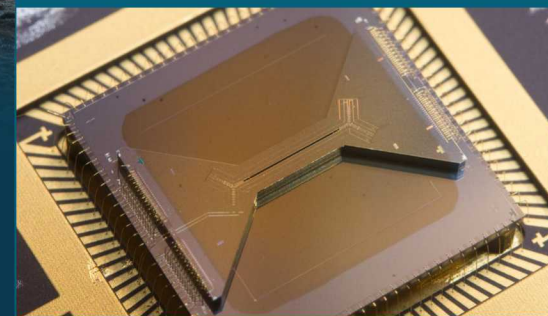


# Microfabricated ion traps for LogiQal Qubits



IARPA  
BE THE FUTURE



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PRESENTED BY  
Peter Maunz

## Challenges

- Cryogenic operation
  - Ion heating rates
  - Trap performance
  - Trap heating (rf dissipation)
- Trap charging
  - Exposed silicon in slot
  - Exposed oxide
- Degrees of freedom for long chains
- Trap stability
- What are we missing?

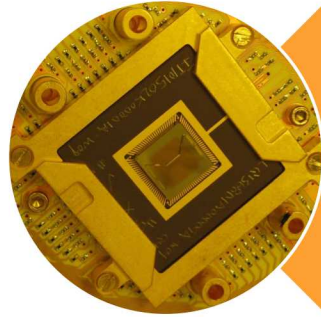
## Approach

- Improve cryogenic operation
  - Identify origin of high heating rates at cryo
  - Operate trap at cryo at Sandia
  - Reduce capacitance of trap (Phoenix)
- Better charging mitigation
  - Avoid slot (Phoenix surface trap)
  - Thicker gold cover for sidewall
- Phoenix trap with segmented outer electrodes
- Reduce rf dissipation improve thermal anchoring (AlN Phoenix package)

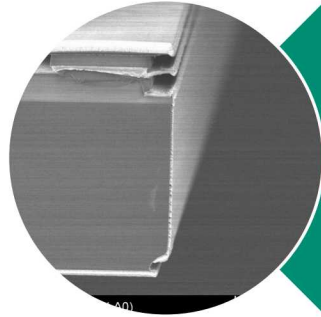
## Timeline for trap deliveries



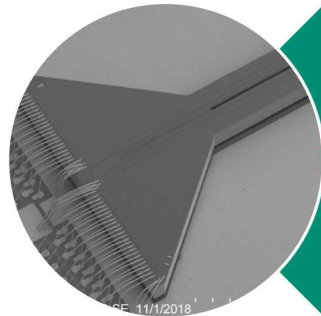
- Available now:
  - HOA-2.0, HOA-2.1
  - HOA-2.x with thicker gold coating in slot, (need your trap back to characterize)
- Expected to be available by end of 2019
  - Phoenix (slotted or surface versions)
- Possibly by end of 2020
  - LQ-2 trap
- What are your needs?



Cryogenic  
characterization

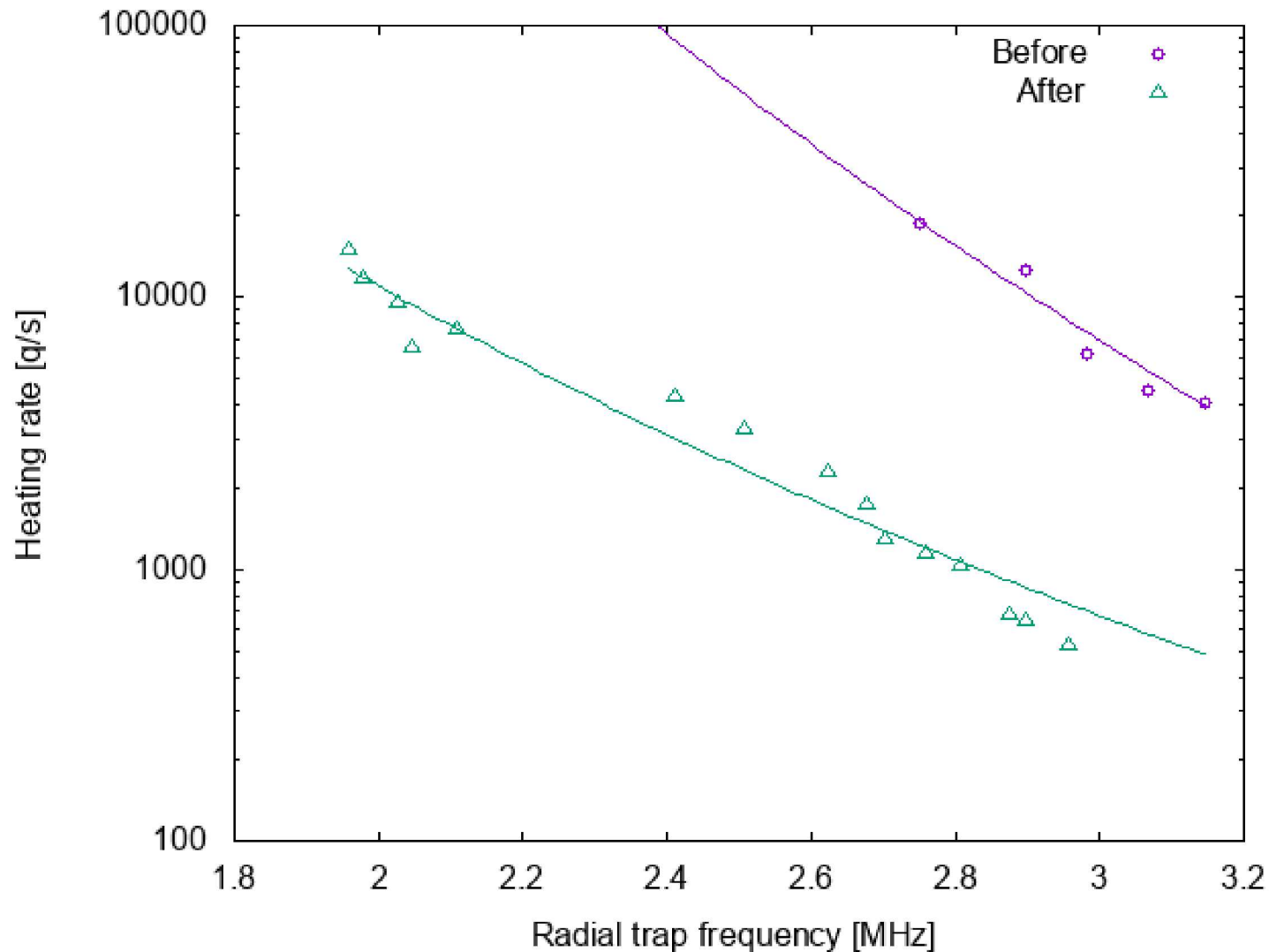


Trap charging and  
sidewall coverage



Phoenix trap

# Heating rate dependency on radial trap frequency



Changes between 2/19 and 3/19

- Heating to 80K
- Reduced (room-temperature) pressure from  $7 \times 10^{-10}$  to  $7 \times 10^{-11}$

Purple (before heating) shown with approximated power law

$$\dot{n} \propto f^{-11}$$

Green (after heating) shown with approximated power law

$$\dot{n} \propto f^{-7}$$



# Cryogenic trap characterization

## Ion heating rates



Measured heating rates in cryogenic trap

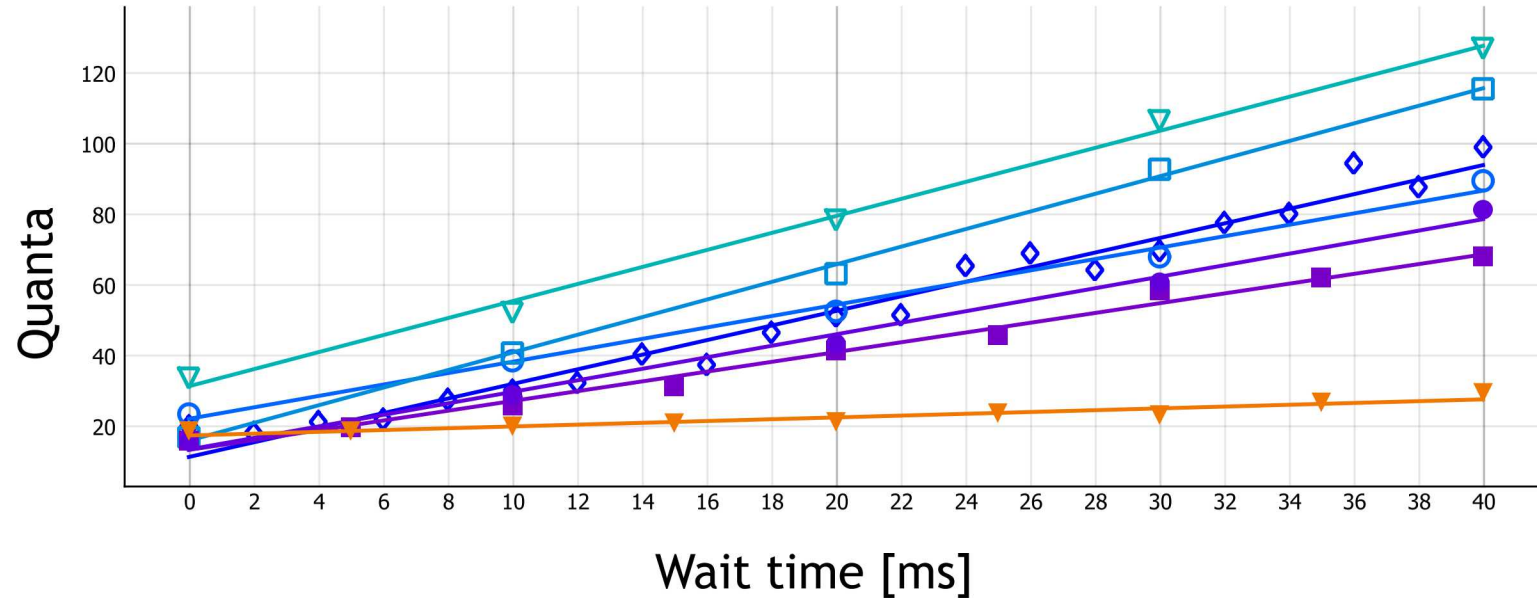
- 2000/s - 3000/s measured above slot
  - Higher than at room temperature
- 500/s measured after 80K “bake”
- 255/s measured above surface of trap next to junction

Currently used trap

- HOA-2 trap with 100 $\mu$ m backside slot
- No sidewall coverage (exposed silicon)

Possible causes for remaining heating above surface

- Trench capacitors
  - Rf testing shows no difference between room temp and cryo
- Vias
  - Tested independently resistance is reduced by going cold



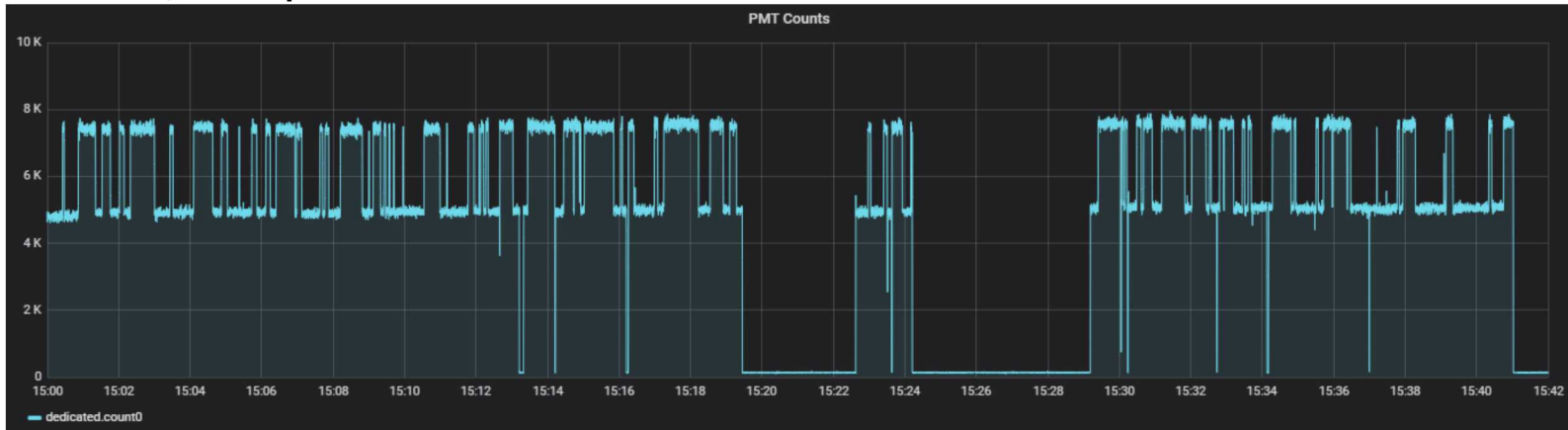
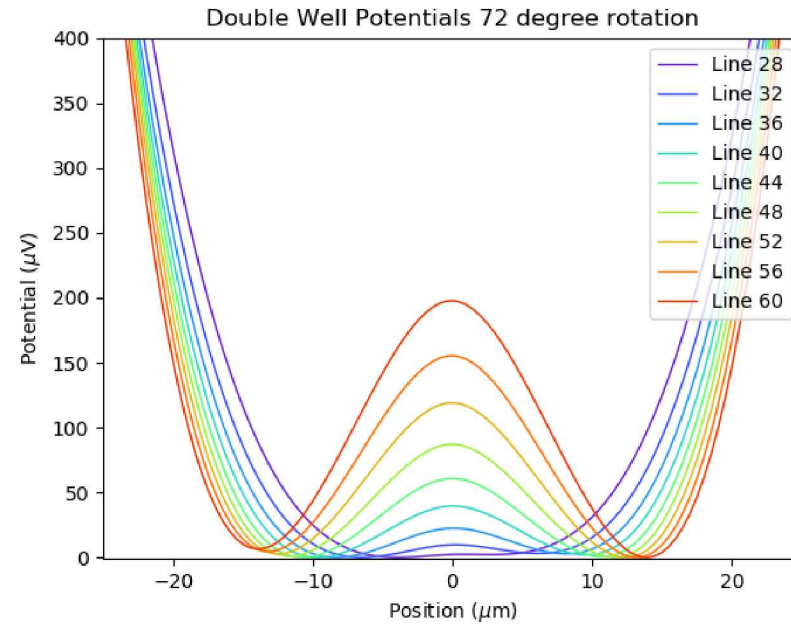
- Heating rates measured using Carrier Rabi oscillations
- ytterbium
- 435nm transitions to D state
- Radial modes
- 2.5MHz trap frequency
- 35Kelvin

# Cryogenic trapping chamber

## Residual pressure measurement



- Following method described by UMD team
- Prepare double well potential
- Count jumping between wells
- Maximum energy transfer  $\approx 60\mu\text{eV}$
- Langevin collision model:
- Trap temperature 35K, pill-box 8K
- Residual pressure:  $2.5 \times 10^{-10}$  Torr
- Will look as function of barrier height to see whether it is Hydrogen or Helium or ?  
Line 32;  $\approx 15\mu\text{eV}$



Site hopping: 68/ks F-state transistions: 4/ks

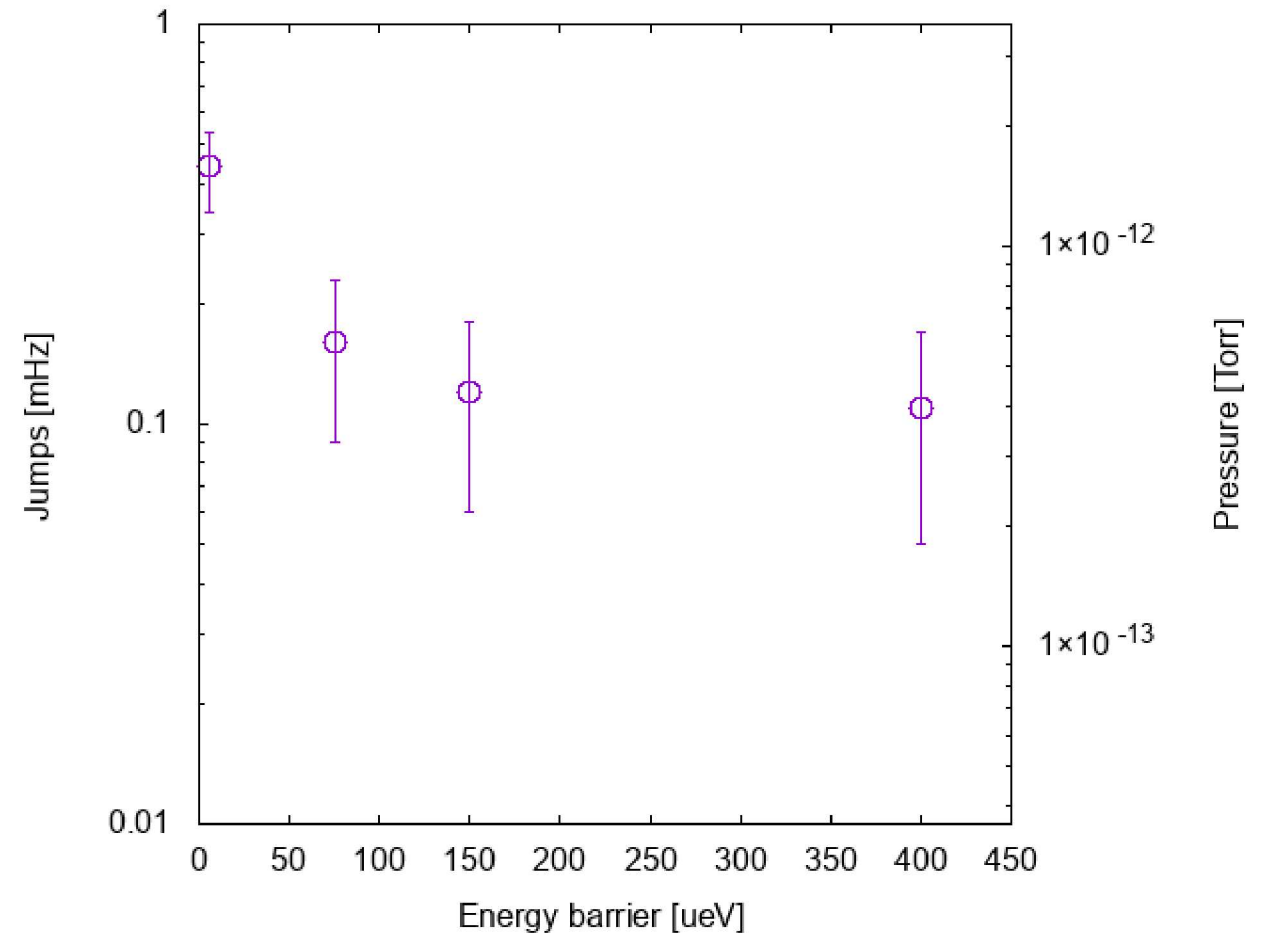
# Cryogenic trapping chamber

## Reduced background pressure

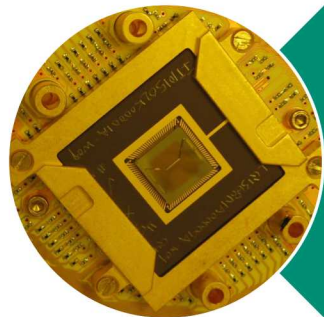
- Room temp pressure  $1.1 \times 10^{-9}$   
Collisions 68/ks
  - Partial warm-up and cool-down
  - Ti-evaporation
- Room temperature pressure  $1 \times 10^{-10}$   
Collisions 0.44/ks

Energy	Collision rate	Pressure	# Events
5 $\mu$ eV	0.44/ks	$1.6 \times 10^{-12}$	12
75 $\mu$ eV	0.07/ks	$8.4 \times 10^{-13}$	5
150 $\mu$ eV	0.06/ks	$6.5 \times 10^{-13}$	5

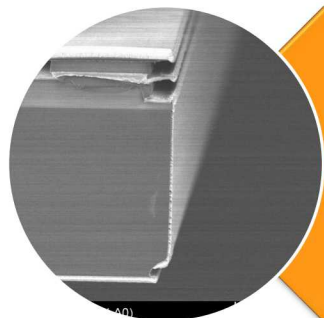
Collisions as function of barrier height



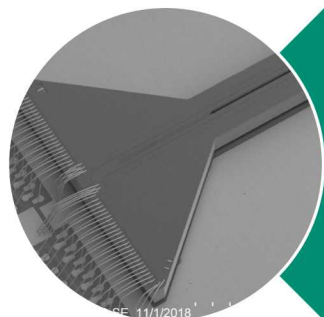




## Cryogenic characterization



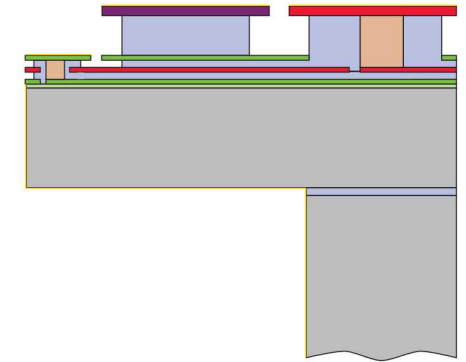
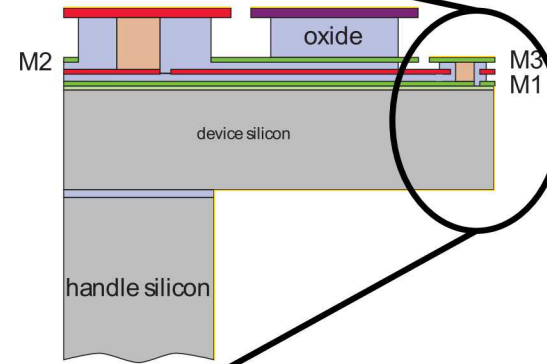
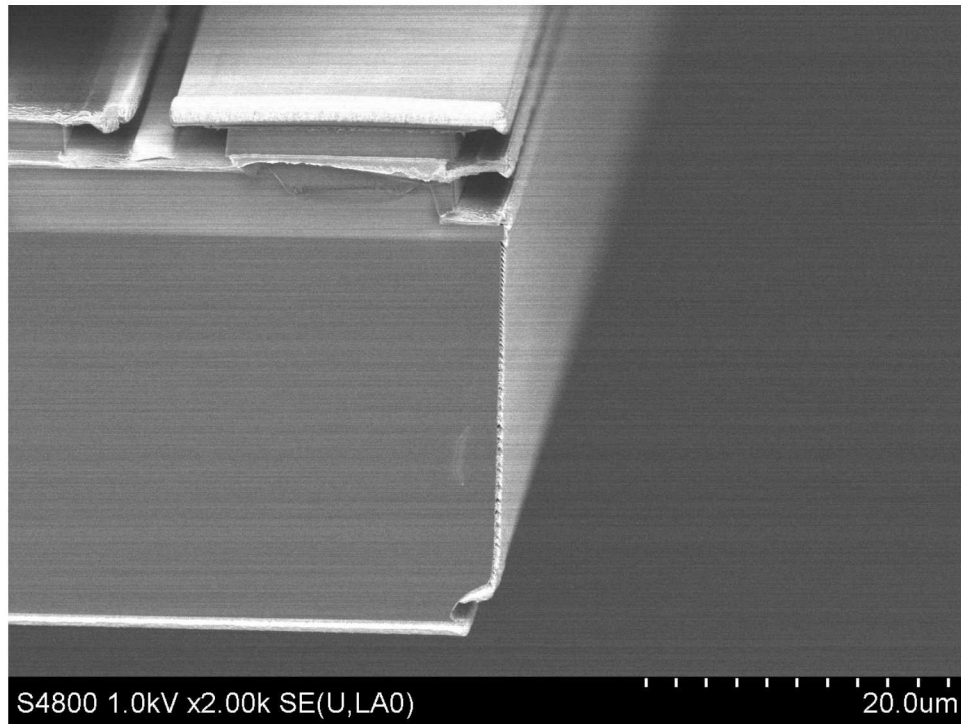
## Trap charging and sidewall coverage



## Phoenix trap

# HOA-2 trap characterization

## Covered sidewalls

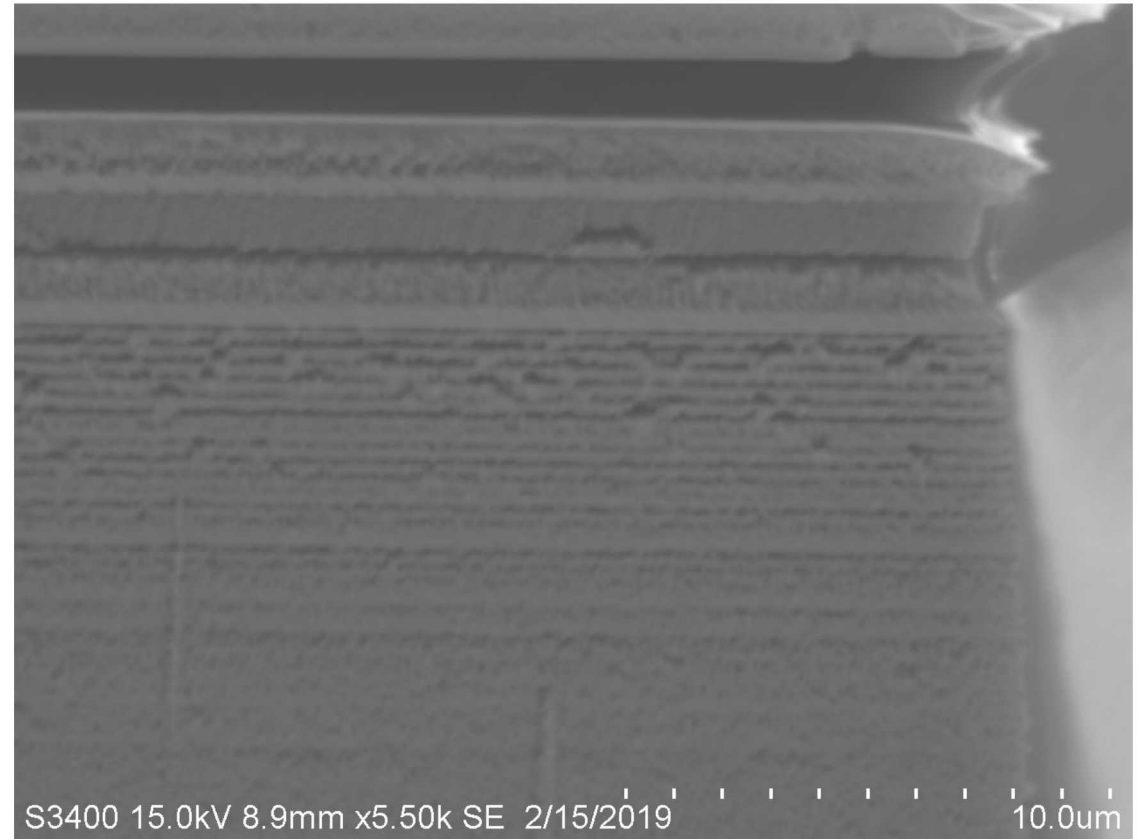
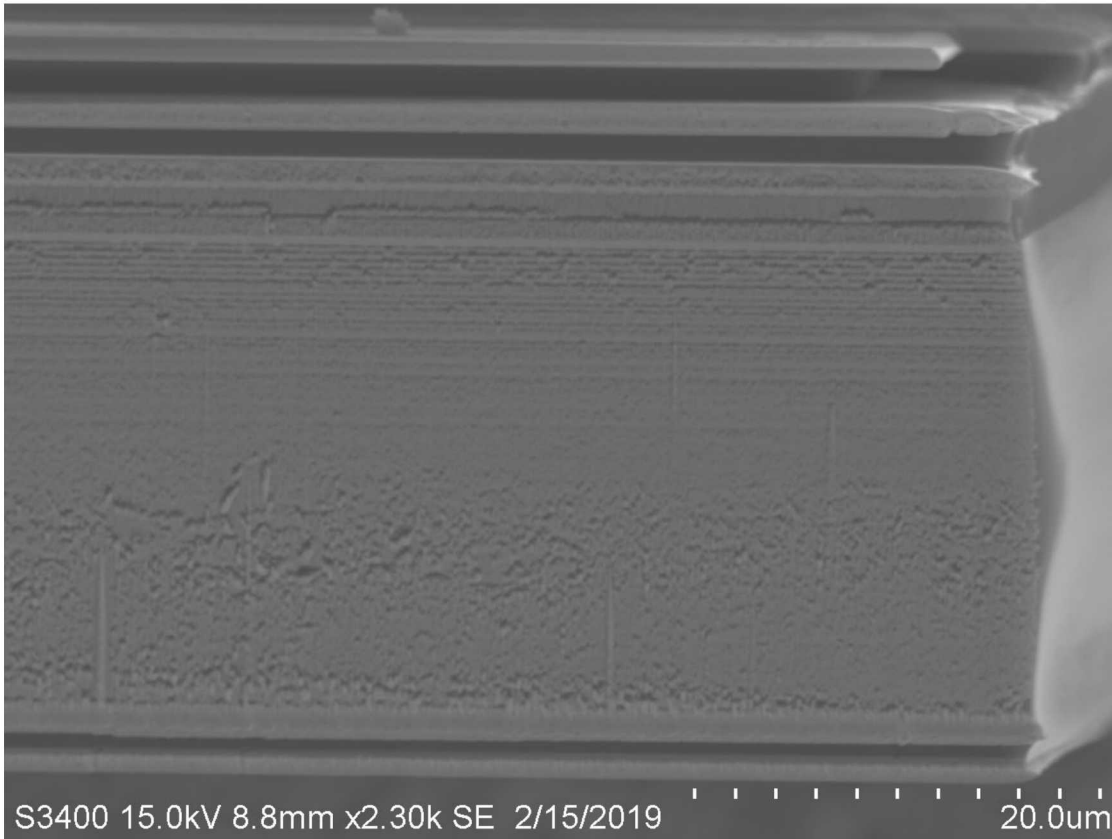


- Increased evaporated gold layer thickness on backside ten times
- Adjusted evaporation angle to optimize for sidewall coverage
- SEM shows gold layer on sidewall >100nm
- Fast-onset charging is suppressed by 5 orders of magnitude
- However, Innsbruck team, cryogenic operation, still observe charging

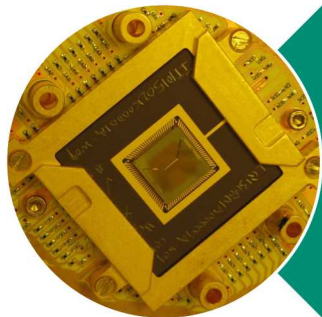
## Second look at sidewall coverage



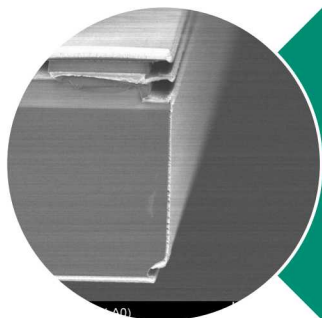
Some devices have scalloping sidewall



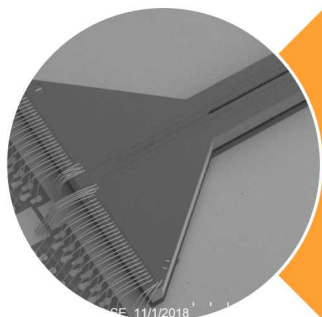
There might be exposed silicon that is susceptible to charging



Cryogenic  
characterization



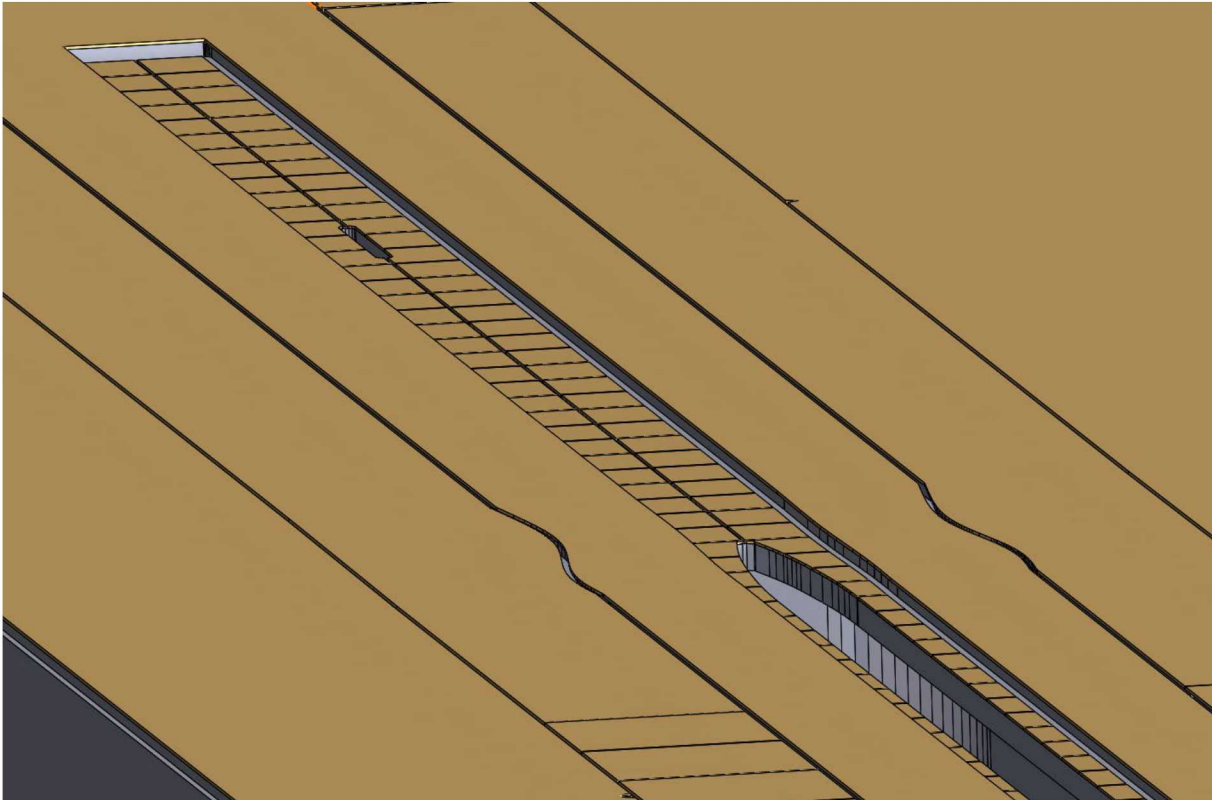
Trap charging and  
sidewall coverage



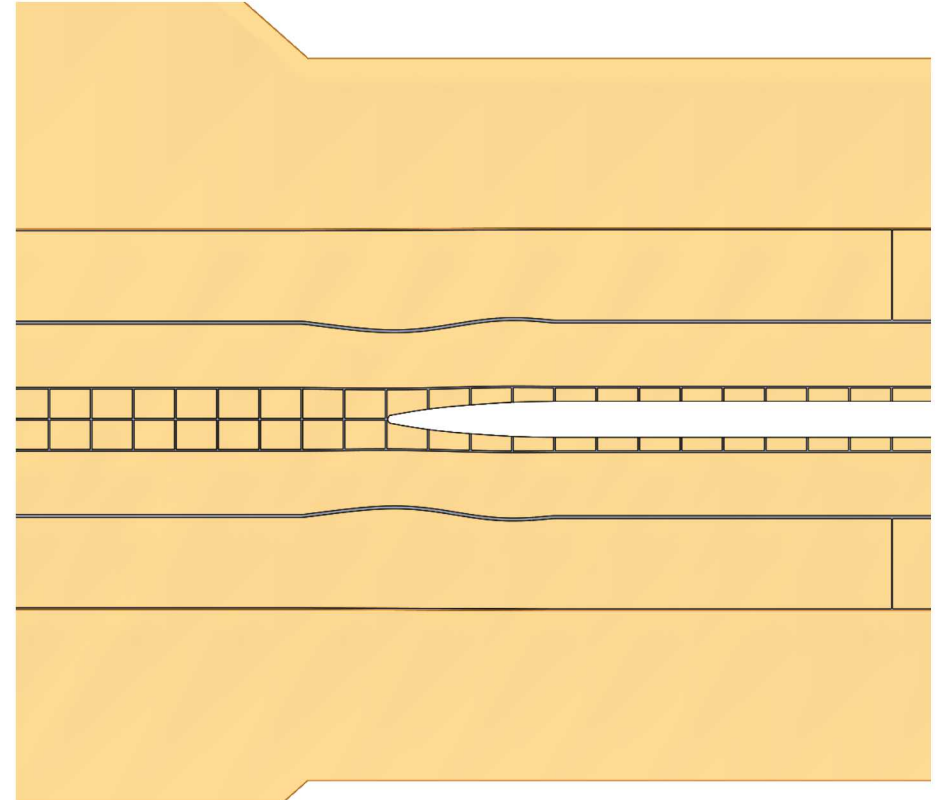
Phoenix trap

## Phoenix trap revisions

- Use less risky but higher capacity internal structure
- Make design and routing more failure resilient
- Improve sidewall flatness
- Move all inner control electrodes to lower metal layer



- Simplify junction



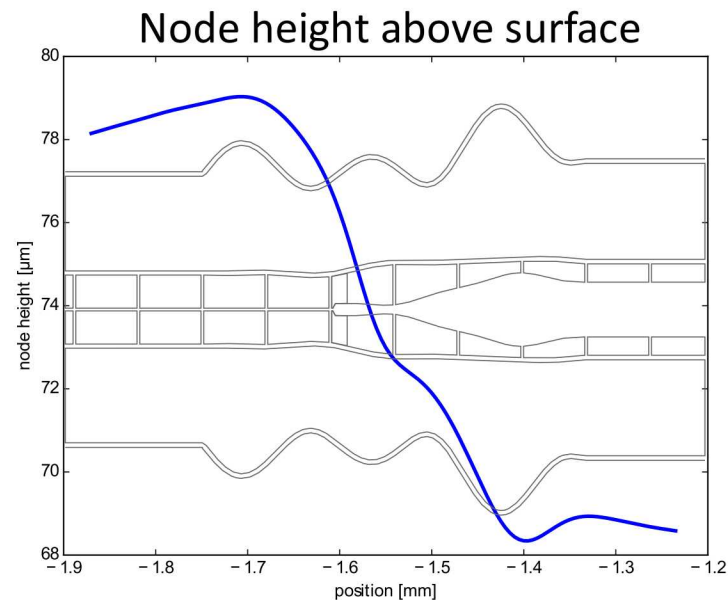
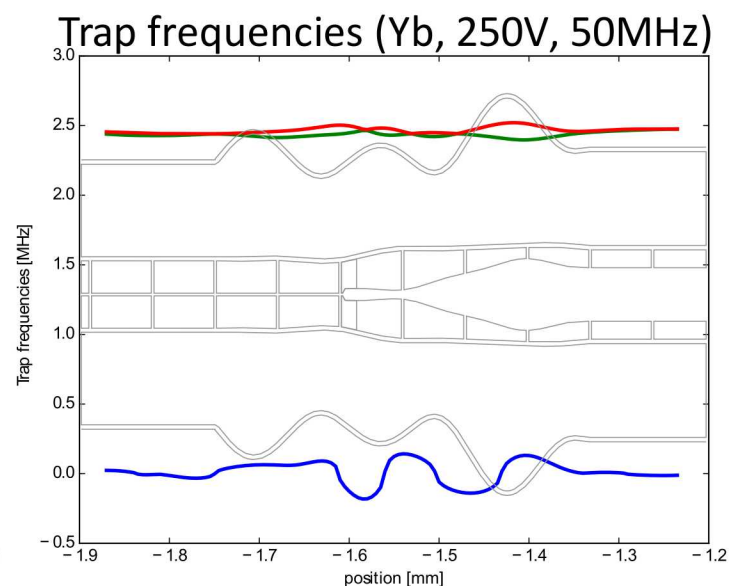
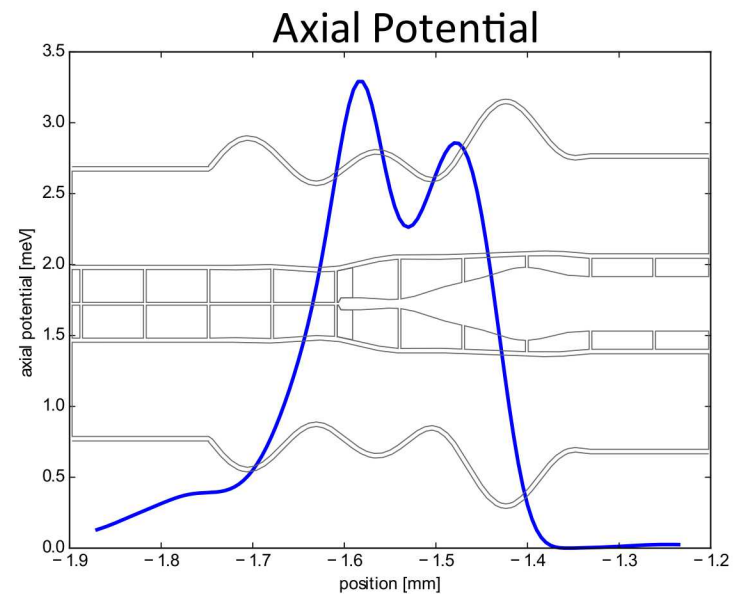


# Raising the Phoenix

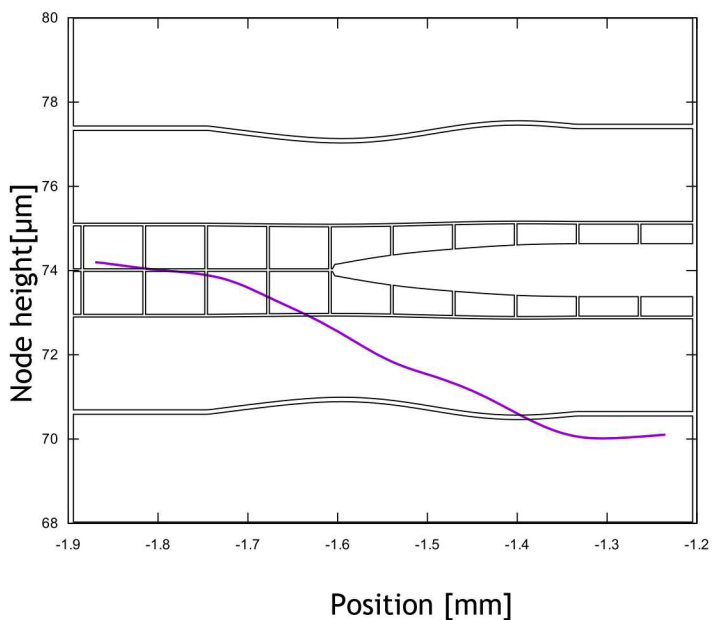
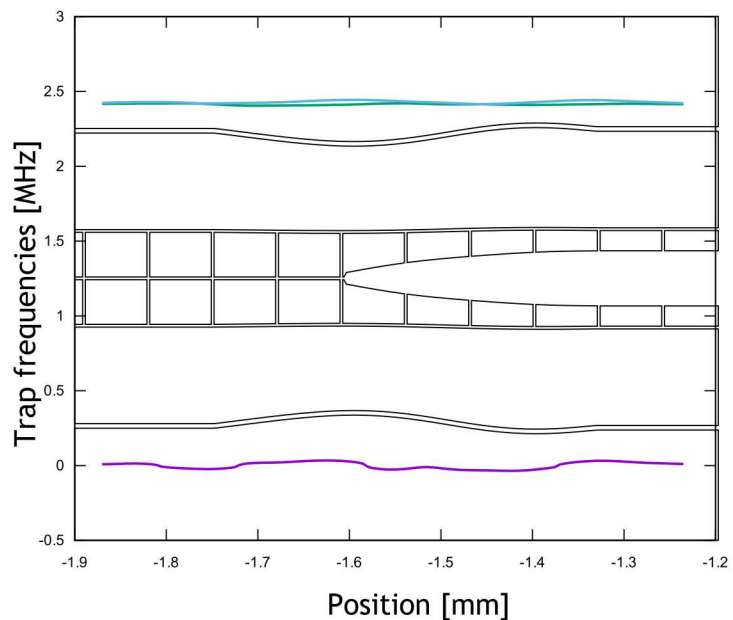
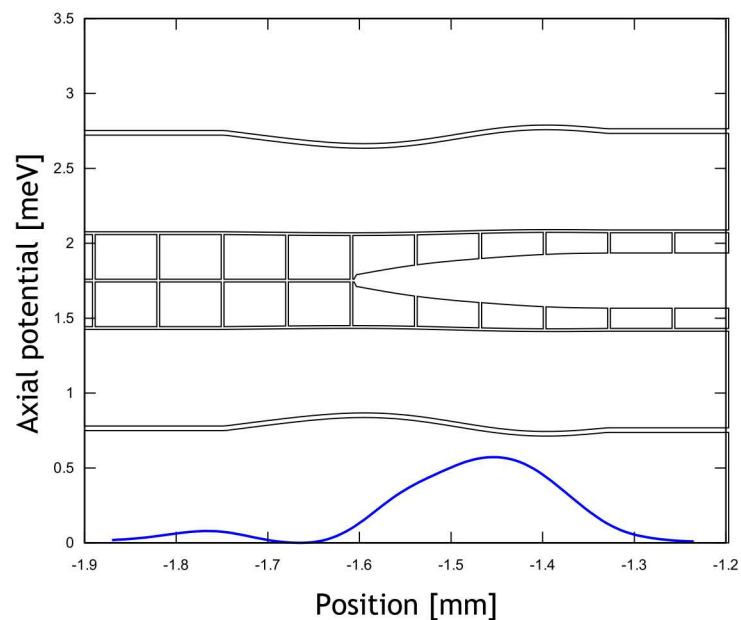
## Design improvements



Inner elec  
on top  
metal



Inner elec  
on M3



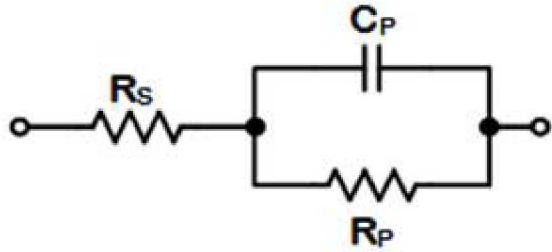
## Estimated performance metrics of Phoenix traps



Capacitance as calculated from full device design data

Device version	M5	M3	M2 oxide	M2 vacuum	total
Phoenix (re-fabrication) above surface	1.02pF	0.10pF	2.9pF	-	4.0pF
Phoenix (re-fabrication) Slotted design	1.12pF	0.14pF	4.23pF		5.5pF
Phoenix (failed)		1.24pF	1.97pF		4.12pF
HOA-2.1		5.53pF	0.09pF	0.79pF	6.54pF

## Rf-dissipation in traps electrical characterization



$R_s$  : Series resistance (lead resistance)

$R_p$  : (rf) parallel resistance (dielectric absorption)

$C_p$  : capacitance

For 100 V amplitude at 100 MHz:

Trap	Temp	$C_p$	$R_s$	$R_p$	$P_s$	$P_p$
Phoenix-0 (measurement)	300 K	4 pF	0.4 $\Omega$		5 mW	
Phoneix-surface (calc.)	4 K		0.05 $\Omega$		1 mW	
Phoenix-slotted (calc.)	300 K	5.5 pF	0.4 $\Omega$		9.4 mW	
	4 K		0.05 $\Omega$		1.4 mW	
HOA-2.1	300 K	7.6 pF	0.9 $\Omega$	1.6 M $\Omega$	100 mW	3.1 mW
	77 K		0.7 $\Omega$		80 mW	
	4 K		0.5 $\Omega$		60 mW	
Au/FS	300 K	1.93 pF	2.0 $\Omega$	1.4 M $\Omega$	15 mW	3.7 mW
	77 K		1.3 $\Omega$		10 mW	
	4 K		0.8 $\Omega$		5.9 mW	
Thunderbird	300 K	2.4 pF	0.6 $\Omega$	1.5 M $\Omega$	6.7 mW	3.3 mW

$$P_s \approx \frac{1}{2} R_s U^2 \omega^2 C_p^2$$

$$P_p = \frac{1}{2} \frac{\omega U^2}{R_p}$$

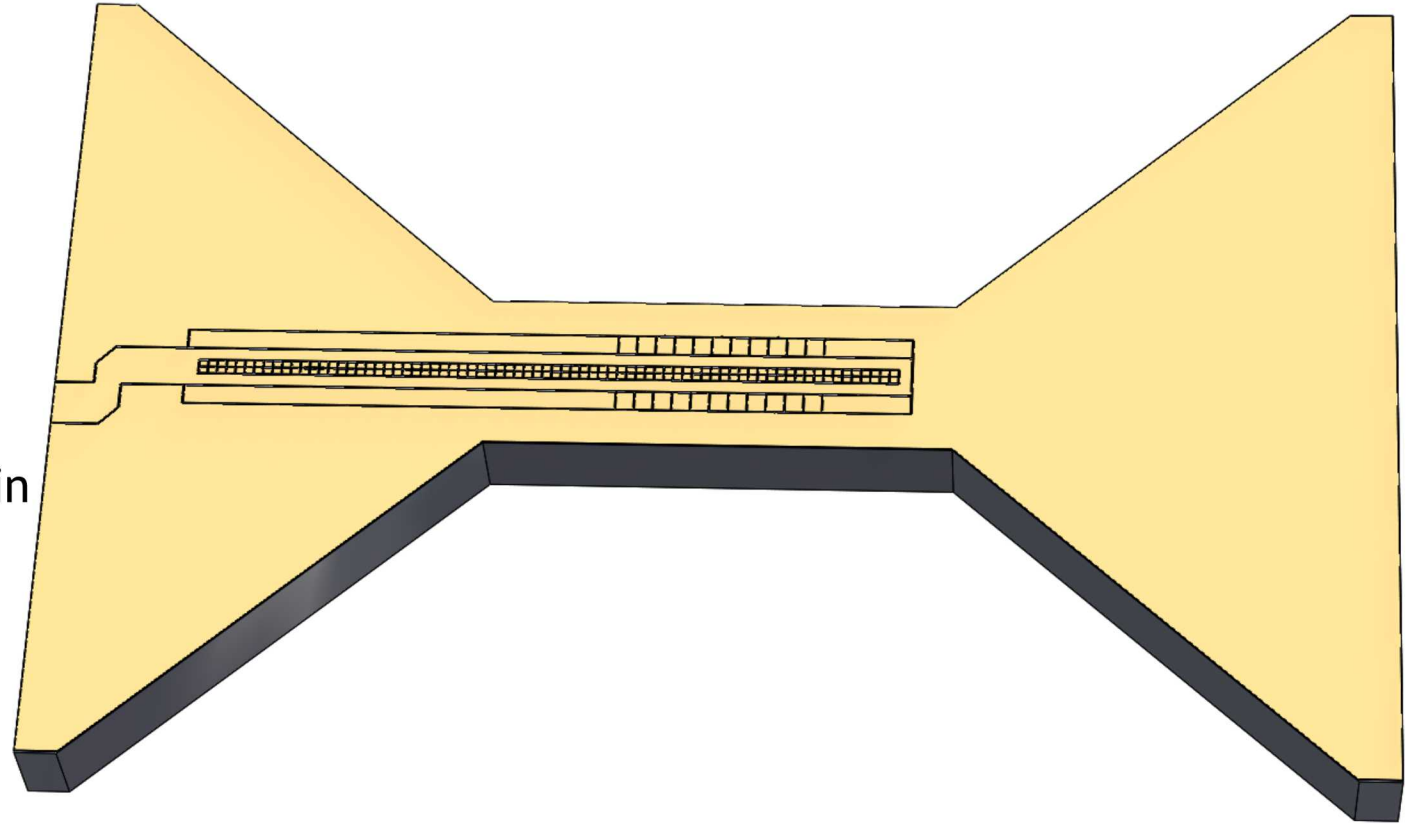
# Raising the Phoenix

## QSCOUT Phoenix surface trap

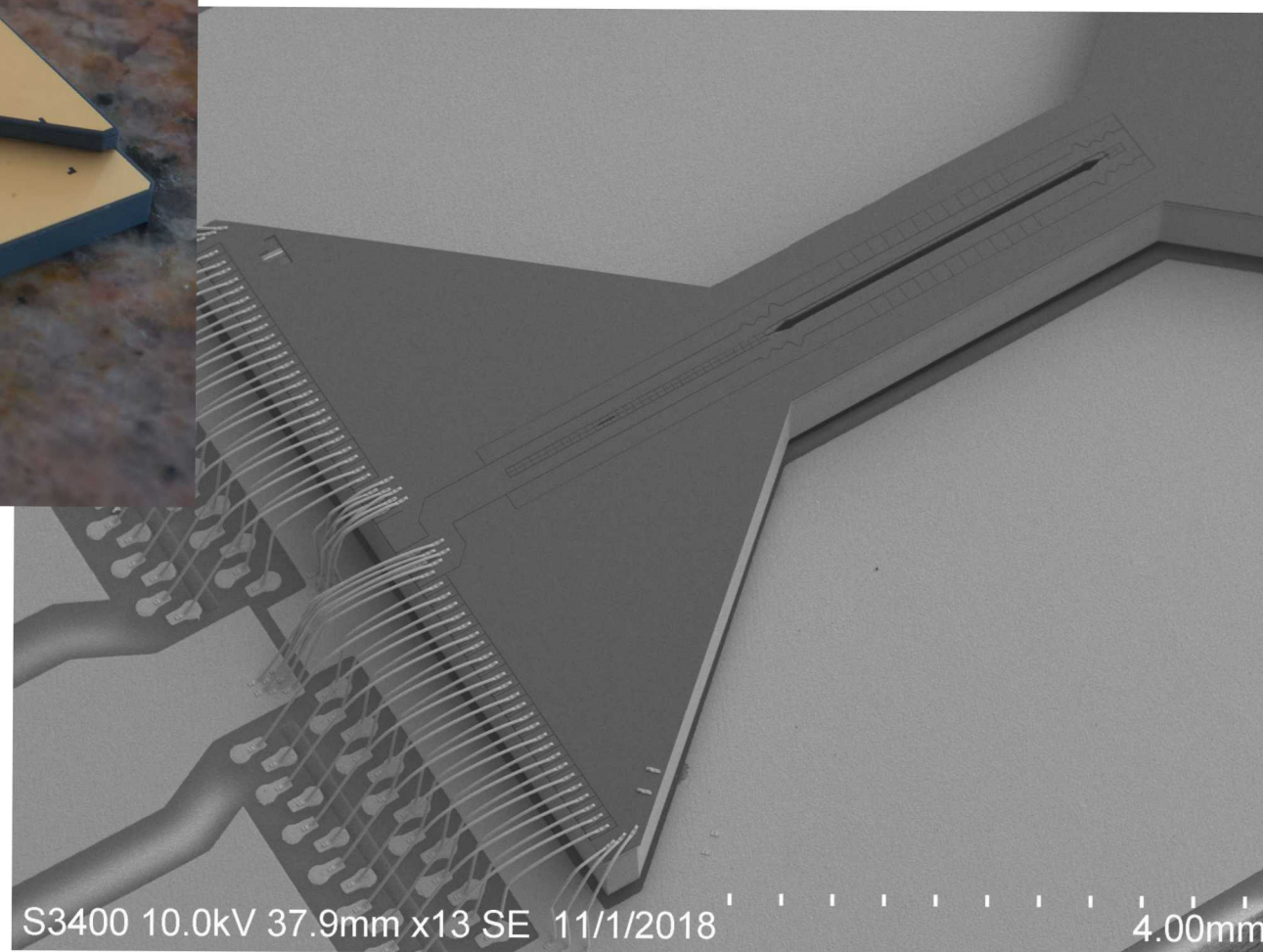
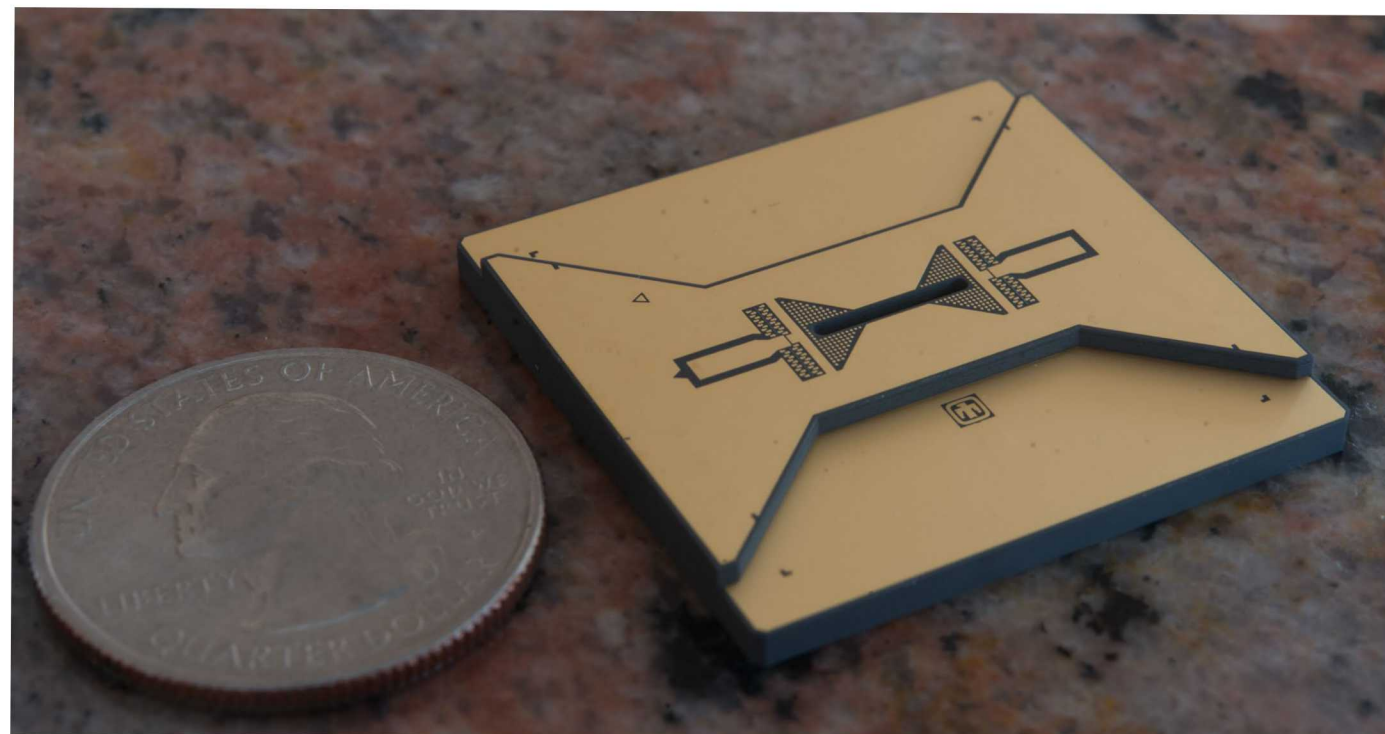


DOE Quantum testbed for Science project QSCOUT  
Surface trap fabrication

- Co-fabricated with LogiQ Phoenix trap
- Pure surface trap  
all electrodes on top metal layer
- Identical loading hole
- Identical electrode wiring
- Can be available to researchers interested in testing the trap and providing feedback



# Custom trap package Is available





***Trap design and fabrication***

Matthew Blain  
Ed Heller  
Corrie Herrmann  
Becky Loviza  
John Rembetski  
Paul Resnick  
SiFab team

***Trap packaging***

Ray Haltli  
Andrew Hollowell  
Anathea Ortega  
Tipp Jennings

***Theory***

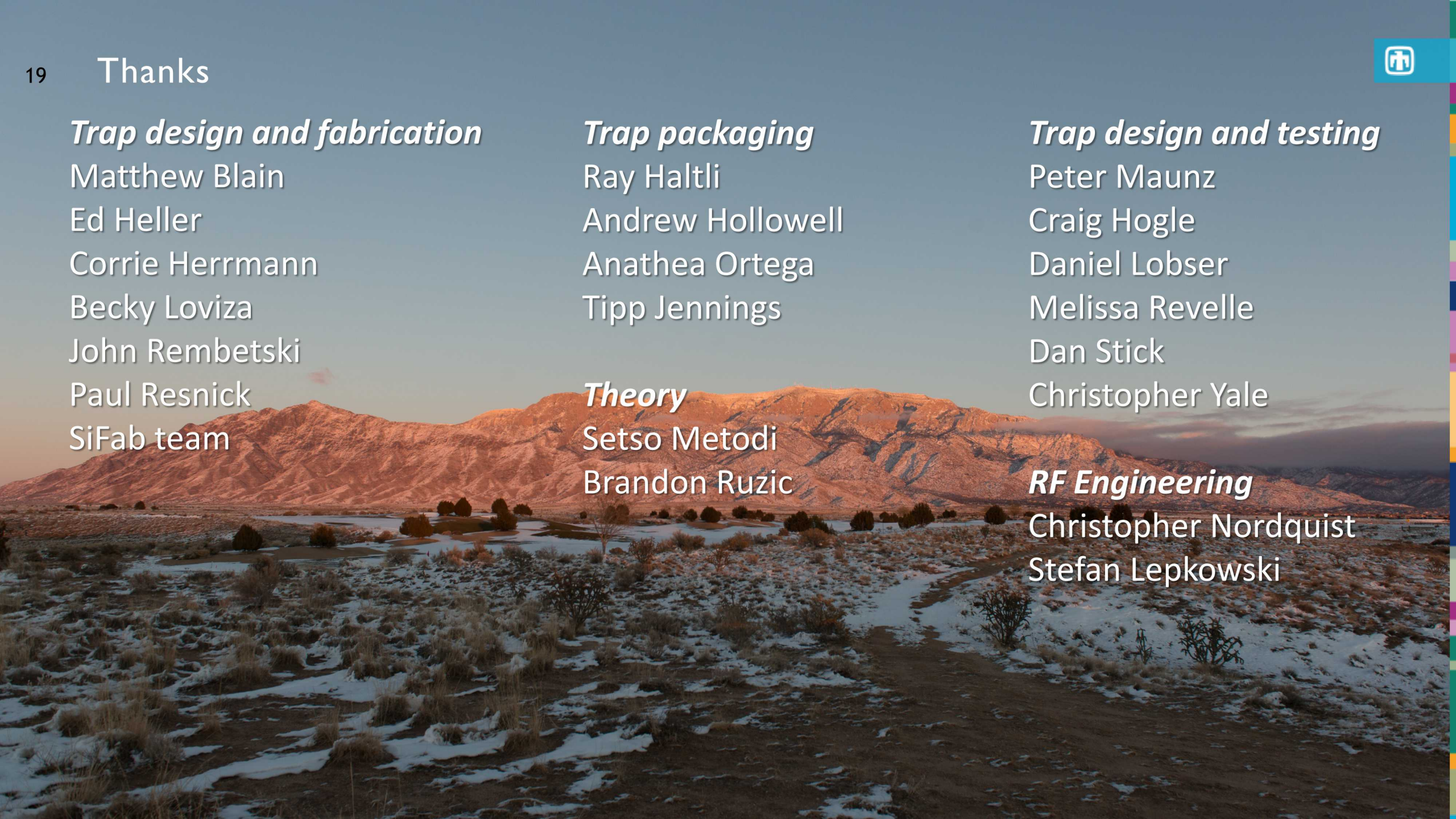
Setso Metodi  
Brandon Ruzic

***Trap design and testing***

Peter Maunz  
Craig Hogle  
Daniel Lobser  
Melissa Revelle  
Dan Stick  
Christopher Yale

***RF Engineering***

Christopher Nordquist  
Stefan Lepkowski





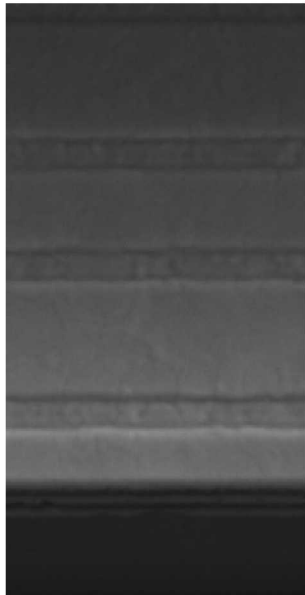


# HOA-2 trap characterization

## Fast onset charging



Electron Image 2



10µm

EDS Layered Image 1

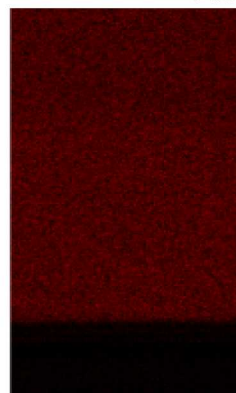


10µm

### Origin of fast-onset charging

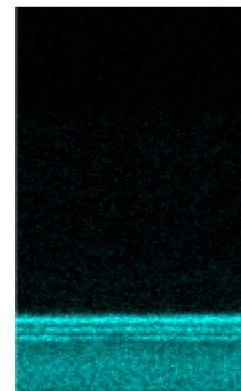
- Slot sidewalls were meant to be covered with evaporated gold
- Not covered due to narrow backside slot
- EDS cannot detect gold on sidewalls, sees silicon instead
- Elevated heating rates were observed above this electrode
- Found Yb particulate (introduced in trapping chamber)

Au L series



10µm

Si K series



10µm

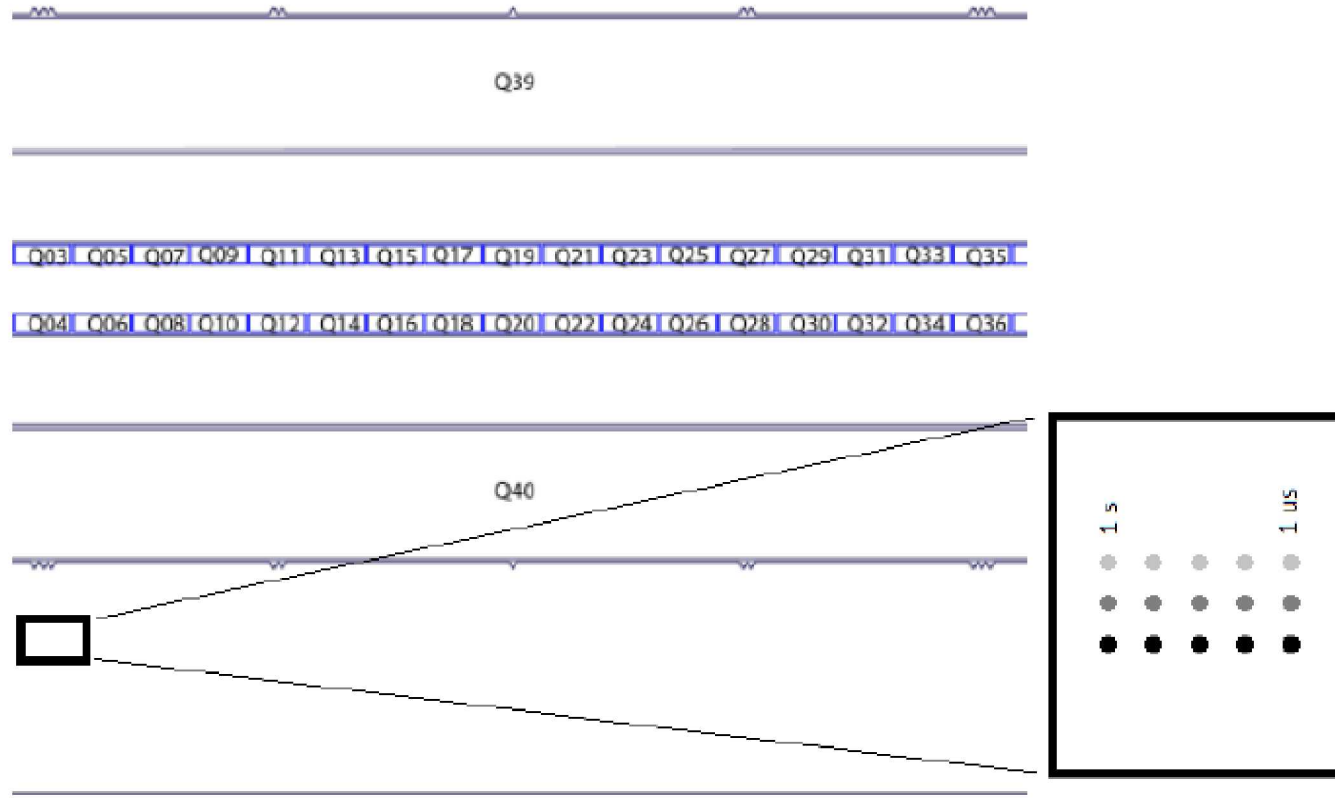
Yb L series



10µm

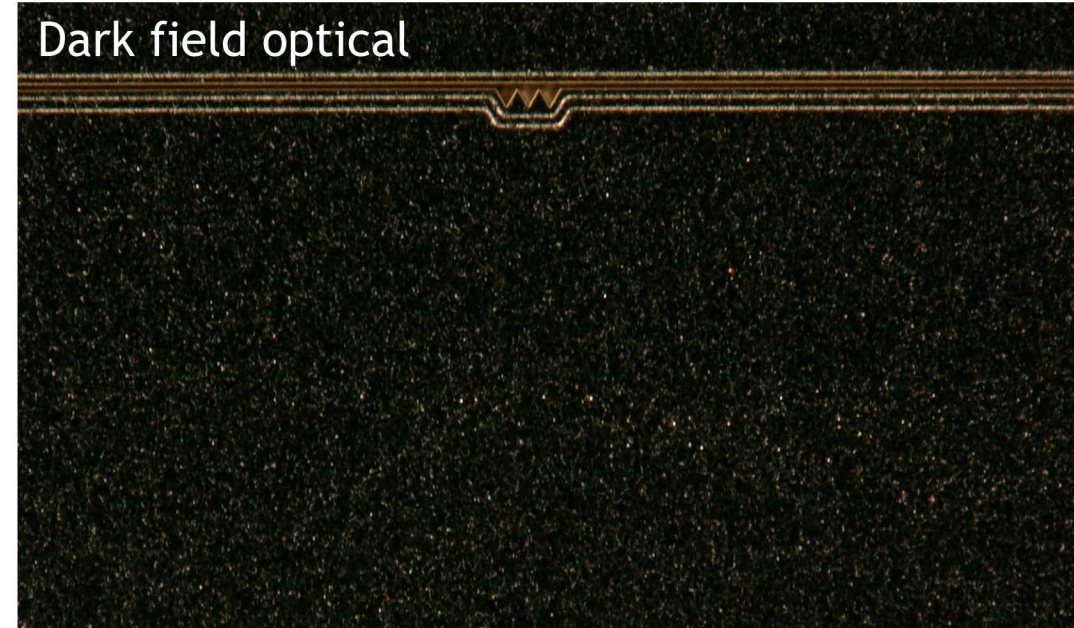
## HOA-2 trap characterization

## 355nm picosecond pulsed power handling of trap surface

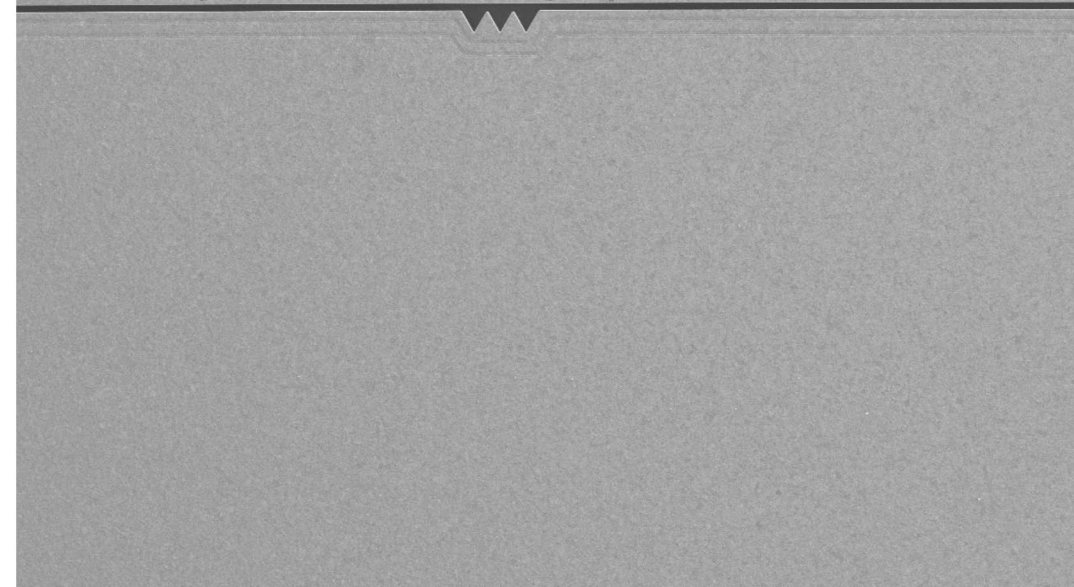


- Beam diameter  $1.4\mu\text{m}$
- $200\mu\text{W}$ ,  $450\mu\text{W}$ ,  $1\text{mW}$
- $1\mu\text{s}$  to  $1\text{s}$  exposure
- No damage visible in optical microscope, Electron microscope (SEM), and white light interferometry

Dark field optical



Scanning Electron Micrograph



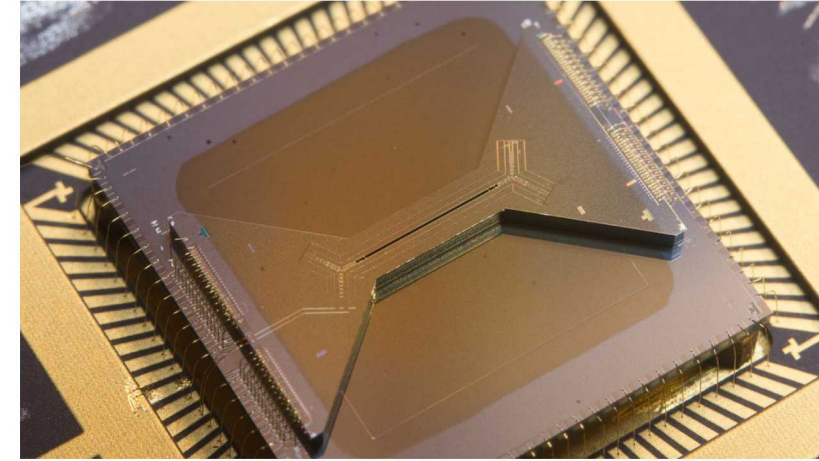


# HOA-2 trap characterization

## Heating rates at room temperature



- HOA-2.0 at room temperature
  - 30/s (Yb, radial, 2.5MHz, parallel to surface, Sandia setup 1)
- HOA-2.1 narrow backside slot with exposed silicon in slot
  - 60/s - 120/s (Yb, radial, 2.5MHz, parallel to surface, Sandia setup 1)
- HOA-2.1 wide backside slot gold coated
  - 200/s (Yb, radial, 2.5MHz, 15° to surface, Sandia setup 2)
- HOA-2.1 wide backside slot gold coated
  - 135/s (Yb, radial, 3MHz, 45° to surface, UMD EURIQA setup)
- HOA-2.1 wide backside slot gold coated
  - 220/s (Yb, radial, 2° to surface, Duke room temp system)



## Charging

- Fast onset charging observed by Duke team
- On 355nm laser application trap charges in  $\mu$ s  
discharges in ms

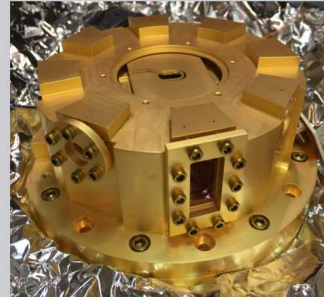


### Cryostat



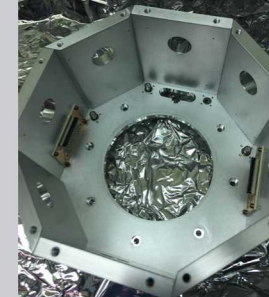
- 4K closed-cycle cryostat with Gifford-McMahn cold head
- He exchange gas to mediate cooling & reduce vibrations

### 4K Pillbox



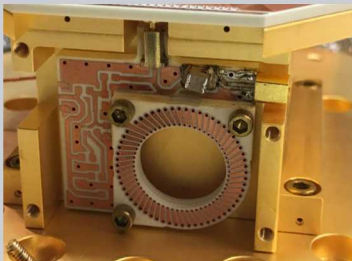
- Housing for trap, resonator, & filter board
- Gold-plated OFHC copper, secured w/ brass screws

### 40 K Shield



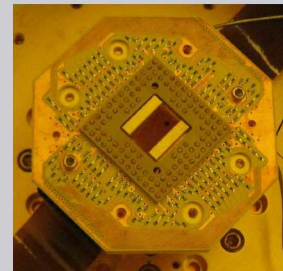
- Intermediate stage for RF & electrical thermal lagging
- Electropolished aluminum, secured w/ brass screws

### Internal RF Resonator



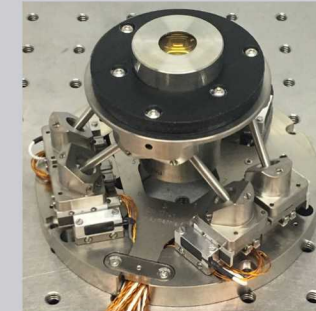
- PCB toroidal inductor in parallel w/ capacitive trap
- $637 \text{ nH} + 15.6 \text{ pF} \rightarrow 47.4 \text{ MHz}$  resonance

### DC Voltage Delivery



- 300K  $\rightarrow$  40K: Micro-D cable w/ Kapton coated 32 AWG
- 40K  $\rightarrow$  4K: Kapton flex cables
- 4K: RC filter board (100 kHz)

### Internal Lens Hexapod

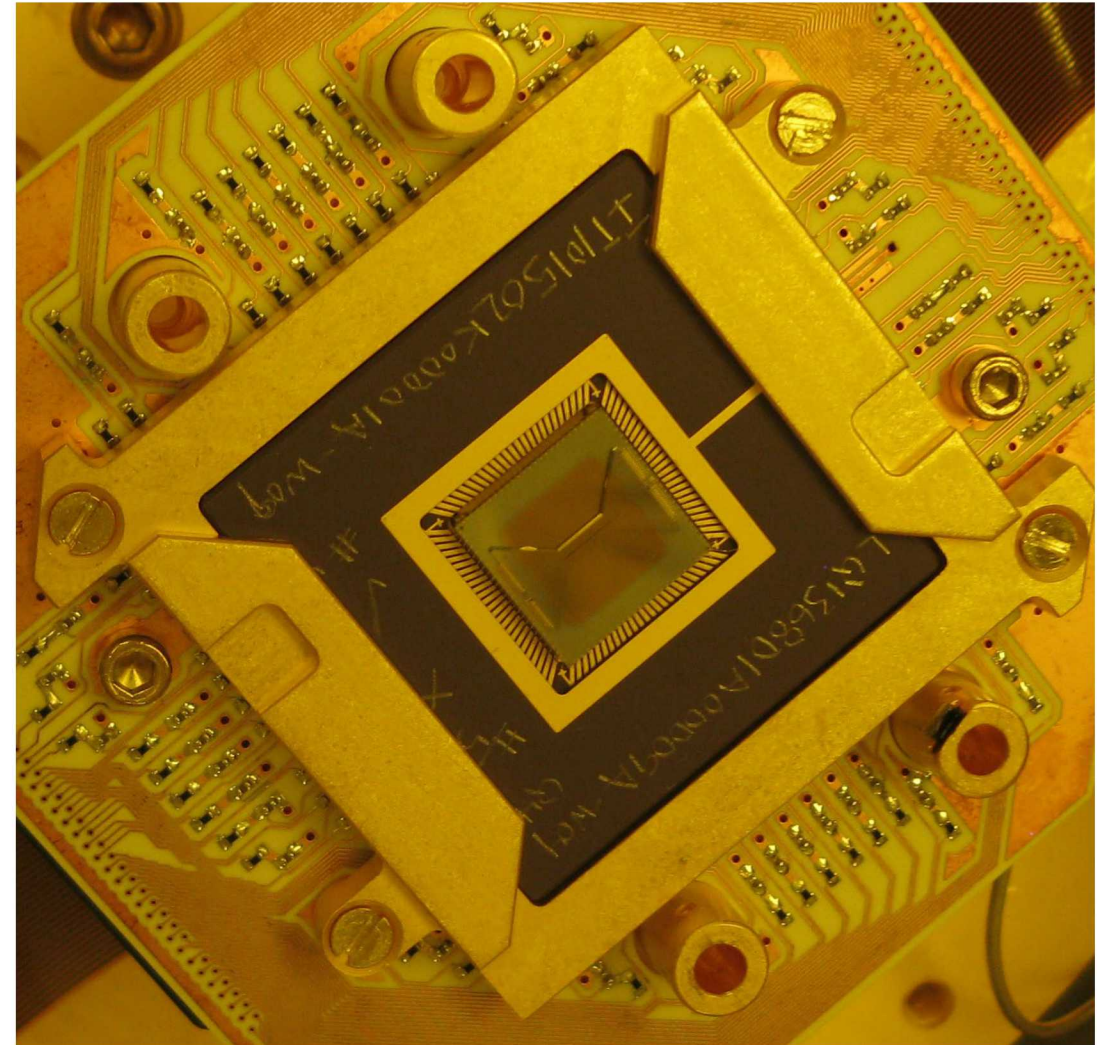


- 0.6 NA, 355-370 nm, 7.6 mm WD, 100  $\mu\text{m}$  FOV
- 6-axis hexapod, trap-suited travel range, 40 K, non-mag

## Ablation loading of ytterbium

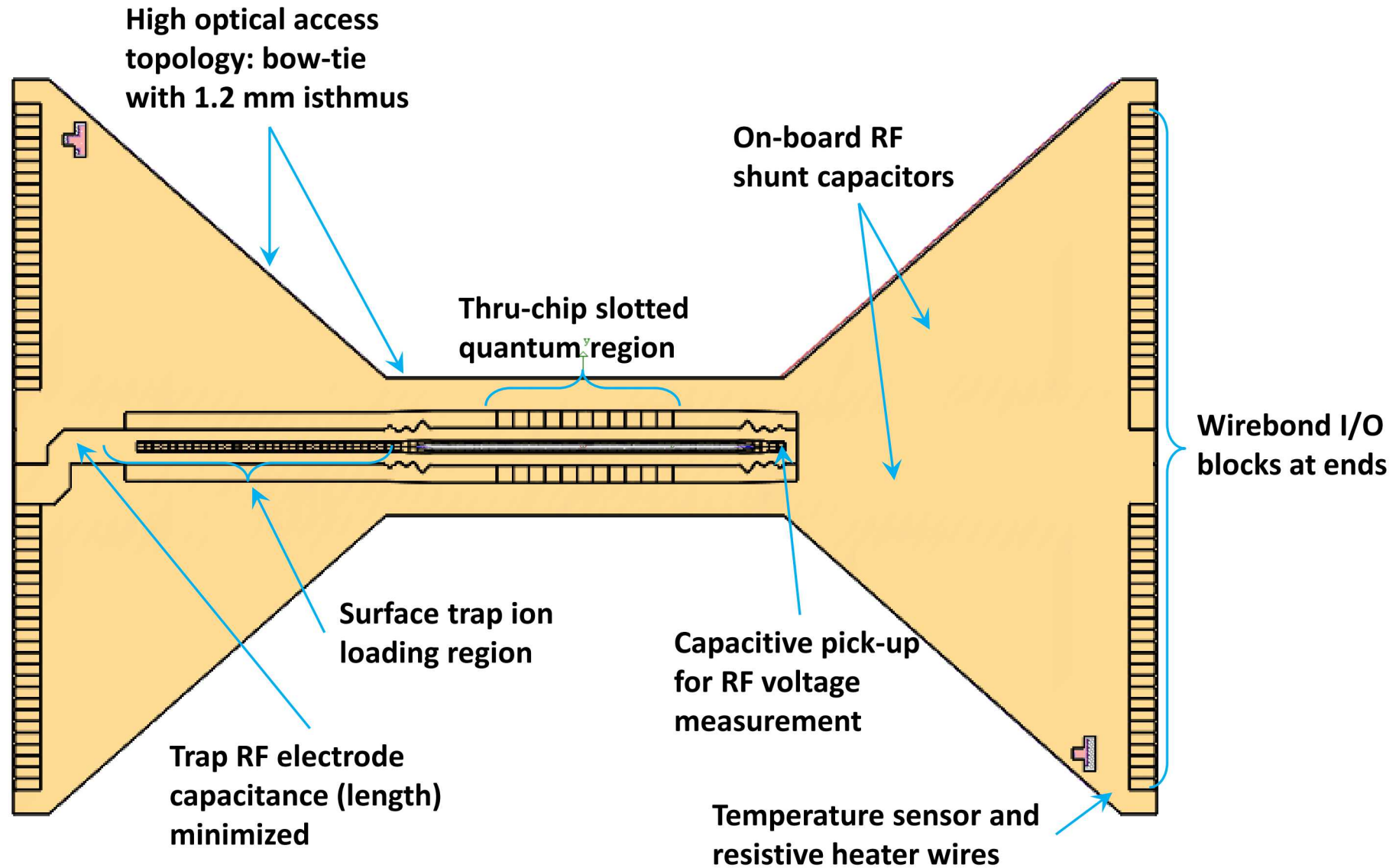


- Concern over thermal oven on cold plate (~3 W for 1-5 min.) provided impetus to investigate ablation loading
- Fluences  $< 300 \text{ mJ/cm}^2$  only locally heat in spot size for neutral atoms
- Yb target installed on microwave antenna support post
- SpectraPhysics ns-pulsed fiber laser (1064 nm, 3-250 ns pulses, variable rep rate, 4-1000  $\mu\text{J}$  pulse energy)



# Phoenix trap fabrication

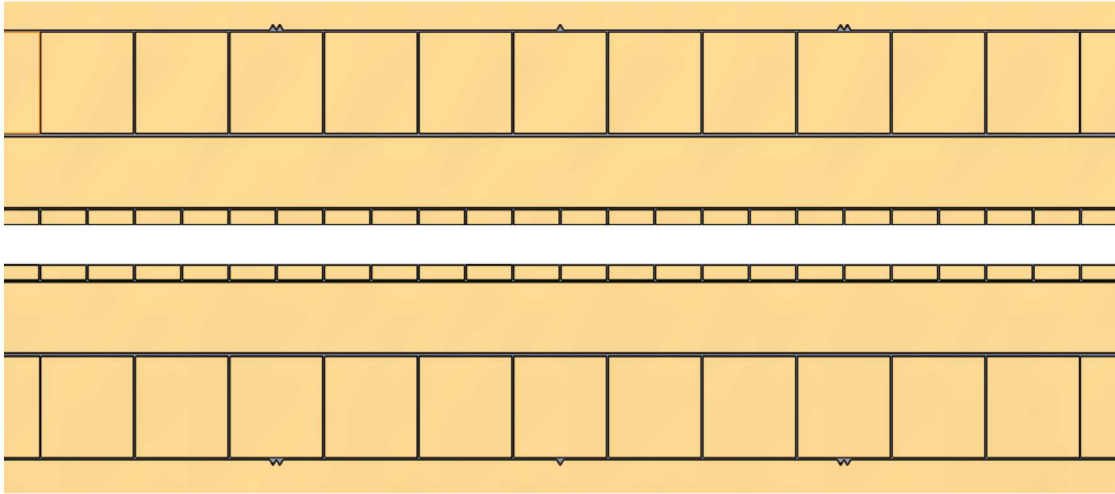
## Original plans for Phoenix





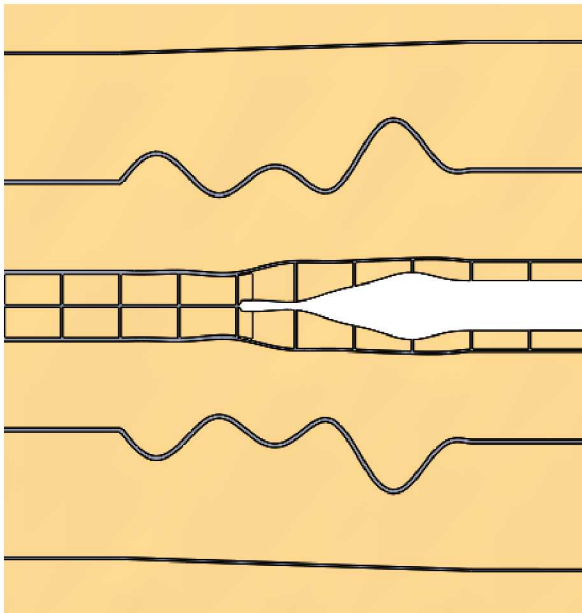
# Phoenix trap fabrication

## Trap features



### Quantum region

- Segmentation of 22 inner electrode pairs and 11 outer pairs for better control of ion chains and spatial re-ordering of ions
- $22 \times 70\mu\text{m} = 1540\mu\text{m}$  long
- Ion height  $70\mu\text{m}$

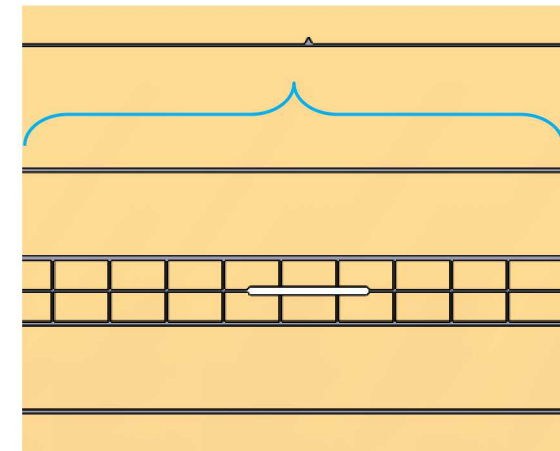


### Transition

- 22 degrees of freedom
- Low spatial frequencies

### Loading region

- 5 electrode pairs
- Loading slot  $180\mu\text{m} \times 3\mu\text{m}$

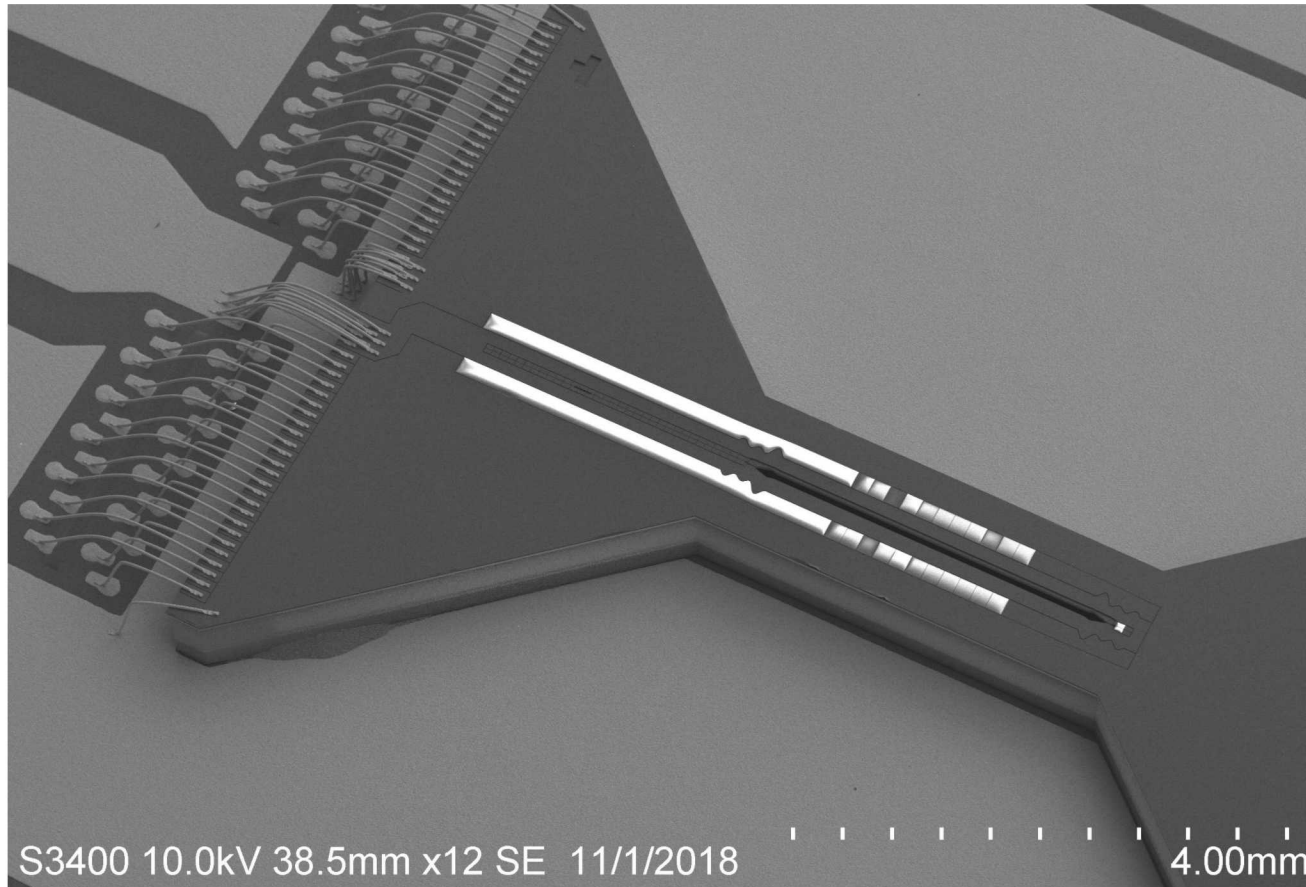


# Phoenix trap fabrication

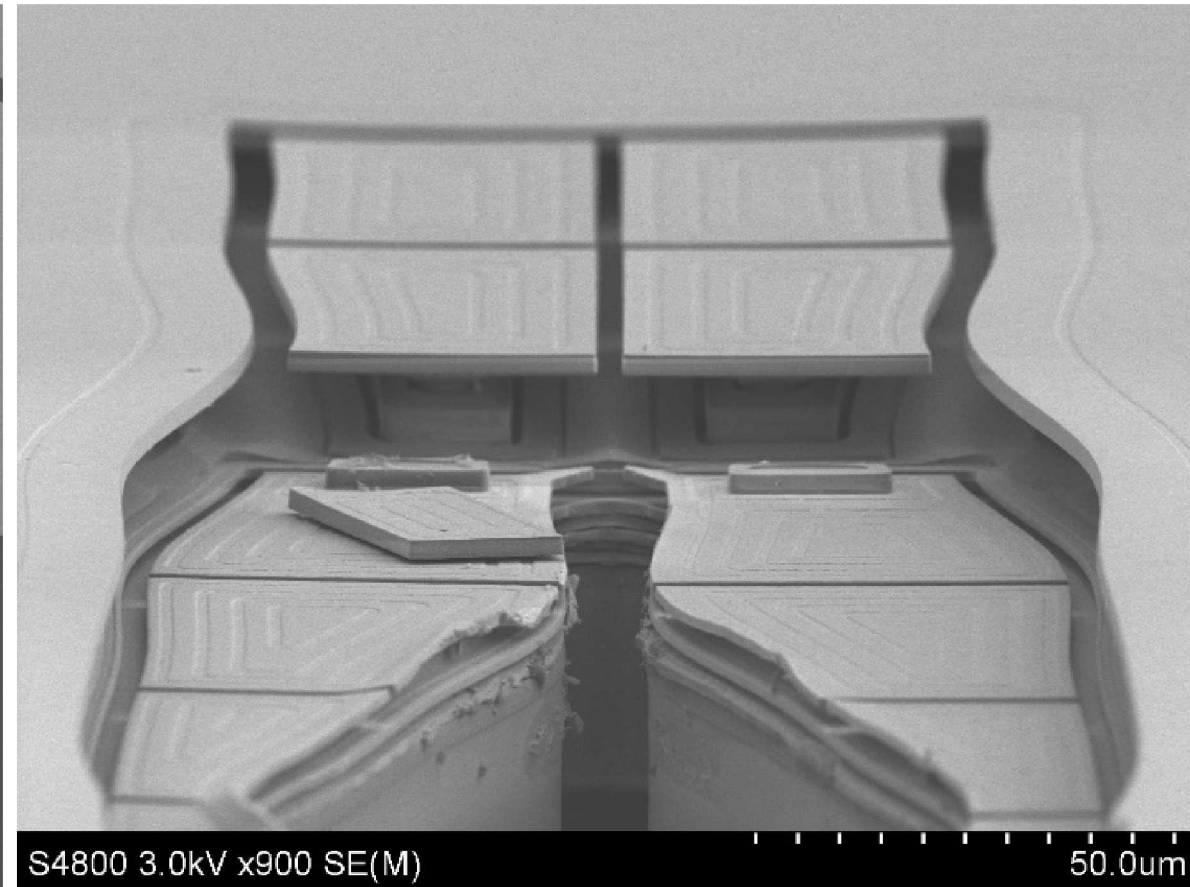
## Fabrication challenges



Problems in release of devices (oxide removal)  
Likely due to problems in oxide deposition



- Electrically unconnected (floating) electrodes



- Missing electrodes

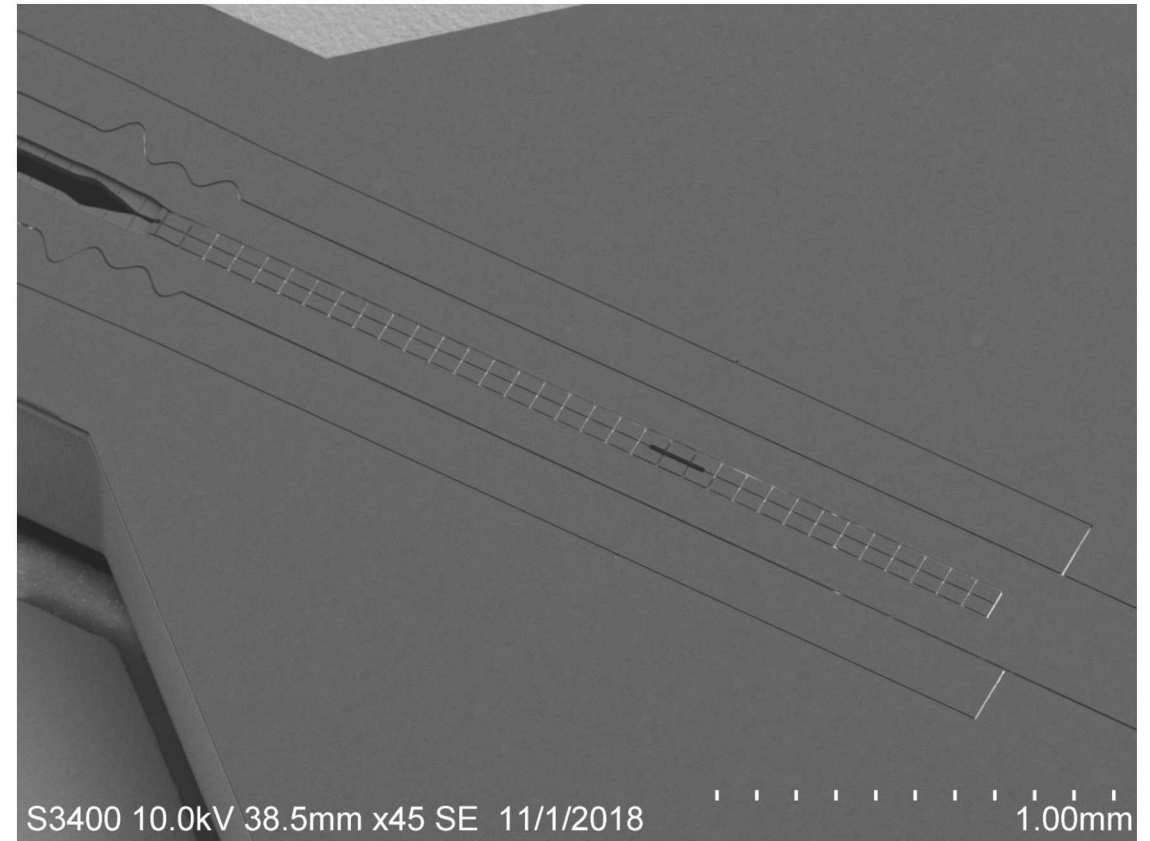
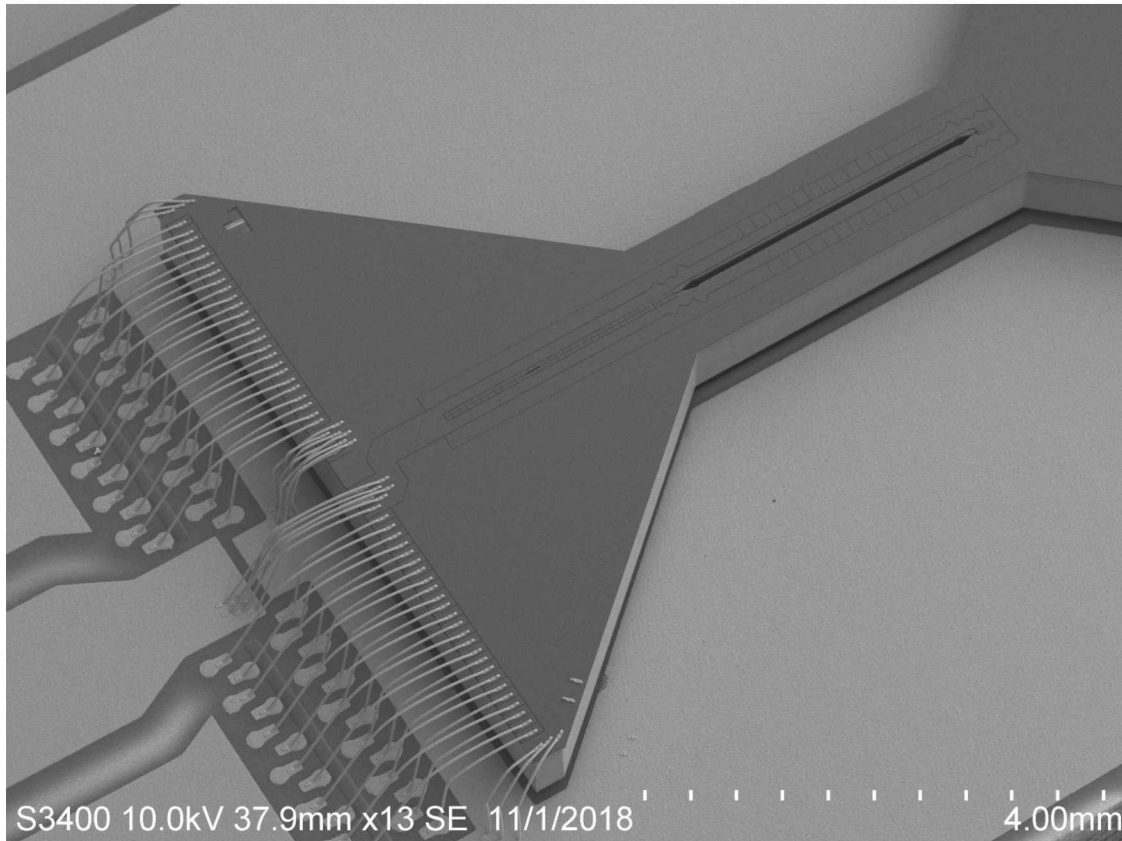


# Phoenix trap fabrication

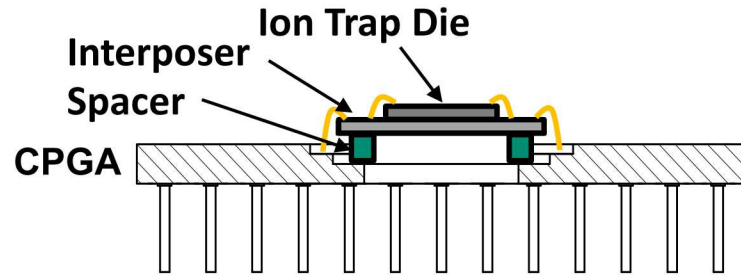
## Current status



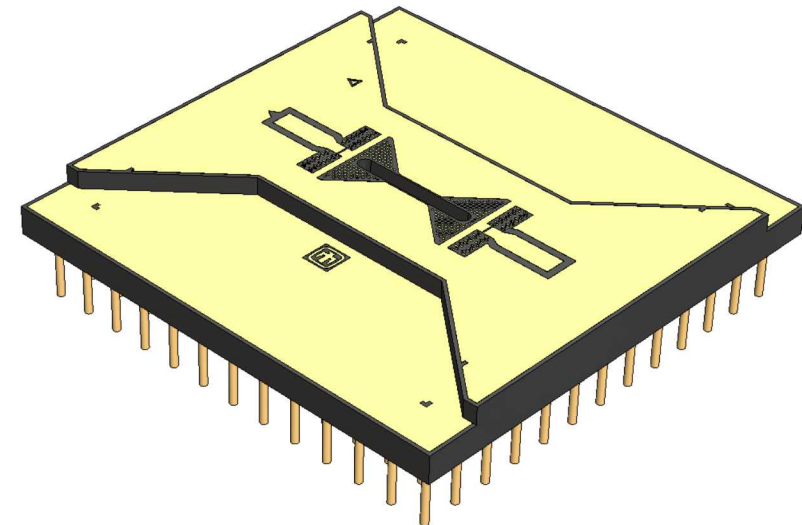
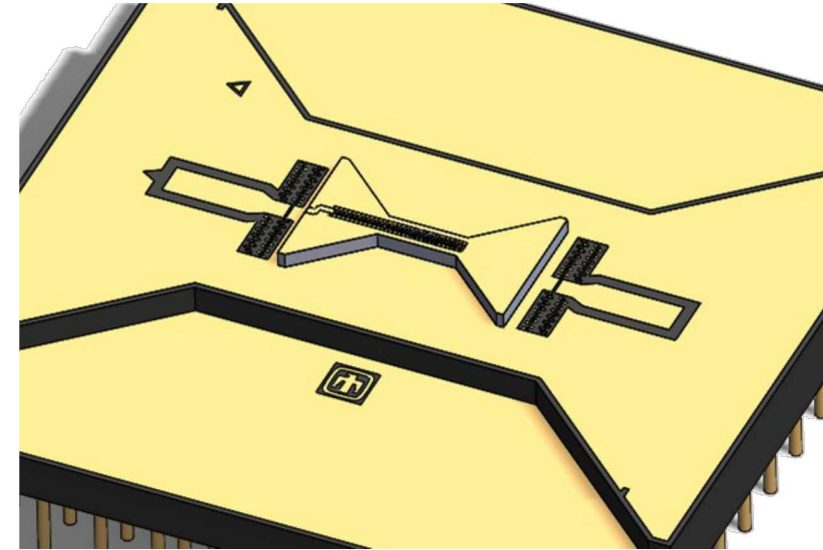
- Several optically good die are released
- To be packaged in January
- Might yield a small number of functional traps
- Traps might have remaining oxide between trap electrodes



### Legacy 4 Level CPGA Packaging Assembly



### Simplified 2 part assembly



#### Objectives:

- Improved rf- and ground performance
- Compatible with bowtie chip without interposer
- Simplified assembly
- Backwards compatibility with MQCO package

#### Properties:

- AlN for improved thermal conductivity and reduced thermal expansion vs  $\text{Al}_2\text{O}_3$
- Two rf connections with minimized capacitance (3pF) and resistivity (50mOhm)
- Backwards compatible with prior HOA devices
- Metal coverage of top surface
- All metal is signal or ground (no floating metals)

# Raising the Phoenix

## Revised Phoenix designs



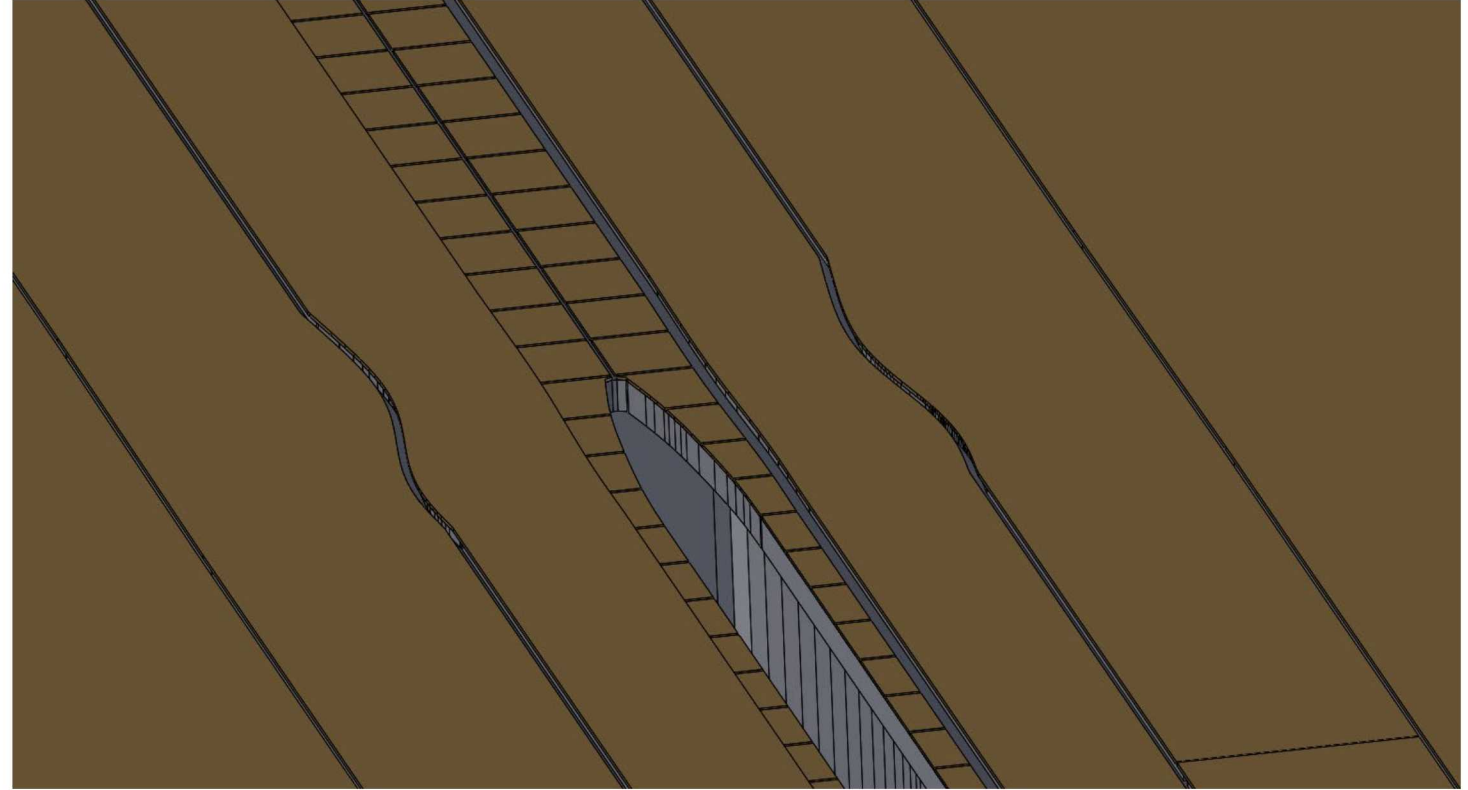
Objective is to refabricate Phoenix with low risk improvements to trap design

### Phoenix changes:

- Use latest processes and design rules
- Modify design to reduce fabrication risk
- and resilient to fabrication errors

### Trap changes:

- All inner control electrodes on lower metal layer
  - Smaller modulations on transition
  - Smaller potential barrier
  - Smaller variations on trace of curvature tensor





## Instantaneous charging

- Thanks for your patience and excellent characterization of charging
- Solved charging of exposed silicon in slot by revising backside gold coating process
- All traps deployed at LogiQ performers have full sidewall coating
- Exposed silicon might lead to high heating rates at cryogenic temperatures
- However, charging and heating rates observed by at cryogenic temperatures by Innsbruck team in traps with gold-coated sidewalls needs to be investigated

## Phoenix trap

- Challenges due to fabrication inconsistencies
- Expect to have traps for testing
- Fabrication lot to raise the Phoenix is running
  - Improved transition design
  - Surface trap version will also be available

