



Thermochemical Energy Storage Using Redox-Active Metal Oxides

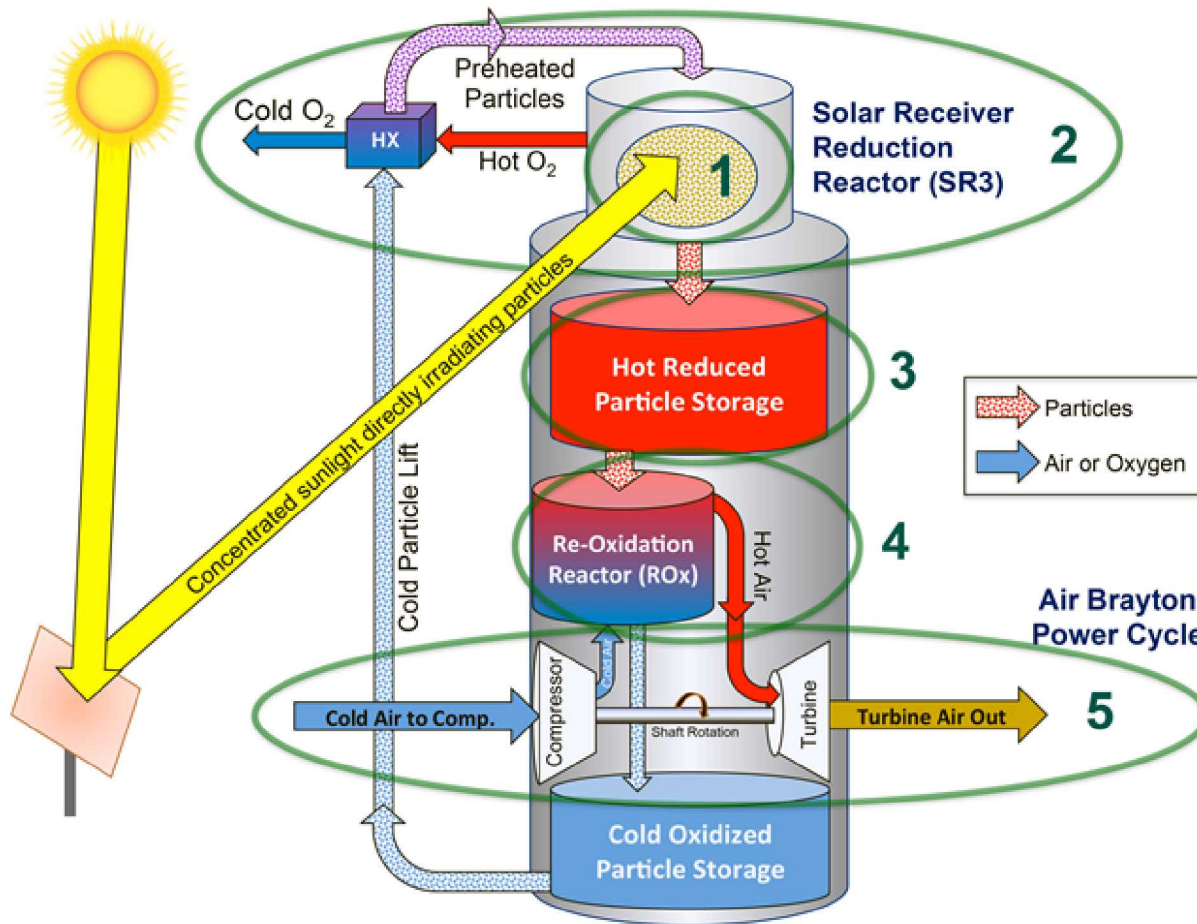


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DRESDEN Workshop

High Performance Reduction/Oxidation Metal Oxides for Thermochemical Energy Storage



1. Materials Enabled Innovation
($\Delta H_{\text{total}} \geq 1500 \text{ kJ/kg}$)

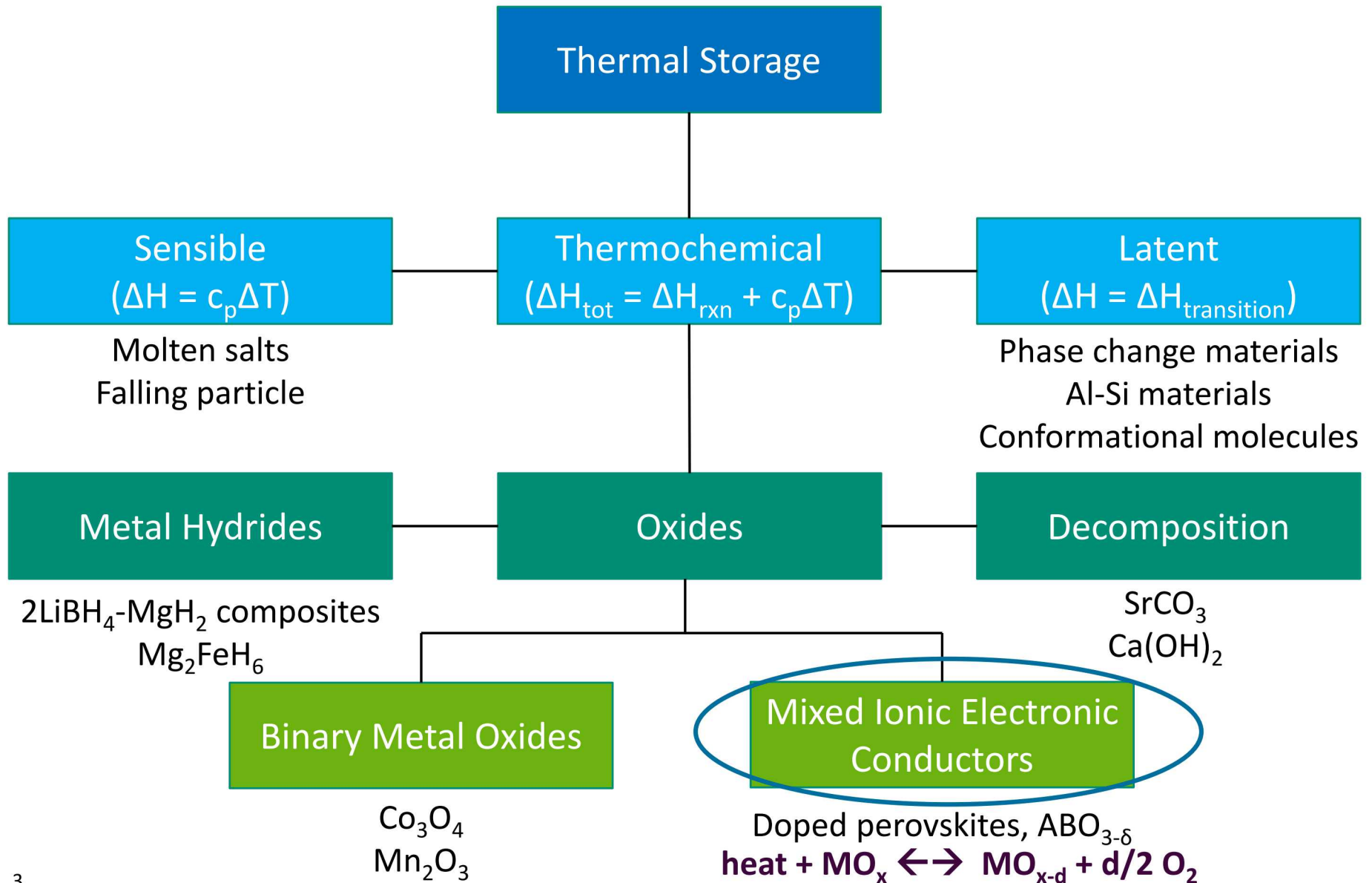
2. Solar Receiver Reduction Reactor

3. Particle Storage at $T > 1000 \text{ }^{\circ}\text{C}$

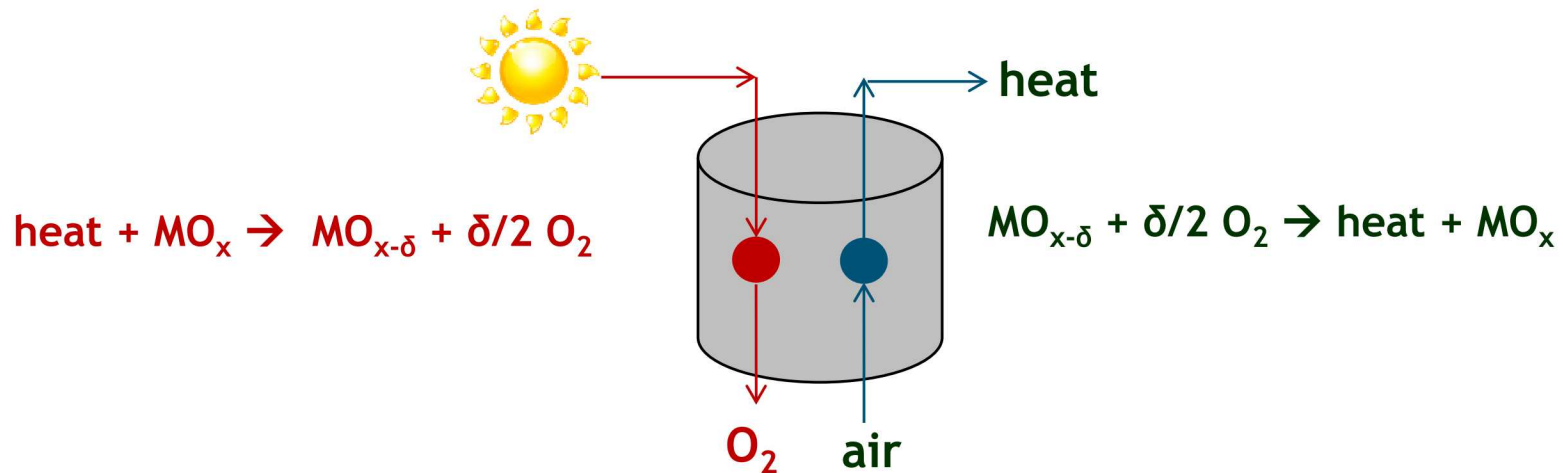
4. Pressurized oxidation reactor Air acts as reactant and heat transfer fluid. Open cycle – no gas storage.

5. High Temp/High Efficiency Air Brayton Power Cycle.

Thermal Storage in CSP

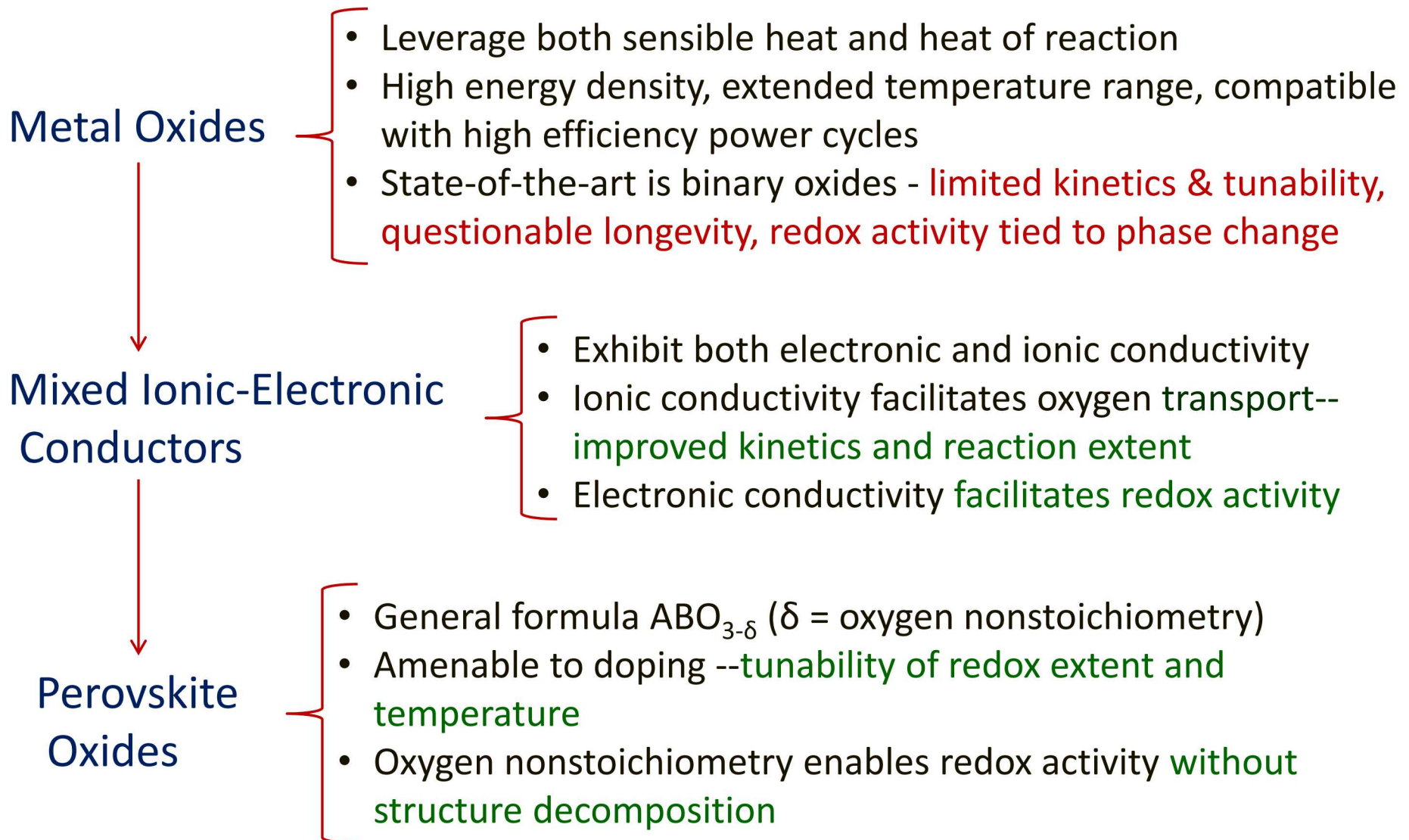


Metal oxides are ideal materials for storage in high temperature cycles



Advantages of Metal Oxides (MO):

- Open or closed configurations
- Air can act as both the reactant and heat transfer fluid
- Environmentally benign
- No catalyst necessary
- No compression required for storage
- Amenable to multiple scales and temperature ranges

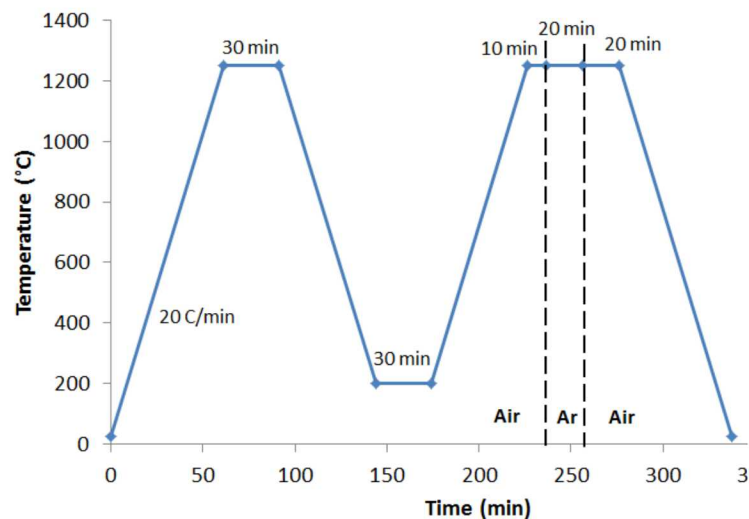


Materials Screening Effort

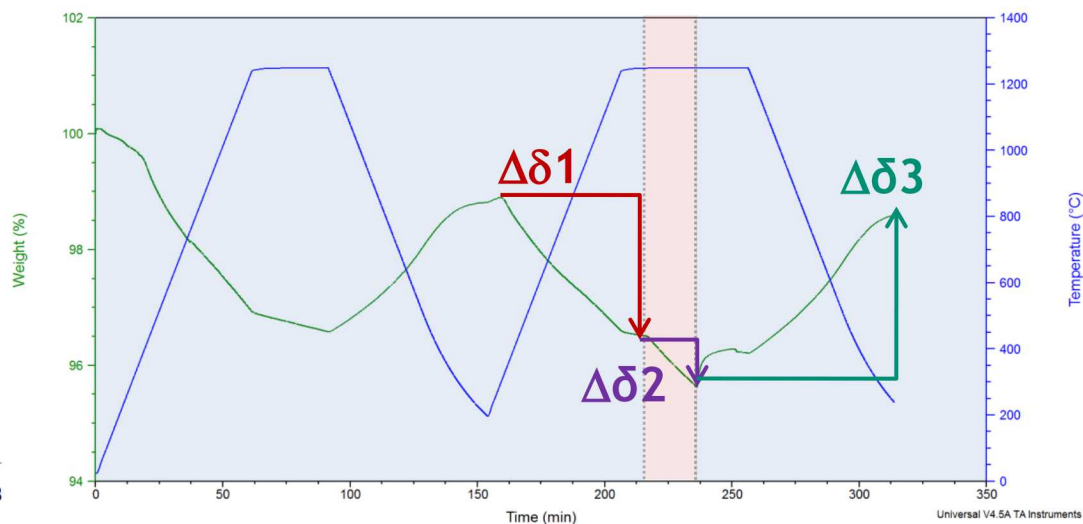


- ❑ Build upon known redox-active perovskites, e.g., doped $\text{La}_x\text{Sr}_{1-x}\text{MnO}_{3-\delta}$ (“LSM”)
- ❑ Tune properties via A- and B-site cation substitution
 - A = K, Ba, La Sr; B = Fe, Co, Mn
- ❑ X-ray diffraction (XRD) to determine crystal structure and identify impurities
- ❑ Initial non-equilibrium thermogravimetric analysis (TGA) used to determine potential redox activity and reduction onset temperature

Mass change measured as a function of temperature and pO_2



Pre-screen method



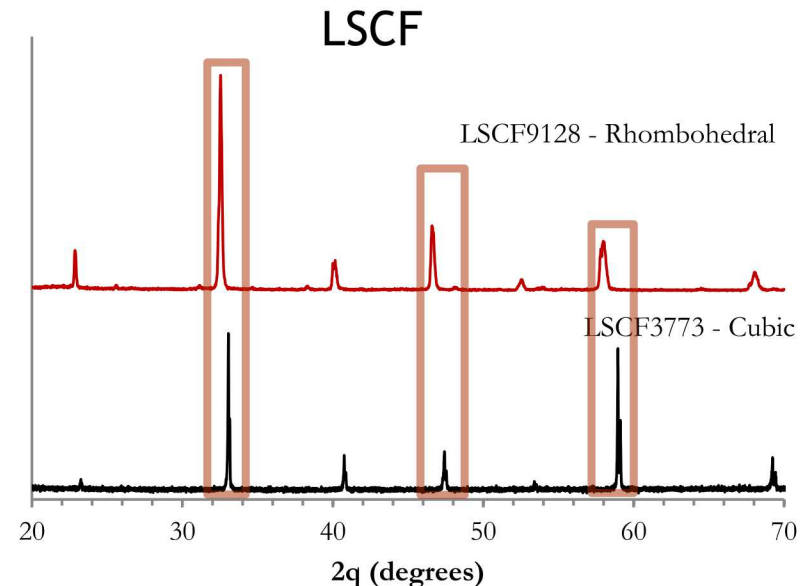
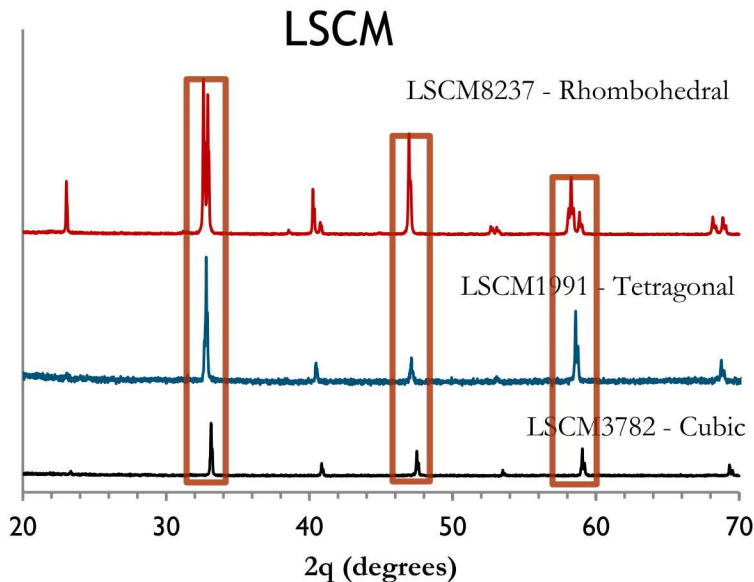
Example TGA

Doped LaCoO₃

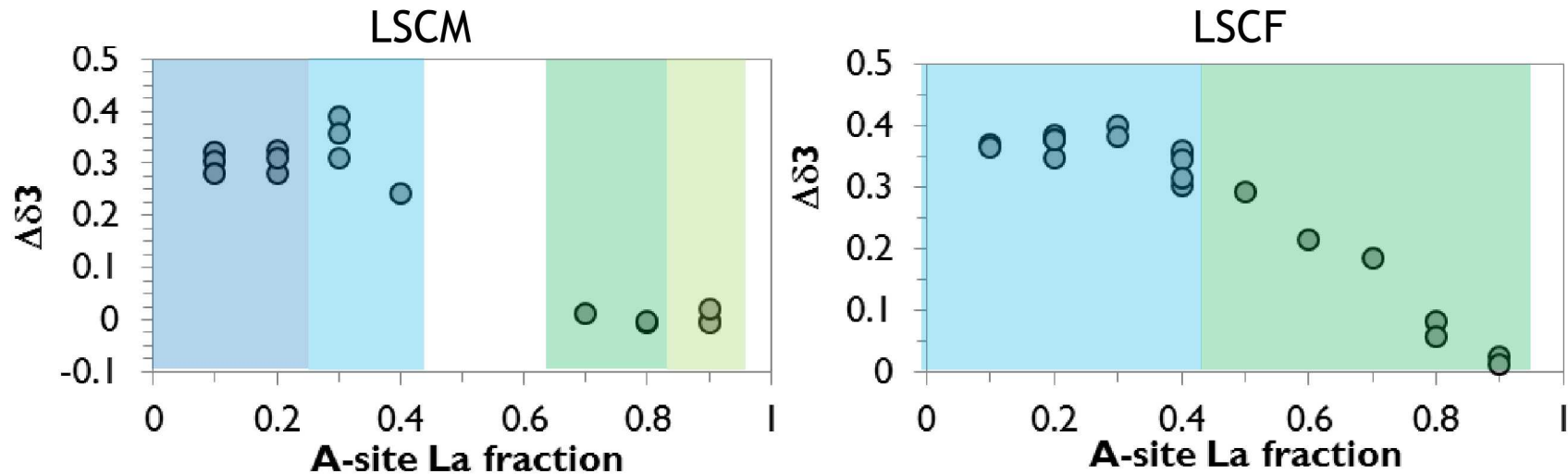


$\text{La}_x\text{Sr}_{1-x}\text{Co}_y\text{Mn}_{1-y}\text{O}_{3-\delta}$ (LSCM) and $\text{La}_x\text{Sr}_{1-x}\text{Co}_y\text{Fe}_{1-y}$ (LSCF)

- Known redox-active perovskite materials
- Large solid solubility range
- Crystallize in several perovskite-related space groups (very slight distortions)
- In general: more symmetric space groups show higher redox capacities



A-site (La) Substitution



Tetragonal

Cubic

Rhombohedral

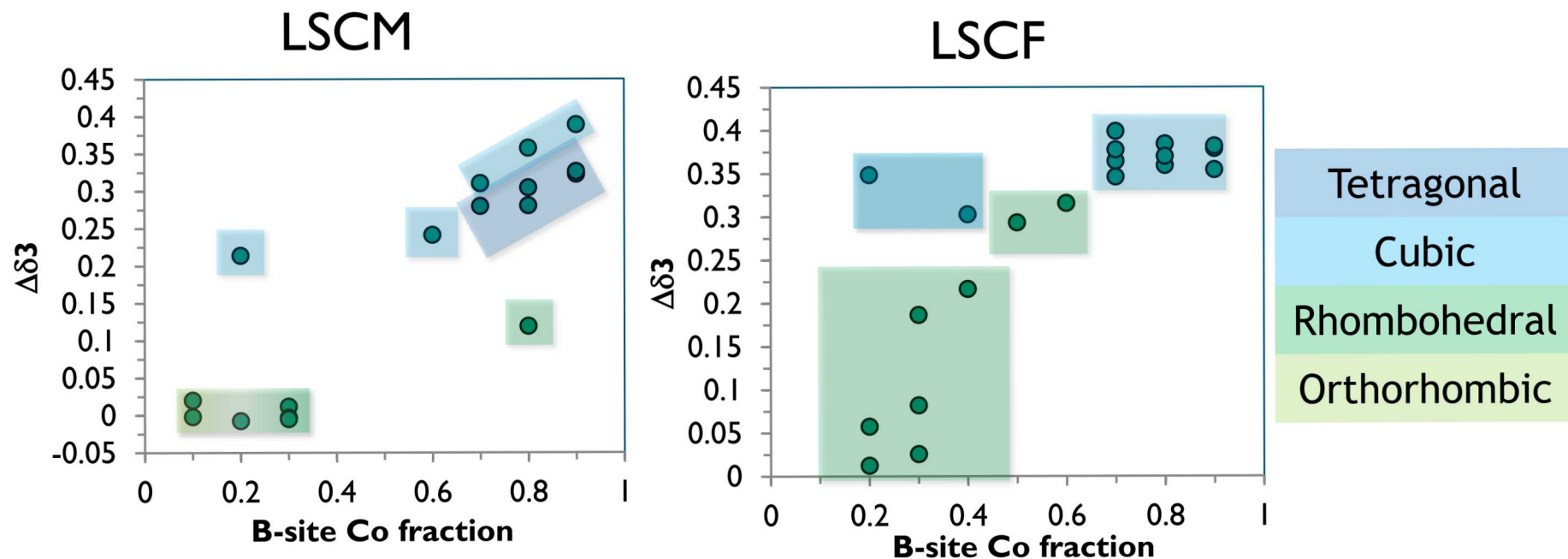
Orthorhombic

- ❑ Tetragonal and cubic structures are most redox active
- ❑ Lower [La] results in more symmetric space groups.
- ❑ High [La] produces less symmetric space groups.
- ❑ Redox activity decreases with increasing lattice distortion
- ❑ In both families redox seems to peak at [La] = 0.3 (cubic)

B-site (Co) Substitution



- ❑ Cobalt content has a weak correlation to redox activity
 - Increased cobalt content generally increases Δd
 - Crystal structure is not a strong function of Co content



High-Resolution Equilibrium TGA

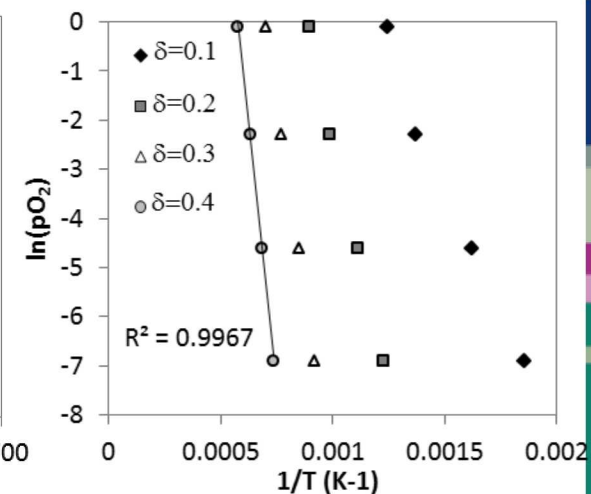
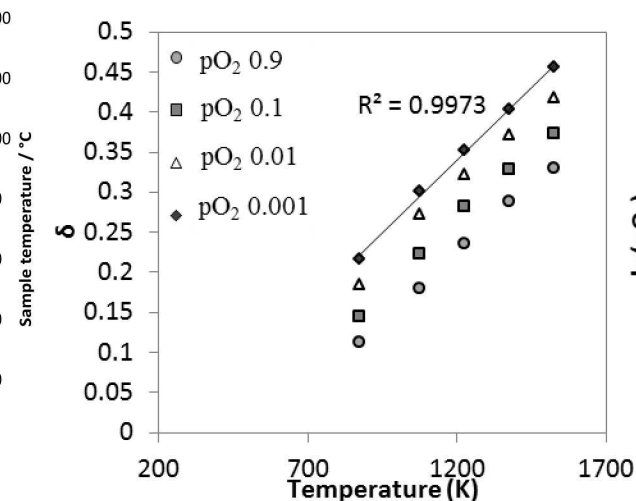
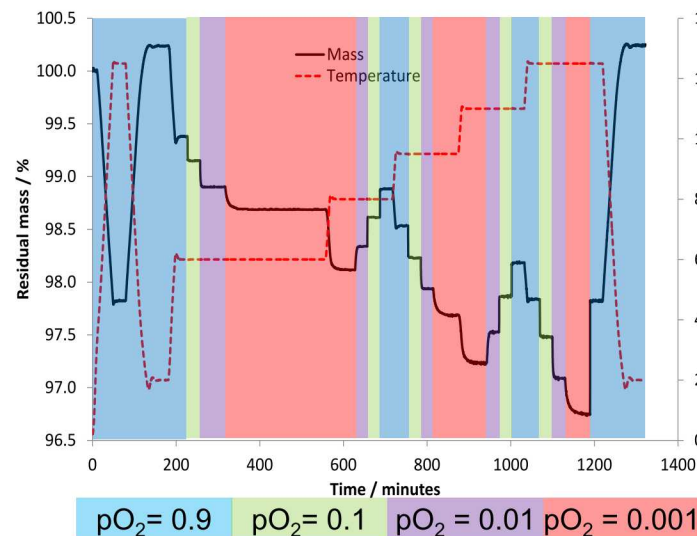


- Used to estimate thermodynamic parameters
- Isothermal holds at 600, 800, 950, 1100, and 1250 °C; pO₂ varied at each temperature and held until equilibrium

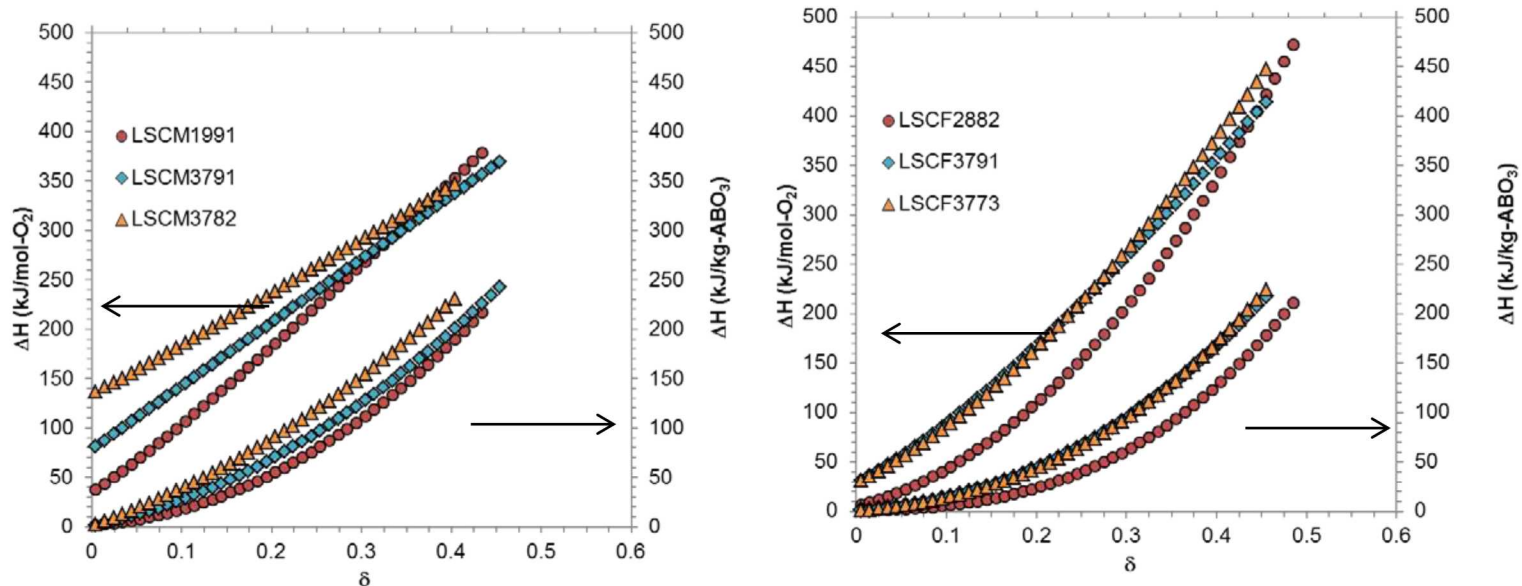
- Thermodynamic parameters extracted by van't Hoff approach:

$$\ln(pO_2) = 2 \frac{-\Delta G_{rxn}}{RT} = 2 \left(\frac{1}{T} \cdot \frac{-\Delta H_{rxn}}{R} + \frac{\Delta S_{rxn}}{R} \right)$$

- Enthalpy determined by slope, entropy by intercept for each value of δ



- Partial molar: describes energy to remove a mole of O_2 at a specific δ
- Enthalpies must be integrated over δ to describe continuous reaction by series of discrete reactions



Material	Reduction onset (°C)	Maximum δ	Enthalpy at $\delta_{\max}$ (kJ/kg)
LSCM1991	432	0.434	216
LSCM3791	343	0.460	242
LSCM3782	359	0.412	236
LSCF2882	357	0.486	212
LSCF3791	352	0.461	223
LSCF3773	348	0.455	223

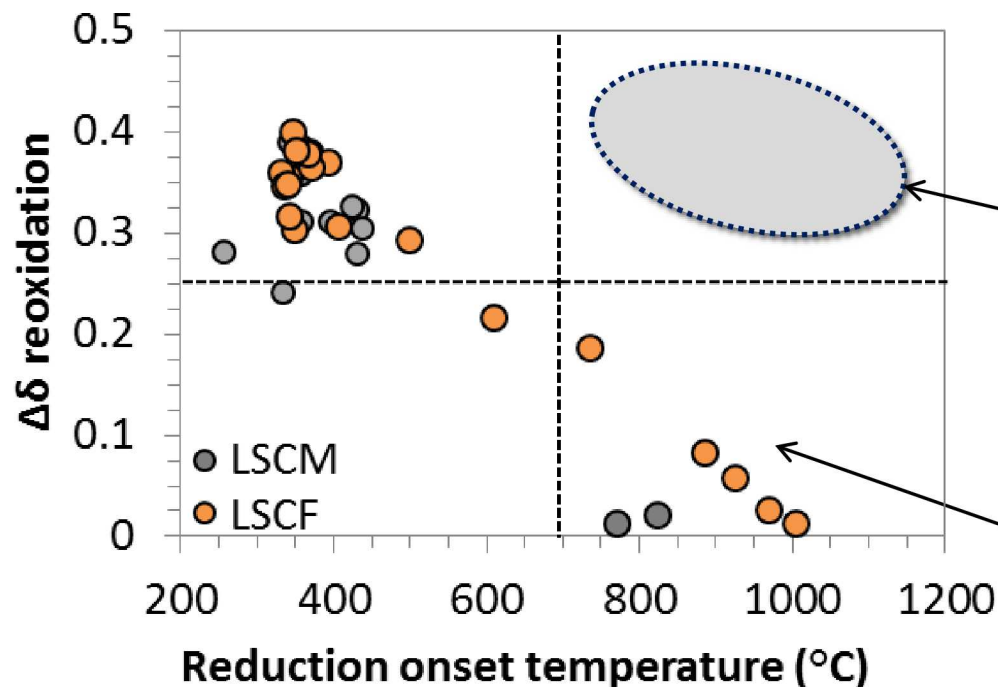
Increasing Reaction Enthalpy



□ $\Delta G_{\text{red}} = \Delta H_{\text{red}} - T\Delta S_{\text{red}}$

□ $\Delta G_{\text{red}} = 0$ is the onset of reduction (equilibrium)

- Assuming entropy term is similar between materials (i.e., constant), a change in reduction enthalpy necessitates a change in reduction temperature



Ideal materials show a favorable balance of increased reduction onset temperature without large decrease in reduction capacity. **New compositions focus on materials in this window.**

In the LSCX system, materials with high reduction temperatures had low redox capacity ($\delta < 0.25$).

Doped $\text{CaMn}_{1-y}\text{B}_y\text{O}_{3-\delta}$ Perovskites

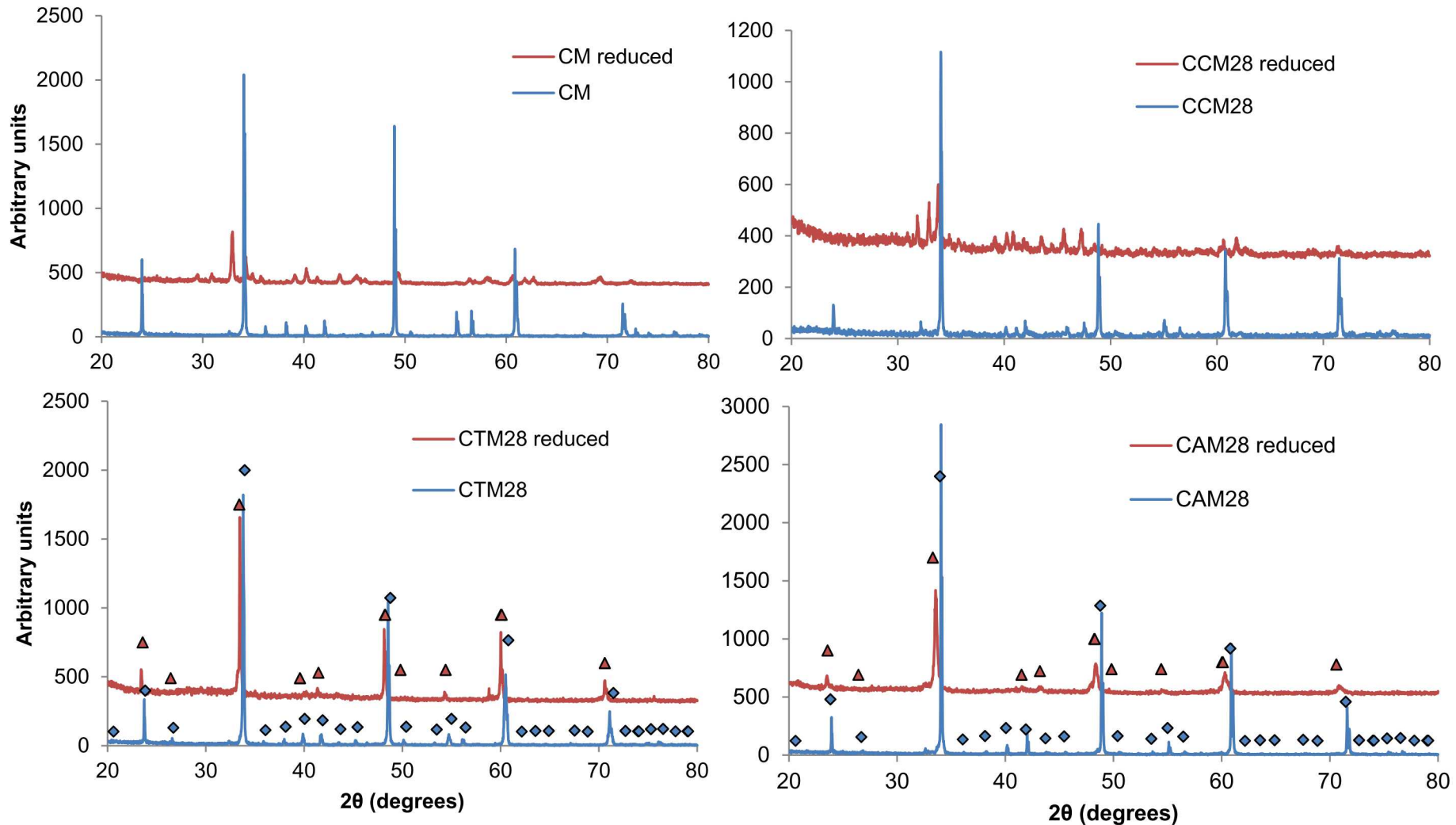


- ❑ Ca is a +2 element, forcing the B-site, e.g. Mn, to adopt a higher oxidation state (+4)
- ❑ Ca as the main element in the A-site lowers the molecular weight dramatically (Ca = 40.078 g/mol)
- ❑ Ca more abundant and less expensive than Sr or La
- ❑ Calcium-based perovskites reduce at high temperatures,
 - Higher reduction temperatures indicative of stronger M-O bonds, resulting in increased partial molar reduction enthalpies
- ❑ T_{red} of CaMnO_3 = 875 °C (vs. 432 °C for LSCM1991)
 - However, decomposes under reducing conditions
 - Doping CMO can help stabilize the structure

Stability Under Reducing Conditions



- CCM28 and CM decompose under 1000 °C Ar anneal
- CTM28 and CAM28 convert from orthorhombic (blue) to tetragonal (red)

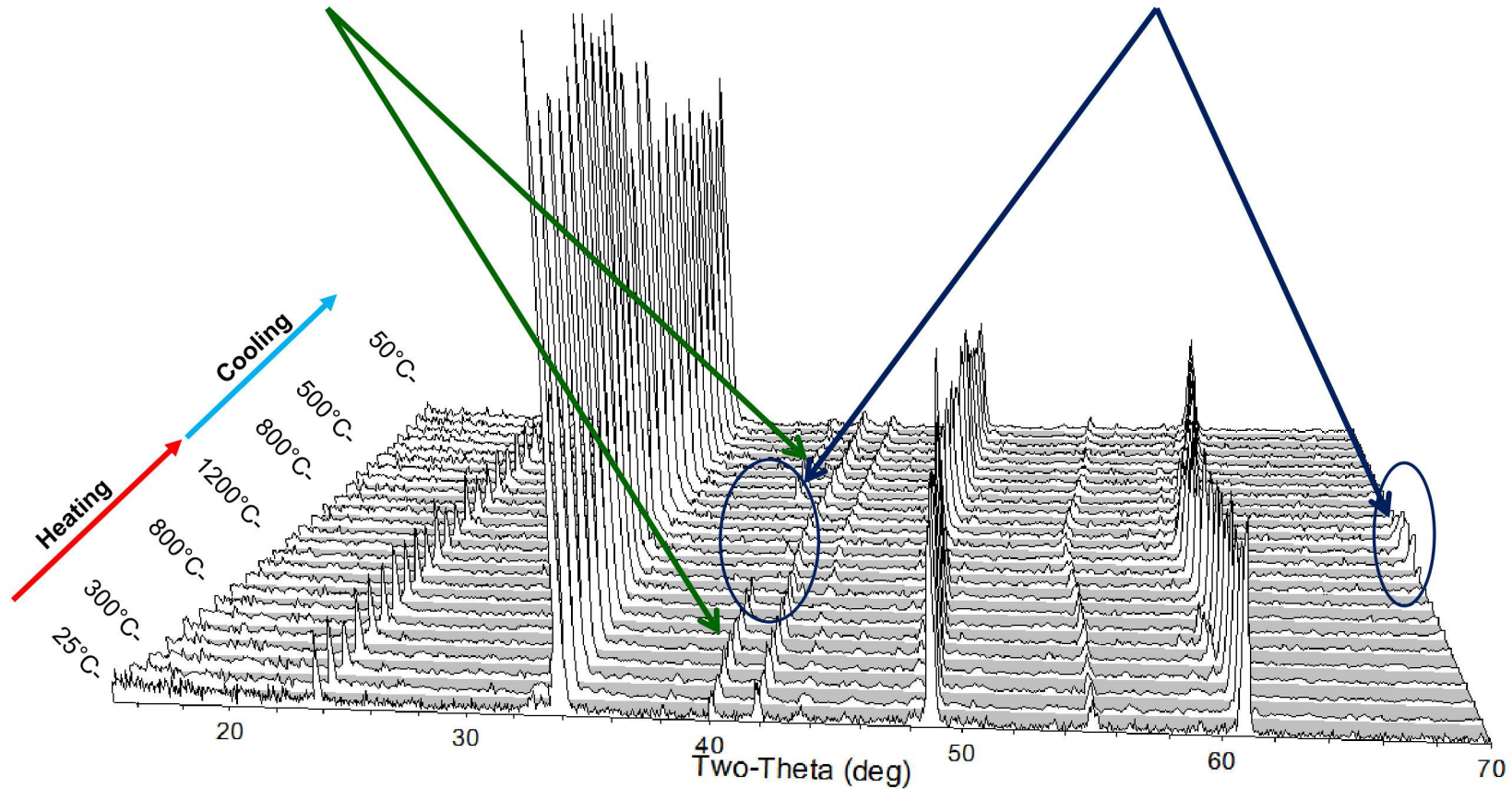


CAM28 In-situ XRD



Indicators of phase transition from Orthorhombic to Cubic-like phase at High Temperature (1000 °C to 1200 °C)

Orthorhombic Phase



HT XRD results for: CAM28 low_pO2

Total Storage Potential



$$\Delta H_{\text{tot}} = \Delta H_{\text{rxn}} + C_p \Delta T$$

- Latent heat assumes pO_2 swing of 0.001 to 0.9
- Sensible heat assumes $C_p = 15R$, $T_L = 200$ °C

LSCM379

Temperature (°C)	Sensible (kJ/kg)	Latent (kJ/kg)	Total (kJ/kg)
1100	536	192	728
1200	595	225	820
1350*	684	289*	973

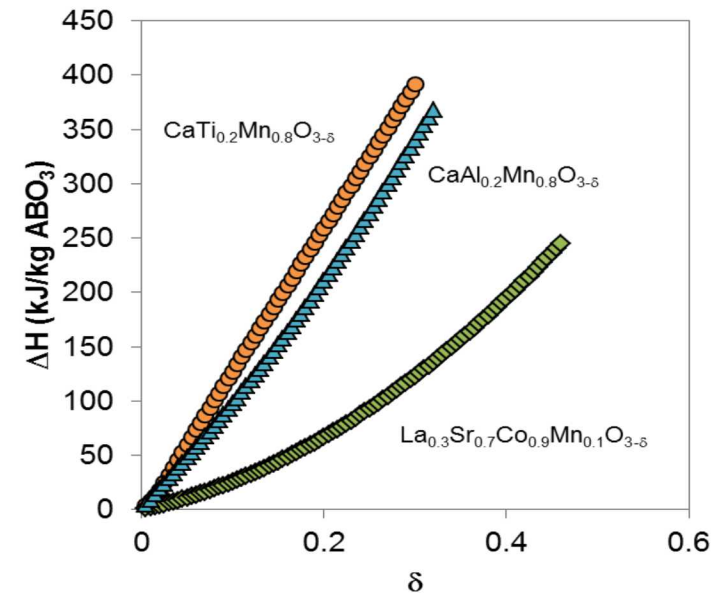
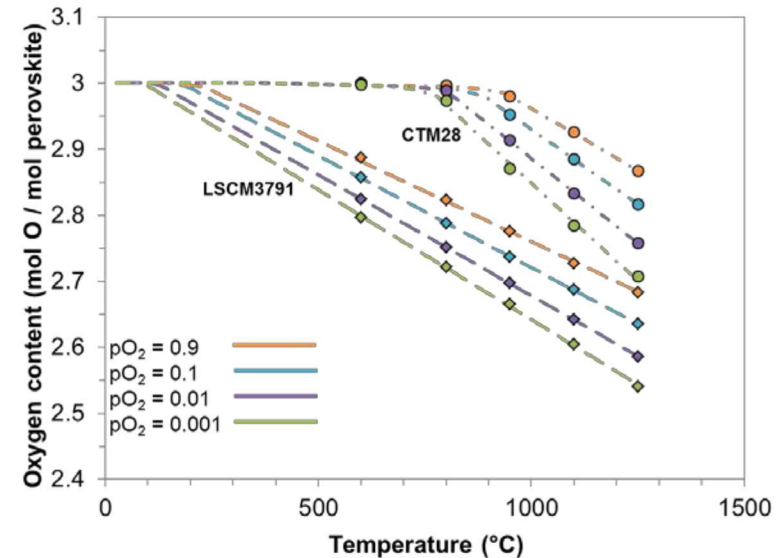
CTM2

Temperature (°C)	Sensible (kJ/kg)	Latent (kJ/kg)	Total (kJ/kg)
1100	793	290	1083
1200	881	362	1243
1350*	1013	481*	1494

CAM28

Temperature (°C)	Sensible (kJ/kg)	Latent (kJ/kg)	Total (kJ/kg)
1100	826	293	1119
1200	918	351	1269
1350*	1056	450*	1506

* Values at 1350 °C are extrapolated from δ vs T data



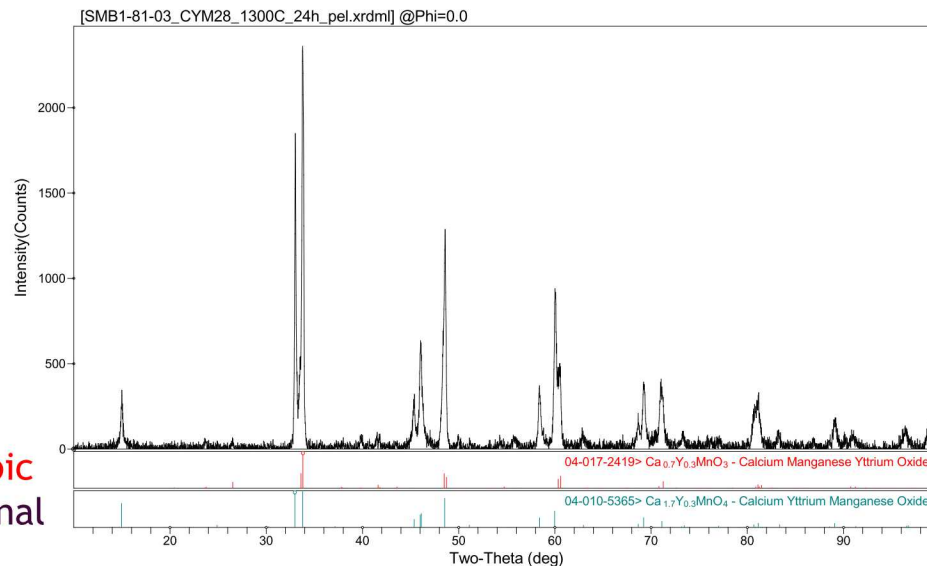
A-Site Doping in CaMnO_3

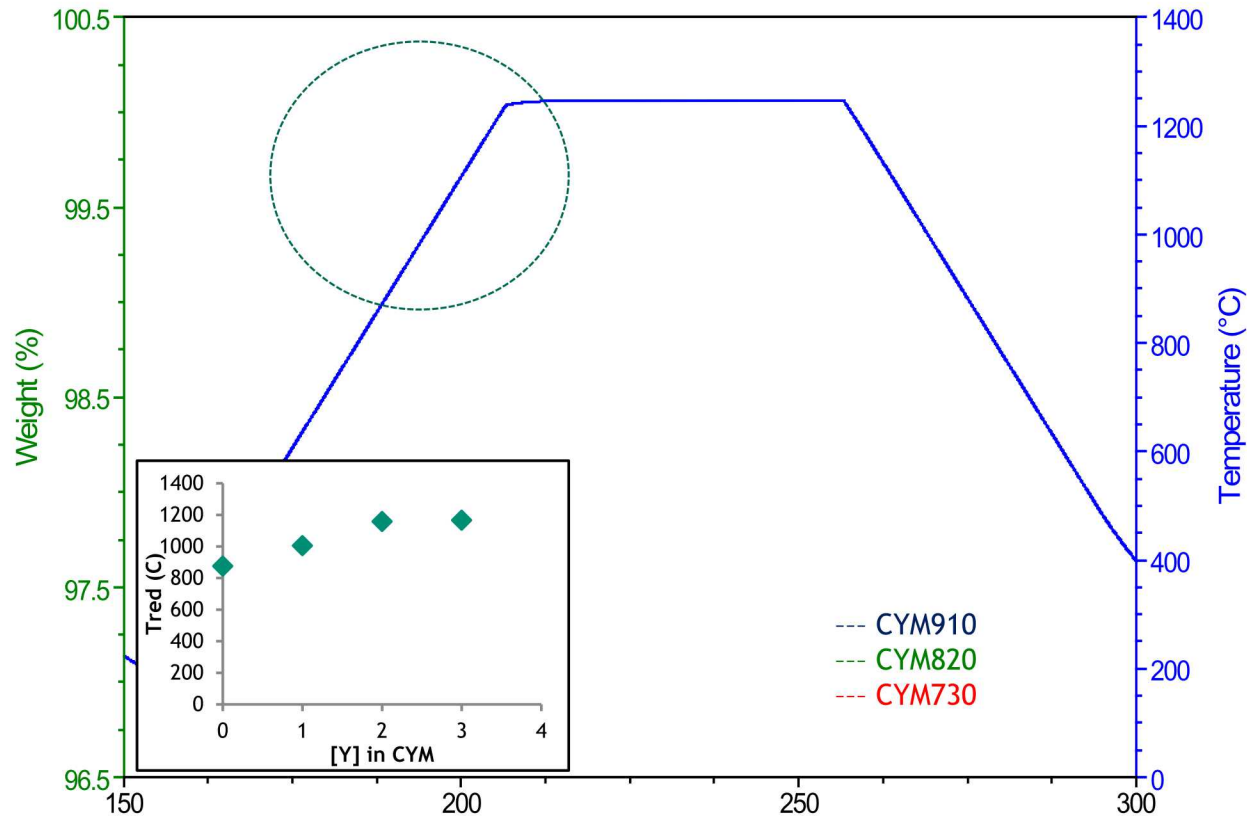


CYM28

- ❑ Analogue of CAM28
- ❑ Large increase of T_{red} - 1022 °C in air
- ❑ Not single phase
- ❑ Poor redox capacity
- ❑ Y seems to substitute on the A-site (for Ca) rather than on the B-site
 - Increase in T_{red} observed in other A-site doped CaMnO_3 compositions
 - Can A-site doping result in an increased T_{red} while maintaining the higher redox properties of the parent compound?

$\text{Ca}_{0.7}\text{Y}_{0.3}\text{MnO}_3$ orthorhombic
 $\text{Ca}_{1.7}\text{Y}_{0.3}\text{MnO}_4$ tetragonal



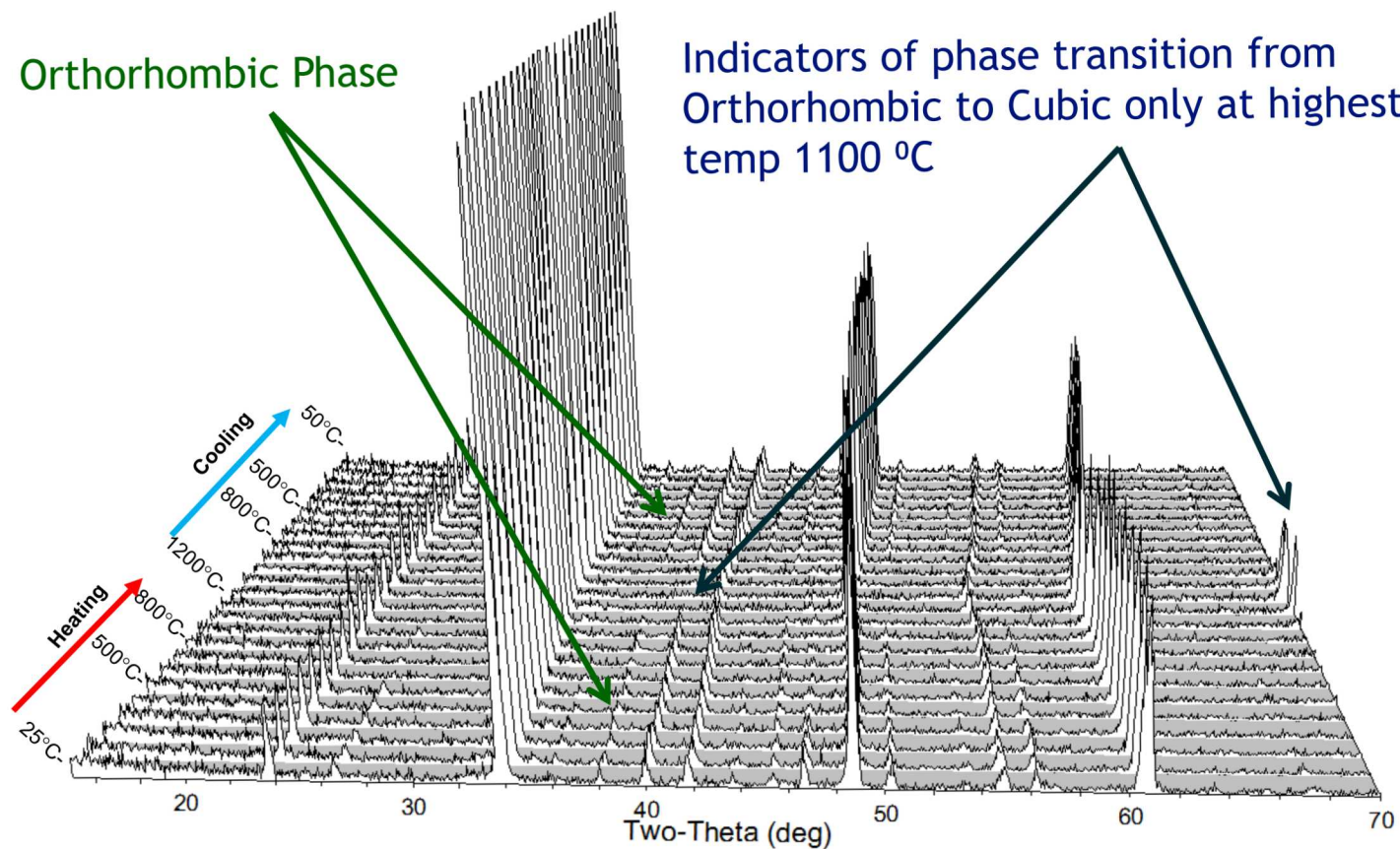


- ❑ T_{red} increases with increasing [Y]
- ❑ Corresponding δ decreases with increasing [Y]
- ❑ Balance between T_{red} and reduction extent (δ)
- ❑ At what point does T_{red} become too high?

In-situ XRD CYM910

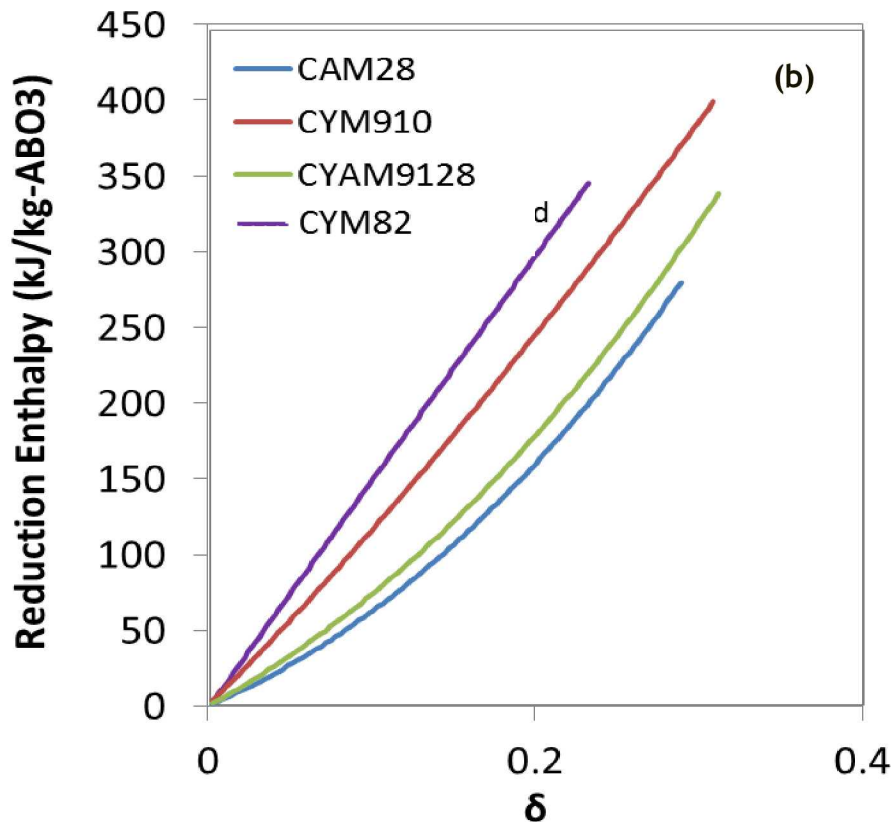


- ❑ Orthorhombic → Cubic-like transition also observed, but at higher temperature than CAM28
- ❑ Consistent with higher-temperature exotherm and T_{red}



In-situ X-ray diffraction of CYM910 under $pO_2 = 500$ ppm

Enthalpy of Y-doped $\text{CaMnO}_{3-\delta}$



- Y-doping improves enthalpy over CAM28
- CYM910 $\Delta H \sim 400$ kJ/kg
- Potential of higher enthalpy with increasing [Y] if effective δ can be increased
- Tradeoffs between higher enthalpy and costs of [Y] must be determined

While T_{red} eventually becomes impractical, insights gleaned from these trends can aid in design of future materials with tunable enthalpies and reduction temperatures

Conclusions



- ❑ Initial LSCX investigation provided insight on structural/thermal properties of TCES perovskites
 - Promising ΔH_{total} values achieved, but reduction extent is adequate, but reaction enthalpy falls short of 1500 kJ/kg goal
- ❑ Reduction onset temperature (T_{red}) was identified as a key indicator of ΔH_{rxn}
- ❑ CaMnO_3 displays high T_{red} but decomposes under reducing conditions
- ❑ B-site doping with non-labile cations (Al, Ti) mitigates decomposition while maintaining redox properties
 - ΔH_{total} approaching 1500 kJ/kg
 - Increase in reaction enthalpy of over 50% compared to LSXM
 - To our knowledge these materials outperform any reported oxide TCES material operating above 1000 °C
- ❑ A-site doping with Y further increases T_{red}
 - Sacrifice redox extent
 - What is the ideal balance between T_{red} and δ ?
- ❑ Judicious choice of A- and B- sited dopants in CaMnO_3 can result in effective TCES materials across a wide range of operating parameters

Acknowledgements



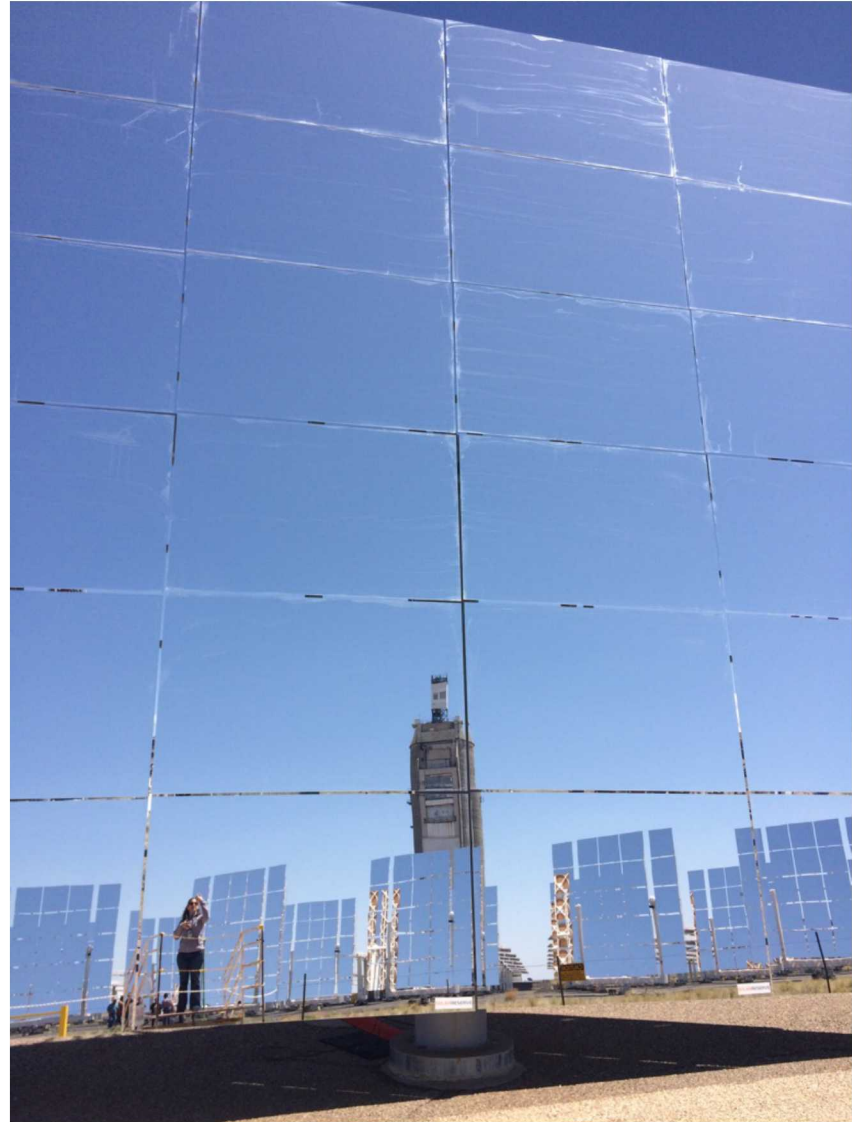
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Thank You

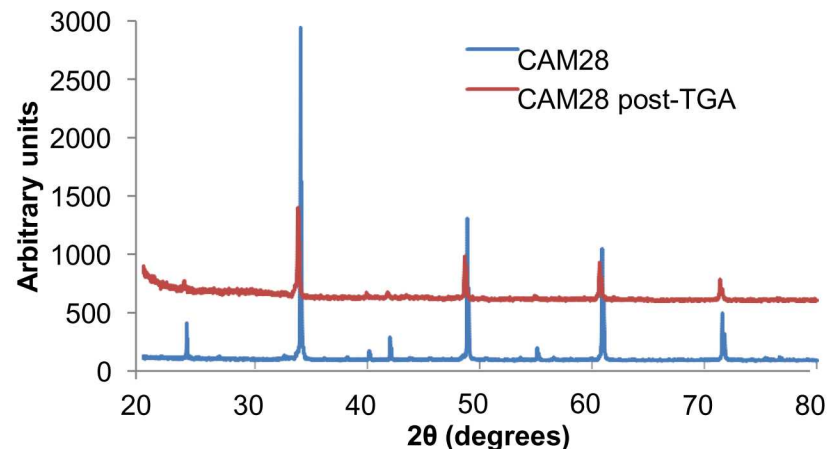
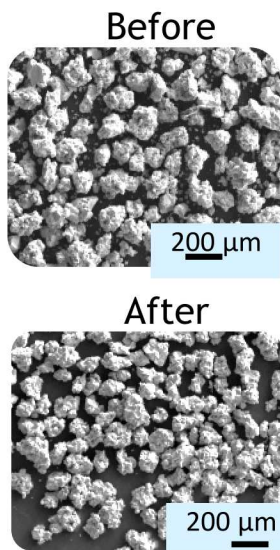
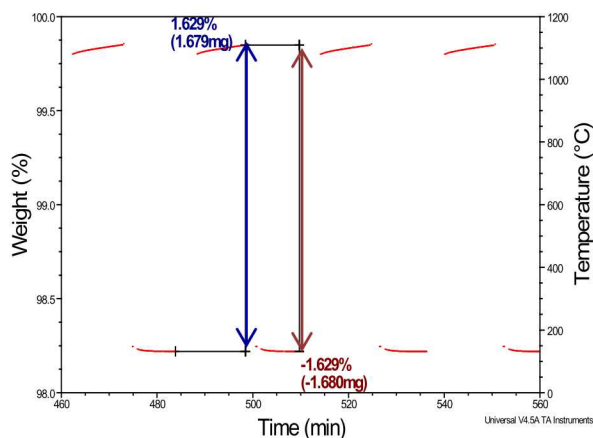
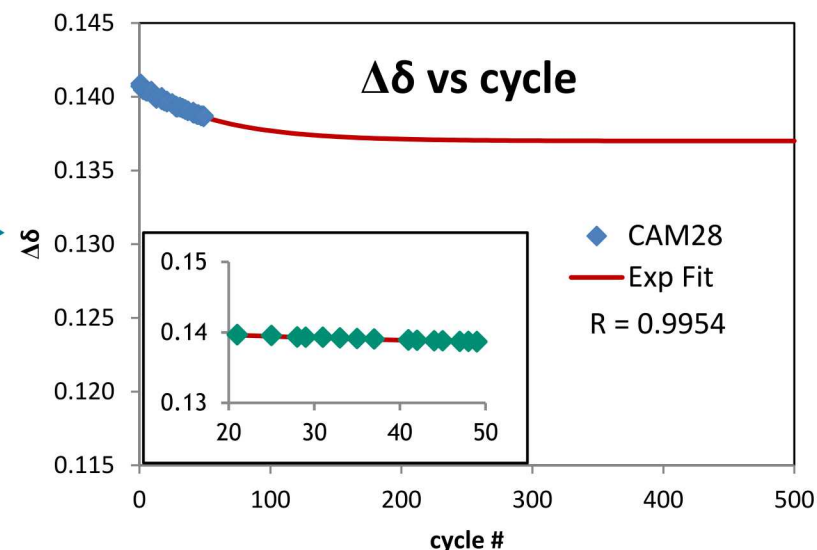
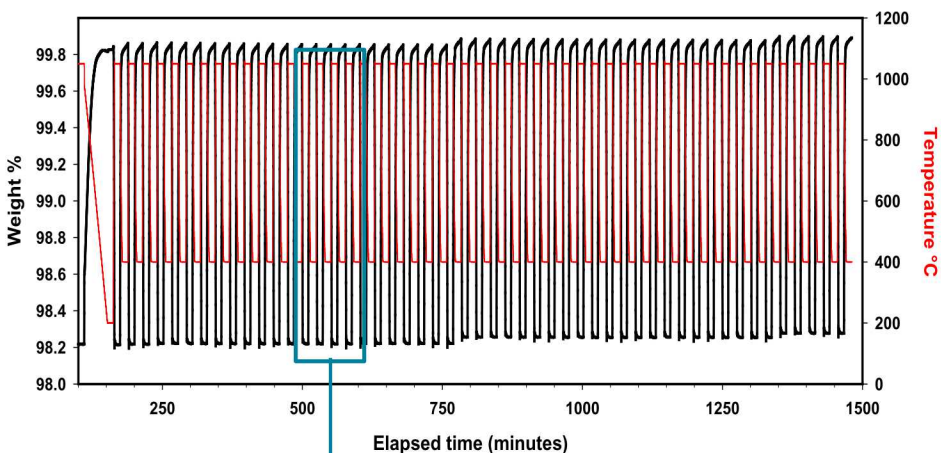
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CAM28 Cyclic Behavior

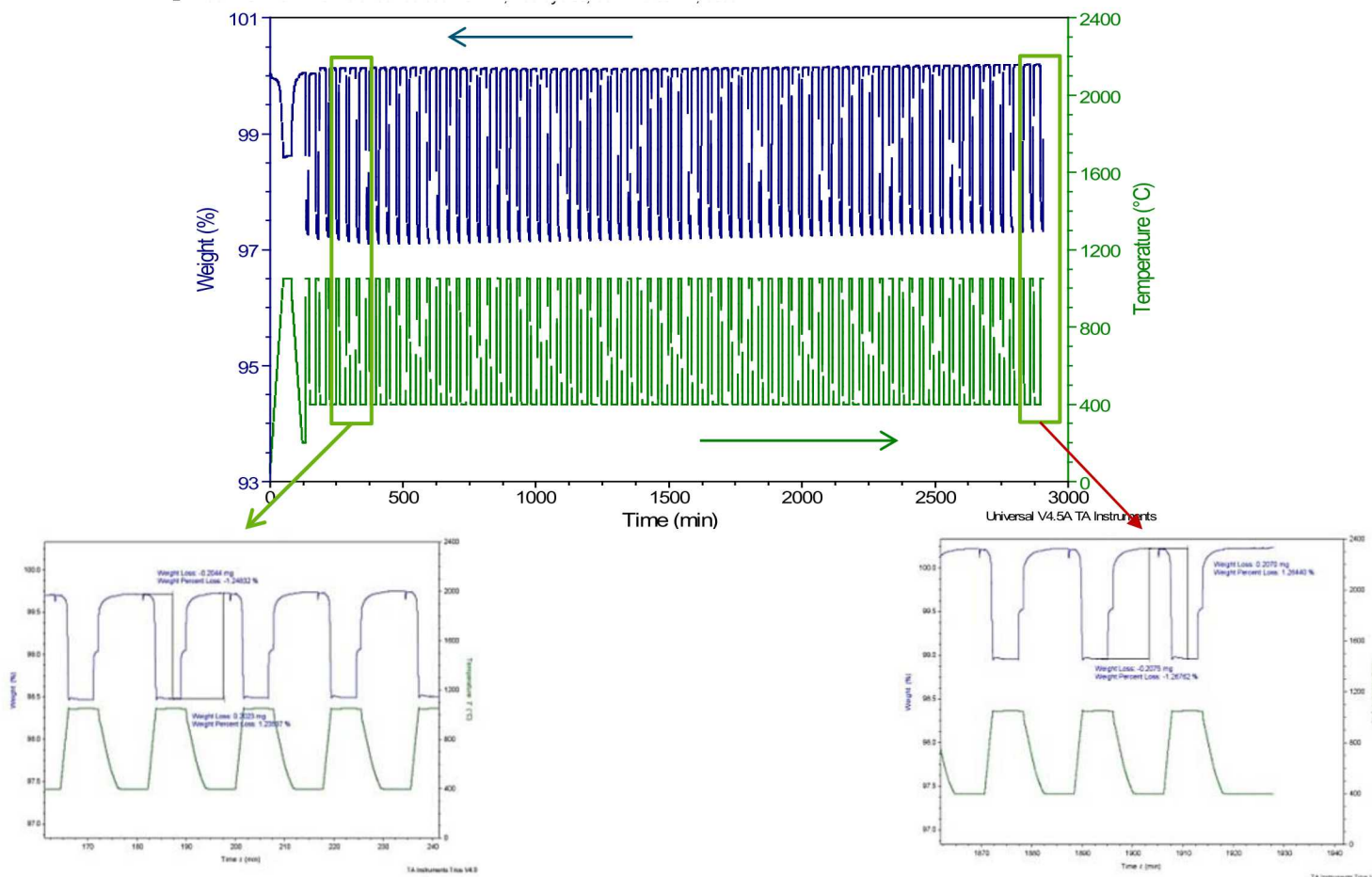


Extended thermal redox cycling in TGA



SEM of cycled particles

Multi-cycle TGA CYM910



- Reduction at 1050 °C/ 10% air:Ar; Oxidation at 400 °C/ air
- Reproducibility over 100 cycles
- Symmetry transition does not seem to affect kinetics
- Post-cycle XRD shows no structural change