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Life Cycle Testing and Evaluation of Energy Storage Devices

Summer Ferreira, Wes Baca, Tom Hund and David Rose

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Sandia National Laboratories

Exceptional service in the national interest

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U.S. DEPARTMENT OF ENERGY

NNSA National Nuclear Security Administration

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SNL Energy Storage System Analysis Laboratory

Sandia National Laboratories

Mission:

Provide reliable, independent, third party testing and verification of advanced energy technologies for cells to MW systems

Problem:

- Current testing methods are inconsistent and the results confusing
- Potential storage customers, i.e. utilities, without experience in storage, are reluctant consumers.

Approach:

Develop advances through:

- exploration of test protocols, through direct research and standards activities
- high precision testing

Provide ongoing:

- expertise in testing programs to customers
- verification of specific technologies

SNL Energy Storage System Analysis Laboratory

Sandia National Laboratories

Providing reliable, independent, third party testing and verification of advanced energy technologies for cell to MW systems

Testing Capabilities Include:

Expertise to design test plans to fit technologies and their potential applications

Cell, Battery and Module Testing

- 14 channels from 36 V, 25 A to 72 V, 1000 A for battery to module-scale tests
- Over 125 channels; 0 V to 10 V, 3 A to 100+ A for cell tests
- Potentiostat/galvanostats for spectral impedance
- Multimeters, shunts and power supply for high precision testing
- Temperature chambers
- IR camera

Energy Storage Test Pad (ESTP)

72 V 1000 A Bitrode (2 Channels)

System Testing

- Scalable from 5 KW to 1 MW, 480 VAC, 3 phase
- 1 MW/1 MVAR load bank for either parallel microgrid, or series UPS operations
- Subcycle metering in feeder breakers for system identification and transient analysis

SNL **Energy Storage System Analysis Laboratory**

Sandia National Laboratories

Analysis Laboratory capabilities include:

- 125+ Cell test channels: 0 V to 10 V, 3 A to 100+ A
- 14 Battery test channels: 36 V, 25 A to 72 V, 1000 A

Expanded Capabilities in FY '12:

- **34 test channels from 5 V – 60 V to 15 A – 500 A**
- **Potentiostat/galvanostats for spectral impedance**
- **Multimeters, shunts and power supply for high precision testing**
- **Temperature chambers**
- **IR camera**

Expanded number of test channels by 25% including other lab capabilities

72 V 1000 A Bitrode (2 Parallel Channels)

Standards Activities

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DOE Performance Protocol

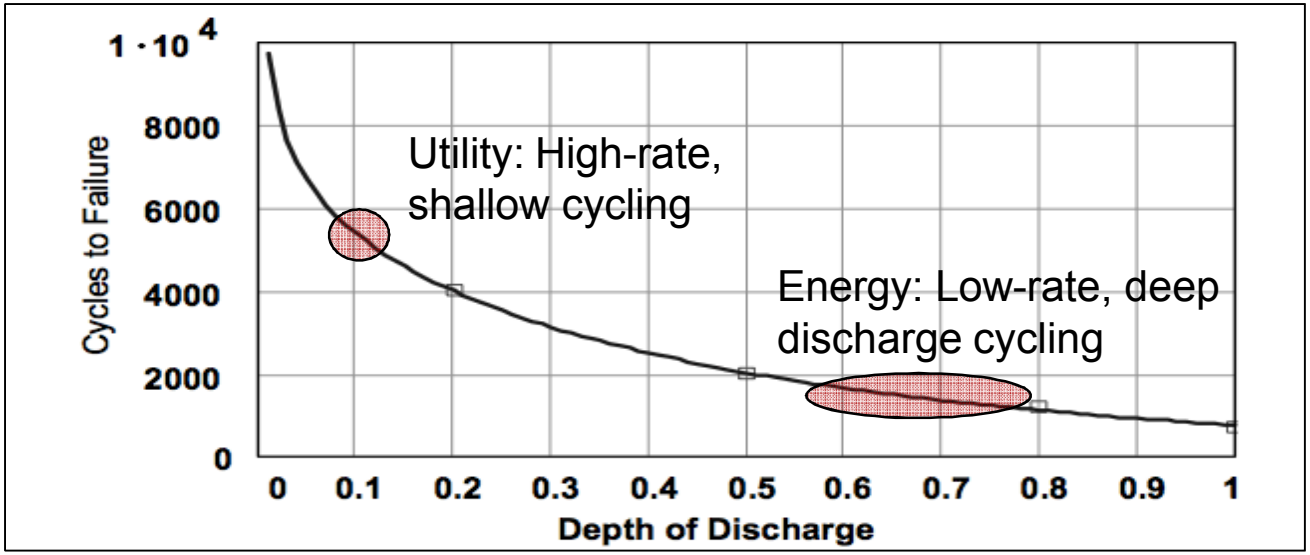
- Working closely with PNNL, and have input from utility and manufacturing side

IEC

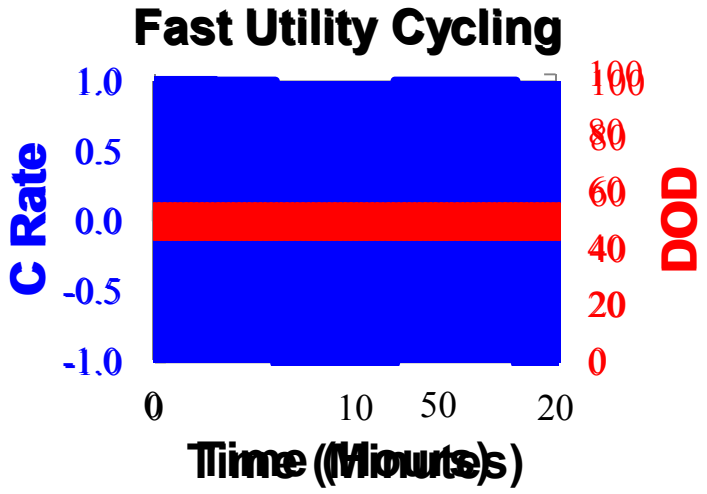
- CENELEC Workshop Agreement for Flow Batteries
- International Standard IEC 61427-2 Secondary Cells and batteries for renewable energy storage – Part 2: On-grid applications

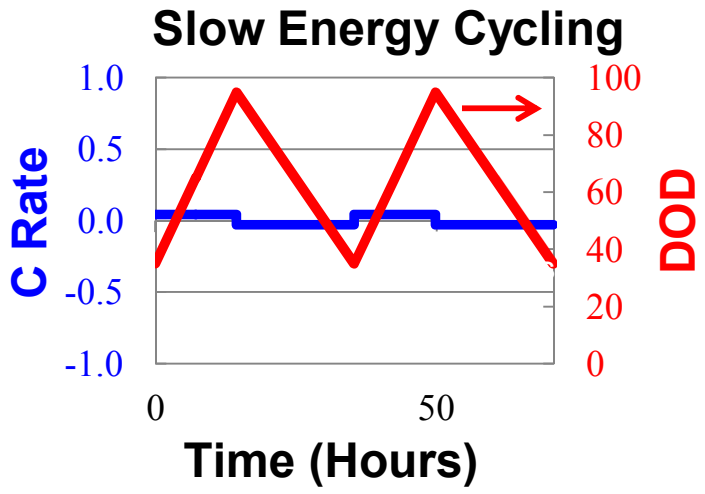
Last Peer Review saw repeated calls for standard language and testing, with definitions. In response standards development has been a large priority in the past year

Cycling protocols employed in testing



VRLA Life cycle data *S. Drouilhet, B.L. Johnson, 1997 NREL*





Waveform Testing

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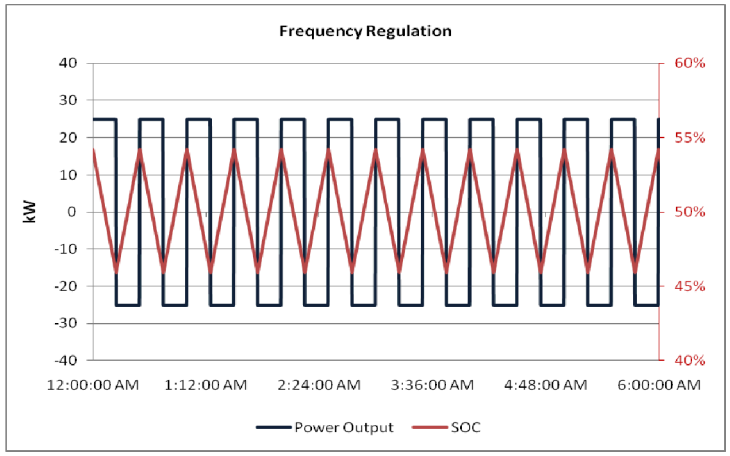
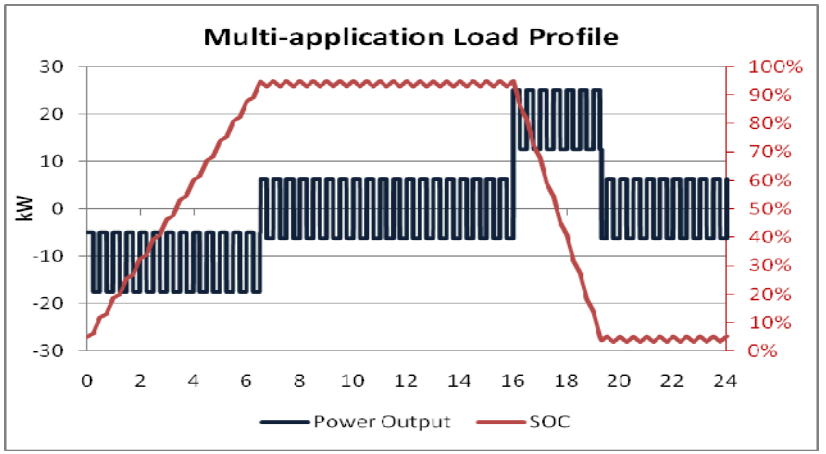
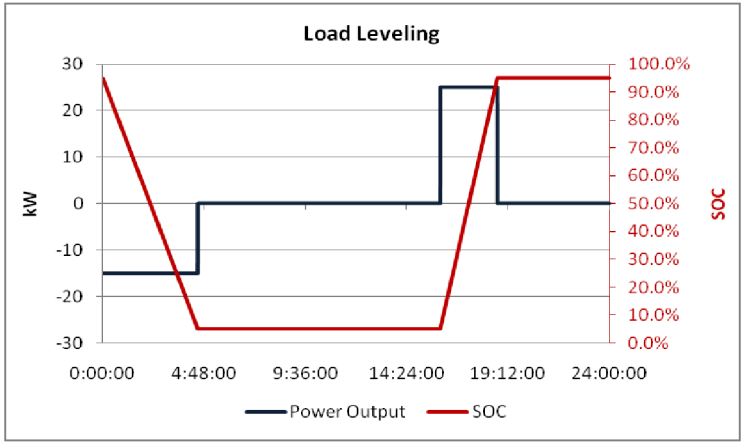
State of the Art: Frequency Regulation



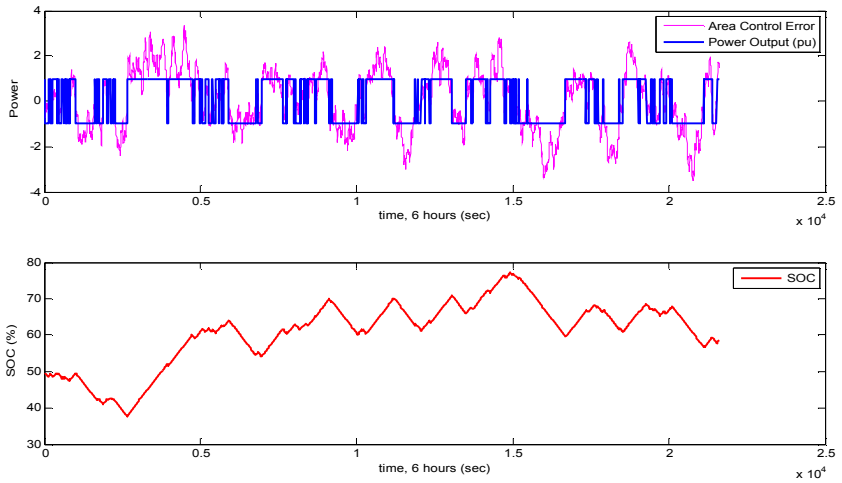
Stacked Applications: Working with KEMA



State of the Art: Load Leveling



Stochastic Application Modeling:



Future Projects

CUNY: Ni-Zn Flow battery modules August 2013

AllCell: Test Program under consideration

Encell: Testing anticipated February 2012

Altairnano: Generation II 13 Ah cells; Generation III 14 Ah

LiFe Batt: Cost share agreement for testing new generation

3rd party testing open to researchers and manufacturers in FY 2013

Summary of completed testing activities

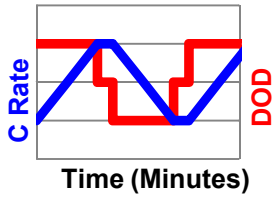
East Penn

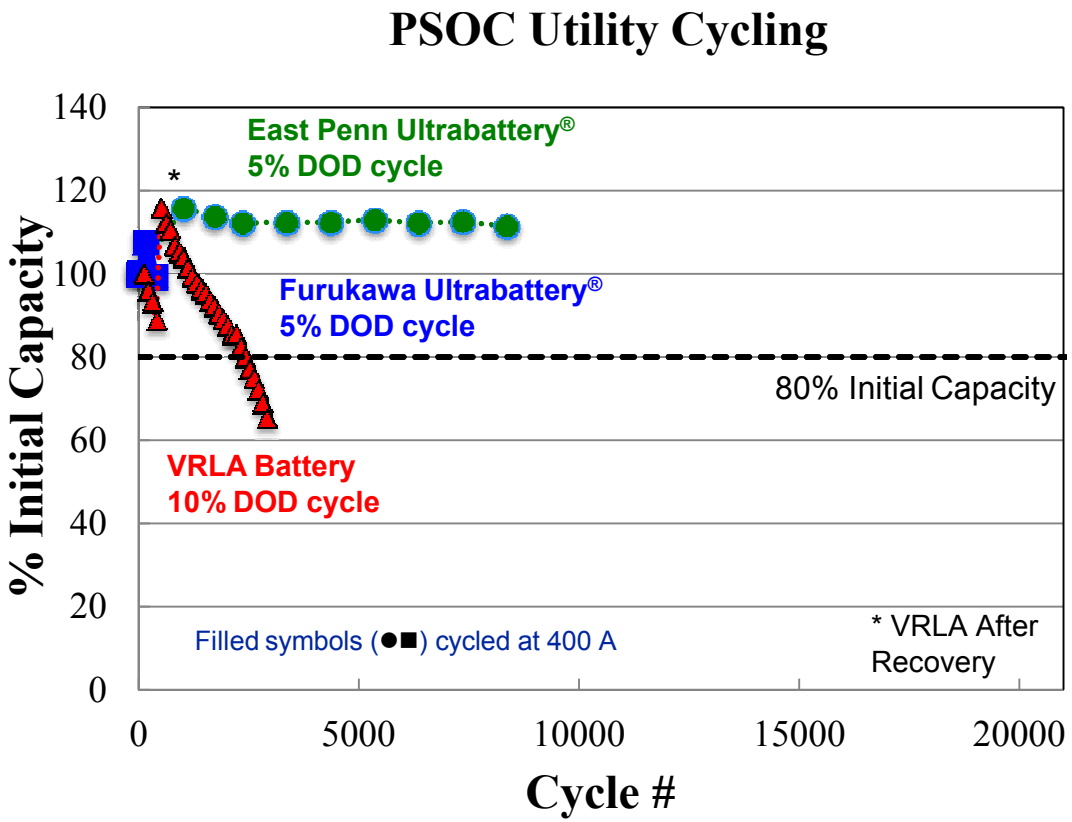
Furukawa

East Penn Ultrabattery® Module
20,347 10% PSOC utility cycles
422 Days and 229 PV deep discharge cycles

FurukawaUltrabattery® Module
7,012 10% PSOC utility cycles
498 Days and 280 PV deep discharge cycles

East Penn Ultrabattery® under Utility cycling perform well





Furukawa Ultrabattery® ran for 147 cycles at 400 A PSOC current

East Penn Ultrabattery® ran for over 8,000 cycles at 400 A PSOC current

Ultrabattery® performs much longer than VRLA

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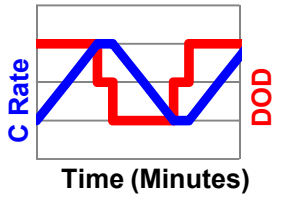

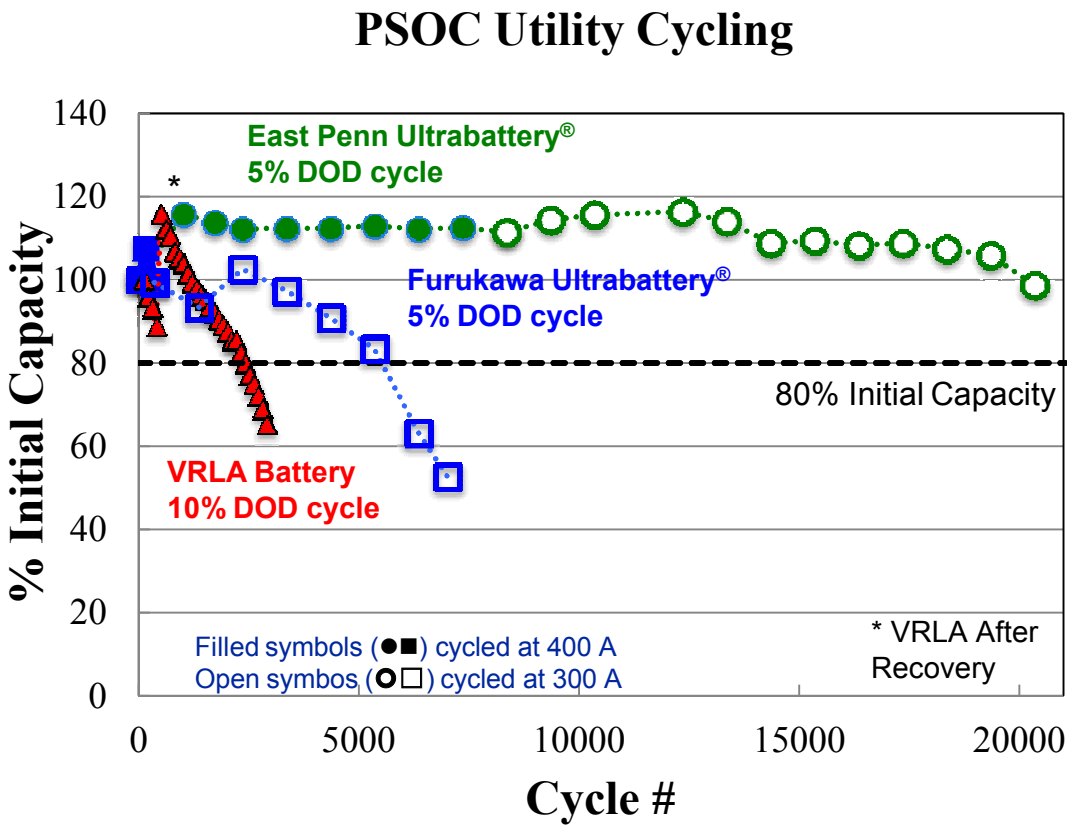

Furukawa Ultrabattery® operated at elevated temperatures, likely leading to thermally activated degradation.

East Penn Ultrabattery® ran for more than 20,000 cycles without recovering the battery

Ultrabatteries® also perform much longer in energy applications than VRLA

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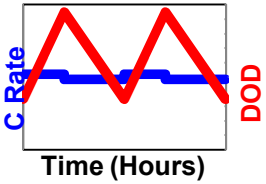
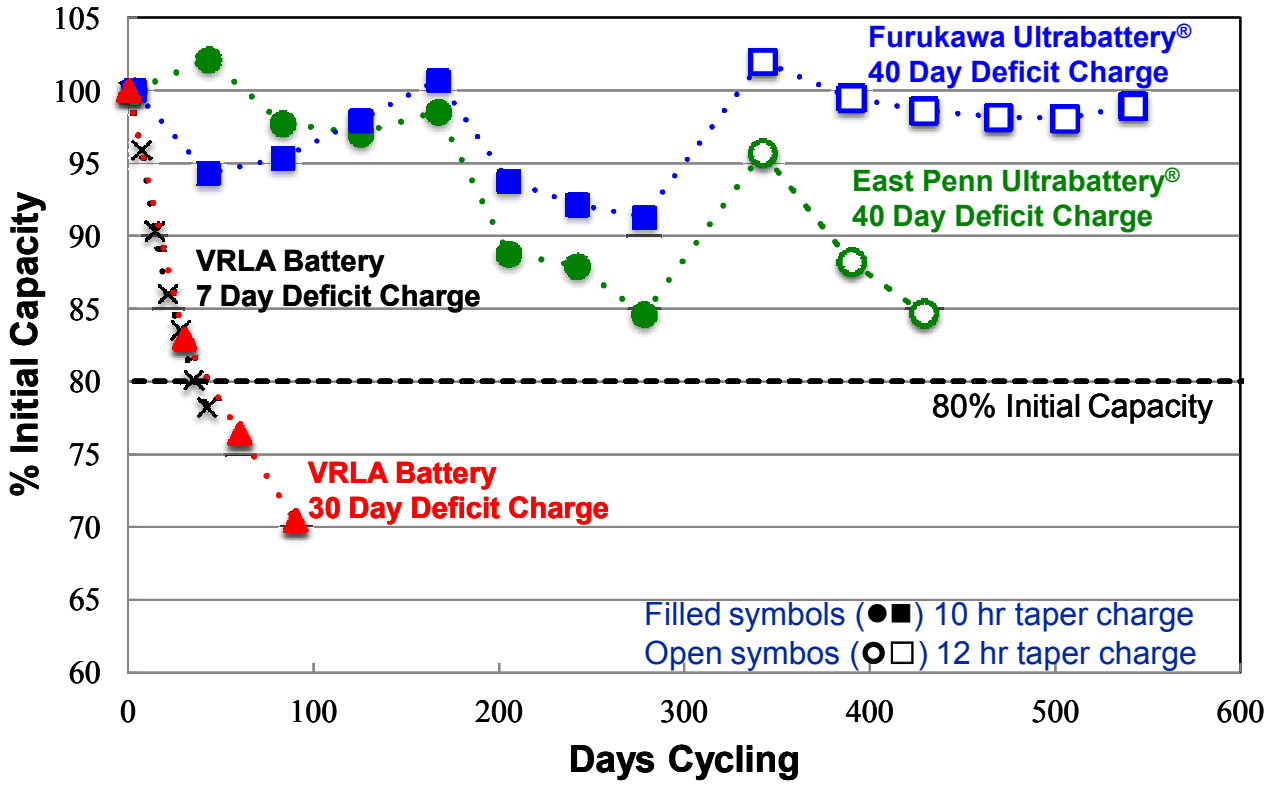


PV Hybrid Cycle-Life Test



Even at 40 day deficit charge, Ultrabatteries® have performance far surpassing traditional VRLA batteries even with as low as a 7 day deficit charge (without recovery by taper charge).

Ongoing testing activities

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Cell Level Testing

East Penn Advanced Battery Cells
(D. Enos 10:50 AM Thur.)

Altairnano Lithium-titanate oxide cells
40,000 10% PSOC

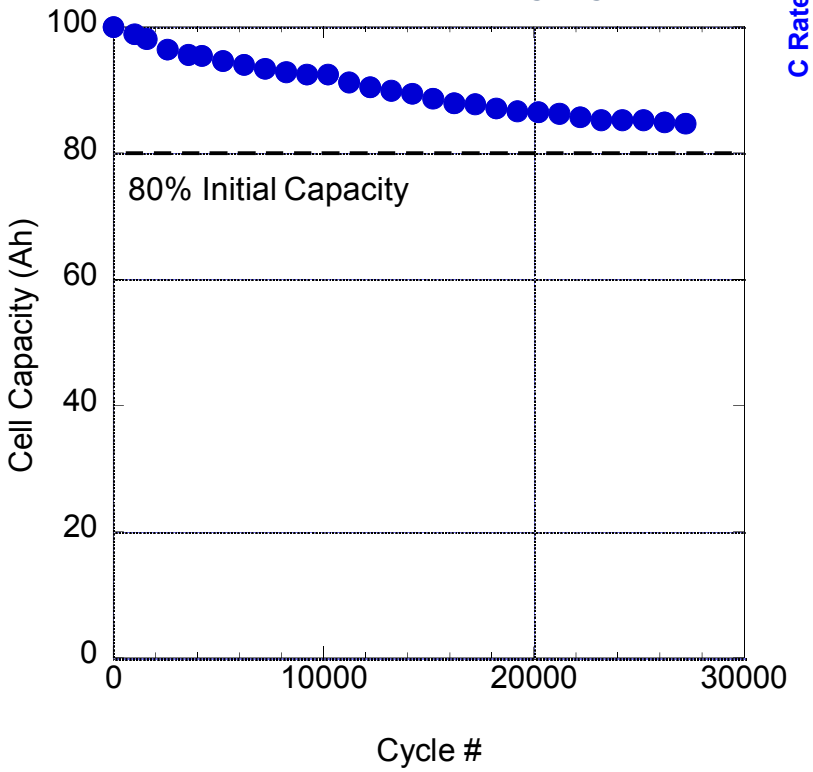
International Battery
Li-$FePO_4$ Cells
20,000+ 10% PSOC

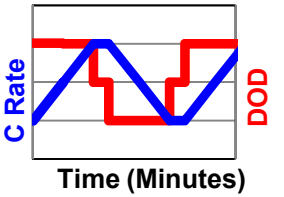
Module Level Testing

RedFlow 10kWh Zn-Br flow battery module and system
(D. Rose)

International battery cell at 27K+ cycles

International battery Li-ion $FePO_4$ large format prismatic 160 Ah cells





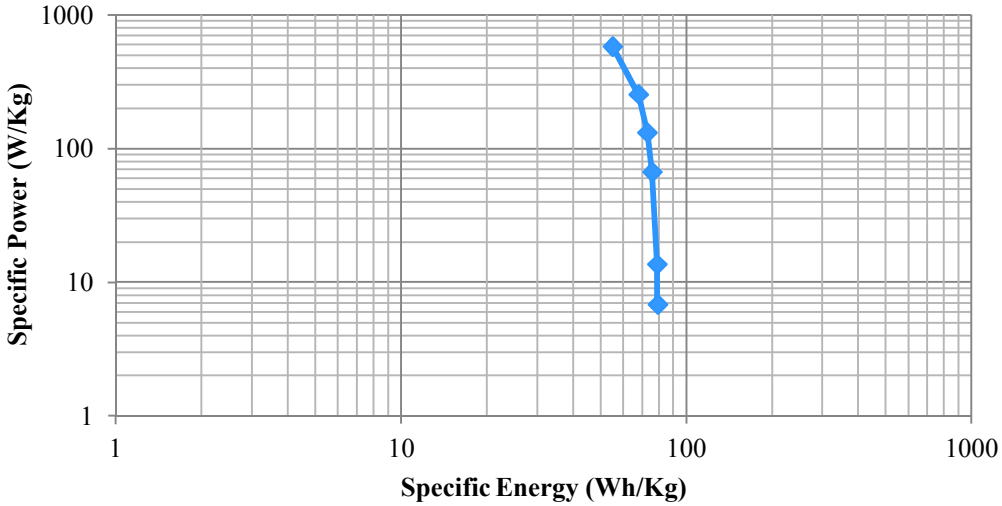
0.6C Utility PSOC cycle
10% SOC cycles at 100 A

15% capacity loss after 27,000+ cycles

Altairnano Characterization

	Average	Standard Deviation
Capacity (Ah)	12.58	0.06
Voc (V)	2.531	0.006
R (μΩ)	2642	147
Mass (kg)	0.367	0.001
3 Month Self Discharge	4.825%	0.025%

Lithium-titanate oxide cells



Altairnano Cycle-Life

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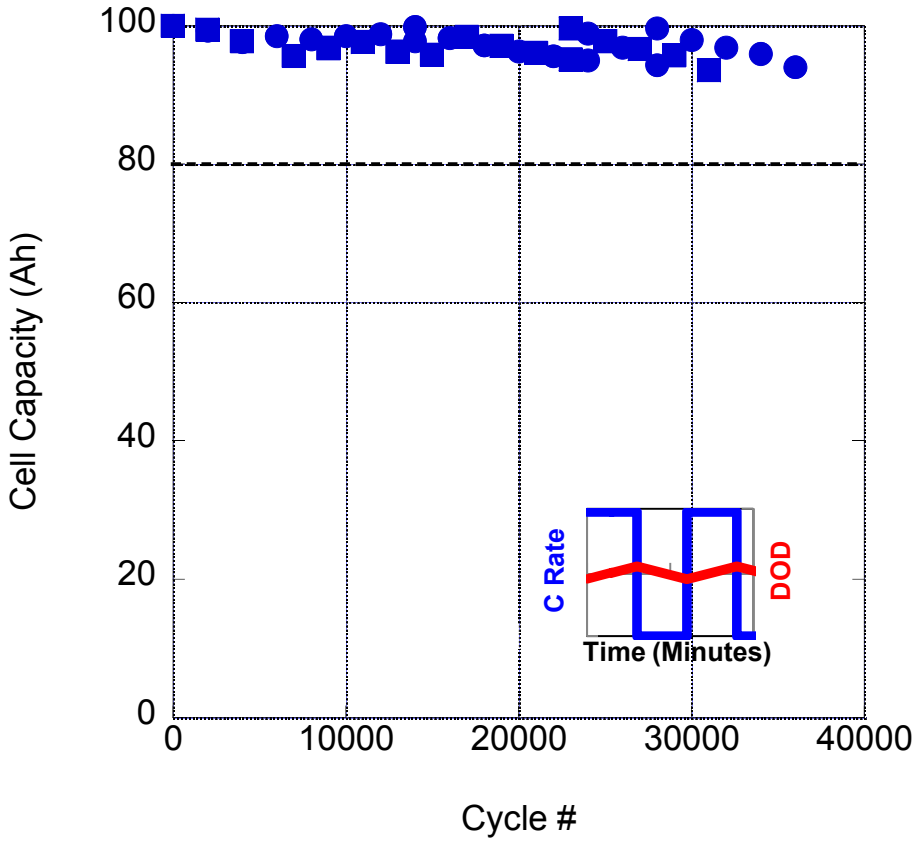
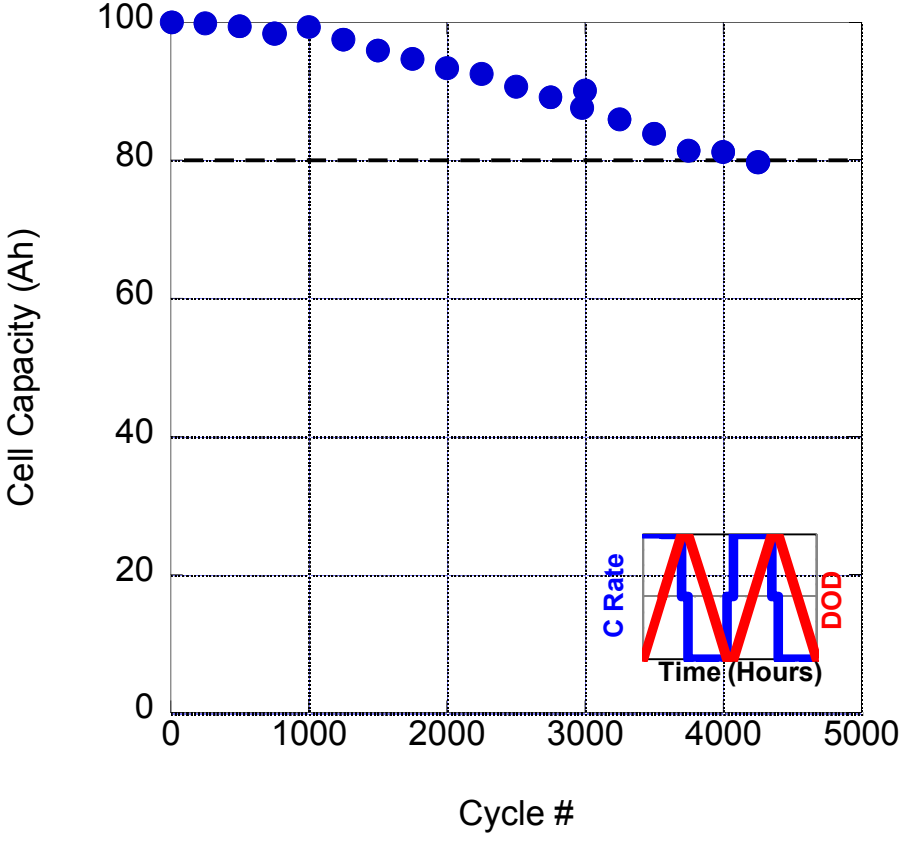
2C 10% Utility cycles without rests



94% of initial capacity after 36K 10% PSOC utility 2C cycles without rests

100% DOD Cycles



Over 4,000 full discharge cycles at 2C rate.

Summary/conclusions to date

- Current advanced batteries are completing over 10,000 10% cycles with little loss in capacity, currently at over 40,000 cycles for Altairnano.
- Anticipate longer testing to reach EOL so we are exploring testing paths. More aggressive tests, and varied protocols including stacked testing under investigation.
- Participation in standards activities is becoming a priority; as we heard at last Peer Review a recurring call for standard language and testing.

Contact Information:

To take advantage of Sandia testing services or consultation:

Summer Ferreira: srferre@sandia.gov
Advanced Power Sources R&D
Manager Thomas Wunsch tfwunsc@sandia.gov

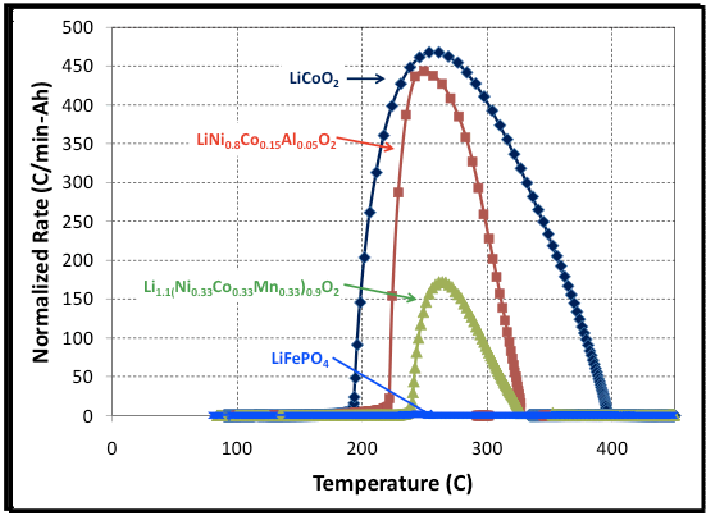
With grateful acknowledgment of Dr. Imre Gyuk for support of storage testing

SNL Battery Abuse Testing Laboratory

Battery testing, cell measurements, and materials development to support the development of inherently safe lithium-ion chemistries

- Safety and abuse tolerance evaluation of energy storage devices from cells to kWh batteries:
  - Mechanical abuse
  - Thermal abuse
  - Electrical abuse
- Understanding degradation mechanisms that lead to cell failure
- Provide experimental data to support abuse and thermal modeling
- Cell prototyping facility for materials development

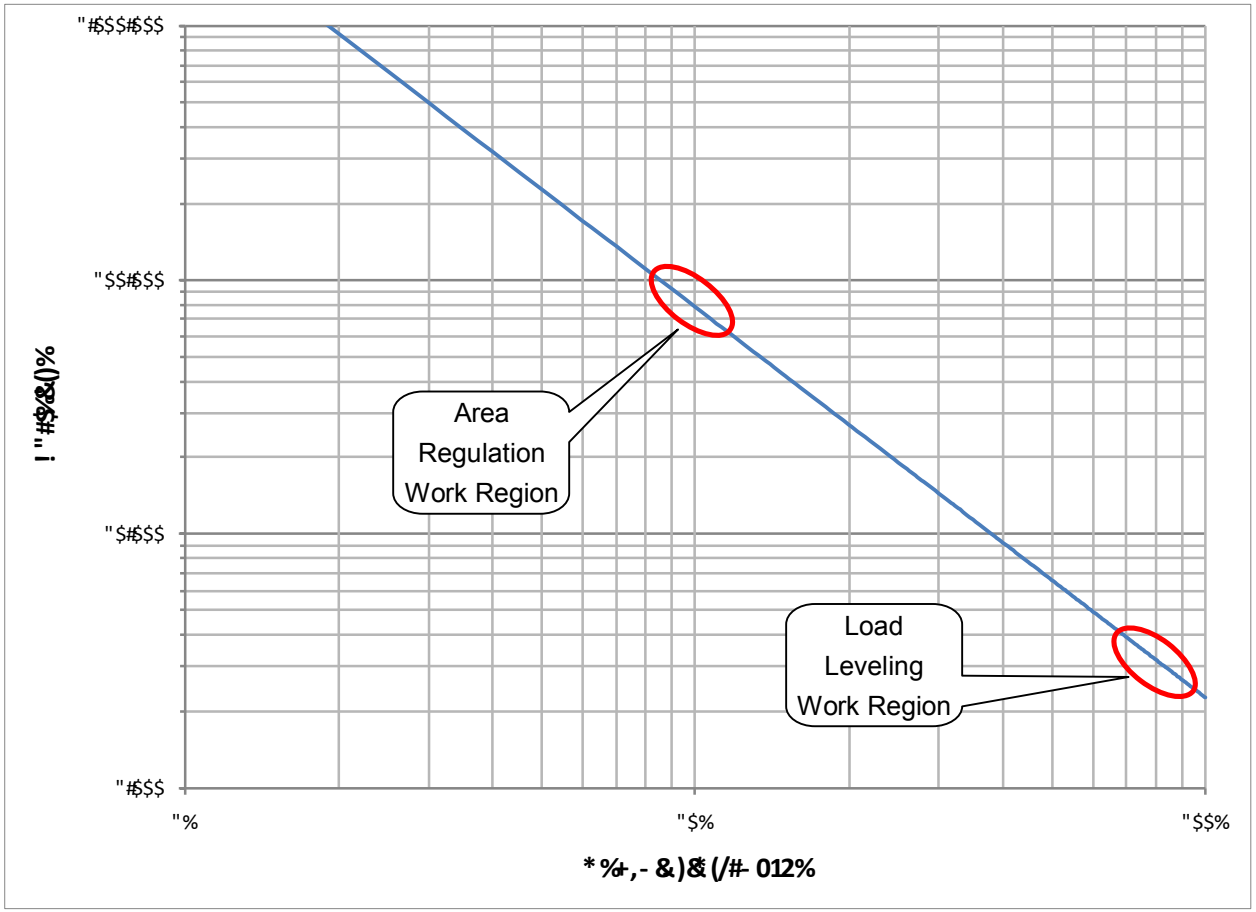
Understanding abuse tolerance



50 Wh failure event

5 Wh failure event

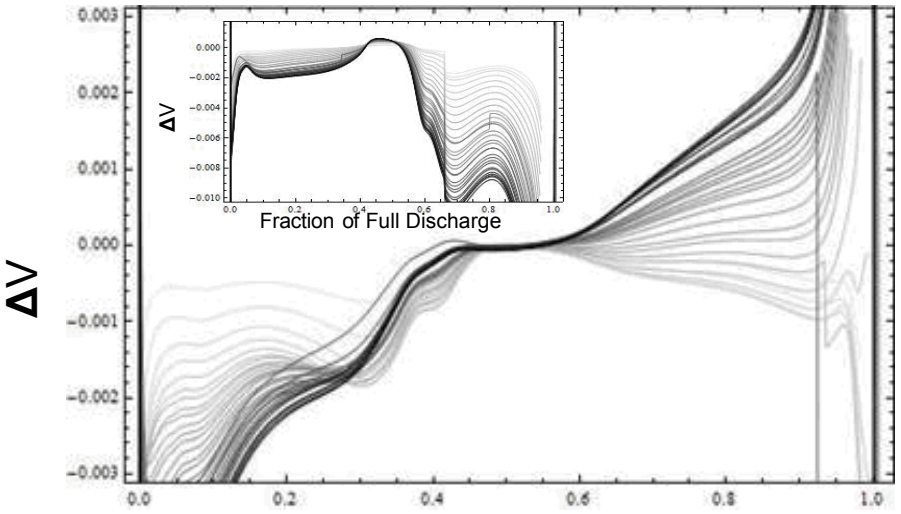
Waveform Testing



Precision Testing Motivated by Jeff Dahn Group

Custom high-precision testers

Precision Equipment



Fraction of Full Charge

Coulombic efficiency may be used to understand how cell chemistry affects performance, and even predict cycle life after minimal cycling.

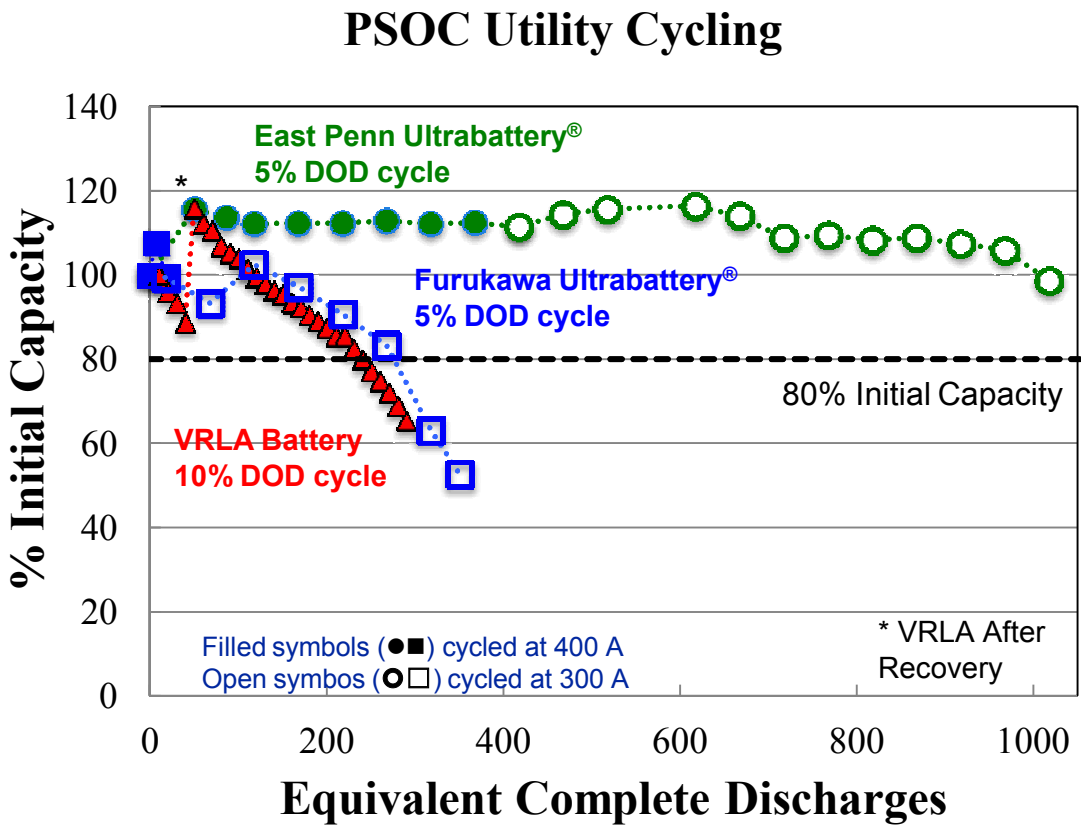
FY11 Testing of Ultrabattery® modules

East Penn

- Both Ultrabattery® designs incorporate a supercapacitor in parallel with the negative electrode in a VRLA 12 cell, 1,000 Ah, 24V battery module.
- Tested with both a ‘PV’ and ‘utility’ cycle.

Furukawa

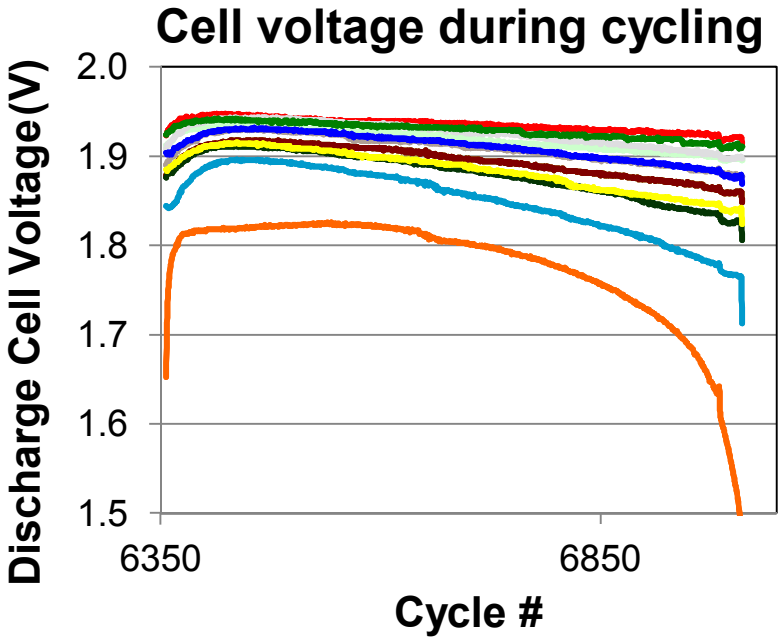
East Penn Ultrabattery® performs much longer than VRLA

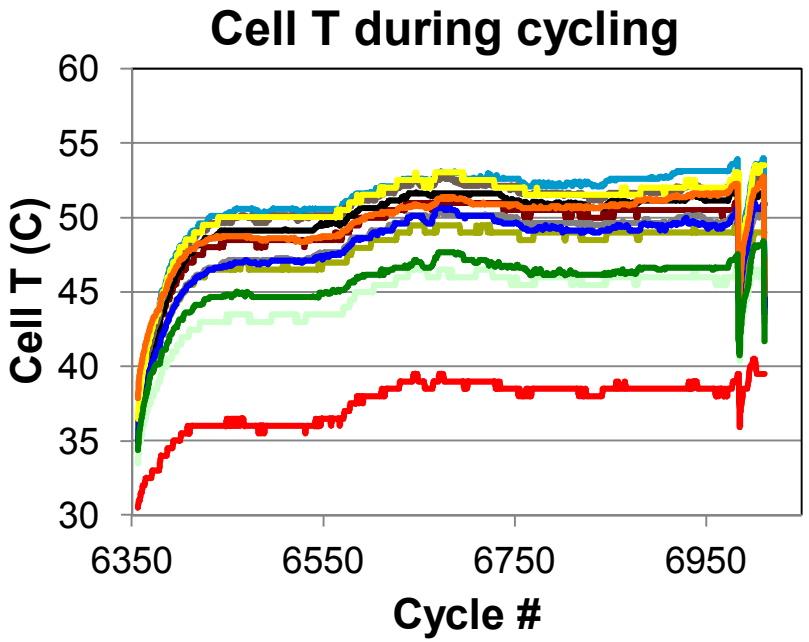


Furukawa Ultrabattery® operated at elevated temperatures, likely leading to thermally activated degradation; capacity dropped below 80% of initial by 6,300

East Penn Ultrabattery® ran for more than 20,000 cycles without recovering the battery; cycling ended when temperatures rises prevented operation.

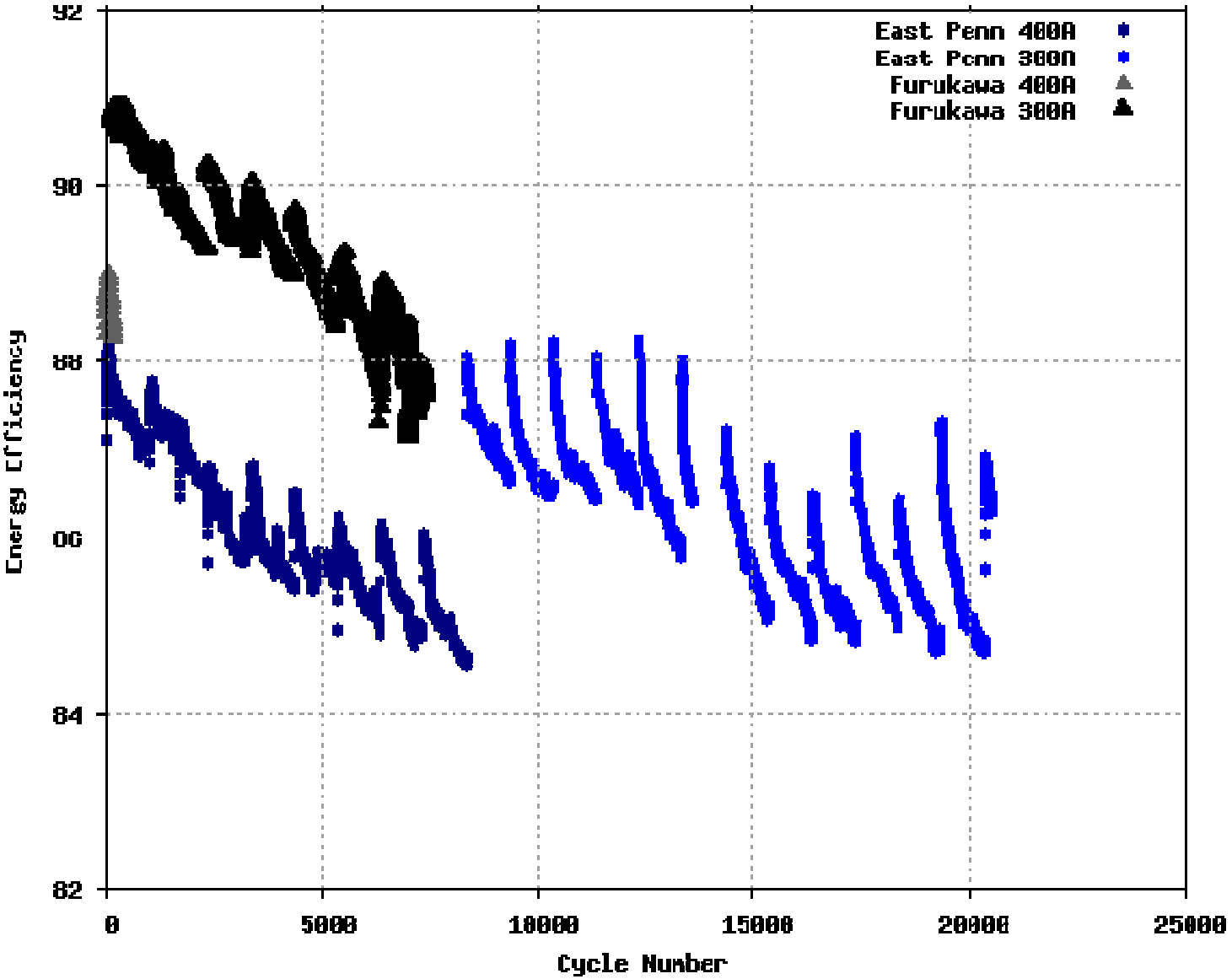
Elevated temperatures occurred in Furukawa Ultrabattery®



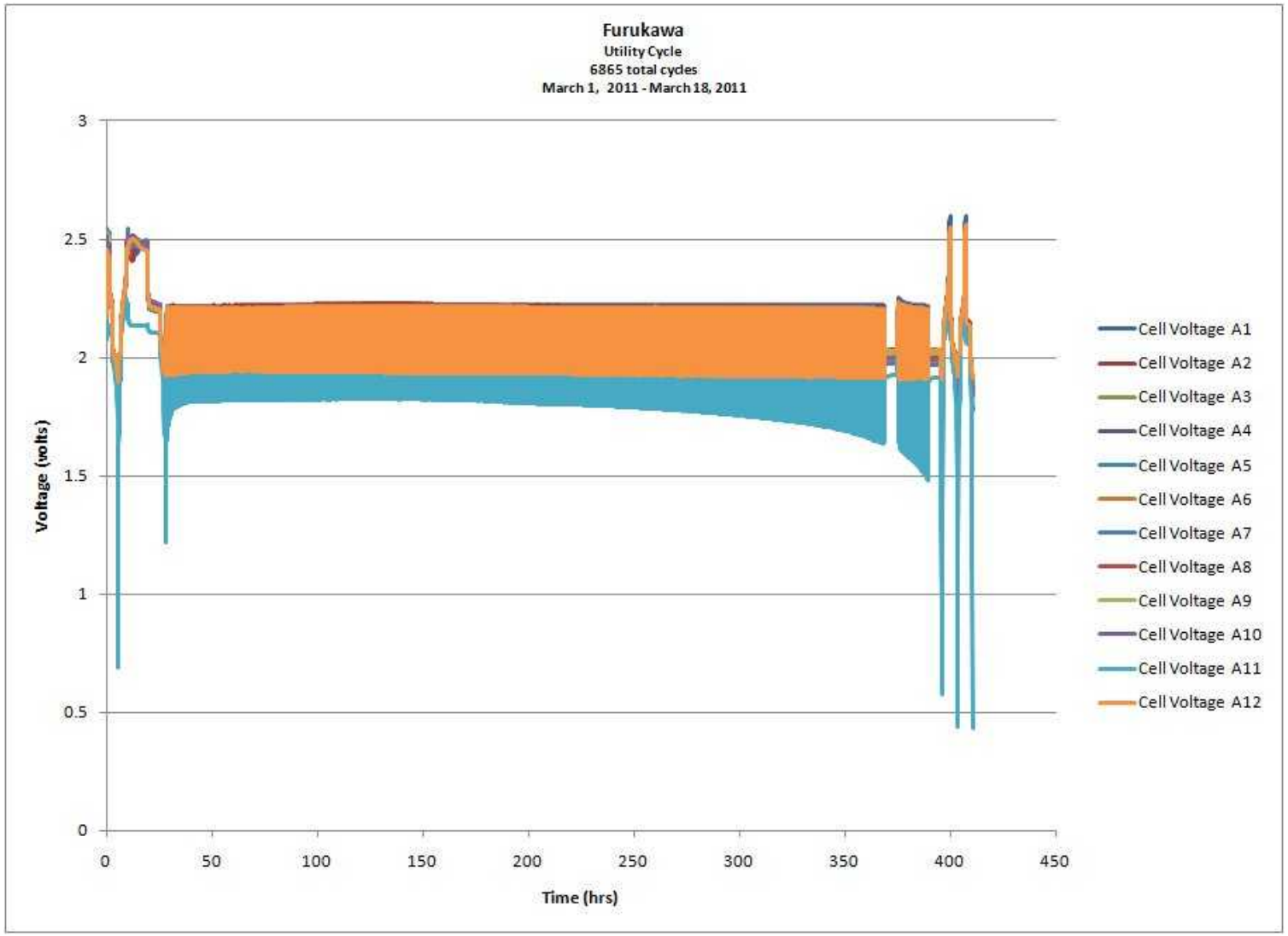


Furukawa Ultrabattery® operated at elevated temperatures, leading to thermally activated degradation

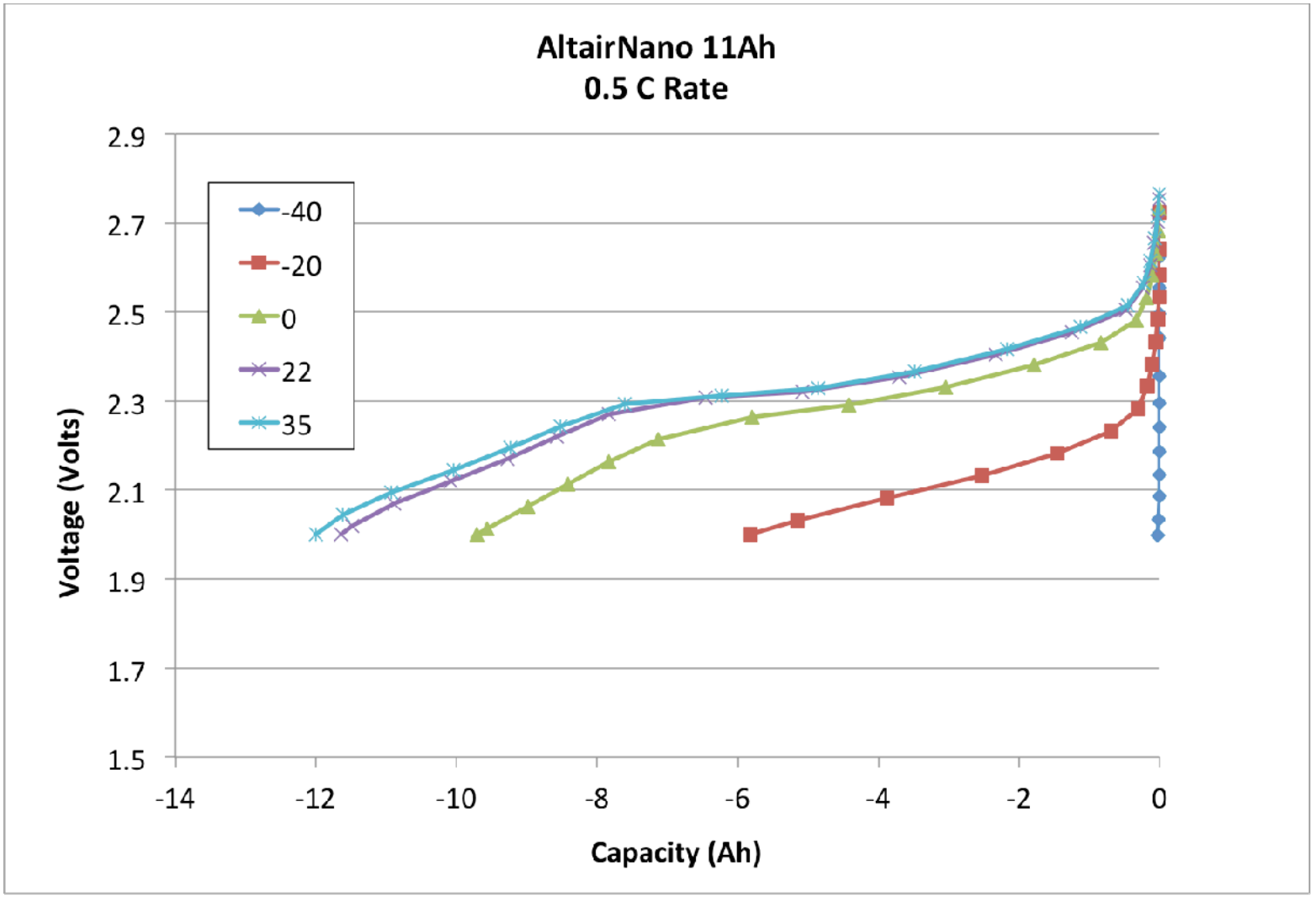
Efficiency drops between capacity (recovery) cycles



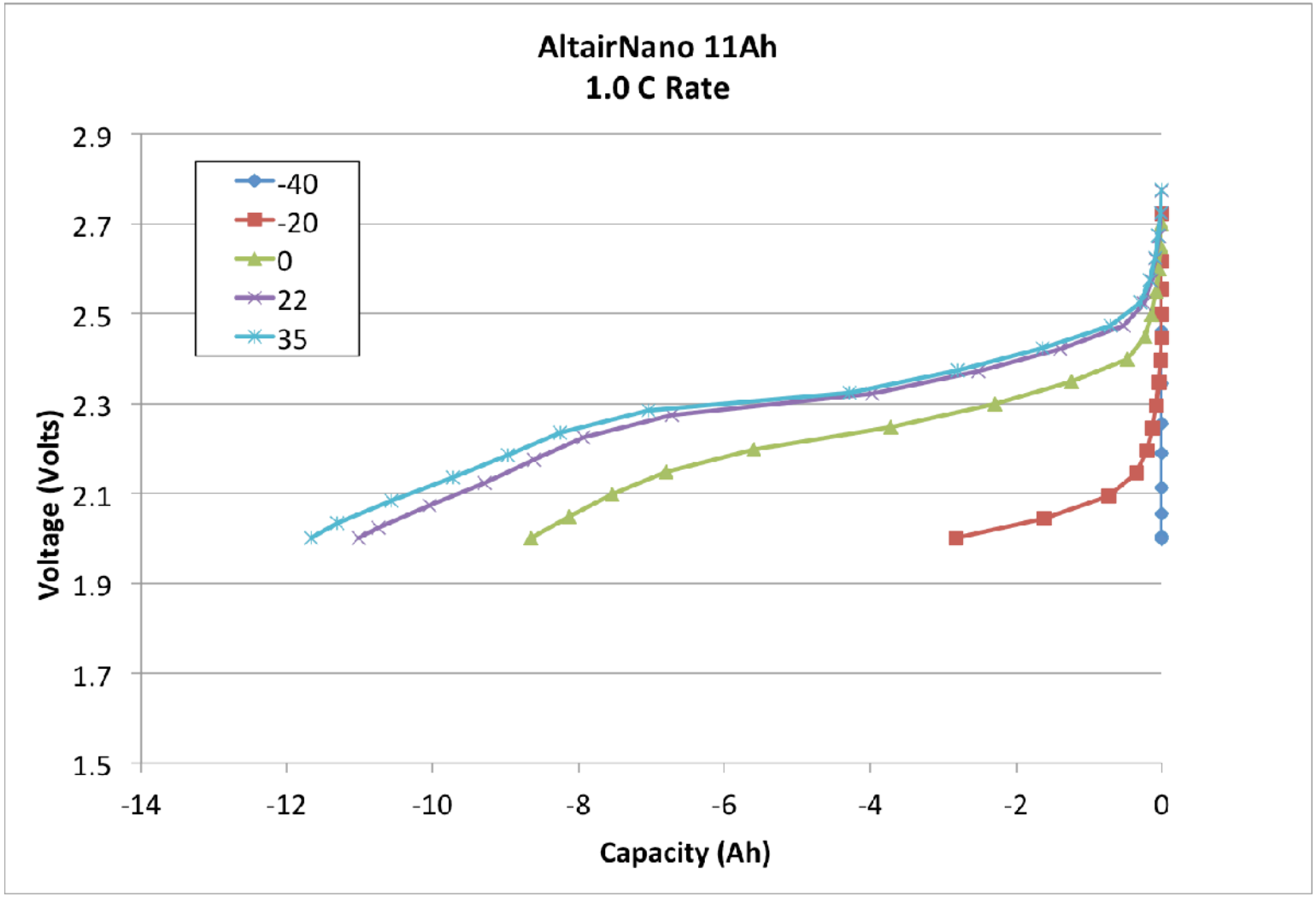
FW voltages in final utility cycling



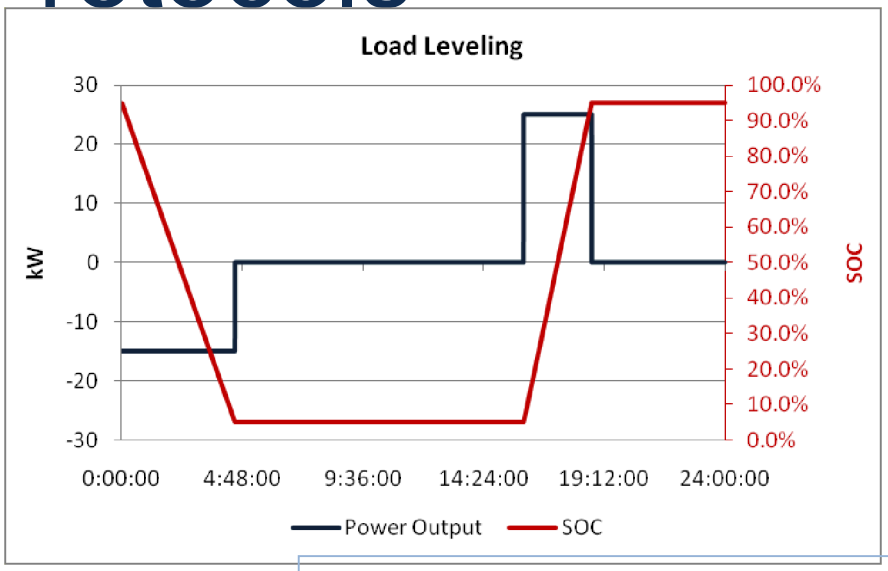
Altairnano Characterization

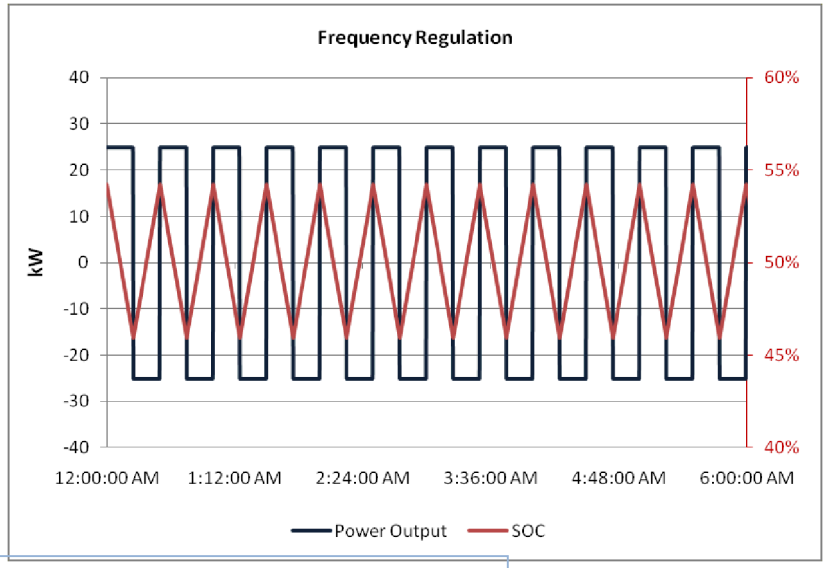


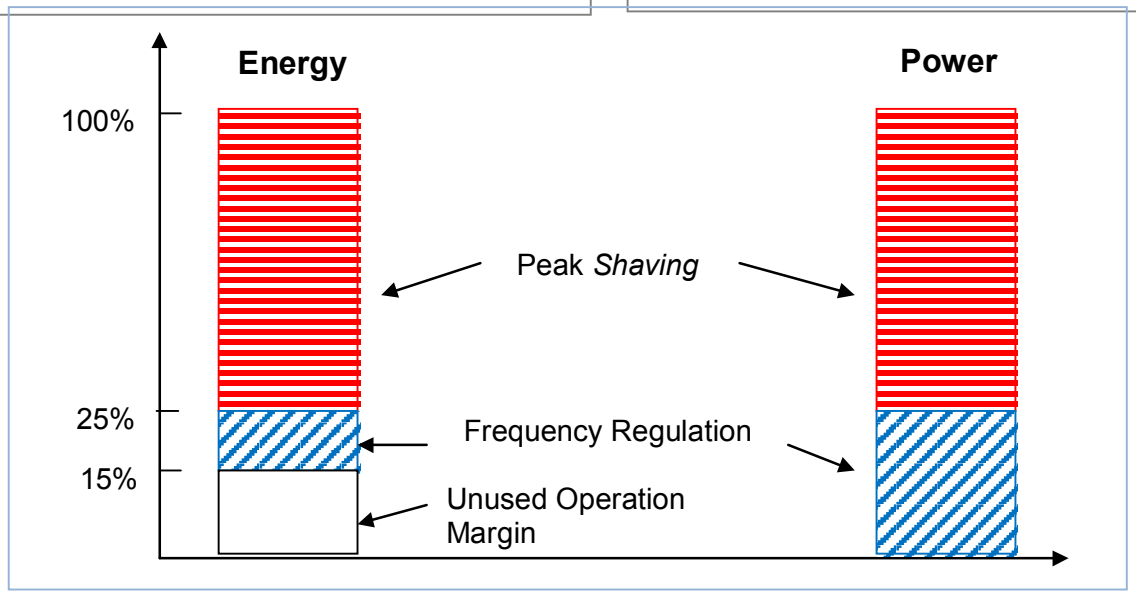
Altairnano Characterization



Individual Application Test Protocols







Stacked Waveform Testing: