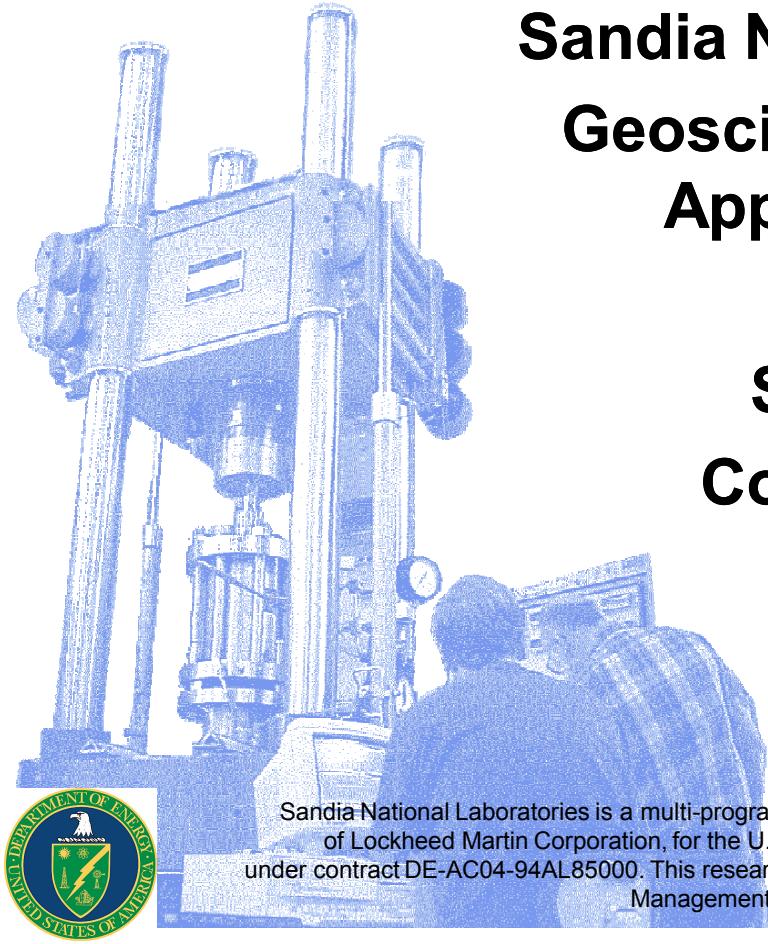




Compaction Behavior of Surrogate Degraded Emplaced Waste

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Geoscience Research and
Applications Group

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Outline

- *Background and Motivation*
- *Material and Sample Preparation*
- *Experimental Methods*
- *Test Equipment*
- *Test Methods and Data Reduction*
- *Results and Analysis*

The Waste Isolation Pilot Plant (WIPP)

- Permanent disposal of defense transuranic waste
- Permian Salado Formation
 - Underground at 2150 ft
 - CH waste is emplaced in Panels
 - RH-TRU waste is emplaced in boreholes drilled into the walls of Panels
 - MgO engineered barrier material
- Experimental work focuses on room closure modeling
 - End state degraded waste (as in at the end of 10,000 yrs)





Material Preparation

- Two unique recipes; 50% and 100% degraded waste states
- Percentage of degradation indicates the anticipated amount of iron degraded by weight
- Generally all materials were hand prepared so that pieces were 6-8 mm and/or passed 9.5 mm sieve
- Iron oxide was crushed and passed 1 mm sieve

Mass (kg) and percent by weight of materials in test specimens				
Material	Case 1 (50% degraded)	Case 2 (100% degraded)		
Iron, not corroded	1.9	18.3%	0	0.0%
Corroded iron and other metals	4.6	44.4%	7.3	67.0%
Glass	1.0	9.6%	1.0	9.2%
Cellulosics + plastics + rubber	0.7	6.8%	0	0.0%
Solidification cements	1.2	11.6%	1.2	11.0%
Soil	0.5	4.8%	0.5	4.6%
MgO backfill	0	0.0%	0	0.0%
Salt precipitate, corrosion-induced	0.47	4.5%	0.90	8.3%
Salt precipitate, MgO-induced	0	0.0%	0	0.0%
Total batch size	10.37	100.0%	10.9	100.0%



Sample Preparation

- Cylindrical shaped samples
- Materials were hand mixed in a bowl
- Brine was used to completely saturate the sample





Hydrostatic Tests – Pre-test Specimen Assembly

- 'Volume standard' used for repeatable starting sample volume
- Because of expected large deformations, a gum rubber jacket with 1/8" wall thickness was used





Triaxial Tests – Pre-test Specimen Assembly

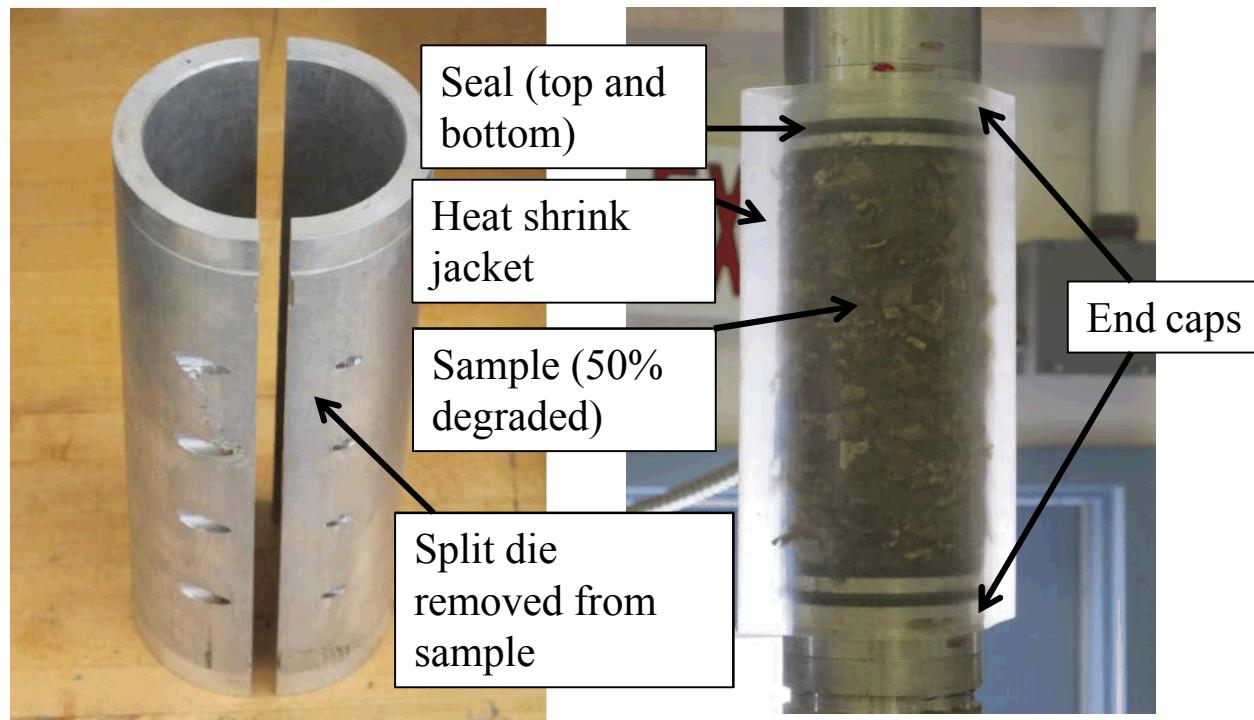


- Initially tried reusing samples from hydrostatic tests
- Irregular deformation of material from hydrostatic testing resulted in need for alternate method to create a 'testable' sample



Triaxial Tests – Pre-test Specimen Assembly

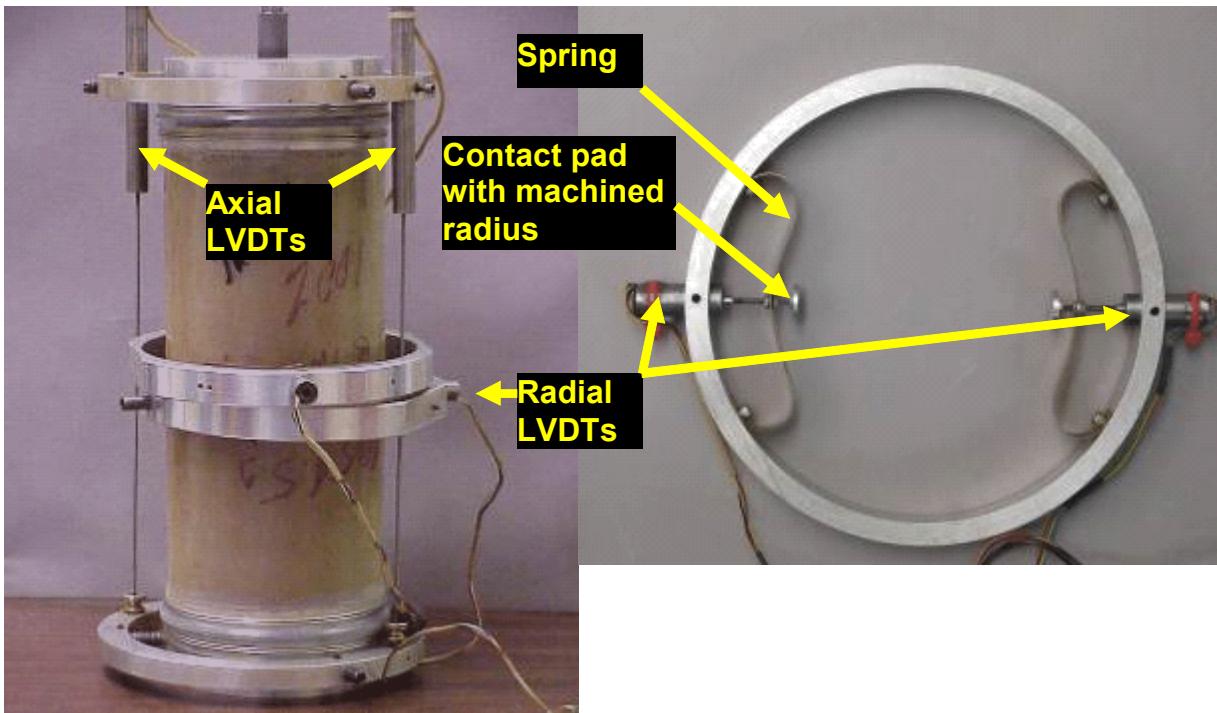
- Material compacted axially in a die to 80% of planned confining pressure





Triaxial Tests – Pre-test Specimen Assembly (cont.)

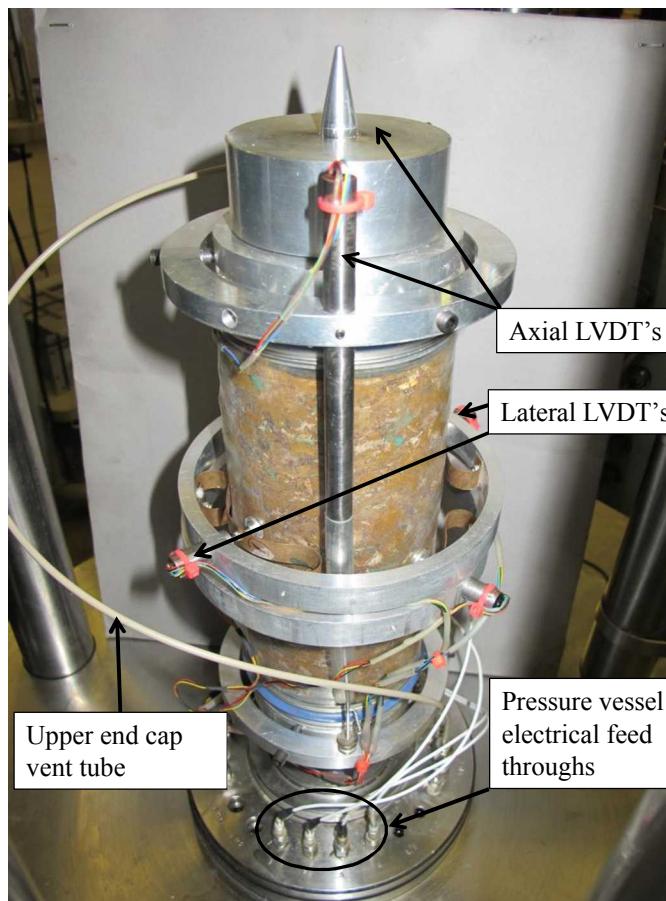
- Heat shrink jacket used
- Radial deformation measurements made using two LVDT's mounted in a ring with two contact points





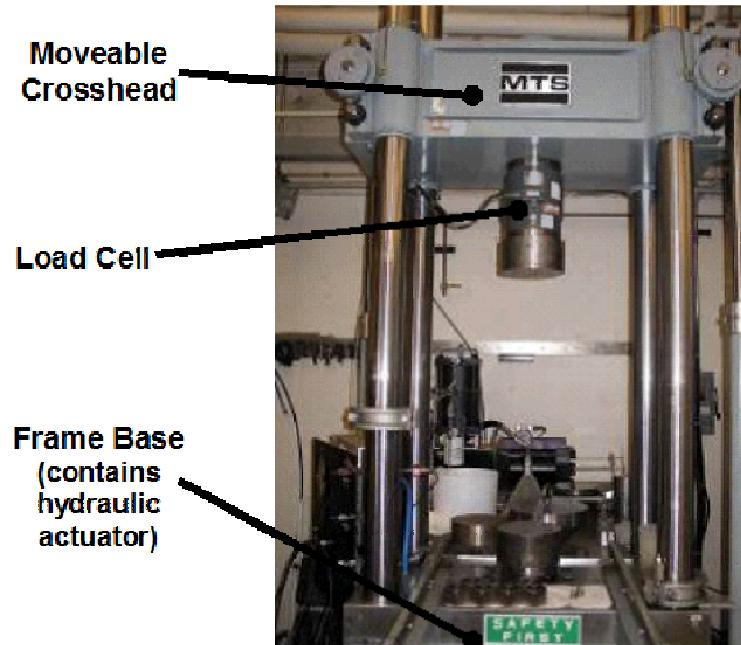
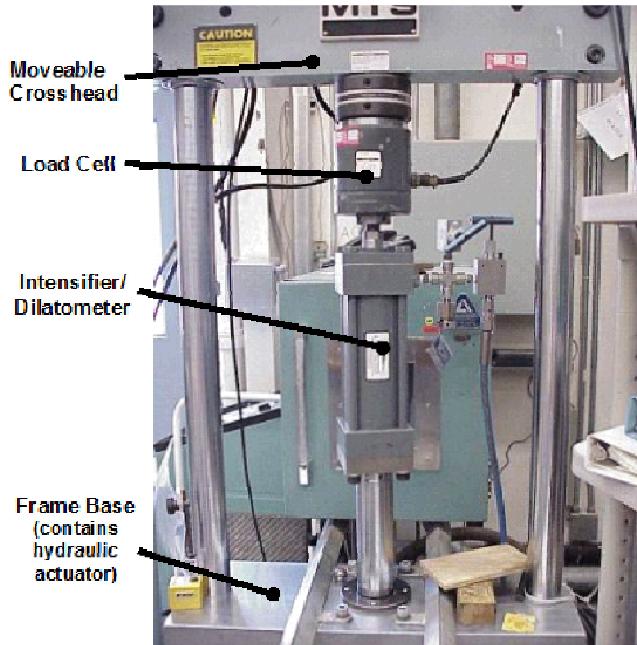
Triaxial Tests – Pre-test Specimen Assembly (cont.)

- Sample mounted in pressure vessel
- Electrical feed throughs used for LVDT's and internal load cell



Load Frames and Pressure Vessel

- Because of large sample deformations (~750 cc or 45% volume loss) two load frames were used
 - One load frame functioned solely as a dilatometer with ~700 cc capacity
 - Second load frame served as a reaction frame for the 100 MPa pressure vessel. A second dedicated dilatometer with ~300 cc capacity was used in tandem
 - Intensifier/dilatometers used to pressurize sample and to accurately measure fluid volume





Pressure Vessel

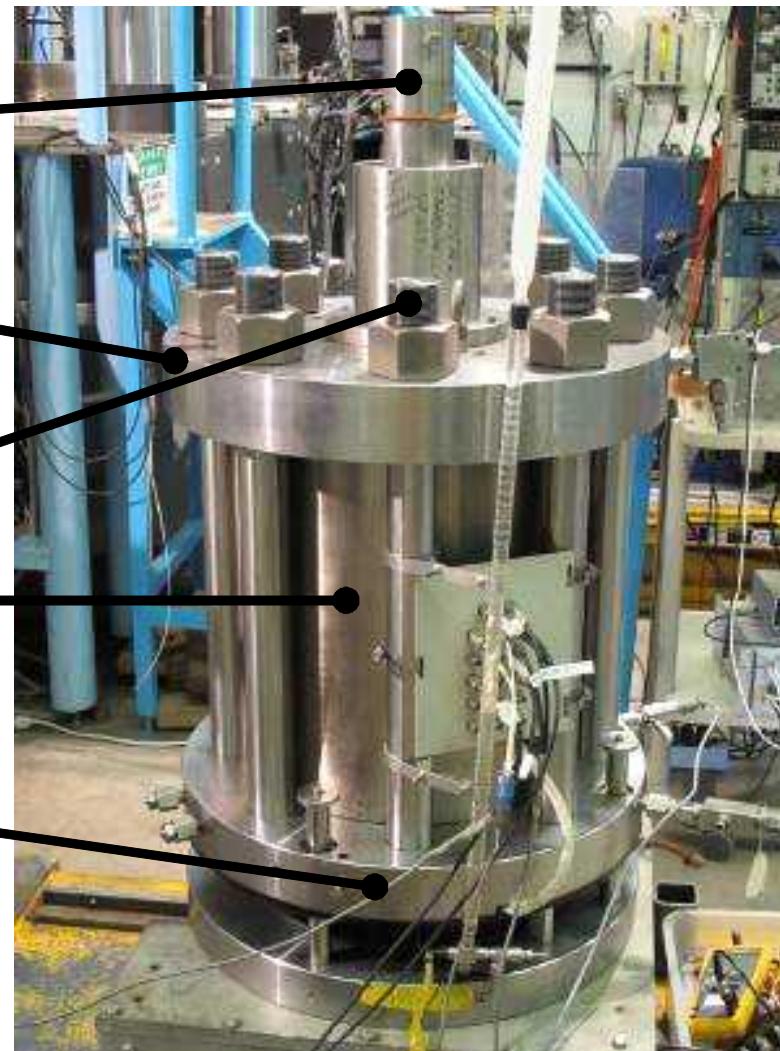
Push Rod

Top Closure Plate

Threaded Tie Rod

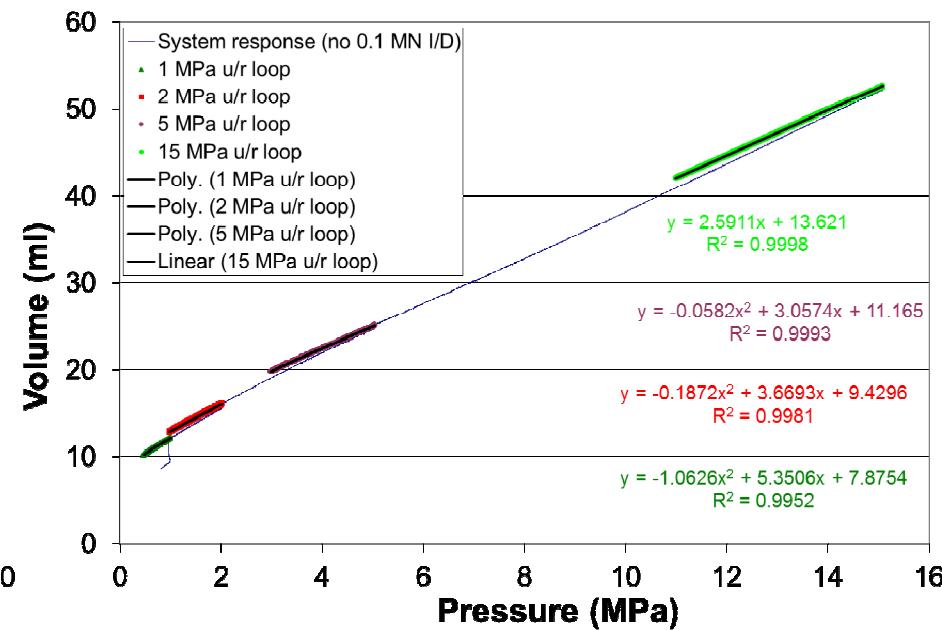
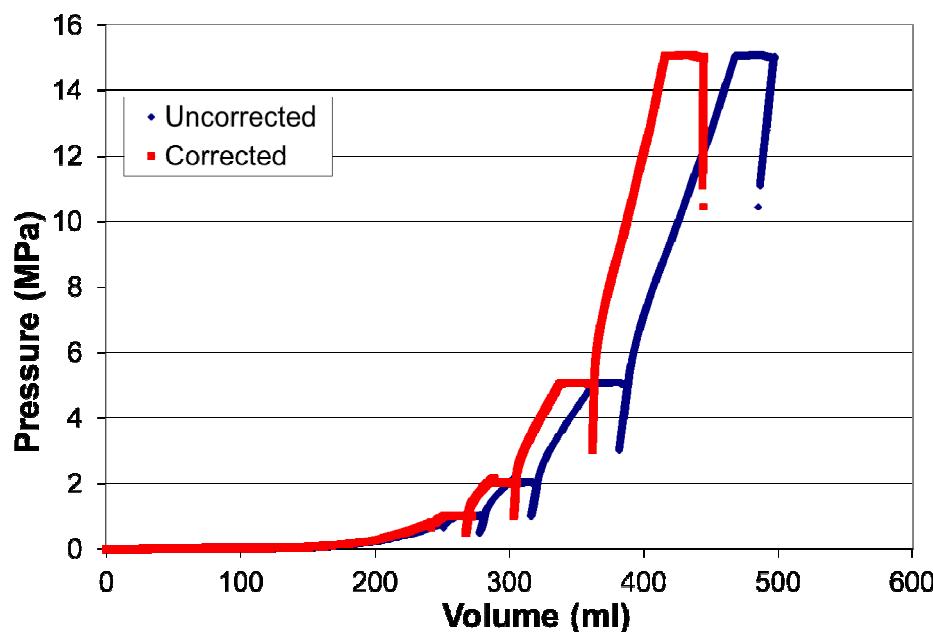
Pressure Vessel Shell

Bottom Closure Plate



Calibration of Hydrostatic Tests

- System response determined and subtracted from test data
- Accurate method: large sample deformation and relatively small system deformation



Note: I/D = Intensifier/Dilatometer, u/r = unload/reload loop



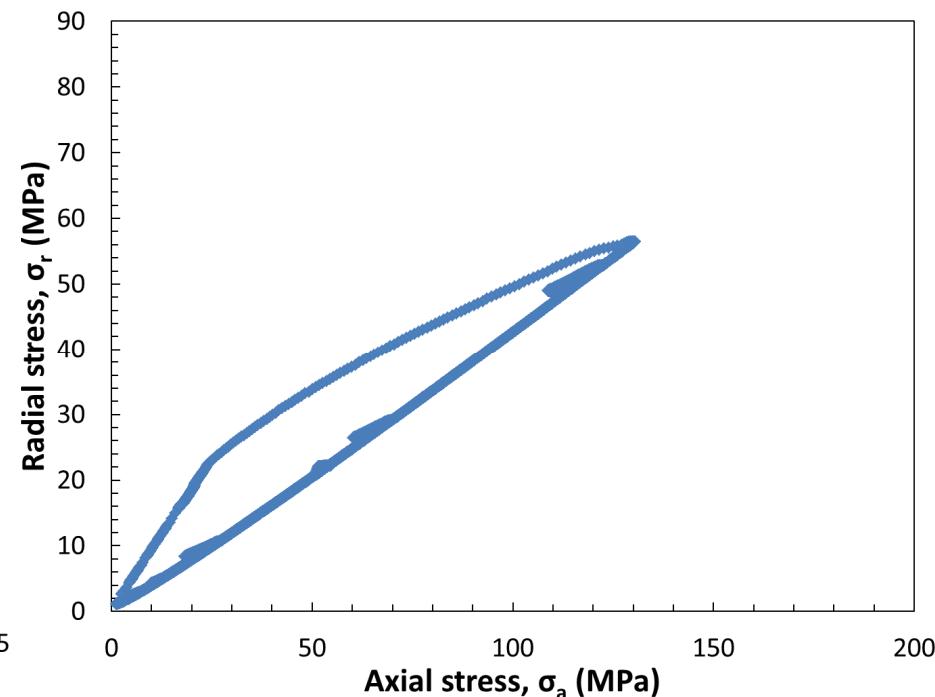
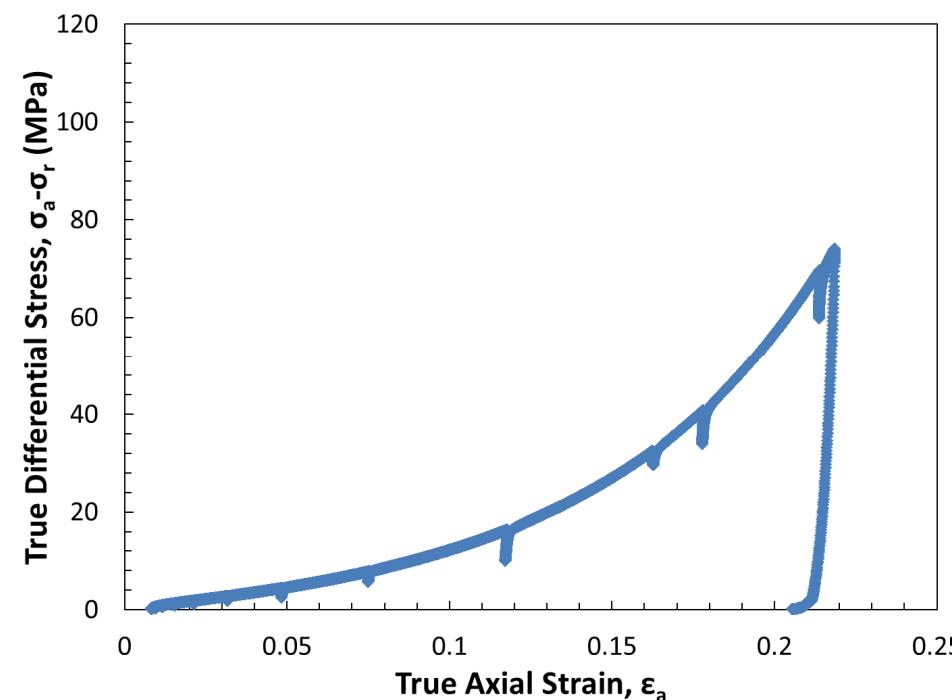
Triaxial and Uniaxial Strain Tests

- Unload/reload loops performed to determine elastic component of plastic/elastic deformation
- Confining pressure held at σ_r =constant and axially deformed to axial strain of ~20%
- Sample barreling was found giving $\nu > 0.5$
- Uniaxial strain tests run using σ_r control to maintain zero lateral strain condition
- Young's modulus and Poisson's ratio determined from:

$$\frac{\sigma_1 - \sigma_3}{\sigma_3} = \left(\frac{\nu}{1 + \nu} \right) \frac{\sigma_1}{\sigma_3}$$

$$\frac{\sigma_1}{\sigma_3} = \left(\frac{1 + \nu}{\nu} \right) \frac{\sigma_1 - \sigma_3}{\sigma_3}$$

Sample Uniaxial Strain Test Results



$$\frac{\sigma_a - \sigma_r}{\sigma_a} - \frac{\sigma_a - \sigma_r}{\sigma_a + \sigma_r} = \left(\frac{\sigma_r}{\sigma_a + \sigma_r} \right) \frac{\sigma_a - \sigma_r}{\sigma_r}$$

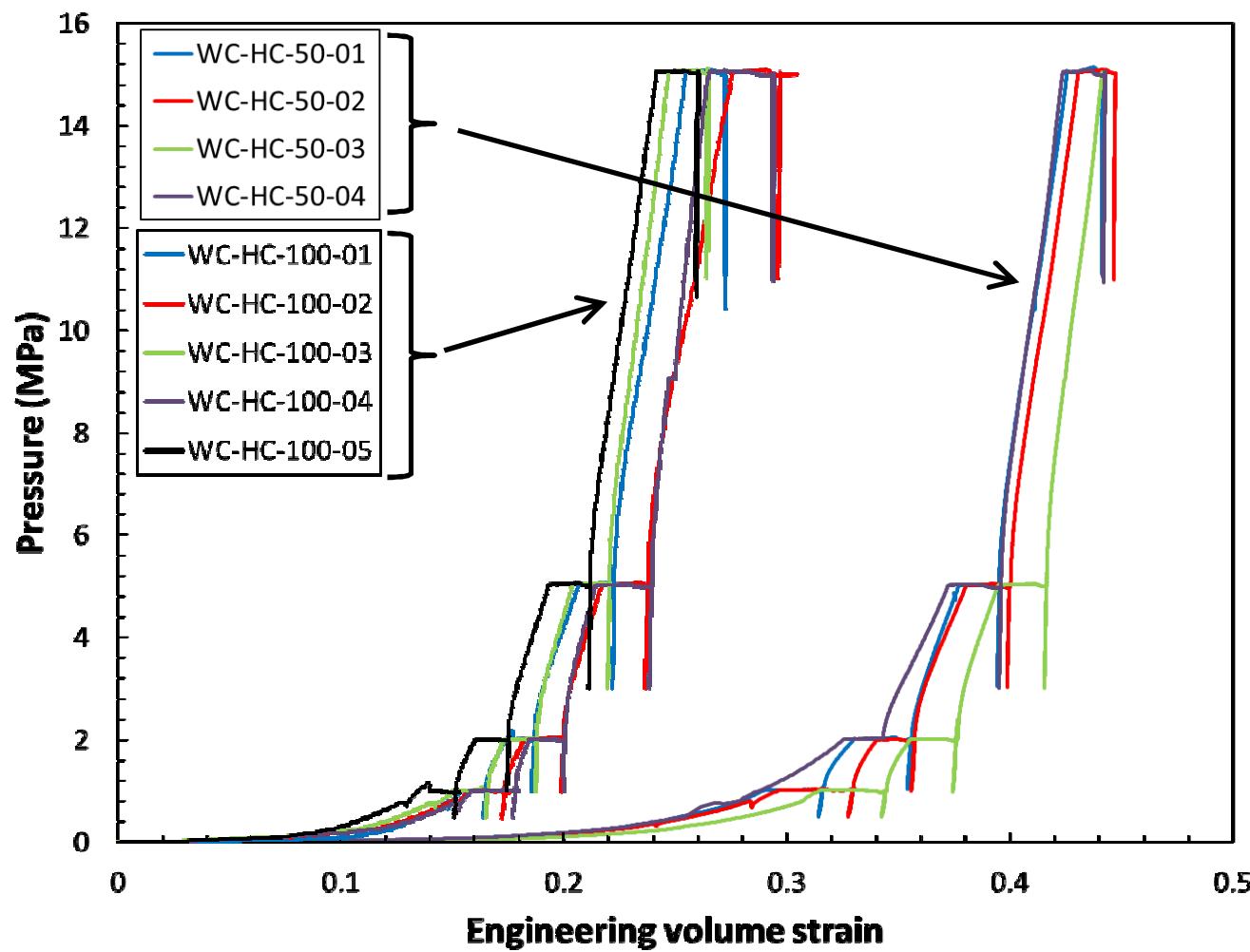
$$\frac{\sigma_a - \sigma_r}{\sigma_a} = \left(\frac{\sigma_r}{\sigma_a - \sigma_r} \right) \frac{\sigma_a - \sigma_r}{\sigma_r}$$



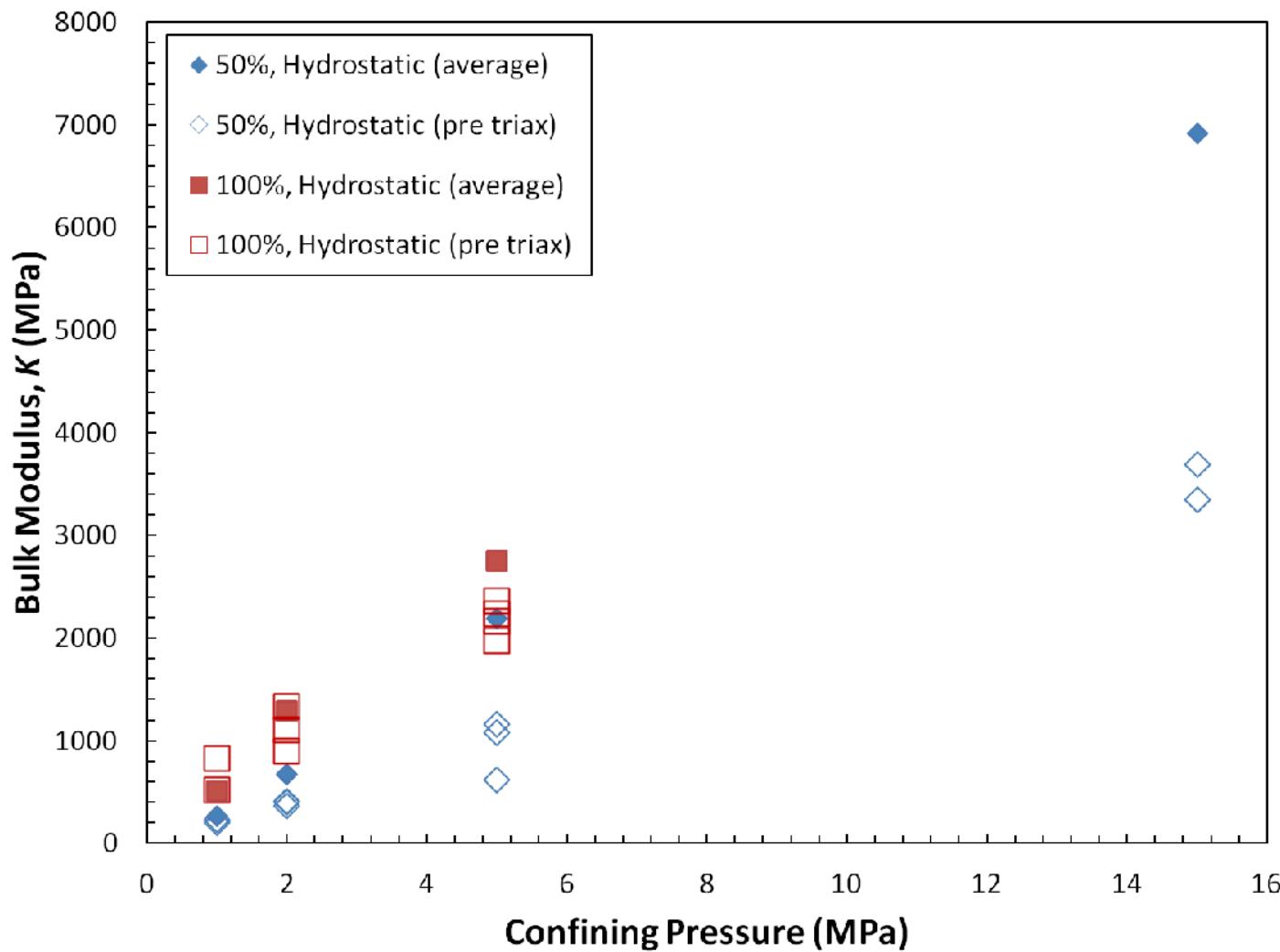
Hydrostatic Test Samples



Hydrostatic Tests – Pressure versus Volumetric Strain



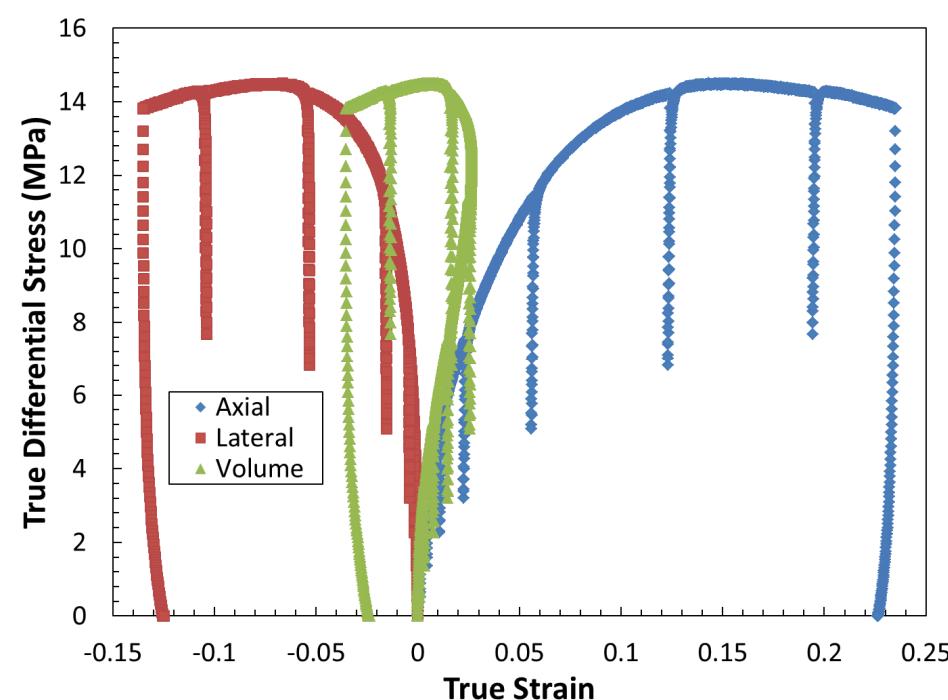
Bulk Moduli – Hydrostatic and Triaxial Tests



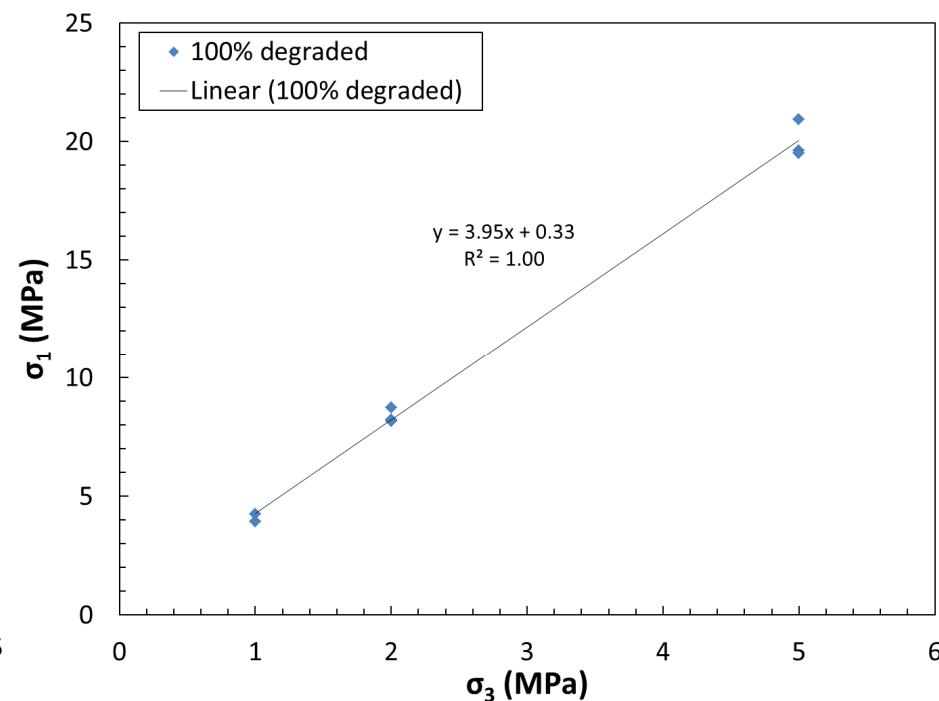


Peak Stress Behavior – 100% Degraded Waste

*Peak stress observed for
100% degraded triaxial
tests.*

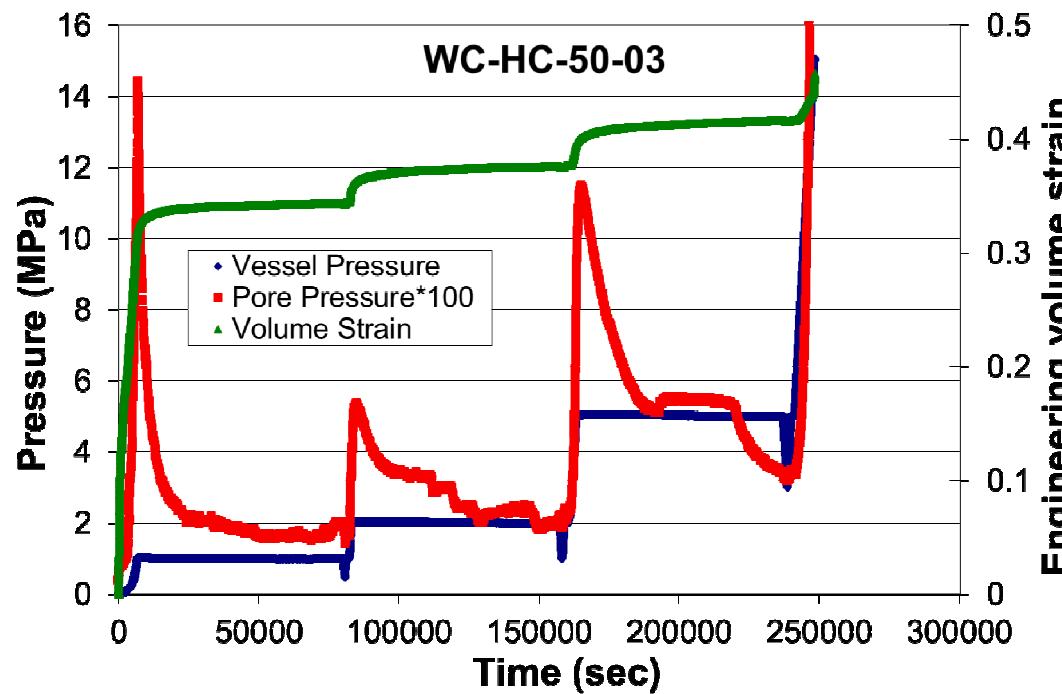


*Mohr-Coulomb failure
envelope developed*



Creep in Hydrostatic Tests

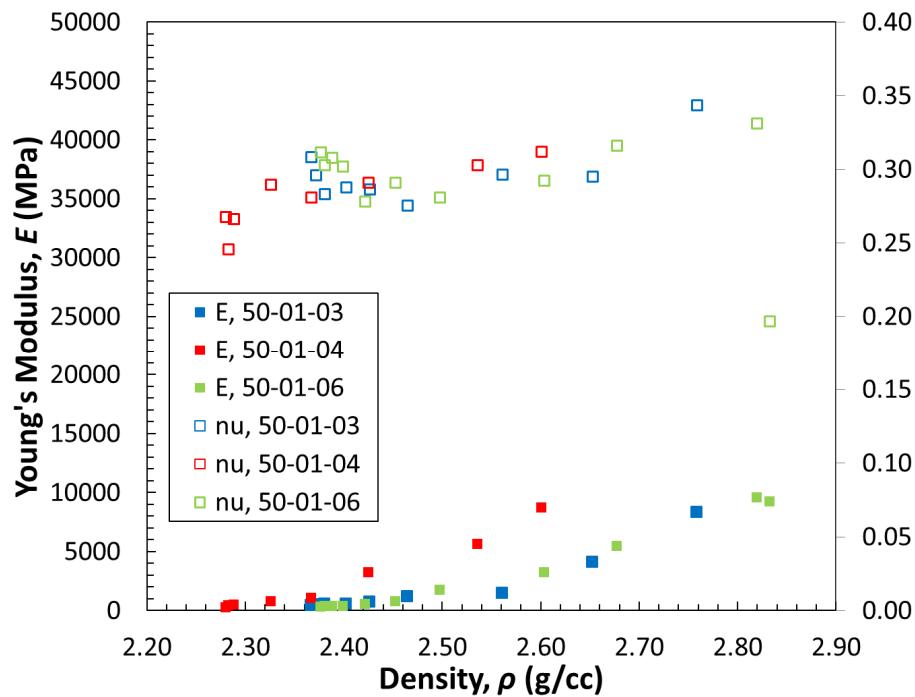
- *Pore pressure measured on most hydrostatic samples.*
- *Creep observed*
 - pore pressure redistribution likely
 - material creep possible



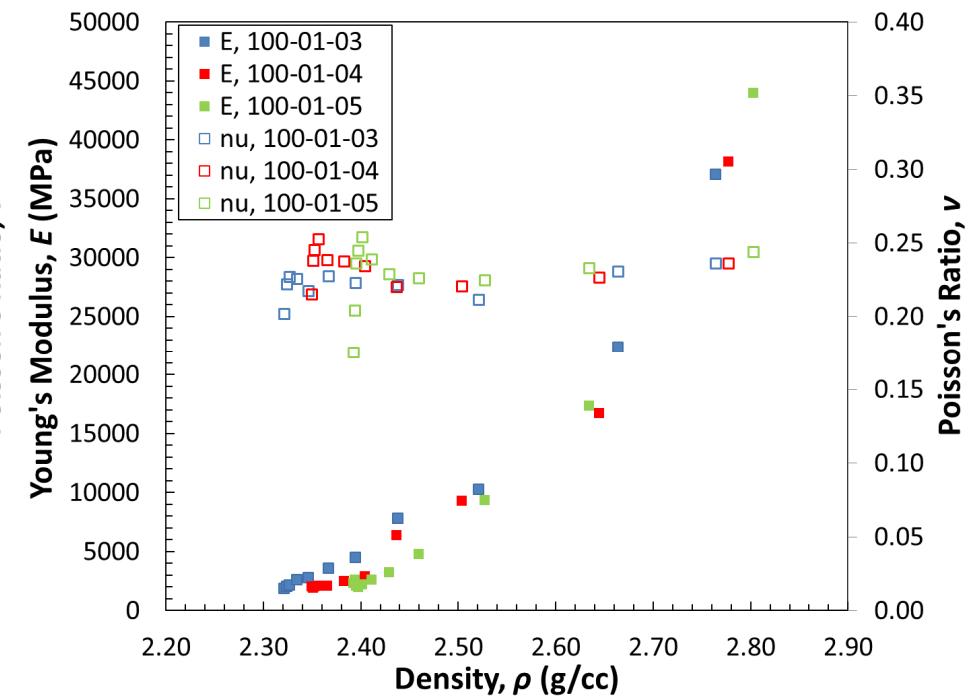
Young's Modulus and Poisson's Ratio

Young's modulus and Poisson's ratio were determined as a function of density from Uniaxial Strain tests

50% Degraded



100% Degraded





Summary

- *Test suite conducted that established the following for two surrogate material recipes (50% and 100% degraded):*
 - 1) *Bulk modulus determined as a function of confining pressure*
 - 2) *Young's modulus and Poisson's ratio determined as a function of density*
 - 3) *Effect of pore pressure investigated*
 - 4) *Mohr-Coulomb failure envelope developed from 100% degraded triaxial tests*







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