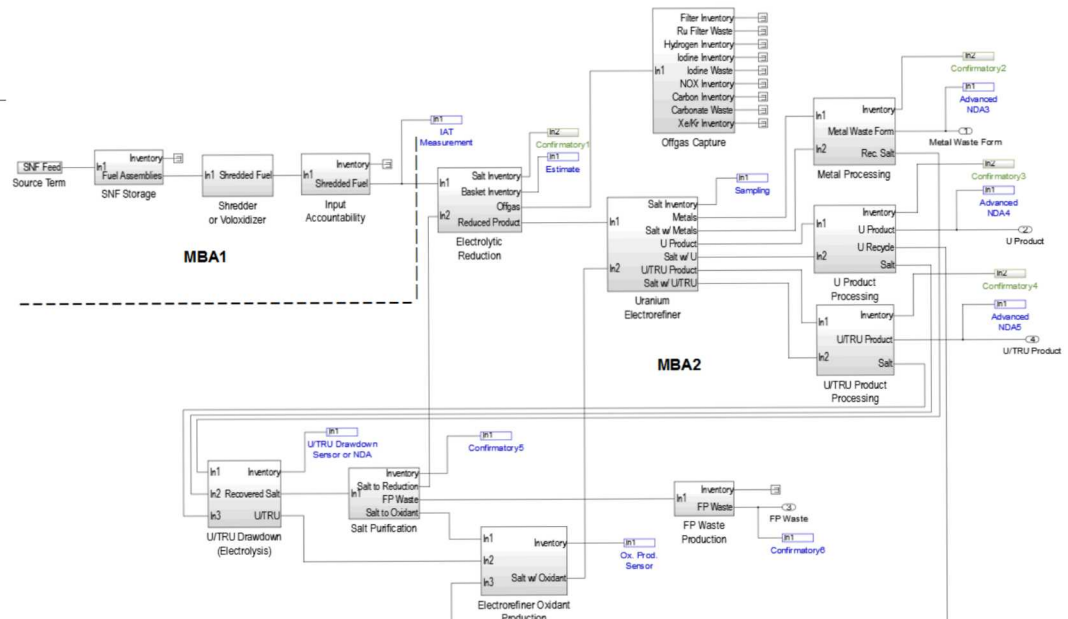
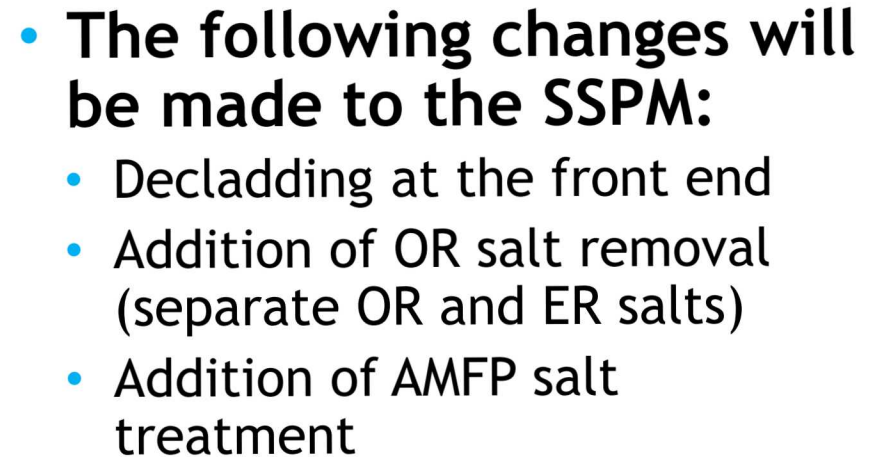




# Safeguards Modeling for the 2020 Milestone

- **The safeguards model has two main tasks toward meeting the Echem 2020 milestone:**
  - Develop an overall safeguards approach for electrochemical facilities.
  - Determine the safeguards performance metrics through diversion scenario analysis.
- **Last year, the SSPM was updated for better data outputs, and the diversion scenario analysis was updated:**
  - Improvement to the GUI, standardization of output data, addition of full isotopic tracking, integration with GADRAS, expansion of statistical tests, evaluation of machine learning algorithms.
- **This year, we are focusing more on integration with the rest of the campaign and evaluating baseline and alternative safeguards approaches.**
  - The flowsheet is being modified based on the ANL M2 from last year.

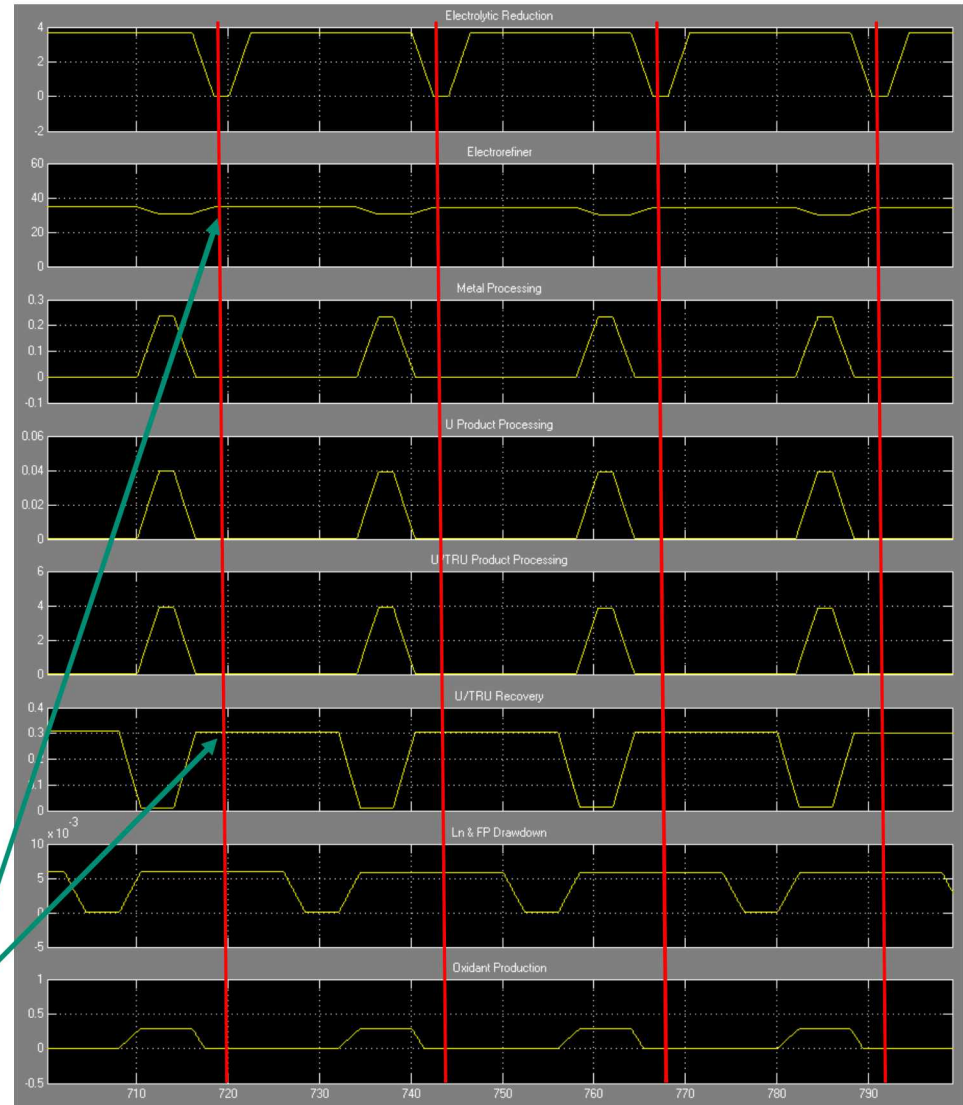


# Safeguards Challenges/Opportunities

- **Plant Flushouts** - Some plant designs are not suited to a yearly plant flushout, so will require reliance on inventory measurements.
- **Input Accountability** - Key challenge since fuel is not dissolved before processing.
- **Obtaining Representative Salt Samples** - Salts can have inhomogeneities.
- **Accountability of U and U/TRU products** - Metallic products present different measurement forms.
- **Confirmatory Measurements in the Hot Cell** - Challenges with the high dose environment.
- **Process Monitoring Information** - Echem has unique additional information that can be part of the safeguards approach.

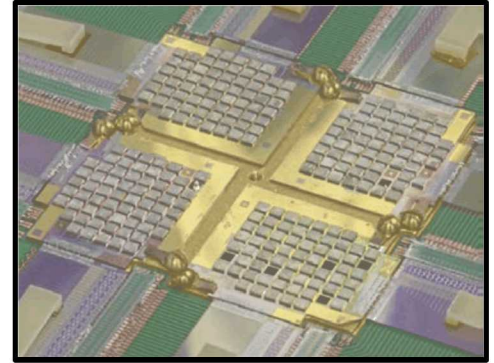
# Baseline Safeguards Approach

- The baseline approach assumes a **periodic material balance period with no yearly plant flushout.**
  - Period is likely to be every 1-3 months.
  - The reduced number of processing units makes this more feasible for echem (as compared to aqueous).
- **Inputs and Outputs are always measured.**
- **Plant inventory is measured every 1-3 months.**
  - We have spent time evaluating the timing sequence in order to minimize the number of vessels that need to be measured with precision.
  - At the time of the material balance, actinides are present in only the electrorefiner and drawdown vessels



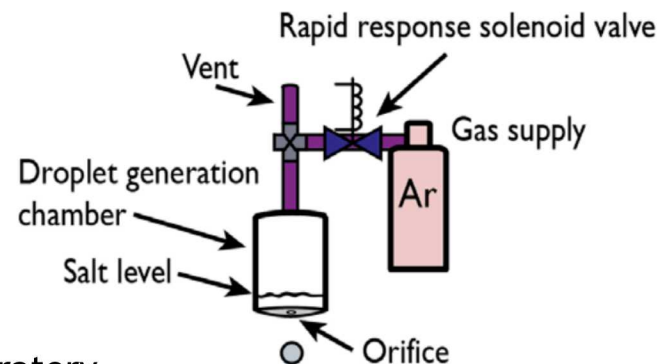
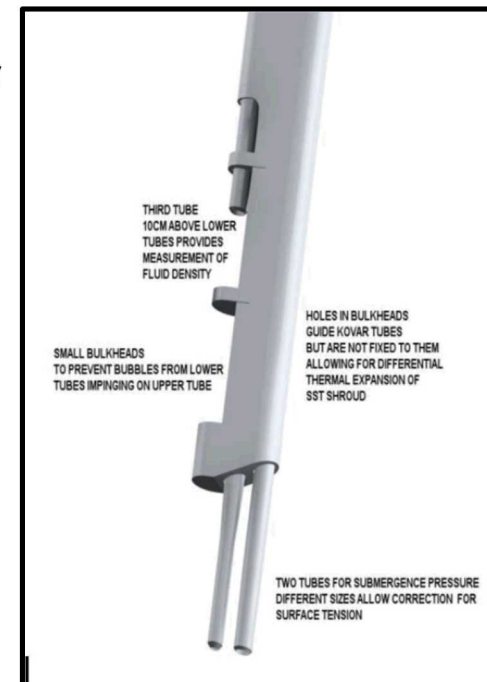


- The baseline approach is some type of homogenization or representative sampling of the shredded fuel, followed by DA.
  - How well this will perform is still unknown (perhaps 2-3%)?
- NDA approaches are also being considered, including microcalorimetry.
- An alternative approach can use the ER vessel to establish input accountability, but requires a particular plant design. If U extraction only occurs while spent fuel is in the basket, a measure of the increase of Pu in the salt can be used to establish the input. Then if the U/TRU extraction occurs with only DU in the basket, the Pu in the U/TRU product should balance with the change in the salt.



# Salt Sampling

- Since the ER salt contains high quantities of actinides, precision measurements are required.
- The triple bubbler and micro-droplet generator are two technologies that are being developed.
- The ER vessel can have debris on the bottom, fines in the salt (likely U), and dross on the top.
  - These are likely engineering issues that can be resolved through operations.

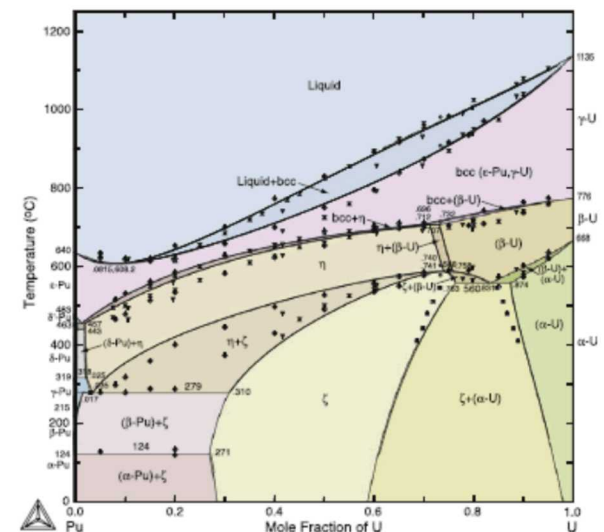


Bubbler: Williams et al., Idaho National Laboratory

Micro-Analytical Sampling: Launier et al., Argonne National Laboratory

# Measurements of U and U/TRU Products

- The baseline approach is to sample the products during melting followed by DA, but this may be burdensome for routine measurements.
- NDA measurements would be preferable, and the High Dose Neutron Detector and In Situ Actinide Monitor are two technologies which may be applicable.
- Waste forms also could be measured with neutron or gamma measurements.

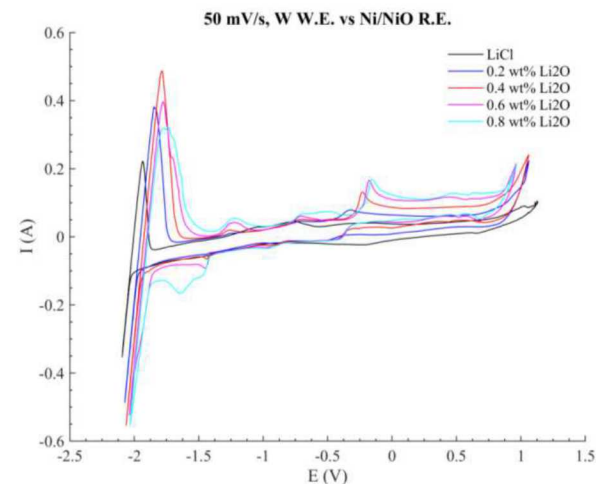


HDND: Henzlova et al., Los Alamos National Laboratory  
 In Site Actinide Monitor: Westphal et al., Idaho National Laboratory

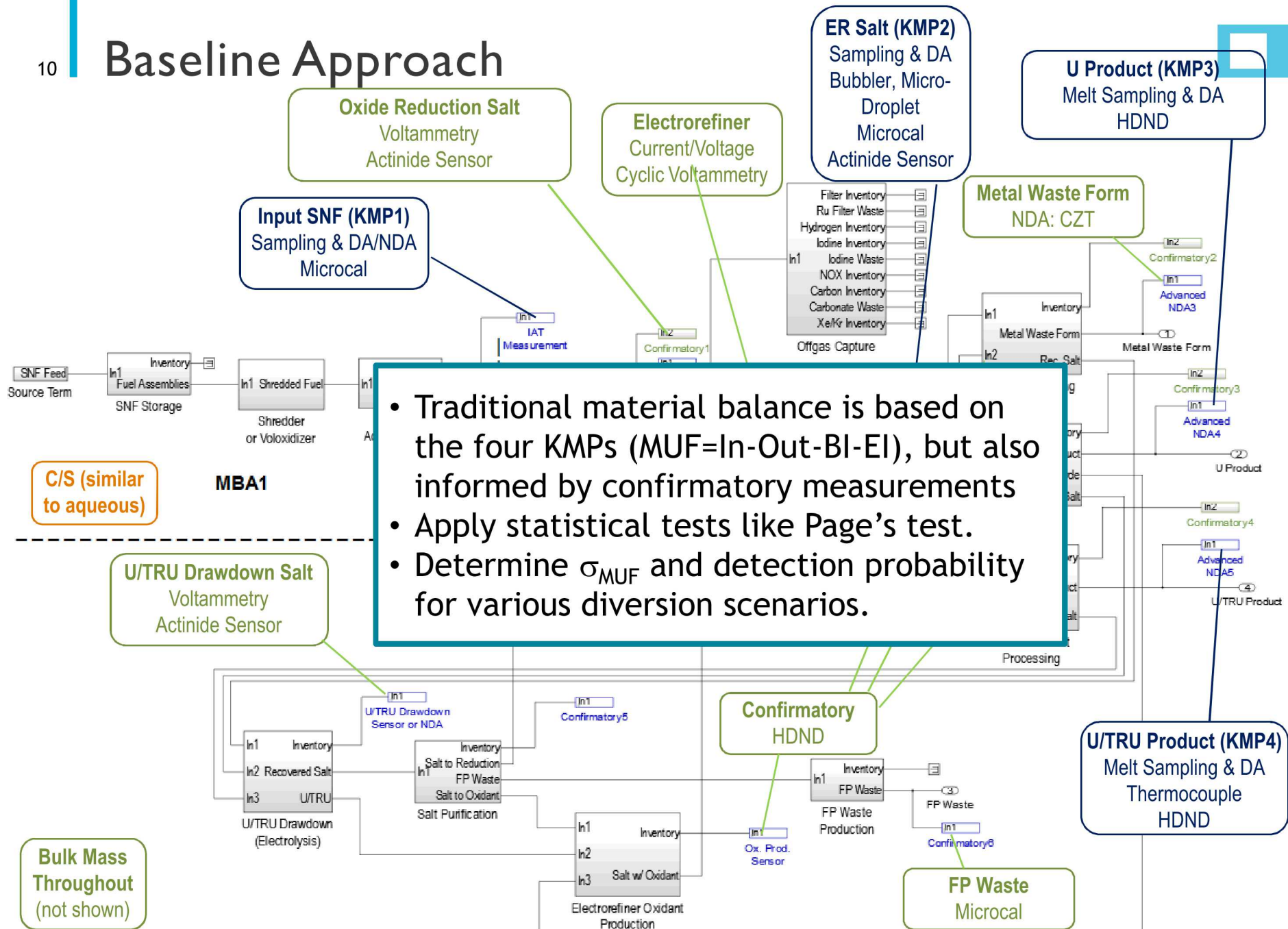


## 9 Confirmatory Measurements in the Hot Cell

- A number of unit operations will contain no or only trace actinides during the inventory balance, but confirmatory measurements are required.
- The High Dose Neutron Detector is also being examined for this role, as well as voltammetry for salts that should have only low quantities of actinides.

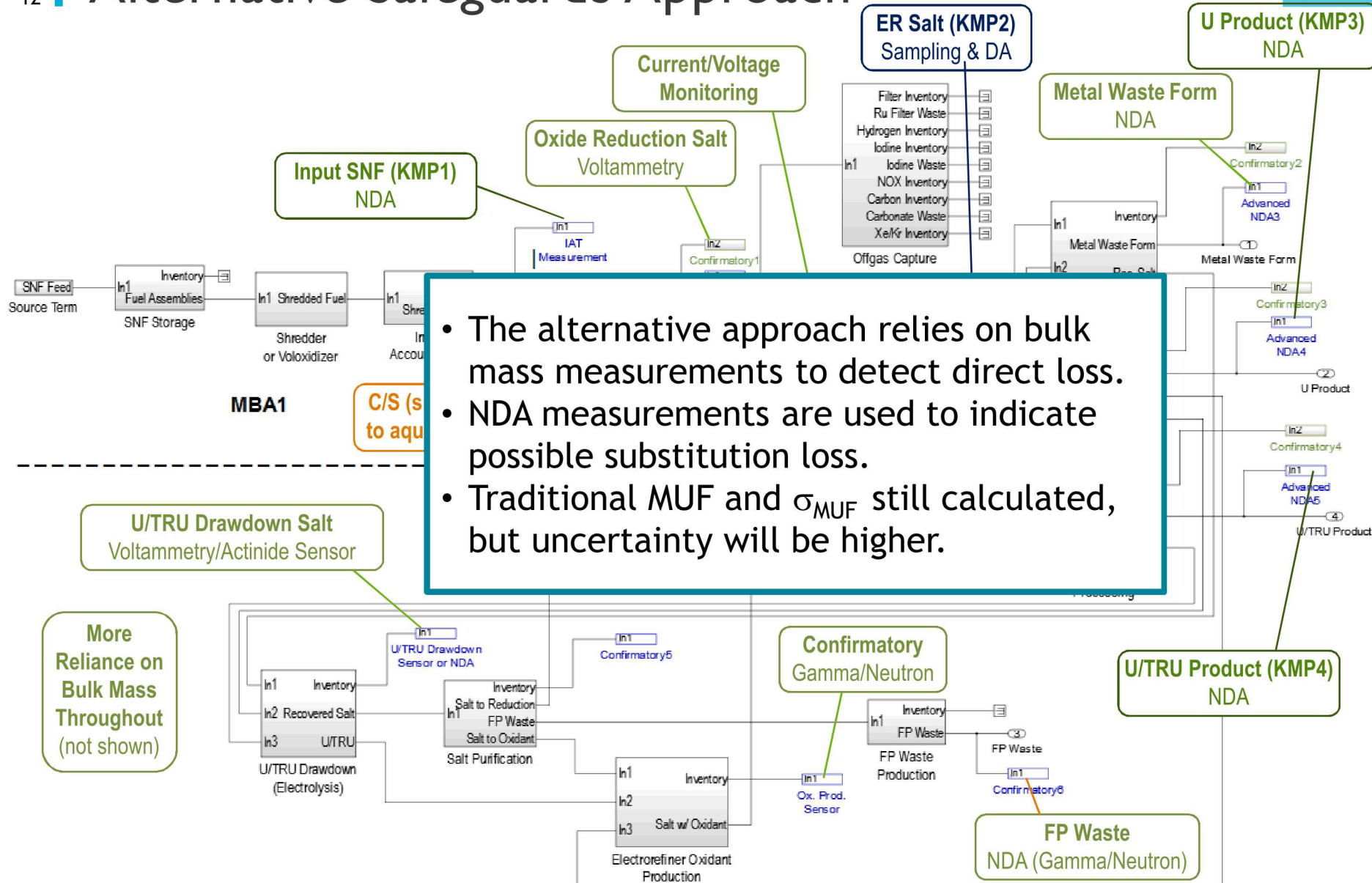


HDND: Henzlova et al., Los Alamos National Laboratory  
Voltammetry: Williams et al., Idaho National Laboratory  
Williamson & Willit, Argonne National Laboratory



# Diversion Scenario Analysis Results

- The overall materials accountancy approach was robust to detecting diversions from different locations.
- Key take-away is that for a 100 MT/yr facility, in order to meet IAEA regulations (95% probability of detection of 8 kg of Pu within one month) the measurement uncertainties needed to be:
  - 3% for input and output measurements
  - 1% for the ER salt measurement
- **Addition Points:**
  - One month balance period was assumed.
  - Only abrupt loss (diversion within one month) could meet the requirement.
  - Smaller facility sizes will relax the uncertainty requirement.

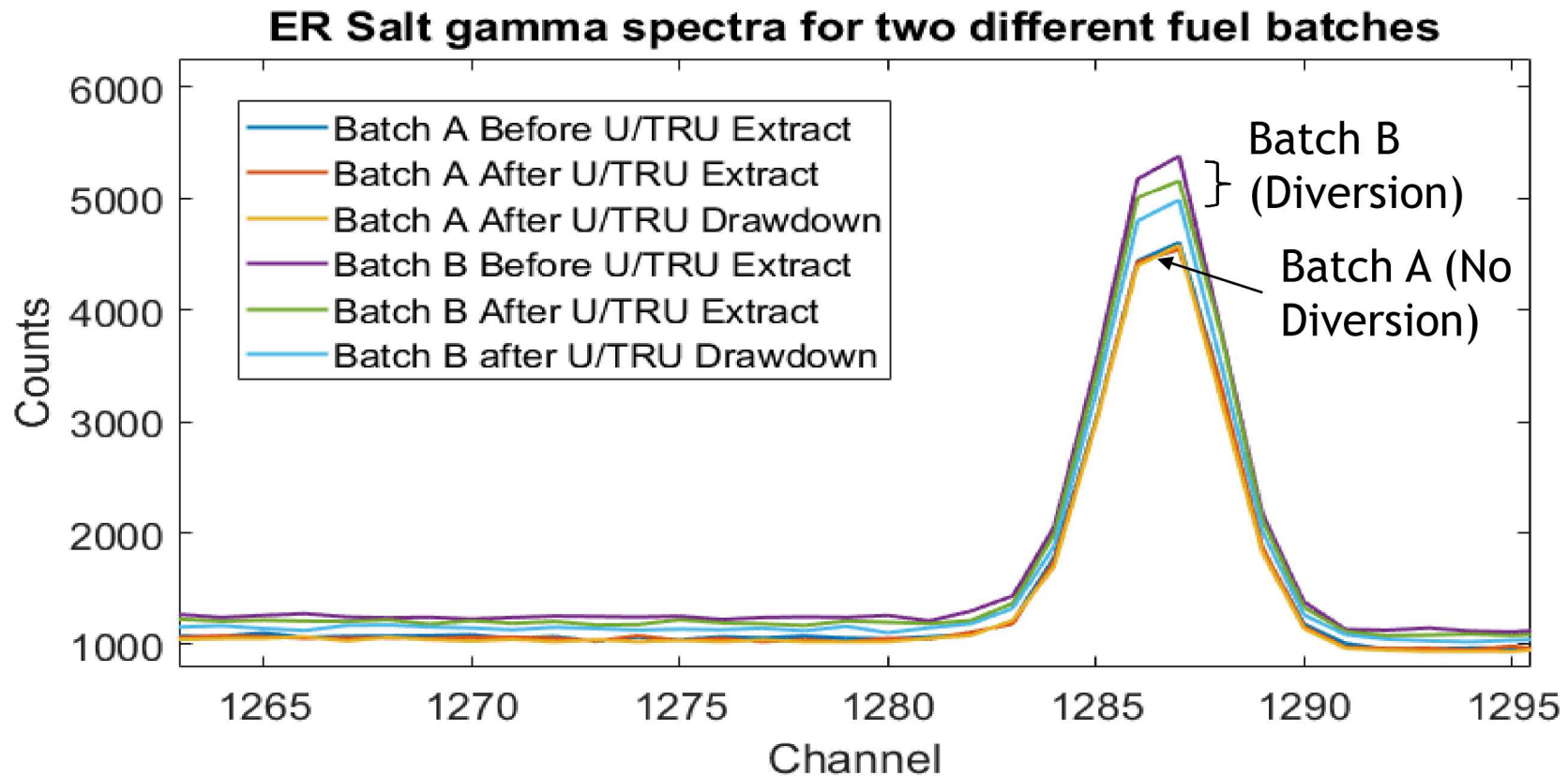




- **The complication is that neutron and gamma emissions vary depending on fuel characteristics (IE, BU, CT), and reprocessing plants will process a mixture of SNF.**
  - Simply detecting a gross change in neutron emission or gamma peaks will not by itself indicate a substitution loss.
  - The gross change must be correlated with other areas of the plant. For example, a drop-off in the neutron emission rate from a U/TRU product without a drop-off in neutron emission from the ER salt might indicate a problem.
- **Machine Learning techniques are being examined to automate detection for such a system.**
  - A One-Class Support Vector Machine (OCSVM) as well as a Long-Short Term Memory (LSTM) neural network are being examined—these would only be trained using normal data. (It will be very difficult to generate abnormal training data in an actual facility.)



# Example Substitution Diversion Results



- The SSPM tracks full elemental and isotopic compositions—coupling with GADRAS allows us to simulate gamma spectra for a sample from a particular location.
- This plot shows the effect of diversion on a particular peak.

# Echem Safeguards Modeling Next Steps

- In the process of making minor modifications to the SSPM to be consistent with the ANL baseline flowsheet.
- Provide updated data to others in the campaign as needed.
- Continue to work with LANL to incorporate calculated measurements uncertainties from the various measurement technologies
- **For the 2020 Milestone:**
  - Show the baseline and alternative safeguards approaches for the baseline flowsheet.
  - Expand the diversion scenario analysis and provide results.
  - Incorporate other experimental or modeling results from other labs and universities as available.