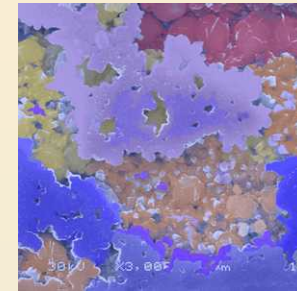
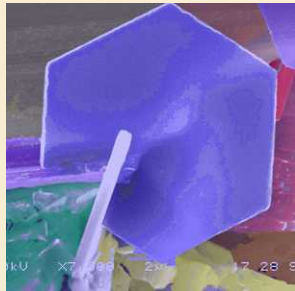


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Speciation and Solubility of Aluminum in High Ionic Strength Solutions at Elevated Temperatures to 250 °C

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Outline of Presentation

- Introduction
 - Importance of Studying Aqueous Chemistry/Geochemistry of Aluminum at Elevated Temperatures
 - Speciation of Aluminum at 25°C and 150°C
 - The Pitzer Activity Coefficient Model
- Objectives of This Work
- Results
 - $\log K$
 - Binary Interaction Parameters for $\text{Na}^+ - \text{Al}(\text{OH})_4^-$
- Model Verification/Validation
- Summary

INTRODUCTION: Aluminum

- Aluminum is the third most abundant element in the earth's crust, forming numerous minerals.
- Borosilicate glasses in which aluminum is a major component, are strong candidate waste forms for immobilization of high level nuclear waste (HLW).
- Sodalite, $\text{Na}_8(\text{Al}_6\text{Si}_6\text{O}_{24})(\text{OH}, \text{Cl}, \text{I})_2$, is a candidate waste form for electrorefinery contaminated salt wastes and radioactive iodine waste.
- Hanford and Savannah River Tank wastes have significant inventories of aluminum and silica.
- Solutions associated with geological repositories such as those in salt formations and deep boreholes are of high ionic strengths.

INTRODUCTION: Aluminum Speciation at 25°C

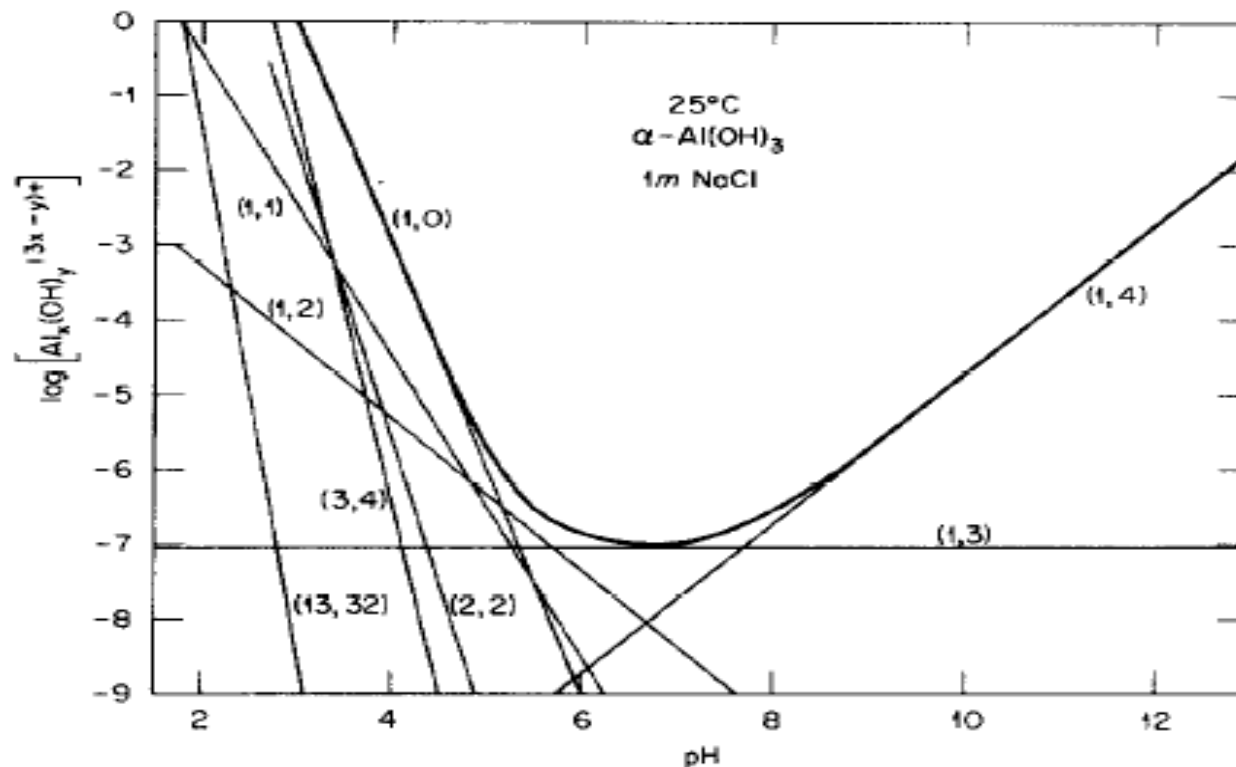
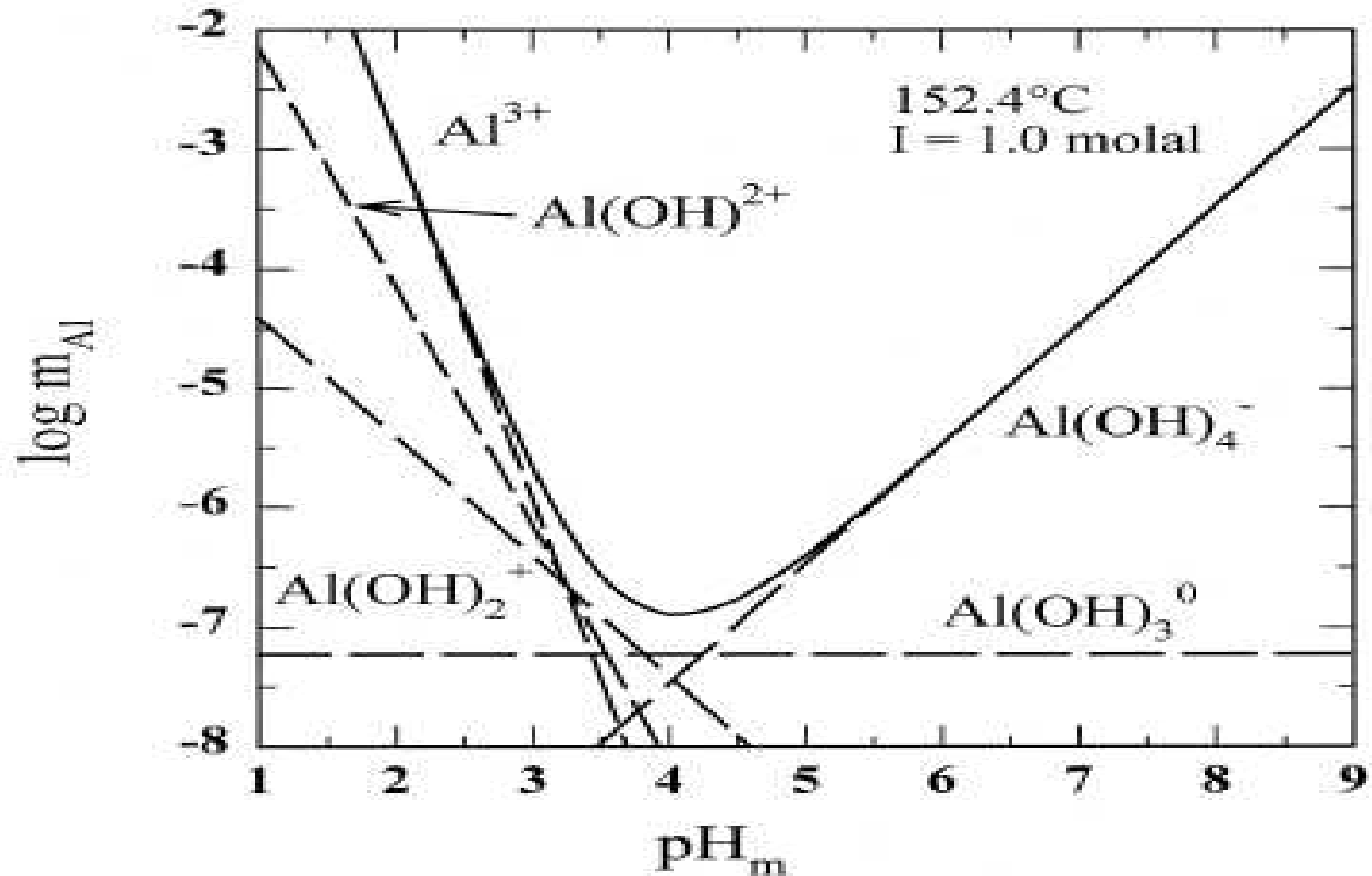


FIG. 1. Molal concentrations of aluminum hydroxyl species in equilibrium with $\alpha-Al(OH)_3$ (gibbsite) in 1 molal NaCl solution at 25°C and 1 bar. The straight lines represent the concentrations of individual species (x, y) , indicating the stoichiometries of species of the type $Al_x(OH)_y^{(3x-y)+}$. The heavy curve is the total concentration of all aqueous aluminum species in equilibrium with gibbsite at these conditions. This figure is taken from HITCH et al. (1980).

INTRODUCTION: Aluminum Speciation at 150°C

From Palmer et al. (2001)



INTRODUCTION: Activity Coefficient Models—low to moderate ionic strength

- Davies Equation:

$$\log \gamma_i = -A_\gamma z_i^2 \left(\frac{\sqrt{I_m}}{1 + \sqrt{I_m}} + 0.3 I_m \right)$$

- Extended Debye-Hückel (or WATEQ Debye-Hückel) Equation:

$$\log \gamma_i = -A_\gamma z_i^2 \times \frac{\sqrt{I_m}}{1 + B_{DH} a_i^0 \sqrt{I_m}} - b_i I_m$$

- B dot Equation:

$$\log \gamma_i = -A_\gamma z_i^2 \times \frac{\sqrt{I_m}}{1 + B_{DH} a_i^0 \sqrt{I_m}} + \dot{B} I_m$$

INTRODUCTION: Activity Coefficient Model—up to ~3.5 m

- Brønsted-Guggenheim-Scatchard Specific Ion Interaction Theory (SIT) Model

$$\log \gamma_i = -A_\gamma z_i^2 \times \frac{\sqrt{I_m}}{1 + 1.5\sqrt{I_m}} + \sum_k \varepsilon(i, k) m_k$$

INTRODUCTION: Activity Coefficient Model—to high ionic strength, up to saturation of most salts

- Pitzer Model, using mean activity coefficient for NaCl as an example:

$$\ln \gamma_{\pm} = -A_{\phi} \left[\frac{\sqrt{I_m}}{1 + 1.2\sqrt{I_m}} + \frac{2}{1.2} \ln(1 + 1.2\sqrt{I_m}) \right] + m \left\{ 2\beta^{(0)} + \frac{2\beta^{(1)}}{\alpha^2 \times I_m} \left[1 - \left(1 + \alpha\sqrt{I_m} - \frac{\alpha^2 I_m}{2} \right) e^{-\alpha\sqrt{I_m}} \right] \right\} + \frac{3m^2}{2} C^{\phi}$$

Pitzer Model for $\text{Na}^+ - \text{Al}(\text{OH})_4^-$ interaction

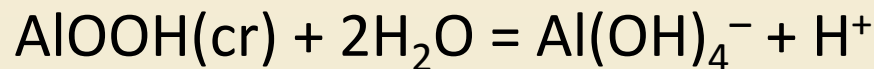
- Wesolowski (1992) recommended two sets of Pitzer parameters for $\text{Na}^+ - \text{Al}(\text{OH})_4^-$ interaction.
- One set at 25°C was calculated based on the equations of Pitzer and Mayorga (1973).
 - This set of Pitzer parameters was successfully adopted in the Al-Si high ionic strength model to 100°C to model solubilities of zeolite A (Xiong, 2013), assuming they are constant over 25°C-100°C.
- The other set at 0°C-100°C was calculated based on the equations of Simonson et al. (1989).
 - This set was used by Königsberger et al. (2006).

Objectives of This Work

- The need to obtain Pitzer parameters for $\text{Na}^+ - \text{Al}(\text{OH})_4^-$ interaction to higher temperatures:
 - The peak temperatures in the near field for geological repositories for HLW/used nuclear fuel in salt formations are up to 200°C or slightly higher.
 - The peak temperatures in the near field for deep boreholes for HLW/used nuclear fuel are expected to be higher than 200°C.
- The first objective of this work is to evaluate Pitzer binary interaction parameters for $\text{Na}^+ - \text{Al}(\text{OH})_4^-$ as a function of temperature to 250°C.
- The second objective is to evaluate the temperature dependence of the psi parameters, $\Psi_{\text{Na-Al}(\text{OH})_4\text{-OH}}$.

Experimental Data Used for Evaluation

- Equilibrium quotients for the following reaction in NaCl solutions up to 5.0 m from Palmer et al. (2001) are used for evaluation of binary parameters for $\text{Na}^+ - \text{Al}(\text{OH})_4^-$ up to 250°C:



$$Q_{s4} = [\text{Al}(\text{OH})_4^-][\text{H}^+]$$

- Boehmite ($\text{AlOOH}(\text{cr})$) solubility data in NaOH solutions to 170°C from Russell et al. (1955) are used for evaluation of $\Psi_{\text{Na-Al}(\text{OH})_4\text{-OH}}$.

Auxiliary Data

- Binary interaction parameters for $\text{H}^+ - \text{Cl}^-$ valid to 375°C from Holmes et al. (1987)
- Binary interaction parameters for $\text{Na}^+ - \text{Cl}^-$ valid to 300°C from Pitzer et al. (1984)
- Binary interaction parameters for $\text{Na}^+ - \text{OH}^-$ valid to 350°C from Pabalan and Pitzer (1987)
- Modeling platform: EQ3/6 Version 8.0a (Wolery et al., 2010; Xiong, 2011) with data0.ypf (Wolery, and Jarek. 2003)

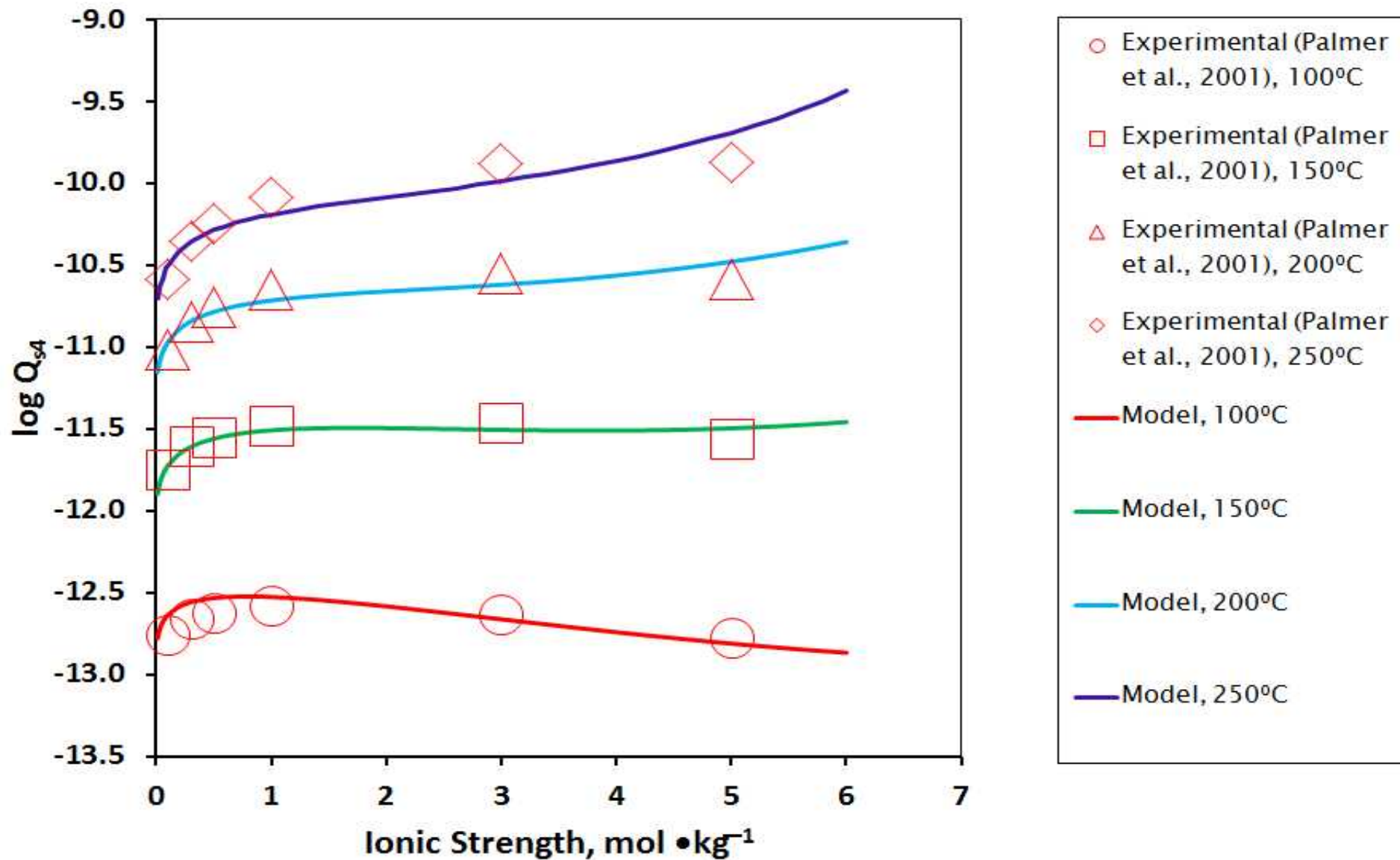
Modeling Results

- $\log K_{s4}$
 - $T = 100^{\circ}\text{C}$, $\log K_{s4} = -12.89$
 - $T = 150^{\circ}\text{C}$, $\log K_{s4} = -12.03$
 - $T = 200^{\circ}\text{C}$, $\log K_{s4} = -11.34$
 - $T = 250^{\circ}\text{C}$, $\log K_{s4} = -10.98$
- Pitzer Parameters for $\text{Na}^+ - \text{Al}(\text{OH})_4^-$
 - $\beta^{(0)} = 0.051$ from Wesolowski (1992), constant
 - $T = 100^{\circ}\text{C}$, $\beta^{(1)} = 0.330$, $C^{\phi} = -0.00550$
 - $T = 150^{\circ}\text{C}$, $\beta^{(1)} = 0.376$, $C^{\phi} = -0.00834$
 - $T = 200^{\circ}\text{C}$, $\beta^{(1)} = -0.223$, $C^{\phi} = 0.00745$
 - $T = 250^{\circ}\text{C}$, $\beta^{(1)} = -0.720$, $C^{\phi} = 0.00673$

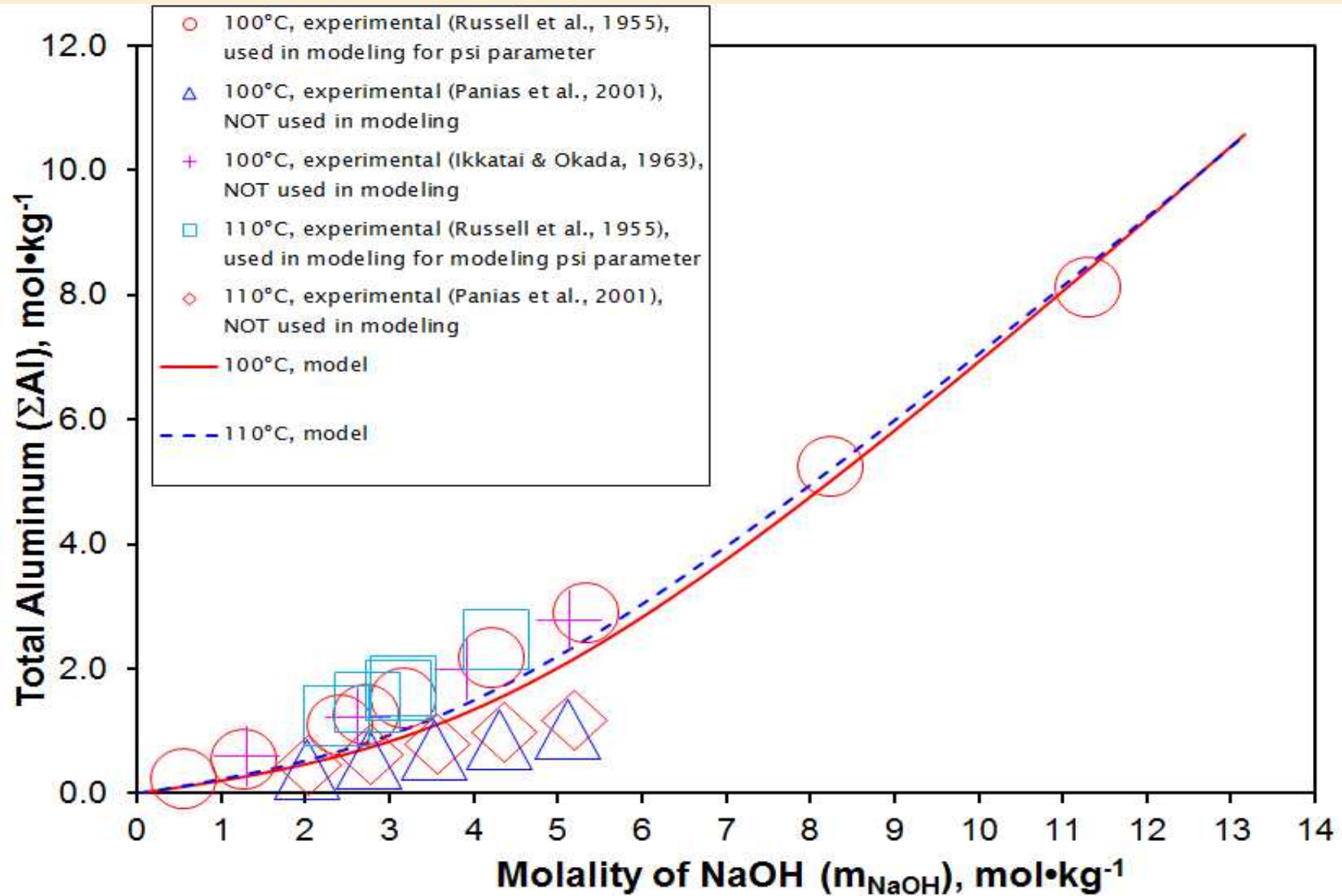
Modeling Results

- Pitzer Parameters for $\text{OH}^- - \text{Al}(\text{OH})_4^-$
 - $\theta = 0.014$ from Wesolowski (1992), constant
- Pitzer Parameters for $\text{Na}^+ - \text{OH}^- - \text{Al}(\text{OH})_4^-$
 - $T = 100^\circ\text{C}$, $\Psi = 0.129$
 - $T = 110^\circ\text{C}$, $\Psi = 0.139$
 - $T = 120^\circ\text{C}$, $\Psi = 0.135$
 - $T = 130^\circ\text{C}$, $\Psi = 0.132$
 - $T = 140^\circ\text{C}$, $\Psi = 0.128$
 - $T = 150^\circ\text{C}$, $\Psi = 0.125$
 - $T = 160^\circ\text{C}$, $\Psi = 0.122$
 - $T = 170^\circ\text{C}$, $\Psi = 0.119$

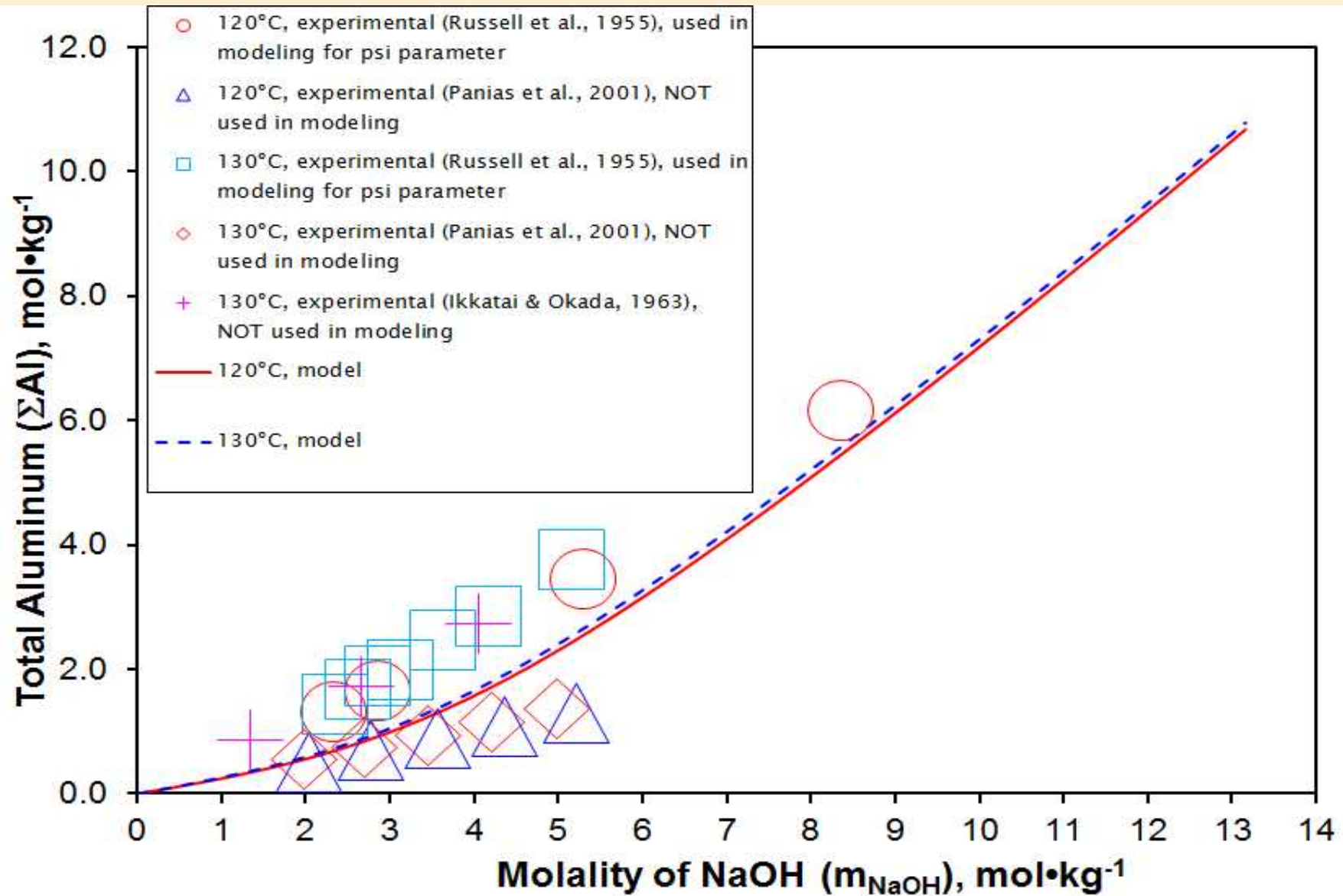
Model Verification



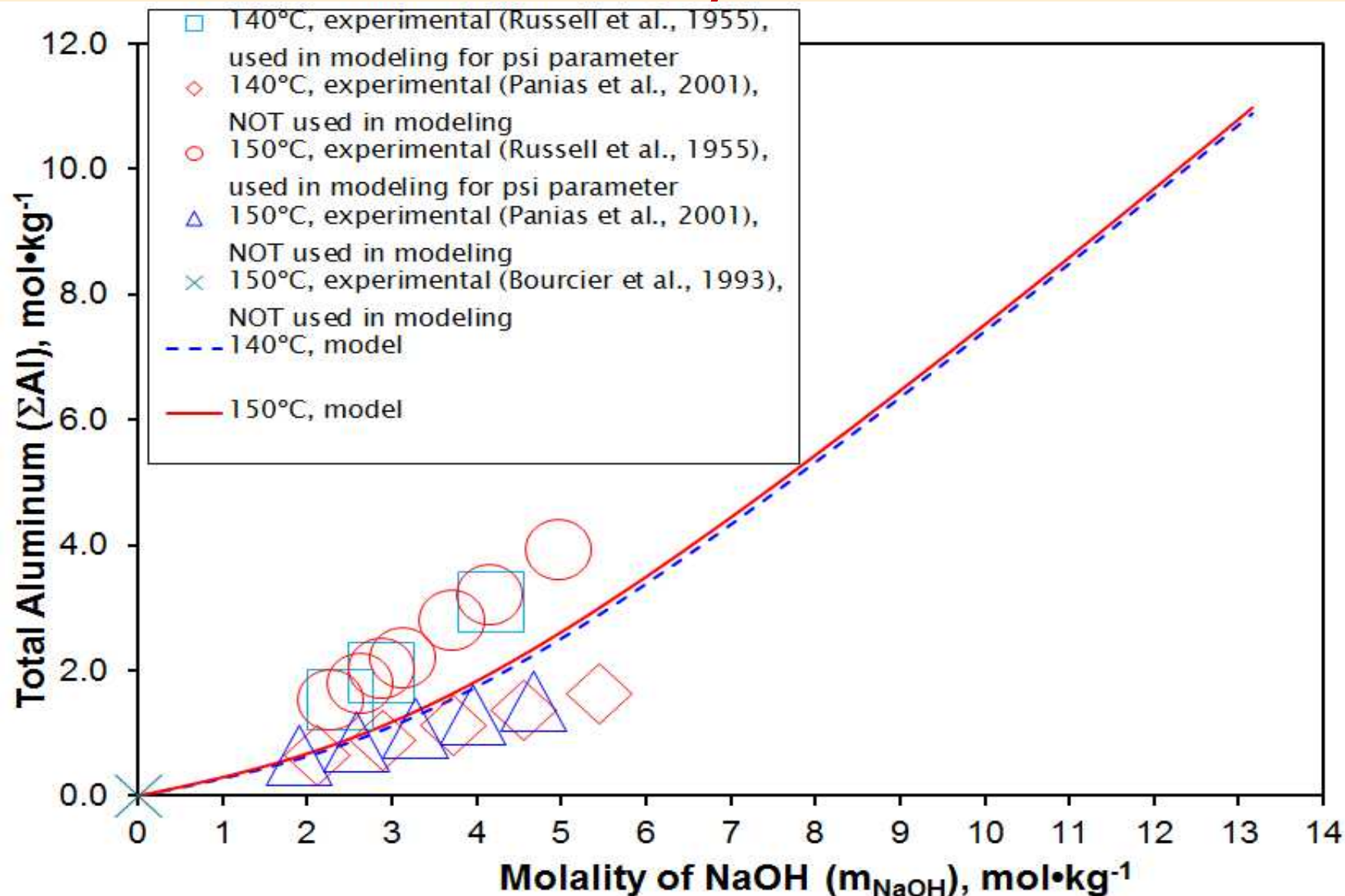
Model Verification/Validation



Model Verification/Validation



Model Verification/Validation



Summary

- In this study, a Pitzer model for the Na-Cl-OH-Al(OH)₄ system is tentatively established to 250°C to ionic strength of 5.0 m, and to 170°C to ionic strength of 13 m.
- Solubilities of boehmite in NaOH solutions predicted by the model are in good agreement with independent experimental data.

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