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Perspectives on Granular Salt Reconsolidation

Frank Hansen PhD PE

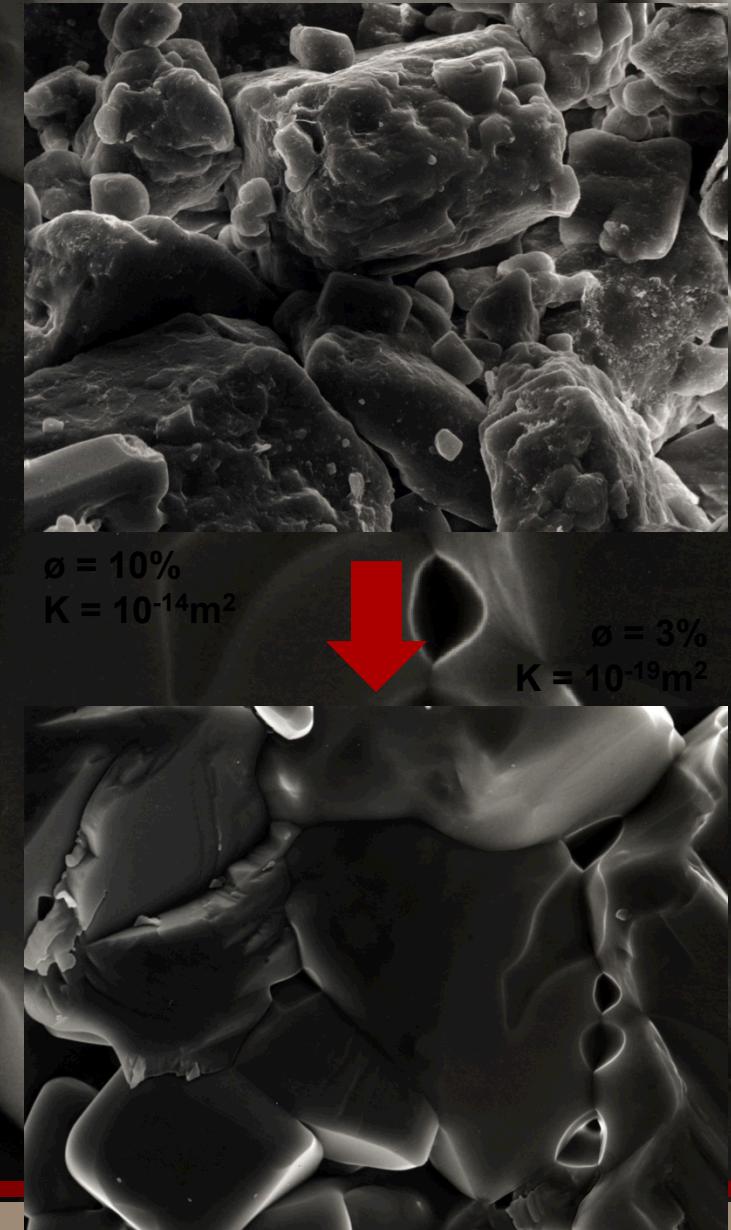
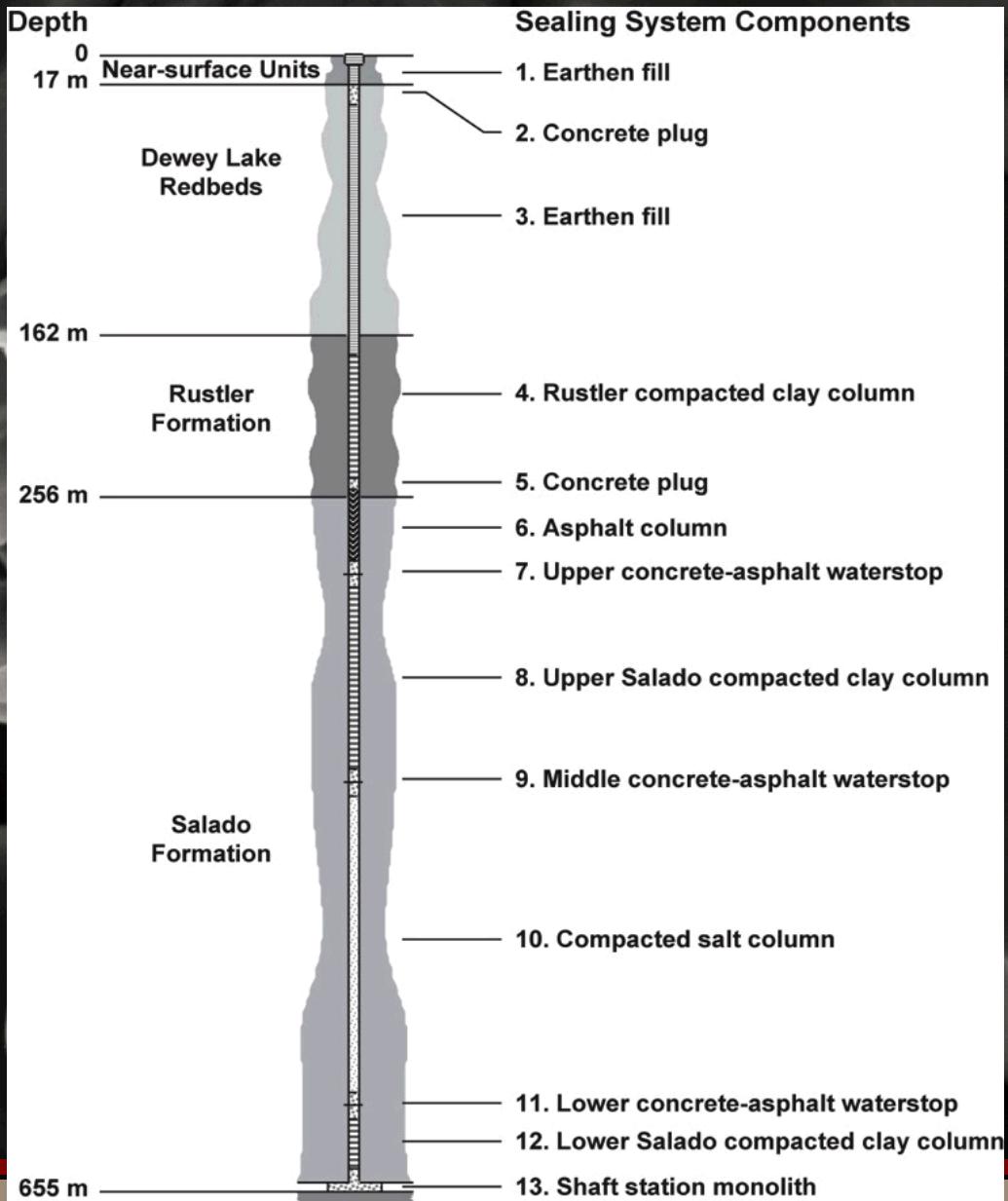
3rd US/German Workshop on
Salt Repository Research, Design and Operations

Albuquerque, NM, USA

October 8-11, 2012

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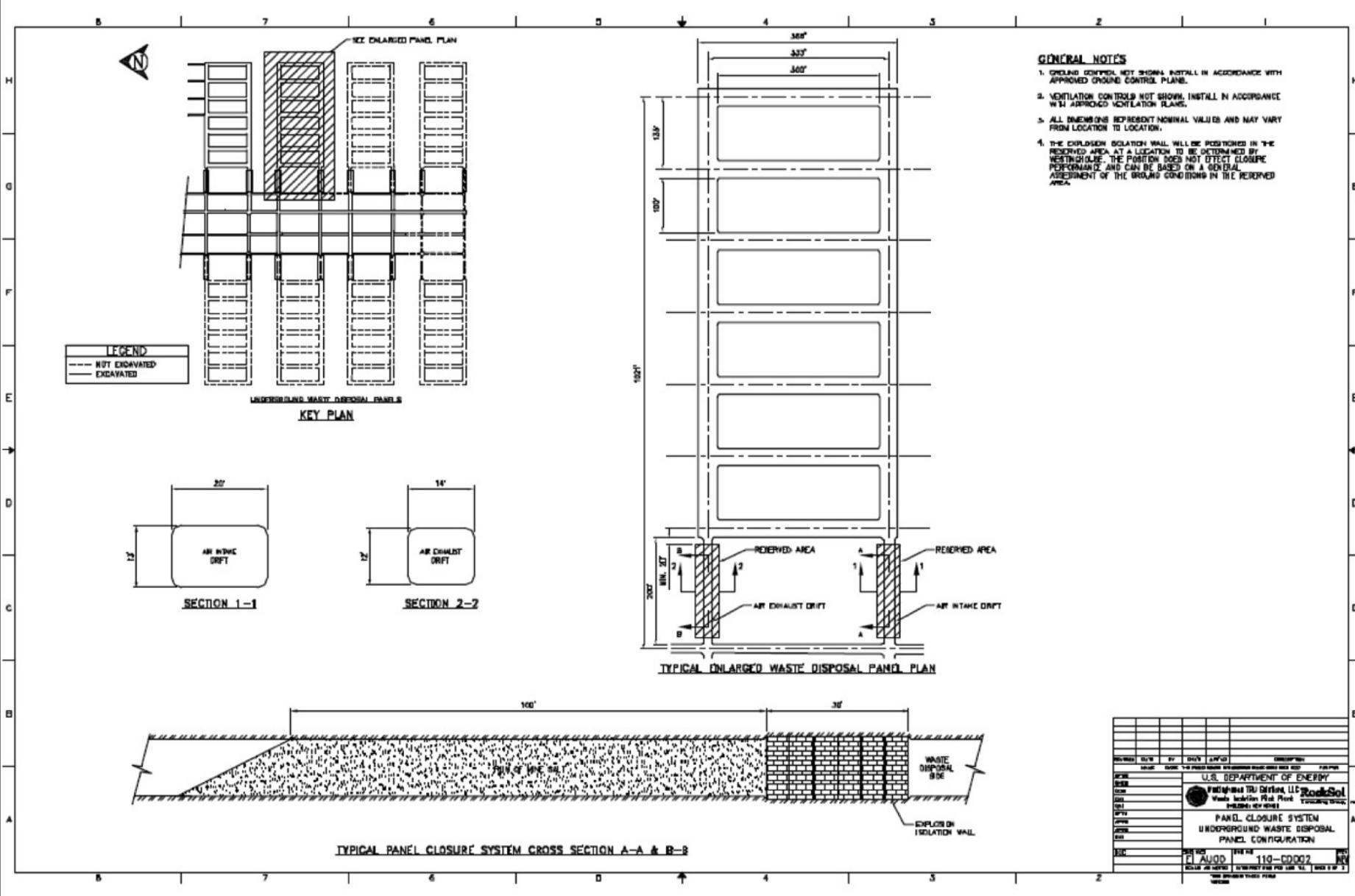
Shaft Sealing System



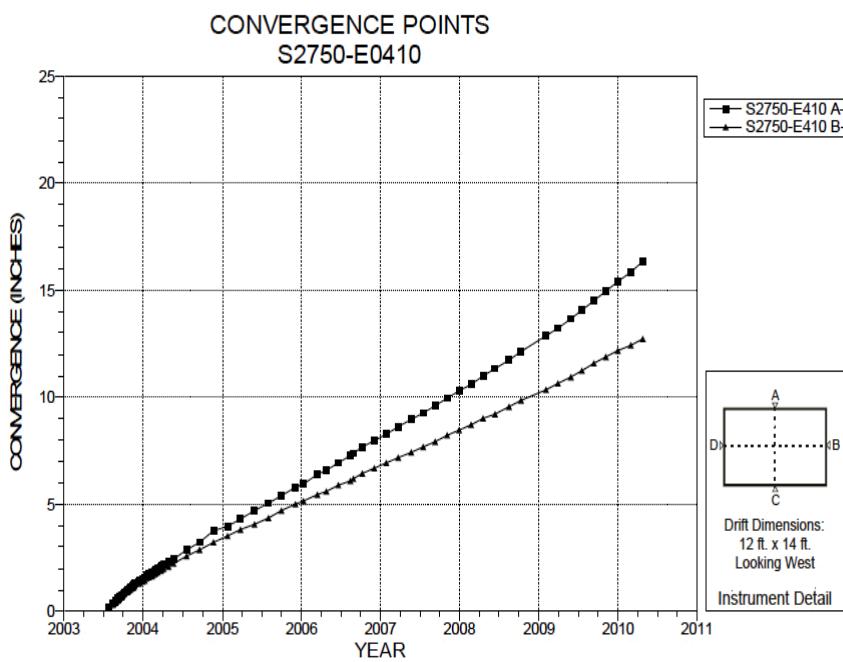
Shaft Seal System Conclusions

- The WIPP shaft seal system effectively limits fluid flow within the seal system.
- The salt column becomes an effective barrier to gas and brine migration by 100 years after closure.
- Long-term flow rates within the seal system are limited.

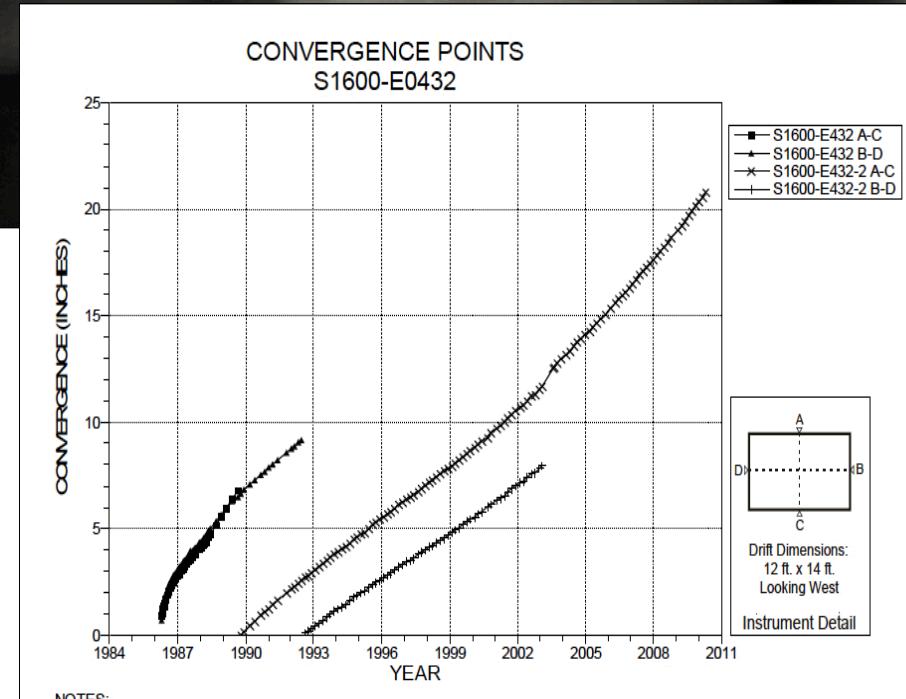
Proposed Panel Closure System



Convergence Point Array



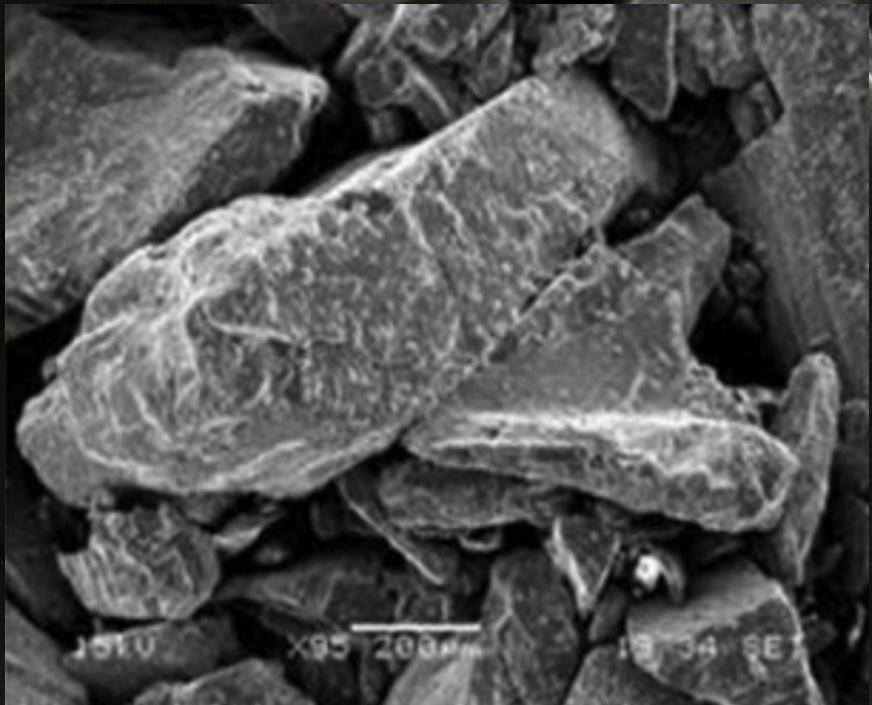
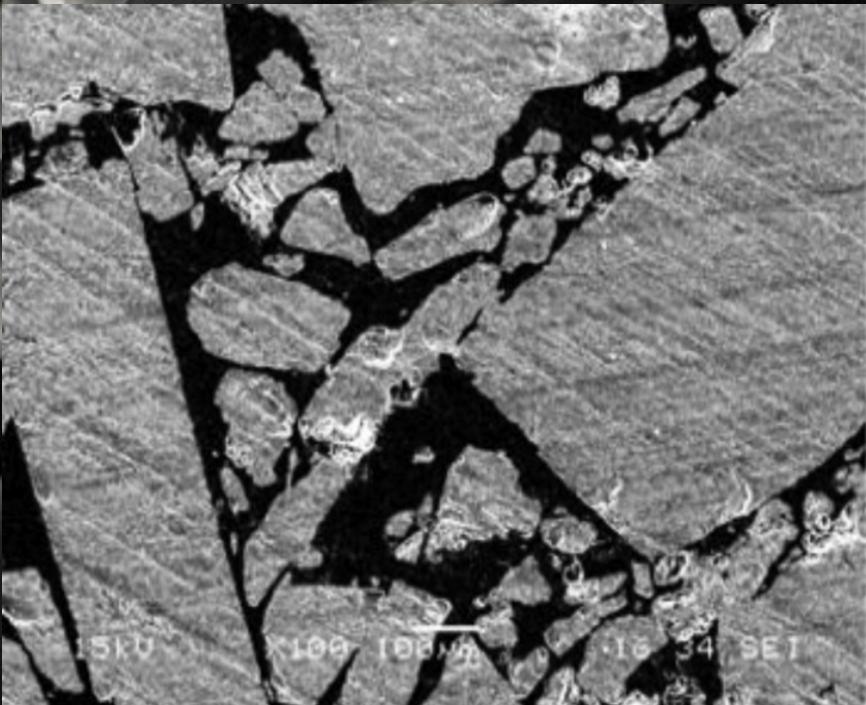
NOTES:
1. Excavation date: February 2003.



BAMBUS II Heater Surrounded by Reconsolidated Salt



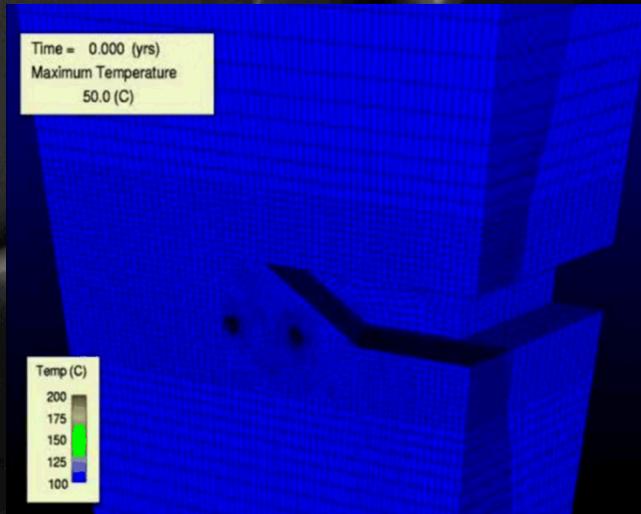
Photomicrographs BAMBUS II (20.7% porosity, $K = 4.17\text{e-}13 \text{ m}^2$)



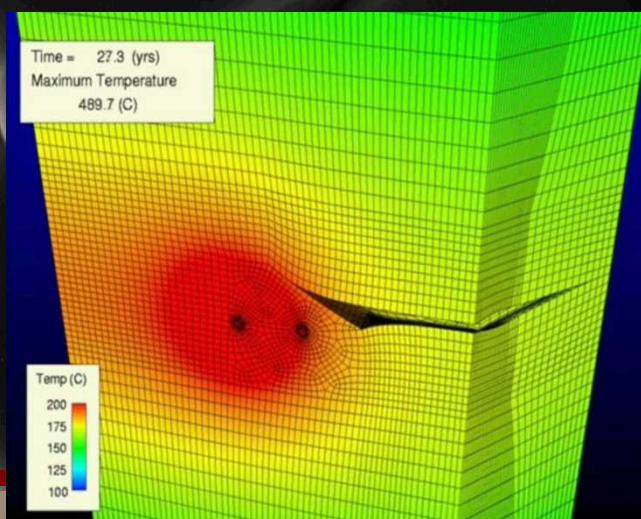
Advanced Multi-physics Modeling will Aid Salt Analyses & Performance Assessment

Temperature Contour

0
YEARS

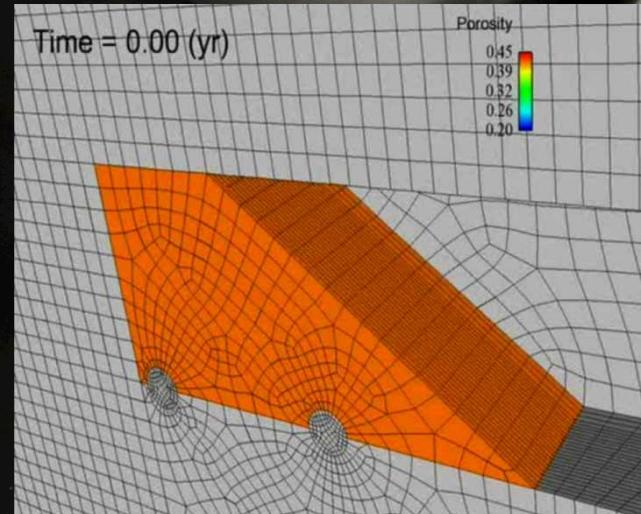


27.3
YEARS

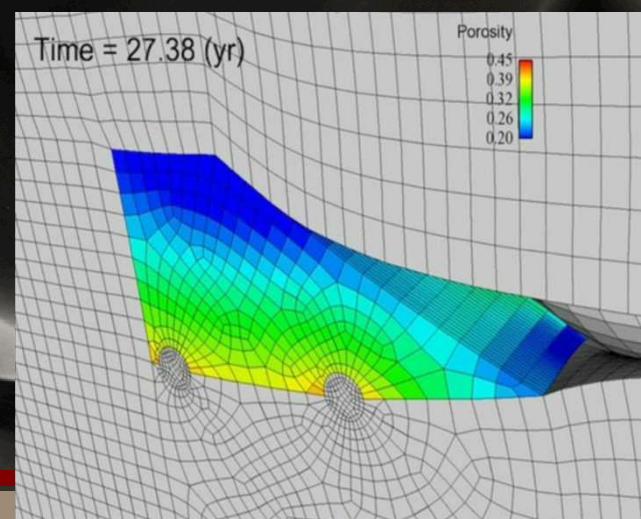


Coupled Salt Consolidation

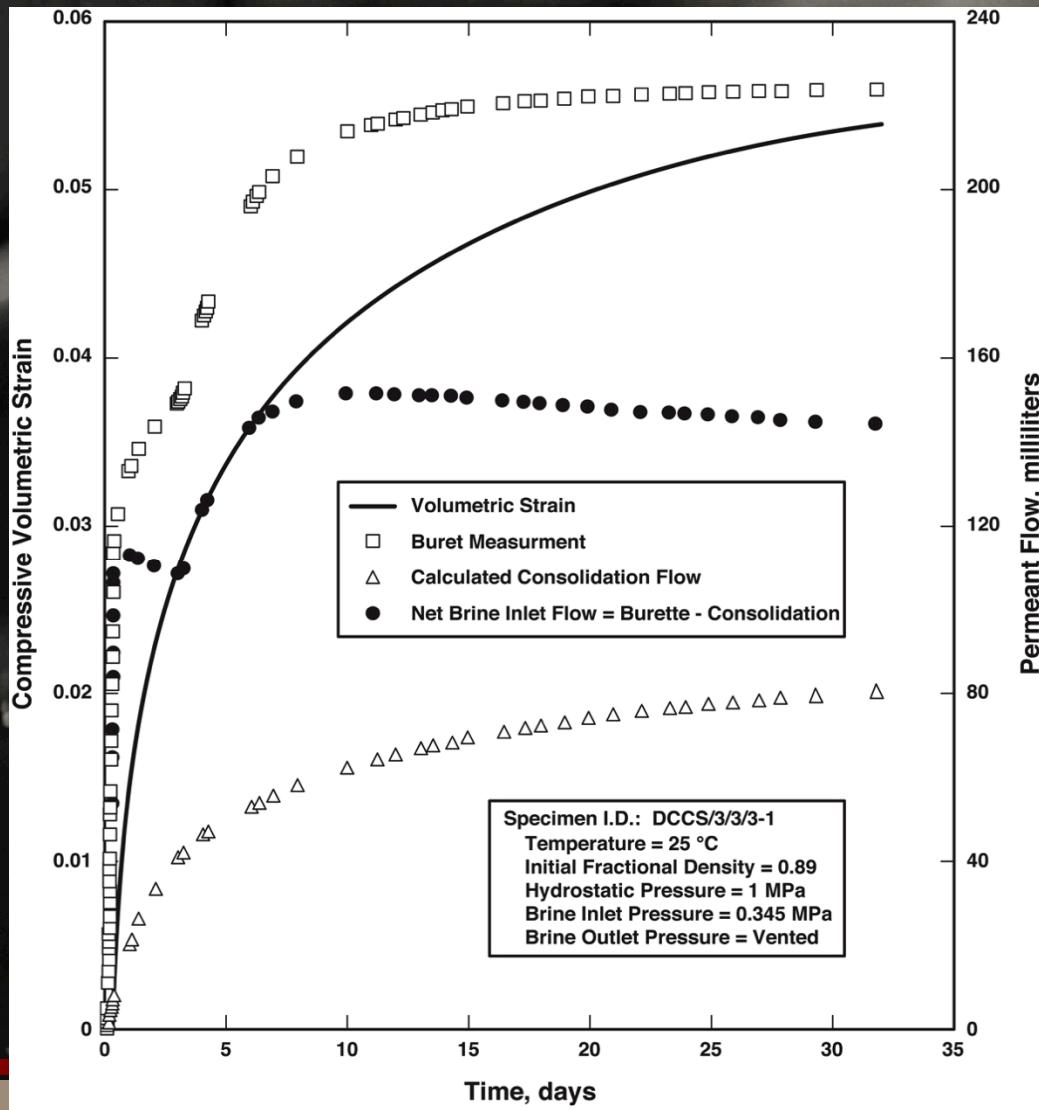
0
YEARS



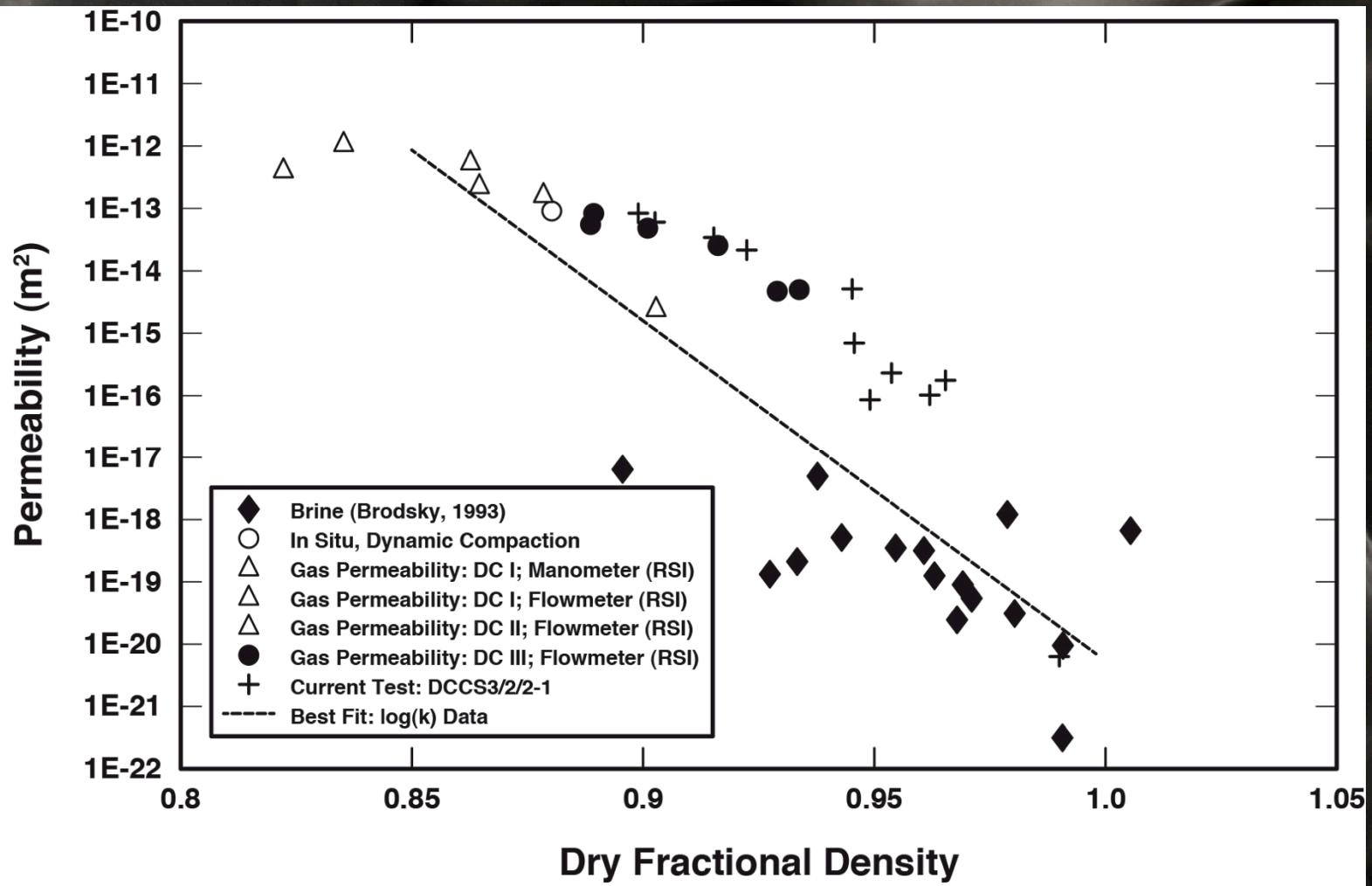
27.38
YEARS



Volumetric Strain and Brine Flow for Tamped WIPP Salt



Permeability Density Function for Reconsolidating Salt



Observational Methods

- Optical microscopy
 - Thick thin sections
 - Etched cleavage chips
- SEM microscopy
 - Broken surfaces
 - Coated thin sections

Mechanisms of salt densification well described by Spiers and Brzesowsky

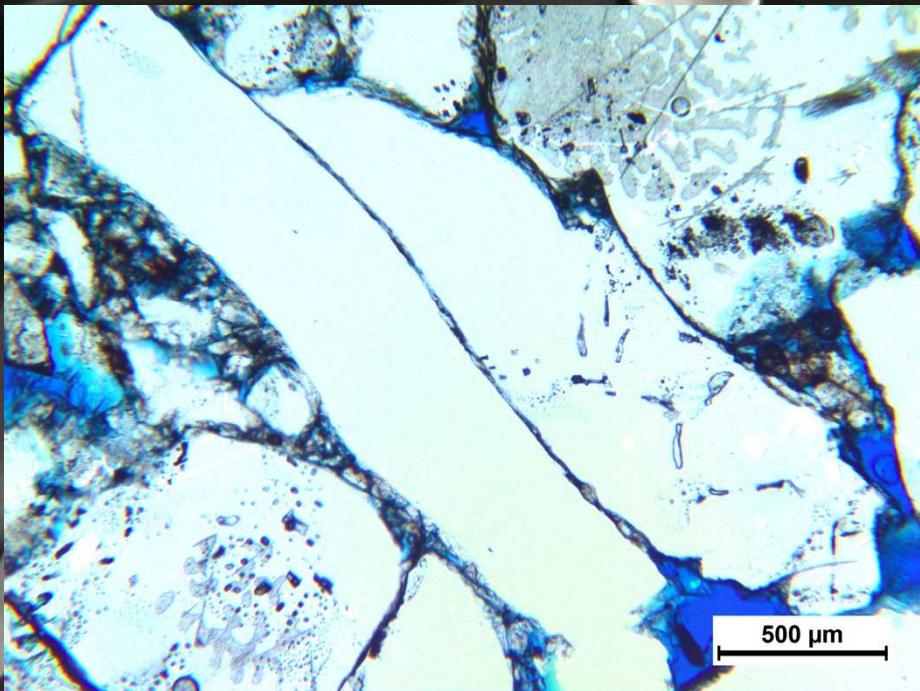
Processes at high porosity

- Instantaneous processes of grain rearrangement and microfracture

Processes at low porosity

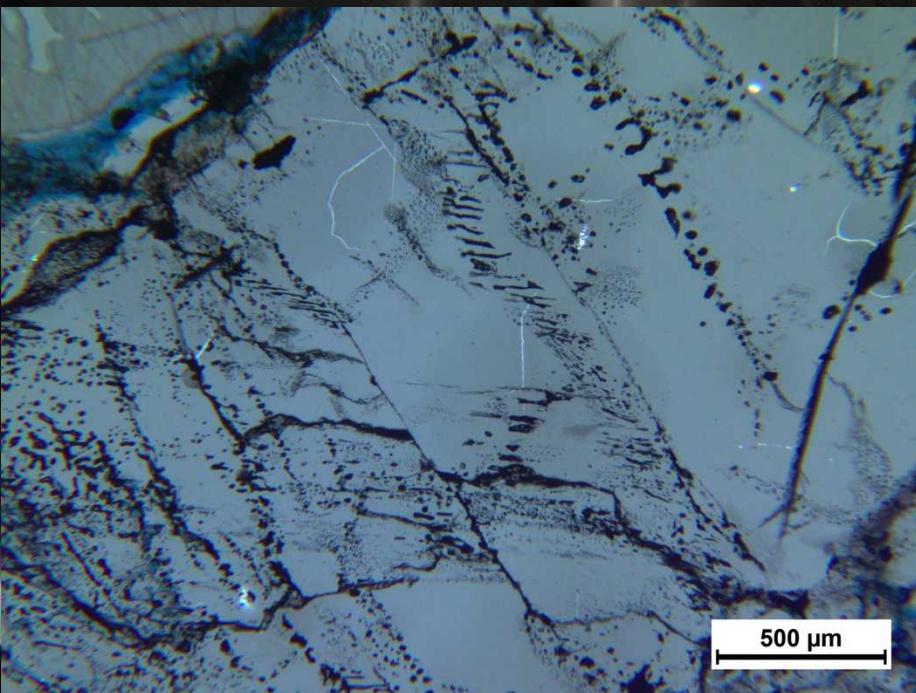
- Plasticity coupled pressure solution

C.J. Spiers and R.H. Brzesowsky. 1993. *Densification Behaviour of Wet Granular Salt: Theory versus Experiment*. 7th Symposium on Salt. Vol. I. Elsevier Science Publishers B.V. Amsterdam.



**Extreme elongation
experienced by individual
grains and comminuted
fine grains**

Test conditions 250C
Hydrostatic consolidation
Volumetric strain 37%



**Quantity and mobility
of fluid inclusions**

Test conditions 250C
Shear consolidation
Volumetric strain 37%

Individual grain - etched cleavage chip exhibiting climb recovery substructures

Test conditions 250C

Shear consolidation

Volumetric strain 31%

Note well developed polygons,
low dislocation density, and
wavy cleavage plane

Test conditions 250C

Shear consolidation

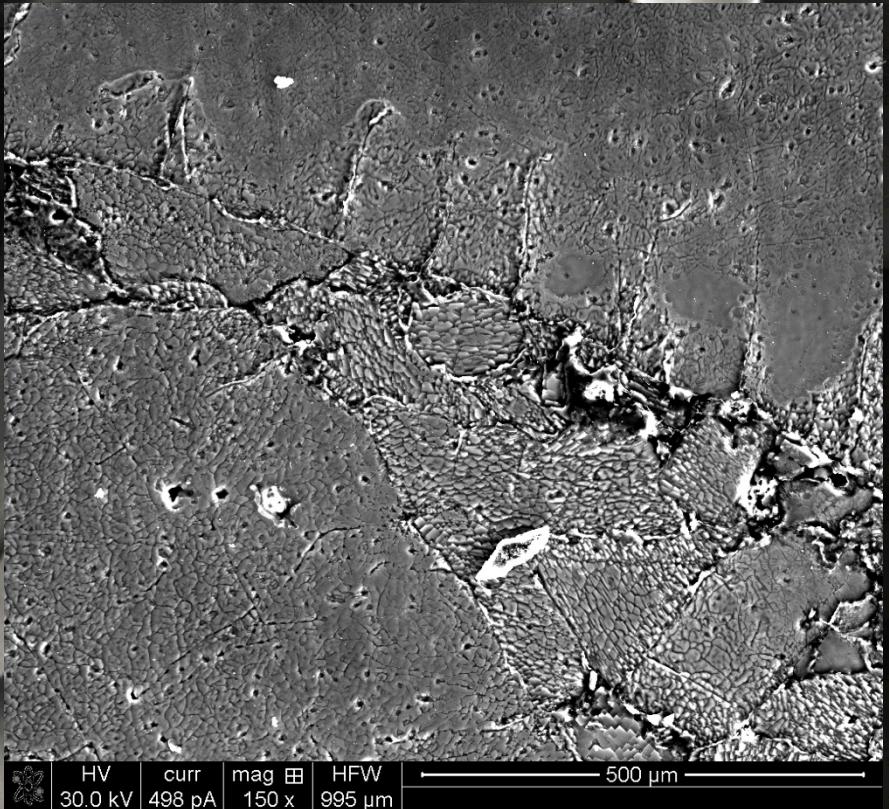
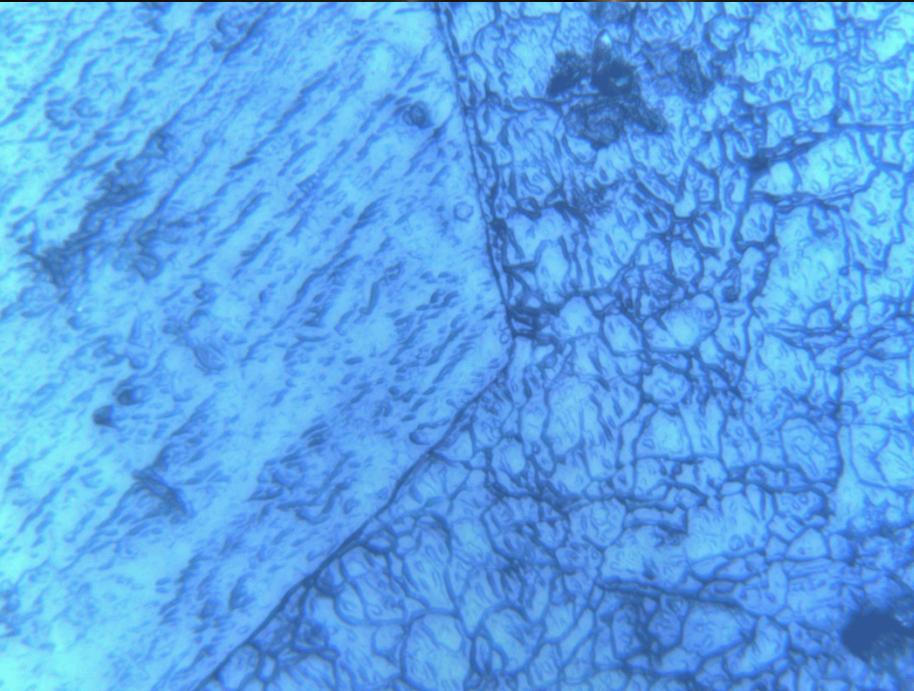
Volumetric strain 37%

Etch thin section captures
rampant crystal plasticity
via polygonization

Test temperature = 250C

Etched thin section
showing recrystallization
in process

Test temperature = 250C



Conclusion

- Shaft seal system elements—ambient reconsolidation is well understood in terms of design, construction and performance.
- Drift seal system elements—the orientation is less favorable for initial construction, but evidence and experience provide confidence in performance.
- Dry versus wet consolidation—evidence strongly supports fluid aided consolidation processes for bedded salt, even when mine-run salt is dried

Recommendation

- Further analogue studies of backfilled chambers in operating salt mines