

DOE / SNL Scaled Wind Farm Technology (SWiFT) Facility at TTU

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Outline

- *DOE/SNL Objectives of Scaled Wind Farm Technology Facility*
- *SWIFT Overview*
- *Collaborative Partnerships*
- *Progress Updates*





***DOE/SNL Objectives of Scaled
Wind Farm Technology Facility***



Exceptional service in the national interest



Wind direction

Blade rotation



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DOE/SNL Objectives

■ **Study of turbine to turbine interaction**

- *Tip vortices, wake growth, wake mixing, meandering wakes*
- *Inflow turbulence, low-level jets, advanced features*

■ **Advanced wind turbine rotor development**

- *Passive load control: bend-twist coupling, sweep-twist coupling, passive camber control, flat-back airfoils*
- *Active load control: smart rotor, nonlinear wind turbine control, smart turbine design*
- *Advanced sensing technologies: operational monitoring, structural health monitoring, prognostics*

■ **Aerodynamics, aero-elasticity, and aero-acoustics testbed**

- *Inboard aerodynamics, 3D blade flow, NUMAD / BPE design tool advancement, near-blade acoustic generation, acoustic propagation, acoustic beam-forming*





SWIFT Overview



Objectives and Approach

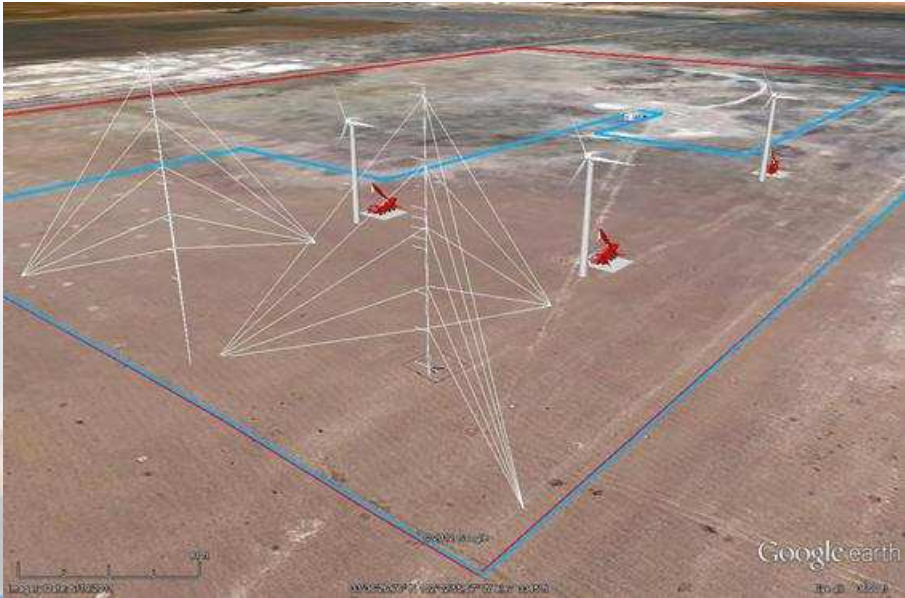
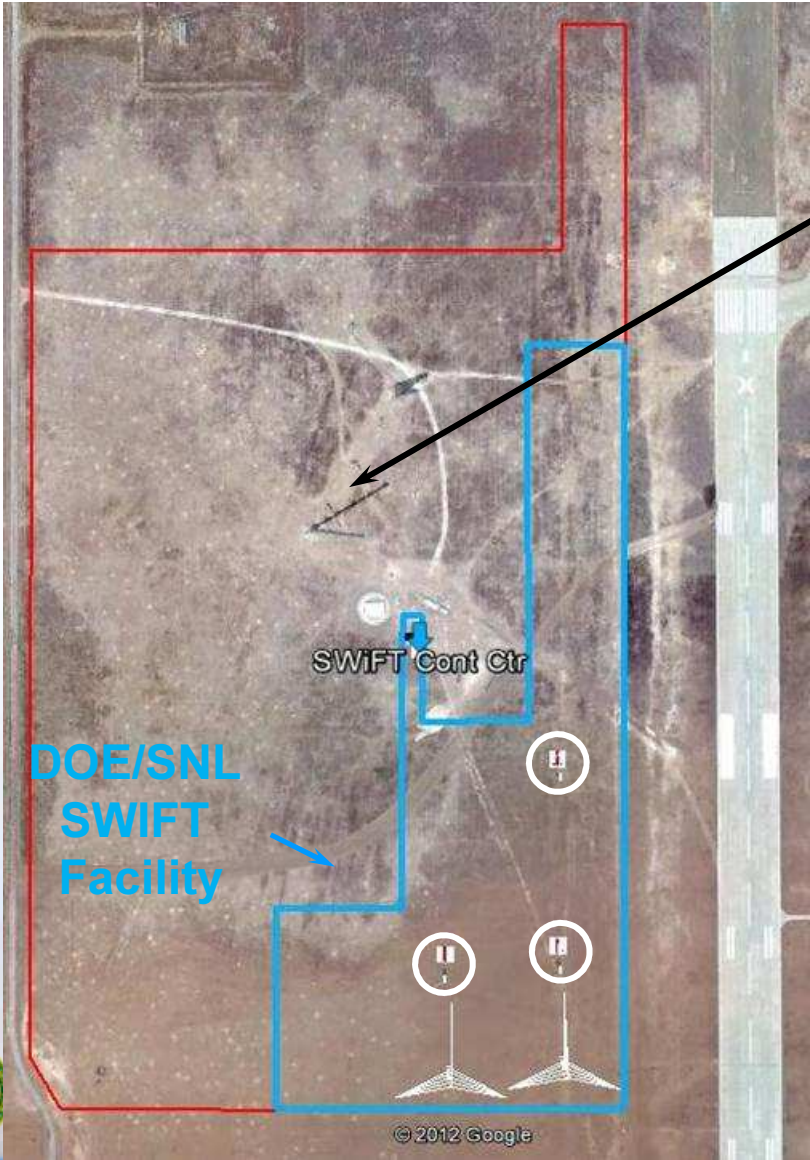
- **What:** SNL is recapitalizing the DOE / SNL wind turbine testing facilities.
- **Why:** Variable-speed variable-pitch turbine operation with relevant Reynolds numbers and acceptable testing cost/time is required to transfer new innovative technologies to industry, i.e. buy down high-risk. USDA is less committed to supporting wind energy (Change in mission).
- **Who:** A research institution committed to wind energy research and education, capable of supporting testing facilities, personnel, schedule, and process.
- **When:** 2 months. Foundations are being designed, turbines are being refurbished, and controller is being engineered.
- **Where:** Texas Tech University most committed and viable to hosting the site.



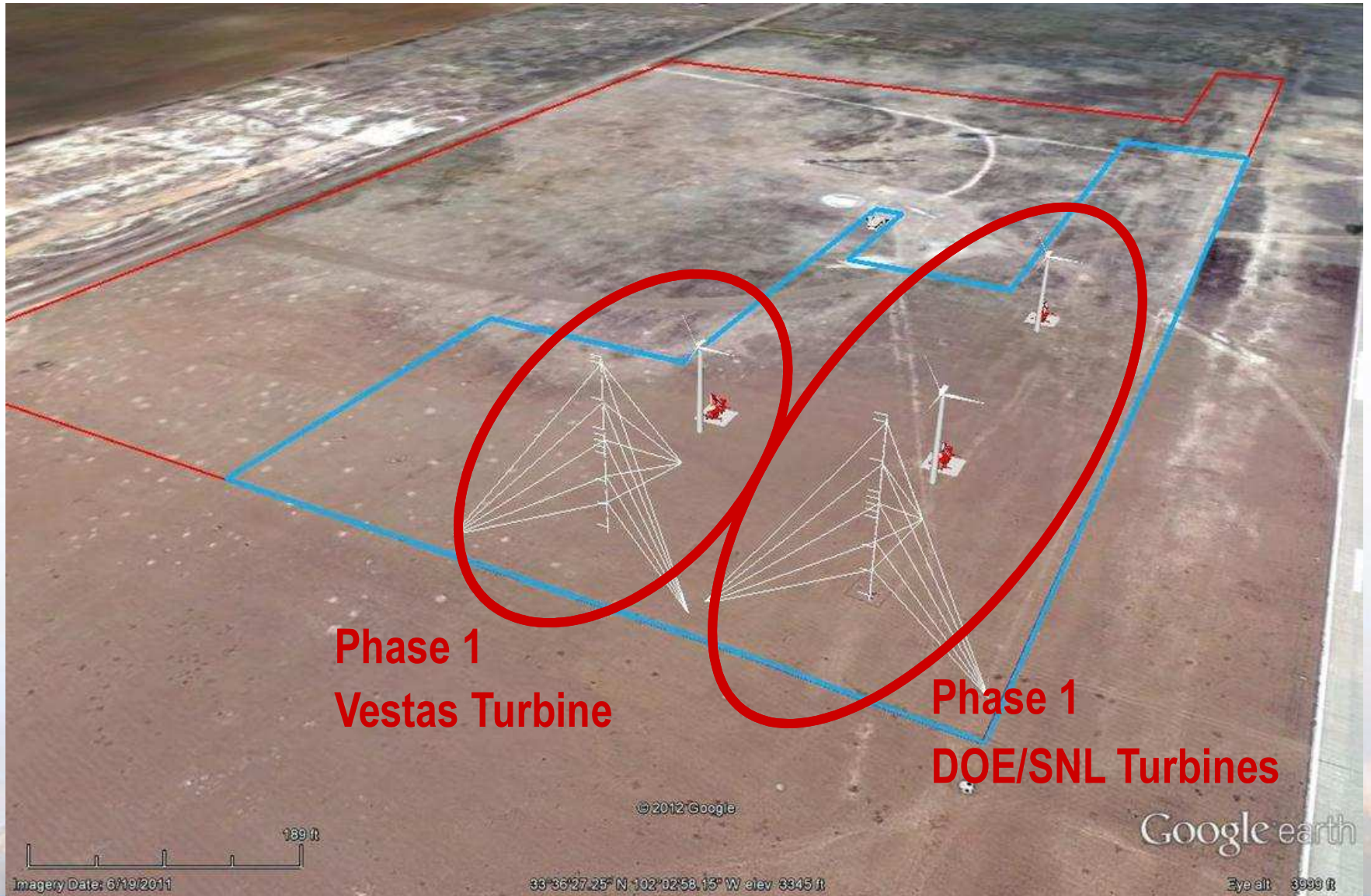
Site Plan



Turbine Site Plan



SWIFT Array Long-Term Plan



**Phase 1
Vestas Turbine**

**Phase 1
DOE/SNL Turbines**



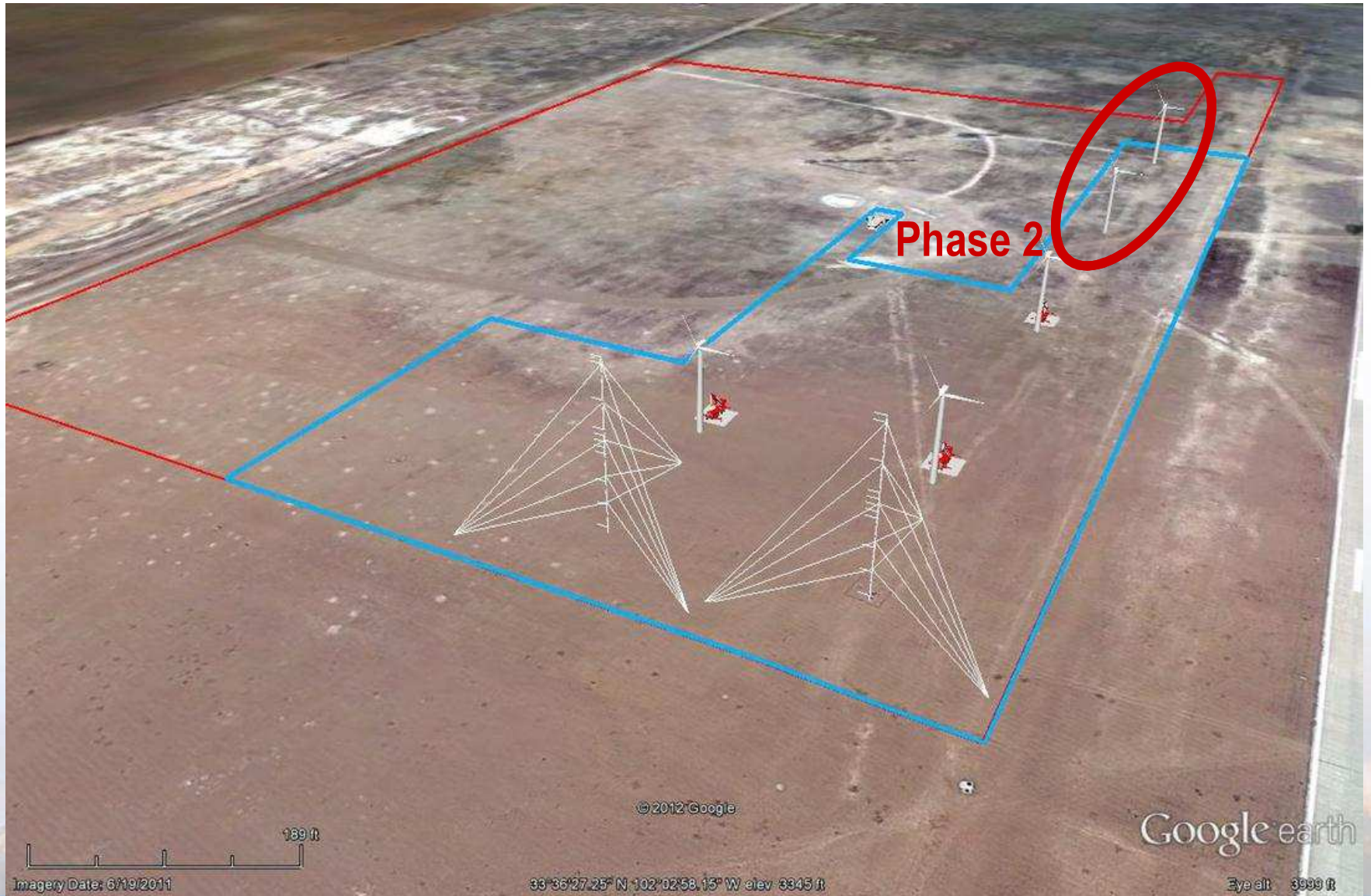
© 2012 Google

33° 36' 27.25" N 102° 02' 58.15" W elev 3345 ft

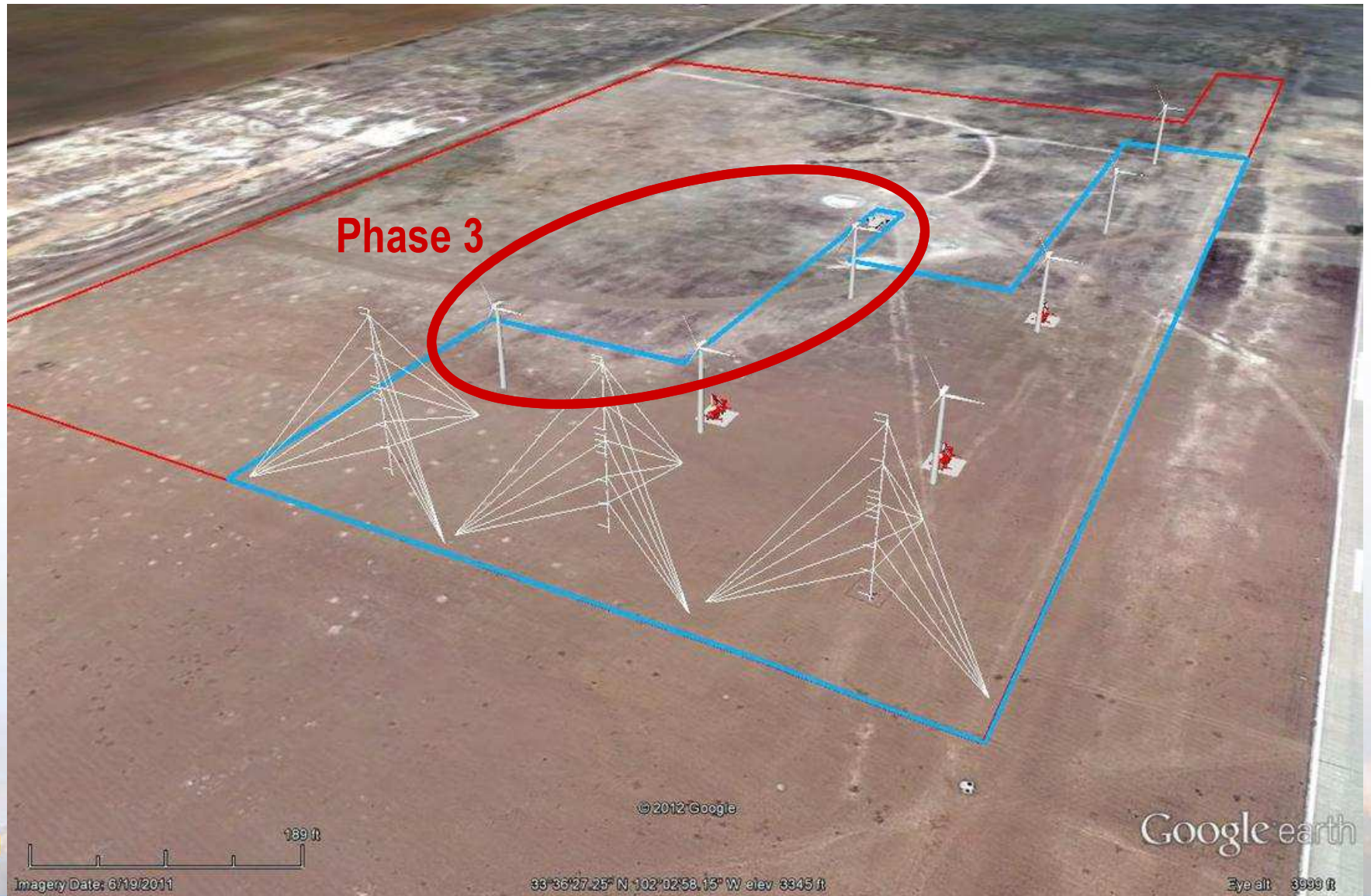
Google earth

Eye alt 3999 ft

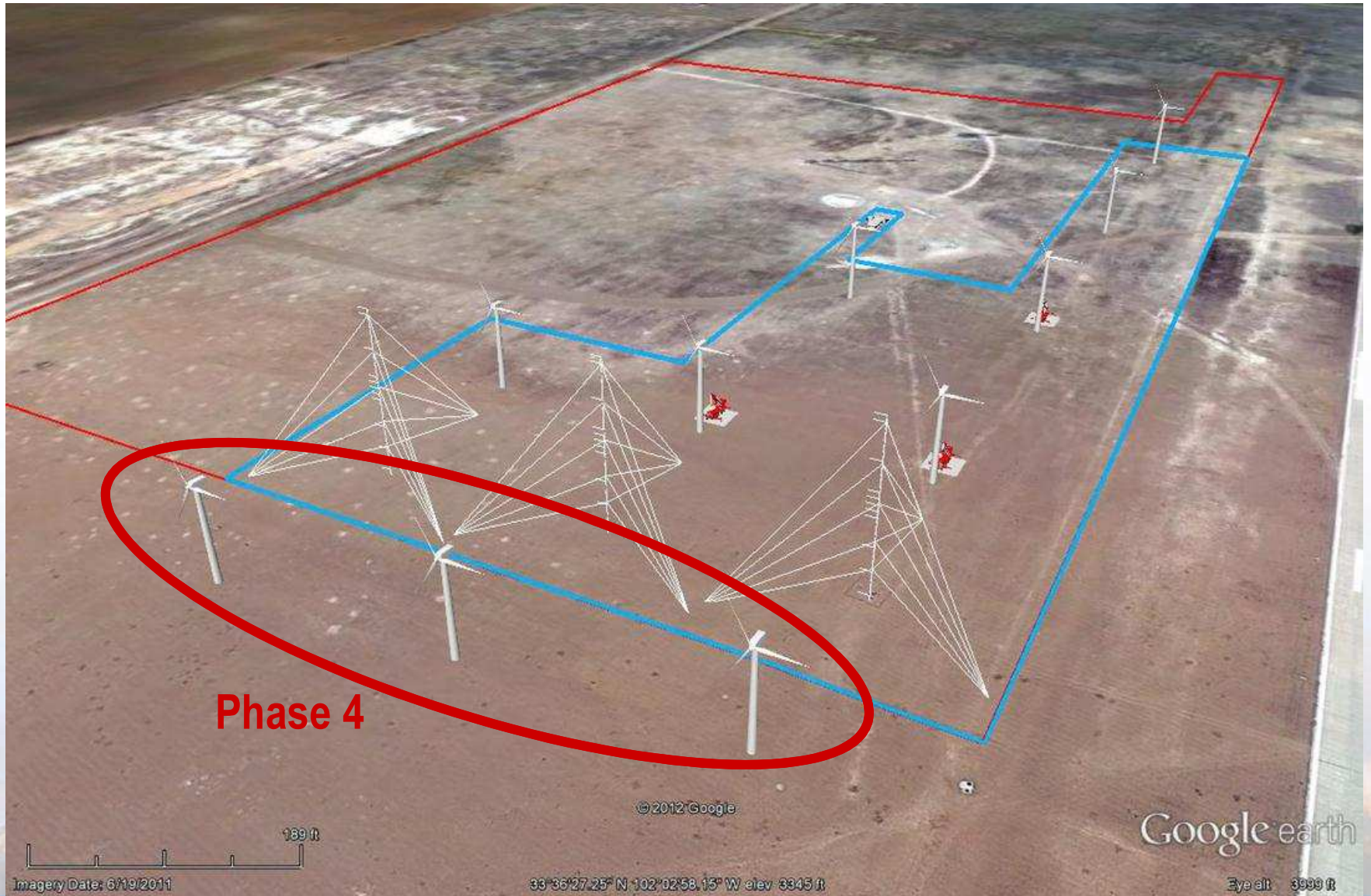
SWIFT Array Long-Term Plan



SWIFT Array Long-Term Plan



SWIFT Array Long-Term Plan

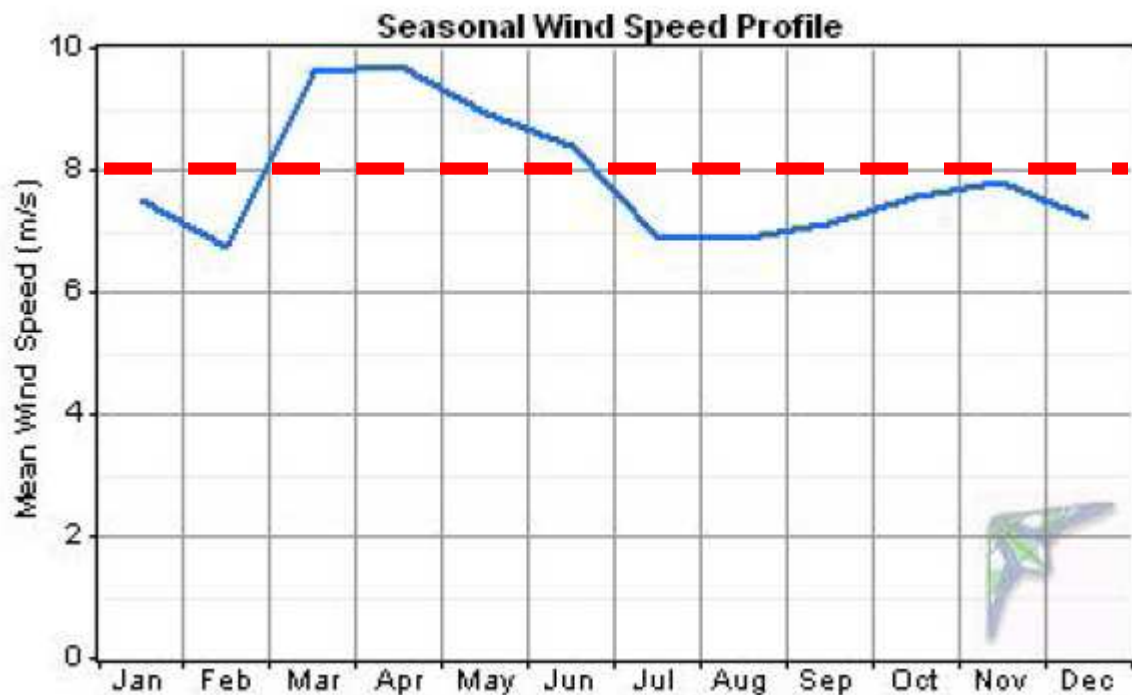


Imagery Date: 6/19/2011

33° 36' 27.25" N 102° 02' 58.15" W elev 3345 ft

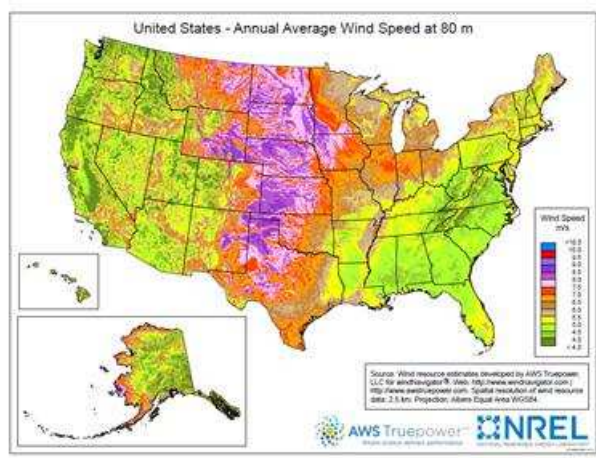
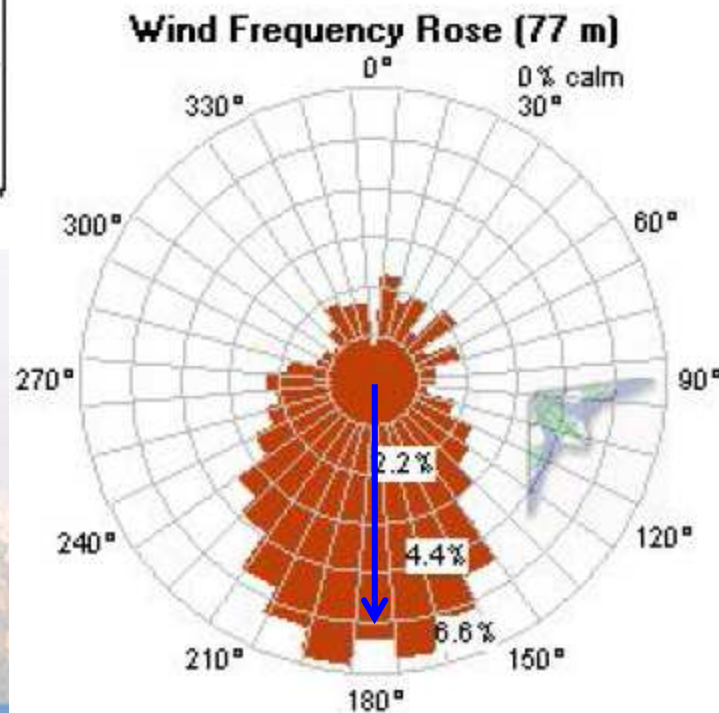
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Google earth
Eye alt 3999 ft

Wind Resource Assessment



**8 m/s at 77 m
(7.5 m/s at 50 m)**

Class 5 Wind Site!



**Consistent Wind South
180.5° Average**



Proposed Test Turbine

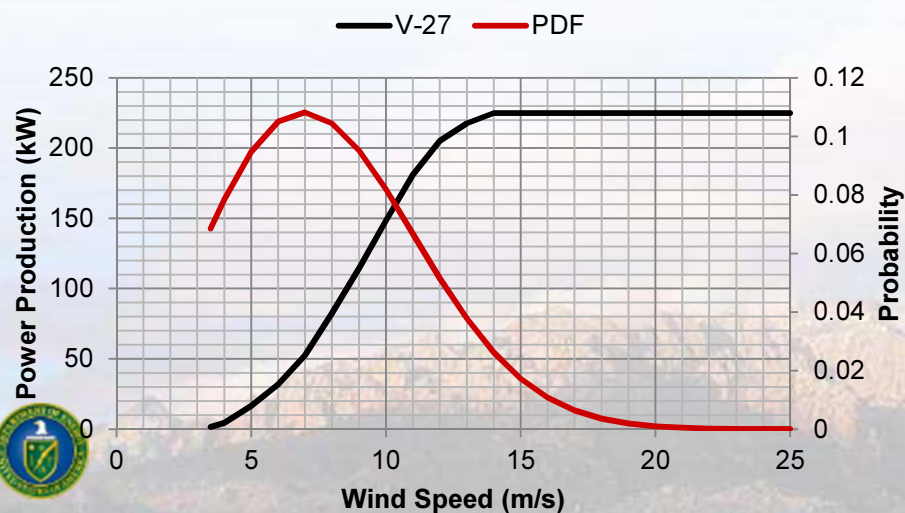


Site Production

- 7 m/s hub-ht. average
- 92 kW Average
- 41% Capacity Factor

Modified Vestas V-27

- 300 kW (0 – 55 rpm)
- 13 m (43 ft) Blade Length
- Pitch Control in Region 3
- 30 m (98 ft) Tower Height
- Reynolds Number $\sim 2 \times 10^6$
- Highly reliable

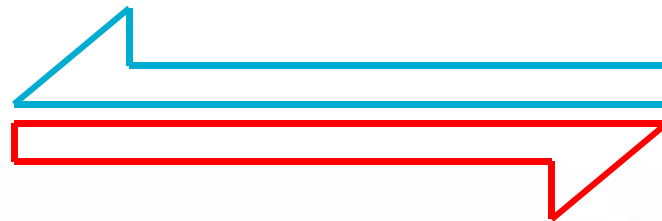


What is Research-Scale?

Research-Scale



*Minimum research
cost and time*



*Exact
Scaling*

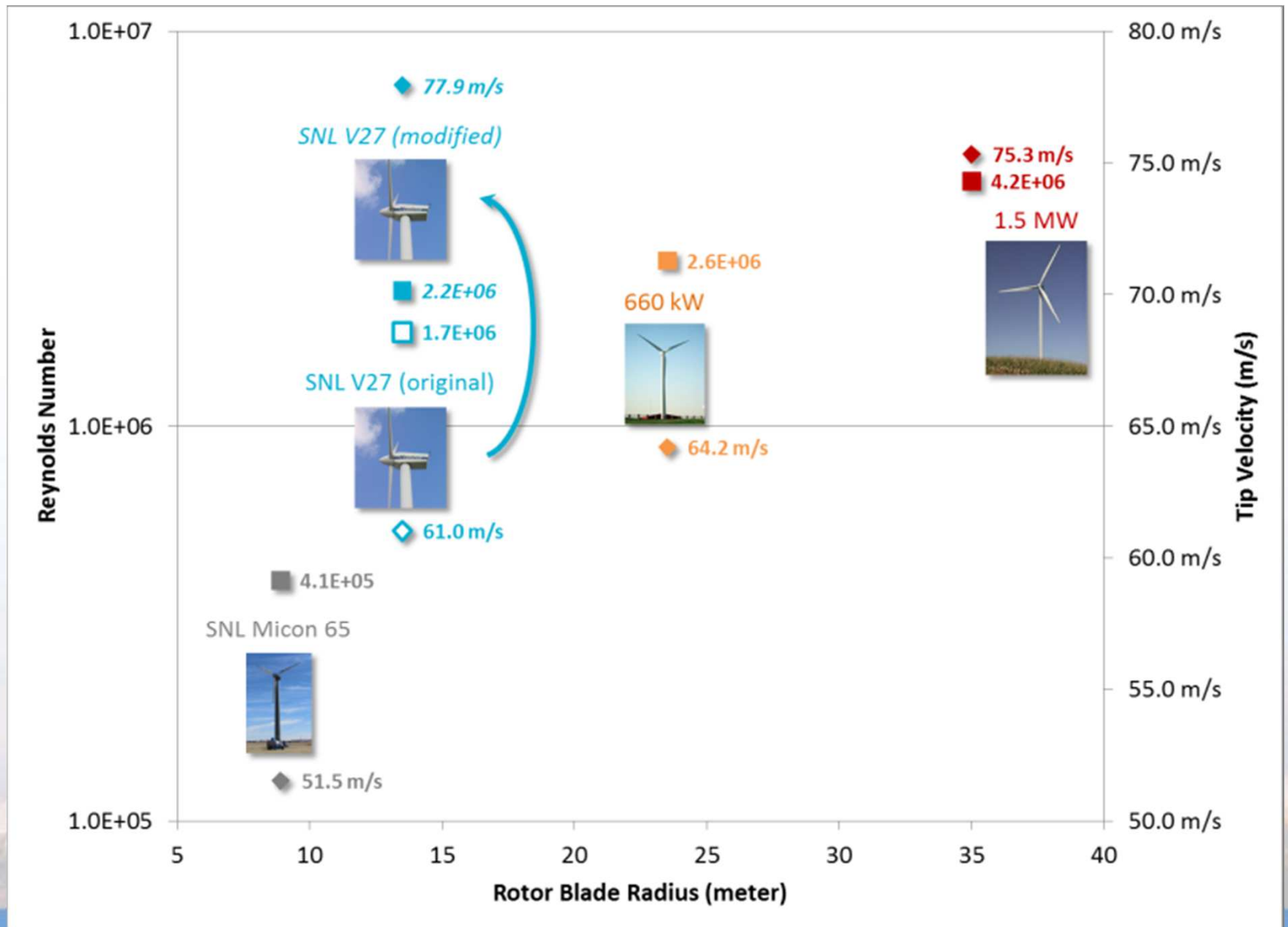
Megawatt-Scale



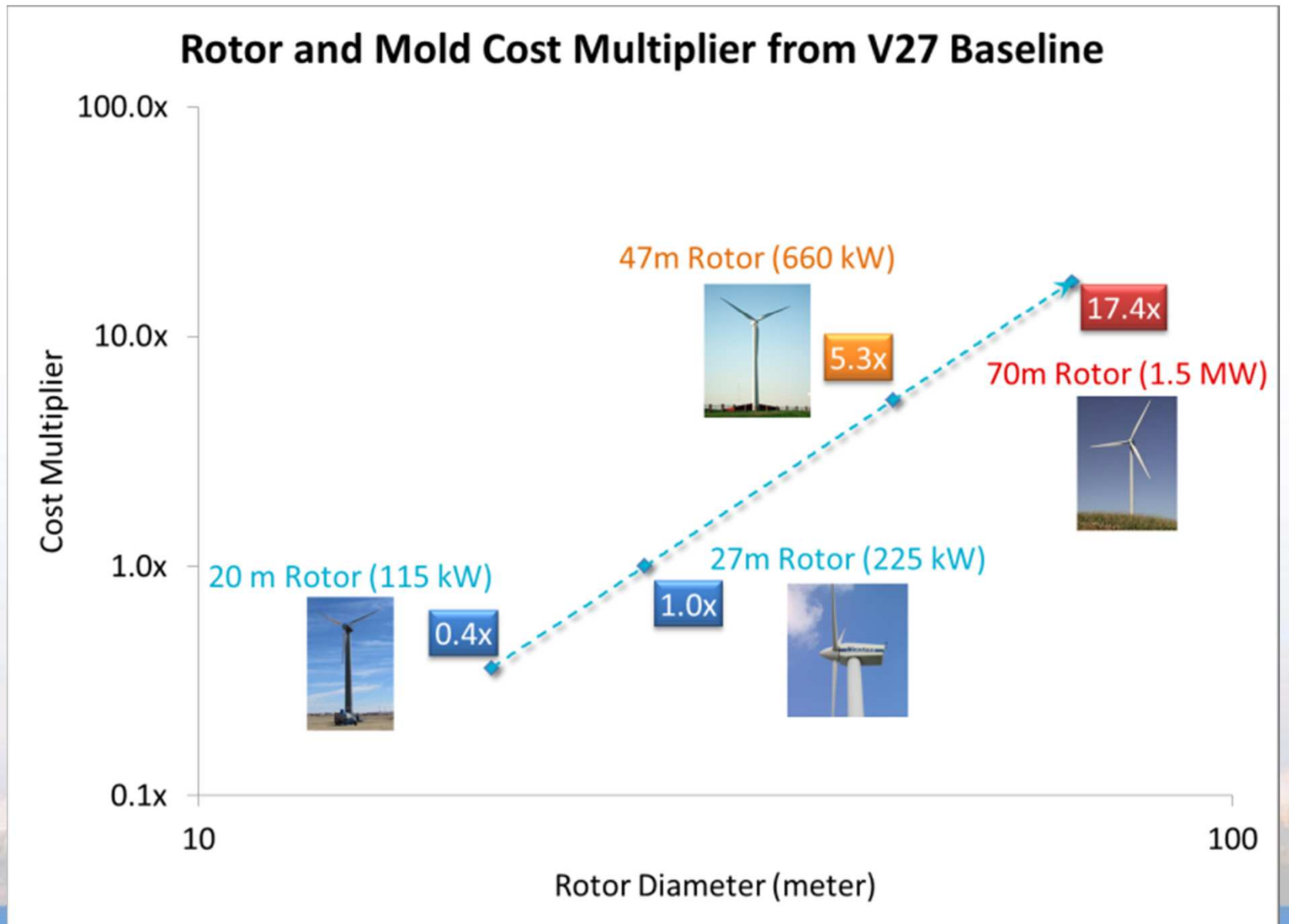
- A cost-efficient size for which research can be directly scaled to larger, more costly and time-consuming sizes.
- Requirements:
 - Operation at Reynolds Number (scaling parameter) between 10^6 and 10^7
 - Tip speeds approaching 80 m/s for acoustics and large rotor projects
 - Variable-speed variable-pitch operation
 - Minimal cost and time associated with research operations
 - Highly reliable turbine
 - Minimal restrictions on publication and intellectual property



Aerodynamic Scaling



Cost Efficiency



Crane Cost Comparison

Research Scale (225 kW)



Costs
\$5,000 v. \$250,000

Scheduling
Days Ahead v. Months Ahead

Testing Risk
Low v. High

Megawatt Scale



National Open-Source Research Asset

DOE / SNL Rotor Blade
Designs



Feasibility Proof



DOE / SNL
FAST / ADAMS
Model of V27

Technology Demonstration Commercialization



Basic Research

Technology Development

Sub-Scale Testing



DOE / SNL Advanced Blade
Testing at NREL-NWTC



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SWIFT
Facility
at TTU



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Research-Scale Examples of Success

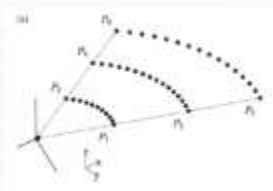
Risø DTU
National Laboratory
for Sustainable Energy



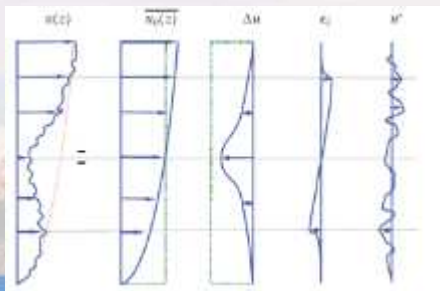
- “Light detection and ranging measurements of wake dynamic Part I & II” 2011



LIDAR Scanning of 95 kW Turbine Wake

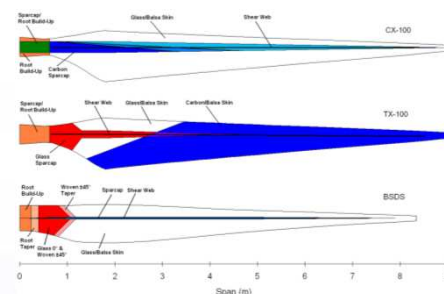


Decomposition of Wake Deficit



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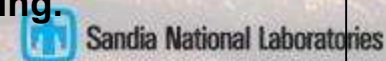
- CX / TX / BSDS Blade Family Study



Fabrication and Testing at the 115 kW Scale



Result: **24% reduction in damage equivalent load** and initiated industrial use of carbon, flatback airfoils and twist-bend coupling.





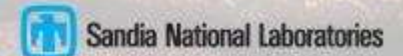
Development Partnerships



SWIFT Partnerships

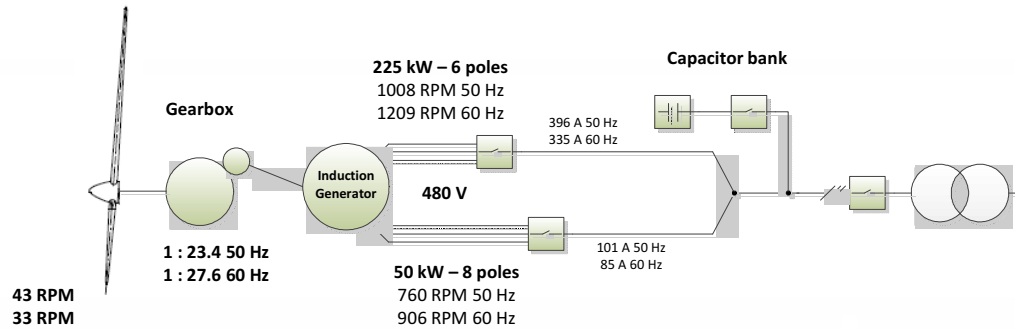


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ENERGY

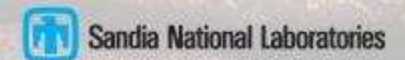
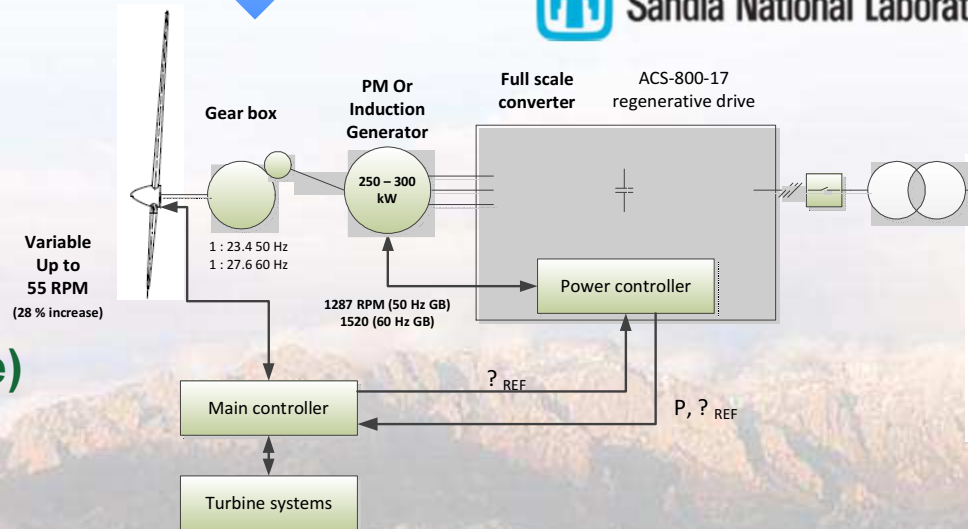


Variable-Speed Upgrade

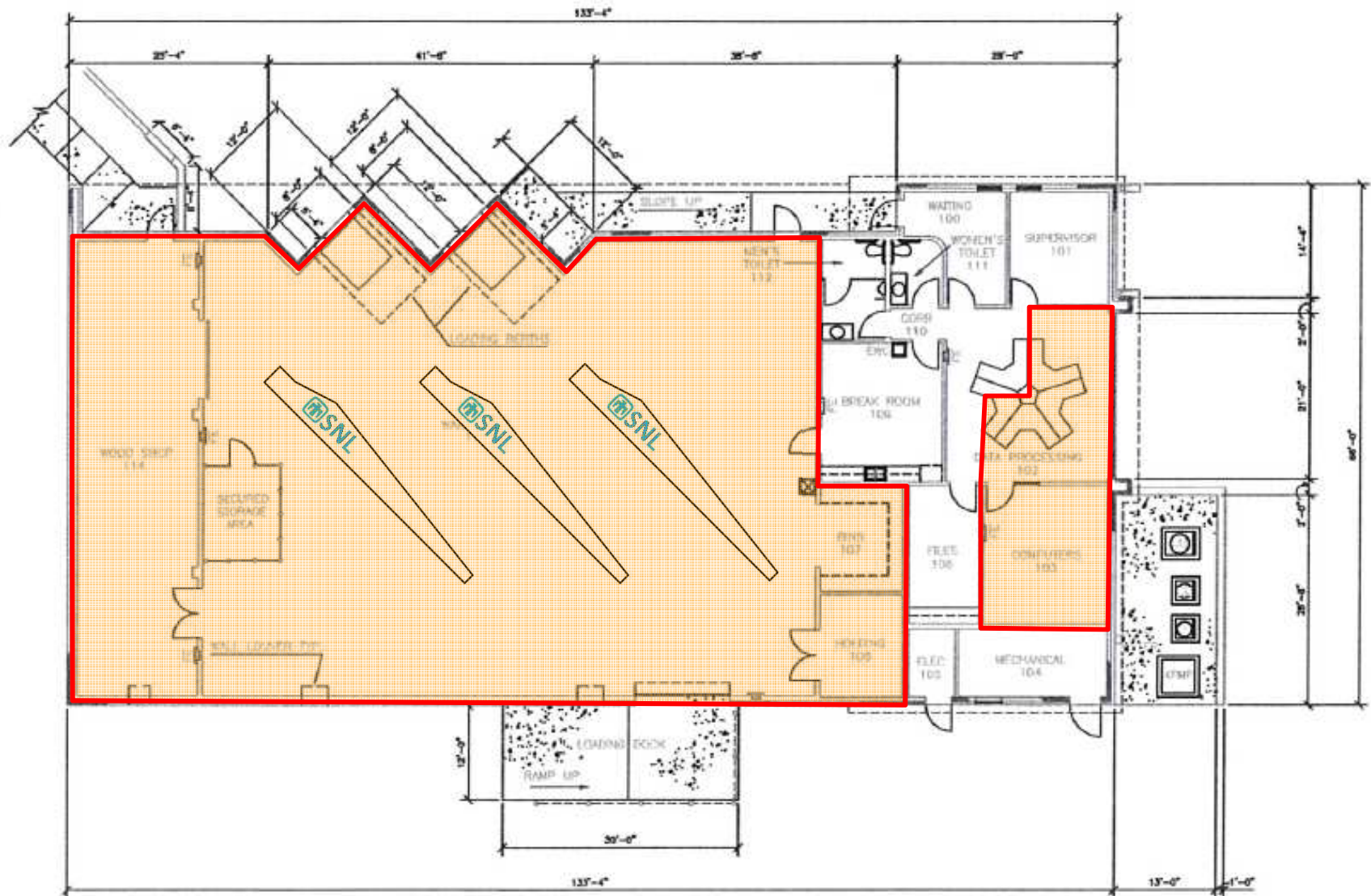
Fixed Speed



DOE/SNL
Variable
Speed
(Open-source)



Re-purposed Assembly Building





Progress Updates



Site Construction



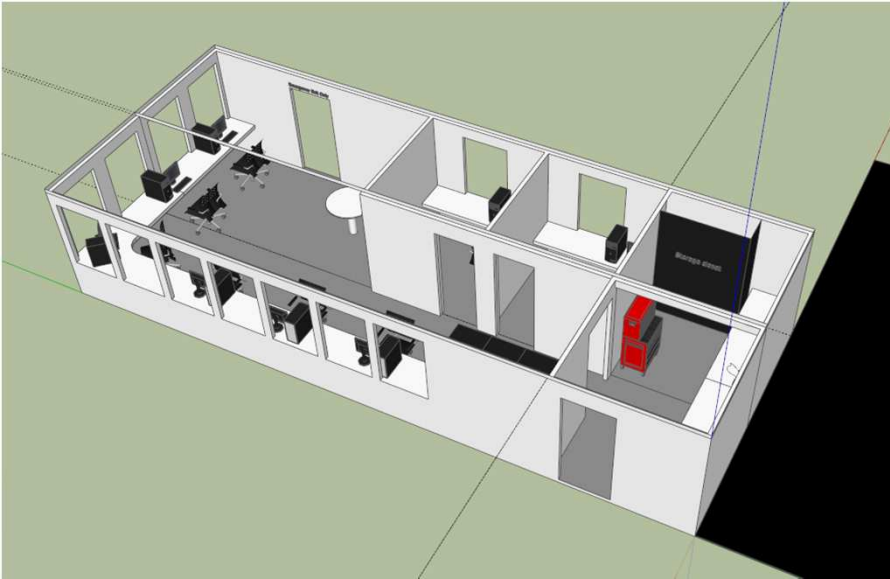
SWiFT



Anemometer Tower



Control Building



Refurbished Assembly Building



Experimental rotor preparation



Machine Shop

