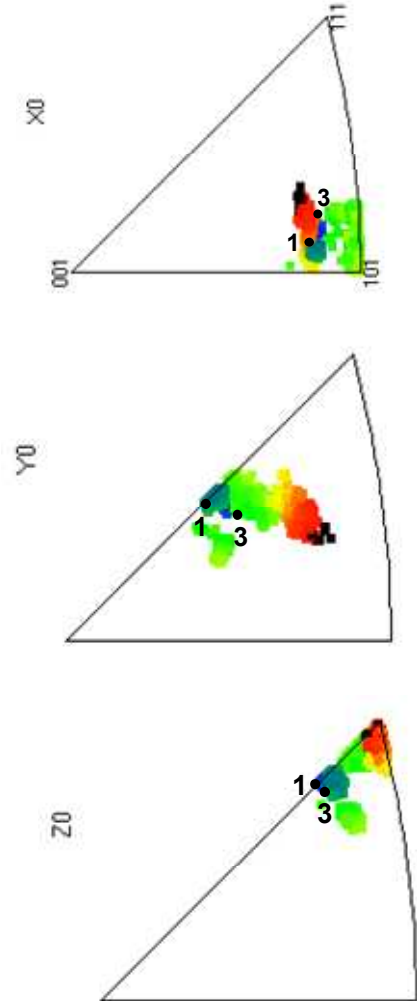
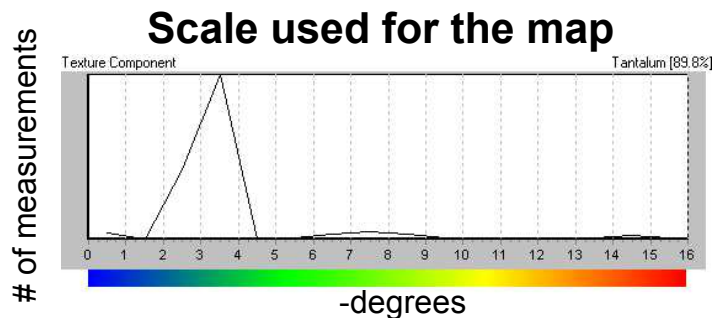
# An EBSD map on Tantalum DAGG Single Crystal

-A region selected that contained a small grain not consumed by the single crystal during the DAGG process

Reference orientation selected here

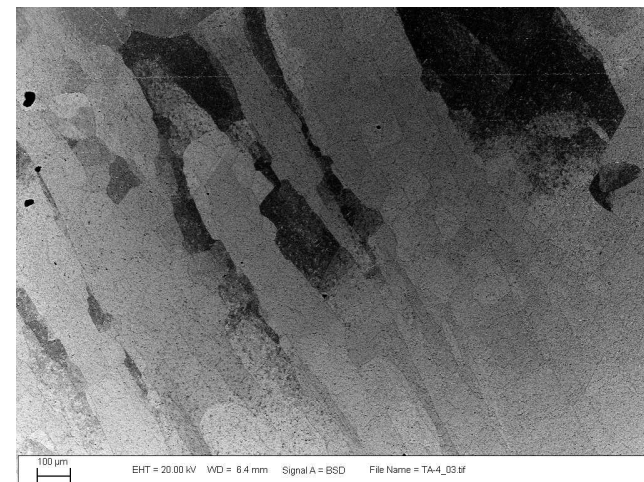
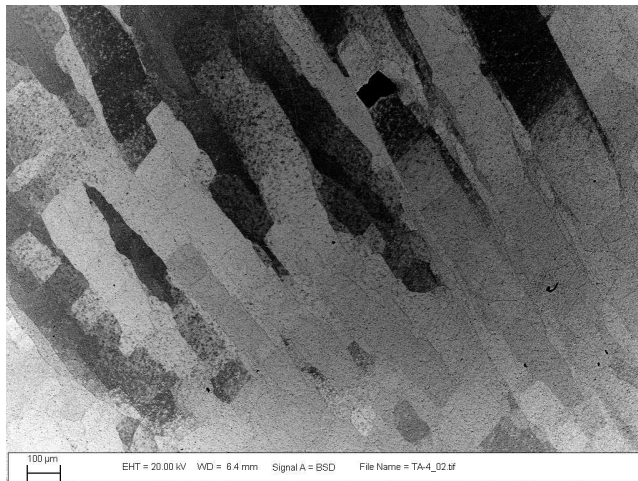
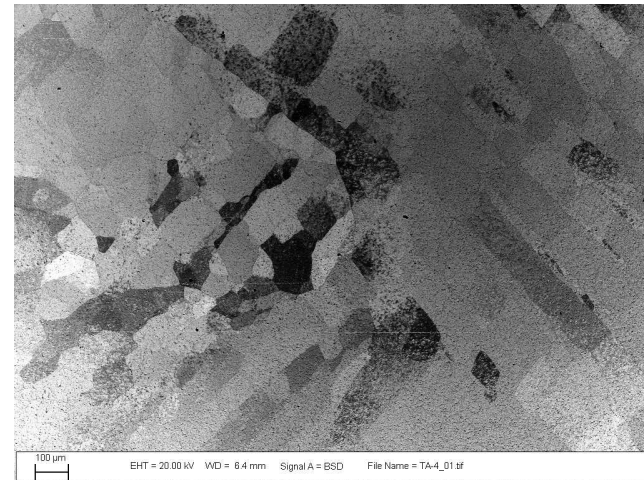
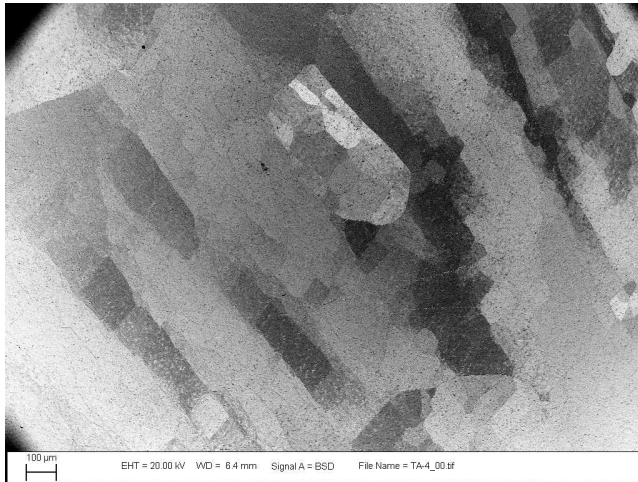


Map colorized by misorientation angle from reference. Black indicates locations that were not indexed or exceeded the max. misorientation defined for the map.



-Inverse pole figure representation of EBSD data  
-UT Laue Measurements superimposed

# CCI images reveal substructure in DAGG single crystal



channel contrast imaging reveals subgrain orientation changes on the order of  $2^\circ$