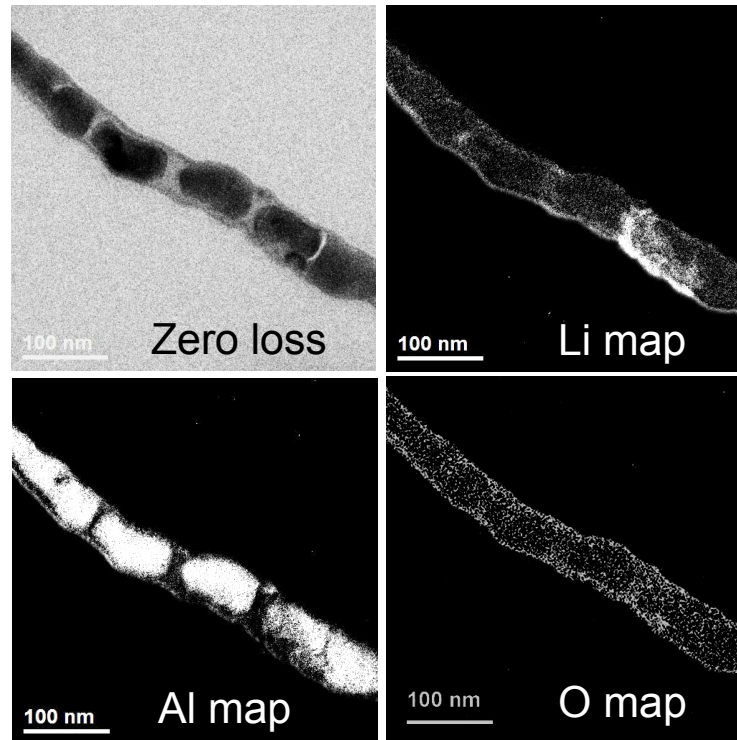


In situ TEM Observation of Pulverization of Aluminum Nanowires and Evolution of the Thin Surface Al_2O_3 Layers During Lithiation-Delithiation Cycles

SAND2011-9126P



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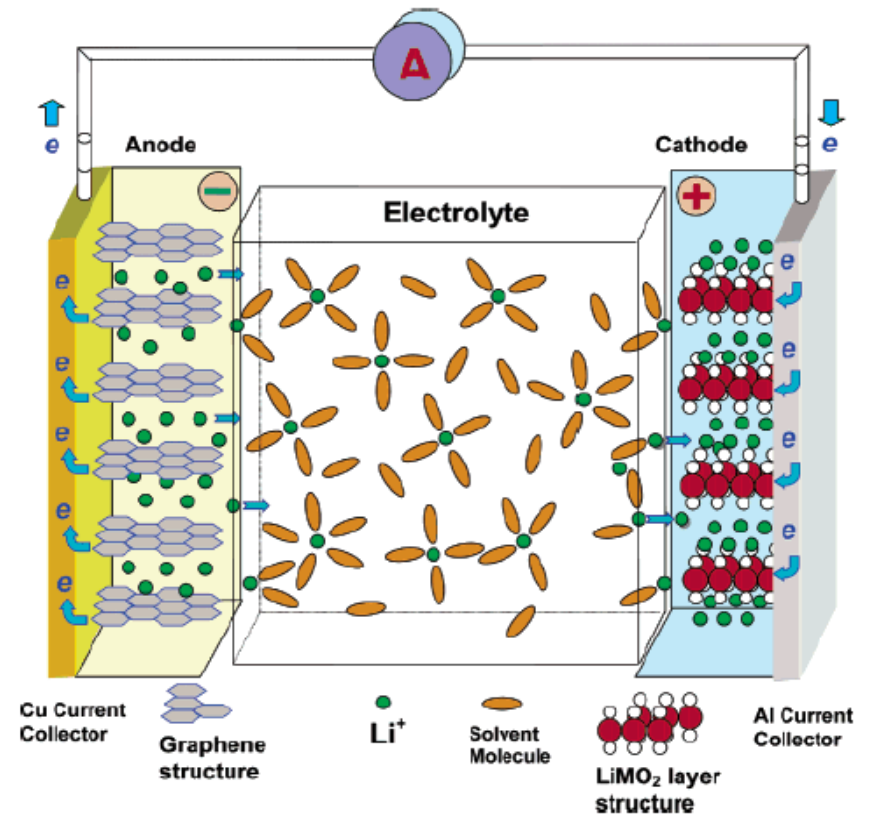
Outline

- Background
- Experimental setup of *in situ* TEM battery test
- **Pulverization of Aluminum Nanowires**
- **Evolution of the Thin Surface Al_2O_3 Layers**
- Conclusions

Motivation

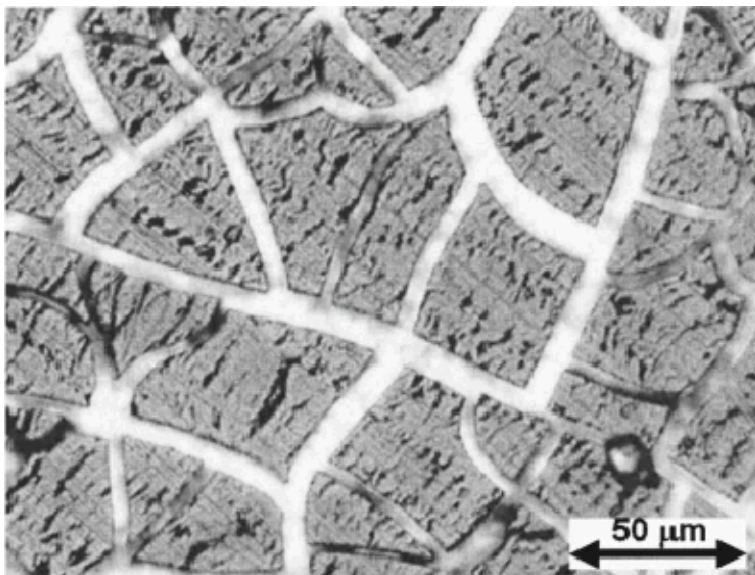


High energy/power density
Good cyclability
Low cost



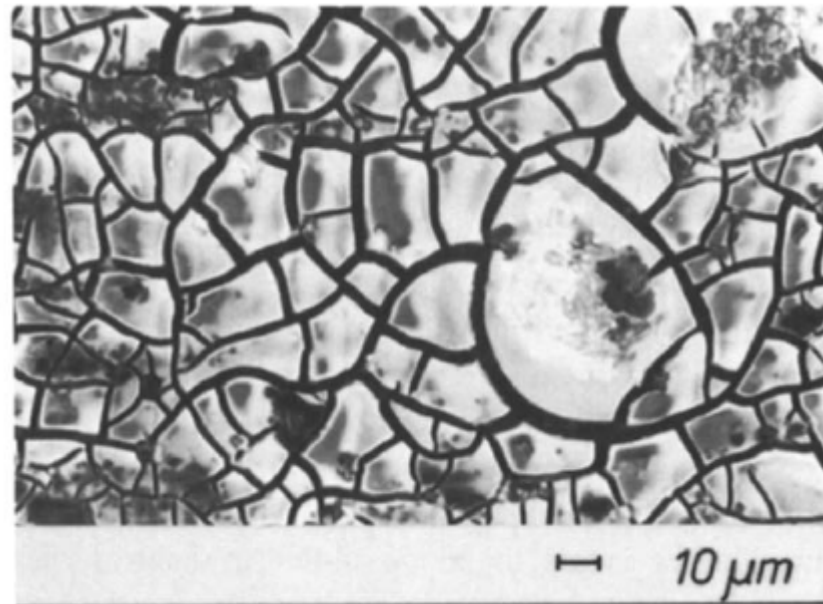
*Report of the Basic Energy Sciences Workshop
on Electrical Energy Storage, April 2-4, 2007*

Pulverization of the active materials



Optical micrograph of a Li-alloy film after expansion and contraction

Dahn et al., *Electrochem. Solid-State Lett.* 4, A137 (2001)

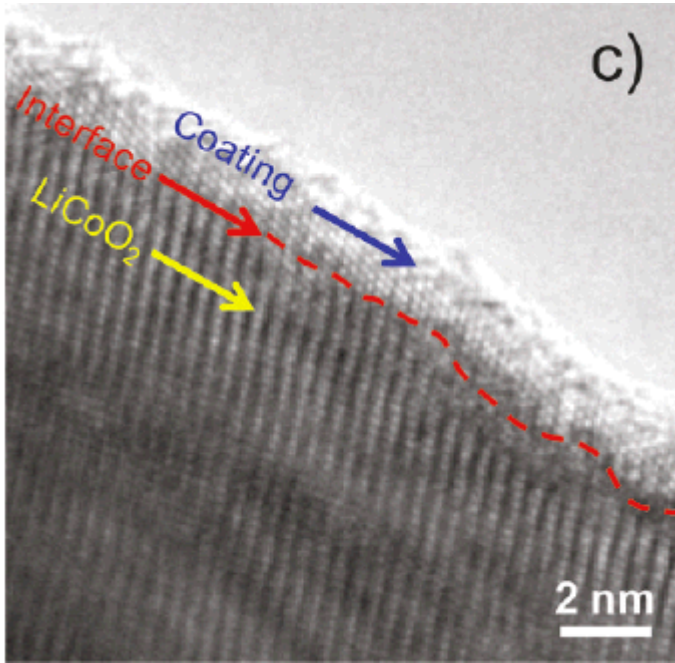


SEM image of a beta-LiAl film after 30 cycles

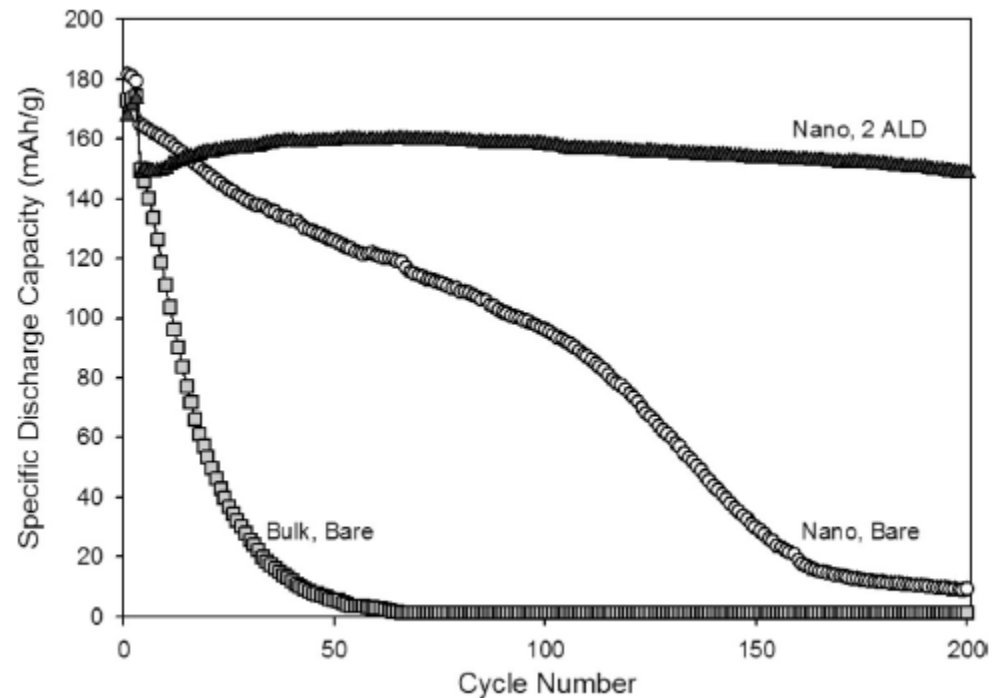
Besenhard et al., *Solid State Ionics* 40/41, 525 (1990)

Such pulverization processes, which involve the nucleation and evolution of voids or crack initiation, are not well understood.

The function of Al_2O_3 coating on active materials



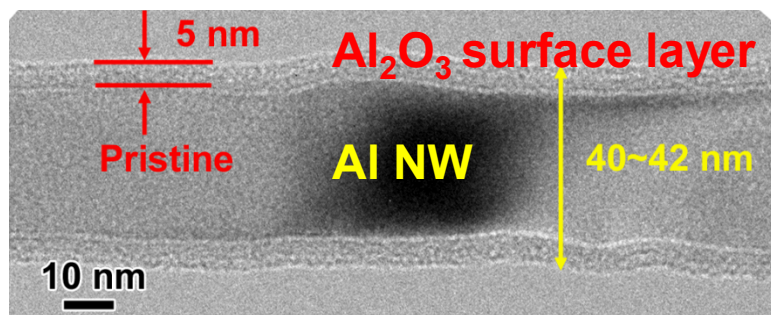
ALD Al_2O_3 coating on LiCoO_2



Scott et al., *Nano Lett.* 11, 414 (2011)

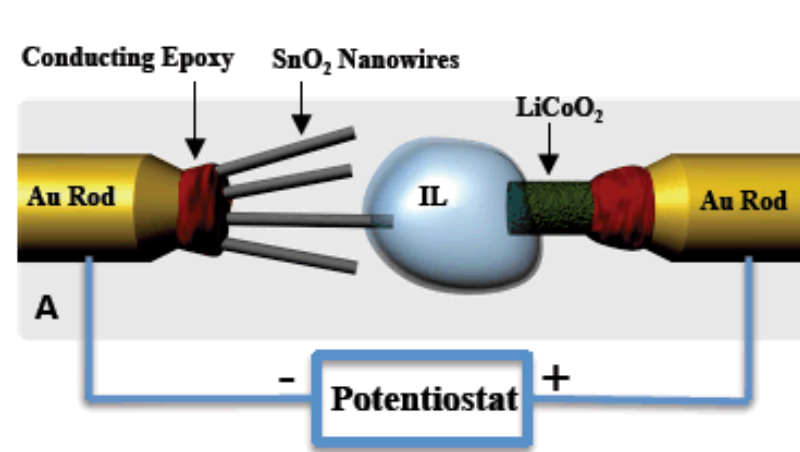
The evolution and function of these surface coatings of Al_2O_3 during cycling are not understood.

Model system: Al nanowire with naturally oxidized surface Al_2O_3 layer



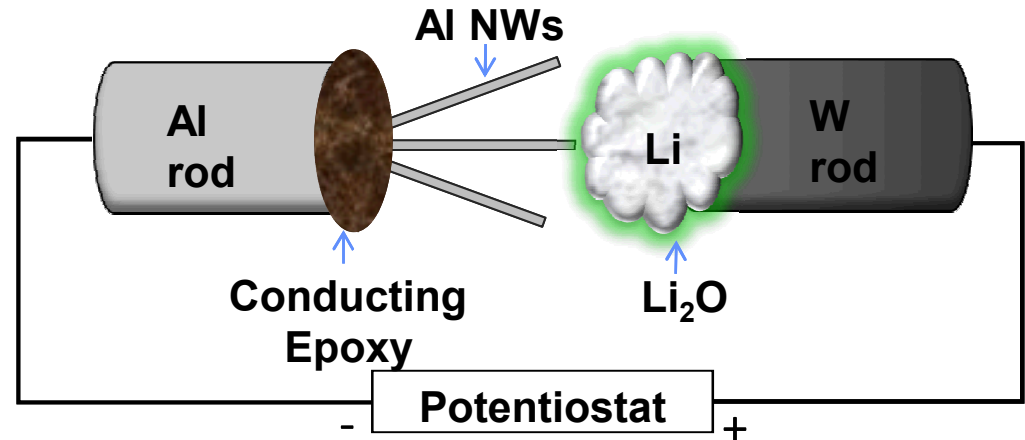
- What causes the pulverization of Al and what's the process like?
- What is the role of the surface Al_2O_3 layer during cycling?

Experimental setup of *in situ* TEM battery test



Huang et al., *Science* 330, 1515 (2010)

Introduce a vacuum-compatible electrolyte.

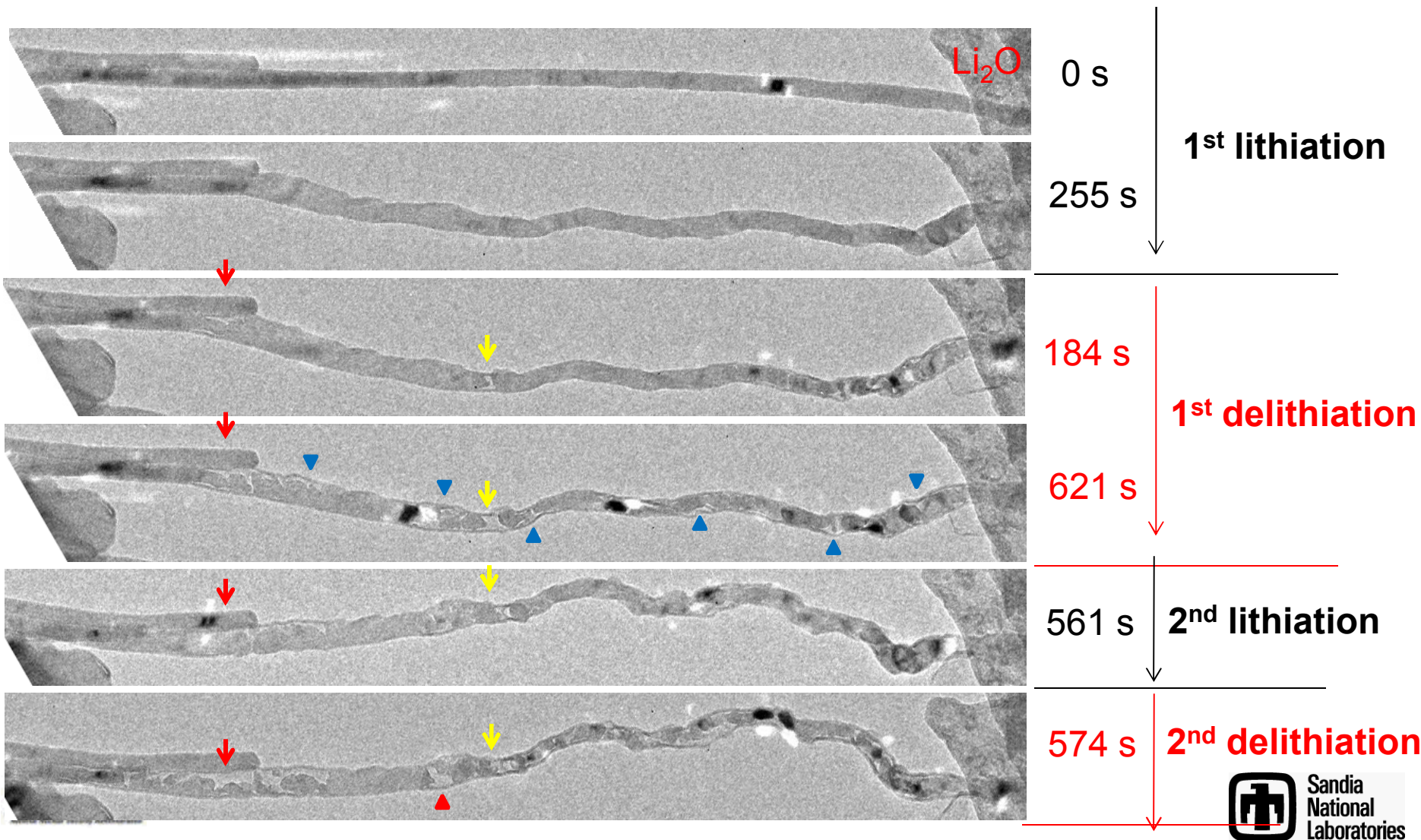


Liu et al., *Energy Environ. Sci.* 4, 3844 (2011)

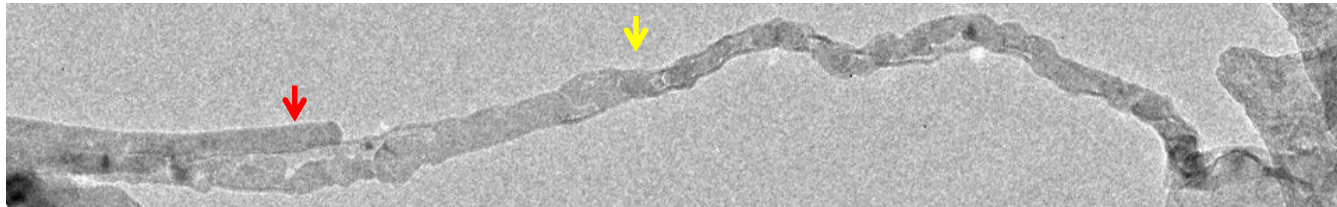
Using the naturally oxidized Li₂O layer on Li metal as the solid electrolyte.

Building a nano-battery in a transmission electron microscope (TEM).
Higher resolution than optical microscopy and real-time observation.

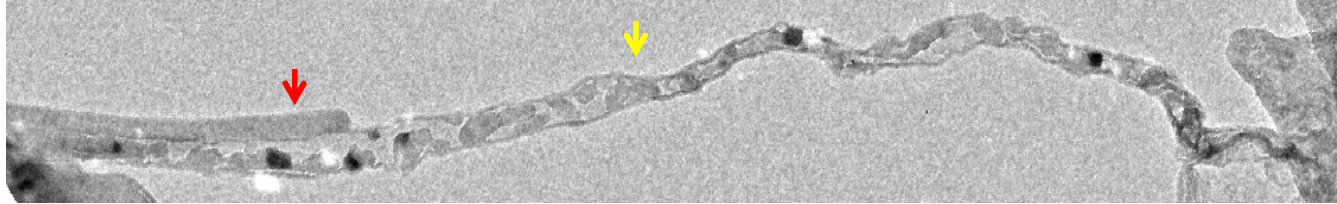
Pulverization of Aluminum Nanowires (1)



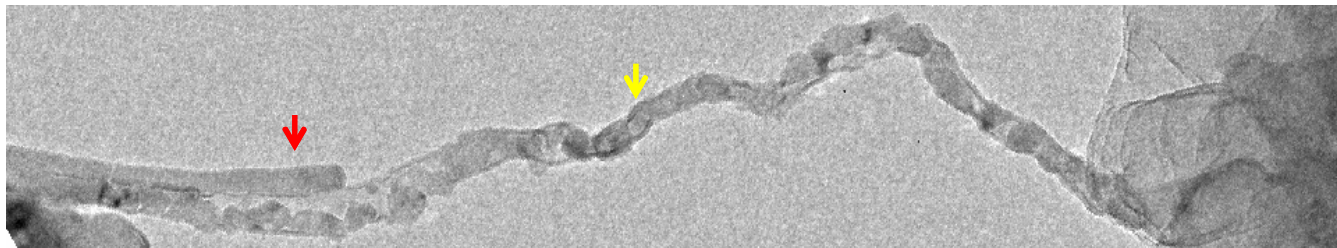
Pulverization of Aluminum Nanowires (2)



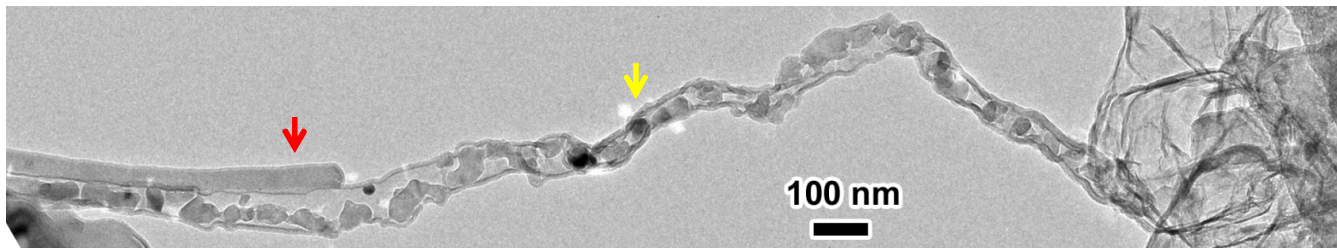
719 s **3rd lithiation**



611 s **3rd delithiation**

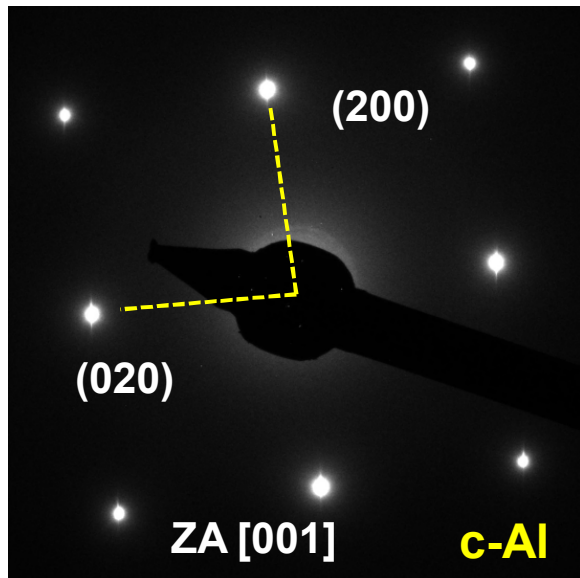


1262 s **4th lithiation**

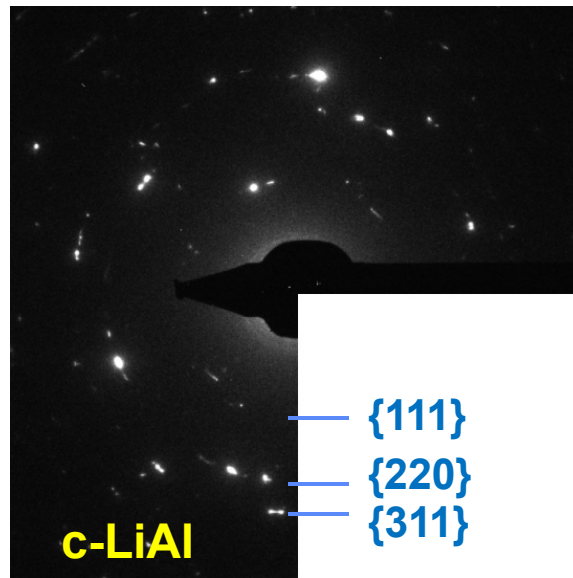


1356 s **4th delithiation**

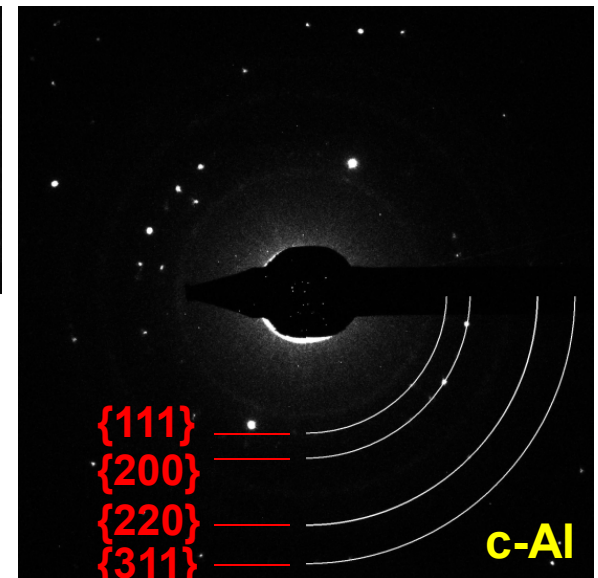
Lithiated phase of Aluminum Nanowires



Pristine Al NW



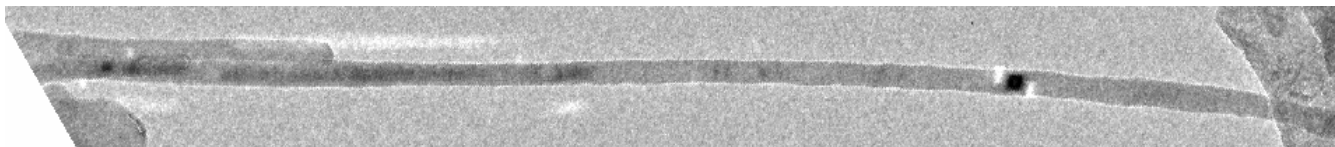
Lithiated Al NW



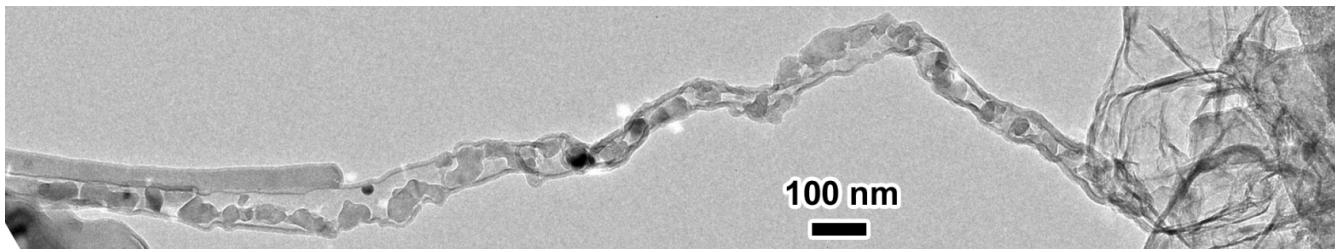
Delithiated Al NW

Electrochemically driven solid state amorphization (ESA)
did not occur in the LiAl system.

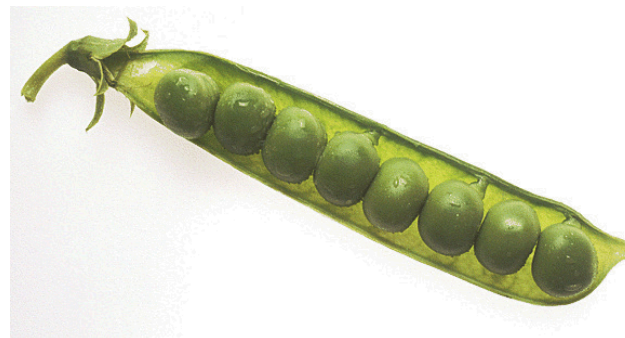
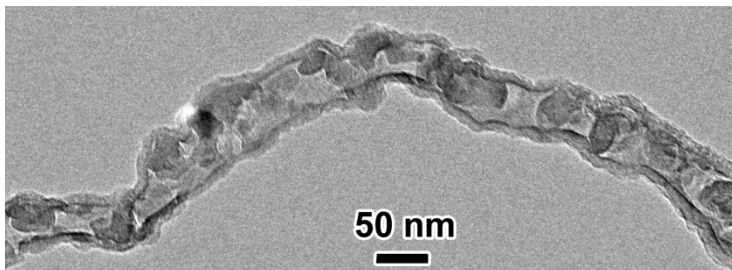
What is the surface tube?



Pristine

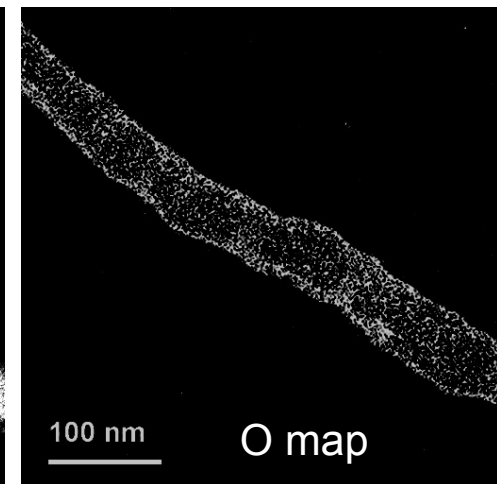
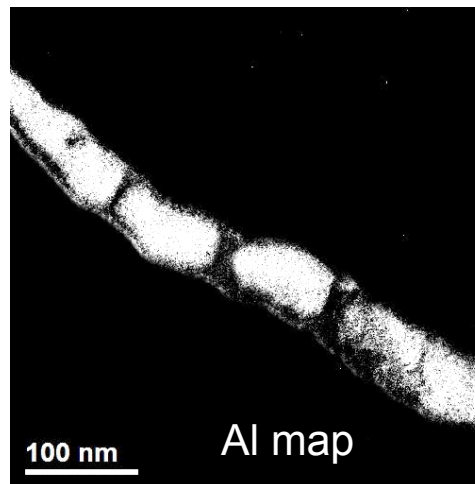
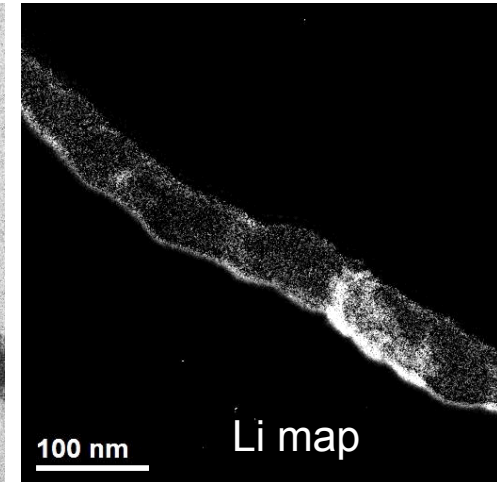
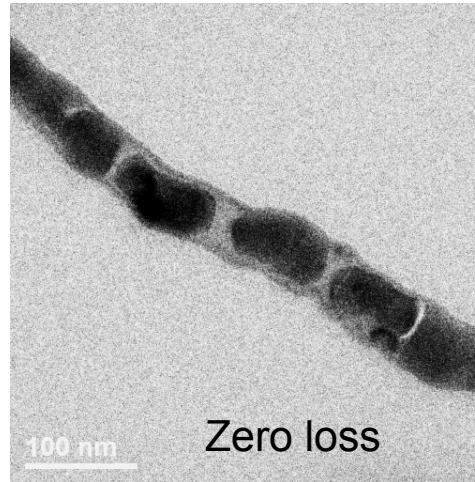
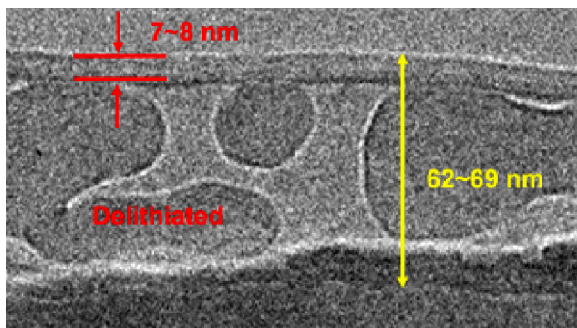
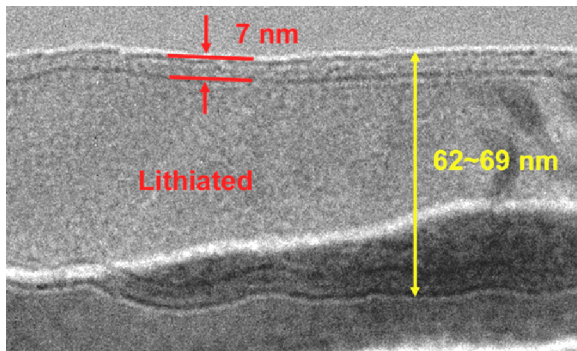
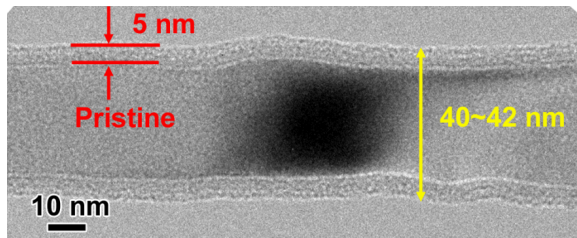


After four cycles



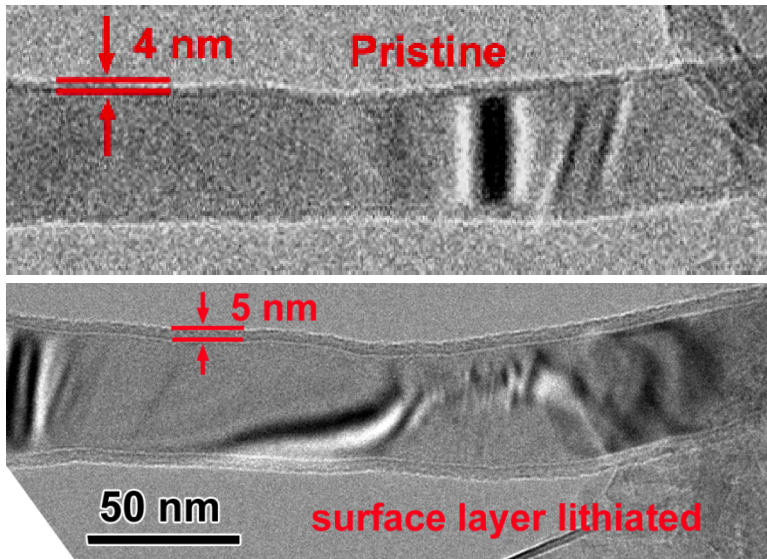
Pea pod from *wpclipart.com*

Evolution of the Thin Surface Al_2O_3 Layers (1)



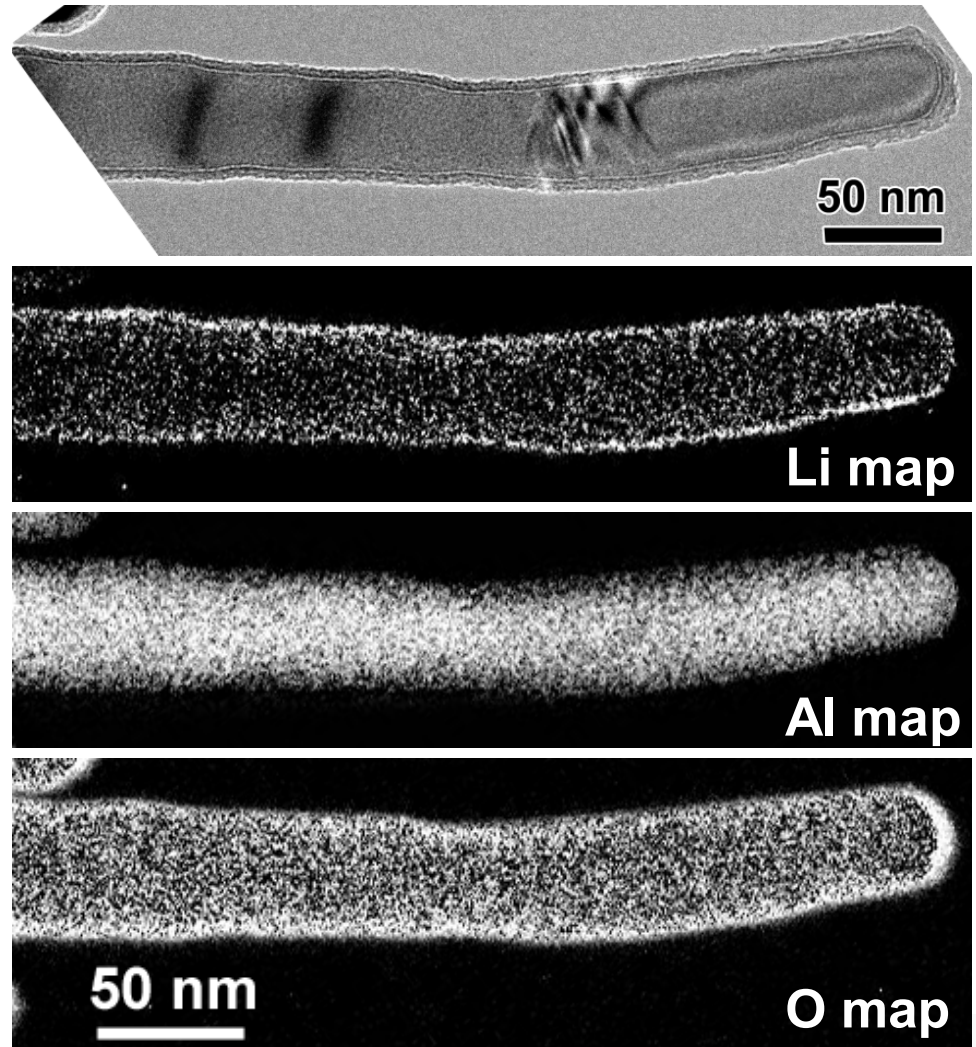
Al_2O_3 Layer was changed into Li-Al-O glass, wrapping the pulverized Al nanoparticles.

Evolution of the Thin Surface Al_2O_3 Layers (2)

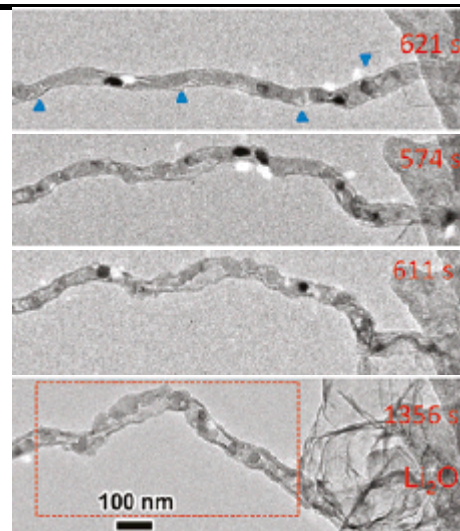
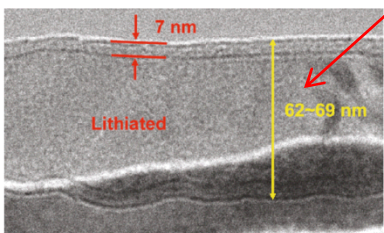
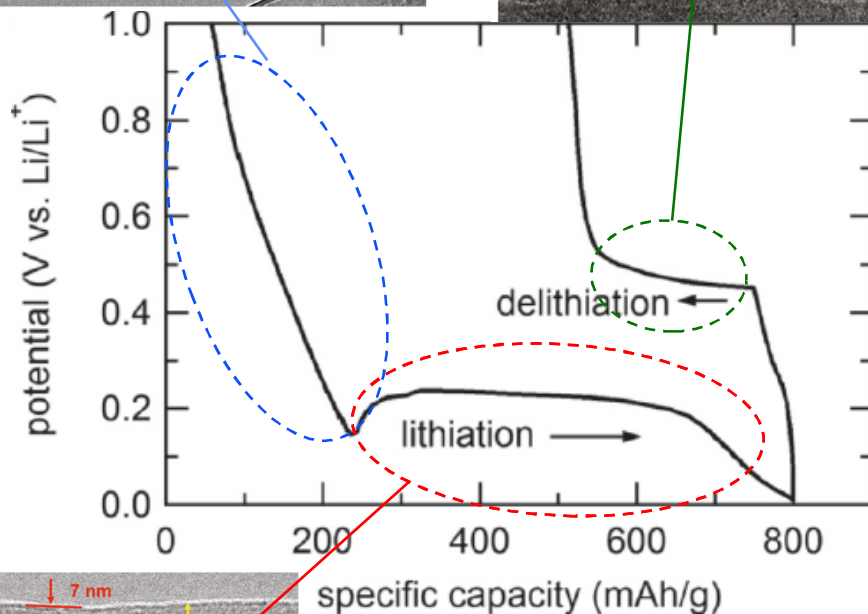
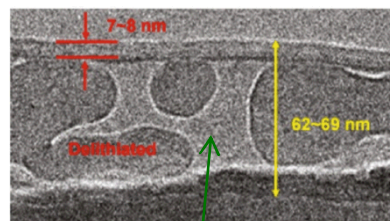
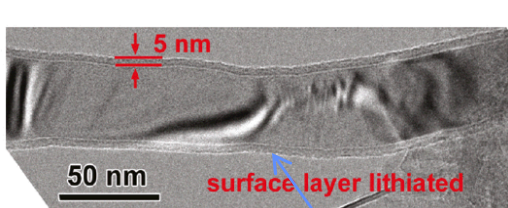


Controlled lithiation of the surface Al_2O_3 Layer

Al_2O_3 Layer was changed into Li-Al-O glass.



Good agreement between *in situ* and *ex situ* (bulk) electrochemistry

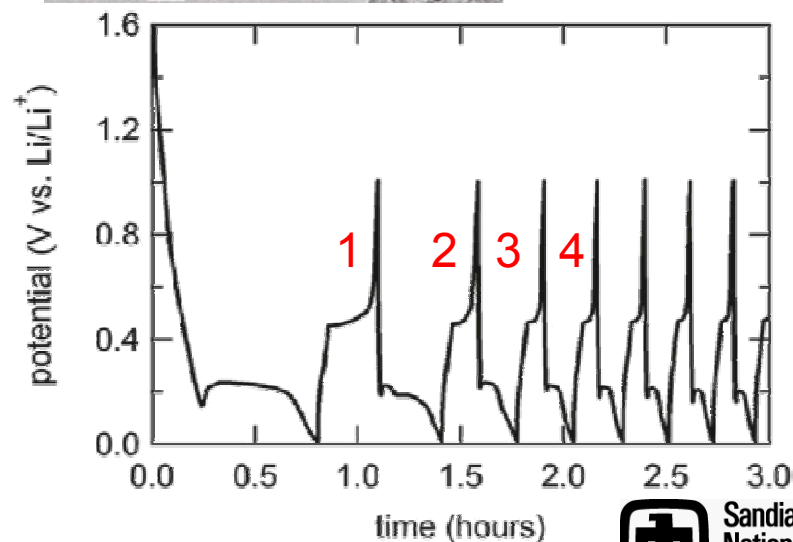


1st delithiation

2nd delithiation

3rd delithiation

4th delithiation





Function of the Thin Surface Al_2O_3 Layers

- The improvement of the performance of LIBs using Al_2O_3 coatings on active materials is attributed to the formation of the Li-Al-O glass layer.
- The Li-Al-O glass layer can provide a facile Li-ion transport path, relative to that in the usually formed solid electrolyte interface (SEI). (**like artificial SEI**)
- The mechanically robust Li-Al-O glass layer can mitigate mechanical degradation of the active materials to prevent them from breaking off the electrodes.



Conclusions

- The pulverization process of Aluminum NWs upon electrochemical cycling was observed.
- Electrochemically driven solid state amorphization (ESA) did not occur in the LiAl system.
- The surface Al_2O_3 layer was evolved to Li-Al-O glass, which not only acted as a solid electrolyte but also mechanically confined the pulverized nanoparticles to prevent them from losing contact with the current collector.
- Good agreement was found between the in-situ TEM cycling and the conventional electrochemical test cell.



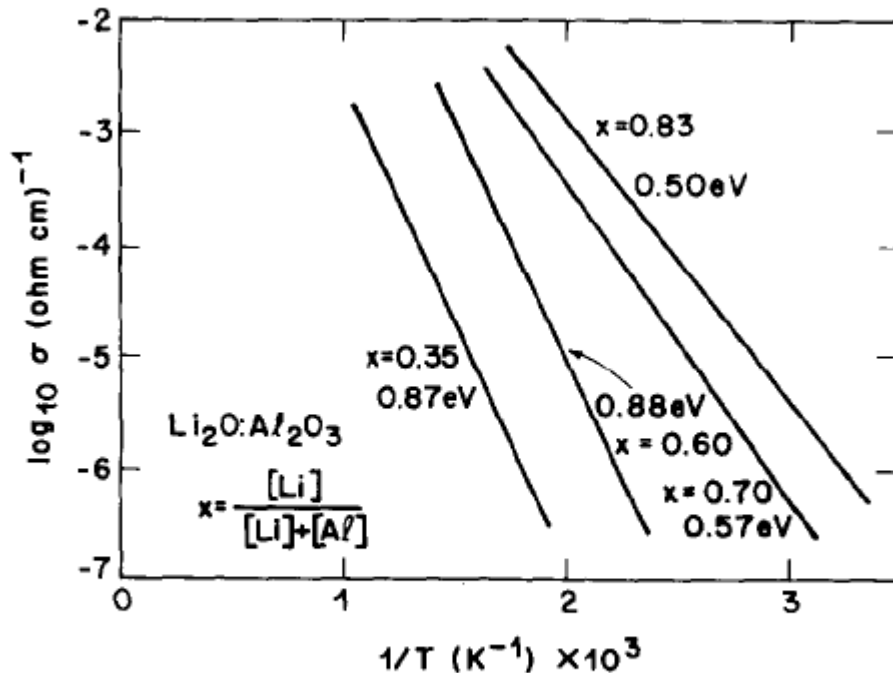
ACKNOWLEDGMENTS

This work was supported by a Laboratory Directed Research and Development (LDRD) project at Sandia and by the Dept. of Energy Office of Basic Energy Science as part of an Energy Frontier Research Center (The NEES Center).



Thank you very much for your attention!

Literatures about the Li ion conductivity of Li-Al-O glass



Up to the order of 1E-6 S/cm at room temperature.

FIG. 1. The ionic conductivity σ of $\text{Li}_2\text{O} : \text{Al}_2\text{O}_3$ glasses as a function of reciprocal temperature $1/T$ for various composition ratios.

Glass et al. *J. Appl. Phys.* 51, 3756 (1980)



About the mechanical properties of Li-Al-O glass

Table 1. Strain on the ALD alumina surface coating and corresponding deformation for different active materials.

Material	Volume expansion	Experimental capacity [m Ahg ⁻¹]	Calculated strain	Deformation region
Graphite flakes	10 % ^[32]	372	3.19 %	Elastic/Plastic
LiCoO ₂	1.5 % ^[33]	170	0.45 %	Elastic
Silicon	400 % ^[10]	~3200	70.9 %	Fracture
Metal oxides	100–250 %	800–1300	26–52 %	Fracture

Riley et al., *ChemPhysChem* 11, 2124 (2010)