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Unknowns, Polymers, Bolts, and Beer, Oh My! Problem Solving with Mass Spectrometers and Microfabricated Devices at Sandia National Laboratories

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Acknowledgements:

**SNL: Matthew Moorman, Amy Allen, Ted Borek, Mike Mangan,
Mike Siegal, Ron Manginell**

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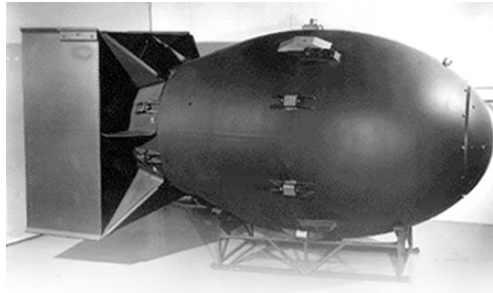
Abstract

The Materials Characterization Department is Sandia's own "CSI" facility, where a variety of chemical analysis occurs. While we don't do forensic DNA work like in the television program, we test just about everything else. Gases, liquids, and solids are brought to our department for contaminant and impurity detection, composition analysis, elemental analysis, and more.

I will give some brief examples of how we have used mass spectrometry (MS) to address a variety of materials mysteries and problems, followed by a discussion on work combining Sandia's capabilities in microfabrication with mass spectrometry.

We have used microfabricated devices with low thermal mass and resistive heating functionality for the treatment and introduction of peptides and polymers into mass spectrometers. This allows us to thermally condition samples as well as measure calorimetric information about the sample. We are beginning to apply these methods to problems in polymer aging and characterization and protein/peptide analysis and I will discuss examples in both areas. I will also discuss Sandia's ongoing effort into building microfabricated ion traps.

Sandia's History



1950s: Stockpile development (design, produce weapons).

1960s: Stockpile development; introduction of permissive action links. Development of space-based & seismic verification systems.

1970s: Additional missions in energy R&D

1980s: Department of Defense, Treaty verification technology, radioactive waste management, Technology transfer work all increase.

1990s: No new nuclear weapons systems, however life extension programs authorized. More international programs.

2000-2010s: Continuation of life extension programs. Enhanced activity with Department of Defense. Homeland security.



Sandia's Mission

Technical staff (4,277)

Computing 16%

Math 2%

Chemistry 6%

Physics 6%

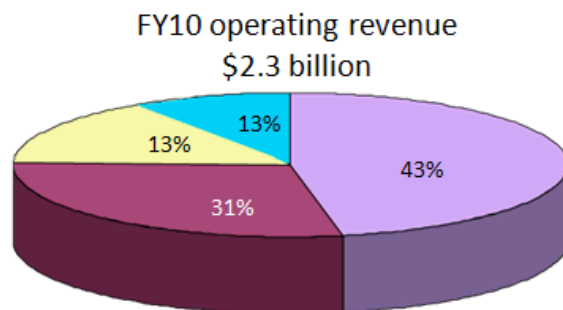
Other science 6%

Other fields 12%

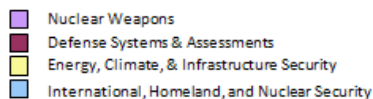
EE 21%

ME 16%

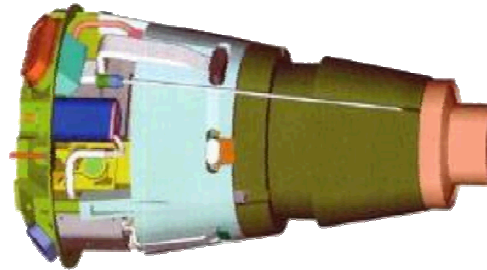
Other engineering 15%



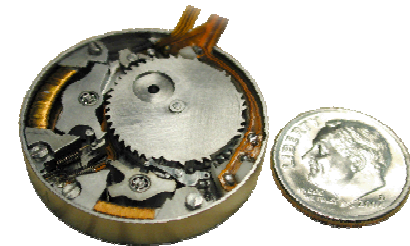
(Operating Budget)



Integrated, engineered warhead systems



Arming, fuzing, and firing systems



Safety systems

1950 – 100% NW

2010 – 40% NW

For Safety and Security, Aging and Composition of Polymers is Useful Knowledge

Seals / O-rings
Plastics
Binders
Wiring
Connectors
Circuit boards



When they come out of storage, you want them to work.....



Sandia's Non-Nuclear Work

- Defense
- Satellites
- Energy, water
- Homeland security

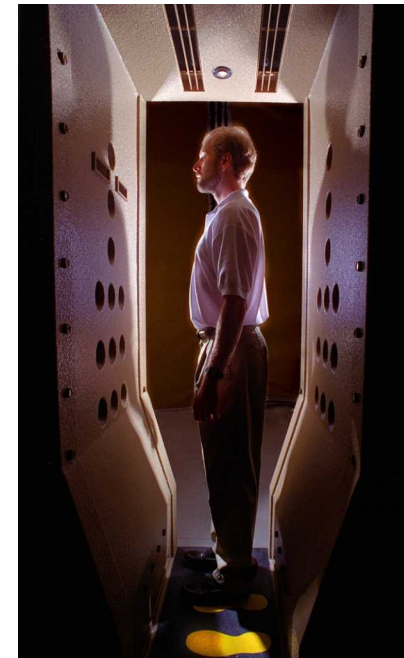
Mars Rover
Airbags



Decontamination Foam



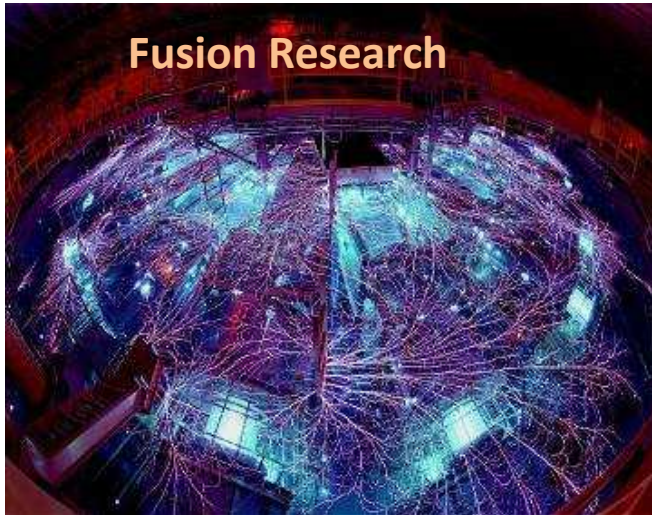
Explosives Detection



IED
Deactivation



Fusion Research



Sandia's Non-Nuclear Work

Disinfection Byproducts Detection

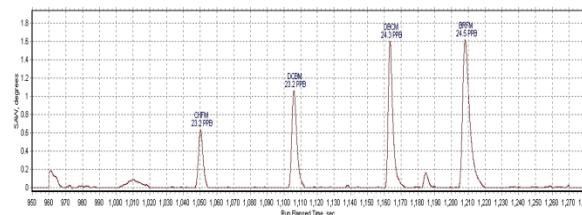
~2005



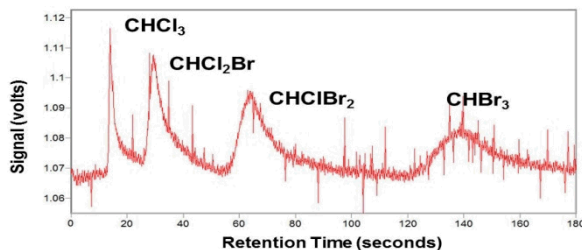
~2009



2012



1 ppb



~100 ppm

Improvement achieved through application of advanced materials (nanoporous carbon).

Materials Characterization Department

Experts in:

SEM

TEM

TOF-SIMS

Auger

XPS

AFM

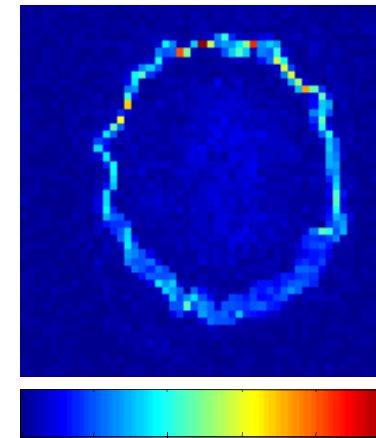
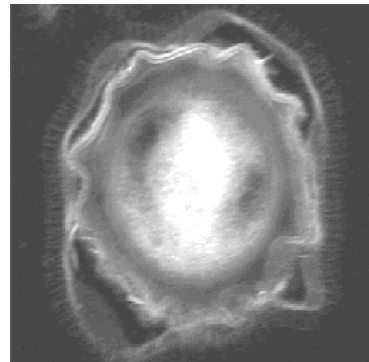
XRD

XRF

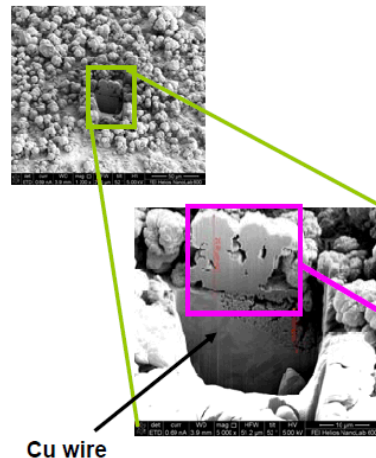
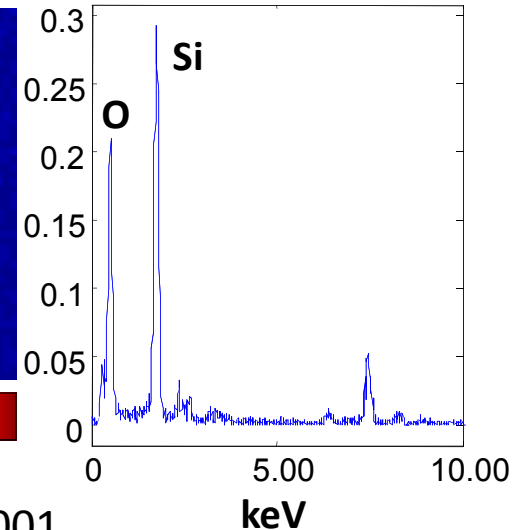
LIBS

FTIR

MS



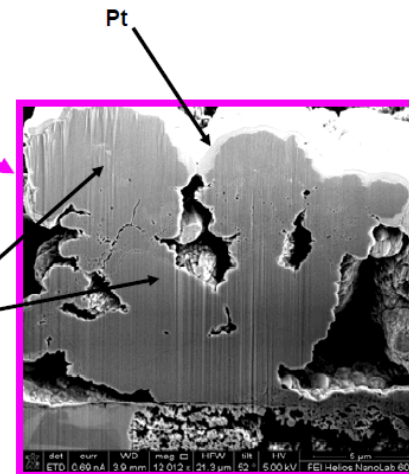
Anthrax spores 2001



Cu wire

Corrosion Product

Copper corrosion 2010



Organic / Inorganic Analysis

We Test:

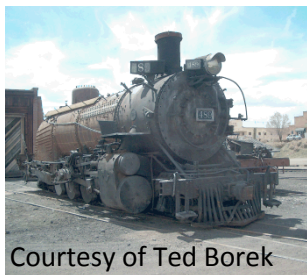
GASES



LIQUIDS

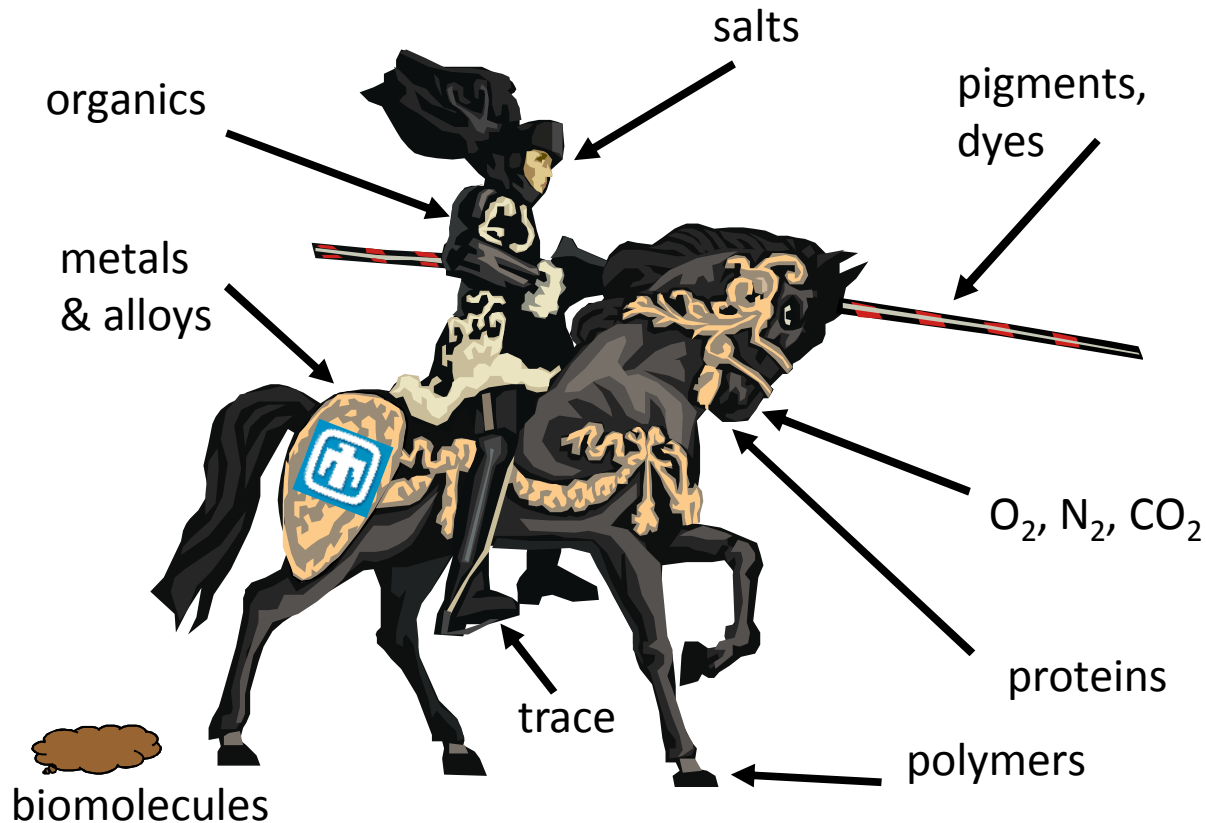


SOLIDS



Courtesy of Ted Borek

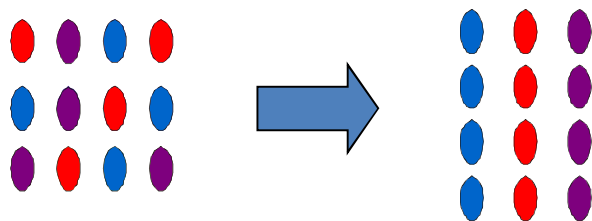
Looking for (for example):



We use methods for collection, separation, and detection.
We report on composition, impurities, quality control, validation, unknowns.

Analytical Chemistry in a Nutshell

- Collect/Prepare
 - liquids, solids, gases
- Separate
 - time, space, mass
- Detect
 - optical, mass, other properties



mix and match to find solutions



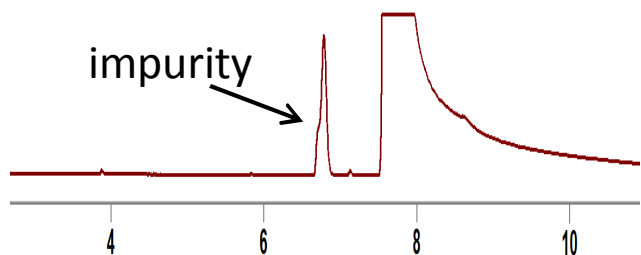
Mass spectrometry applied to unknowns:

Problem: solvent suspension of metal particles leaves residue

solvent?

vendor formulation?

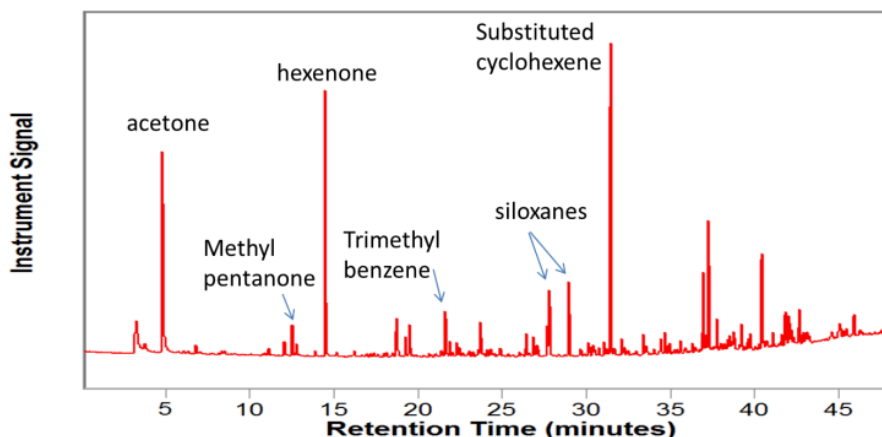
GC/MS detects some
solvent impurities



solvent or semi-volatile

contamination of metal particles?

TD/GC/MS



Issues that pop up:

who has a control sample?

who else is testing?

is the customer asking right questions?

unclear/unspecified ingredients

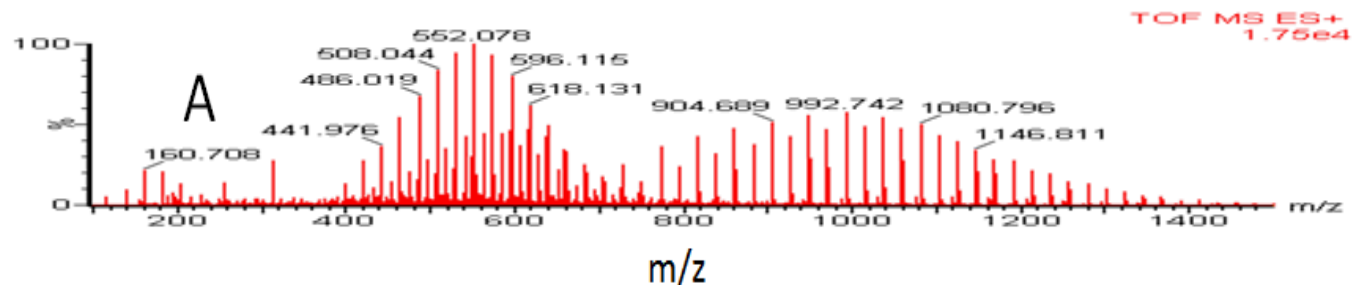
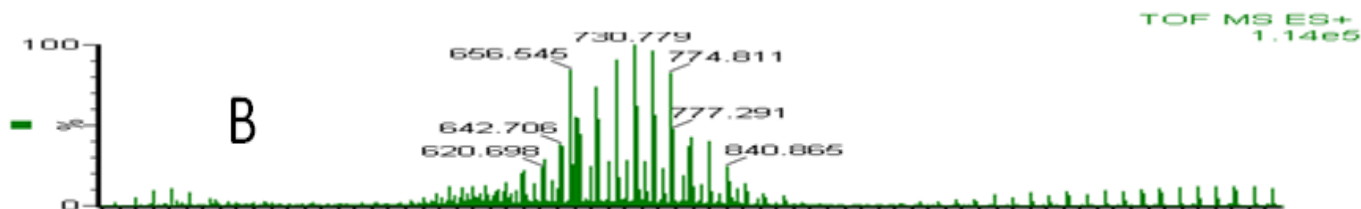
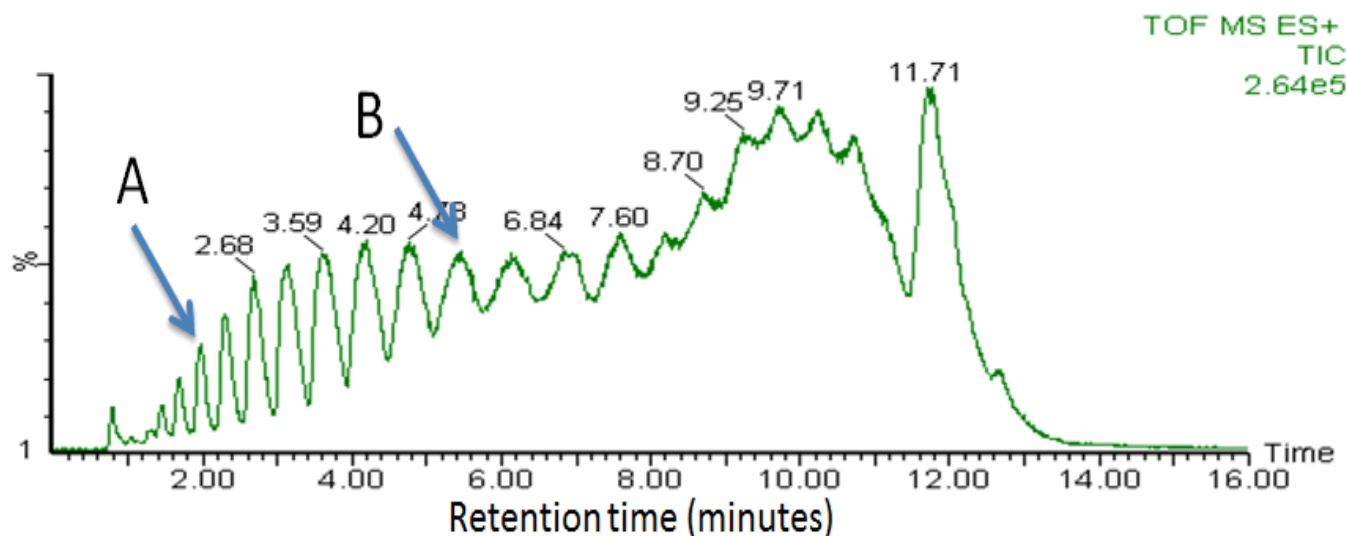
TD = thermal desorption

Mass spectrometry applied to unknowns:

non-volatile
contaminant that
won't show in
GC/MS?

→ LC/MS

Yikes!
Polymers
in the
solution!!



Mass spectrometry applied to bolts:



Using ICP/MS, what is composition of bolts?

ICP	Ni	Mo	Co	Ti	Al	Hardness
Good Bolts	18.0	5.0	8.5	0.4	0.1	48
Failed Bolts	18.3	5.1	8.4	0.54	0.12	49

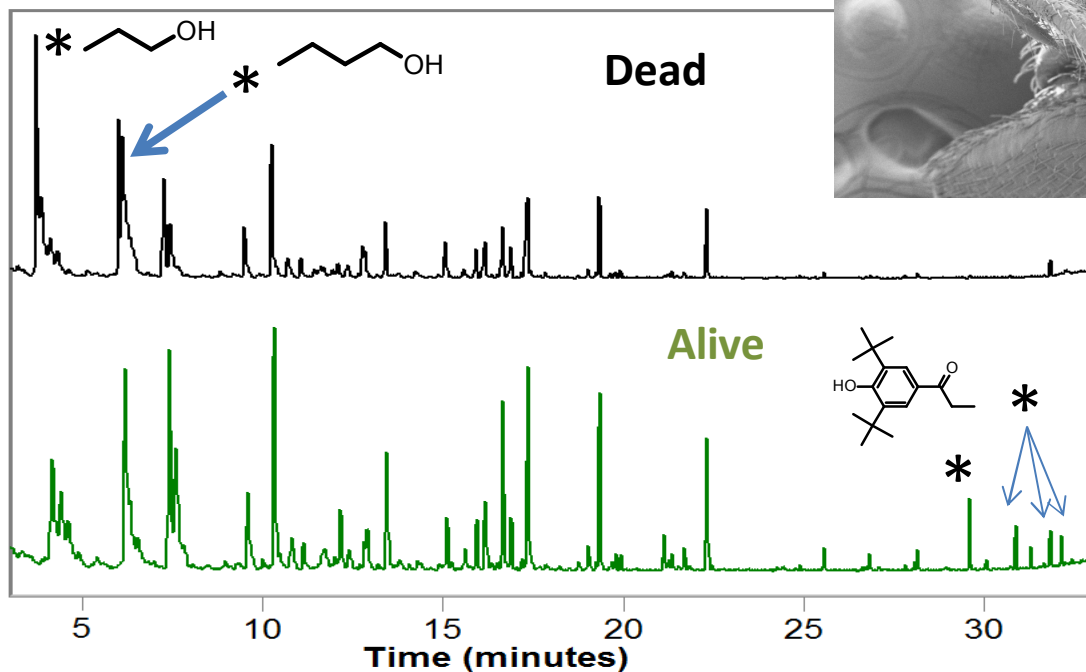
Issues that pop up:

who has a control sample?
instrument confidence intervals?
digestion method? (instrument requires liquid)
dilution factors?
how long will the building last?
is the customer asking right questions?
unclear/unspecified ingredients



ICP = inductively coupled plasma

Mass spectrometry applied to bugs:



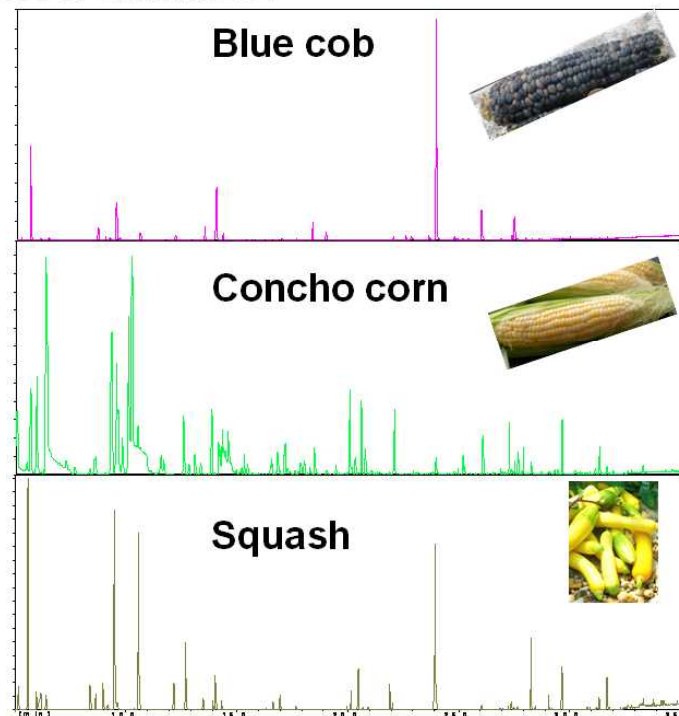
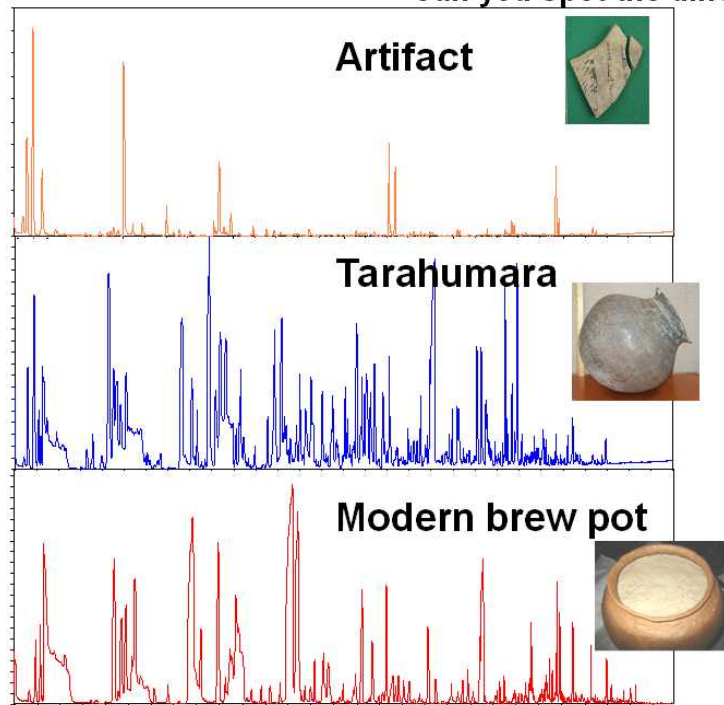
MS analysis provided customer with specific information for sensor development.

Mass spectrometry applied to beer:

Use TD/GC/MS

- nondestructive
- no physical alteration of artifact

Can you spot the differences or similarities?



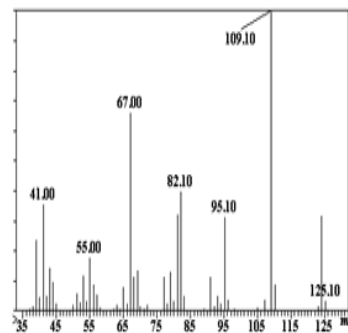
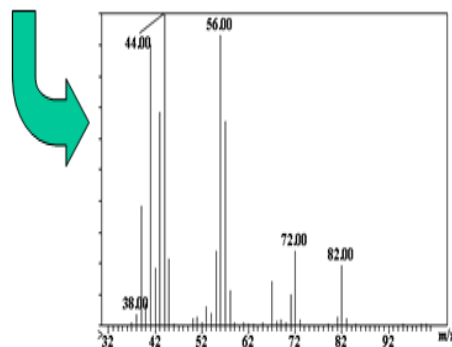
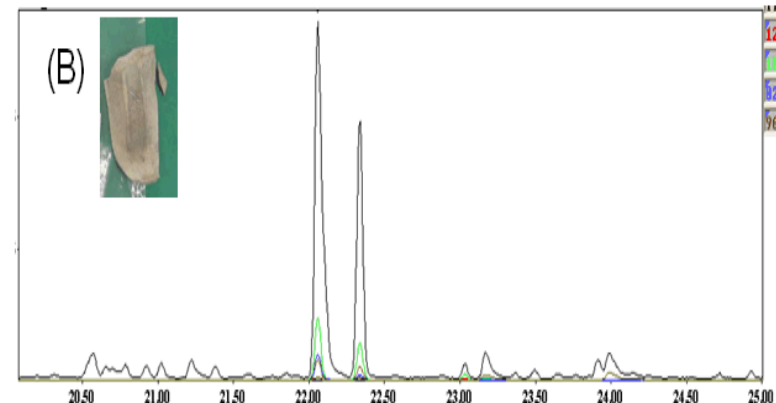
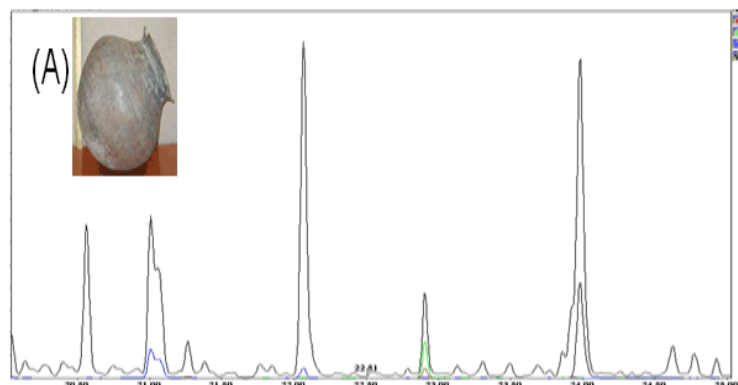
Issues:

how do you define a control sample?

how do you account for instrument drift over years?

Mass spectrometry applied to beer:

Both Tarahumara (A) and Artifact (B) have a peak at 22.0 min. retention – are they the same compound?

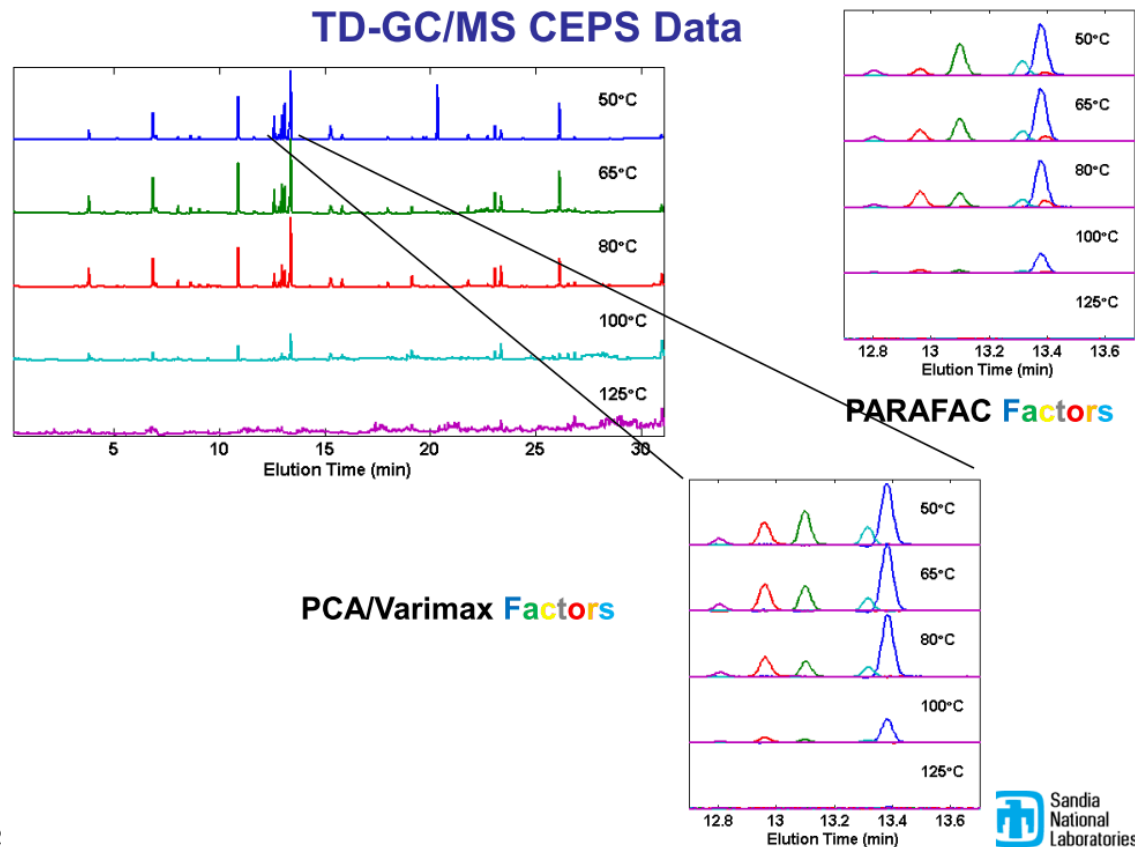


The mass spectrometer tells us this peak is not a match, HOWEVER there are many that do match!

MS analysis prevented incorrect assignment of coeluting compounds as markers.

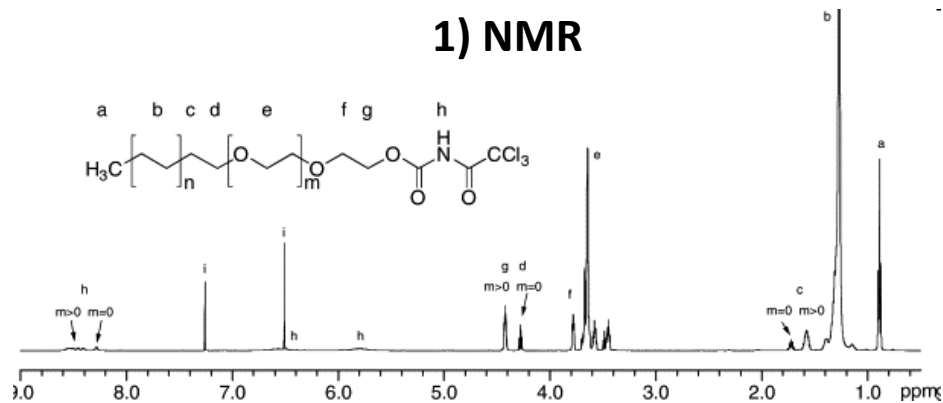
Advanced data methods

Rapid, PC-based algorithms enabled advanced analysis of complicated MS data.

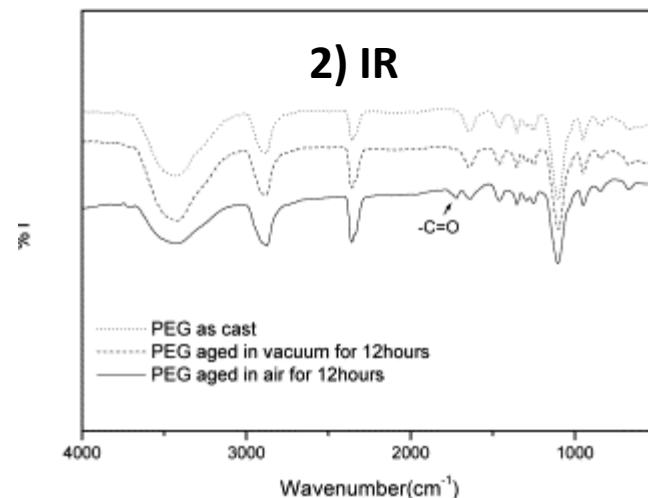


Tried and true methods for polymer analysis provide chemical information.

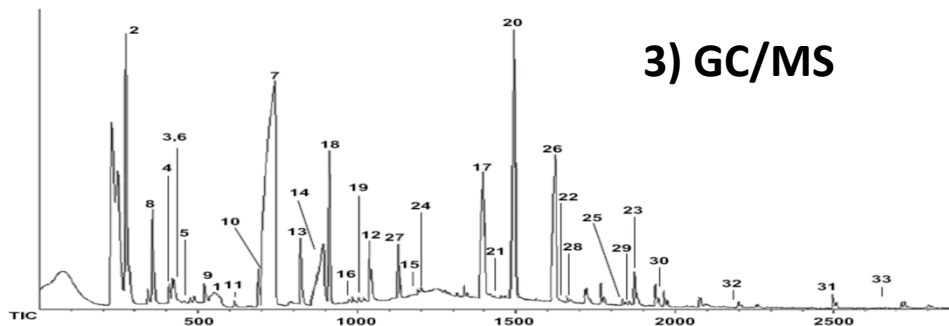
1) NMR



2) IR



3) GC/MS



Useful
Predictable
Quick

- 1) Postma, T.P. Davis, A.R. Donovan, G. Li, G. Moad, R. Mulder, M.S. O'shea, *Polymer*, vol. 47, pp. 1899-911, 2006.
- 2) W.-C. Lai, W.-B. Liao, Thermo-Oxidative Degradation of Poly(Ethylene Glycol)/Poly(-Lactic Acid) Blends, in *Polymer*, vol. 44, pp. 8103-09, 2003.
- 3) R. Bernstein, S.M. Thornberg, A.N. Irwin, J.M. Hochrein, D.K. Derzon, S.B. Klamo, R.L. Clough, *Polymer Degradation and Stability*, vol. 93, pp. 854-70, 2008.

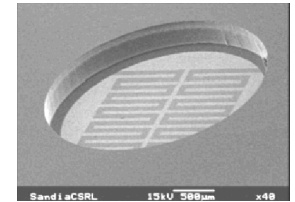
Sandia's microfabrication expertise is applied to each stage of analytical measurements

- Collect/Prepare
 - liquids, solids, gases

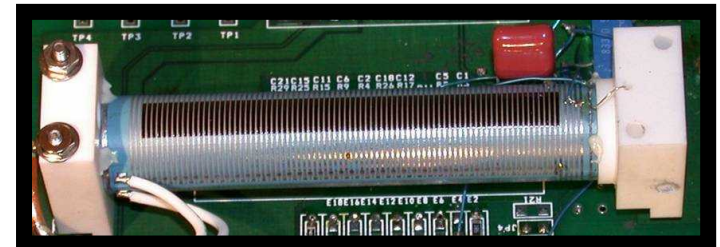
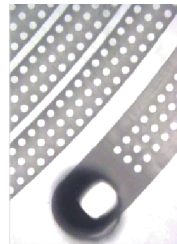
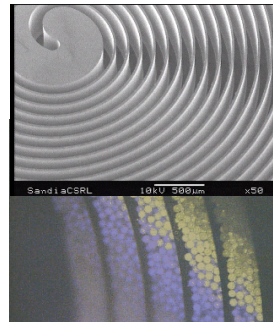
*



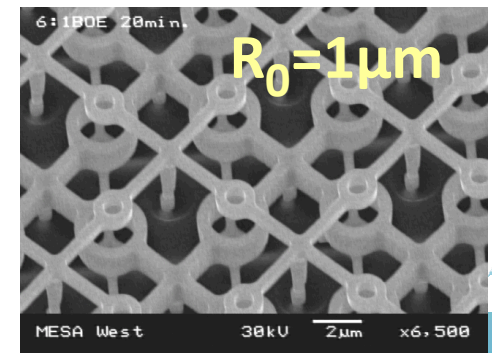
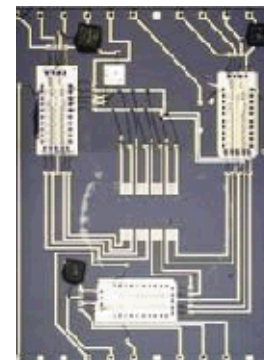
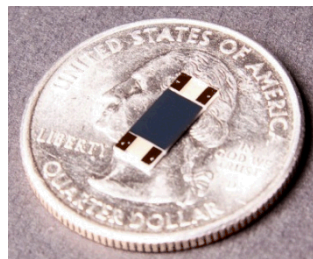
finned PC



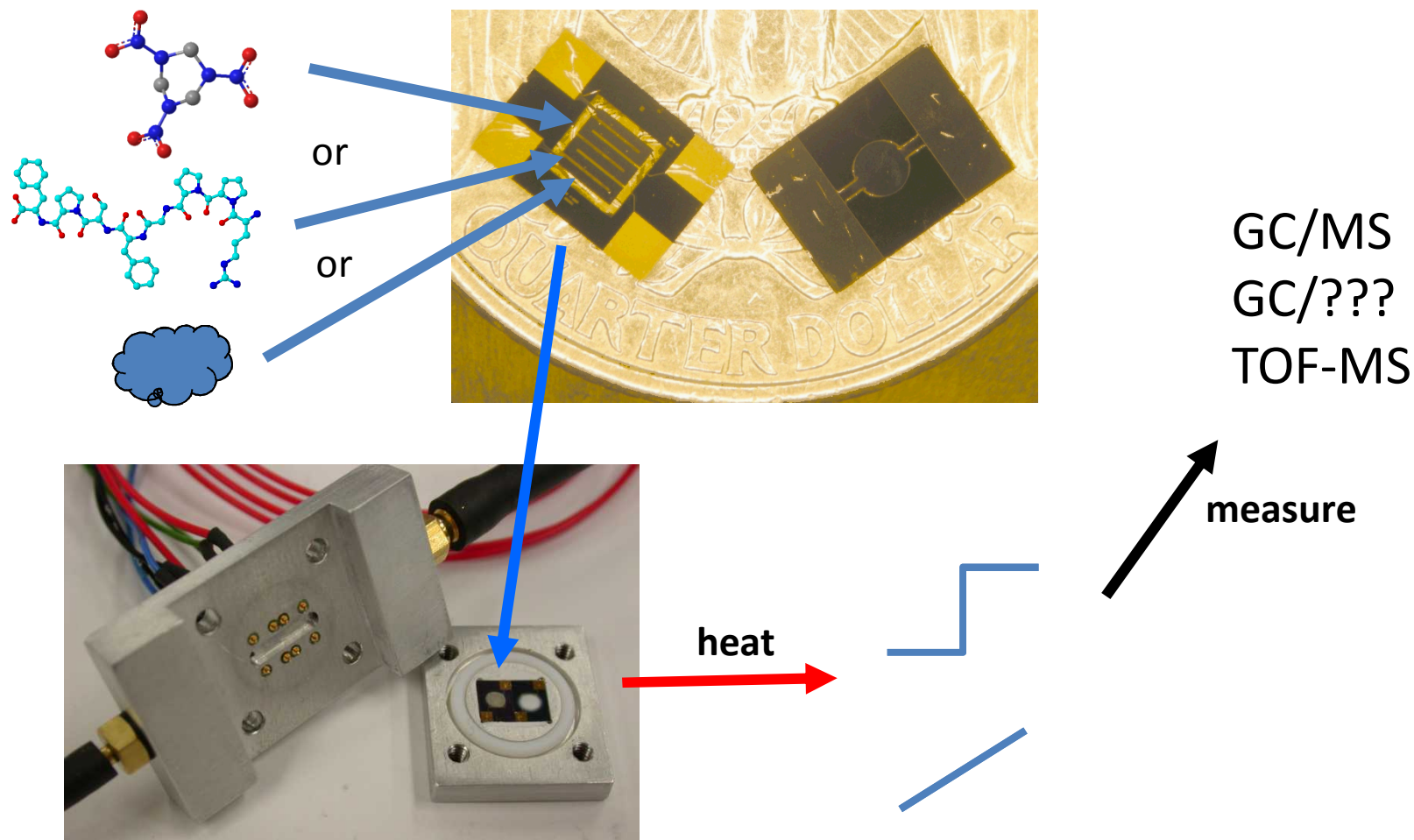
- Separate
 - time, space, mass



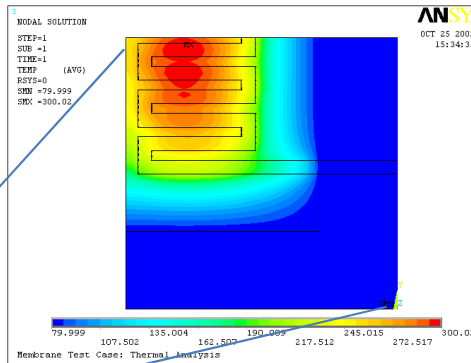
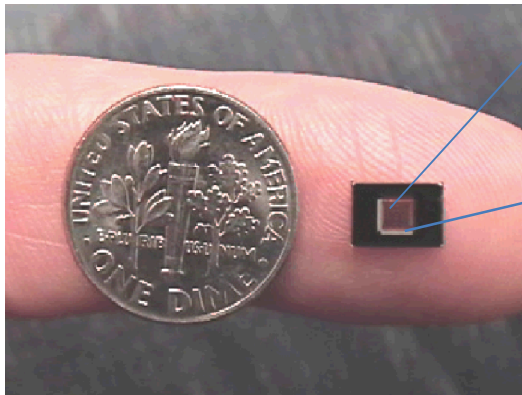
- Detect
 - optical, mass, other properties



Sandia-fabricated micro-hotplates (μ HP) perform sample collection and/or preparation.



Sample collect/prep: controlling the environment and thermal profile.



Applications:
vapor collection
vapor delivery

450 C in less than 100ms; <10V and <100mA
Pyrolysis derivatization reactions: <2.2Joule

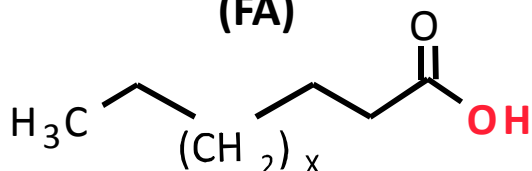
photo of new cup
device

$$T_{\text{hot}} = \left(\frac{\left(\frac{R_{\text{hot}}}{R_0} \right) - 1}{\text{TCR}} \right) + T_0$$

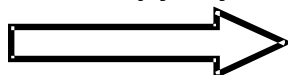
TCR = temperature coefficient of resistance

Sample prep: Microdevices provide measurement advantages by chemically converting samples with pyrolysis derivatization.

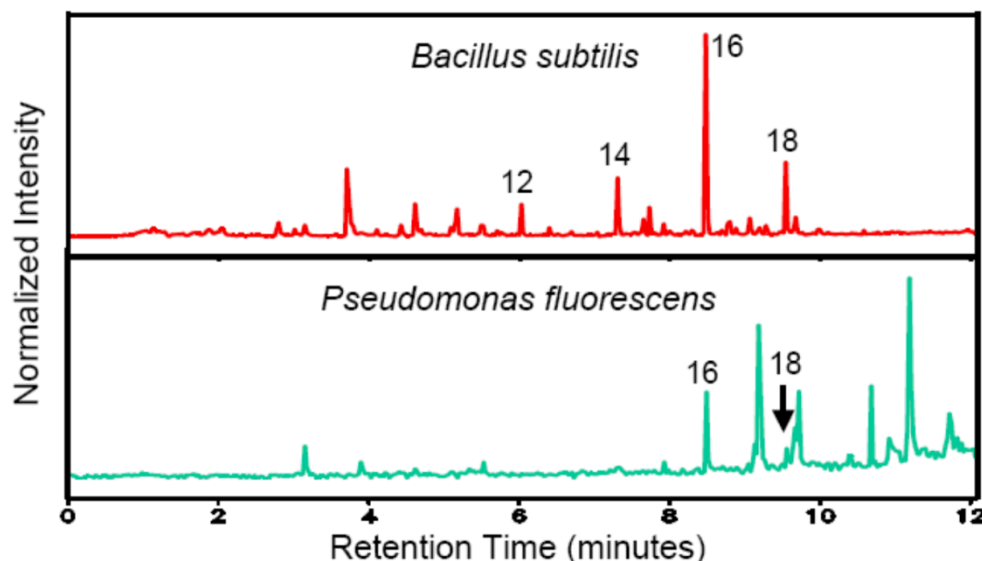
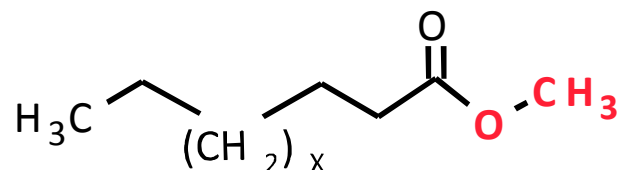
Fatty Acid
(FA)



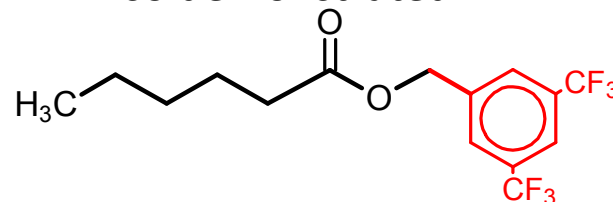
TMAH / pyrolysis



Fatty Acid Methyl Ester (FAME)



Also demonstrated:



Applications:

edible oil adulteration

Biological warfare materials

Biofuels

Demonstrated applications:

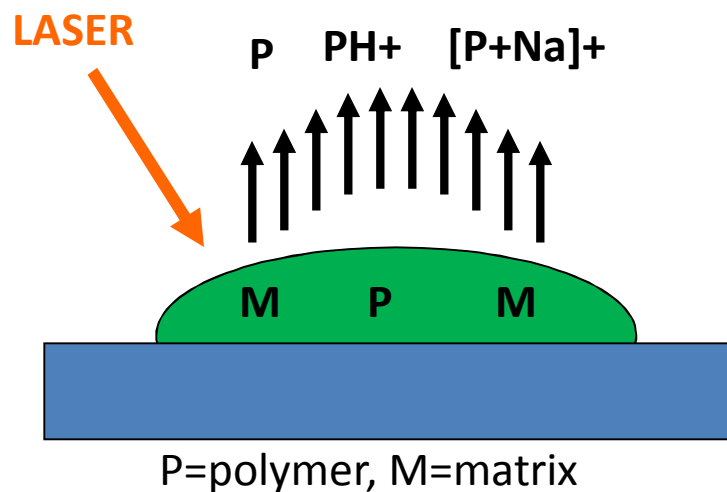
Quantitative edible oil derivatization/analysis

Bacillus sp. whole cell / spore pyrolysis

Vaporization into GC/MS systems

MALDI-MS is used for post heating measurements: shared 2002 Chemistry Nobel for good reasons.

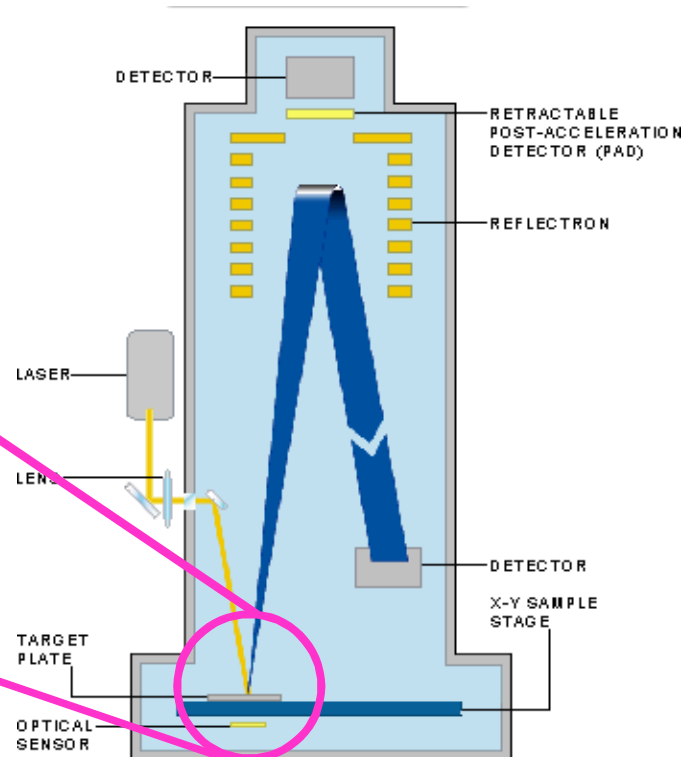
1. Generate ions



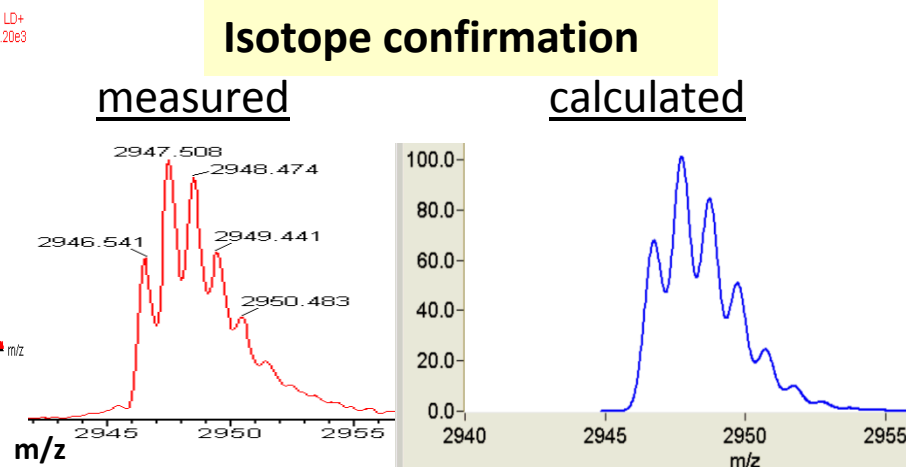
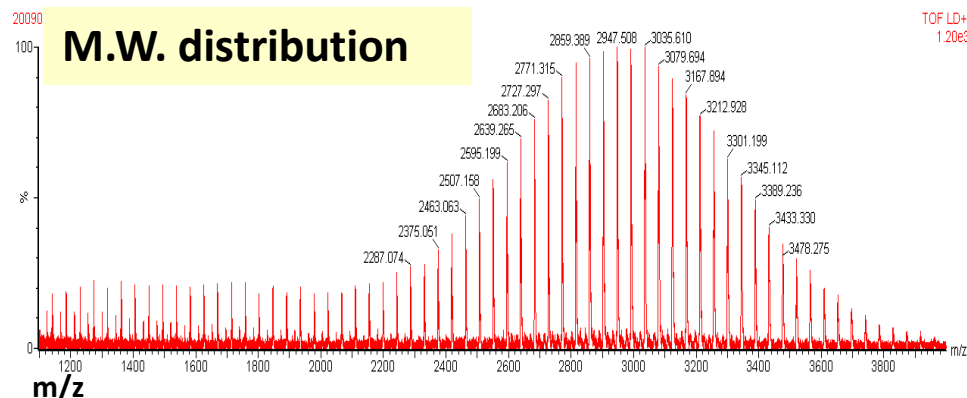
Simple, rapid
Intact molecules
High mass measurements

2. Measure flight time

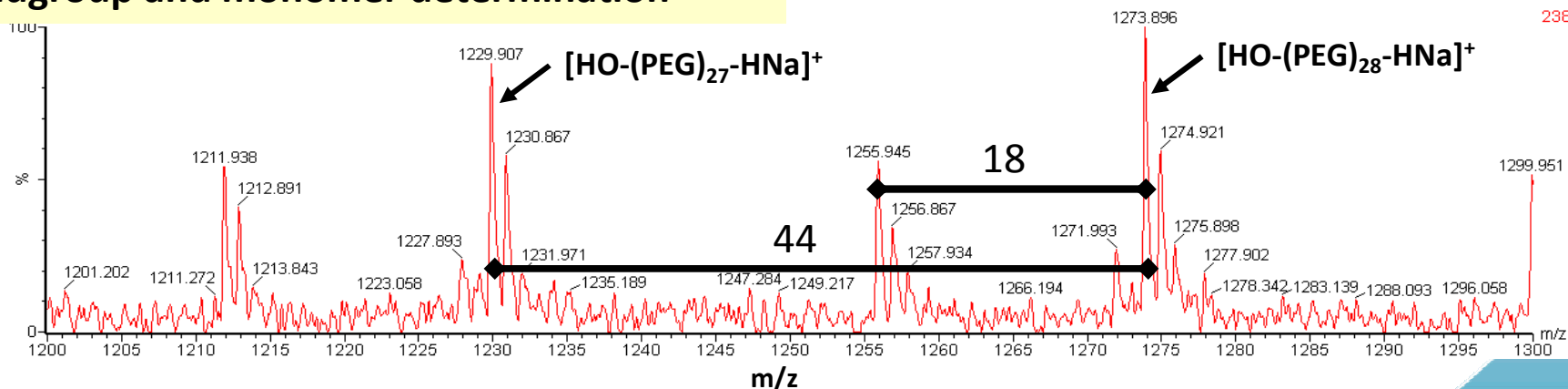
$$KE = \frac{1}{2}mv^2$$



MALDI-MS provides rich information because polymers are measured fully intact.

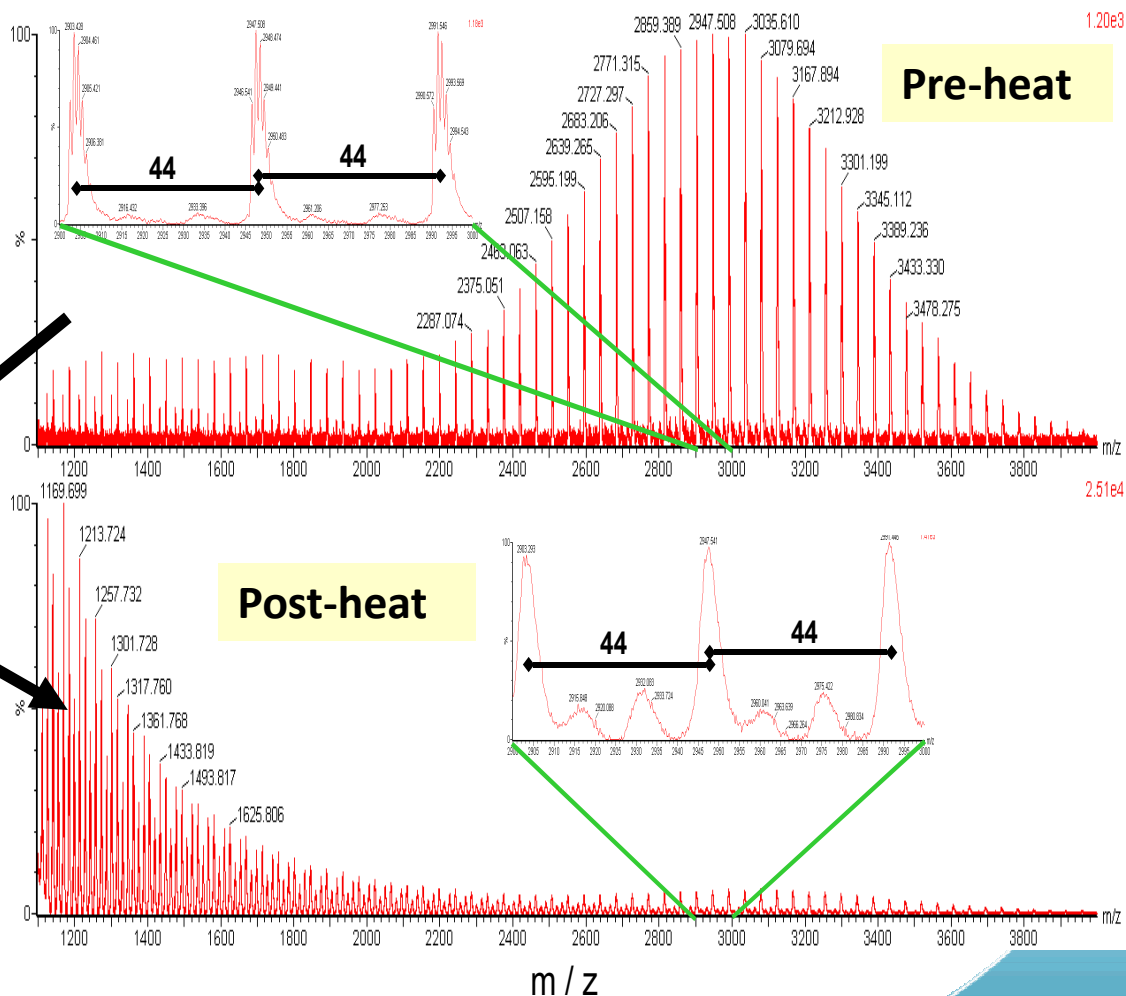
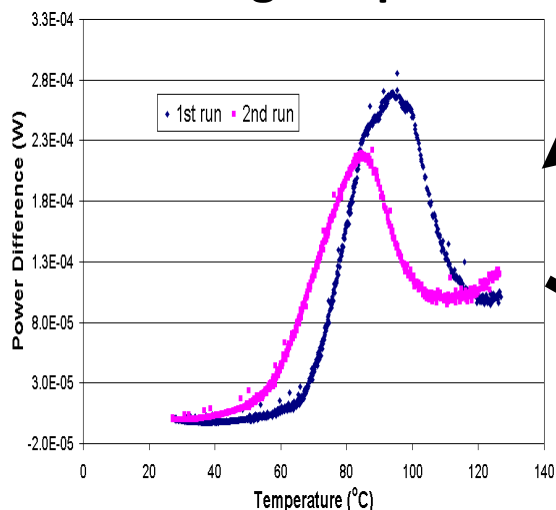


Endgroup and monomer determination

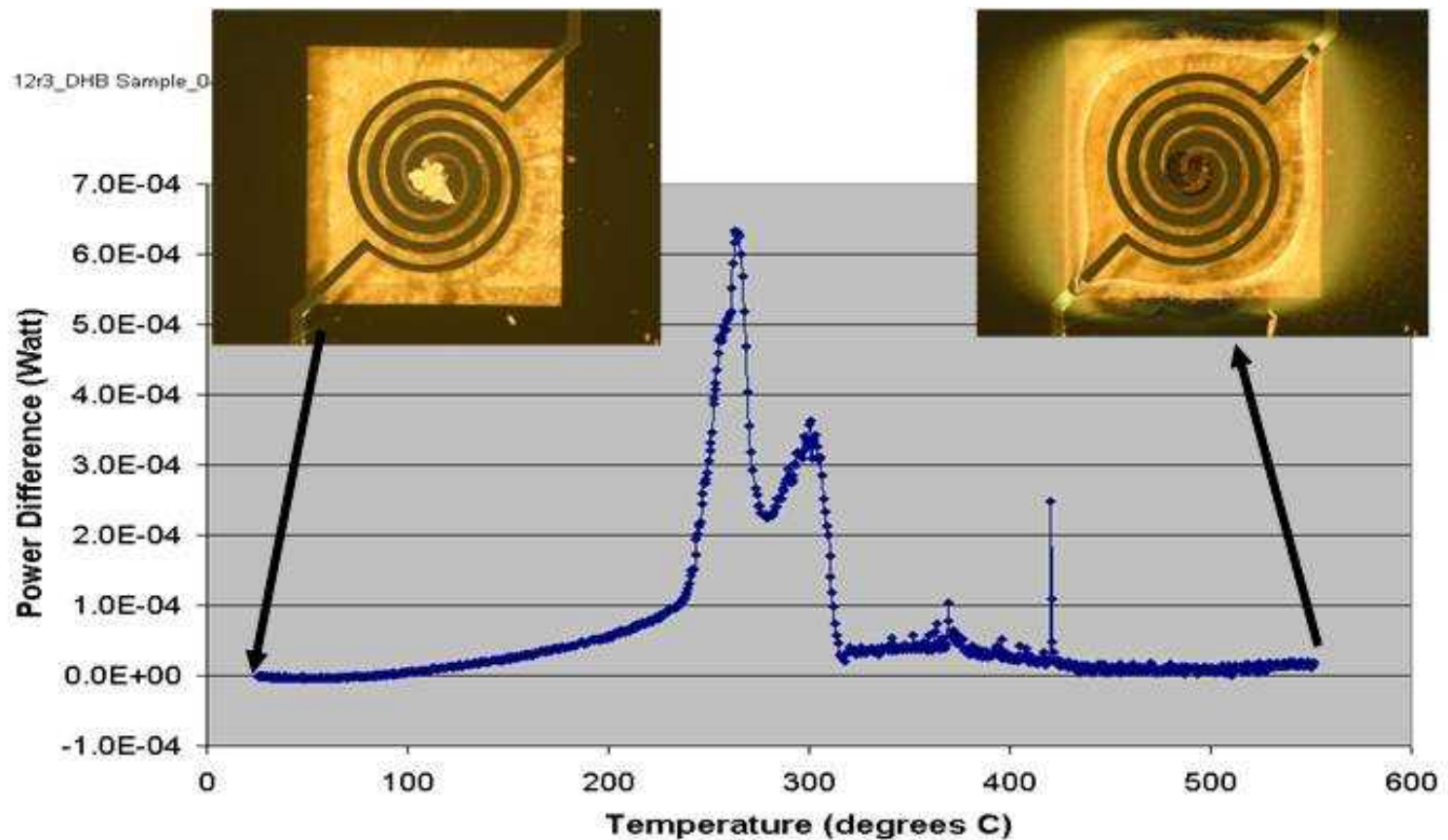


Sample prep: precise temperature ramping for aging studies for MALDI-MS directly from surface.

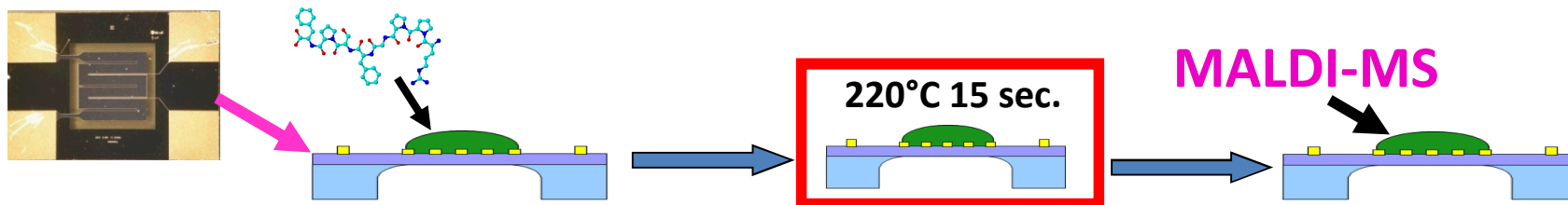
Consecutive heating ramps



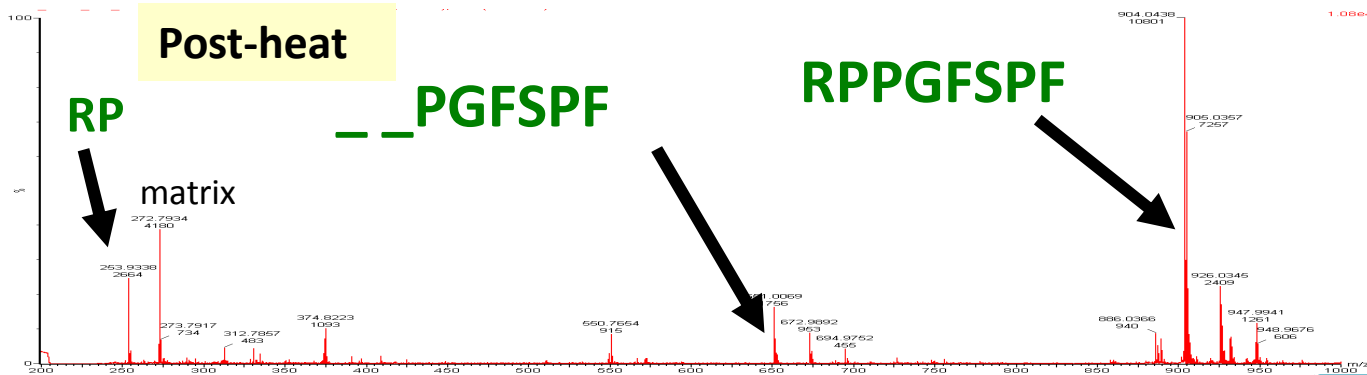
Microdevices applied to calorimetry



Sample prep: precise heating profile for thermal “digestion” for MALDI-MS directly from surface.

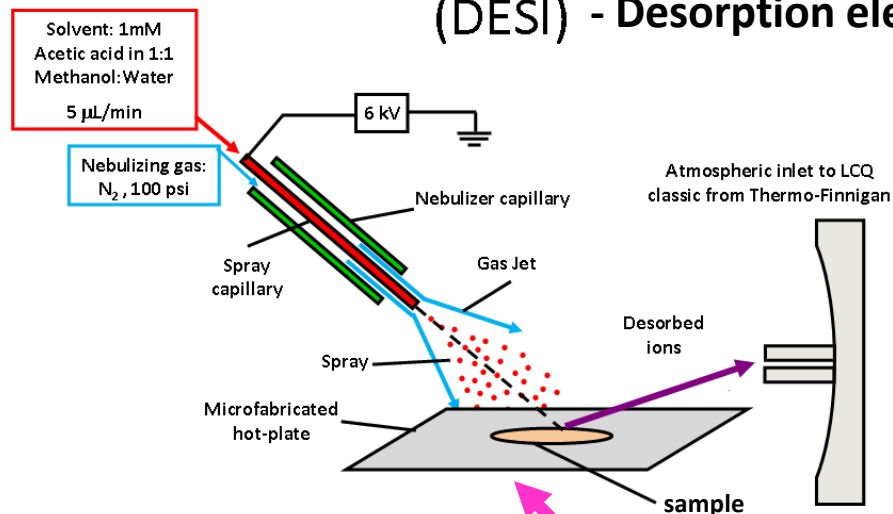


MALDI-MS detects intact and thermally degraded fragments.



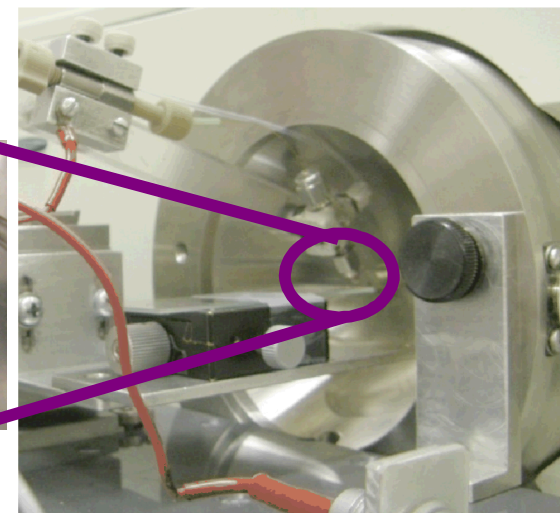
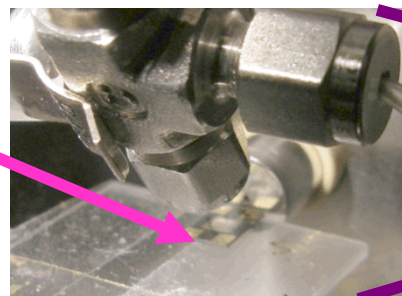
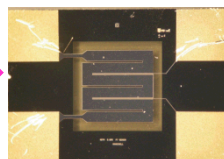
DESI-MS measures mass of molecules INTACT and without sample prep.

(DESI) - Desorption electrospray ionization

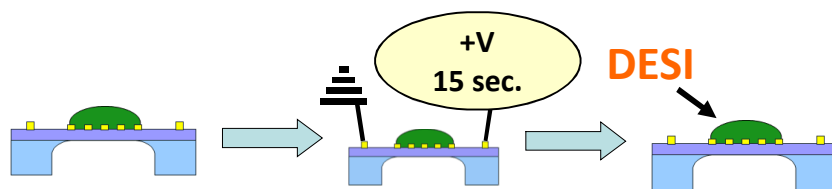


No sample preparation
in situ analysis
m.w. upper limit?

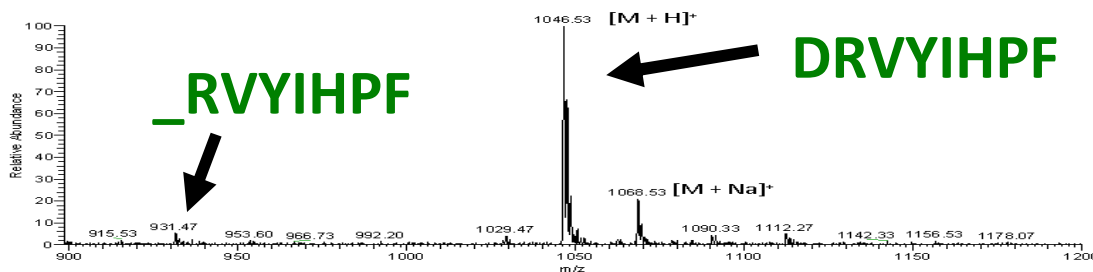
Examples:
Explosives
Drugs
Polymers
Oils



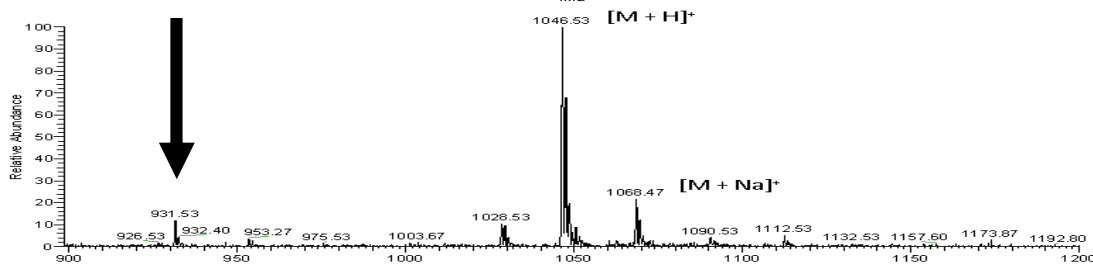
Sample prep: thermal “digestion” of polypeptide for DESI-MS directly from surface



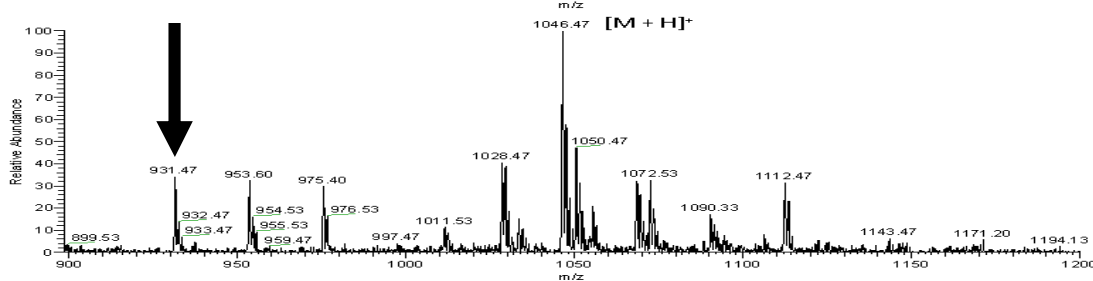
218°C



240°C



259°C



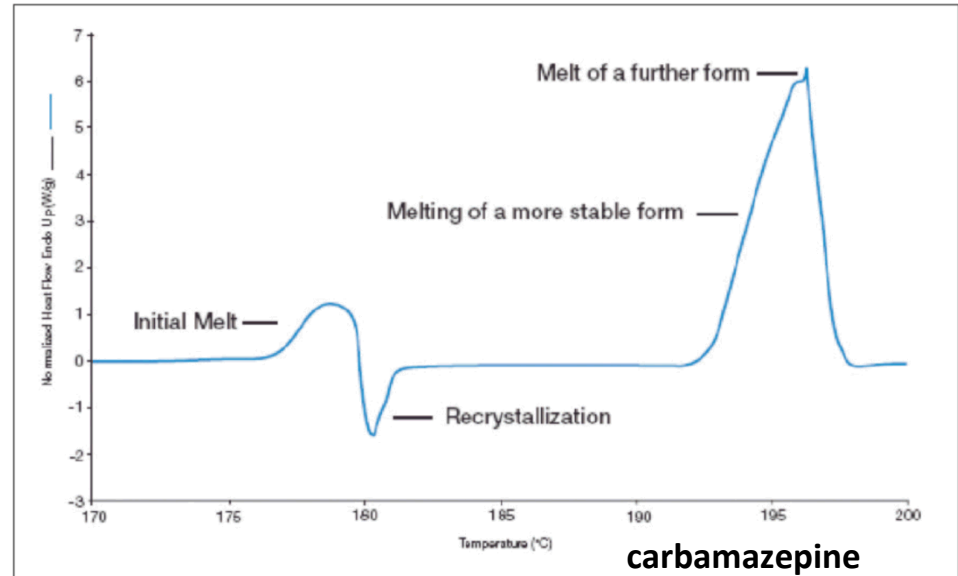
Sample heated by μ HP \Rightarrow effects of heat detected without sample manipulation.

Precise control over heat and heating profile.

Typical calorimetry provides insight into chemical processes.



Perkin Elmer DSC 8500
scanning rates to 750°C/min

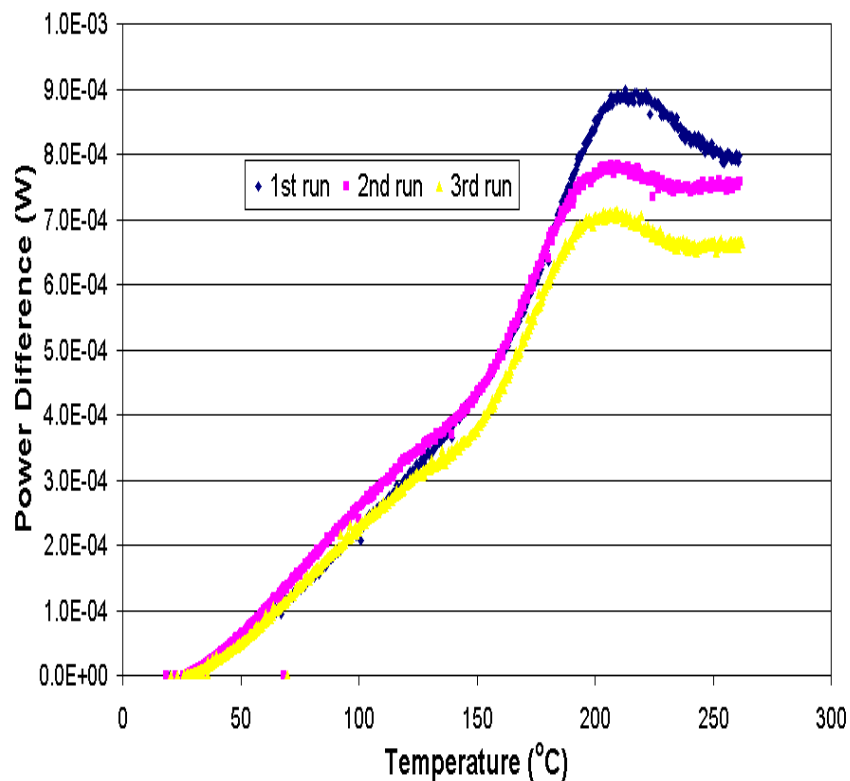


Measurements: shape/width of curve, onset temp, variation w/ ramp rate, energy flow

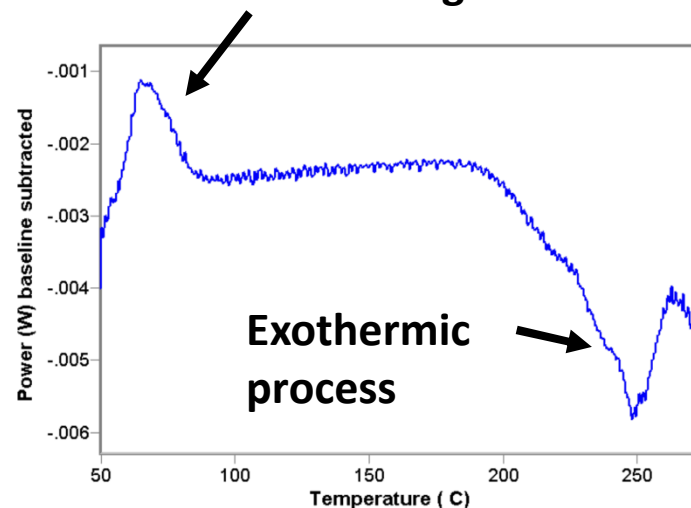
Applications: heat capacity, purity, energetics, crystal phase

Sample prep: μ HP calorimetry has same features and control as traditional calorimetry.

Consecutive heating polypropylene.



Endothermic melting



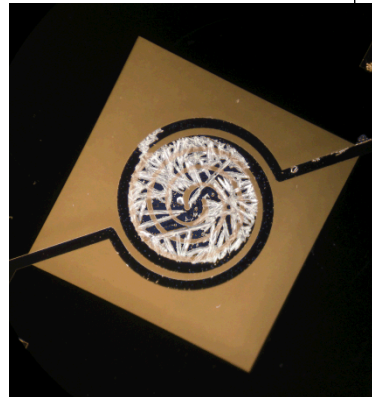
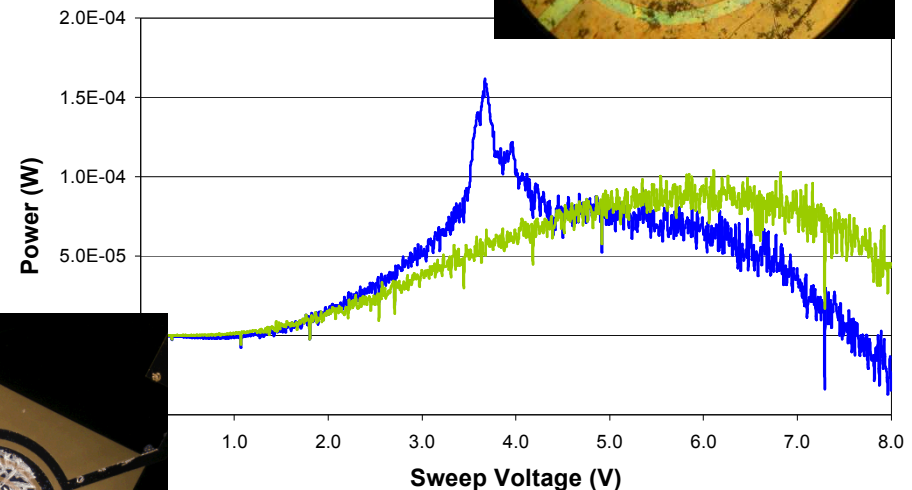
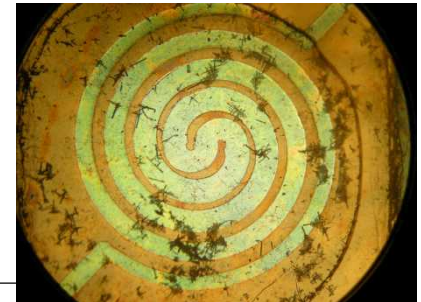
Control:
Scan rate
Temperature range
Atmosphere

Challenges for microdevice calorimetry MALDI

- Temperature calibration
- Sample deposition
- Matrix deposition
- Electrical hardware

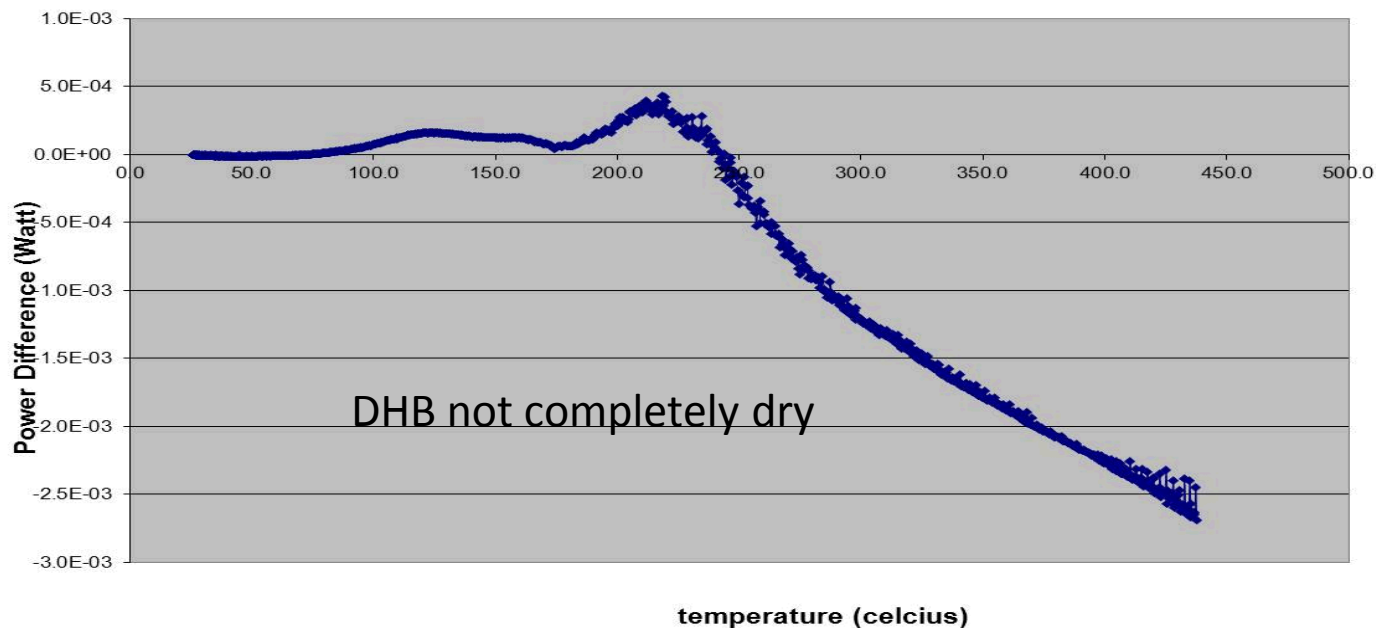
Scan rate ~ 3200 °C/min. !

Less than
2.8 micrograms
RDX

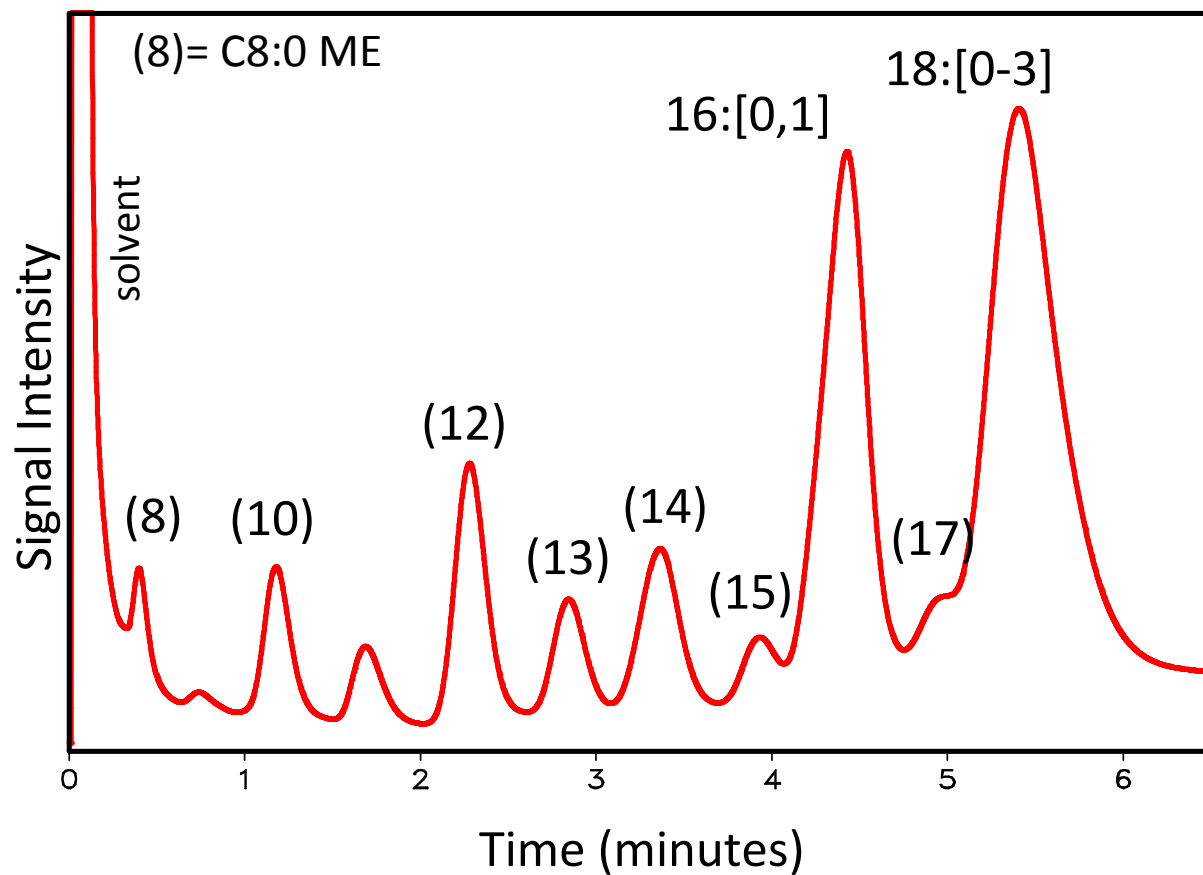
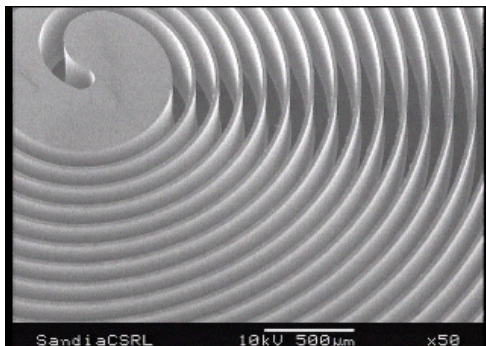


More challenges and future work for calorimetry

- Thermal behavior of matrices
- Other devices (structures, heater materials)
- MALDI mapping
- Calorimetry of biological samples
- Processing of MALDI samples
- Temperature ramp & hold

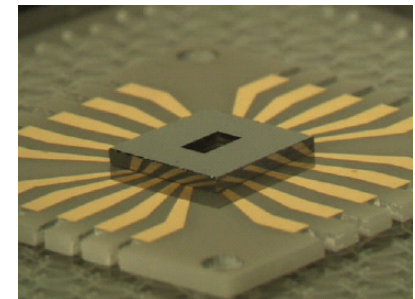
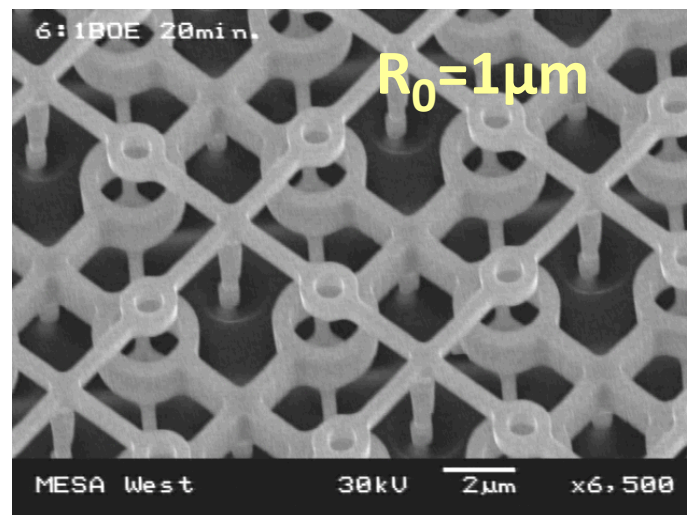
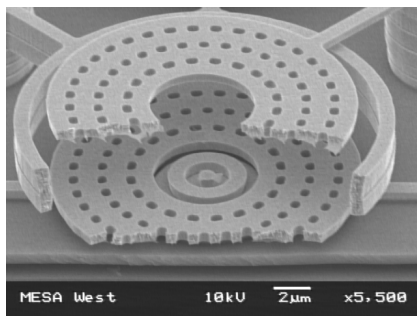
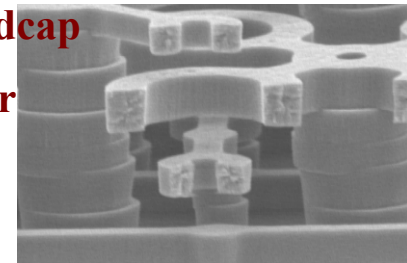
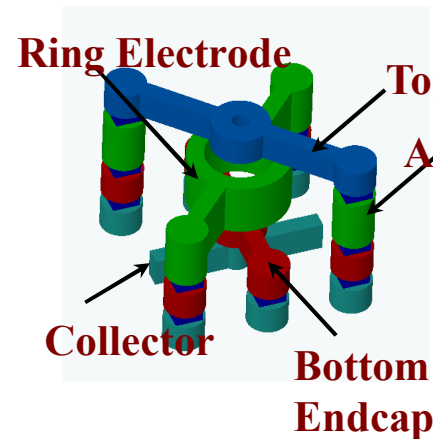


Microdevices applied to separation



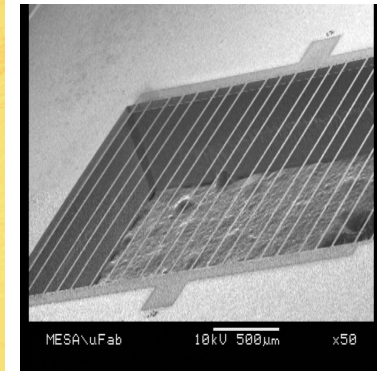
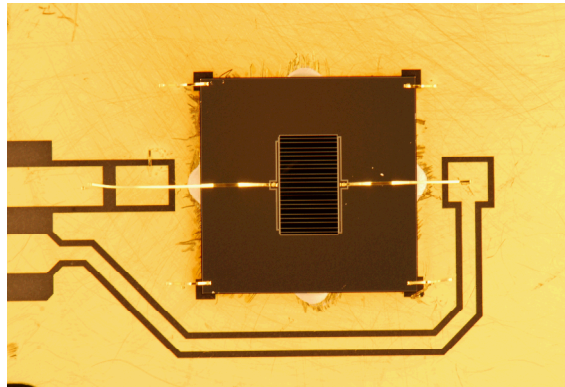
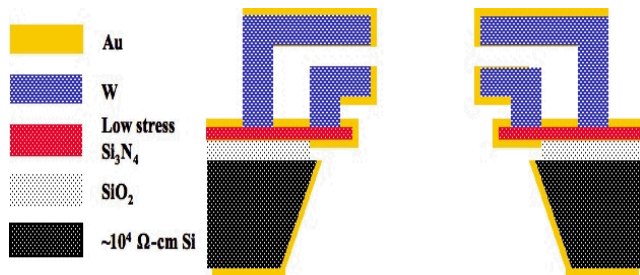
Microdevices applied to detection

- Arrays of linear traps
 - range in number and size from 3 trapping regions of 0.97 mm (lateral electrode to electrode distance) to 39 trapping regions of 90 micrometers in size.
 - Each of these trap arrays occupies a 4 mm X 3.5 mm trapping zone and
 - resides within a 64 mm² trap chip packaged onto a 1 inch² AlN carrier.

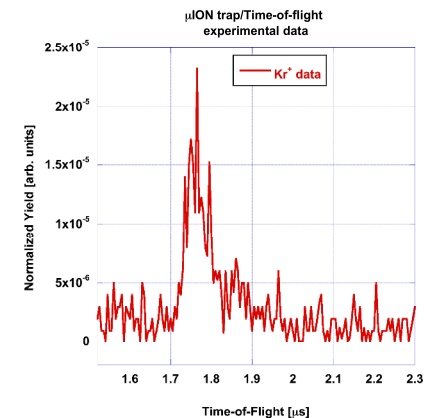
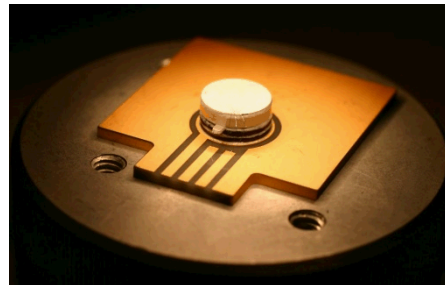
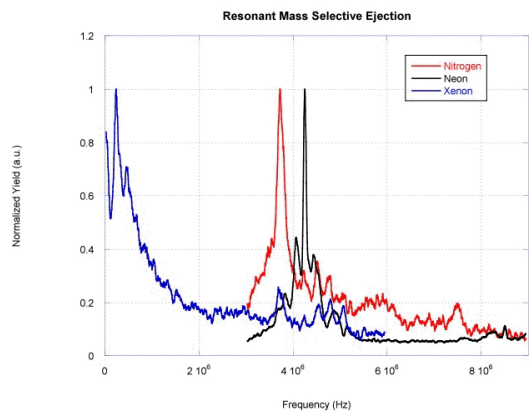


Microdevices applied to detection

1st Generation: Array of Paul-Straubel Traps in Trap/ejection/Time-of-Flight operation mode



2nd Generation: Array of cylindrical ion traps in Trap/resonant mass ejection operation mode



Conclusions

Materials characterization

- Never a dull moment
- Talk with customer
- Apply the right tools

Sandia micro-hotplates

- Versatile, low mass
- Low heat capacity and capable of high temperature,
- Inert to many chemicals, and
- robust for heating and mass spectrometry sample introduction.

Sandia Microdevices

- Useful for sample collection, preparation, separation, and detection applications
- Have benefits and tradeoffs