

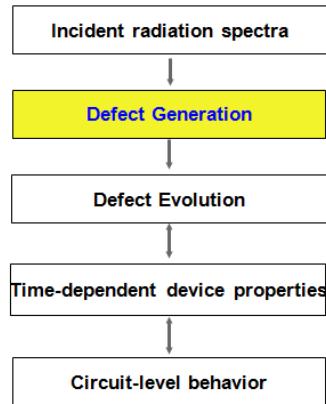


Molecular Dynamics Applications

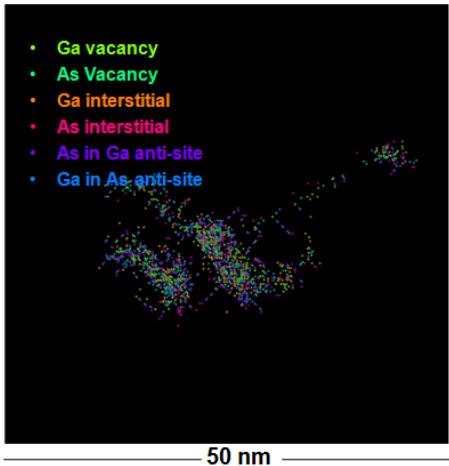
SAND2011-7965P

- Atomistic detail of key processes
- Gases, liquids, polymers, metals, ceramics
- Positions, velocities, forces of every atoms
- Massively parallel simulations to match experimental conditions

Phenomena required in the model circuit performance



- Device models require predictions of the number and type of defects produced by the incident radiation.
- MD provides calibration/validation for binary collision approximation (BCA) calculations of defect generation

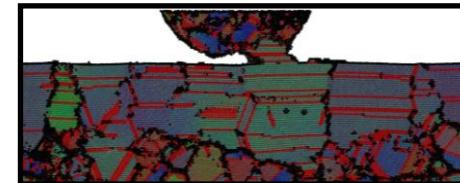


QASPR
QUALIFICATION ALTERNATIVES TO SPR

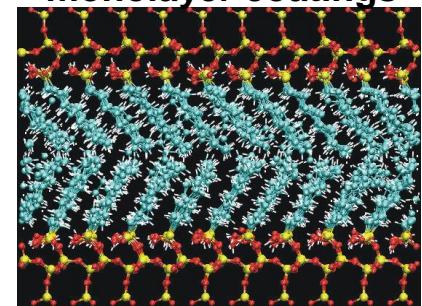
Molecular Dynamics provides key input for qualification of GaAs electronic devices

Molecular Simulation of Friction on a Variety of Materials

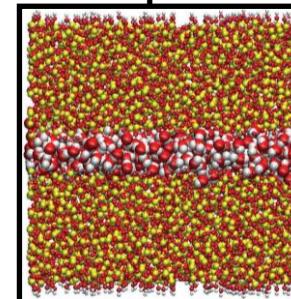
bare metals



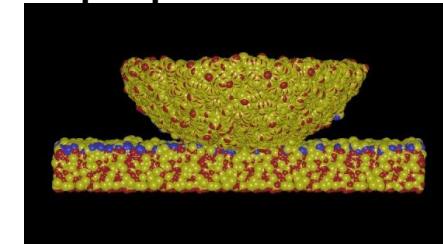
monolayer coatings



liquids



vapor phase lubricants



Simulations reveal failure mechanisms of MEMS coatings, and origins of friction reduction in metallic composites

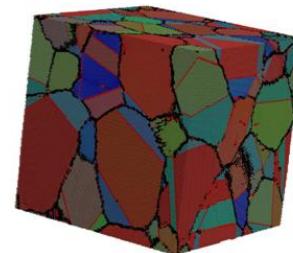
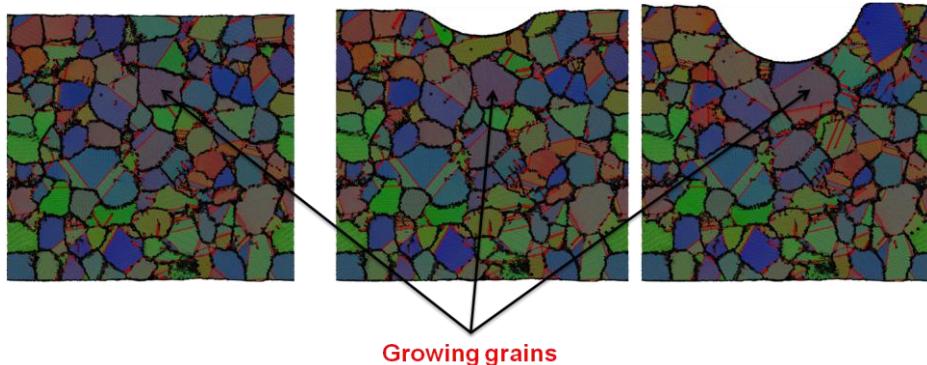


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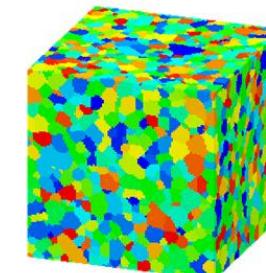


Molecular Dynamics of Mesoscale Systems

Direct observation of room-T, stress-driven growth



Atomistic simulations



Mesoscale simulations



E.A. Holm, S.M. Foiles,
"How Grain Growth Stops: A
Mechanism for Grain-Growth
Stagnation in Pure Materials",
Science 328, 1138 (2010)

- Indentation of a nanocrystalline Ni slab at room temperature
- Consistent with experimental observations
- Atomistic details provides an opportunity to ferret out the mechanism

Combination of Mesoscale and Atomistic Approaches yields New Insight into Grain Growth



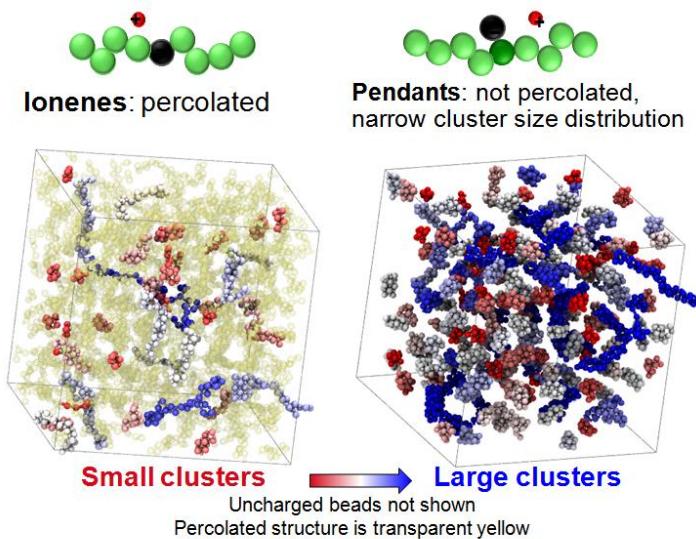
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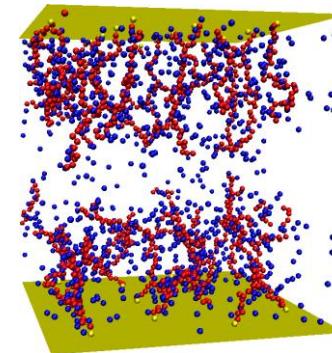
Ionomers/Polymers

Ionic Aggregates in Ionomers

- Coarse-grained MD simulations
- Polymer architecture matters!
- Aggregate morphology will affect conductivity

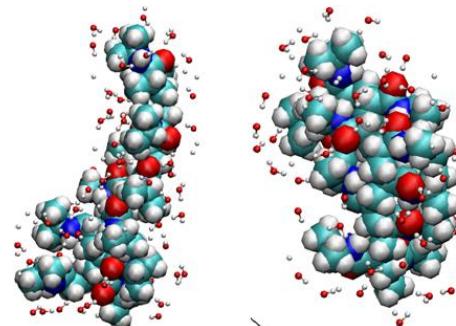


Theory of Nanolubrication using Polymer Brushes



Two interacting polyelectrolyte brushes. Polymer is in red and counterions are in blue. The grafting surfaces are in yellow.

Adaptive and Reconfigurable Nanocomposites: Simulations of Responsive Self-assembling Molecules



Single PNIPAM polymer images at temperatures above and below the LCST between hydrophilic and hydrophobic states.



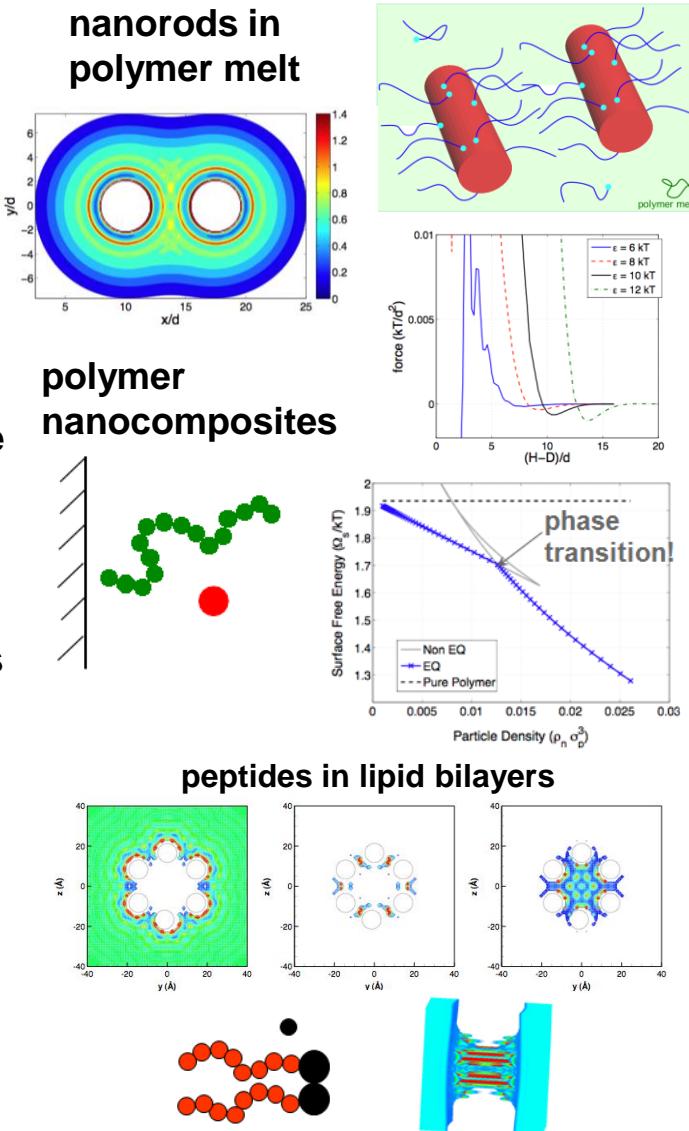
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Classical DFT of Complex Fluids

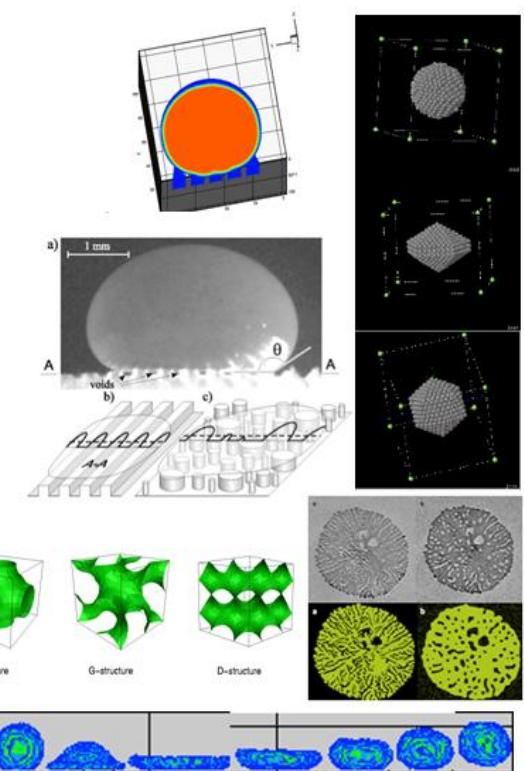
Fluids-DFT

- Forces between particles
- Phase behavior
- Solvation free energies
- Complex geometries
- Electrostatics
- Compare to simulation



Molecular theory and modeling of Interfacial phenomena, self-assembly and nanostructures

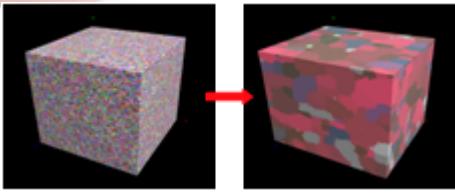
- Classical density Functional Theory of (charged) interfaces
- Ionic materials
- Stochastic phenomena in dense fluids
- Dendritic metallic nanostructures
- Droplets, wetting and capillarity
- Superhydrophobic surfaces
- Self-assembly of floating particles



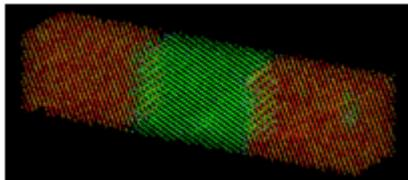
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Grain Scale Research



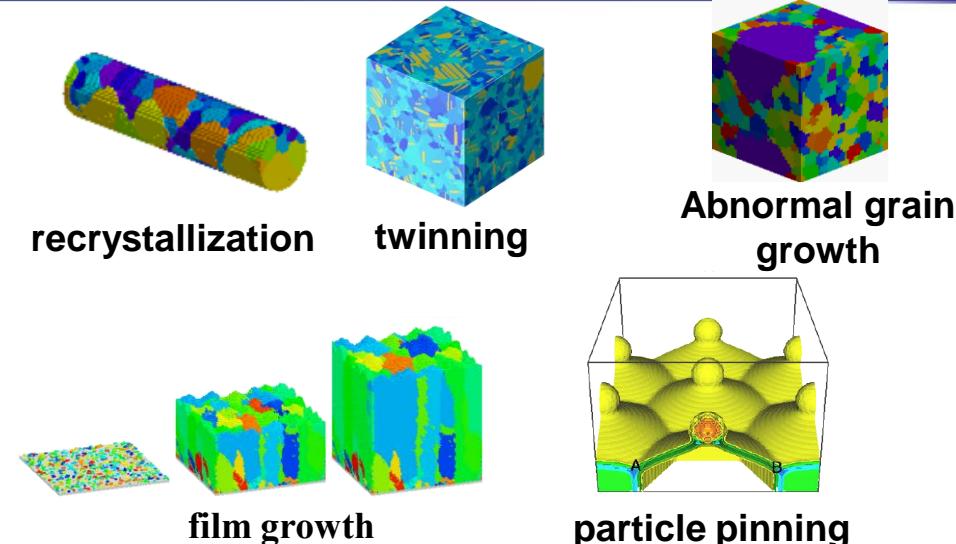
material point method



synthetic driving force MD

Probing material behavior using novel computational algorithms and method

- Novel methods: *synthetic driving force, kinetic MC, random grid, meshless, ...*
- Predictive physics: *structure, properties, processing, performance, ...*
- Bridging length and time scales: *atomistic, mesoscale, continuum, ...*
- High performance: *small systems/high throughput, large systems/highly parallel, ...*



Modeling microstructural evolution and response in complex polycrystals

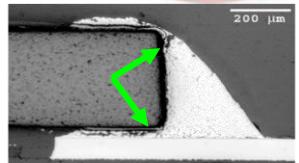
- Many phenomena: *recrystallization, grain growth, coarsening, wetting, diffusion, fracture, ...*
- Many materials: *metals, ceramics, nanocrystals, polyphase, composite, ...*
- Many factors: *particles, pores, solutes, twins, surfaces, defects, ...*
- Many methods: *Monte Carlo, front tracking, cellular automata, genetic, ...*



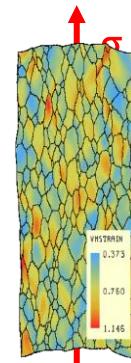
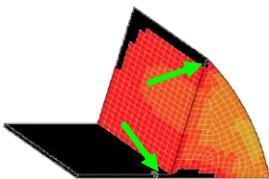
Sandia National Laboratories



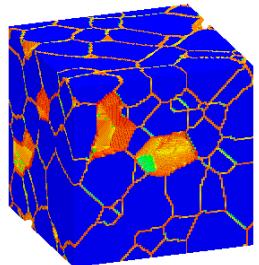
Simulations of Weld Aging



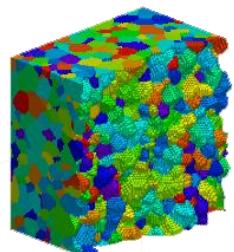
1000 cycles
fatigue failure



microscale
plasticity



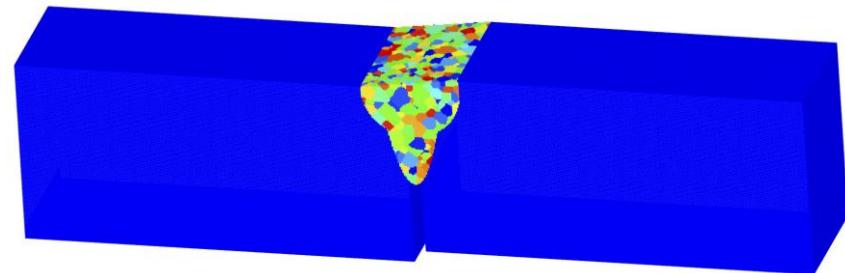
solute diffusion
and pore migration



brittle fracture

Goal: Optimize materials properties over the lifetime of the system

- Processing: *shaping and forming, annealing, solidification, joining, ...*
- Service: *mechanical, electrical, and magnetic properties, hermeticity, ...*
- Aging and reliability: *substructure evolution, lifetime prediction, ...*
- Failure: *ductile and brittle fracture, fatigue cracking, breakdown, corrosion, ...*



Microstructure in a 3-D Weld

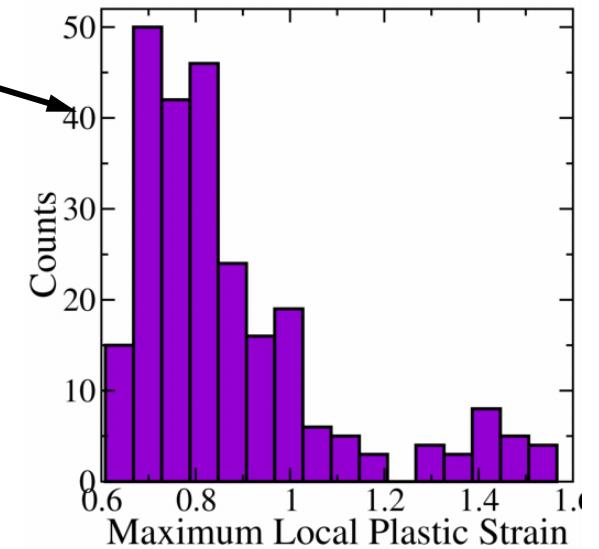
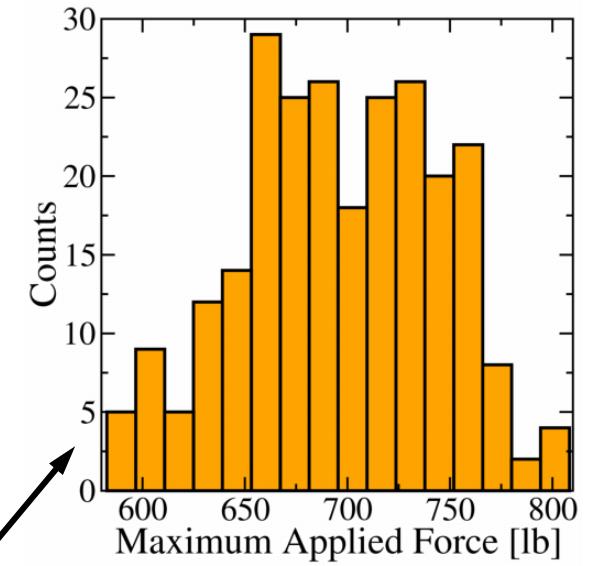
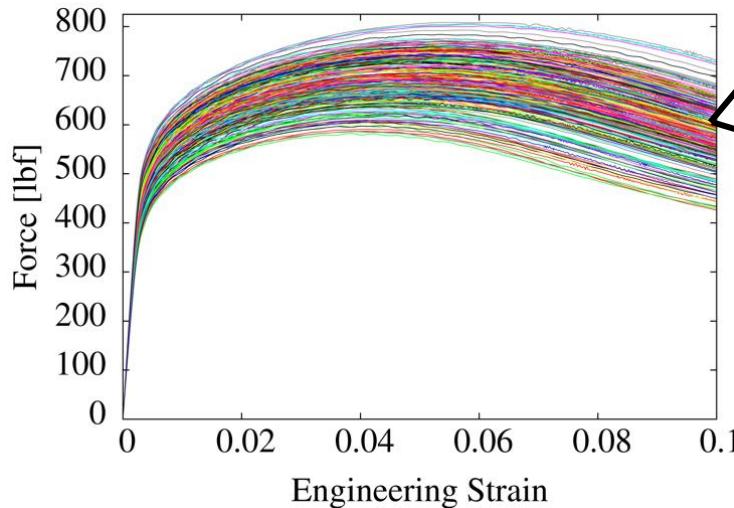
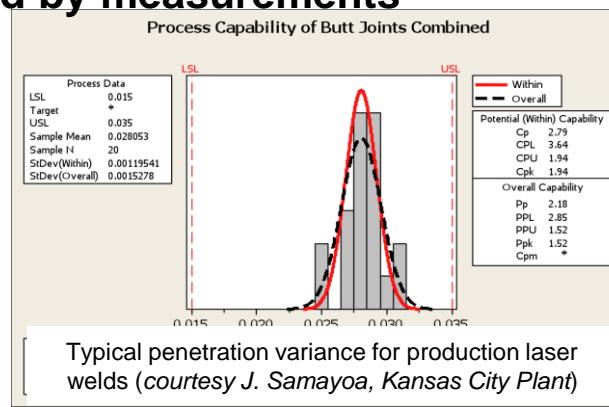
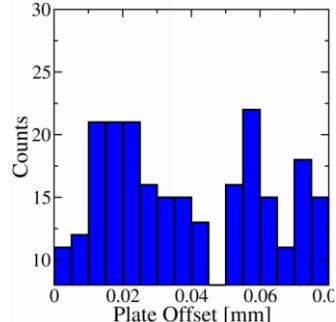
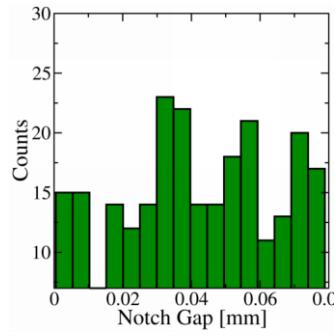
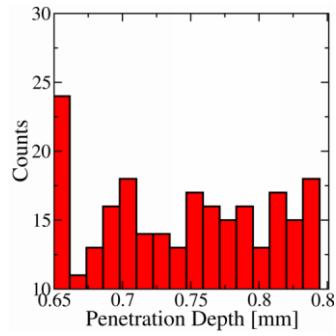


Microstructure and Pore in a 2.5-D Weld



Simulations of 304L Weld Variability

- 250 simulations performed on randomized geometries
- Geometrical variables informed by measurements



- The method provides a means for quantification of property **variability**



Sandia National Laboratories



Ceramic Processing and Inorganic Materials Department at the AML



The Advanced Materials Laboratory, a part of Sandia National Labs since August, 1992

Developing materials science and engineering technology in the National Interest

The Ceramic Processing and Inorganic Materials Department is located at the Advanced Materials Laboratory (AML) – a Sandia-leased facility on the campus of the University of New Mexico

Strategic Advantages:

Access to students

Greater opportunity for collaborations with UNM faculty

Access to campus resources – equipment, library, computer resources

Funding sources not readily available to Sandia (NSF)

Joint purchase of novel instrumentation



Sandia National Laboratories



The AML has a wide range of capabilities important to Sandia's mission

Synthetic Chemistry

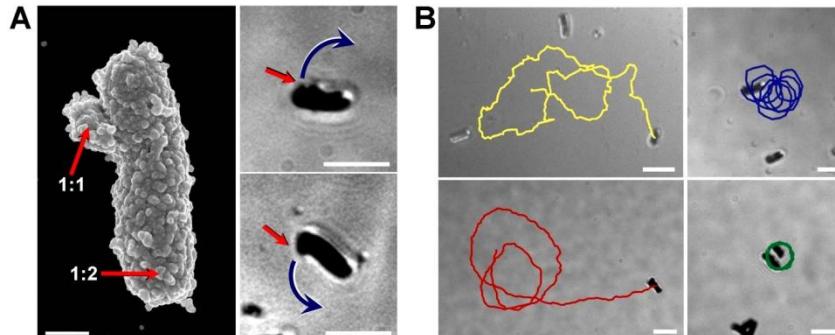
nano particles

catalysts

films

bulk materials

surface functionalization



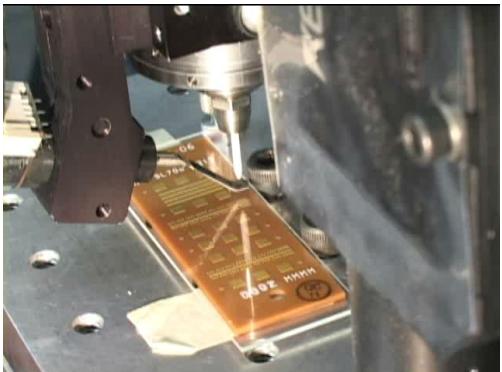
Ceramic processing

science of sintering

composite materials

unique fabrication

novel characterization



Nano-scale materials

synthesis

characterization

self-assembly

direct write



Bio-, Nano-materials capability

BSL-2 Laboratory

Multiphoton Lithography

Characterization capabilities

x-ray diffraction, single XL

IR, EA, TA, Bio-AFM, etc.

optical microscopy, confocal



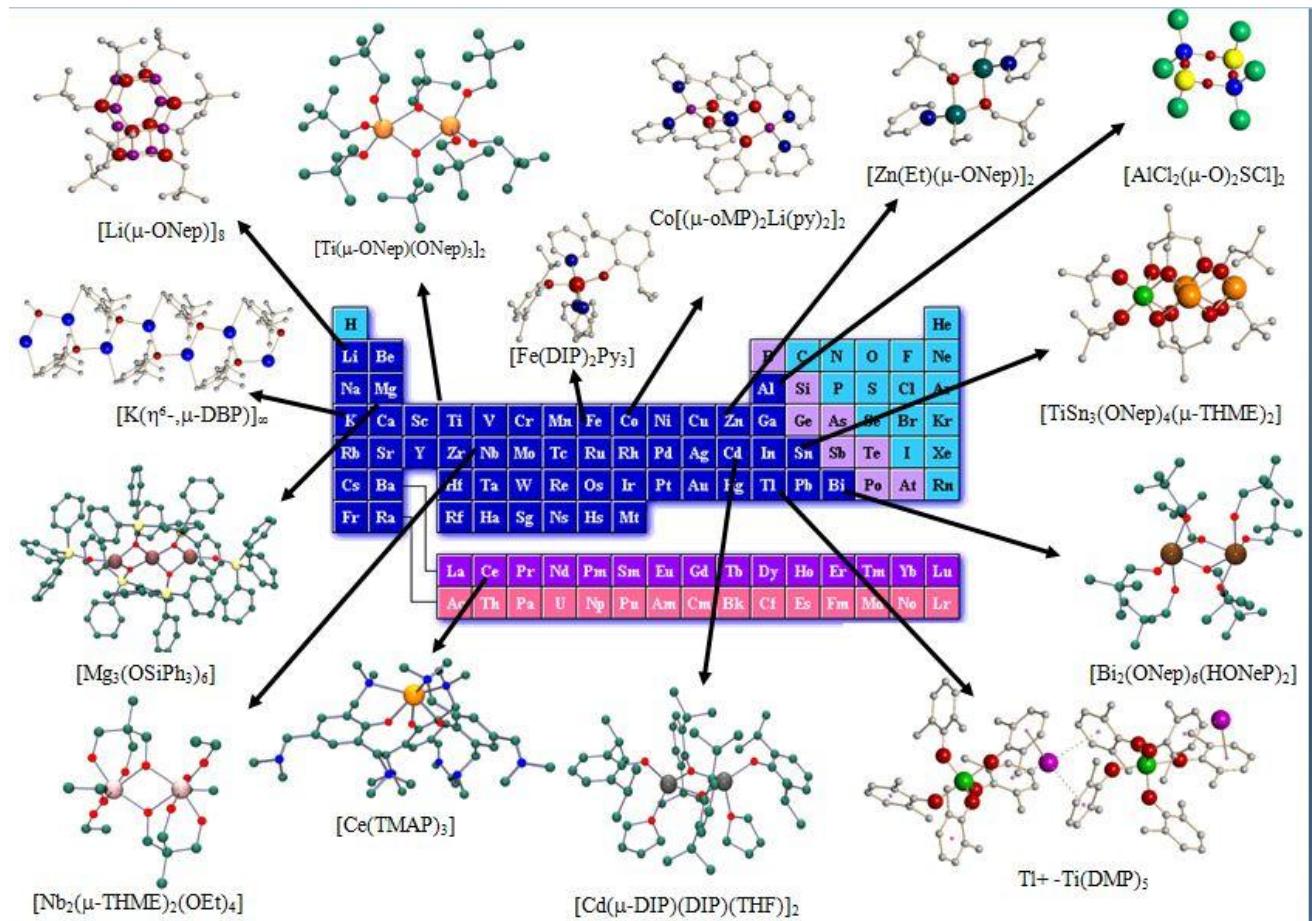
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Chemical Synthesis underpins our capabilities to support Sandia's mission

Design and synthesis of custom chemical precursors enables us to make novel materials and unique forms (nano scale particles, thin films, etc.) of a wide variety of materials

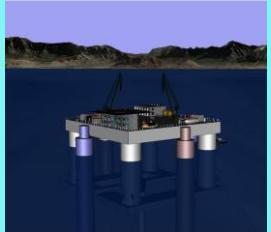
Our researchers have made over 1000 chemical precursors that were previously unreported in the technical literature



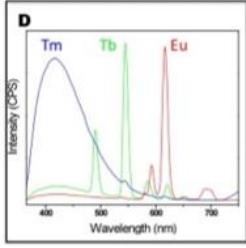
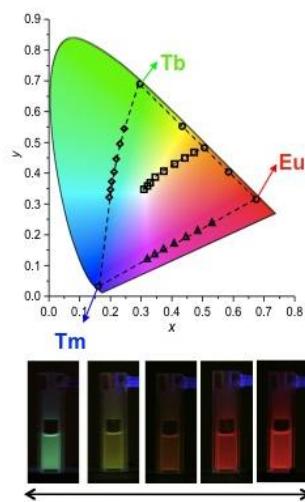
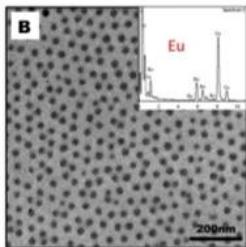
We believe this capability enhances our control of composition, particle size, morphology, and ultimately, the properties of the materials we synthesize



Our ability to make a wide range of materials and morphologies allows a wide range of application

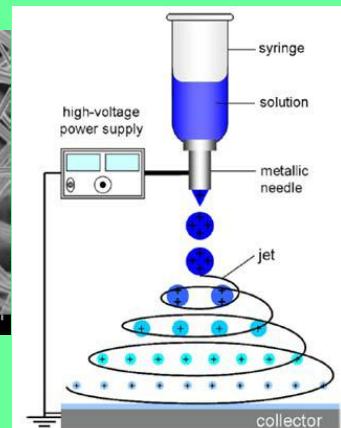
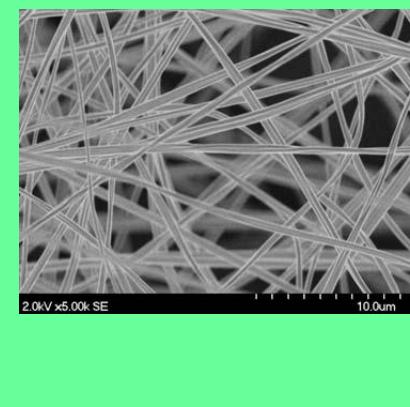


Corrosion resistant, anti biofouling coatings for Marine Hydrokinetic applications



Polymer nanoparticles with controlled additions of rare earth elements allow tunable emitted color

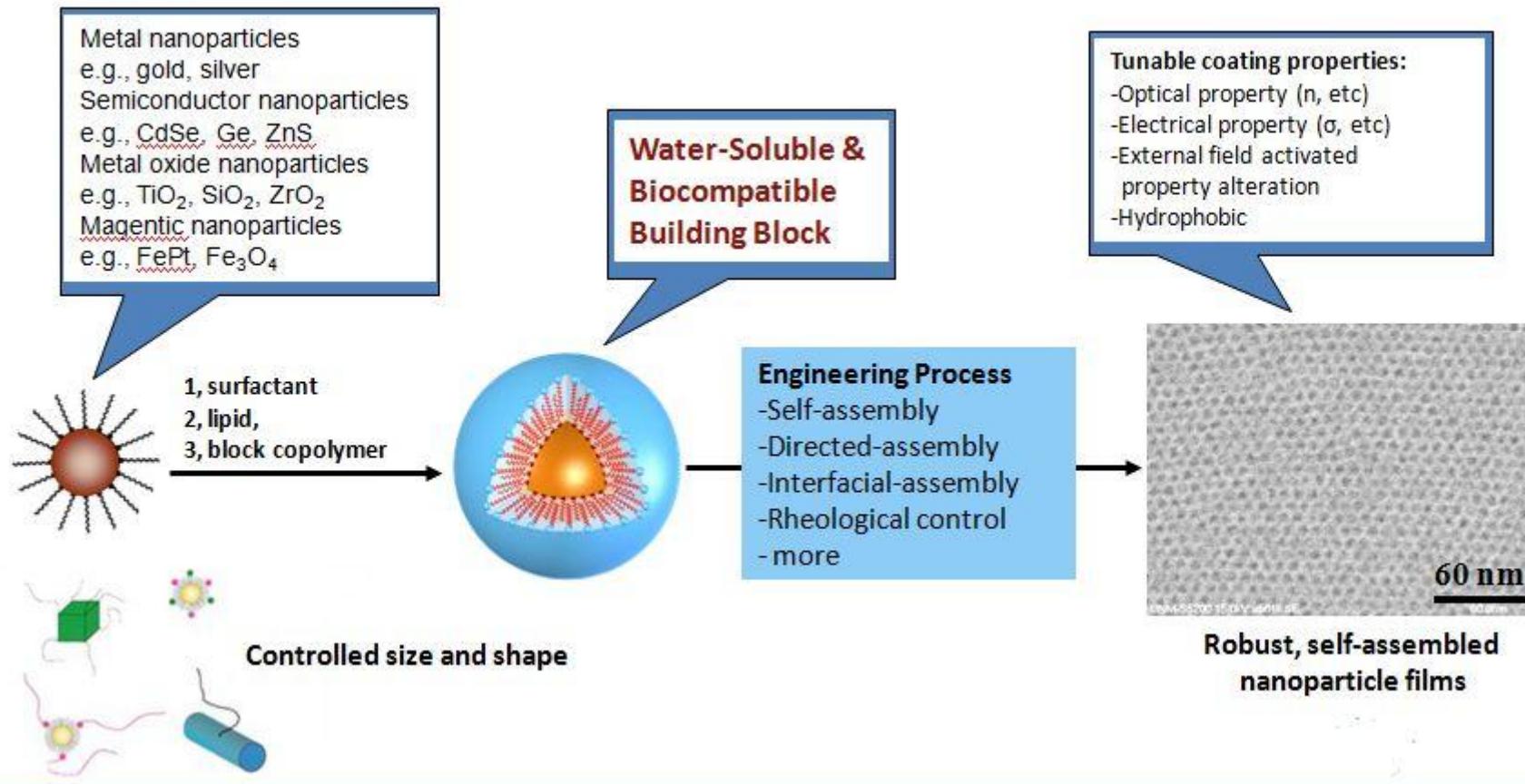
Electrospun fibers and fiber mats for battery electrodes



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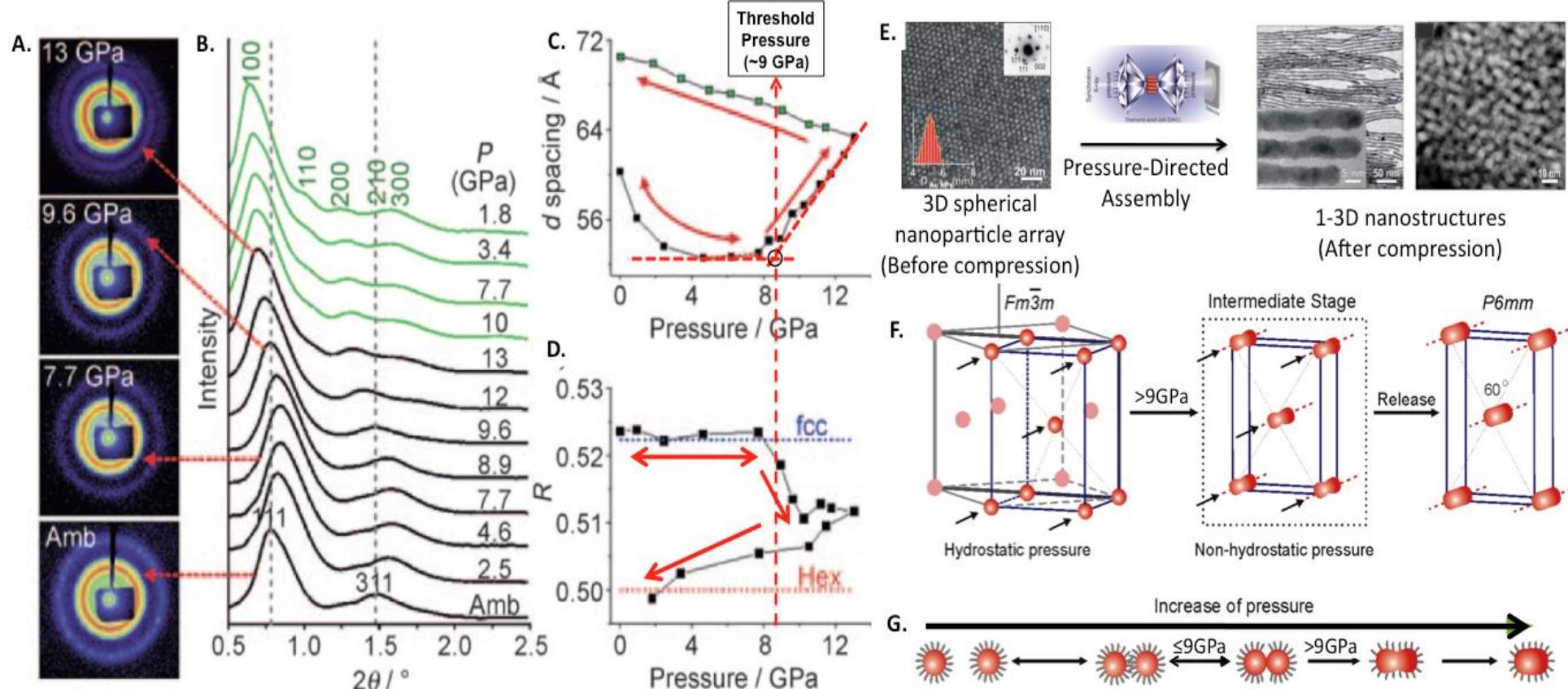
We are developing novel self-assembly strategies for unique applications



Water soluble, biocompatible surface functionalization leads to unique structures and an ability to investigate the bio-, nano- interface



Pressure directed assembly reveals new classes of functional nanostructures



Films of unordered nanoparticles, subjected to high pressure, form new phases and, in some materials, nano-scale wire-like bundles

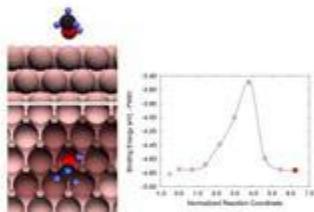


Our catalysis work builds on our strategic investment in synthetic chemistry

Transportation Fuels from CO₂

(with Manos Mavrikakis, Christos Maravelias, Wisconsin - ChemEng)

Reduce CO₂ to MeOH with H₂, ε
Process Modeling for Overall System



Self-Assembly of PV Chips

Chemical SA Principles Applied to PV Chips

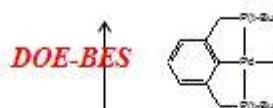
Sandia

Direct Oxidation of Olefins

Using Molecular O₂

(with Karen Goldberg, U-Washington)

Mid-Late Transition Metals
Pincer Ligands on Rh, Pd, Pt, etc.



Synthetic Chemistry and Catalysis

Olefin Polymerization/Catalysis

δπε P-N, P-C Cationic Ligands to Replace Cp
Novel Weakly-Coordinating Anions

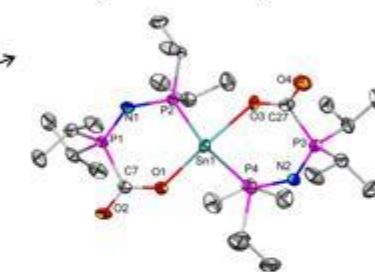
ACS-PRF

CO₂ "Catch and Release"

(with Bill Geiger, Rory Waterman - Vermont)

Use Main Group-CO₂ Adducts to Aid in Conversion to Useful Fuels, Particularly Using Electrochemistry

Sandia



NSF

Lanthanide/Main Group - CO₂ (CX₂) Chemistry

Main Group Synthesis to Generate Useful Chemicals from CO₂ and Other Small Molecules

Computational Help: Rick Muller (Sandia), Hua Guo (UNM), Jonas Osgaard/Bill Goddard (Caltech)



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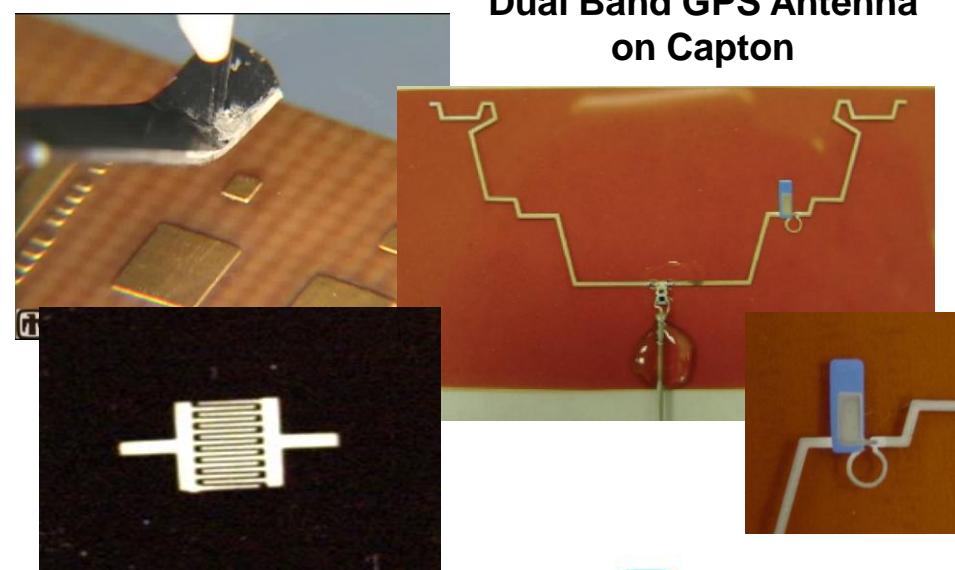
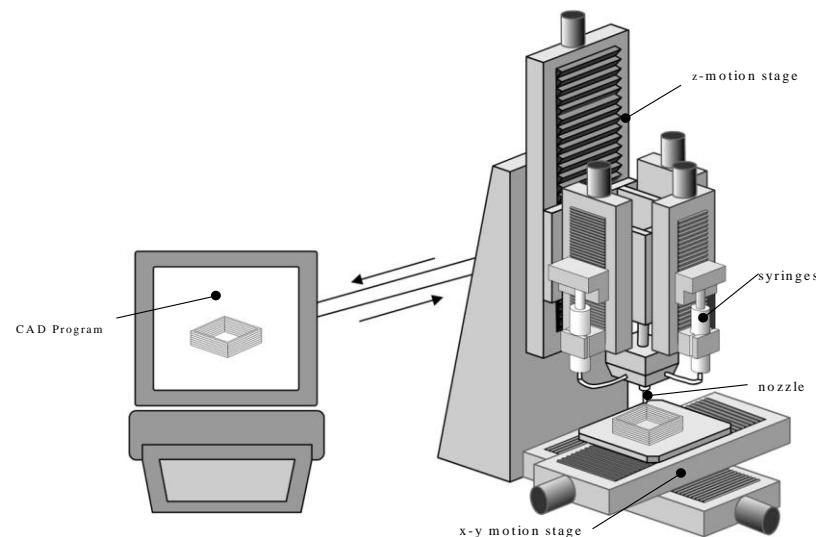


Our “Direct Write” capability is unique within the DOE complex

Computer controlled robotic deposition of custom and COTS ceramic slurries and metal “inks” allow fabrication of ceramic parts that could not be obtained through conventional ceramic processing.



Conductive lines and electrical components can be printed on almost any substrate with room temperature “curing.” Features on the order of $20\mu\text{m}$ can be “printed” with only 4X bulk resistivity.

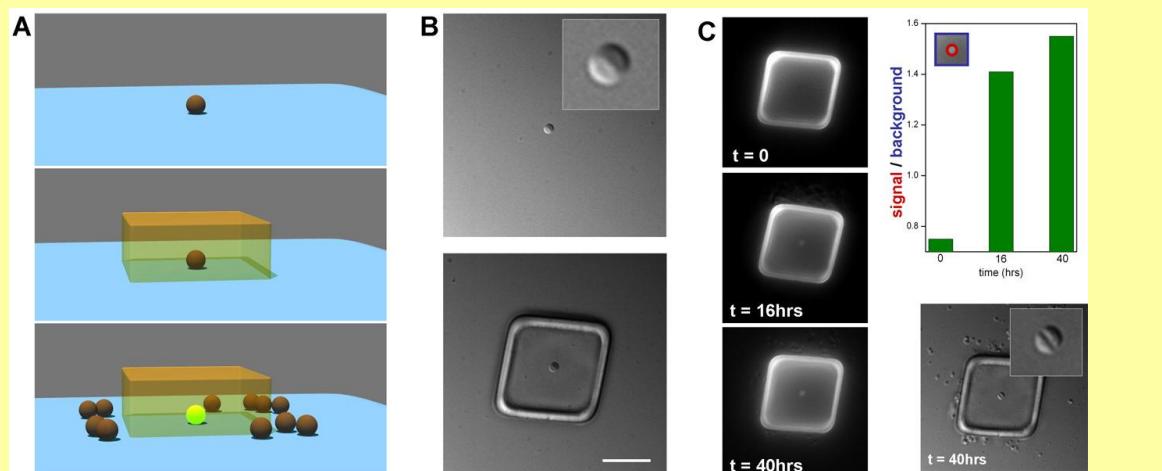


Dual Band GPS Antenna on Capton

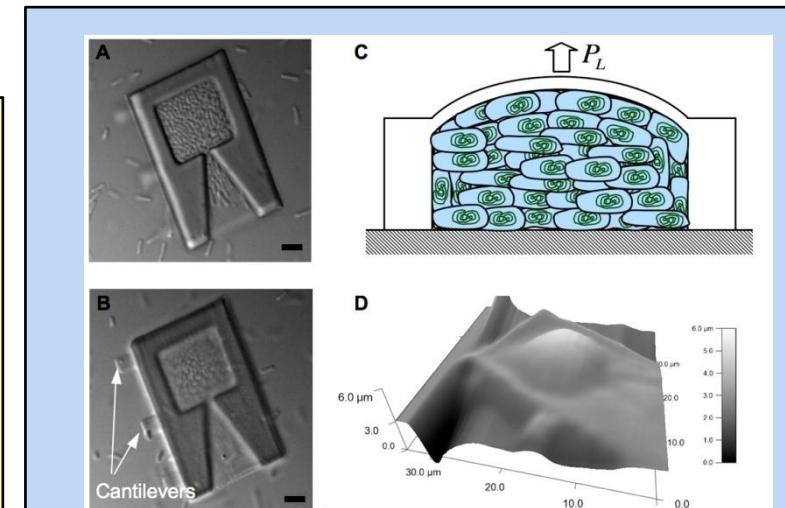
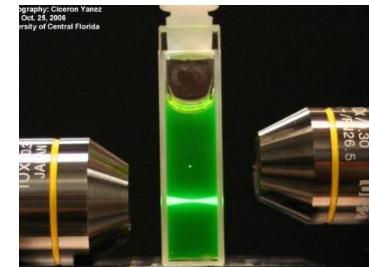
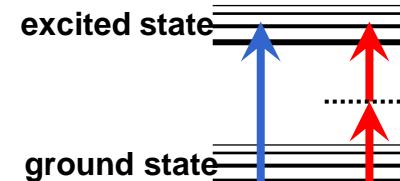


Multiphoton Lithography (MPL) is our new biocompatible 3D fabrication technique

Pulsed laser light is focused into a solution of a photosensitive reagent solution (e.g., photoresist) to initiate photochemical reactions using two or more photons. This nonlinear excitation is restricted to regions of high photon density (e.g., proximal to the focal volume of a focused laser beam) which enables photochemical reactions, such as photopolymerization, to be confined to highly resolved 3D volumes on the order of $\sim 1\text{fl}$.



In situ confinement enables 'self-signaling' of individual cells via intercellular chemical signals



Trapped bacterial cells grow and exert pressure on the chamber ceiling which can be modeled, revealing pressures similar to that reported for tumors.

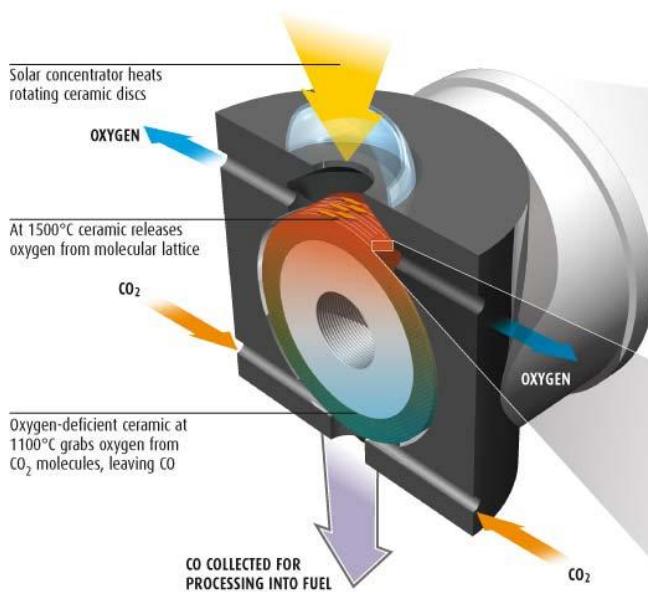


The “Sunshine to Petrol” (S2P) Grand Challenge brings together a variety of Sandia capabilities

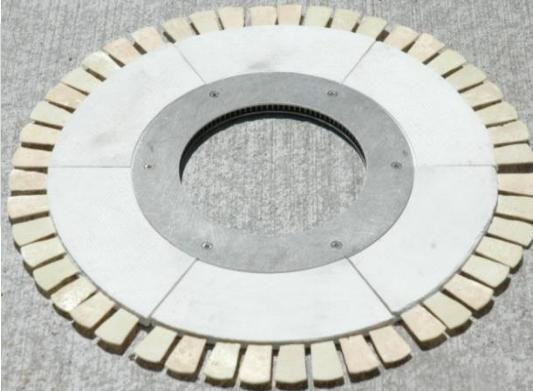
Basic Premise: $\text{Sunlight} + \text{CO}_2 + \text{H}_2\text{O} \rightarrow \text{Fuel} + \text{O}_2$

CO₂ SPLITTER

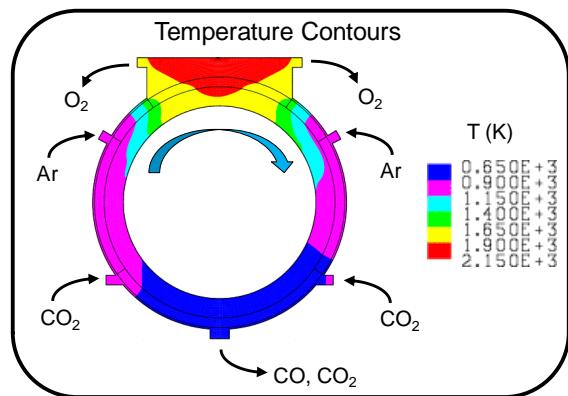
Heat from the sun provides energy to break down CO₂, releasing CO which can then be used to produce synthetic fuels



A MIRRORED DISH TRACKS THE SUN AND FOCUSES HEAT ON REACTION CHAMBER



Catalytic ceramic fins are the key to the necessary reactions



By collaborating with several universities and industry partners, we have assembled the capability to move this concept from the lab-scale to a commercial-scale demonstration.

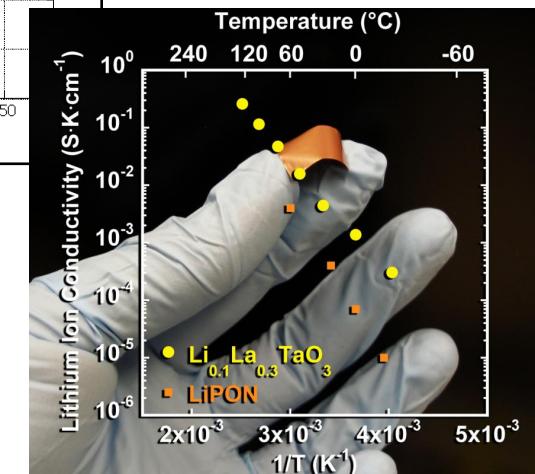
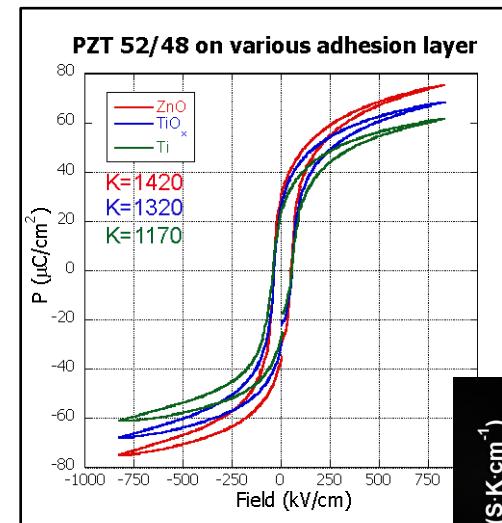
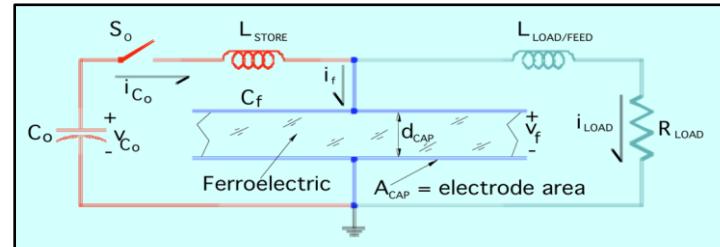


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Advanced Electronic Ceramic Materials

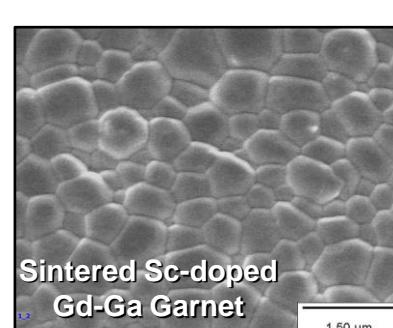
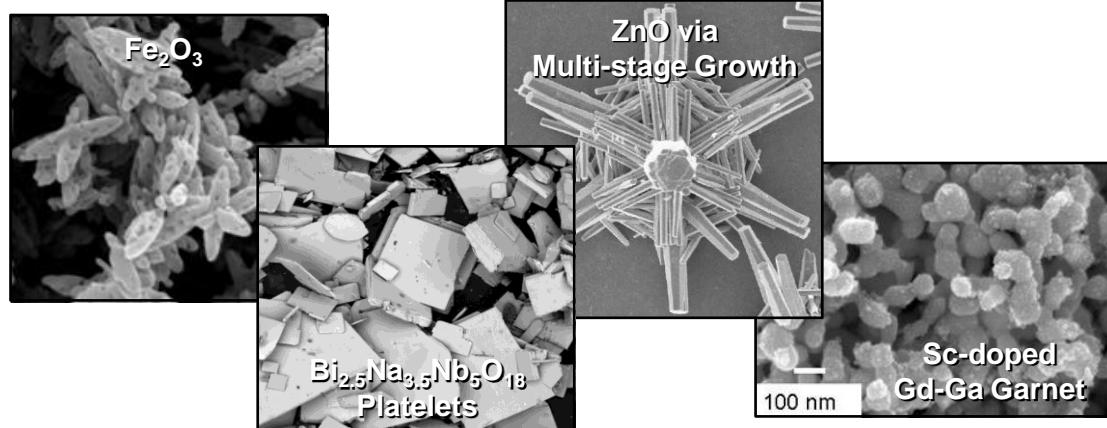
- Develop advanced ferroelectric and other electronic oxide ceramic materials
- Advanced processing from thin film to bulk device structures – high energy density capacitors to thermoelectrics to ionic conductors
- Integration of oxides with electrode and other non-oxide materials
- Material and device characterization
- Electronic materials evaluation for a variety of internal and external customers





Ceramic Material Synthesis & Processing

- Utilize a variety solution synthesis approaches to produce a wide-range of controlled size, morphology ceramic powders and nanofibers
- Demonstrated capability to scale solution-based powder synthesis processes to multi-kilogram quantities
- Develop science-based processing approaches to produce a wide range of products from nanoparticle inks and suspensions to high density ceramics with controlled microstructures and properties

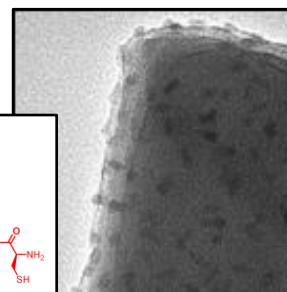
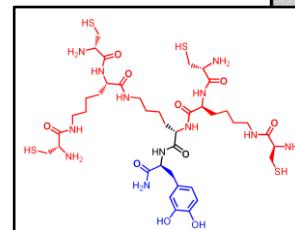




Nanomaterials Assembly for Function

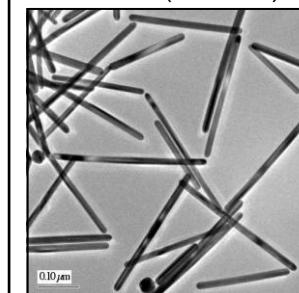
- Apply a variety of molecules and chemistries to functionalize surfaces for nano-architecture rearrangement due to external stimuli
- Biomimetic assembly and tailoring of molecular function though use of designer peptide synthesis and motor proteins
- Develop and assemble nanostructured materials for energy storage (batteries, ultracapacitors), energy conversion (next generation photovoltaics), and reversible CO₂ sequestration

Designer peptide synthesis used to tailor molecular function.

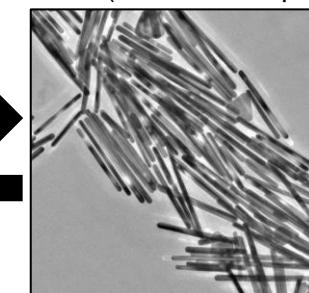


Self-assembled monolayers to mediate interactions + assembled architectures.

CTAB (cationic)

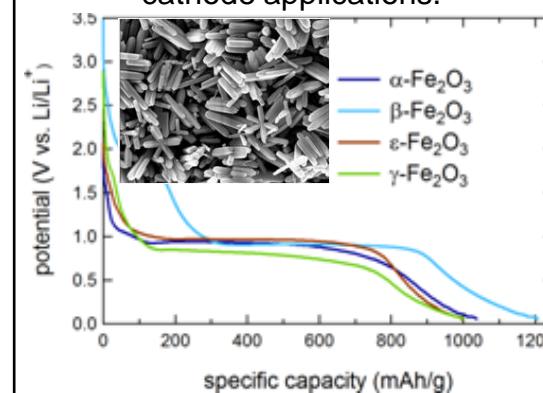


POPC (zwitterionic lipid)

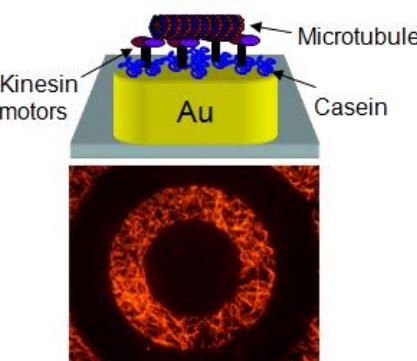


(ACS Nano, 3, 971 (09))

Synthesis & assembly of iron oxide polymorphs for battery cathode applications.



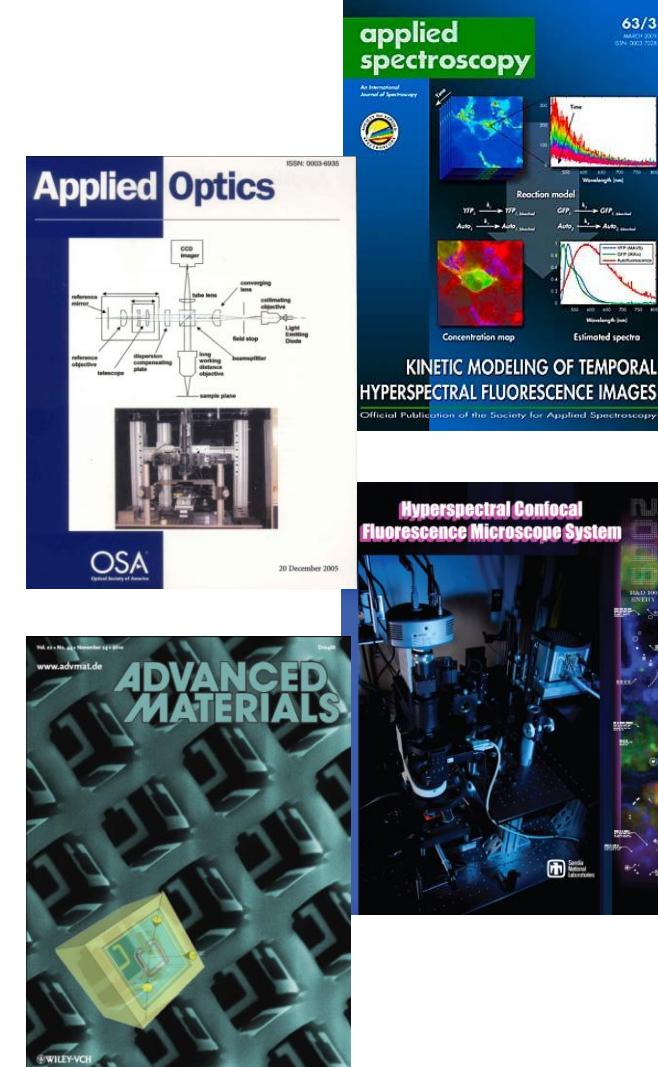
Selective integration of protein microtubules into lithographic defined architectures.





Optical Instrumentation Development & Nano/Micro-structure Simulation and Characterization

- Optical instrument development → addressing specialized requirements
 - Optical design (ray tracing), optomechanical design, fabrication and construction
 - Hyperspectral Confocal Microscope (R&D100 Award 2009)
 - Long working distance interference microscope (commercialized)
 - Polychromator: IR MEMS programmable diffraction grating
 - Hyperspectral microarray scanner
- Characterization of nano/microstructured materials
 - VIS & FTIR spectroscopy
 - Brillouin spectroscopy --- phonon band structures
 - Femtosecond spectroscopy
 - Light scattering spectroscopy
- Electromagnetic simulation and theory of nano/microstructured materials → metamaterials, plasmonics, diffractive optics
 - Optical properties (absorption, reflection, thermal emission, etc)
 - Finite Difference Time Domain (FDTD), Rigorous Coupled Wave (RCWA), Method of Moments (MOM), Optical Multilayers



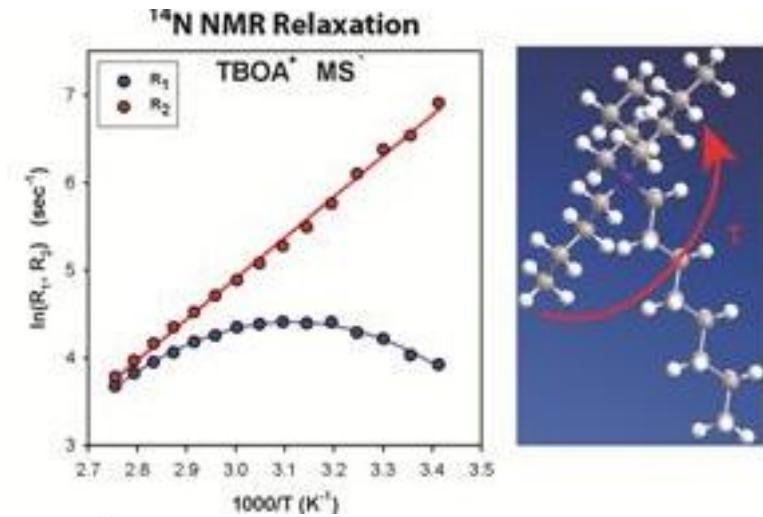
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Sandia's NMR Spectroscopy Facility

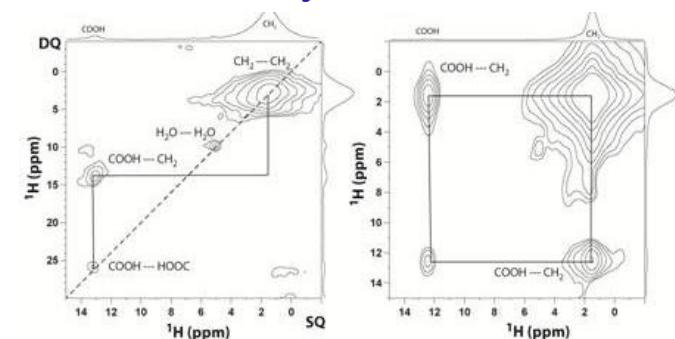
- Maintain both high resolution solution and solid state capabilities for the characterization of chemical structure, reaction kinetics, morphology and dynamic properties
- Continue to develop and implement new and novel multi-dimensional and multi-frequency NMR capabilities
- Maintain an active research component linking computational simulations and NMR experimental results
- Recent additions: 1) high field gradient probes for measurement of diffusion constants of molecules in solutions and membranes and 2) ultra-high speed MAS NMR capabilities allowing improved resolution for ^1H containing materials

Dynamics in Ionic Liquids



^{14}N NMR relaxation experiments for the direct determination of molecular correlation times.

Structure and Dynamics in Ionomers



2D ^1H MAS NMR correlation experiments in P(E-AA) ionomers: a) DQ BaBa and b) NOESY.

(see: http://www.sandia.gov/materials/science/nmr_lab/)

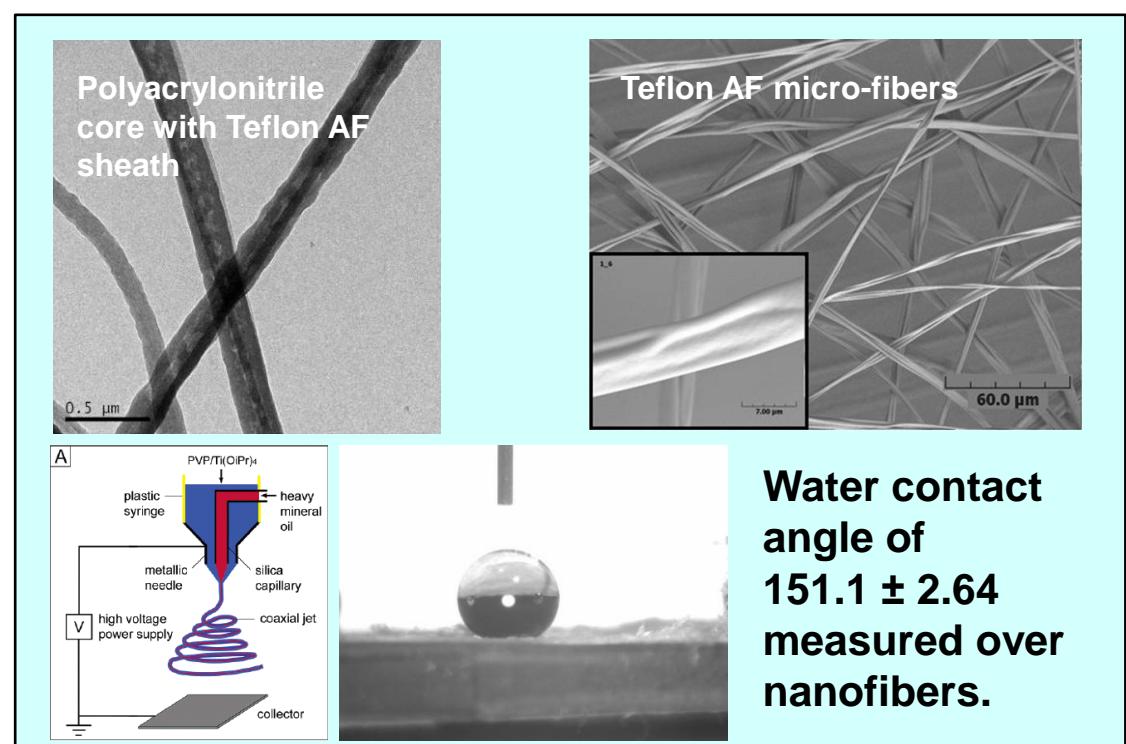


We successfully developed a technique to electrospin fibers of nonpolar teflon AF to produce superhydrophobic membranes

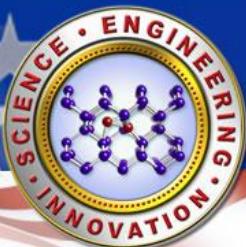
Electrospinning is a method to form nanosized fiber morphologies of organic polymers or inorganic materials via sol-gel chemistry, leading to the production of unique membranes and/or support materials.

Electrospinning requires a polar dielectric nature in the solvent and polymer to respond to an applied electric field. Non polar materials require co-spinning with a responsive material in order to successfully develop fiber morphologies. We made morphologies of Teflon AF fibers by two approaches:

- co-electrospinning to form nanosized fiber dimensions
- solvent dielectric constant manipulation to achieve ribbon like micron sized fibers.



“Electrospun Teflon AF fibers for superhydrophobic membranes,” J. Mater. Res., Vol. 25, No. 8, (2010) 1595-1600.



Solution precipitation with particle shape control allows for fundamental materials characterization of nanomaterial properties or control of texturing in electronic ceramics.

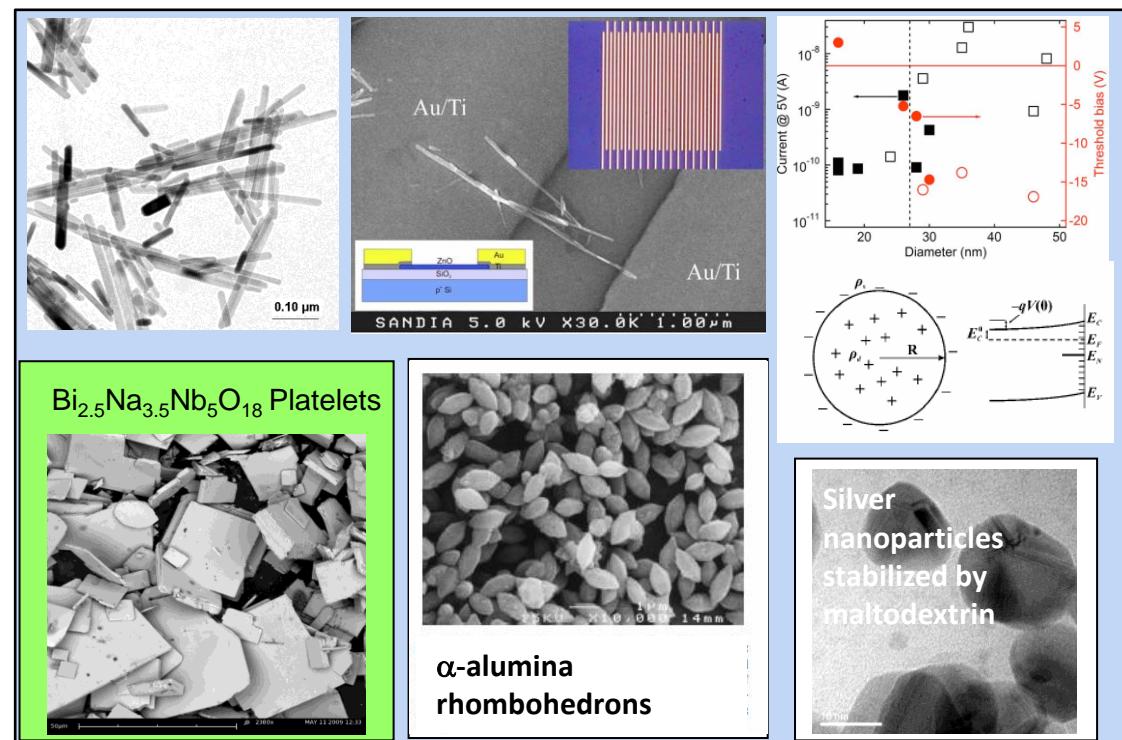
The control of component properties can be greatly impacted by crystal orientation, leading to a need to easily fabricate nanomaterial seed or templating particles using solution growth techniques.

Our chemical expertise in solution processing fabricates desired particle morphologies for testing of electrical properties of nanowires, or other systems requiring templated grain growth

- ZnO nanowires were formed using hydrothermal or solvothermal synthesis routes, and individual wires were tested for the effect of width vs. electric conduction.

- Molten salt techniques are used to generate template platelet particles of large size (> 10 micron).

- Additional metals and ceramics formed by similar routes



Frank Jones, François Léonard, A. Alec Talin, and Nelson S. Bell, J. Appl. Phys. **102**, 014305 2007.



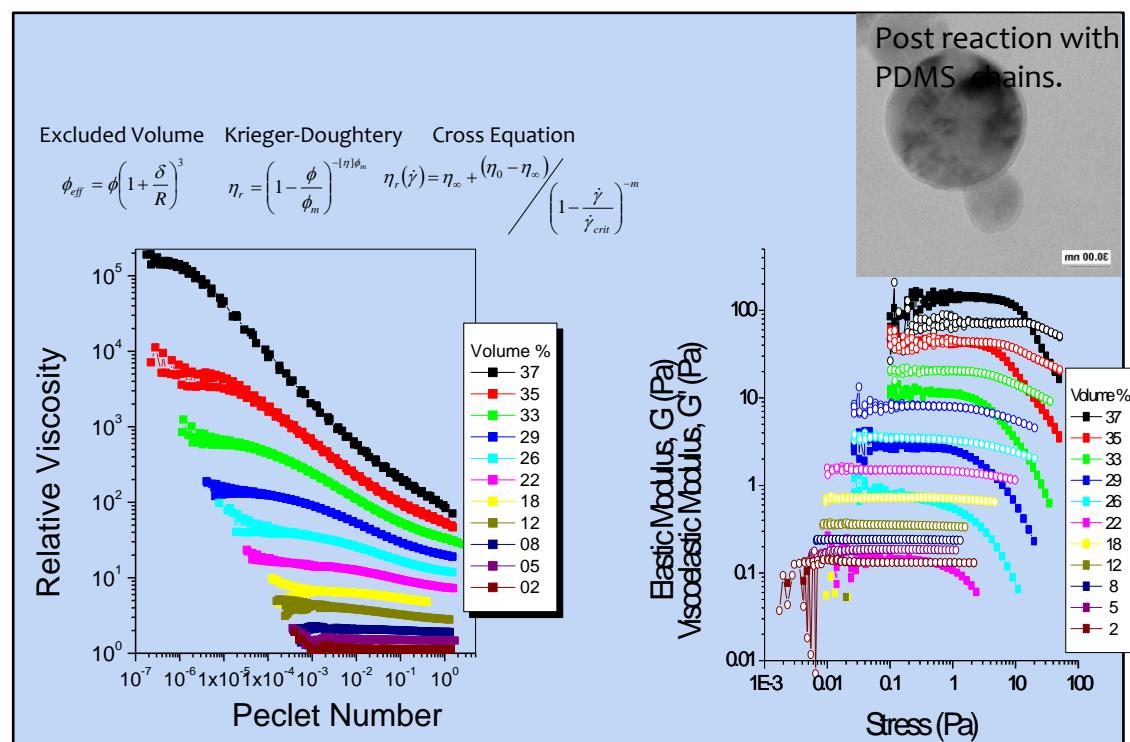
Colloidal dispersion is critical to effective development of ceramic processing routes, component fabrication, and understanding of filled particle systems

Operations at Sandia often encounter a need to control dispersion of discrete particles in either fluid or polymeric matrices. To succeed and optimize, this work requires a detailed understanding of the science and practice of particle dispersion.

We performed a fundamental experimental study coupled with interfacial modeling of the ability of nanopowders to achieve high solid content loading with flow properties involving:

- Surface modification of TiO_2 nanopowders
- Dispersion within compatible fluid
- Rheological testing of flow and structural properties

These studies impact Sandia's work in filled epoxy nanodispersions and filled elastomer composites .



Nelson S. Bell, Amalie L. Frischknecht, and Martin PiechGrafted Low Molecular Weight Polymers as Steric Stabilizers of Commercial Titania Nanoparticles in Polydimethylsiloxane Fluids," J. Dispersion Sci. Tech, Vol. 32 [1] (2011) 1-13.



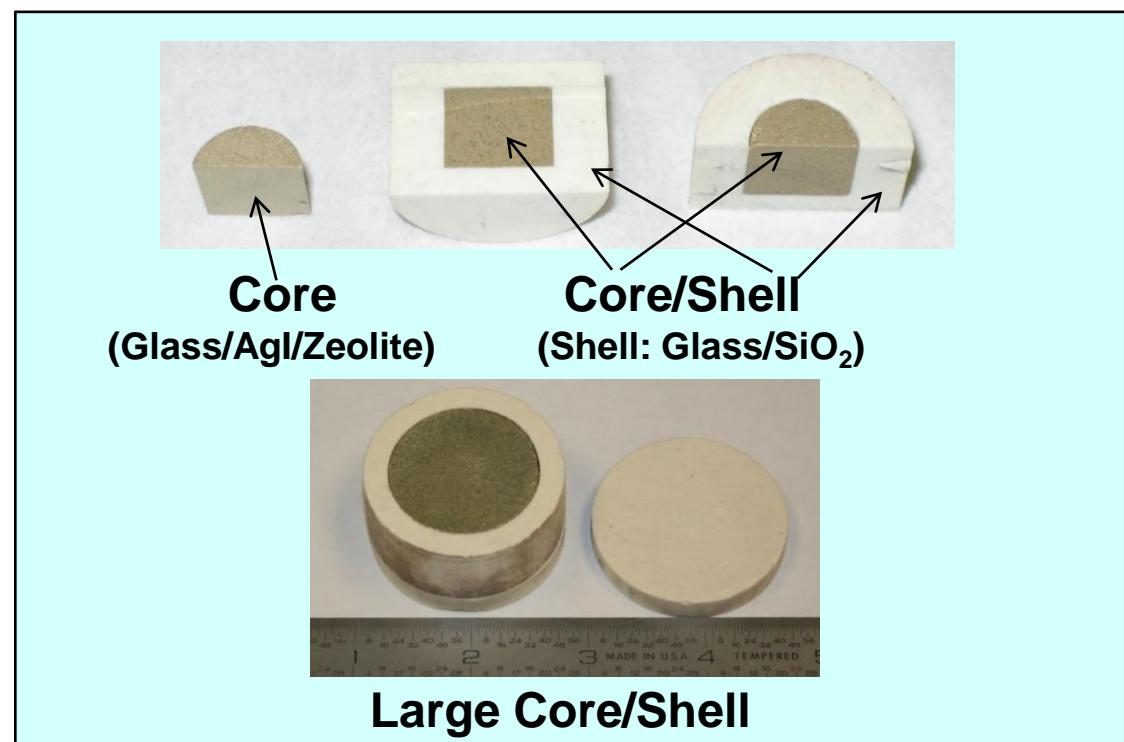
We have developed a new ^{129}I waste form by encapsulation in a low sintering glass and then forming a core/shell structure.

^{129}I from used nuclear power plant fuel must be safely stored for millions of years due to its long half-life (~17 million years) and its toxicity to human and other life.

Utilizing our ceramic processing expertise:

- ceramic fabrication
- constrained sintering
- composite processing,

we have developed a waste form for ^{129}I that consists of a core containing the ^{129}I encapsulated with a durable glass that is surrounded by a shell of the same glass mixed with silica to match the CTE of the core. The shell protects the core from the environment. The structure is densified by sintering at a low temperature where AgI is stable.



*accepted for pub. J. Am. Ceram. Soc.



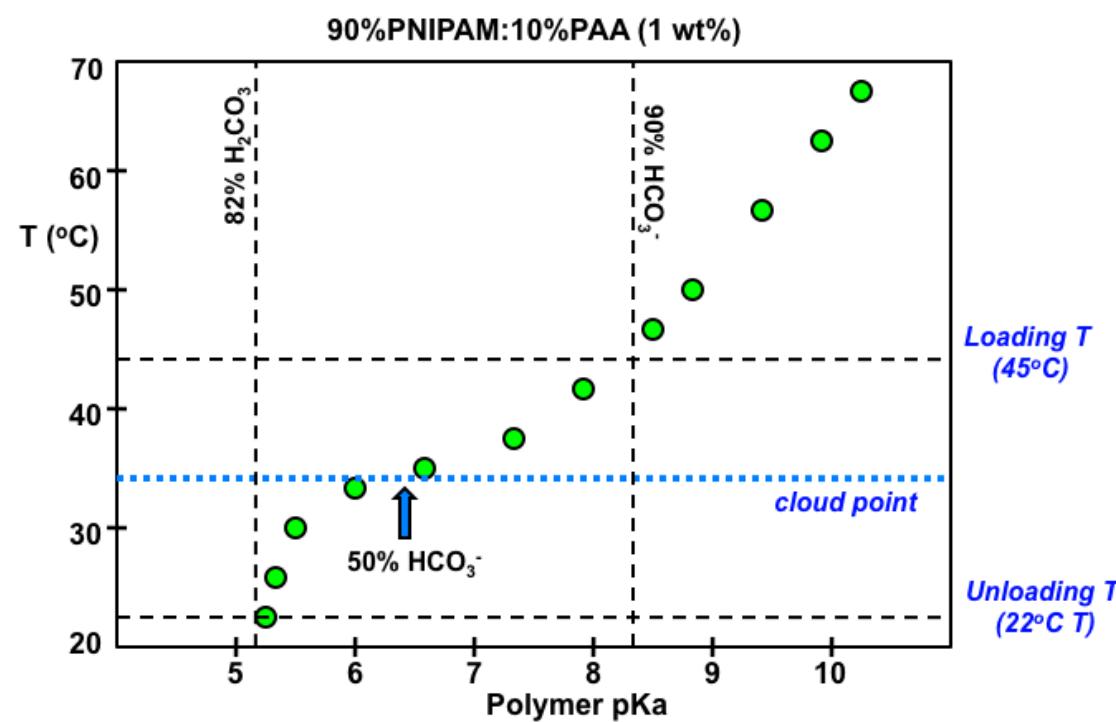
We have developed a polymer-based programmable pH buffer for use in the reversible sequestration of CO₂

The Department of Energy has a stated goal of reversible capturing 1 billion metric tons of CO₂ per year from the air to mitigate Global Warming. We are developing nanomaterials to “program” water to achieve this goal.

Results: Relatively insoluble CO₂ gas becomes highly soluble if converted into anionic bicarbonates in mildly basic solutions.

We have created a polymer that can be programmed with temperature to reversibly switch between acidic and basic states to promote the unloading and loading of CO₂ from water, respectively, using this mechanism.

Our first polymer composition exhibits sufficiently large shifts in acidity (related to pKa values shown at right) to promote both loading and unloading processes.



*submitted to Advanced Functional Materials



We have recently developed a lithium ion solid electrolyte that is 35X more conductive than state-of-the-art

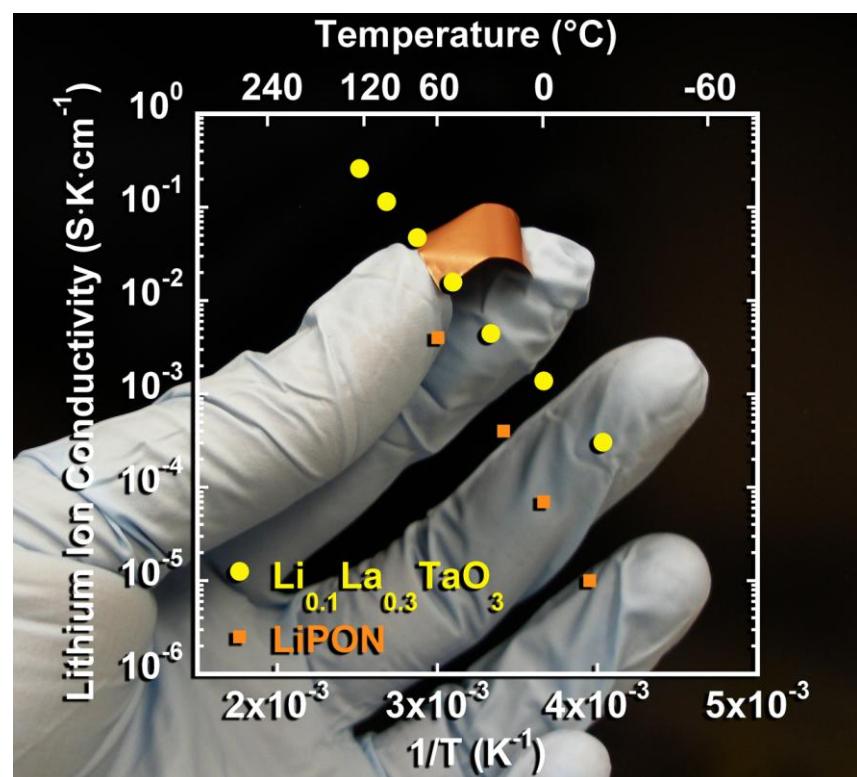
Higher ionic conductivity solid electrolytes are needed to realize higher power solid-state batteries

Lithium lanthanum tantalate thin films have been integrated with copper foil substrates

- RF sputtering and CSD
- Controlled atmosphere processing
- Phase-pure films

Room temperature lithium ion conductivity 35X greater than COTS electrolytes.

Very low form factor (18 μm total thickness) appropriate for flexible electronics.



Temperature dependent ionic conductivity and photograph of film on foil



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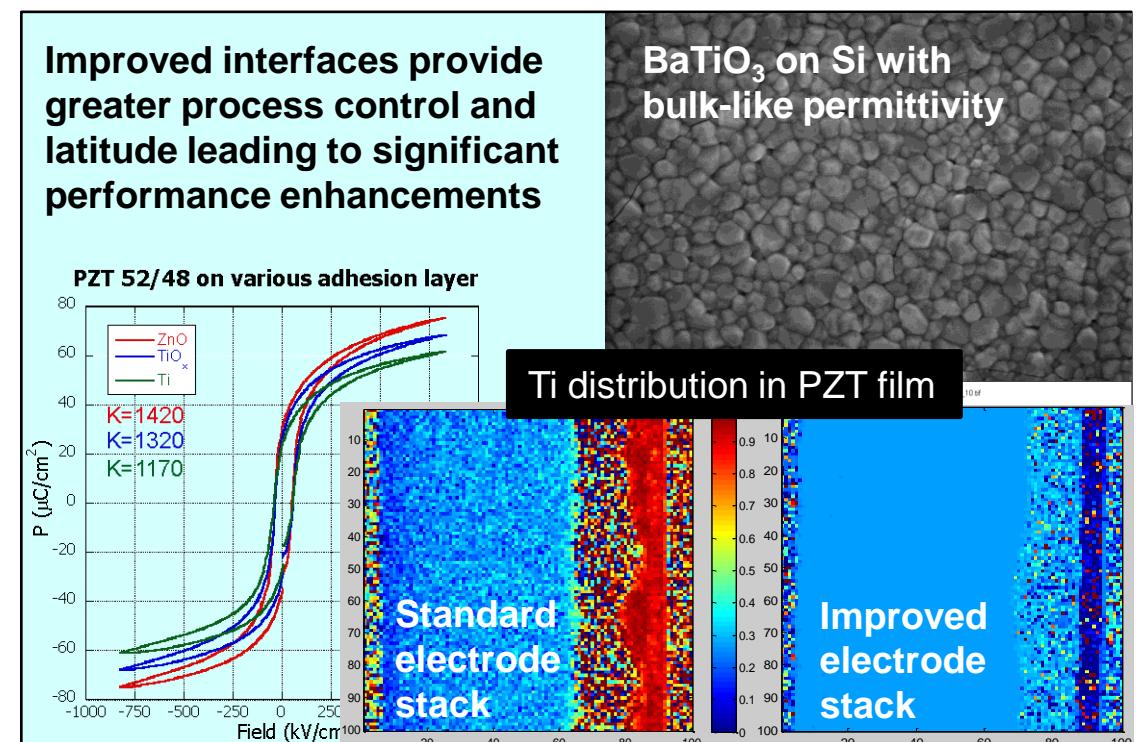
We have recently developed an electrode technology that greatly enhances dielectric and ferroelectric film properties

Despite more than 20 years of study on ferroelectric thin film synthesis, a key weak link in electrode technology remains. Traditionally platinum coated silicon wafers are used with a Ti or TiO_x adhesion layer. We have shown that this embodiment imparts strong chemical inhomogeneity in ferroelectric films.

The effect of adhesion layer on ferroelectric PZT film properties was assessed using Ti, TiO_x , and ZnO.

- Buffer layers and electrodes deposited via RF sputtering
- PZT deposited via CSD
- Polarization-Field and Permittivity-Field measured
- STEM-EDS and PCA for chemical distributions

ZnO-buffered films display virtually no chemical gradient and improved electronic response. This is the first known observation of chemical homogeneity in solution deposited PZT from a single solution.



In preparation for submission to
Advanced Functional Materials
(TA Number 11780)



Sandia National Laboratories

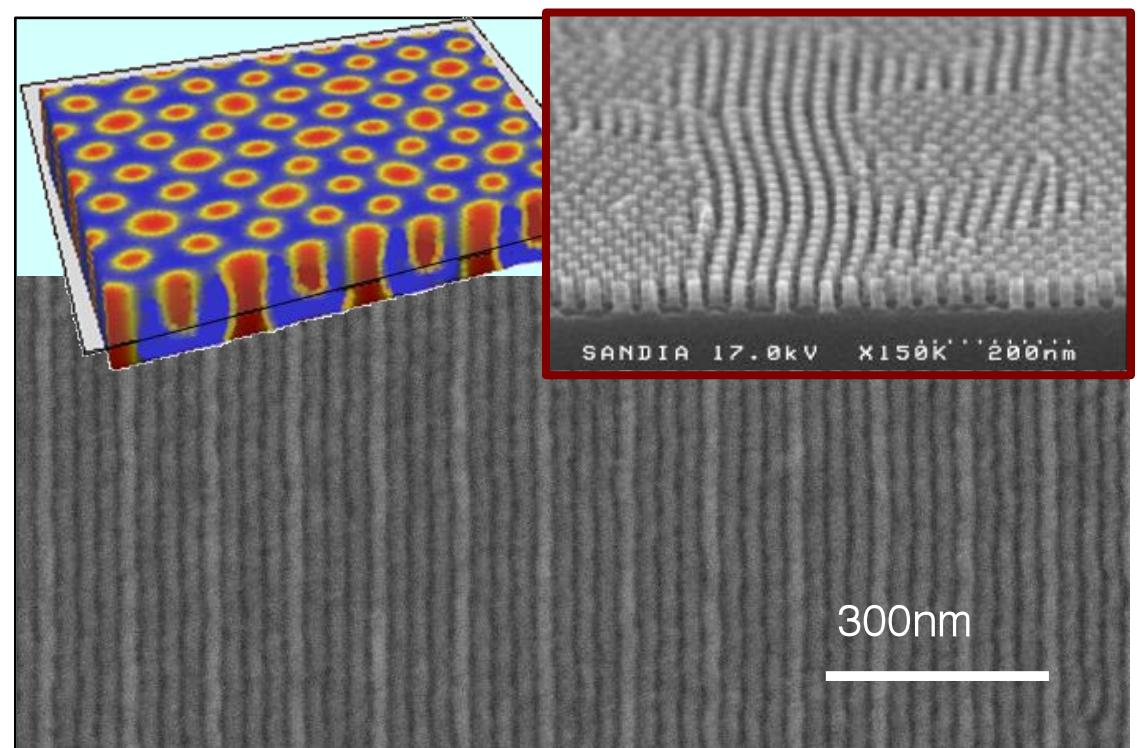


Directed assembly of block copolymers by simple, inexpensive interference lithography; transfer to nanoimprint lithography

The ITRS has stated that no proven optical lithography technique is available below the 22nm node. Developing a feasible approach for 22nm and beyond is critical for SNL-specific applications as well as the IC industry as a whole.

Combining top-down interference lithography (IL) with bottom-up self assembly techniques, we have:

- directed self-assembly of block copolymer masks with 4x feature density multiplication (22nm-pitch features from 88nm-pitch IL pattern)
- quantified quality of ~20nm-scale patterns and features over $>100\mu\text{m}^2$
- transferred BCP-defined features to nano-imprint master for repetitive fabrication of nanofeatures free from optical diffraction limitations
- simulated stability and dynamics of directed self-assembly processes



Multiple publications in JVST-B (2010)

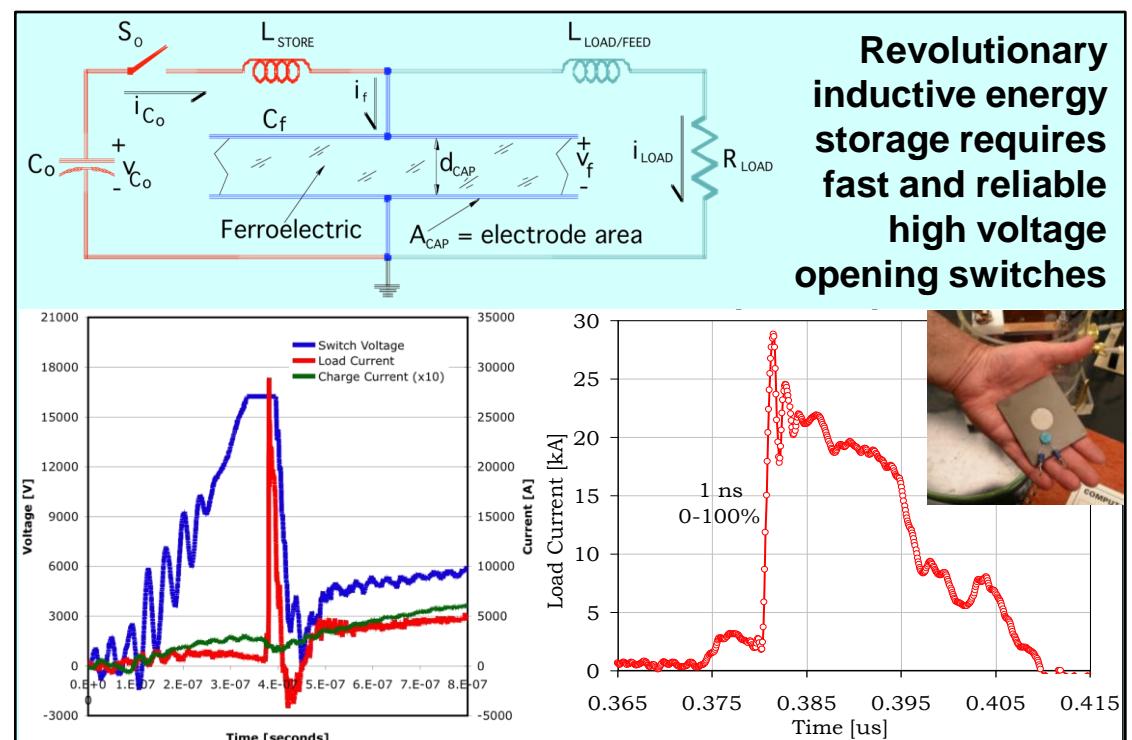


We have demonstrated the use of a high-power ferroelectric opening switch (FEOS)

Development of a reliable, reusable, fast high voltage opening switch would revolutionize pulsed power by enabling the use of inductive energy storage (leading to enormous improvements in efficiency, reduced size and complexity, faster rise times, and many secondary enhancements).

Utilizing our science-based understanding of ferroelectric materials, we developed a ferroelectric opening switch that takes advantage of the dramatic change in permittivity during ferroelectric switching to redirect inductively-stored current to a load to provide:

- >10kA with ~1ns rise time
- voltage AND current gain
- solid state reusable high voltage switch



TA Number 11626



Our work on ferroelectric thin films was recently recognized with an invited feature article and cover art in the J. Am. Ceram. Soc.

Our fabrication and processing routes using inexpensive and reliable chemical solution deposition of ferroelectric thin films on technologically-relevant substrates for functional device structures is recognized as leading the world.

With proper processing, solution-derived ferroelectric thin films can be:

- feasibly fabricated from 10–1000nm thickness
- high-performance, inexpensive, reliable, and IC process-compatible
- viable integrated alternatives to discrete MLCC technologies
- used for energy storage, energy harvesting, actuation, sensing, information storage, etc.

World-recognized leaders in the chemical solution-derived fabrication of functional thin film ferroelectrics on technologically-relevant substrates including ultrathin films, multilayer thin films, and high-performance films on base metal foils.



G.L. Brennecka, J.F. Ihlefeld, J-P. Maria, B.A. Tuttle, and P.G. Clem, J. Am. Ceram. Soc., 94[12] 3935-54 (2010).