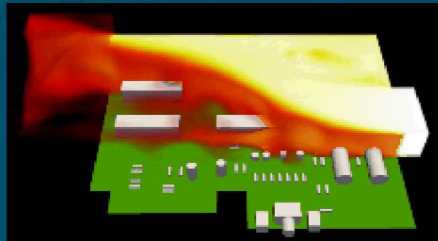




RTD Calibration Results



PRESENTED BY

Tyler Voskuilen

RTD Calibration

Multiple calibration runs on different boards

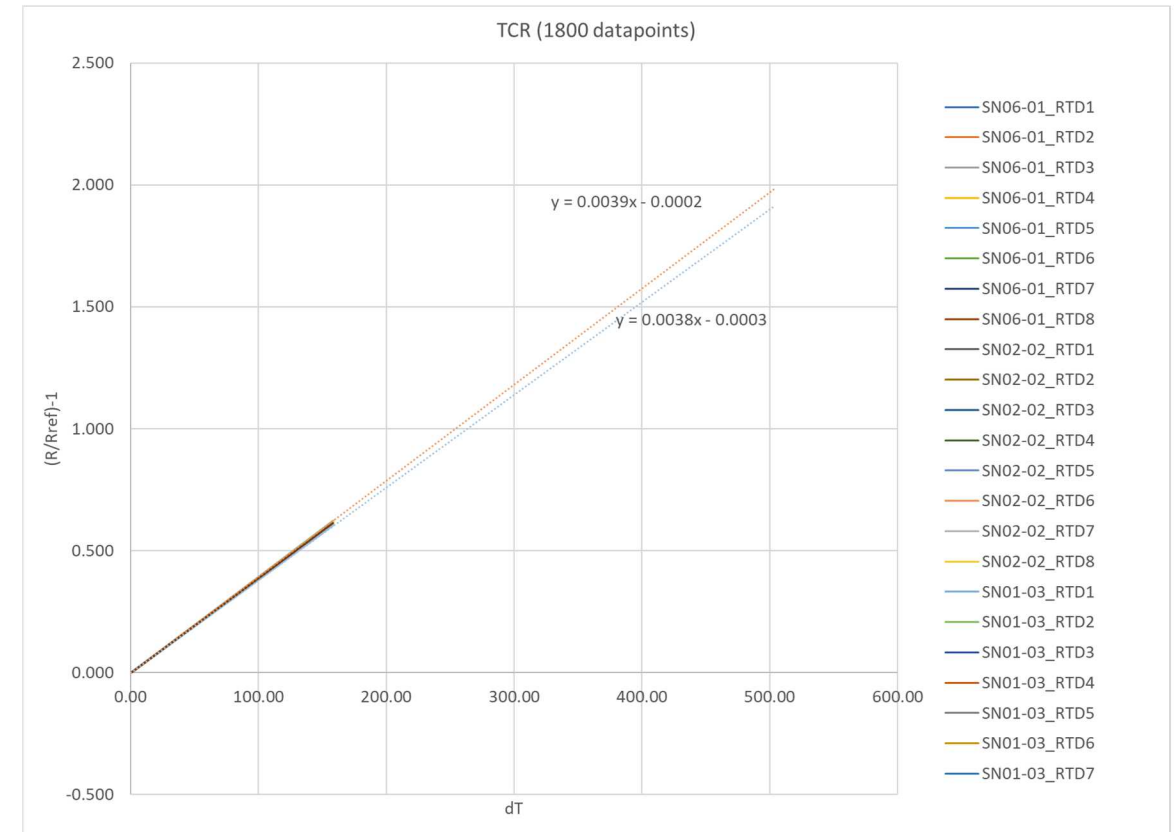
Coefficient of thermal resistance is very consistent between boards and sensors

- Also very close to expected literature value

Still need to quantify expected uncertainty in measured temperature

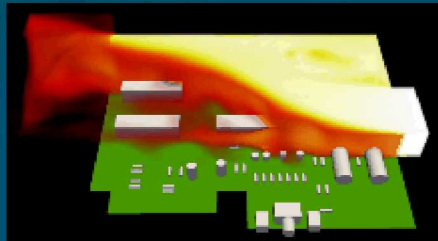
- In earlier calibration it was almost entirely due to uncertainty in CTR
- High-Low difference is 3.6%

Test components (wire insulation) started melting at upper temperature range



Voltage differences in 0-500 °C range are about 80 mV

Model Development Status Update



PRESENTED BY

Tyler Voskuilen

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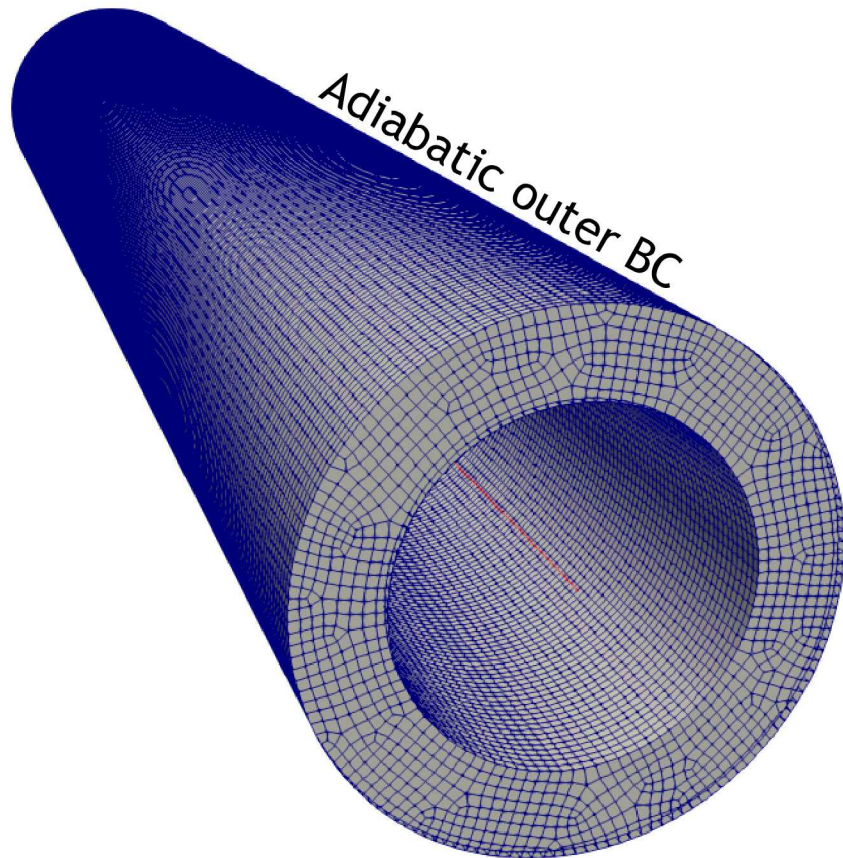
Overview

- Model geometries
- Tier descriptions
- Open questions
- Mini-tube comparisons

Model Geometries

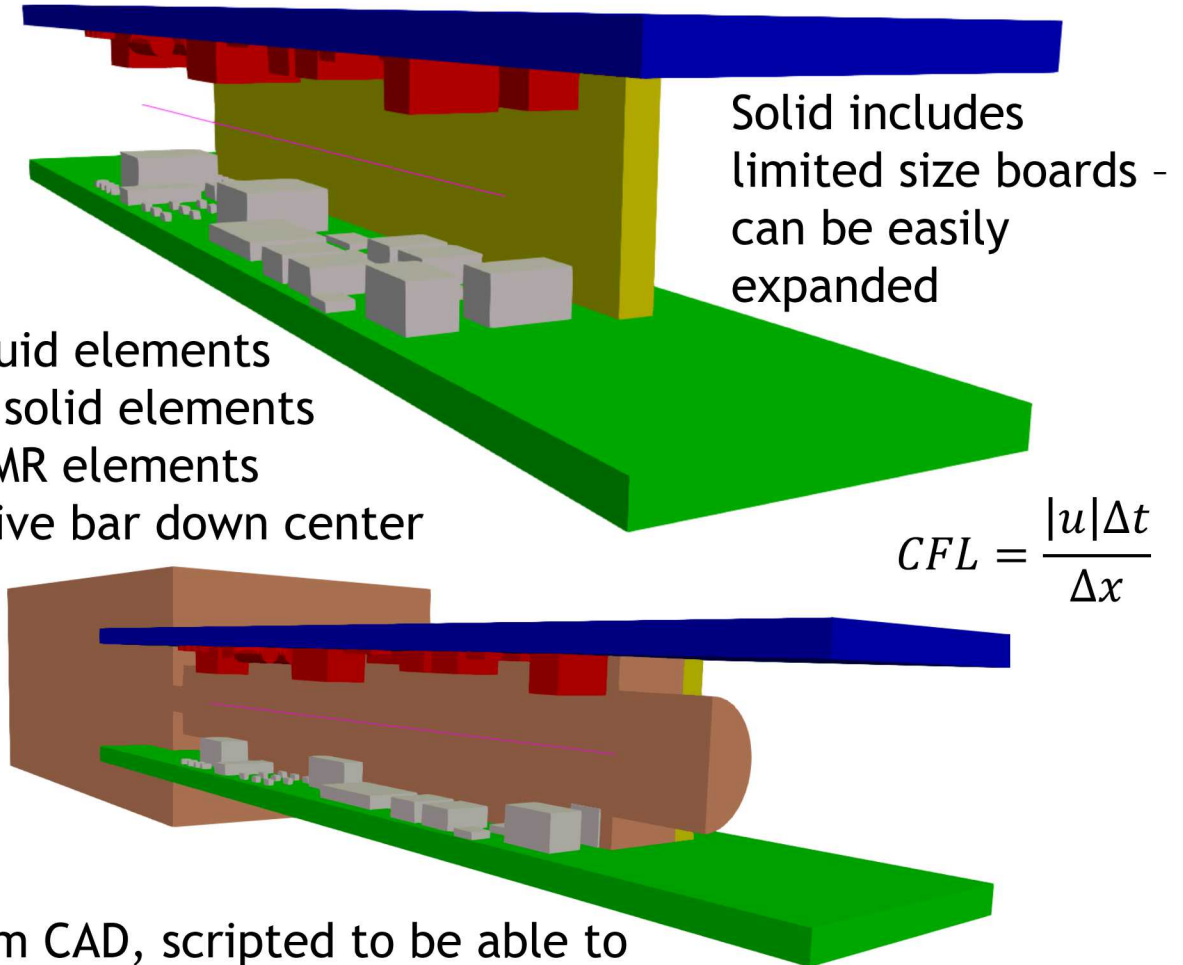
Mini-Tube

310k elements
Advective bar down center



Sub-Box Small

1-8M fluid elements
0.5-1M solid elements
500k PMR elements
Advective bar down center



Built from CAD, scripted to be able to
remove components and remesh easily

Advective Bar

The “Advective bar” (or just “bar”) is a simplified conjugate heat transfer model in Sierra/Aria

The “bar” is a 1D block on which a basic mass and energy balance is solved

The “bar” is coupled to the thermal solve through a user-selected heat transfer correlation that accounts for local property changes (Re, Pr, etc...)

Correlations typically have large uncertainty – especially when applied to reacting depositing flows

Question 1: How well can we match the mini-tube results using an advective bar?

Question 2: How well does an advective bar that matches the mini-tube predict behavior in sub-box small?

Model Tiers (SBS)

Tier 1 (Complete)

PMR

DES Turbulence

3D CHT (Fuego/Aria)

Option for advective bar
(Aria/Aria)

Tier 2 (In Progress)

Thermal decomposition and
charring of board materials

- Changes thermal properties
- Produces CH_4

Gas-phase combustion (EDC)

- Complete ($\text{O}_2 + \text{CH}_4$)
- Torch output relatively low in O_2 (Tiger)

Tier 3 (Planned)

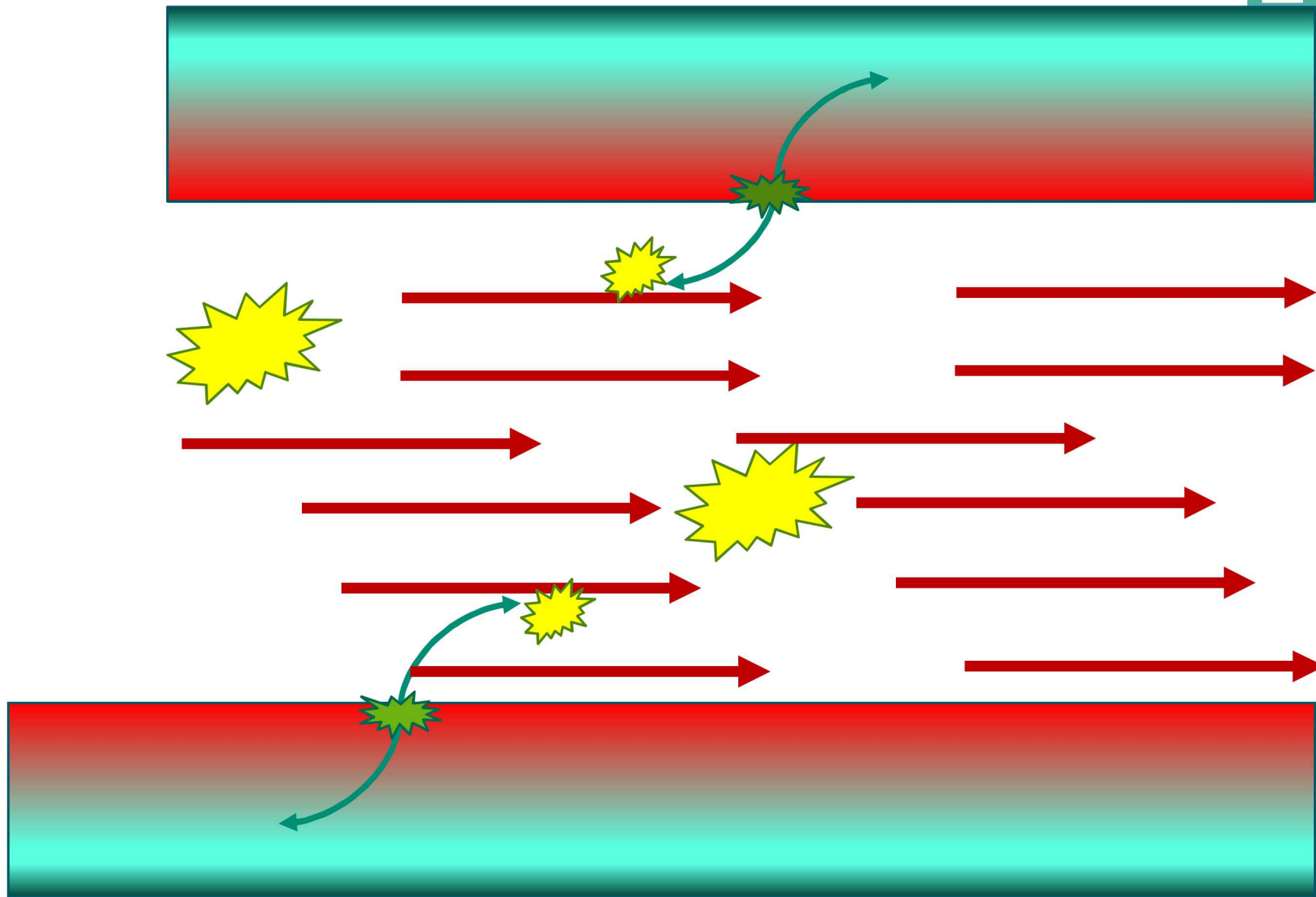
Deposition of KCl on
surfaces

- Deposits latent heat of
vaporization
- Adds insulating layer

Tier 2: Overview

Physics added

- Reacting gas
- Reacting boards
- Outgassing boards



Tier 2: Details

Fluid Domain

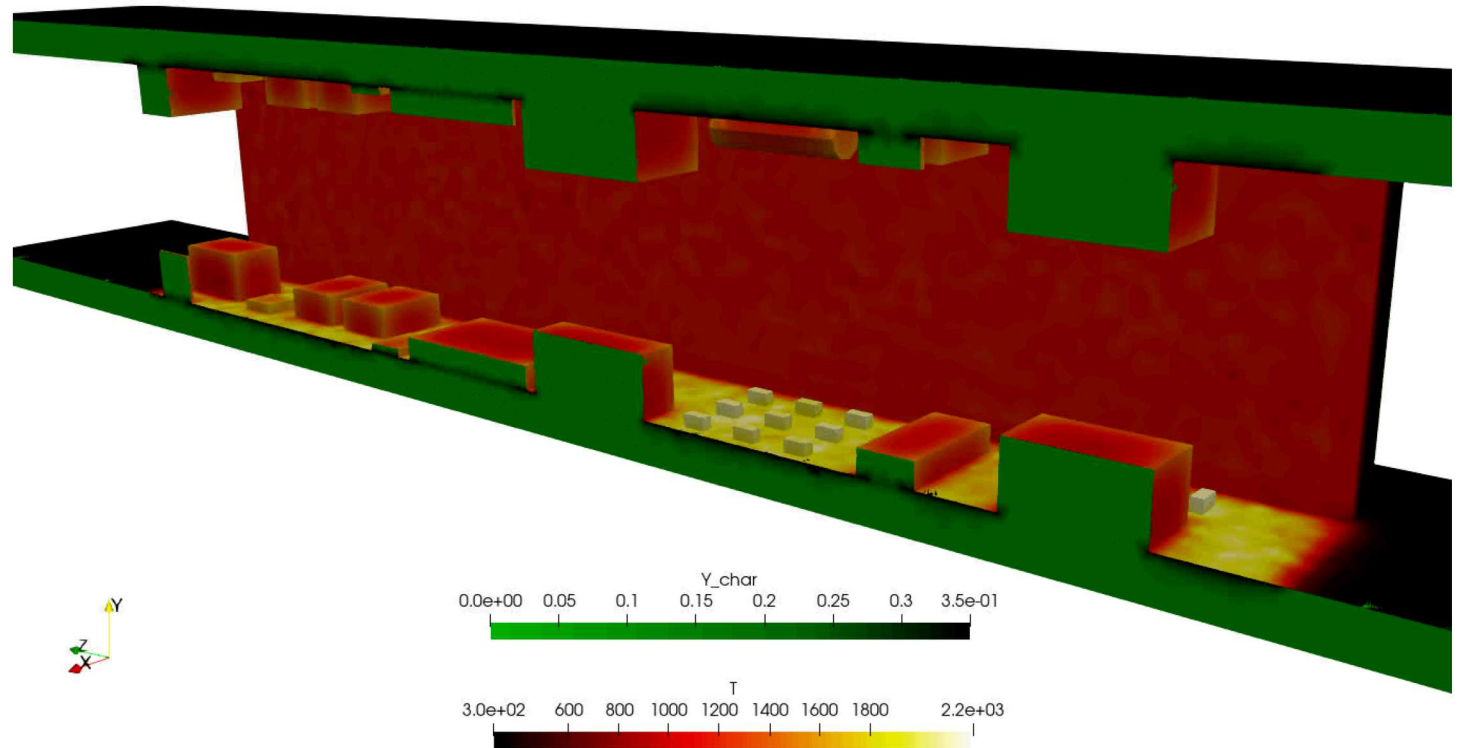
- Magnussen's Eddy Dissipation Concept (EDC)
 - Hydrocarbon + oxygen combustion
 - Turbulent, well mixed gas
 - Integral representation of combustion effects

Solid Domain

- Irreversible chemical reactions
 - Epoxy $\rightarrow 0.5\text{CH}_4 + 0.5\text{Char}$
- Model gas transport through domain
 - diffusion, porous flow

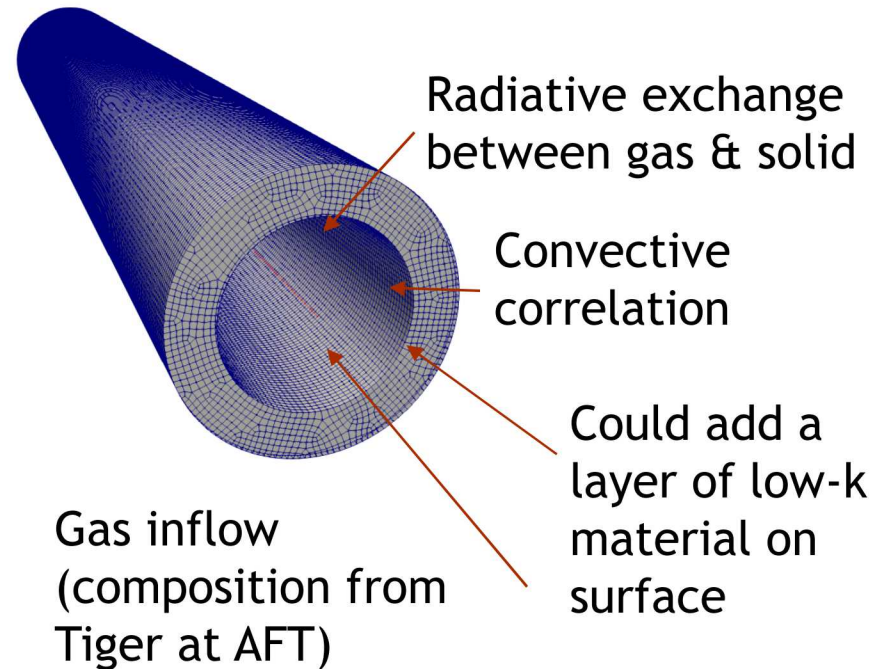
Interface

- 1 or 2 way coupling



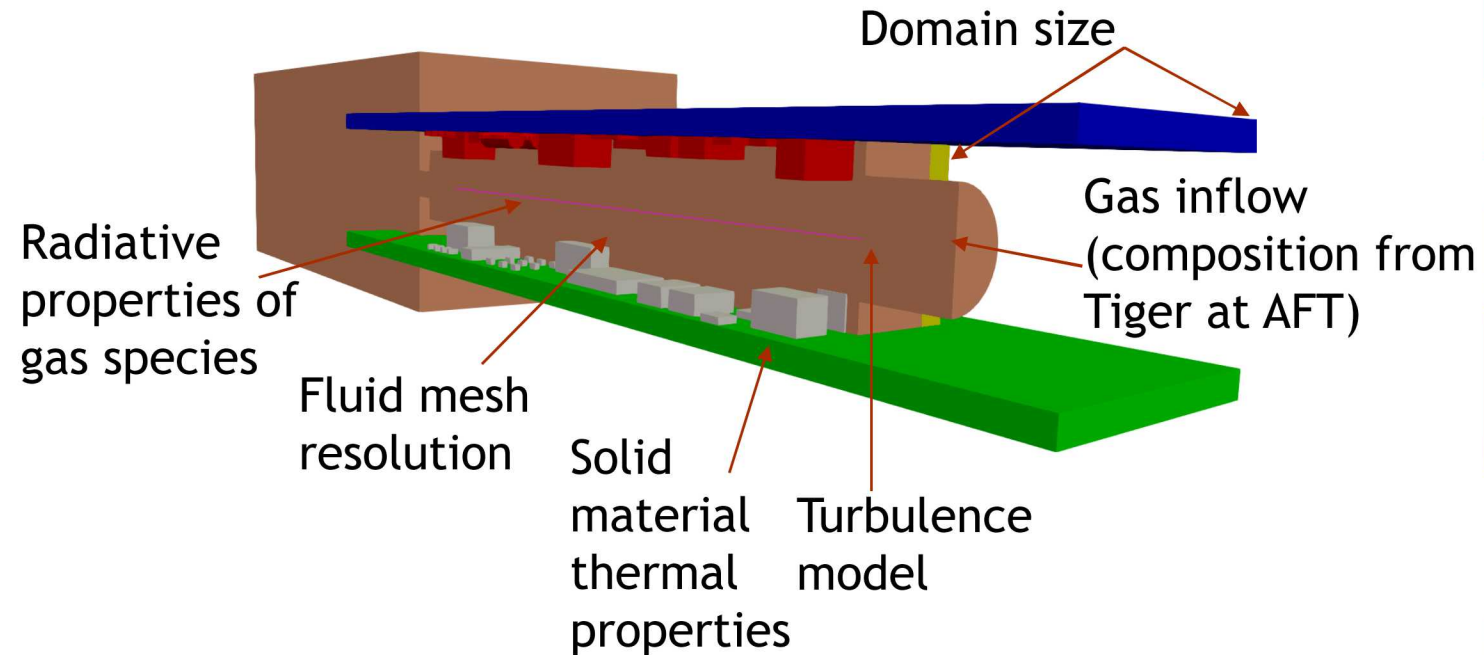
Key Model Inputs & Outputs

Mini-Tube



Inputs

Sub-Box Small



Outputs

- Gas exit temperature
- Tube surface temperatures at TC locations
- Energy added to the tube

- Gas exit temperature
- Pressure drop
- Board temperatures at RTD locations
- Full temperature statistics (avg, min, max)
- Bio burden reduction (% of the volume)

Key Questions

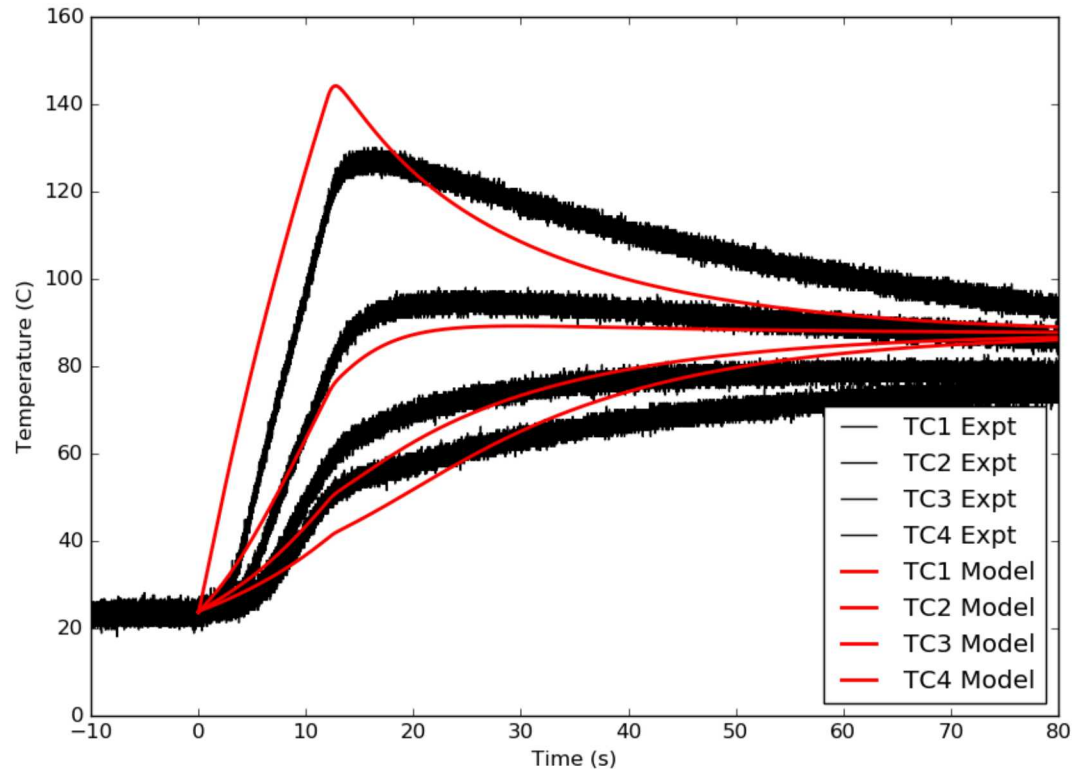
What is the inflow condition (exiting the combustion chamber)?

- Tiger predicts adiabatic flame temperature of 2708 K for this mixture
- Initial tube test showed < 200 °C measured combustion chamber temperature
- Plan is to use the tube data as much as possible to better understand the input conditions

How does the mass flow rate change during the burn?

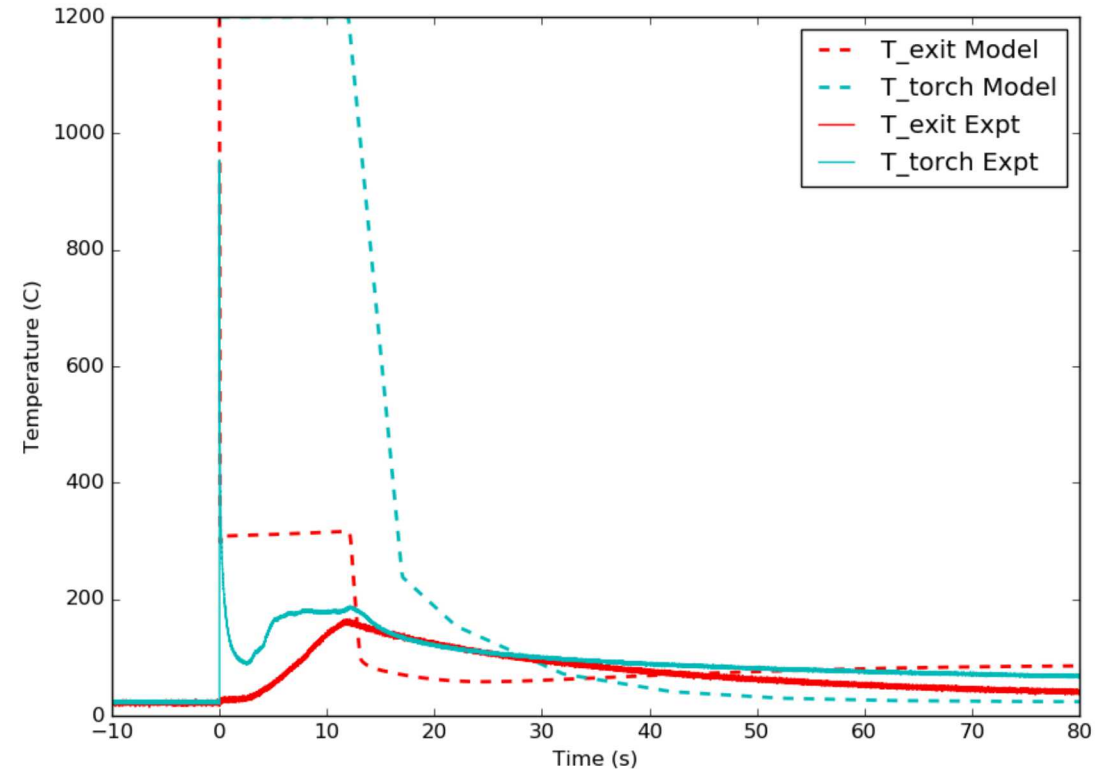
- Could be qualitative from pressure traces and test videos of exhaust and transparent combustion chamber

Preliminary Data (Shot 73)



Adjusted combustion temperature to 1200 °C
(using 2708 K over-predicted T by a lot)

Due to deposition on surfaces?



Low temperatures in both combustion chamber
and exhaust

Long cooldown time?

What size is the exit TC?

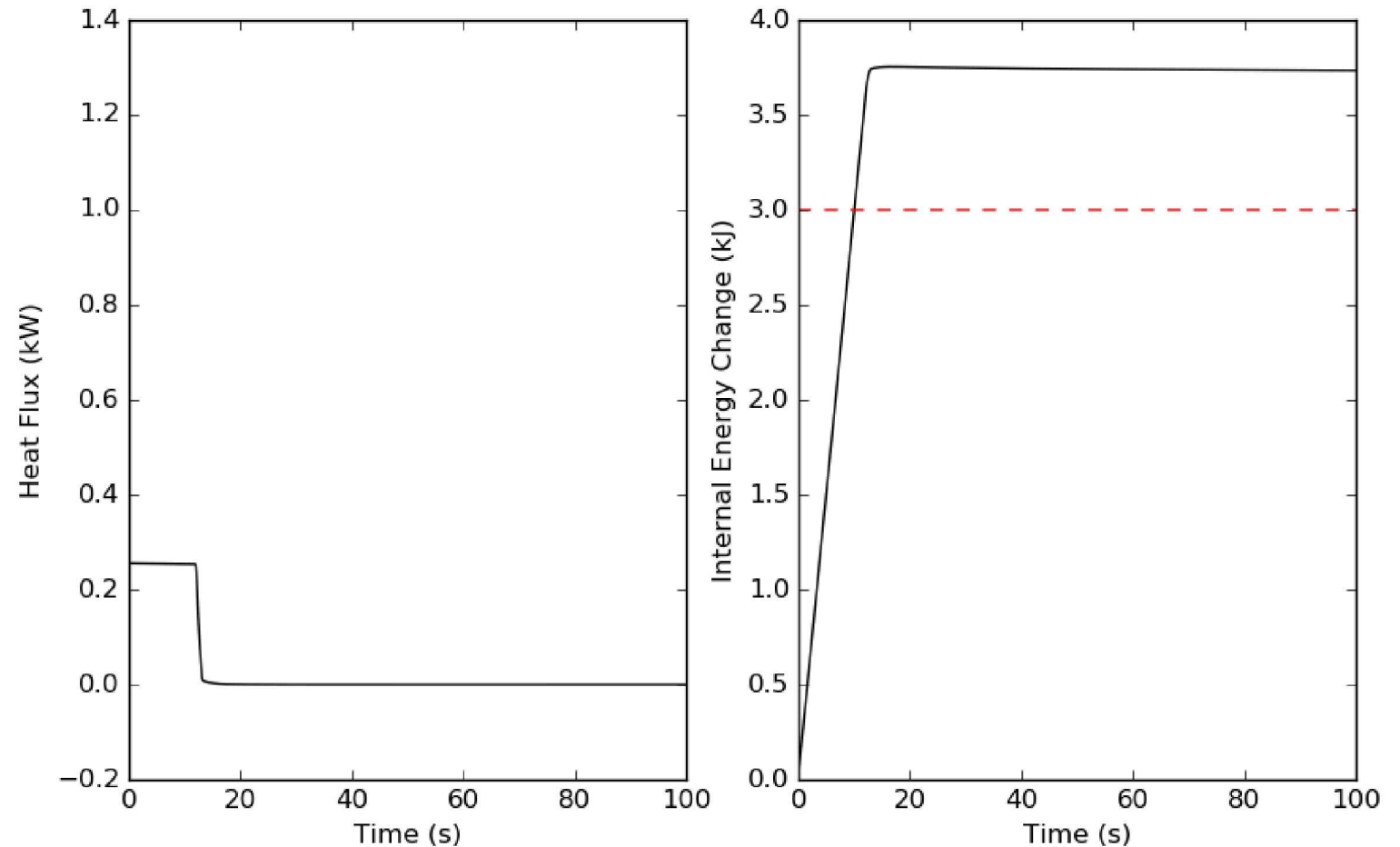
When did the burn really start? After a 2-3 s lag?

Energy Balances

Goal was simply to match approximate final temperatures to calculate energy deposited

Target of 3 kJ was based on 1.5 MJ/kg

Achieved close to 1.9 MJ/kg



Current & Planned Activities

1. Finish Tier 2 development (Phil)
2. Explore parameter space with mini-tube model/test data to better understand the inflow conditions (should we wait for test data with the modified combustion chamber?) (Kevin)
3. Begin Tier 3 development (Tyler)
4. Run SBS Tier 1 with chip configuration planned for first tests (Depends on #2)
5. Run SBS Tier 2 and assess impact of additional physics (Depends on #1 & 2)
6. Run SBS Tier 3 and assess impact of additional physics (Depends on #1, 2, & 3)