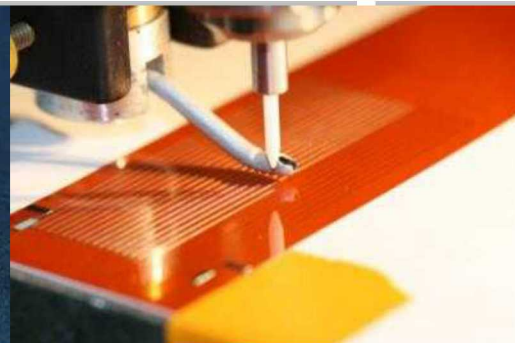
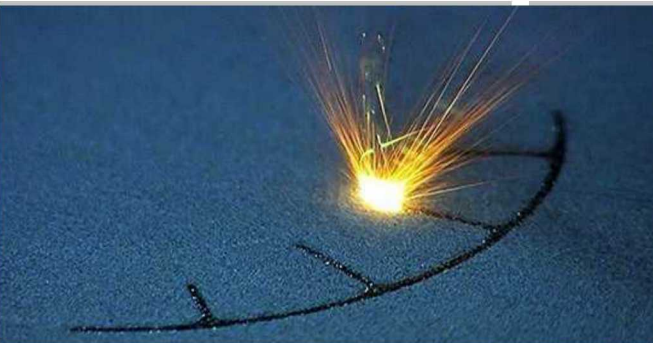


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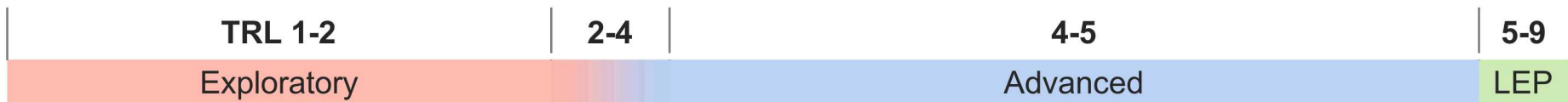
Advanced and Exploratory System Concepts

Adam Monkowski | May 6, 2019

Advanced and Exploratory Systems

- Sandia A&E develops and integrates forward looking systems
- Focused on advancing TRL of compelling technologies
- TRL Advancement by:
 - Providing system (relevant) context to advance to **TRL5**
 - Partnership with ND component groups and S&T organizations for system-level guidance
- A&E systems are **technology demonstrators**
 - *Not Life Extension Program (LEPs)*

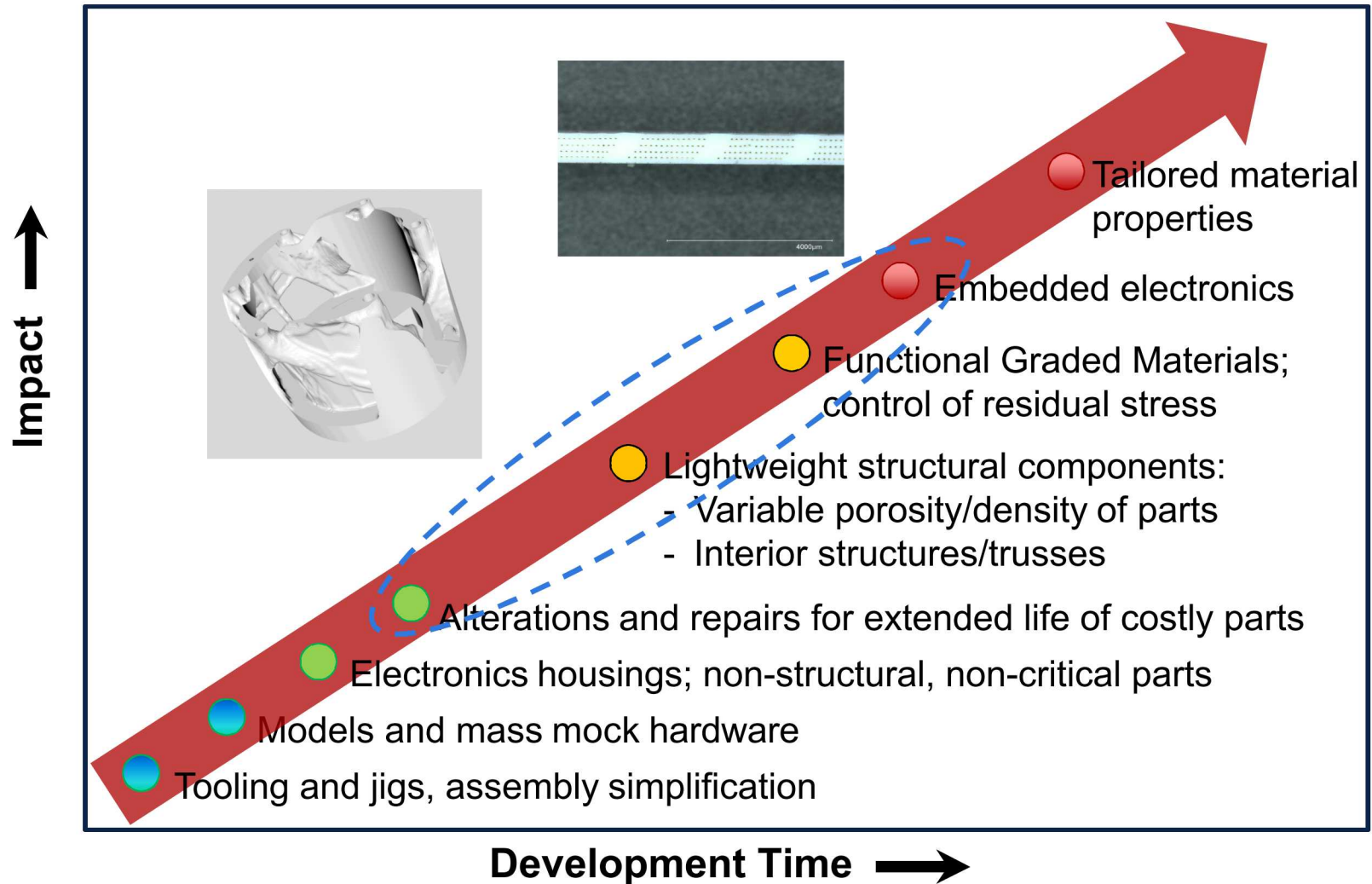
	TRL	Description
	1	Basic principles observed and reported.
	2	Technology concept and/or application formulated.
A&E	3	Analytical and experimental critical function and/or characteristic proof-of-concept.
	4	Component and/or breadboard validation in laboratory environment.
	5	Component and/or breadboard validation in relevant environment.
	6	System/subsystem model or prototype demonstration in a relevant environment (ground or space).
LEP	7	System prototype demonstration in a space environment.
	8	Actual system completed and "flight qualified" through test and demonstration (ground or space).
	9	Actual system "flight proven" through successful mission operation.



A&E exists to shepherd new technologies & direct future R&D

Compelling Applications

Advanced → *Exploratory*



Key Technologies of Interest for A&E

System context for emerging technologies

TRL 0-2

2-4

4-5

5-9

Exploratory

Advanced

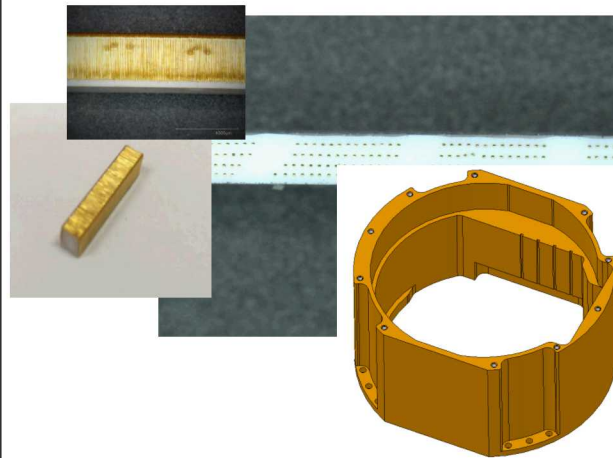
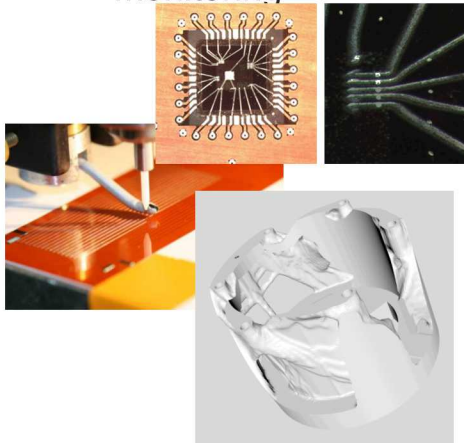
LEP

- **Topology Optimized Designs**

- Multi-physics/multi-material

- **Exploratory tech**

- Embedded sensors for structural health monitoring



- **TO/Traditionally designed parts**
 - Challenging geometries
- **Squishy Bus**
 - Flexible blind connectors
 - Anisotropically conductive

- **Traditionally designed parts**

- Alts/repairs, replacement of obsolete capabilities

- **Minaturized Connectors**

- Modular components
- B2B FPC interconnects
- Low profile connectors



Product Realization

- Design/Model
- System Integration
- Manufacture & Post Process
- Test/Inspect
- Assemble & Ship



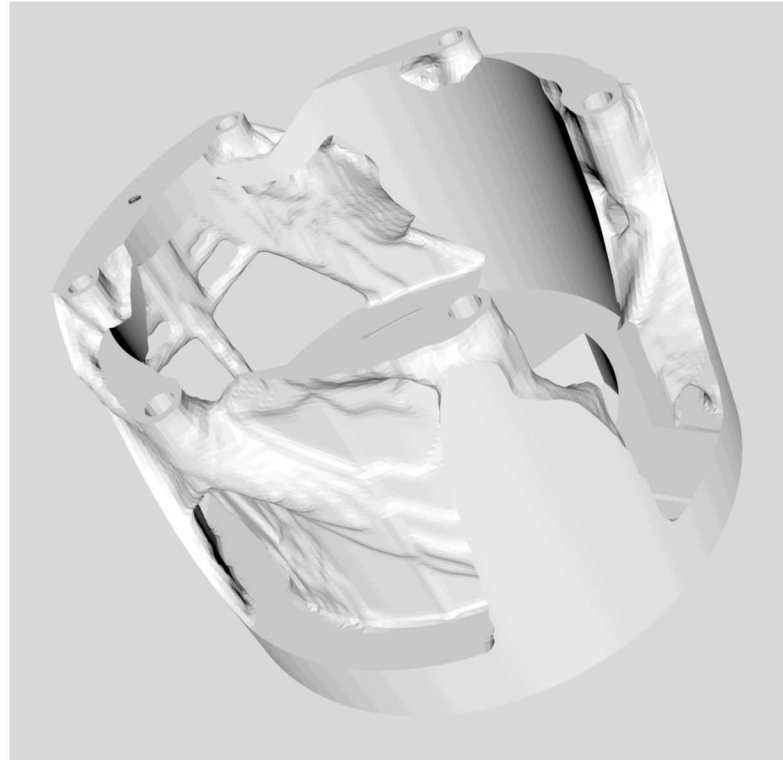
AM 17-4 stainless steel housing

- SNL/CA initial metal prototypes:
 - Electronic housings
 - Mechanical brackets

Traditional designs can leverage traditional product realization process

Product Realization II:

- Design/Model
- System Integration
- Manufacture & Post Process
- Test/Inspect
- Assemble & Ship



Advanced design & materials will need innovative product realization processes

Product Realization II



- Design/Model
- System Integration
- Manufacture & Post Process
- Test/Inspect
- Assemble & Ship



- Multi-physics optimization
- Dynamics optimization
- Multi-material optimization
- DFM driven optimization

Product Realization II

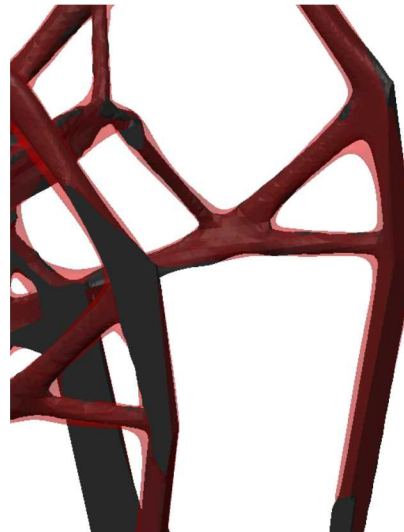
➤ STL (stereolithography) translation optimization

- Design/Model
- System Integration
- Manufacture & Post Process
- Test/Inspect
- Assemble & Ship

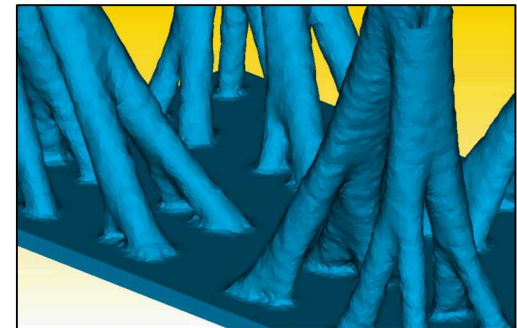
Manual



Automated



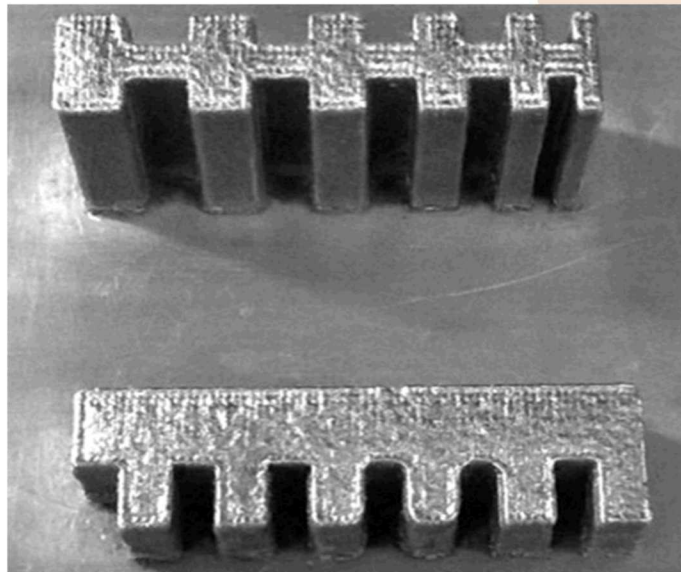
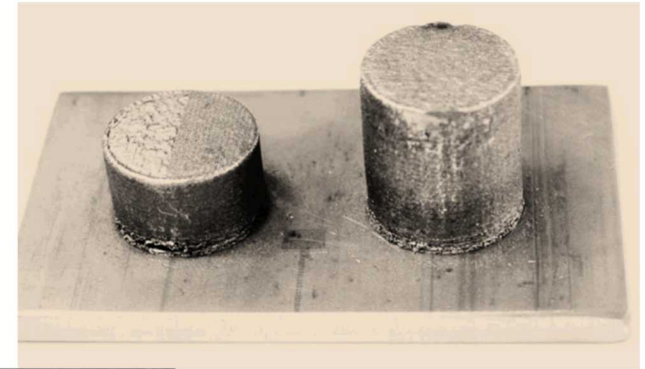
Black: TO output STL
Red: Solid CAD model



(Courtesy of Paul Stallings,
Ryan Viertel)

Product Realization II

- Design/Model
- System Integration
- Manufacture & Post Process
- Test/Inspect
- Assemble & Ship



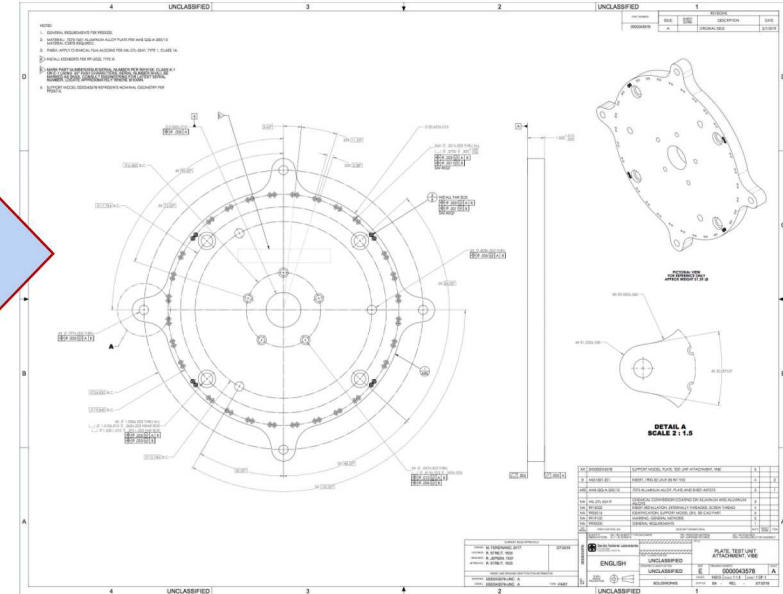
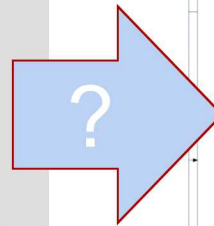
- LENS deposited prototypes with SS 316L

Product Realization II

- Design/Model
 - System Integration
 - Manufacture & Post Process
 - Test/Inspect
 - Assemble & Ship
- Post-process machining
 - Surface finishing methods for reproducibility or property enhancement
 - Electropolishing
 - Extrusion honing
 - Other abrasives

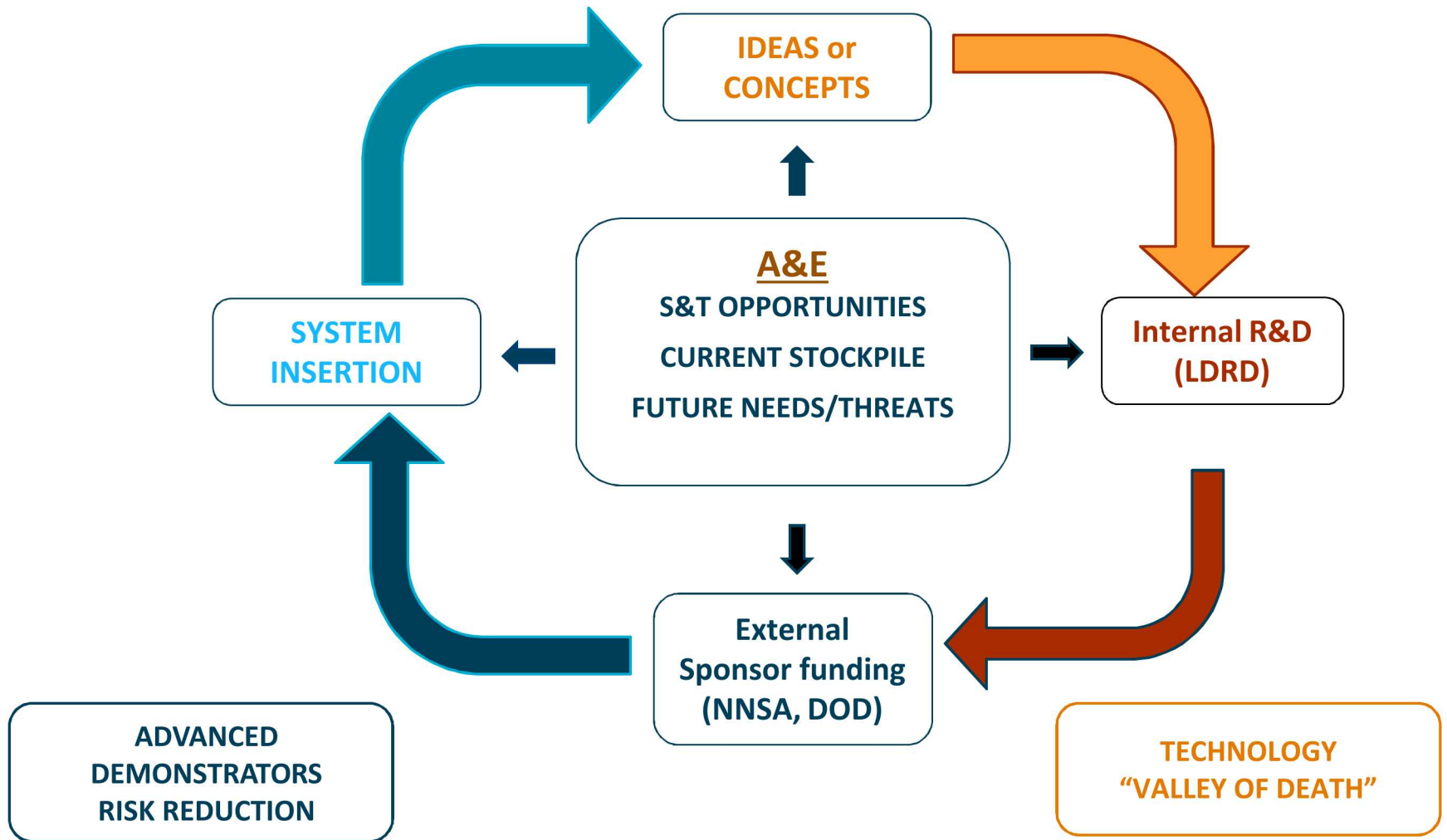
Product Realization II

- Design/Model
- System Integration
- Manufacture & Post Process
- Test/Inspect
- Assemble & Ship



- How is design communicated?
- How are tolerances communicated?
- How are tolerances calculated in design?
- How are complex surfaces inspected?
- How are materials properties evaluated?
- **Are new methodologies or approaches required?**

A&E Systems



END

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