

# Accelerating the Development of Transparent Graphene Electrodes through Basic Science-Driven Chemical Functionalization

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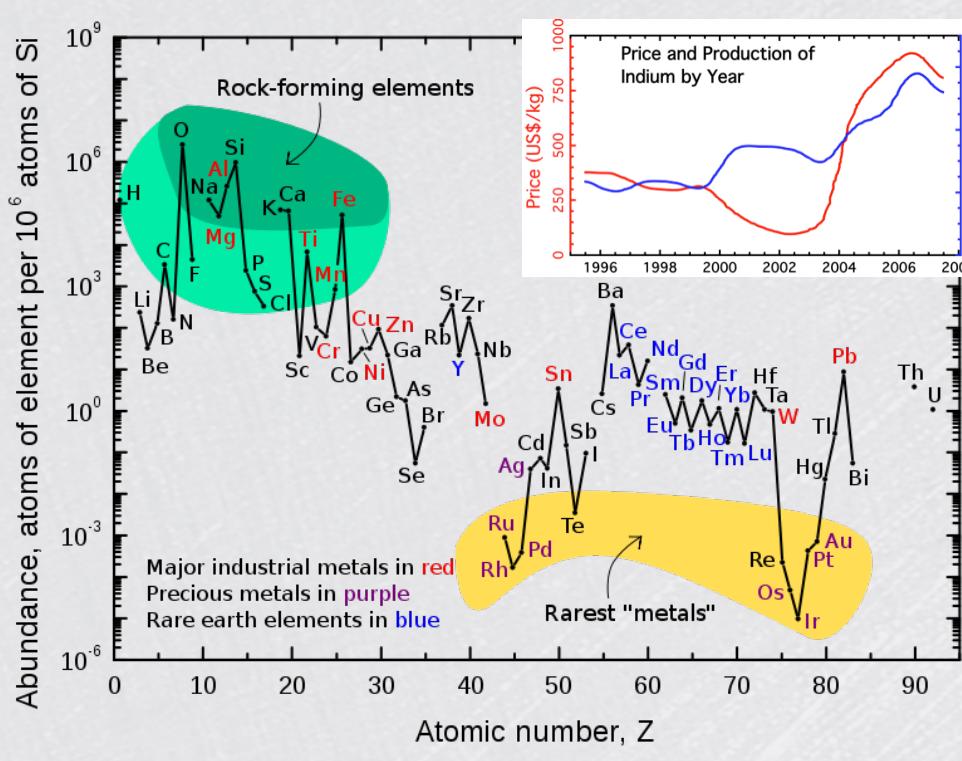


LABORATORY DIRECTED RESEARCH & DEVELOPMENT

## Early Career R&D Program

### Problem

- Transparent conductors are critical for optoelectronics and ECIS applications.
  - photovoltaics
  - light-emitting diodes / displays
  - IR coatings / electrochromic windows
- Conducting oxides, i.e., ITO
  - ✓ High conductivity and transparency
  - ✓ Resists moisture and scratching
  - ✗ Brittle and non-conformable
  - ✗ Difficult to tune chemical/physical properties
  - ✗ Rare/expensive materials (indium)



### Approach

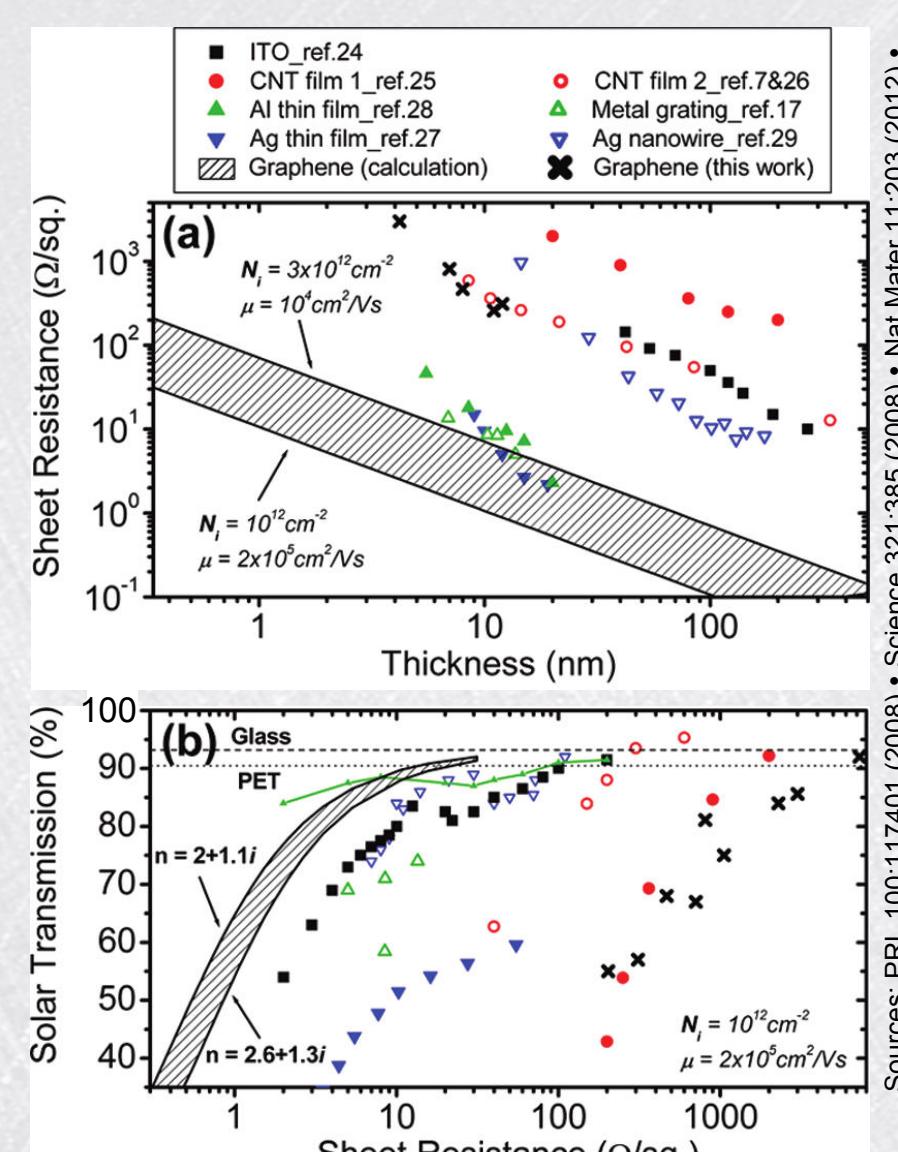
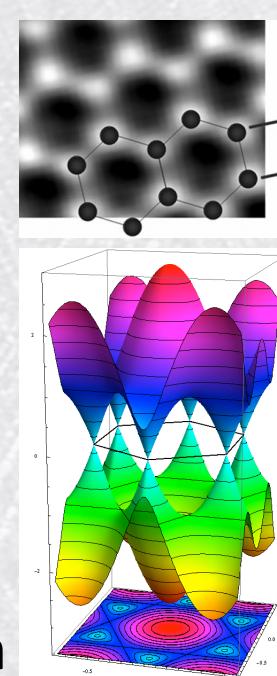
#### Graphene as a Transparent Electrode

- "Ideal" for transparent electrodes:

Resistivity	1 mΩ/□ (0.65x Cu)
Transparency	0.98
Thermal Conductivity	5000 Wm <sup>-1</sup> K <sup>-1</sup> (~diamond)
Mechanical Strength	1 TPa (200x steel)

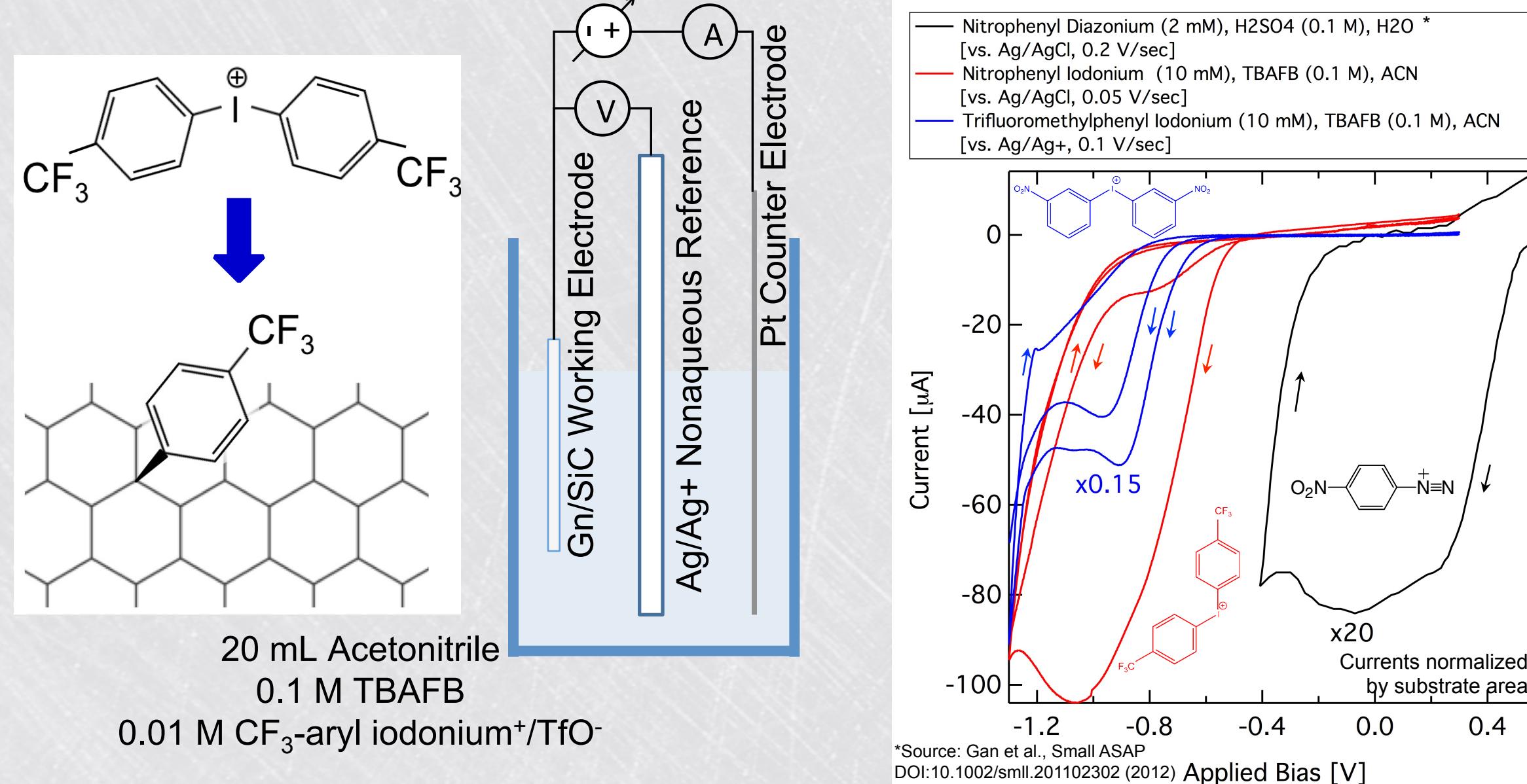
#### Issues

- These are "perfect" values
- How to get charge in/out?
  - Van der Waals "out-of-plane"
  - Momentum/energy matching
- Device fabrication
  - Surface energy/wettability
  - Work function/charge injection



#### Electrochemical Functionalization

##### Iodonium Functionalization of Graphene



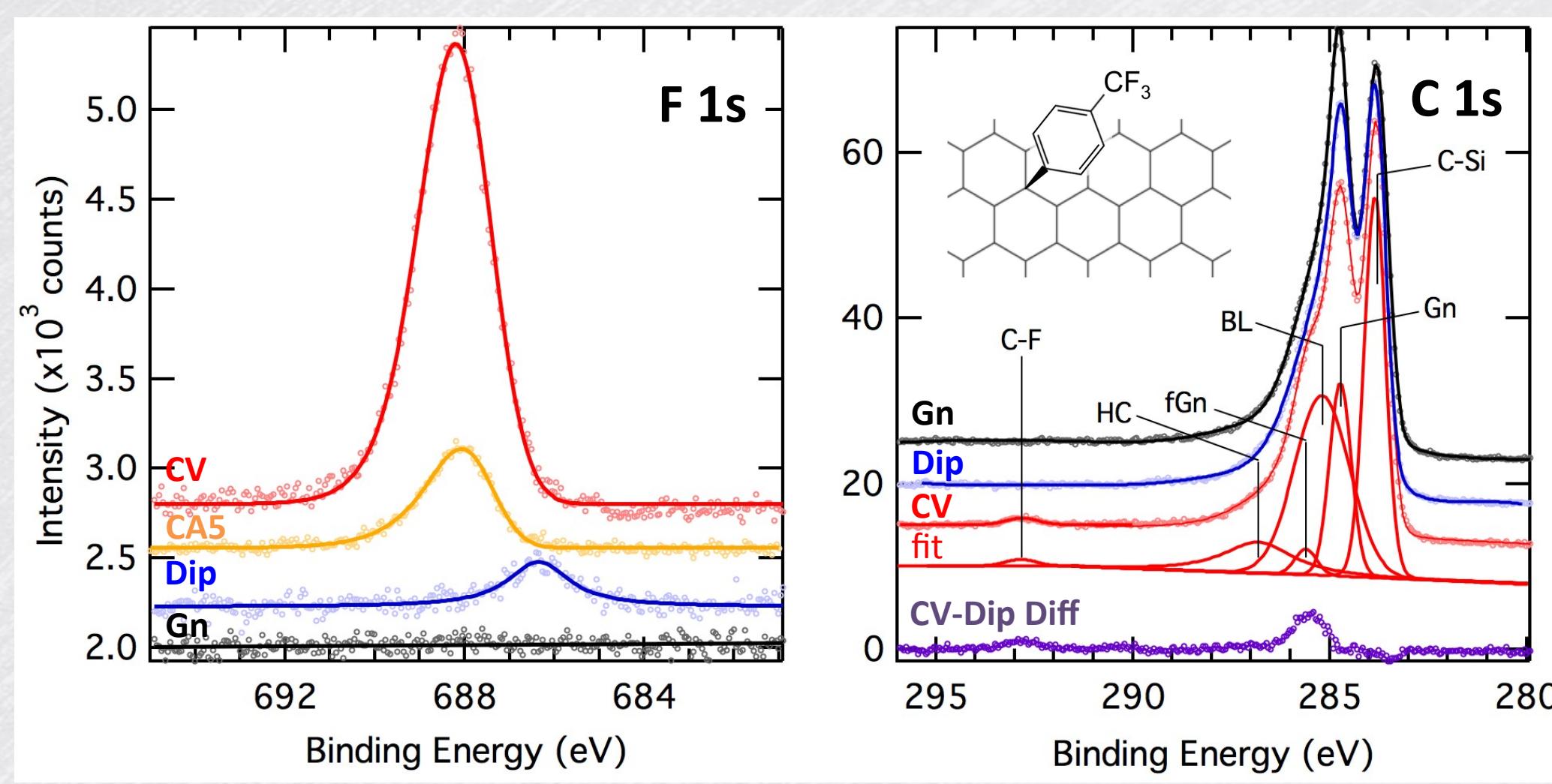
- Iodonium functionalization of graphene is a novel approach.
  - More controlled than diazoniums used in most literature approaches.
- Substrate: Epitaxial graphene on n-6H-SiC(0001).
  - H-etched at 1400 °C, 20 min, Ar-annealed at 1600 °C, 30 min
- CF<sub>3</sub>Ph functionalization from iodonium precursor.
  - Cyclic voltammetry (1-2 scans)
  - Chronoamperometry, diffusion- and kinetically-limited regimes (1-30 sec)
  - Simple dip coating

### Significance

- Demonstrated controlled basal plane chemical functionalization of near-perfect epitaxial graphene grown on SiC(0001).
- Phenylene functionalization can serve as linkages for attaching other molecules; first step to more directed functionalization.
- Changes in electronic structure promising for tailored properties in integrated circuits, quantum wells, and transparent electrodes.

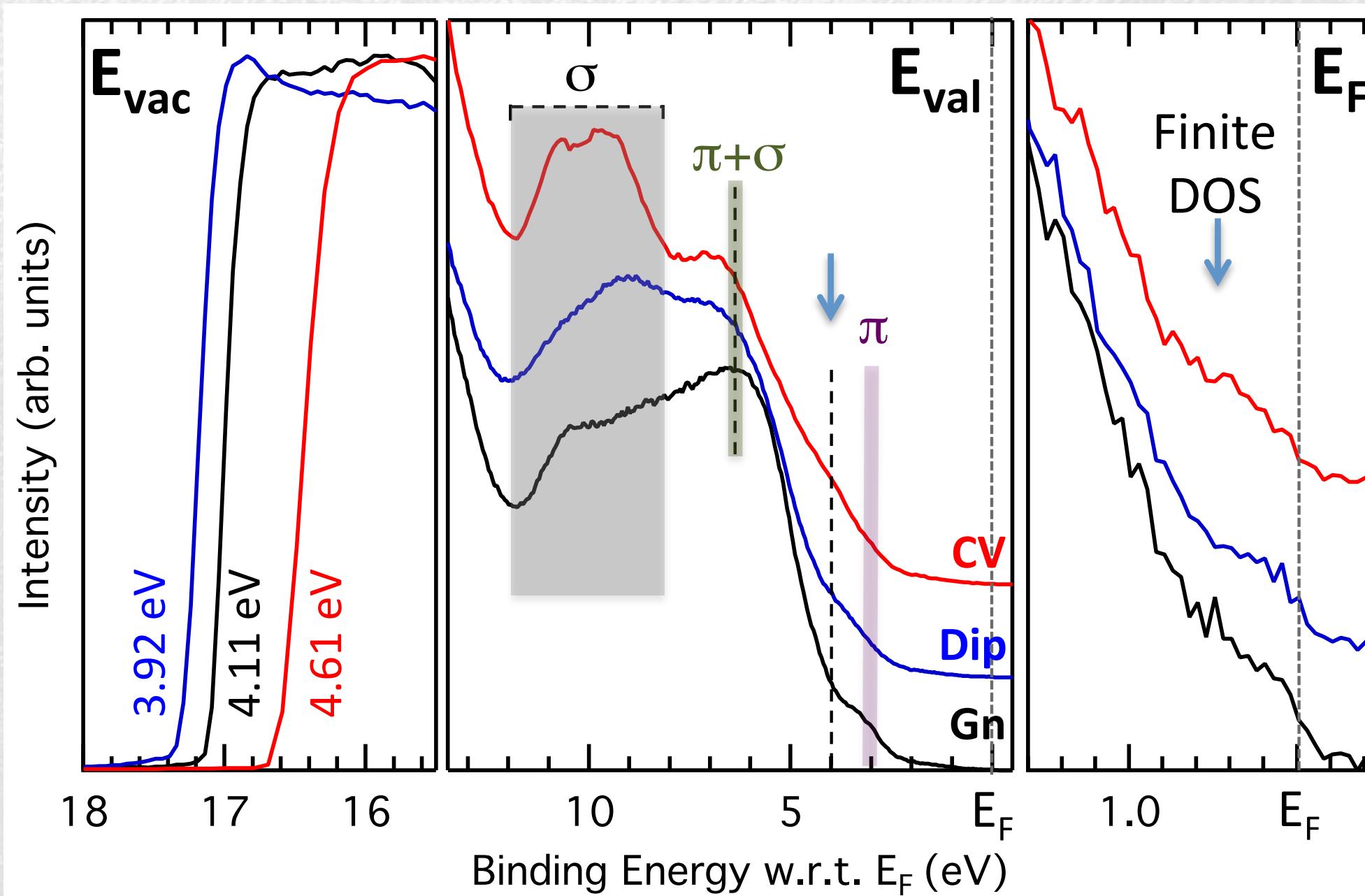
### Results

#### Chemical States: X-Ray Photoemission Physisorbed vs. Chemisorbed CF<sub>3</sub>Ph on Graphene



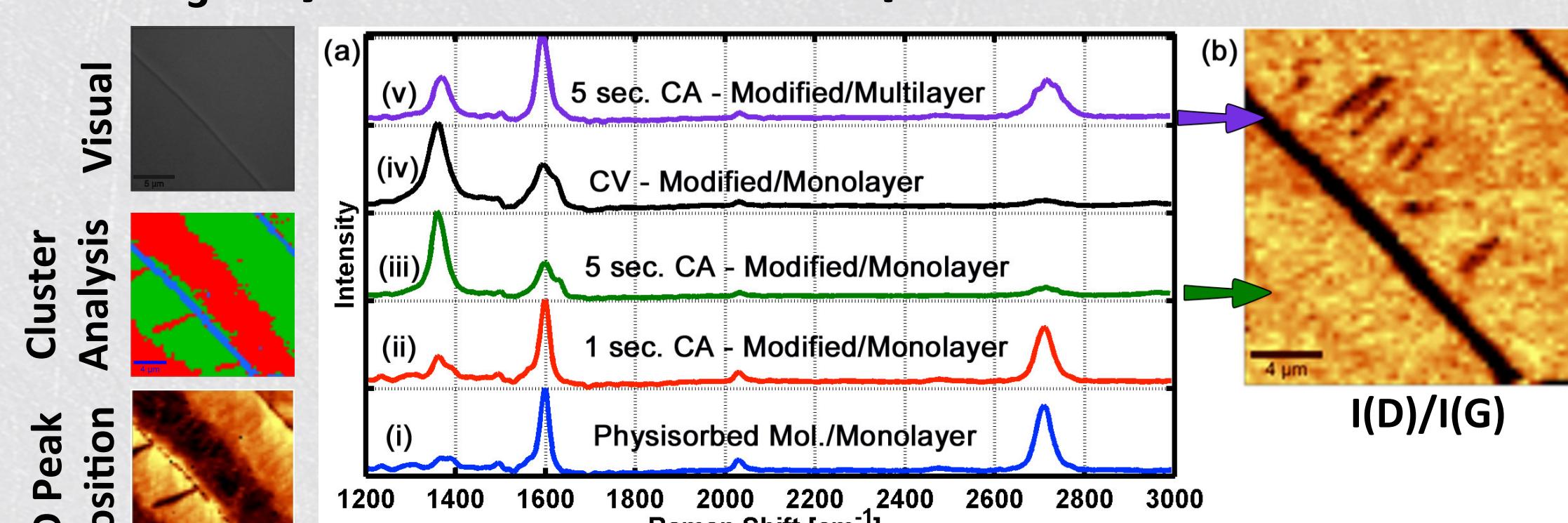
- CF<sub>3</sub>Ph interact with graphene through phys- and chemisorption.
- Chemisorbed CF<sub>3</sub>-aryl graphene shoulder can only be fit with an additional peak +1 eV from graphene peak: graphene  $e^- \rightarrow$  CF<sub>3</sub>.
- $3.2 \times 10^{14}$  CF<sub>3</sub>Ph molecules-cm<sup>-2</sup>  $\rightarrow$  Closed-pack monolayer

#### Electronic States: UV Photoemission Physisorbed vs. Chemisorbed CF<sub>3</sub>-Aryl Graphene



- Dip: Increased  $\sigma$  intensity from CF<sub>3</sub>Ph; broad indicates disorder
- CV: Sharper  $\sigma$  peak  $\rightarrow$  better orientation by covalent anchoring  $\pi$  states to HBE  $\rightarrow$  sp<sup>2</sup> to sp<sup>3</sup> conversion by covalent bonding
- Work function differences also due to molecular orientation.

#### Uniform Coverage: Scanning Raman CF<sub>3</sub>-Aryl Functionalized Graphene



- Functionalization introduces a graphene "defect" peak in Raman.  $\rightarrow$  Breaking of sp<sup>2</sup> configuration, conversion to sp<sup>3</sup> bonds.
- Functionalization is very uniform over the basal plane.
- Two different monolayer regions present with differing strain.