



LABORATORY DIRECTED RESEARCH & DEVELOPMENT

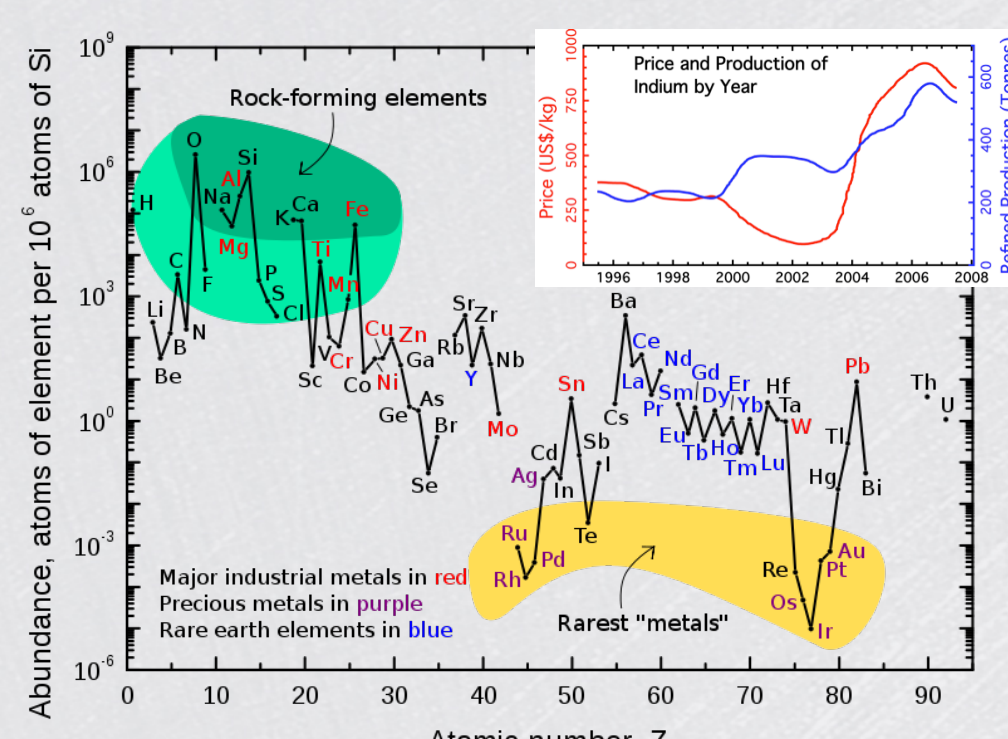
Early Career R&D Program

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Problem

- Transparent conductors are critical for optoelectronics and ECIS applications.
 - photovoltaics
 - light-emitting diodes / displays
 - IR coatings / electrochromic windows
- Conducting oxides, i.e., ITO
 - ✓ High conductivity and transparency
 - ✓ Resists moisture and scratching
 - ✗ Brittle and non-conformable
 - ✗ Difficult to tune chemical/physical properties
 - ✗ Rare/expensive materials (indium)



Approach

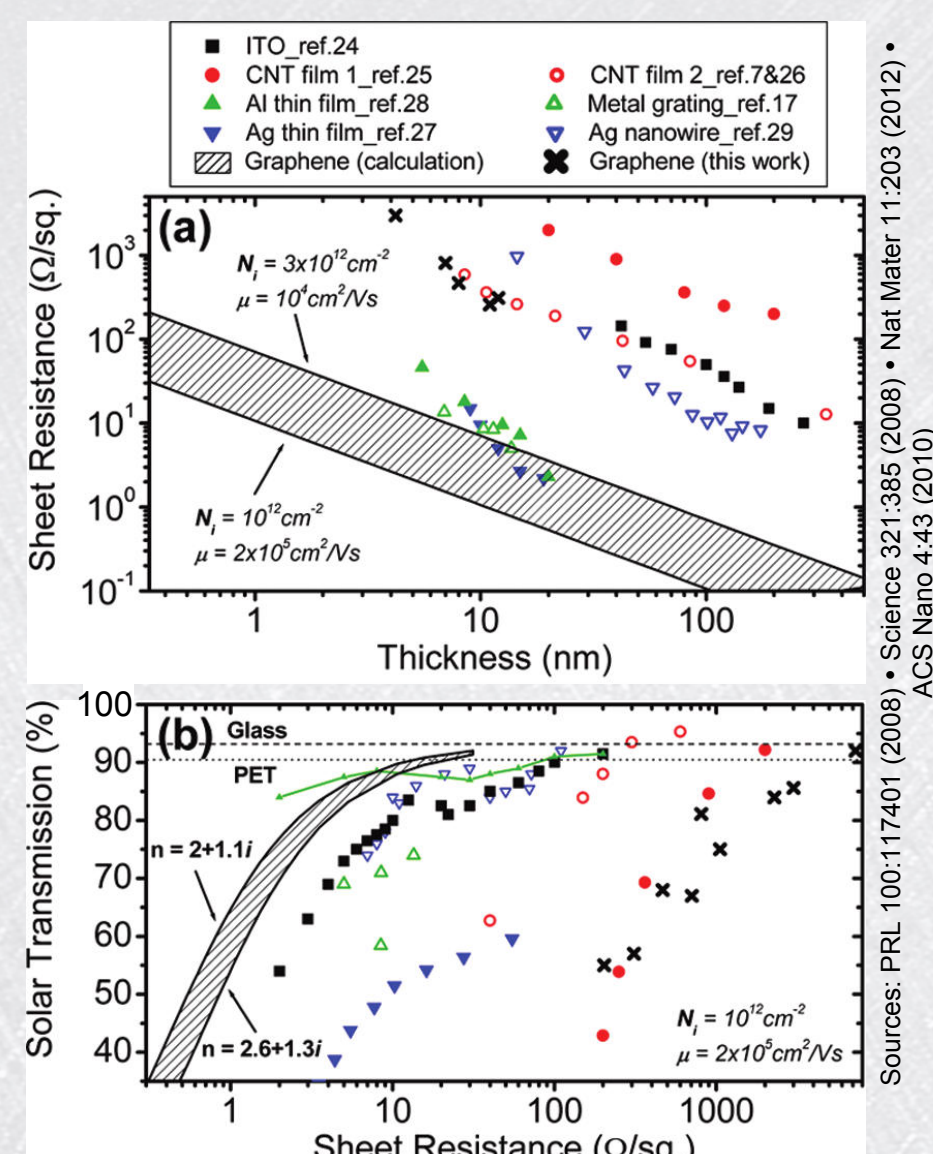
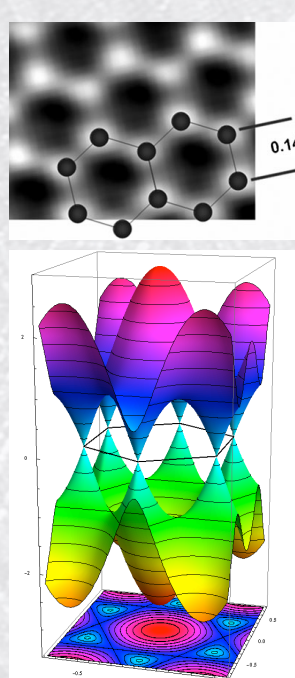
Graphene as a Transparent Electrode

- “Ideal” for transparent electrodes:

Resistivity	1 mΩ/□ (0.65x Cu)
Transparency	0.98
Thermal Conductivity	5000 Wm ⁻¹ K ⁻¹ (~diamond)
Mechanical Strength	1 TPa (200x steel)

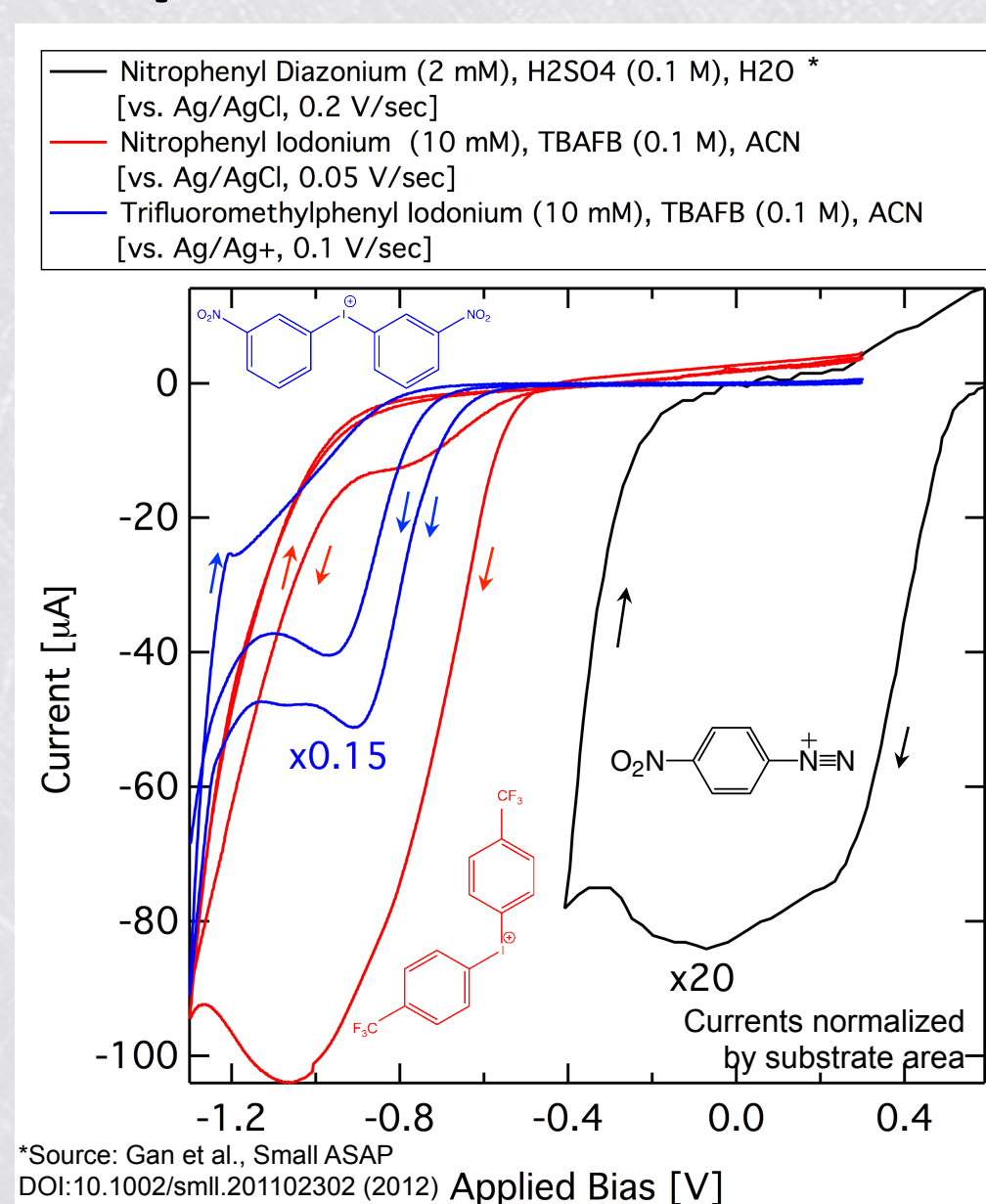
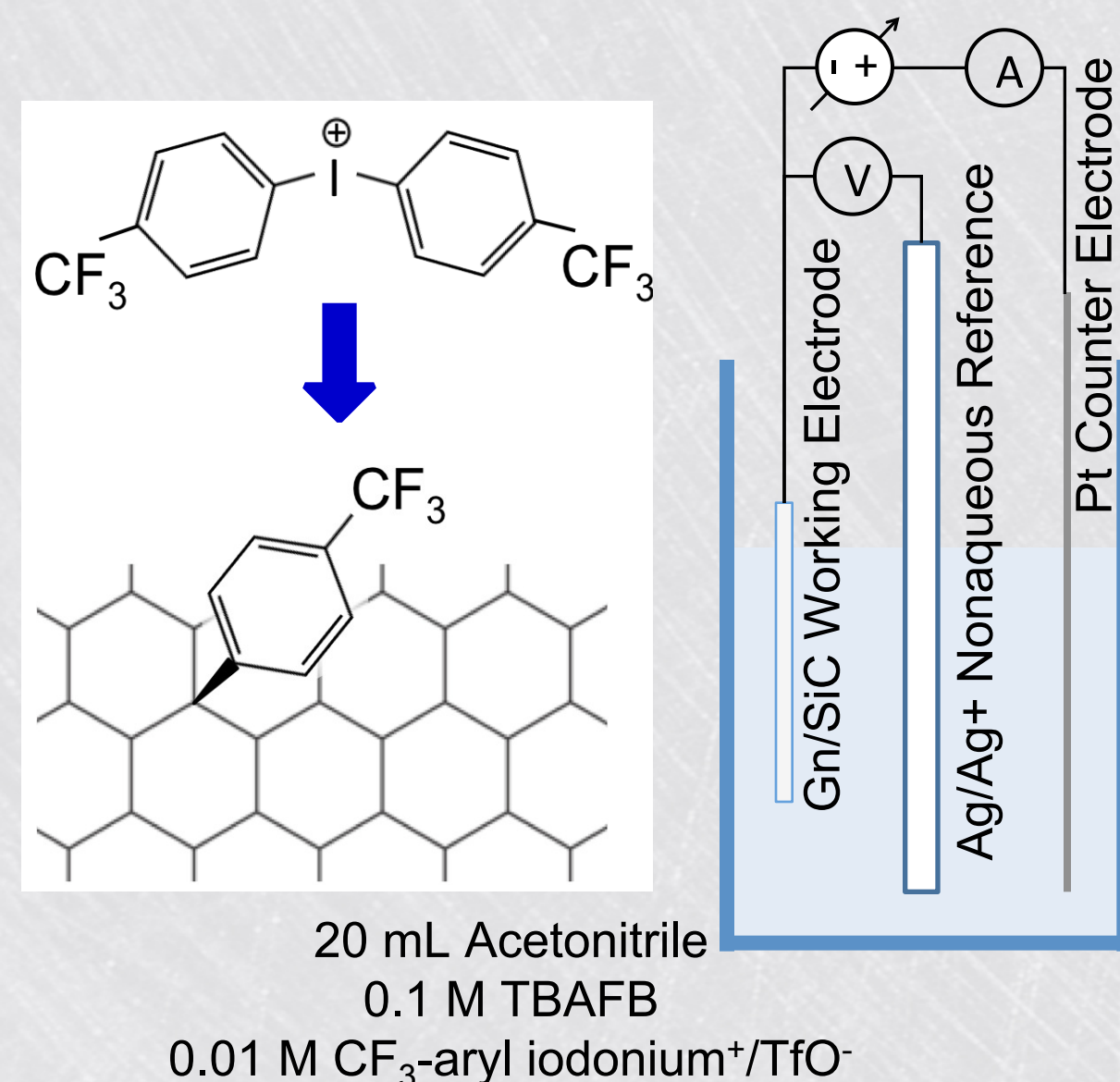
Issues

- These are “perfect” values
- How to get charge in/out?
 - Van der Waals “out-of-plane”
 - Momentum/energy matching
- Device fabrication
 - Surface energy/wettability
 - Work function/charge injection



Electrochemical Functionalization

Iodonium Functionalization of Graphene



- Iodonium functionalization of graphene is a novel approach.**
 - More controlled than diazoniums used in most literature approaches.
- Substrate: Epitaxial graphene on n-6H-SiC(0001).**
 - H-etched at 1400 °C, 20 min, Ar-annealed at 1600 °C, 30 min
- CF₃Ph functionalization from iodonium precursor.**
 - Cyclic voltammetry (1-2 scans)
 - Chronoamperometry, diffusion- and kinetically-limited regimes (1-30 sec)
 - Simple dip coating

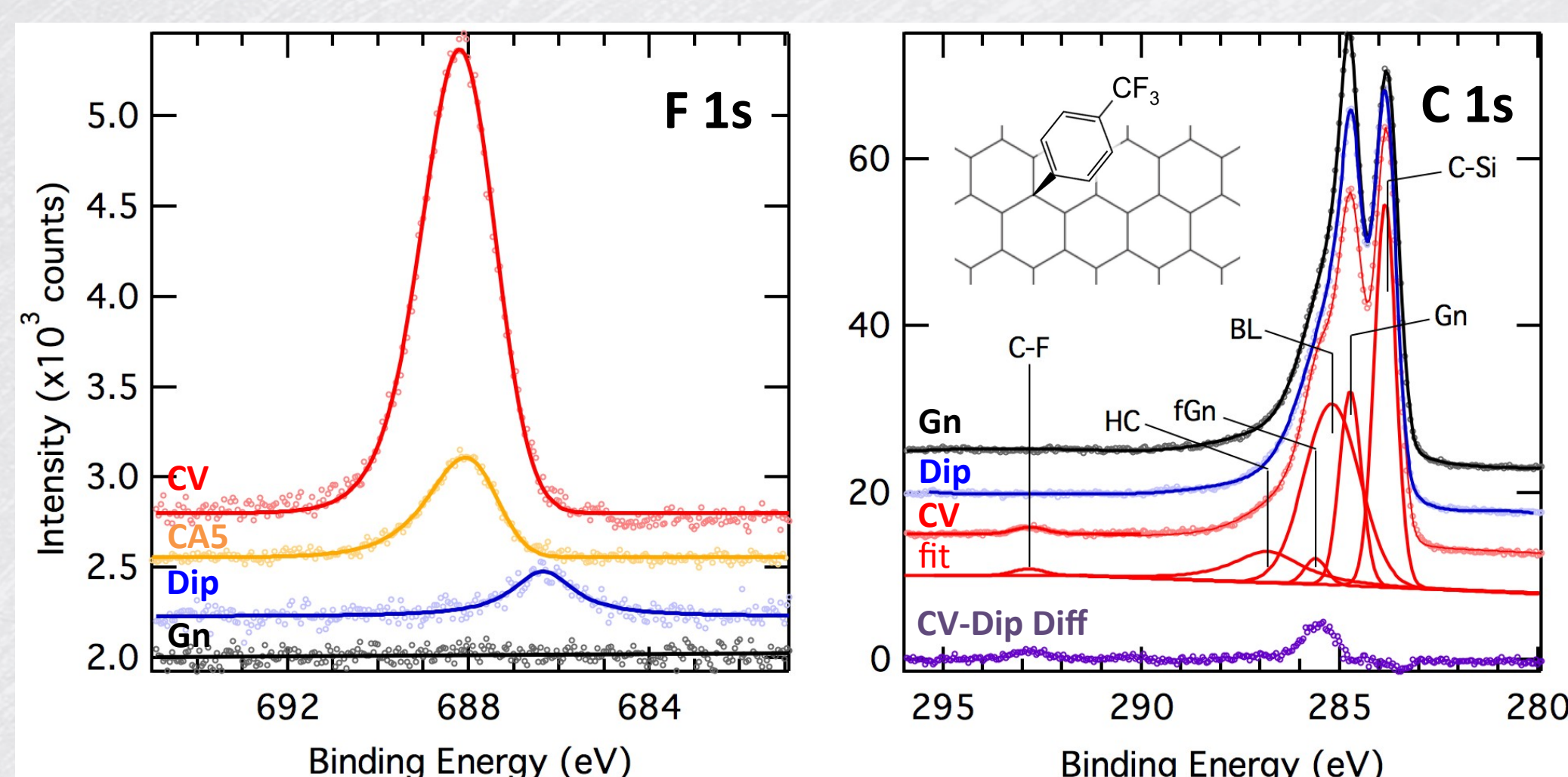
Significance

- Demonstrated controlled basal plane chemical functionalization of near-perfect epitaxial graphene grown on SiC(0001).
- Phenylene functionalization can serve as linkages for attaching other molecules; first step to more directed functionalization.
- Changes in electronic structure promising for tailored properties in integrated circuits, quantum wells, and transparent electrodes.

Results

Chemical States: X-Ray Photoemission

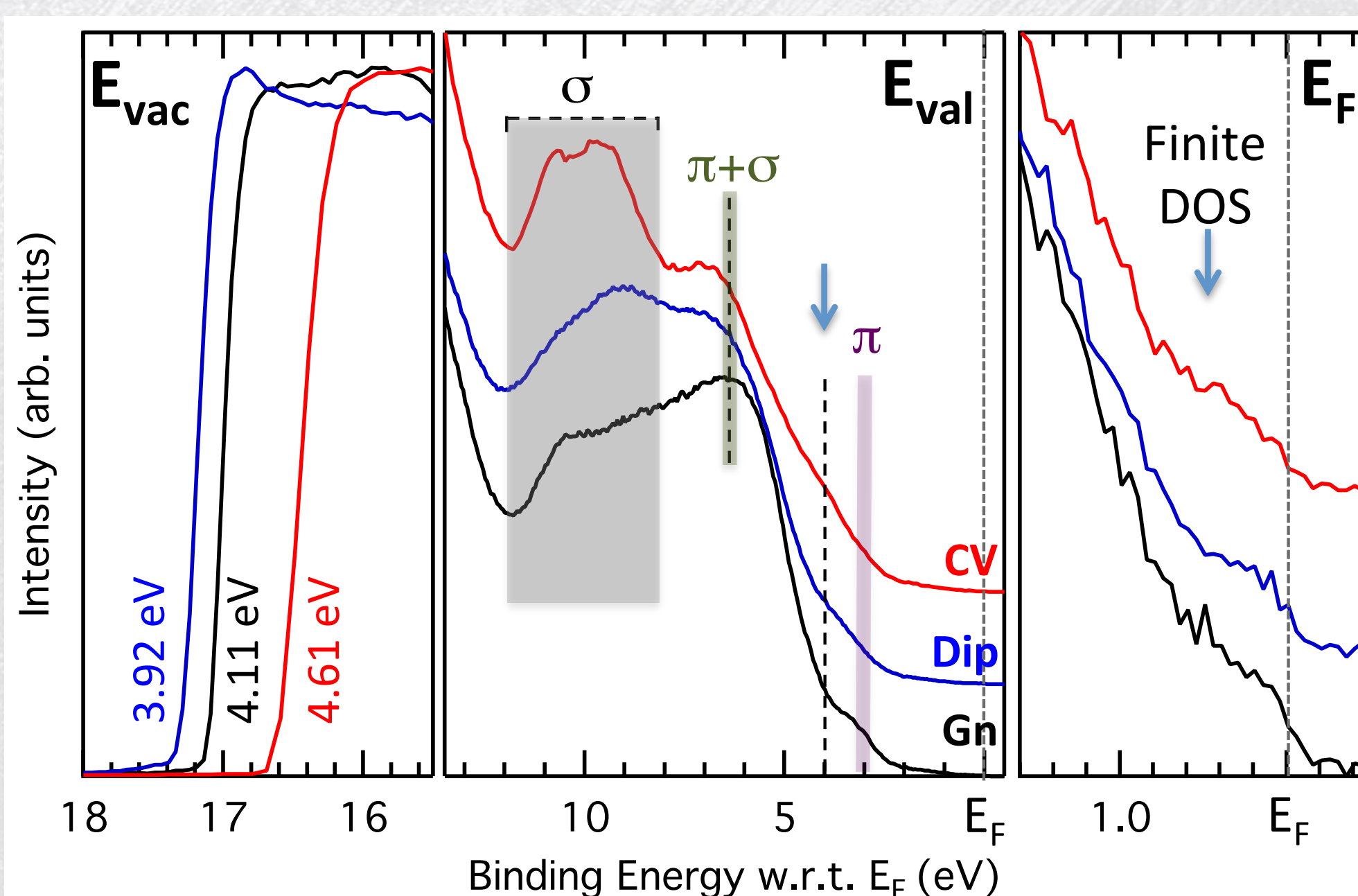
Physisorbed vs. Chemisorbed CF₃Ph on Graphene



- CF₃Ph interact with graphene through phys- and chemisorption.
- Chemisorbed CF₃-aryl graphene shoulder can only be fit with an additional peak +1 eV from graphene peak: graphene e⁻ → CF₃.
- 3.2 x 10¹⁴ CF₃Ph molecules-cm⁻² → Closed-pack monolayer

Electronic States: UV Photoemission

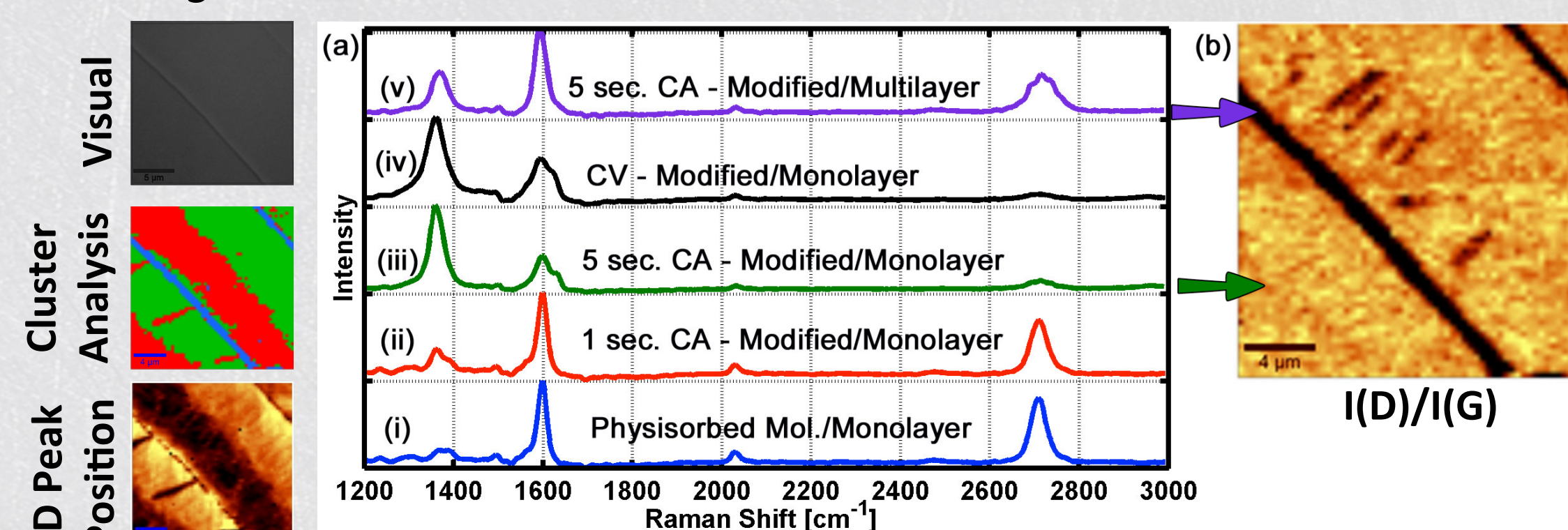
Physisorbed vs. Chemisorbed CF₃-Aryl Graphene



- Dip:** Increased σ intensity from CF₃Ph; broad indicates disorder
- CV:** Sharper σ peak → better orientation by covalent anchoring π states to HBE → sp² to sp³ conversion by covalent bonding
- Work function differences also due to molecular orientation.

Uniform Coverage: Scanning Raman

CF₃-Aryl Functionalized Graphene



- Functionalization introduces a graphene “defect” peak in Raman.
 - Breaking of sp² configuration, conversion to sp³ bonds.
- Functionalization is very uniform over the basal plane.
- Two different monolayer regions present with differing strain.