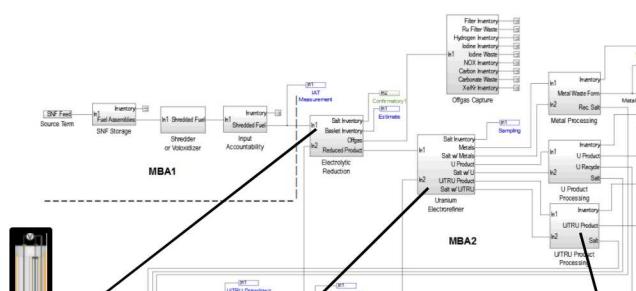
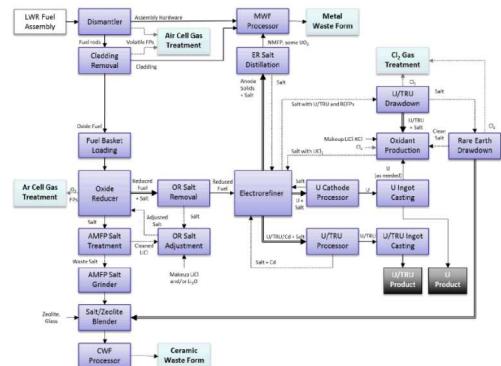


# Preparing for the MPACT 2020 Milestone



PRESENTED BY

**Ben Cipiti**

MPACT Working Group Meeting, April 2019  
SAND2019-xxxxC



Sandia National Laboratories is a multimission laboratory managed and operated by National Technology and Engineering Solutions of Sandia LLC, a wholly owned subsidiary of Honeywell International Inc. for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

## What is the 2020 Milestone Again?

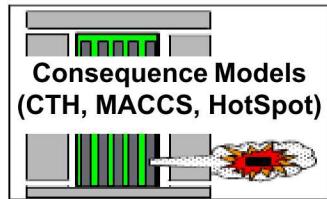
- Develop and demonstrate the next generation of nuclear materials management for the peaceful use of civilian nuclear energy.
- Develop a Virtual Facility Distributed Test Bed that incorporates measurement technologies, data from field testing, analysis tools, and models currently under development to demonstrate Safeguards and Security by Design (SSBD).
- We will focus electrochemical processing plants, but the tools can be extended to other fuel cycle facilities.

### References:

- 1) “MPACT Implementation Plan: Lab-Scale Demonstration of Advanced Safeguards and Security Systems,” INL/EXT-17-43112 (August 2017).
- 2) “MPACT Advanced Integration Roadmap,” LA-UR-16-27364 (2016).
- 3) “MPACT Modeling and Simulation Roadmap,” LA-UR-16-26045 (2016).

# Virtual Facility Distributed Test Bed

## High Fidelity Capabilities



Measurement Technologies (Bubbler, Voltammetry, Microfluidic Sampler, Microcal, High Dose Neutron, Electrochemical Sensor)

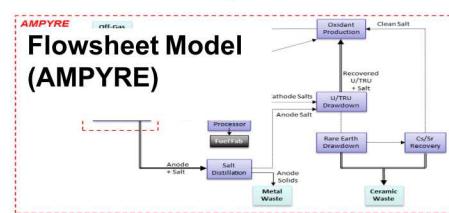
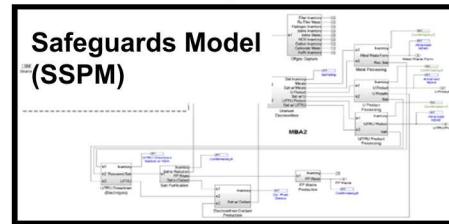
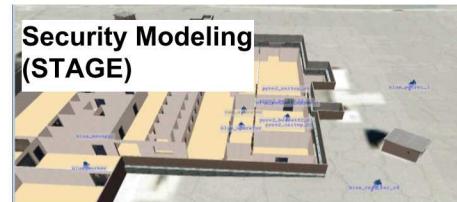
Measurement Models (NDA, MIP, etc.)

Experimental Data (IRT, Laboratory Research)

Statistical Methods (Page, Multivariate, Pattern Recognition)



## Systems Level Models



## Key Metrics

Probability of Success  
Timeliness  
Consequence

Facility Layout  
Batch Timing

SEID ( $\sigma_{MUF}$ )  
Probability of Detection  
Timeliness

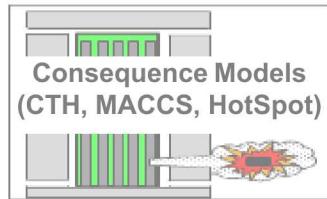
Flowrates  
Inventories  
Separation Efficiencies

# Branding

- We would like to showcase these capabilities and generate more visibility both domestically and abroad.
  - Reaching out more to industry
  - Targeted presentations in U.S. and international venues
- Nuclear facilities in the U.S. tend to be built without laboratory input, but cost overruns and overly conservative security designs do not help the industry.
  - Contractors tend to follow what's been done in the past, one-size fits all approaches, with no budget for R&D or optimization.
  - Industry also avoids the labs due to high cost and limited ability to execute large-scale projects (with good reason).
- We need to craft our message better. MPACT can be a one-stop shop for SSBD *consulting* to provide optimized safeguards and security designs.

# Flowsheet Modeling

## High Fidelity Capabilities



Measurement Technologies (Bubbler, Voltammetry, Microfluidic Sampler, Microcal, High Dose Neutron, Electrochemical Sensor)

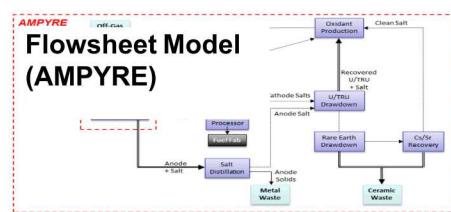
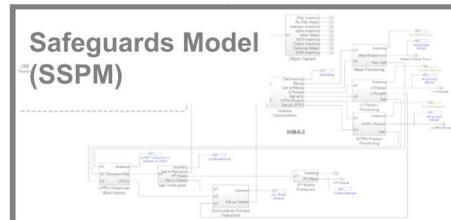
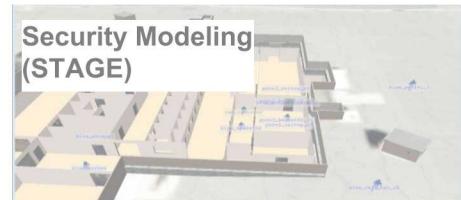
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## Systems Level Models



## Key Metrics

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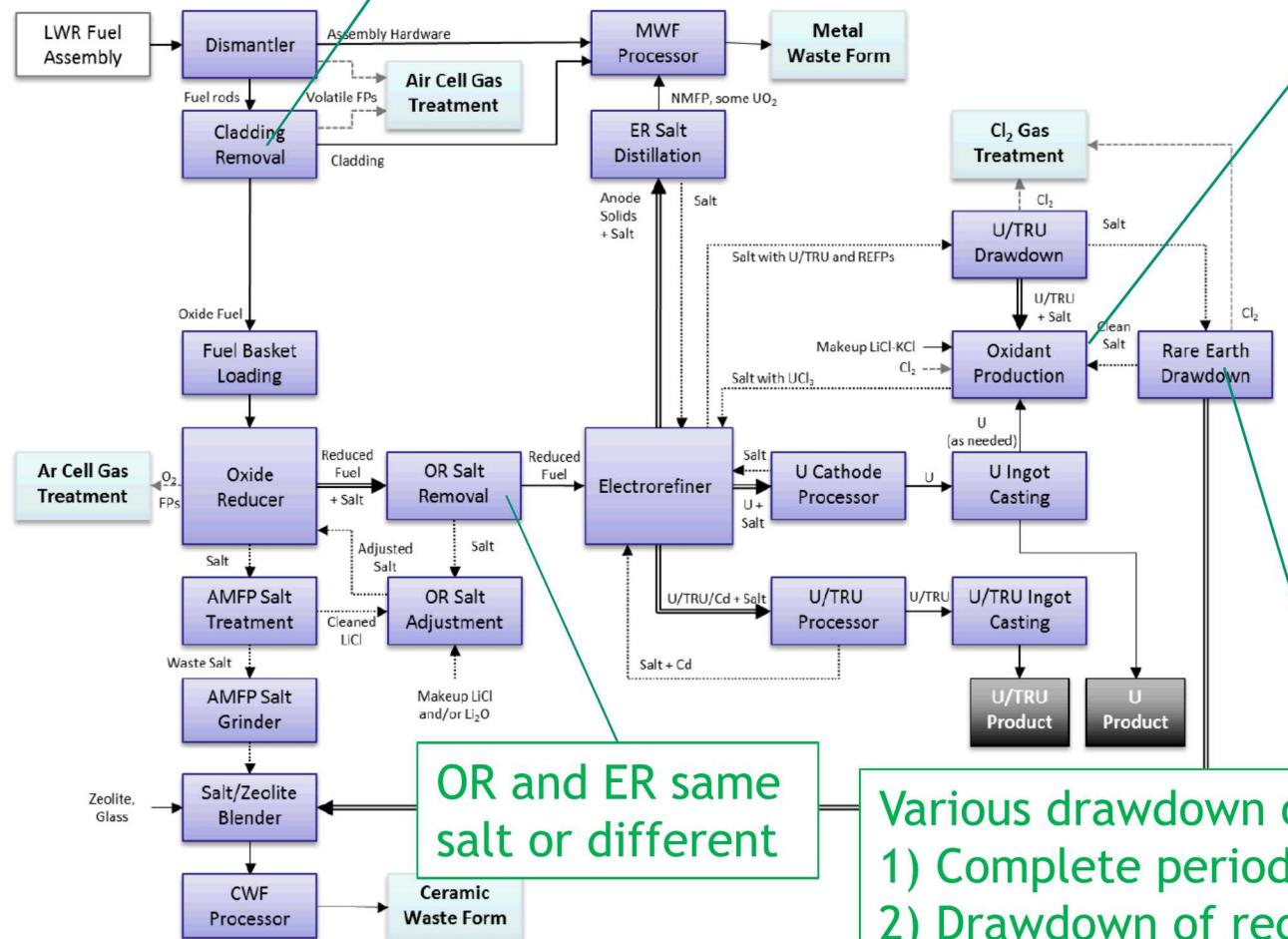
Flowrates  
Inventories  
Separation Efficiencies

# Flowsheet Options and Effect on SSBD

Various front end options:

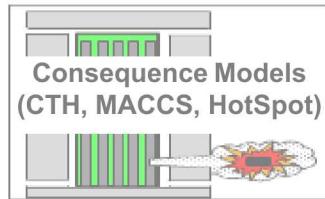
- 1) Decladding is an option
- 2) Voloxidation is an option
- 3) Variations in input accountancy

Recycle U/TRU and U for oxidant production, or DU feed?



# Safeguards Technologies & Modeling

## High Fidelity Capabilities



**Measurement Technologies**  
(Bubbler, Voltammetry, Microfluidic Sampler, Microcal, High Dose Neutron, Electrochemical Sensor)

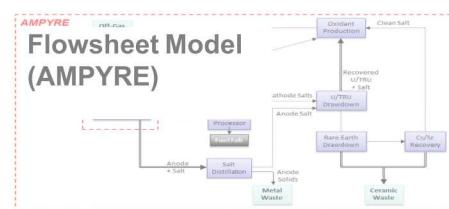
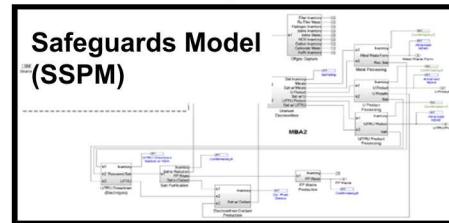
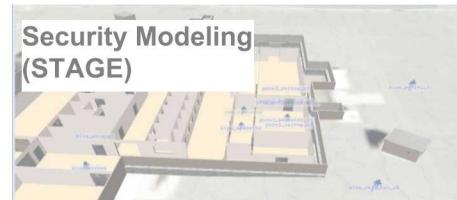
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## Systems Level Models



## Key Metrics

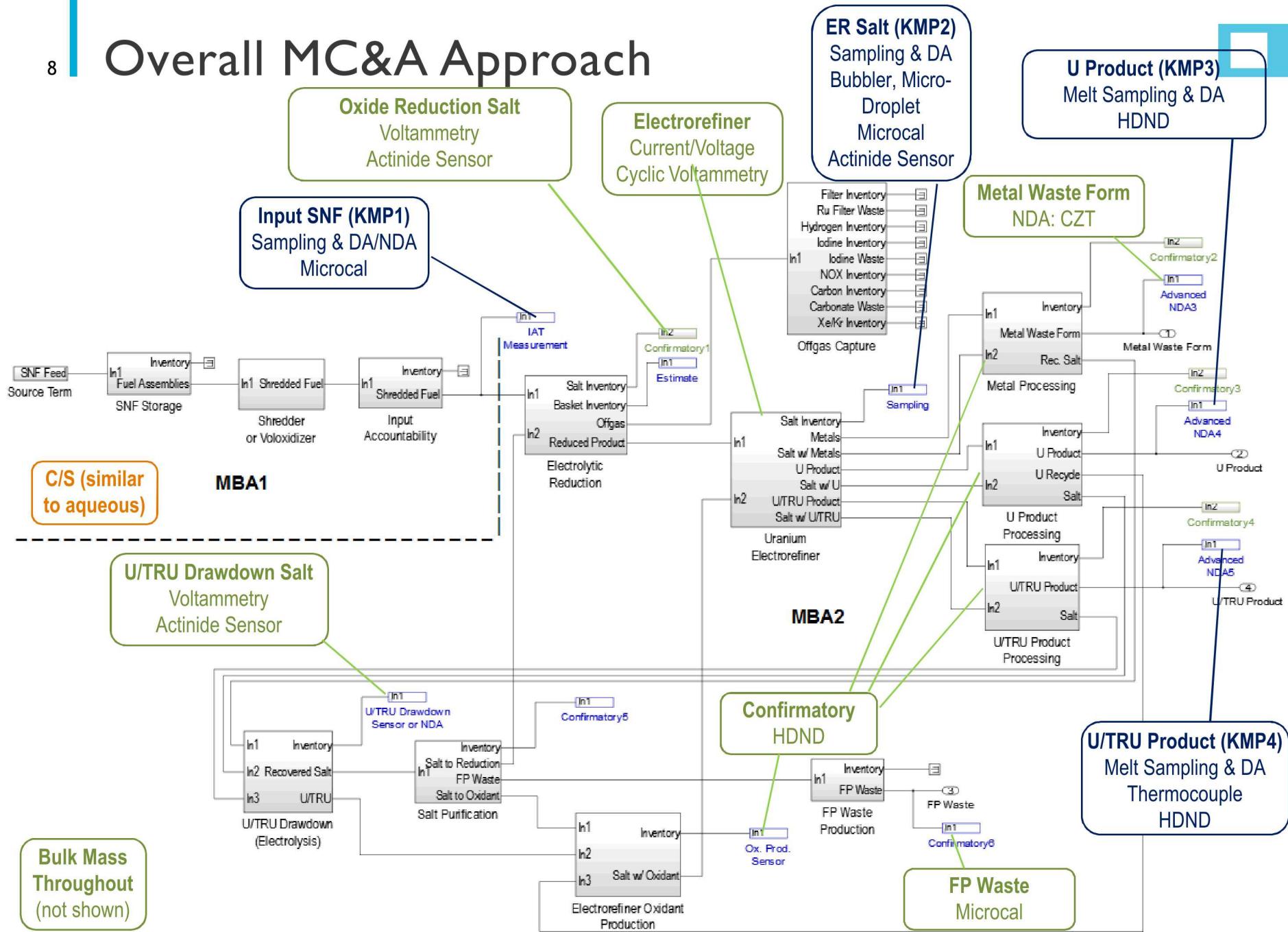
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Facility Layout  
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Inventories  
Separation Efficiencies

# Overall MC&A Approach



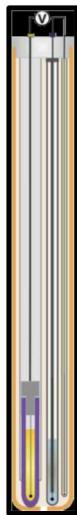
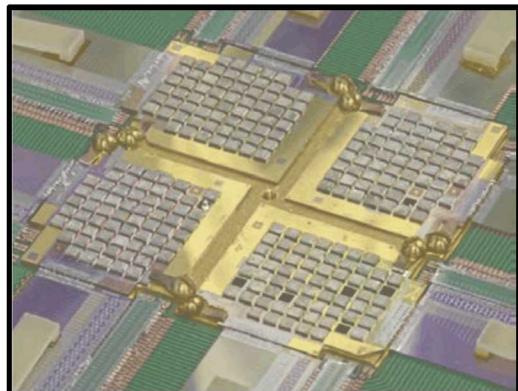
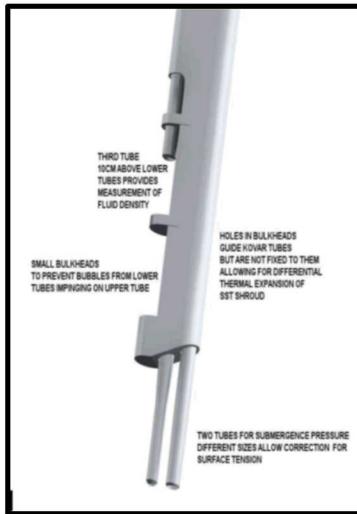
## 9 Advanced Integration

- LANL is providing a key role by evaluating the use of individual measurement technologies in various locations in the flowsheet.
  - Transition experimental results in the laboratory setting to expected performance in a commercial scale facility.
  - Also helps to narrow down the choice of technology in various locations.
- To date, have analyzed:
  - Microcal, HDND, Voltammetry
- Future work:
  - Microfluidic sampler, U & U/TRU NDA measurements, and other MPACT-supported technologies.

# Process Monitoring

- SNL & UTK are evaluating alternative analytical approaches for echem safeguards.
  - It is useful to consider some alternatives due to concerns about the measurement uncertainty of MC&A measurements.
  - This work is also exploring a different approach to safeguards.
- The approach assumes more use of NDA measurements to reduce reliance on DA.
  - Bulk measurements can be used to detect direct material loss
  - NDA measurements can provide indicators of substitution loss (the uncertainty for detecting Pu loss may be high, but we maybe able to detect that a substitution has occurred with lower uncertainty.)

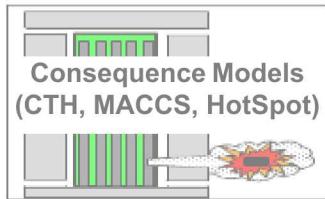
# Measurement Technologies



- **Measurement technologies have been a key focus of the MPACT program for the past decade, and include the vast majority of the experimental work.**
- **Performance of measurement technologies (uncertainties) on relevant solutions/materials are passed to the systems level models.**

# 3D Facility Modeling

## High Fidelity Capabilities



Measurement Technologies (Bubbler, Voltammetry, Microfluidic Sampler, Microcal, High Dose Neutron, Electrochemical Sensor)

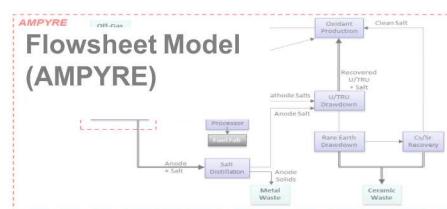
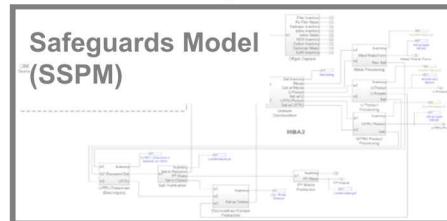
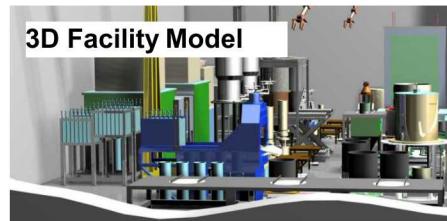
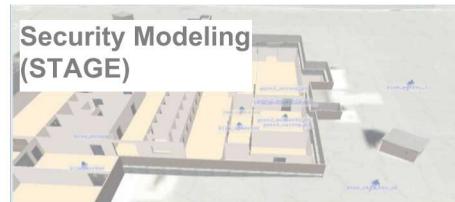
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## Systems Level Models



## Key Metrics

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Timeliness  
Consequence

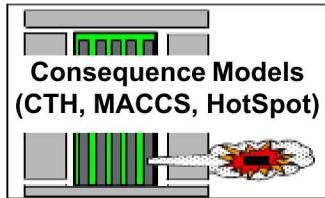
Facility Layout  
Batch Timing

SEID ( $\sigma_{MUF}$ )  
Probability of Detection  
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Flowrates  
Inventories  
Separation Efficiencies

# Security Modeling

## High Fidelity Capabilities



Measurement Technologies (Bubbler, Voltammetry, Microfluidic Sampler, Microcal, High Dose Neutron, Electrochemical Sensor)

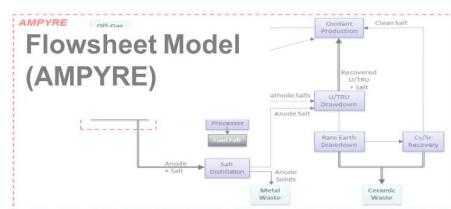
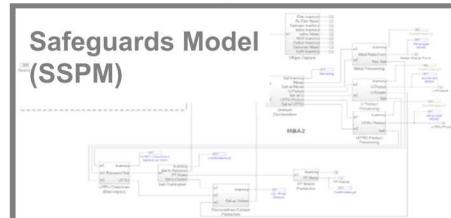
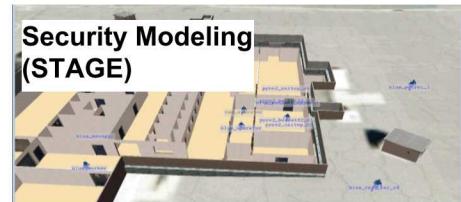
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## Systems Level Models



## Key Metrics

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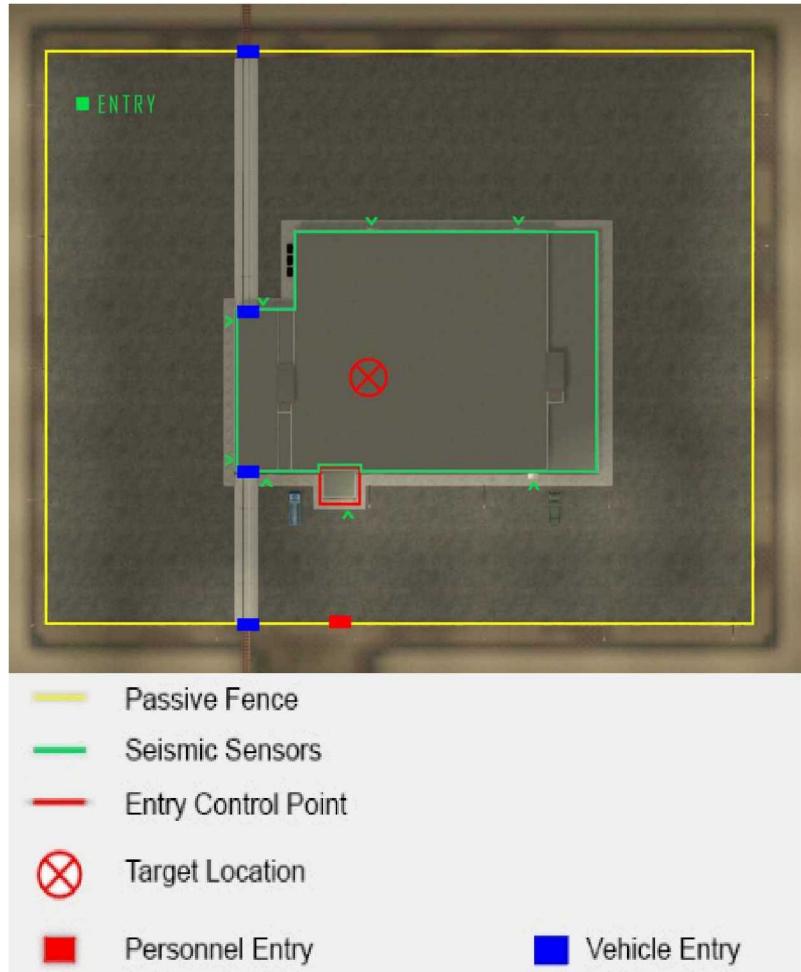
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# Security by Design Focuses More on Cost Optimization

- Modeling tools like Scribe3D allow a single analyst to optimize a security design to meet regulatory requirements while minimizing cost.



- Passive Fence
- Seismic Sensors
- Entry Control Point
- Target Location
- Personnel Entry
- Vehicle Entry

# JNMM Special Issue

- A special issue of JNMM could be a very visible way to showcase the milestone.
  - Have talked with the managing editor about this.
- The idea is to have one overview paper followed by 4-8 supporting papers.
  - “MPACT 2020 Milestone: Safeguards and Security by Design”
  - “Flowsheet and Facility Design to Support SSBD”
  - “Safeguards and Security Modeling”
  - “Advanced Integration of Electrochemical Safeguards Measurements”
  - “Electrochemical Safeguards Measurement Technologies”
  - “Process Monitoring for Electrochemical Facility Safeguards”
- Papers would serve as our PICS:NE milestones and would be submitted in Fall, 2020 (Issue likely in early 2021).