




Compaction Behavior of Surrogate Degraded Emplaced Waste

SAND2011-9125P

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Geoscience Research and
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December, 2011



Sandia National Laboratories is a multi-program laboratory operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U. S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. This research is funded by WIPP programs administered by the Office of Environmental Management (EM) of the U.S Department of Energy.





Outline

- ***Background and Motivation***
- ***Material and Sample Preparation***
- ***Experimental Methods***
- ***Test Equipment***
- ***Test Methods and Data Reduction***
- ***Results and Analysis***

The Waste Isolation Pilot Plant (WIPP)

- **Permanent disposal of defense transuranic waste**
- **Permian Salado Formation**
 - Underground at 2150 ft
 - CH waste is emplaced in Panels
 - RH-TRU waste is emplaced in boreholes drilled into the walls of Panels
 - MgO engineered barrier material
- **Experimental work focuses on room closure modeling**
 - End state degraded waste (as in at the end of 10,000 yrs)





Material Preparation

- Two unique recipes; 50% and 100% degraded waste states
- Percentage of degradation indicates the anticipated amount of iron degraded by weight
- Generally all materials were hand prepared so that pieces were 6-8 mm and/or passed 9.5 mm sieve
- Iron oxide was crushed and passed 1 mm sieve

| Mass (kg) and percent by weight of materials in test specimens | | | | |
|--|-----------------------|--------|------------------------|--------|
| Material | Case 1 (50% degraded) | | Case 2 (100% degraded) | |
| Iron, not corroded | 1.9 | 18.3% | 0 | 0.0% |
| Corroded iron and other metals | 4.6 | 44.4% | 7.3 | 67.0% |
| Glass | 1.0 | 9.6% | 1.0 | 9.2% |
| Cellulosics + plastics + rubber | 0.7 | 6.8% | 0 | 0.0% |
| Solidification cements | 1.2 | 11.6% | 1.2 | 11.0% |
| Soil | 0.5 | 4.8% | 0.5 | 4.6% |
| MgO backfill | 0 | 0.0% | 0 | 0.0% |
| Salt precipitate, corrosion-induced | 0.47 | 4.5% | 0.90 | 8.3% |
| Salt precipitate, MgO-induced | 0 | 0.0% | 0 | 0.0% |
| Total batch size | 10.37 | 100.0% | 10.9 | 100.0% |

Sample Preparation

- Cylindrical shaped samples
- Materials were hand mixed in a bowl
- Brine was used to completely saturate the sample

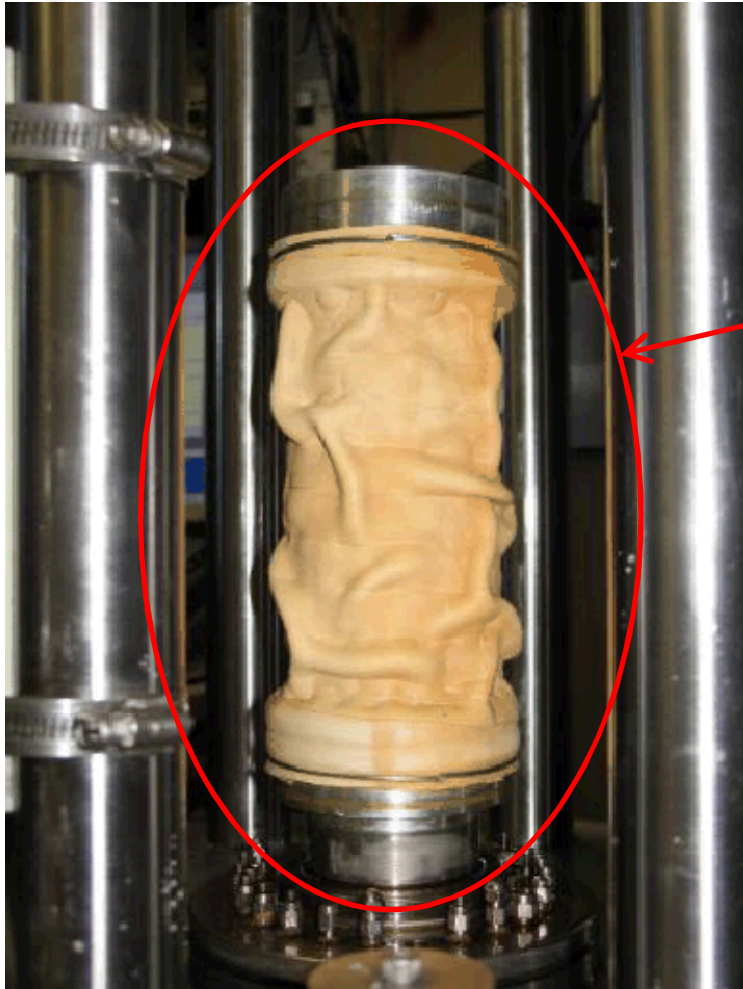


Hydrostatic Tests – Pre-test Specimen Assembly

- ‘Volume standard’ used for repeatable starting sample volume
- Because of expected large deformations, a gum rubber jacket with 1/8” wall thickness was used



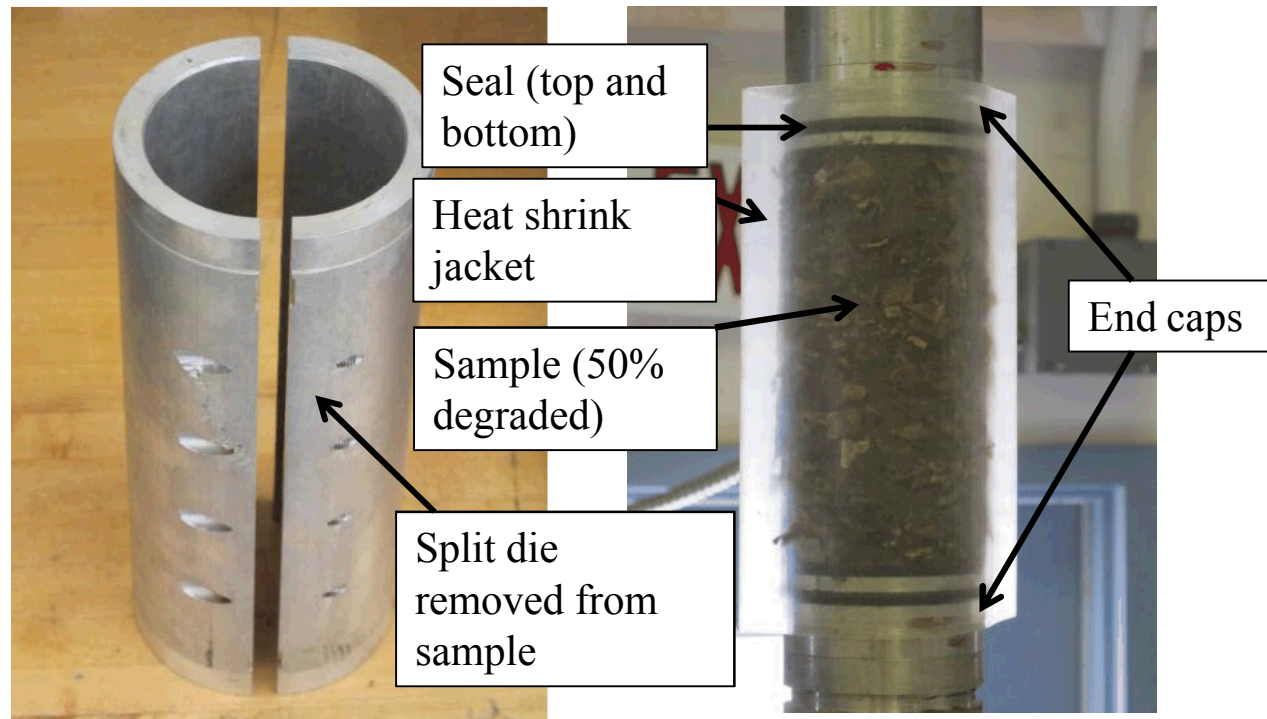
Triaxial Tests – Pre-test Specimen Assembly



- Initially tried reusing samples from hydrostatic tests
- Irregular deformation of material from hydrostatic testing resulted in need for alternate method to create a 'testable' sample

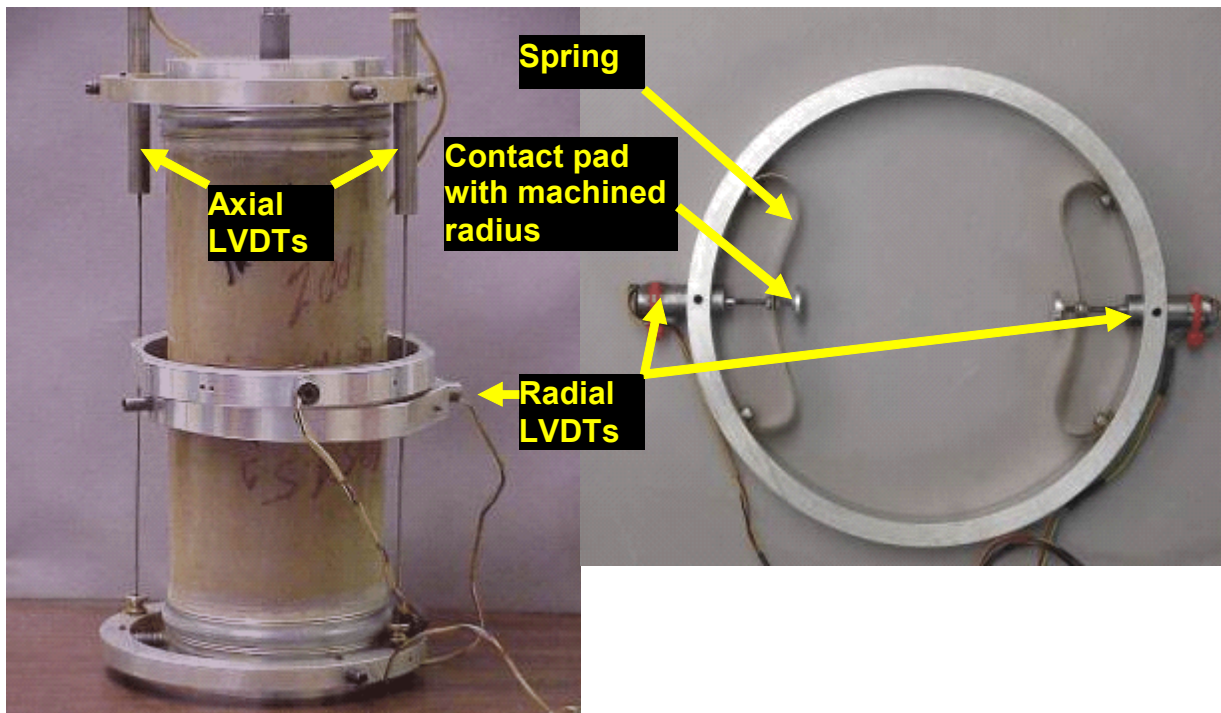
Triaxial Tests – Pre-test Specimen Assembly

- Material compacted axially in a die to 80% of planned confining pressure



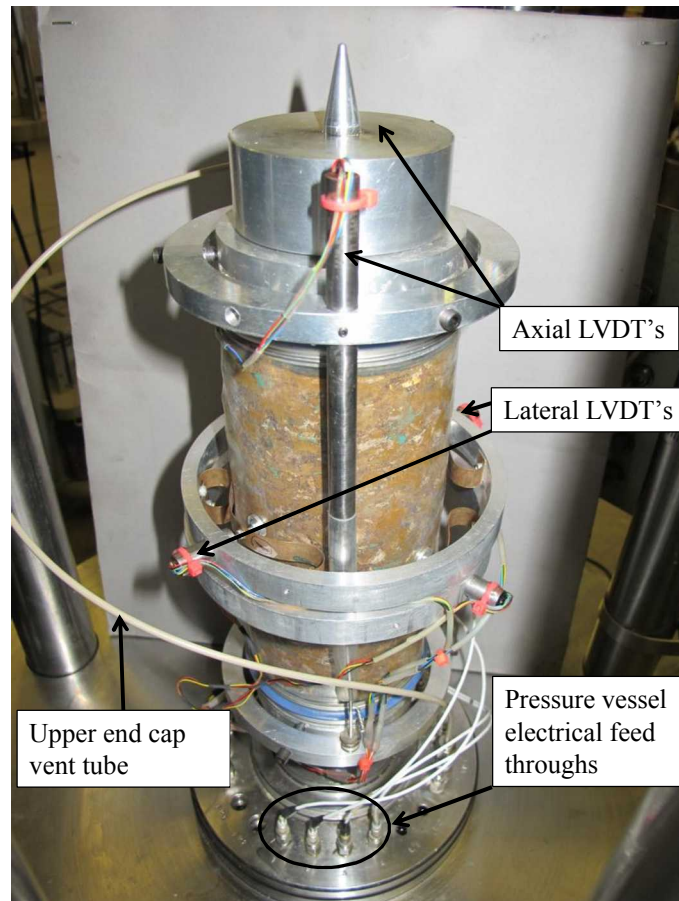
Triaxial Tests – Pre-test Specimen Assembly (cont.)

- Heat shrink jacket used
- Radial deformation measurements made using two LVDT's mounted in a ring with two contact points



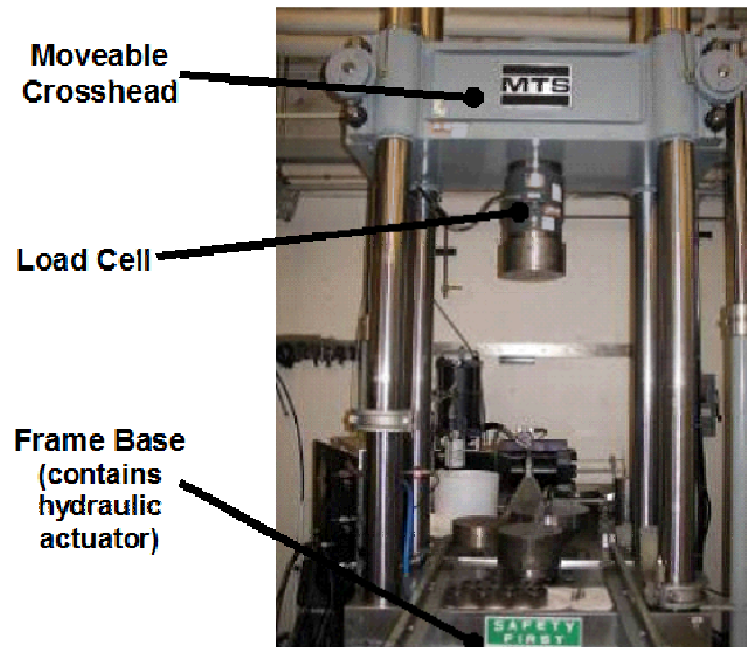
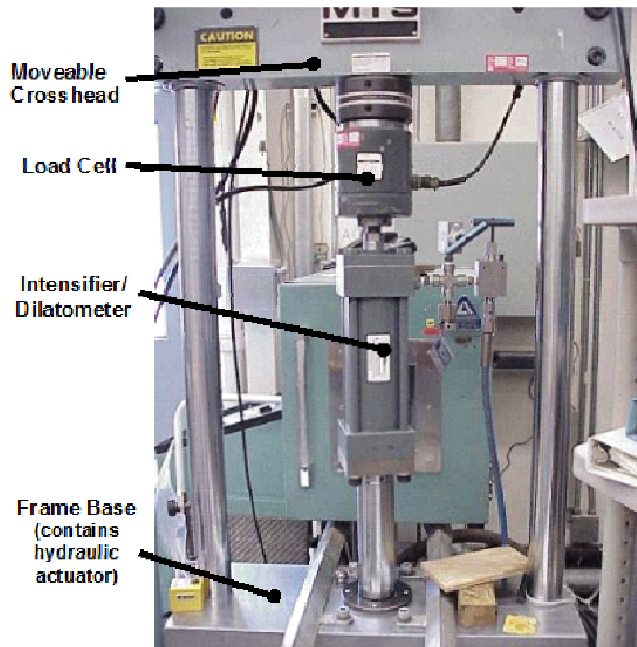
Triaxial Tests – Pre-test Specimen Assembly (cont.)

- Sample mounted in pressure vessel
- Electrical feed throughs used for LVDT's and internal load cell

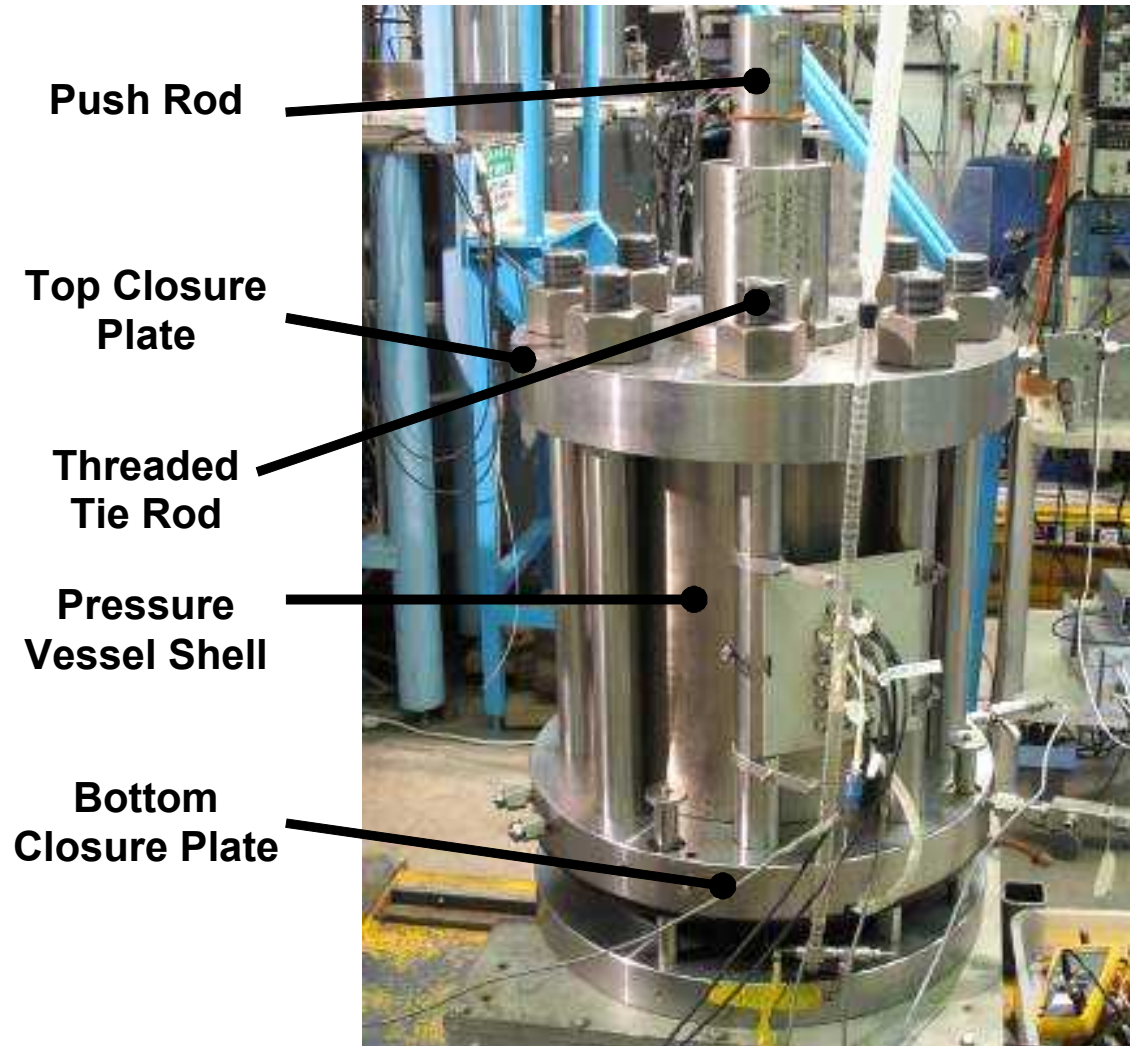


Load Frames and Pressure Vessel

- Because of large sample deformations (~750 cc or 45% volume loss) two load frames were used
 - One load frame functioned solely as a dilatometer with ~700 cc capacity
 - Second load frame served as a reaction frame for the 100 MPa pressure vessel. A second dedicated dilatometer with ~300 cc capacity was used in tandem
 - Intensifier/dilatometers used to pressurize sample and to accurately measure fluid volume

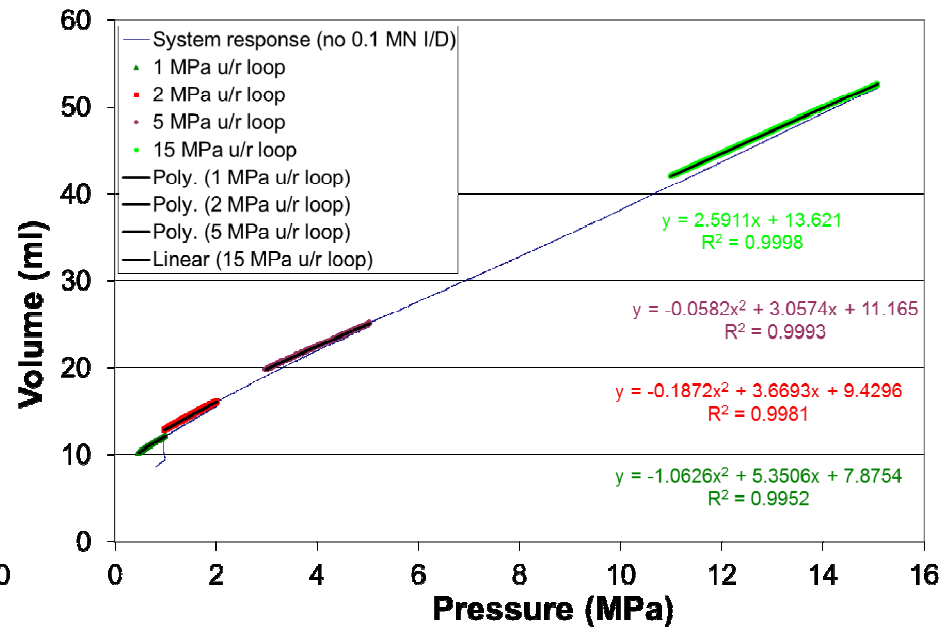
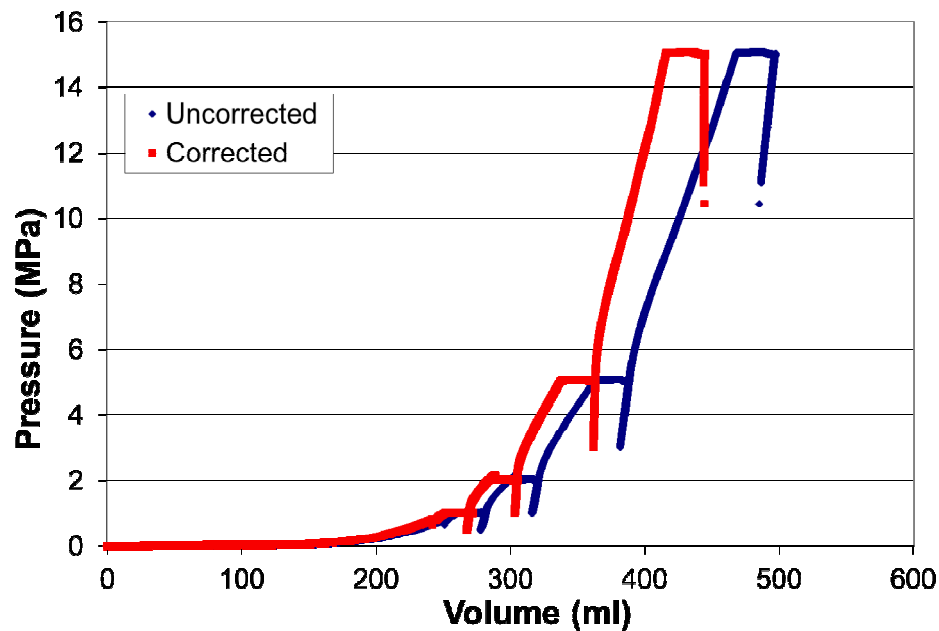


Pressure Vessel



Calibration of Hydrostatic Tests

- System response determined and subtracted from test data
- Accurate method: large sample deformation and relatively small system deformation



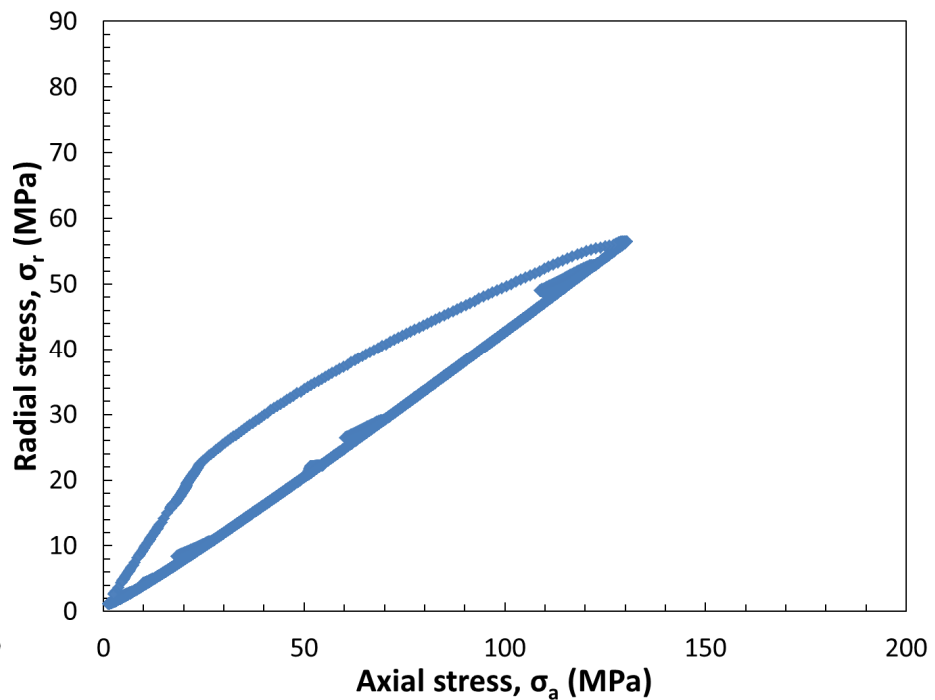
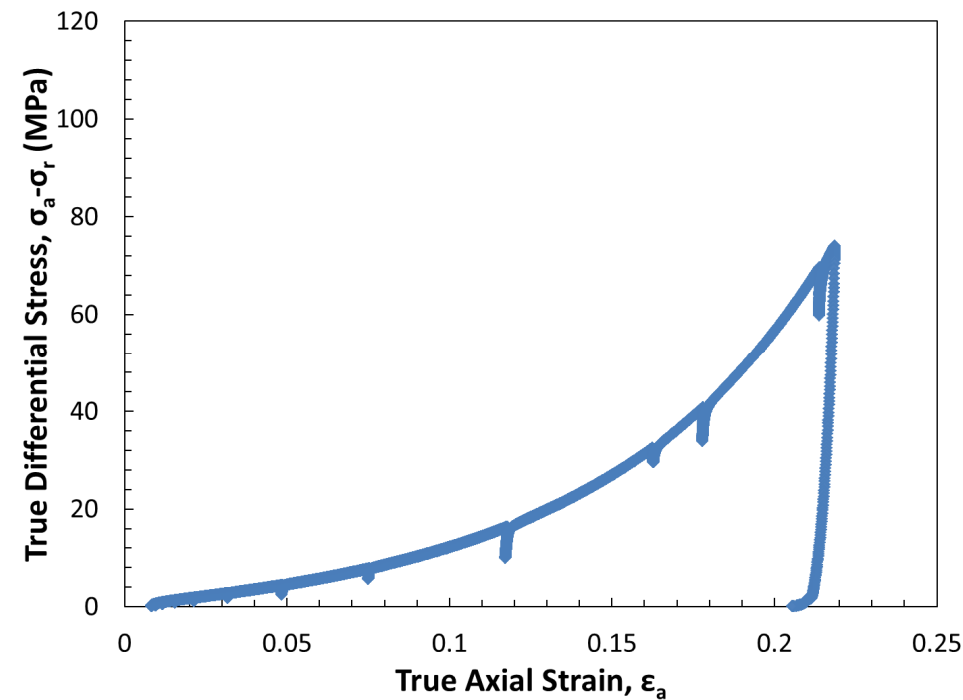
Note: I/D = Intensifier/Dilatometer, u/r = unload/reload loop

Triaxial and Uniaxial Strain Tests

- Unload/reload loops performed to determine elastic component of plastic/elastic deformation
- Confining pressure held at $\sigma_r = \text{constant}$ and axially deformed to axial strain of $\sim 20\%$
- Sample barreling was found giving $\nu > 0.5$
- Uniaxial strain tests run using σ_r control to maintain zero lateral strain condition
- Young's modulus and Poisson's ratio determined from:

$$\epsilon_r - \epsilon_r = \left(\frac{\epsilon_r}{\epsilon_r + \epsilon_r} \right) \epsilon_r \quad \epsilon_r = \left(\frac{\epsilon_r}{\epsilon_r - \epsilon_r} \right) \epsilon_r$$

Sample Uniaxial Strain Test Results



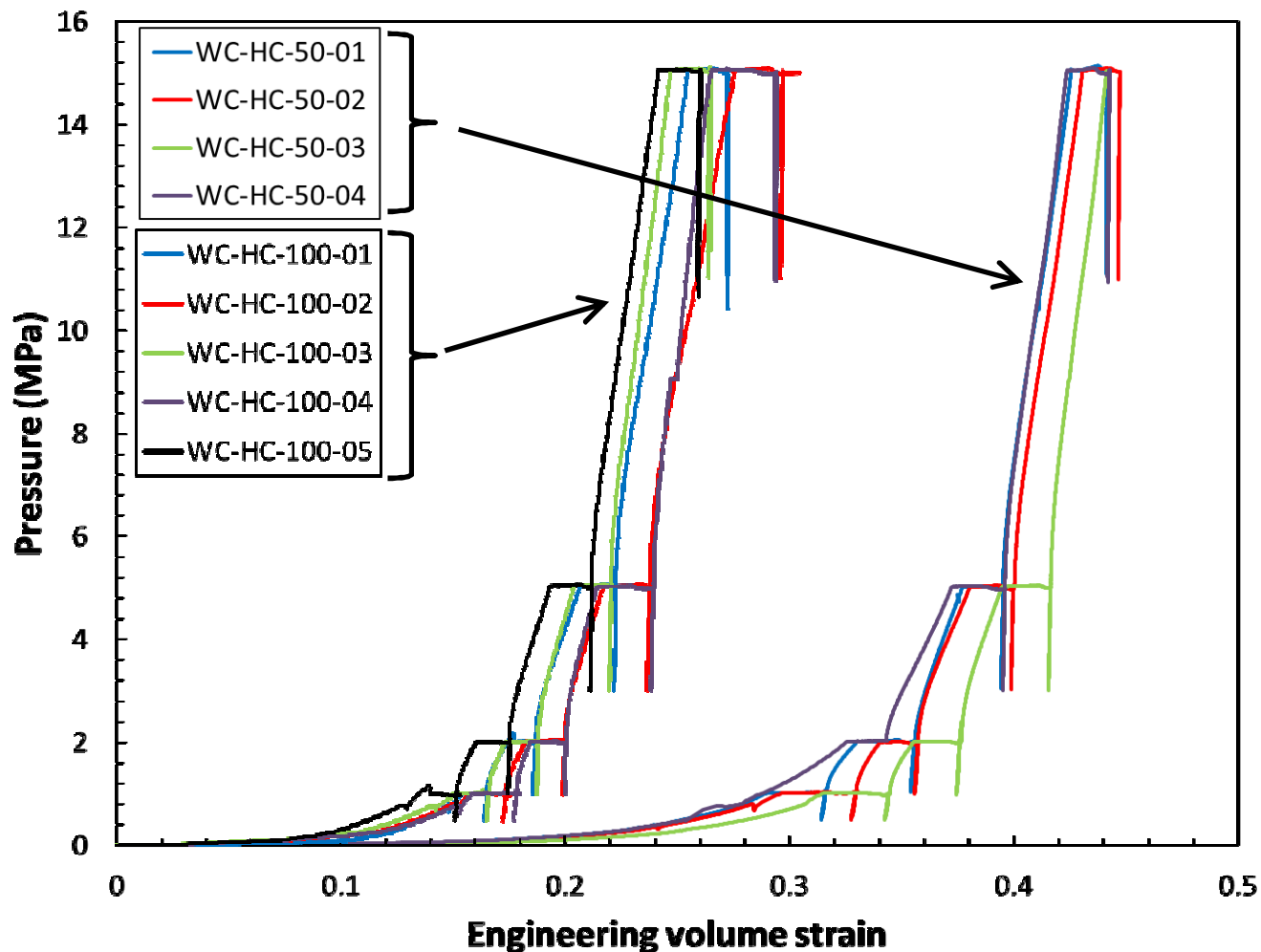
$$\sigma_a - \sigma_r = \left(\frac{\sigma_a}{\sigma_a + \sigma_r} \right) \sigma_a$$

$$\sigma_r = \left(\frac{\sigma_r}{\sigma_a - \sigma_r} \right) \sigma_a$$

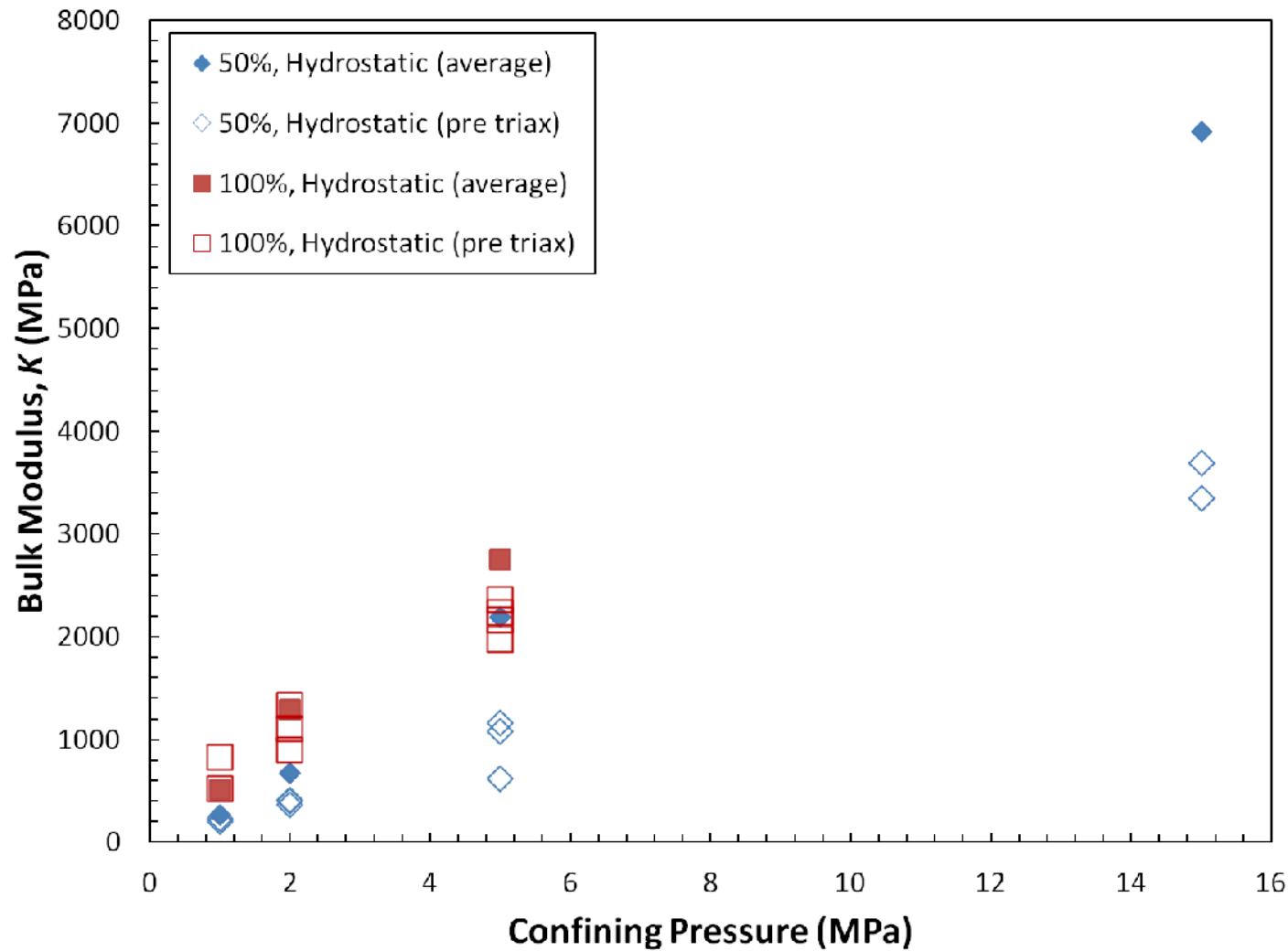
Hydrostatic Test Samples



Hydrostatic Tests – Pressure versus Volumetric Strain

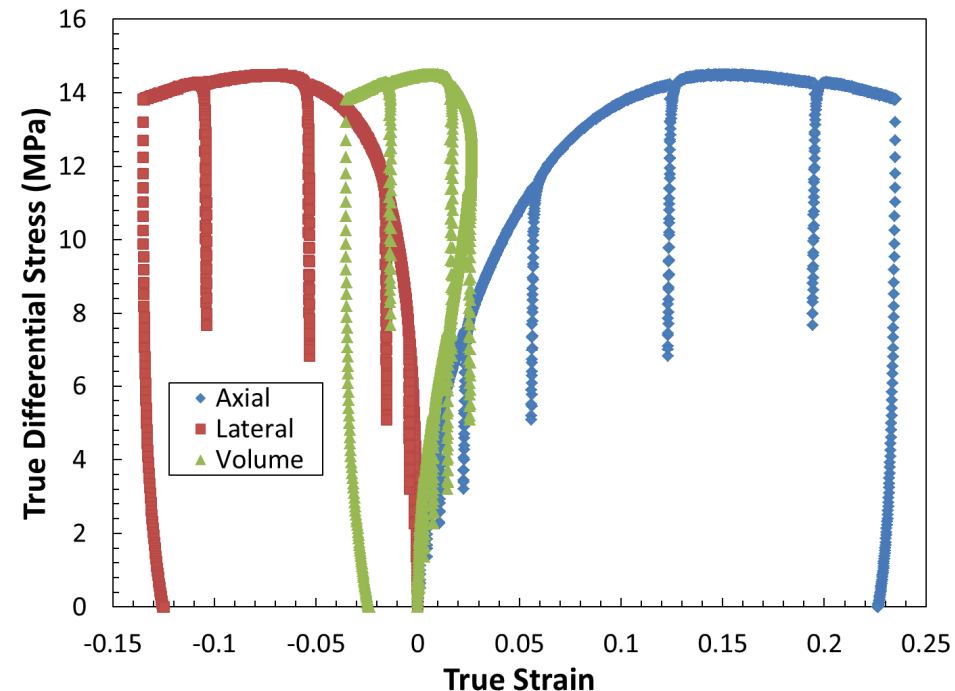


Bulk Moduli – Hydrostatic and Triaxial Tests

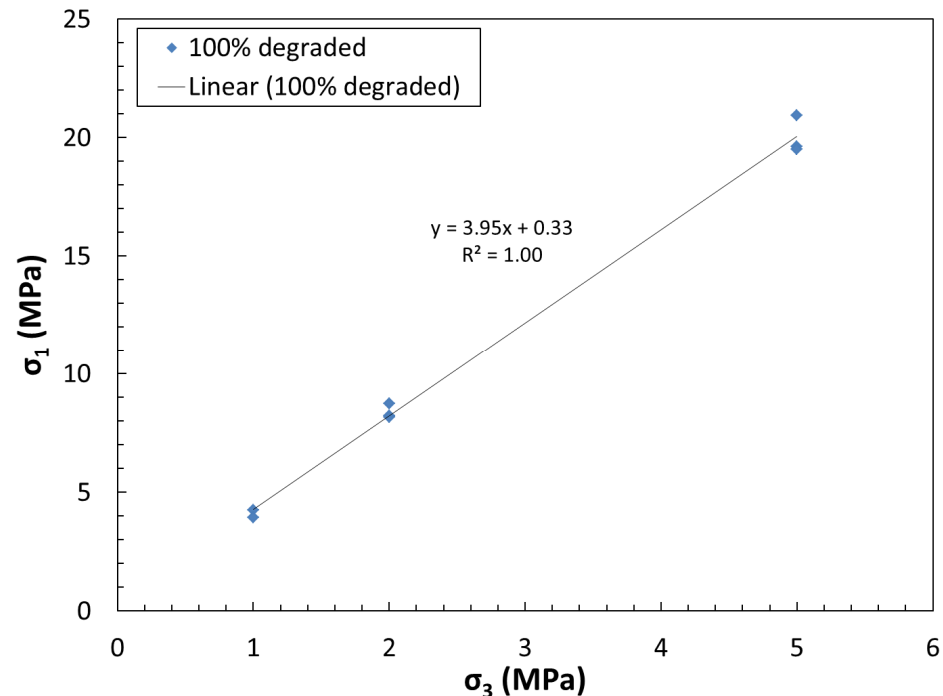


Peak Stress Behavior – 100% Degraded Waste

***Peak stress observed for
100% degraded triaxial
tests.***

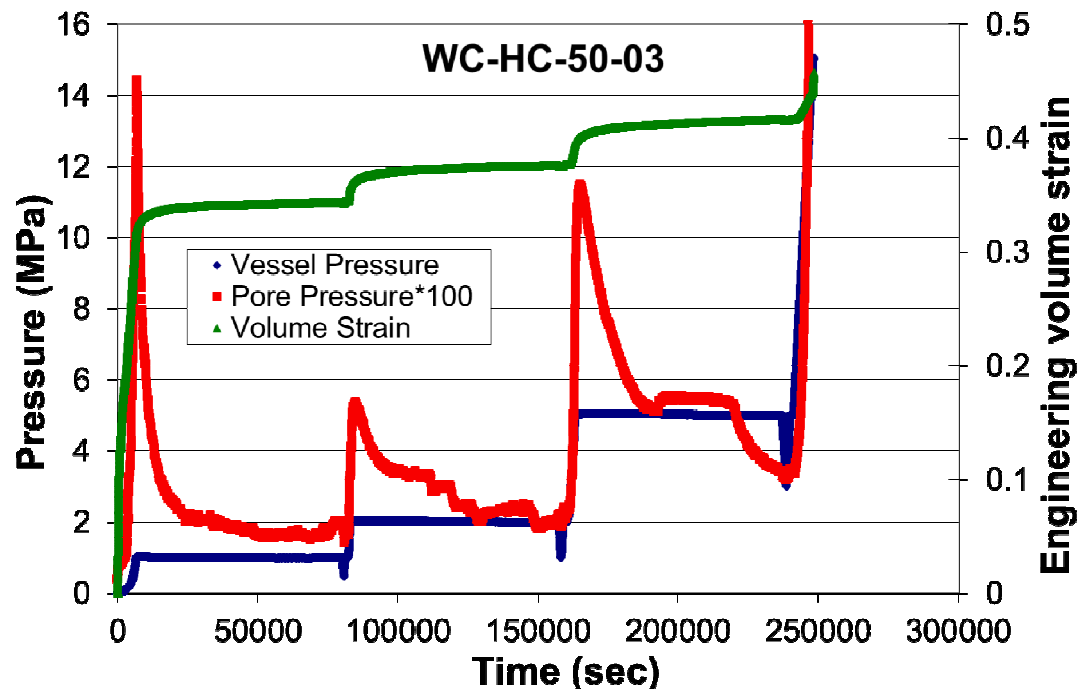


***Mohr-Coulomb failure
envelope developed***



Creep in Hydrostatic Tests

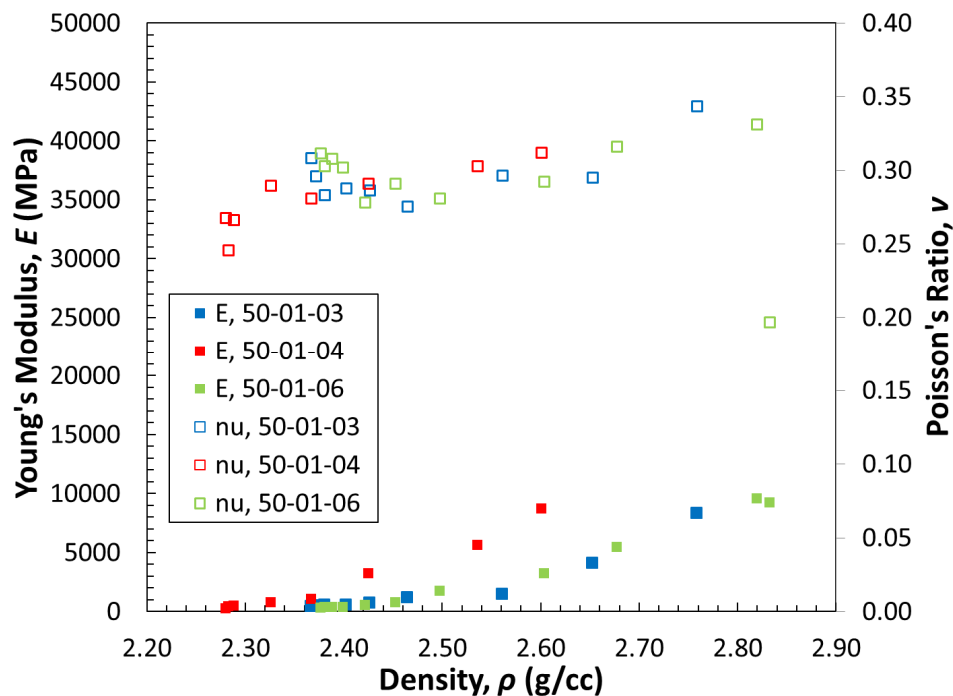
- *Pore pressure measured on most hydrostatic samples.*
- *Creep observed*
 - *pore pressure redistribution likely*
 - *material creep possible*



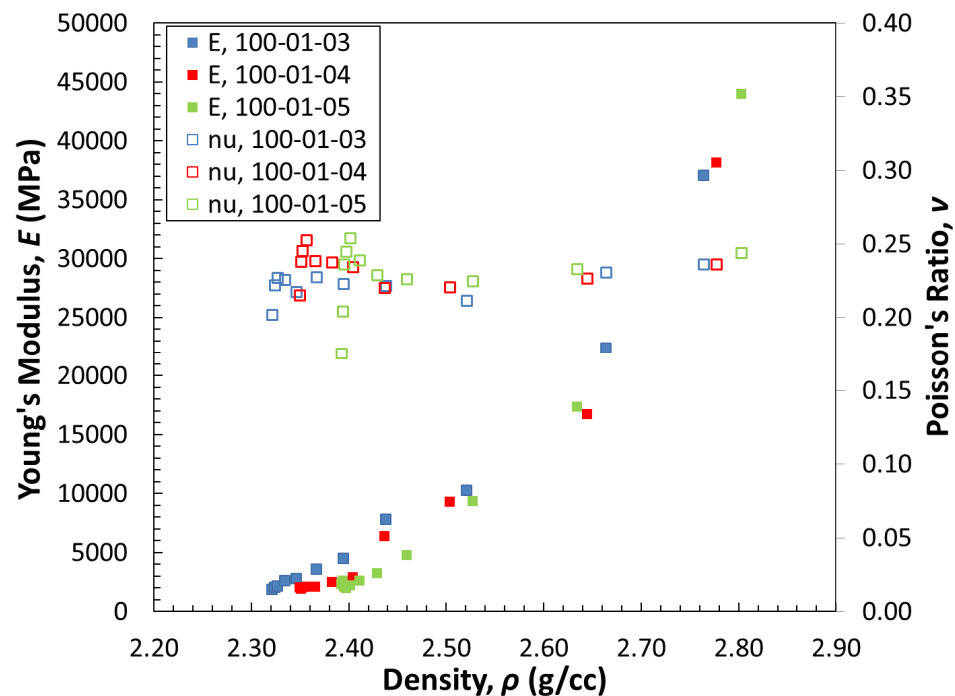
Young's Modulus and Poisson's Ratio

Young's modulus and Poisson's ratio were determined as a function of density from Uniaxial Strain tests

50% Degraded



100% Degraded





Summary

- *Test suite conducted that established the following for two surrogate material recipes (50% and 100% degraded):*
 - 1) *Bulk modulus determined as a function of confining pressure*
 - 2) *Young's modulus and Poisson's ratio determined as a function of density*
 - 3) *Effect of pore pressure investigated*
 - 4) *Mohr-Coulomb failure envelope developed from 100% degraded triaxial tests*





