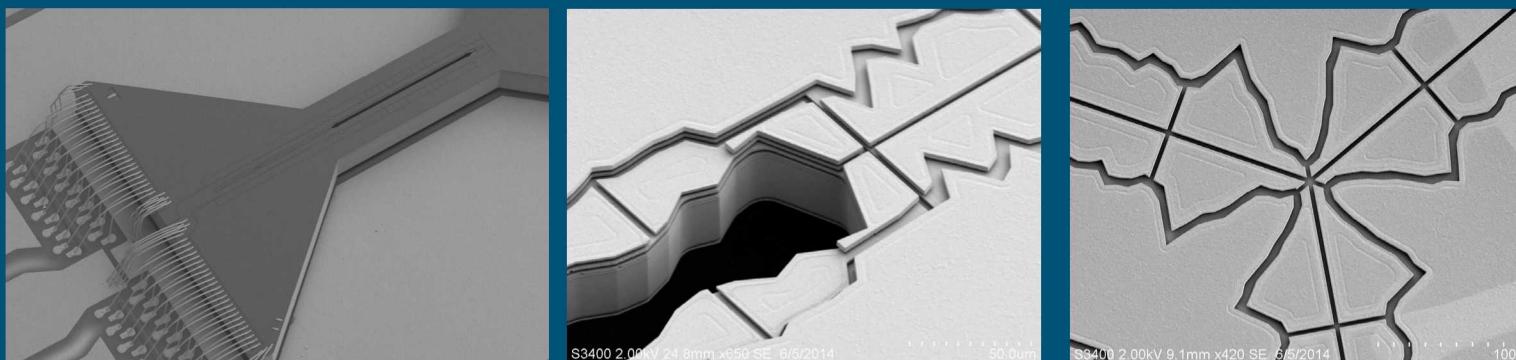
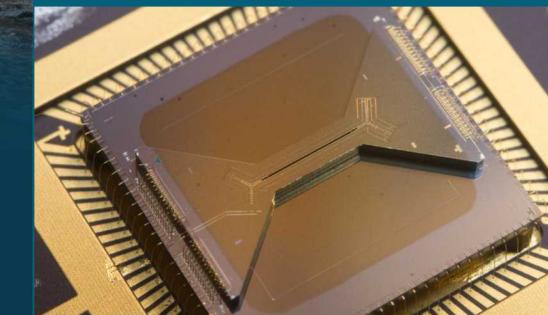


Microfabricated ion traps for LogiQal Qubits



SAND2019-3443PE



PRESENTED BY

Peter Maunz



IARPA
BE THE FUTURE



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Challenges

- Cryogenic operation
 - Ion heating rates
 - Trap performance
 - Trap heating (rf dissipation)
- Trap charging
 - Exposed silicon in slot
 - Exposed oxide
- Degrees of freedom for long chains
- Trap stability
- What are we missing?

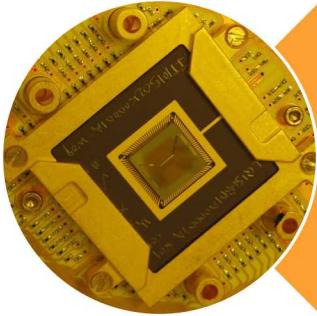
Approach

- Improve cryogenic operation
 - Identify origin of high heating rates at cryo
 - Operate trap at cryo at Sandia
 - Reduce capacitance of trap (Phoenix)
- Better charging mitigation
 - Avoid slot (Phoenix surface trap)
 - Thicker gold cover for sidewall
- Phoenix trap with segmented outer electrodes
- Reduce rf dissipation improve thermal anchoring (AlN Phoenix package)

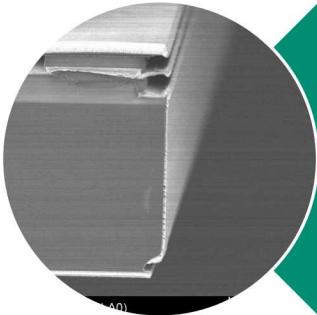
3 Timeline for trap deliveries



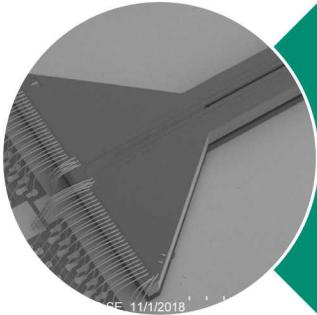
- Available now:
 - HOA-2.0, HOA-2.1
 - HOA-2.x with thicker gold coating in slot, (need your trap back to characterize)
- Expected to be available by end of 2019
 - Phoenix (slotted or surface versions)
- Possibly by end of 2020
 - LQ-2 trap
- What are your needs?



Cryogenic characterization

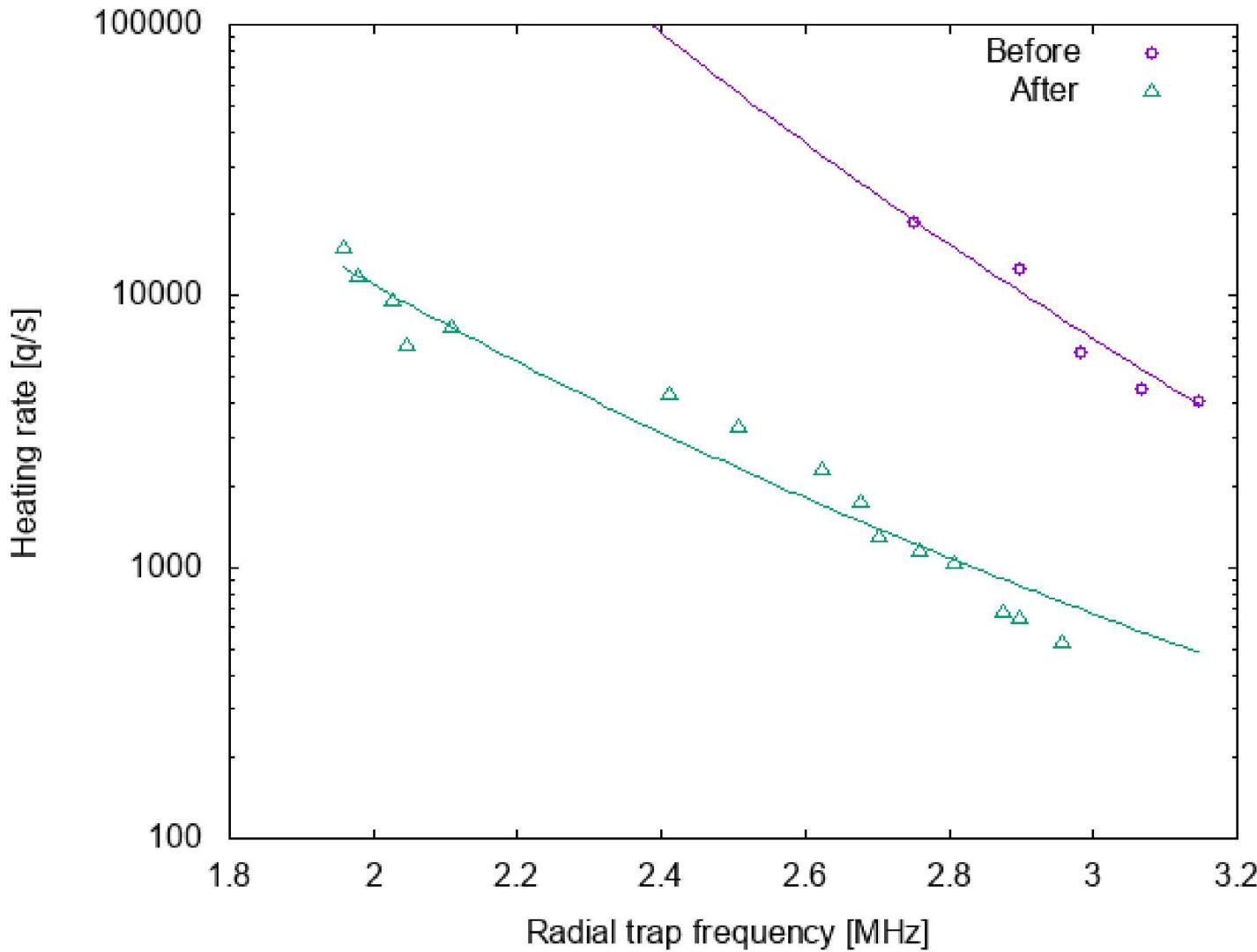


Trap charging and sidewall coverage



Phoenix trap

Heating rate dependency on radial trap frequency



Changes between 2/19 and 3/19

- Heating to 80K
- Reduced (room-temperature) pressure from 7×10^{-10} to 7×10^{-11}

Purple (before heating) shown with approximated power law

$$\dot{n} \propto f^{-11}$$

Green (after heating) shown with approximated power law

$$\dot{n} \propto f^{-7}$$

Cryogenic trap characterization

Ion heating rates



Measured heating rates in cryogenic trap

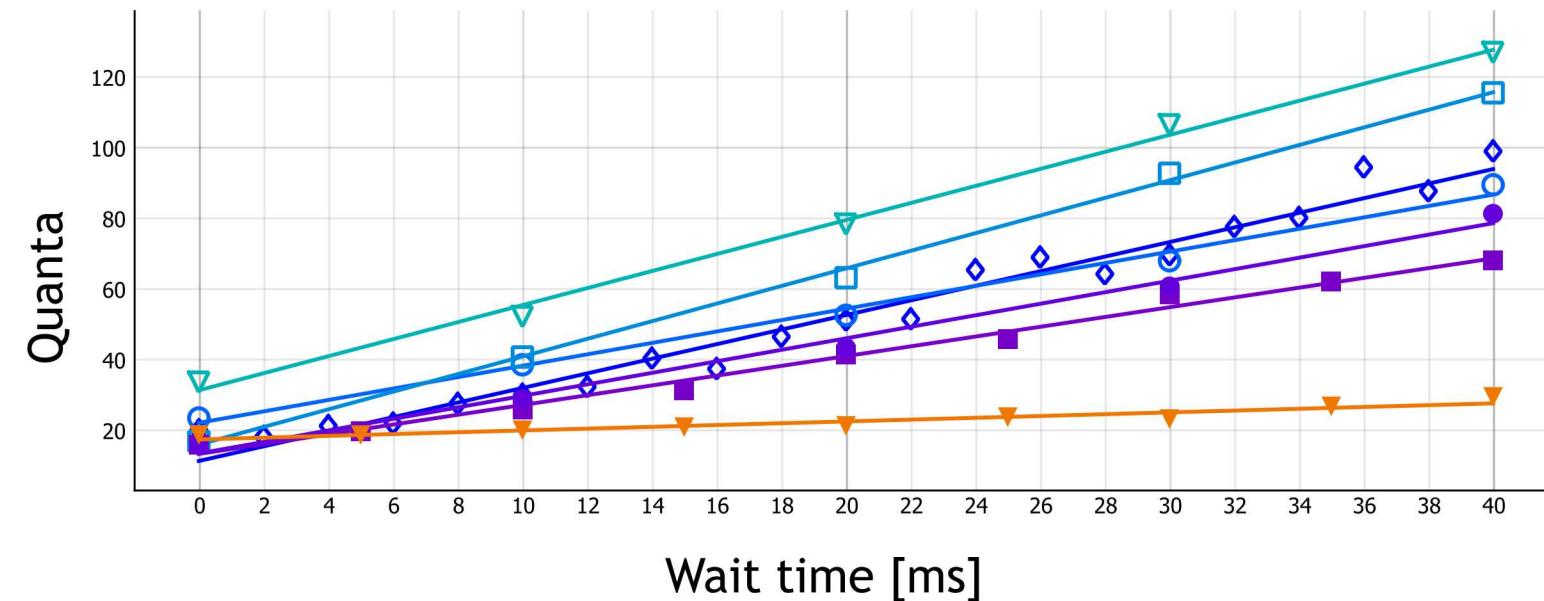
- 2000/s - 3000/s measured above slot
 - Higher than at room temperature
- 500/s measured after 80K “bake”
- 255/s measured above surface of trap next to junction

Currently used trap

- HOA-2 trap with 100 μ m backside slot
- No sidewall coverage (exposed silicon)

Possible causes for remaining heating above surface

- Trench capacitors
 - Rf testing shows no difference between room temp and cryo
- Vias
 - Tested independently resistance is reduced by going cold



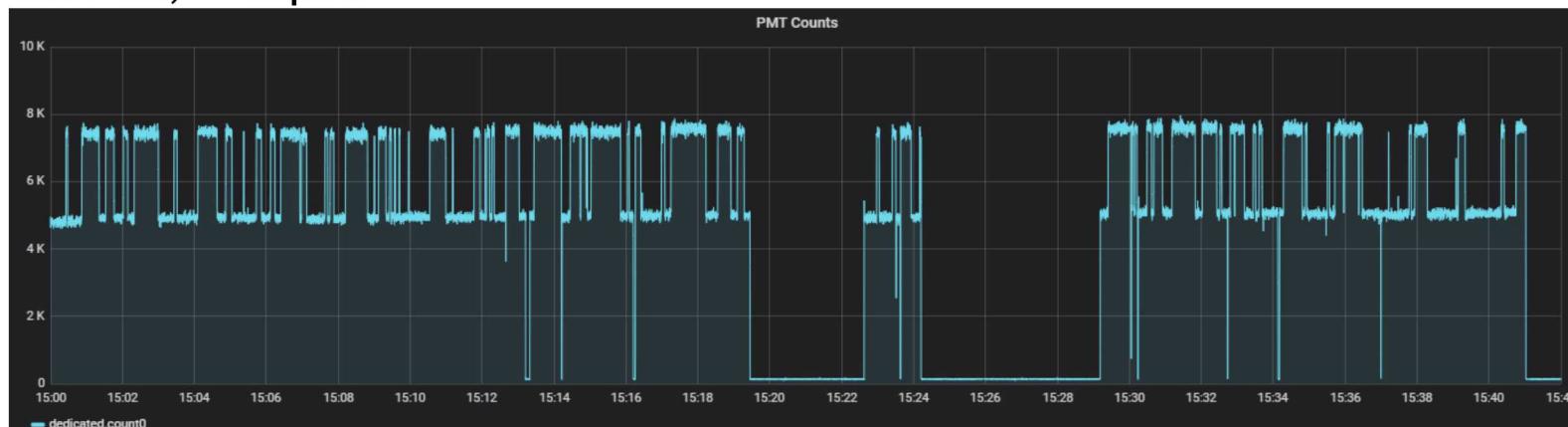
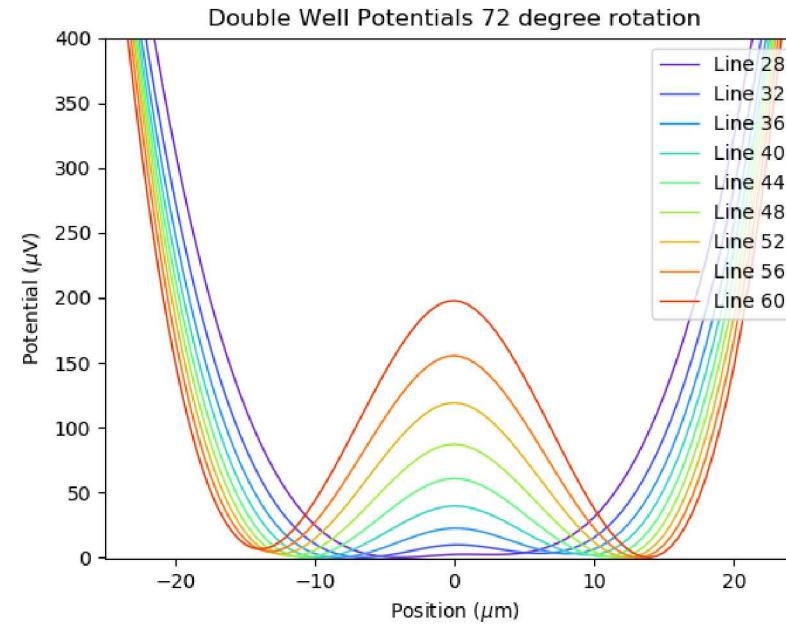
- Heating rates measured using Carrier Rabi oscillations
- ytterbium
- 435nm transitions to D state
- Radial modes
- 2.5MHz trap frequency
- 35Kelvin

Cryogenic trapping chamber

Residual pressure measurement



- Following method described by UMD team
- Prepare double well potential
- Count jumping between wells
- Maximum energy transfer $\approx 60\mu\text{eV}$
- Langevin collision model:
- Trap temperature 35K, pill-box 8K
- Residual pressure: 2.5×10^{-10} Torr
- Will look as function of barrier height to see whether it is Hydrogen or Helium or ?
Line 32; $\approx 15\mu\text{eV}$



Site hopping: 68/ks F-state transistions: 4/ks

Cryogenic trapping chamber

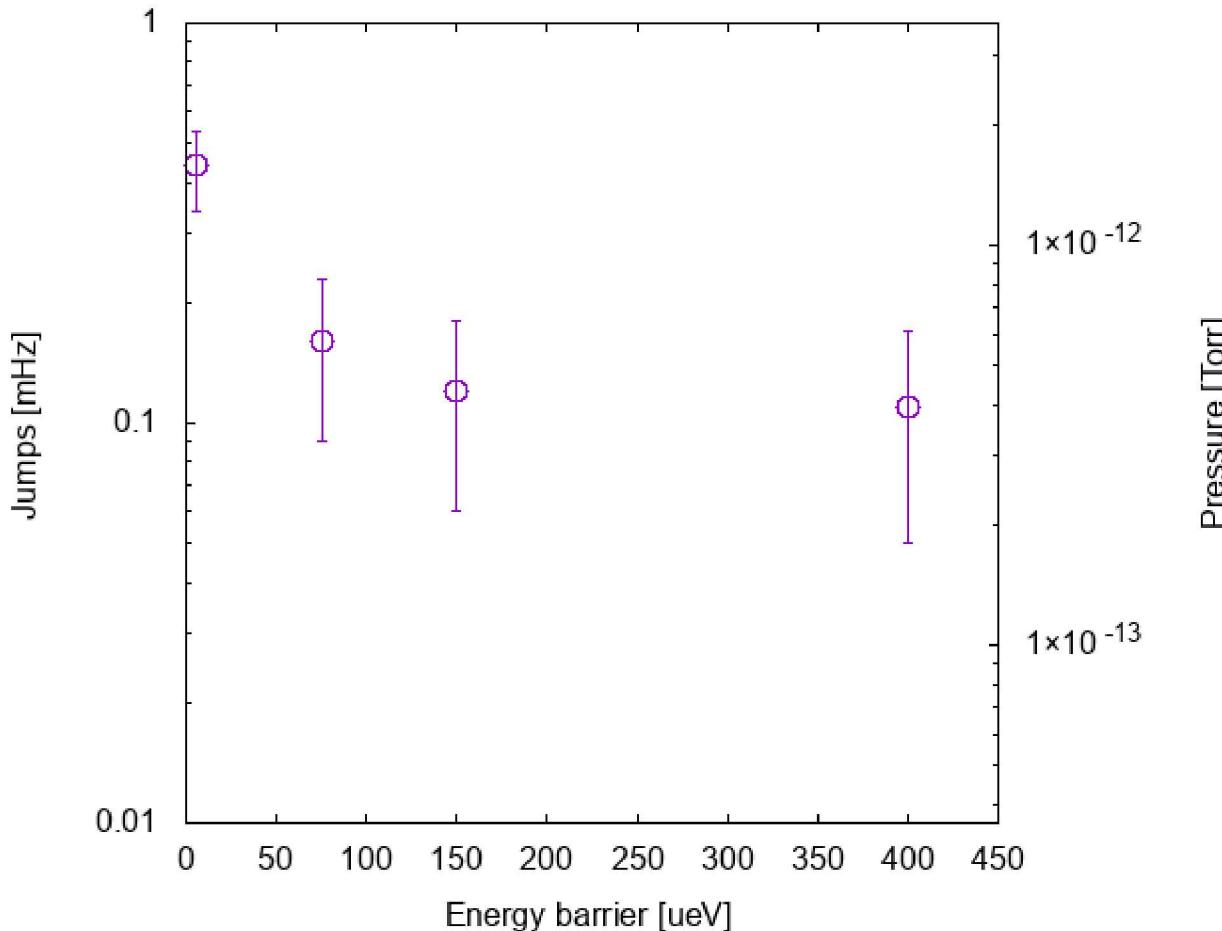
Reduced background pressure

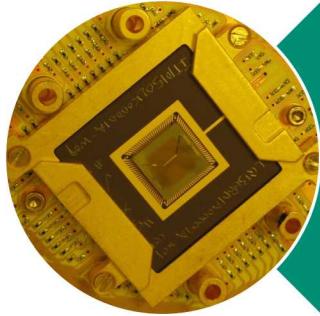


- Room temp pressure 1.1×10^{-9}
Collisions 68/ks
 - Partial warm-up and cool-down
 - Ti-evaporation
- Room temperature pressure 1×10^{-10}
Collisions 0.44/ks

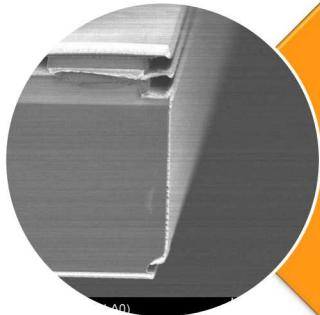
Energy	Collision rate	Pressure	# Events
5 μ eV	0.44/ks	1.6×10^{-12}	12
75 μ eV	0.07/ks	8.4×10^{-13}	5
150 μ eV	0.06/ks	6.5×10^{-13}	5

Collisions as function of barrier height

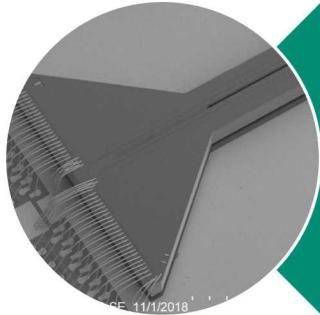




Cryogenic characterization



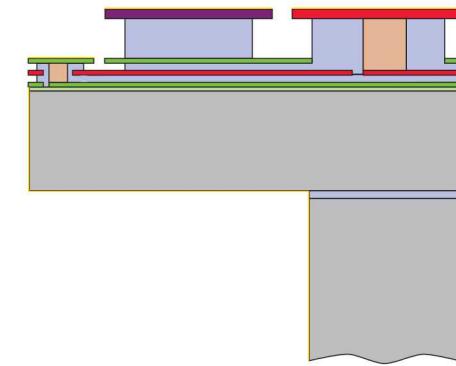
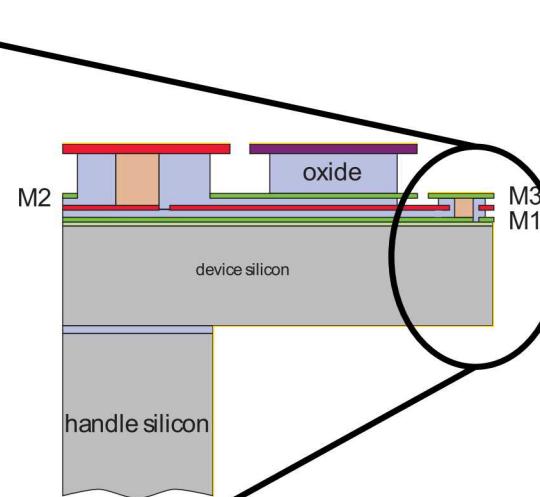
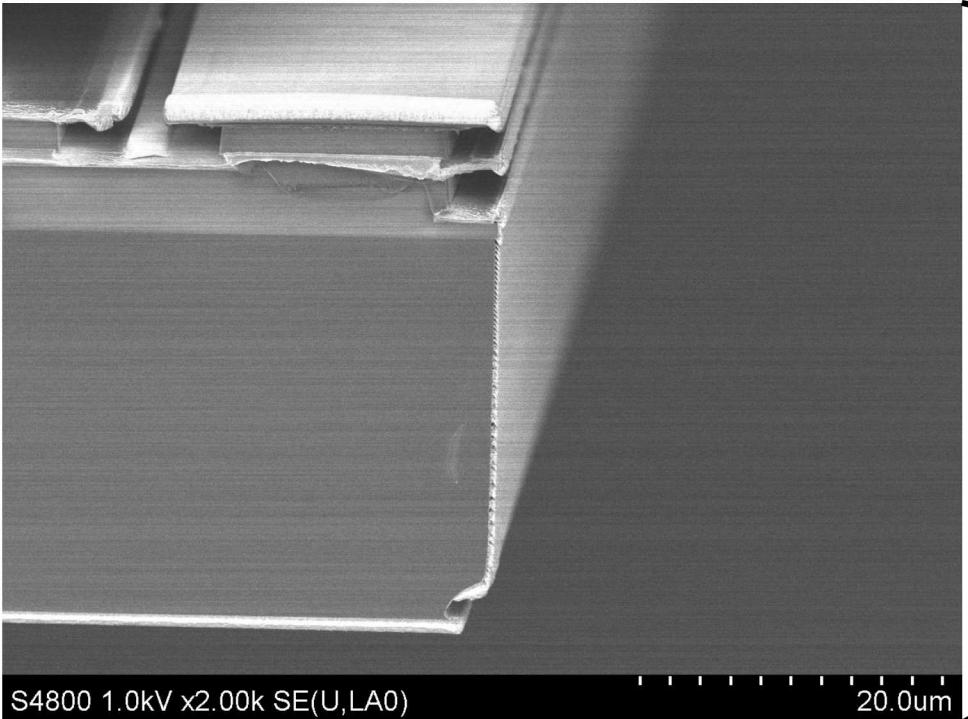
Trap charging and sidewall coverage



Phoenix trap

HOA-2 trap characterization

Covered sidewalls

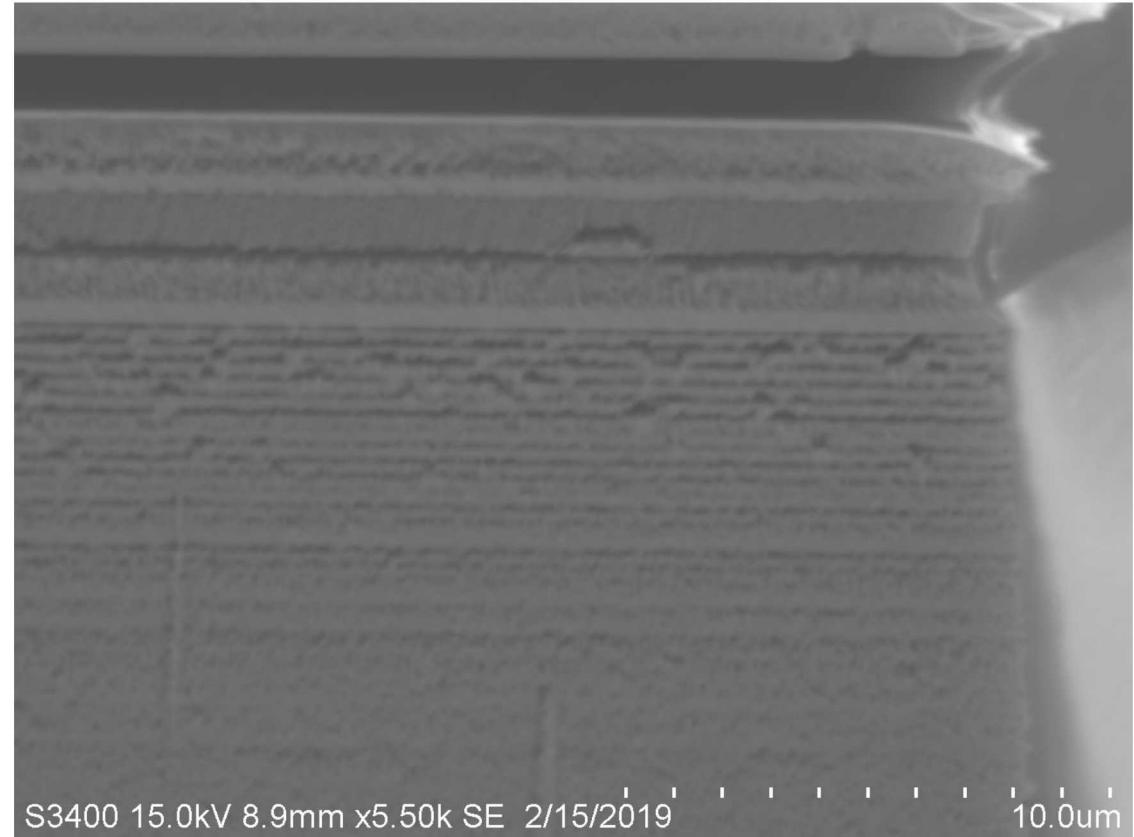
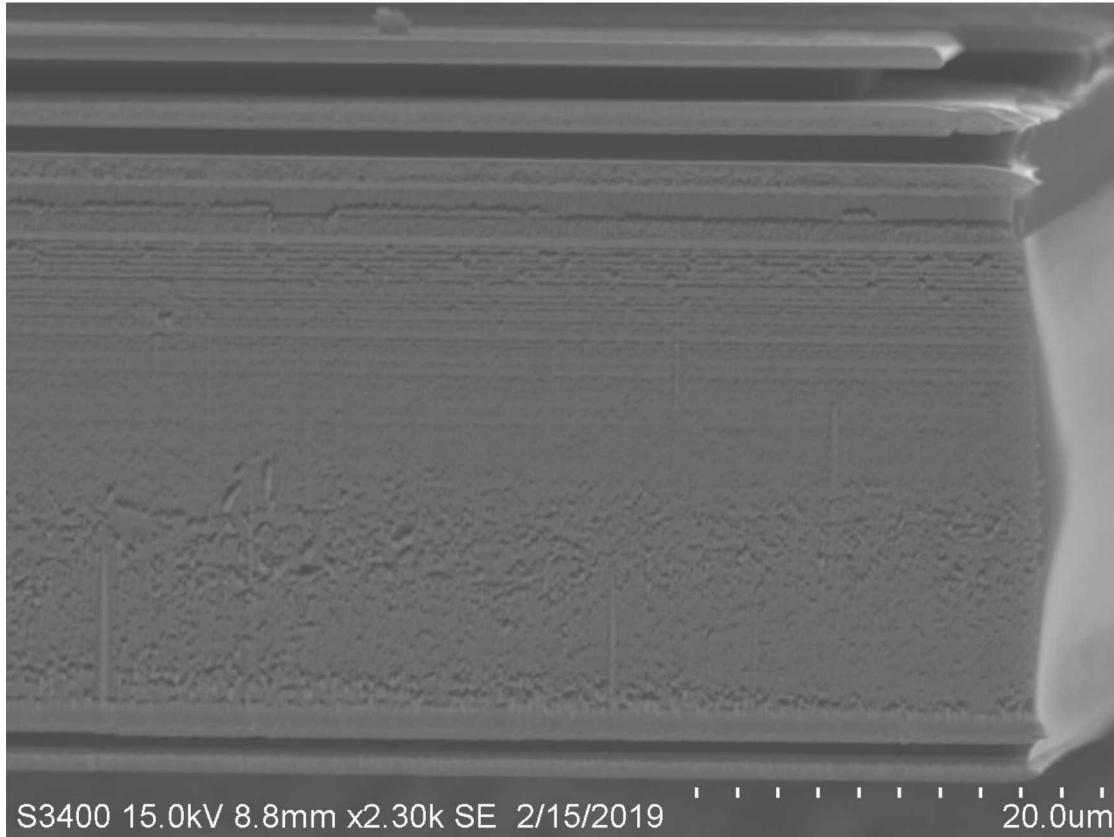


- Increased evaporated gold layer thickness on backside ten times
- Adjusted evaporation angle to optimize for sidewall coverage
- SEM shows gold layer on sidewall >100nm
- Fast-onset charging is suppressed by 5 orders of magnitude
- However, Innsbruck team, cryogenic operation, still observe charging

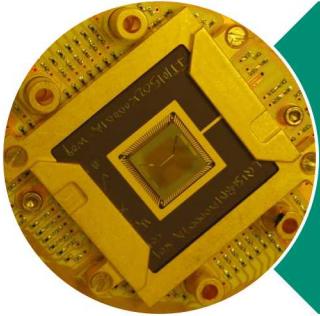
Second look at sidewall coverage



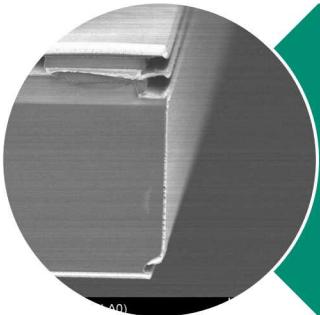
Some devices have scalloping sidewall



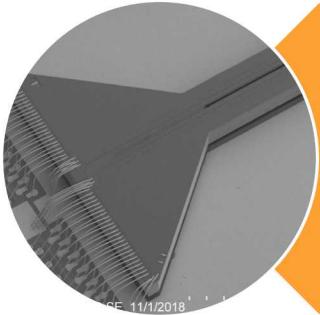
There might be exposed silicon that is susceptible to charging



Cryogenic characterization



Trap charging and sidewall coverage

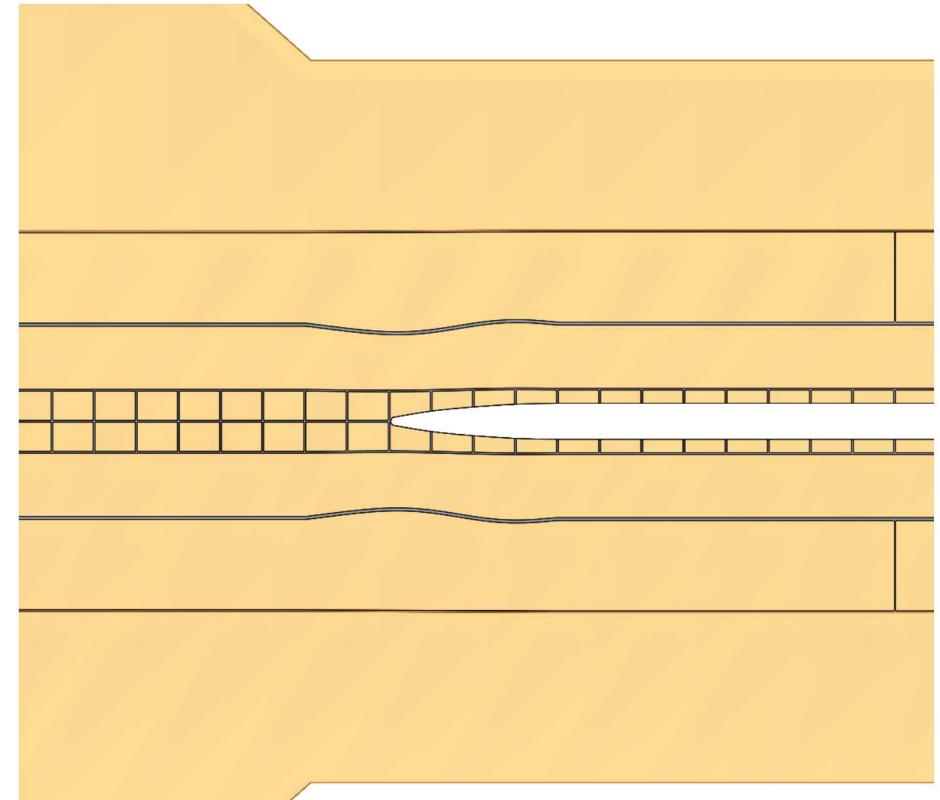
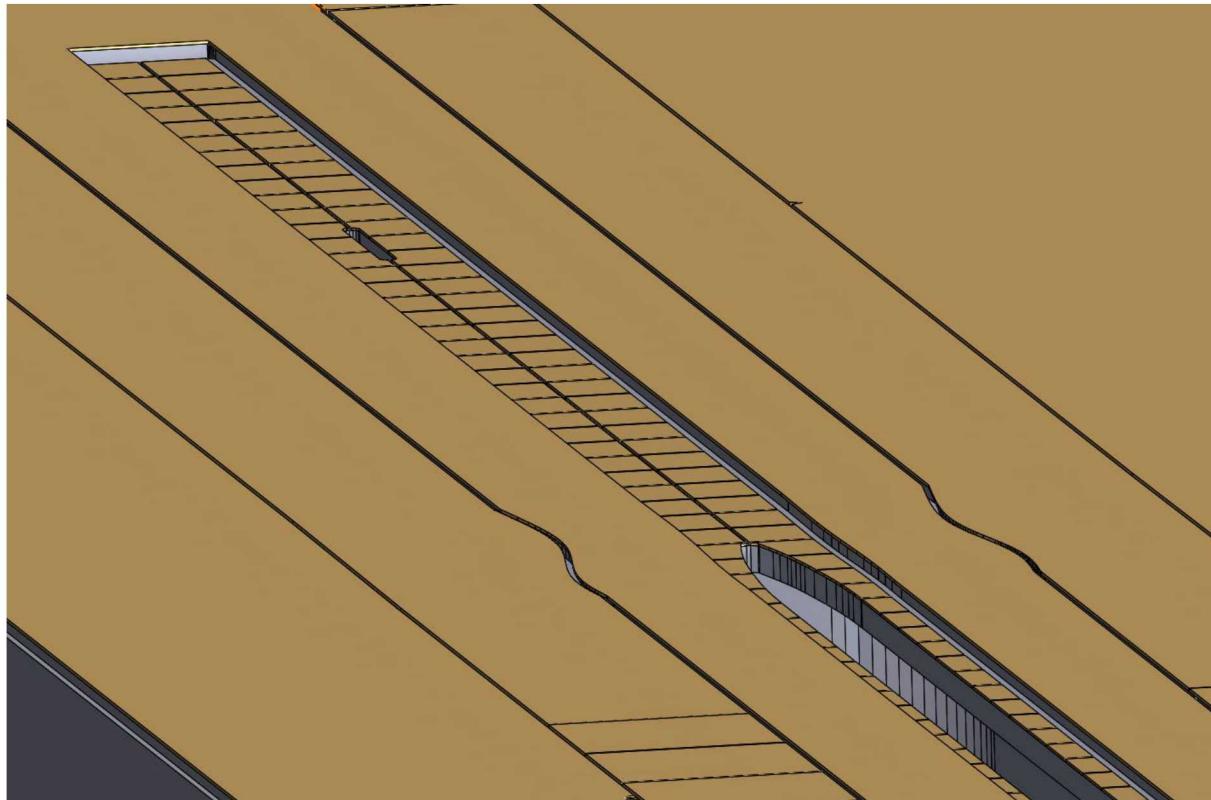


Phoenix trap

Phoenix trap revisions



- Use less risky but higher capacity internal structure
- Make design and routing more failure resilient
- Improve sidewall flatness
- Move all inner control electrodes to lower metal layer
- Simplify junction

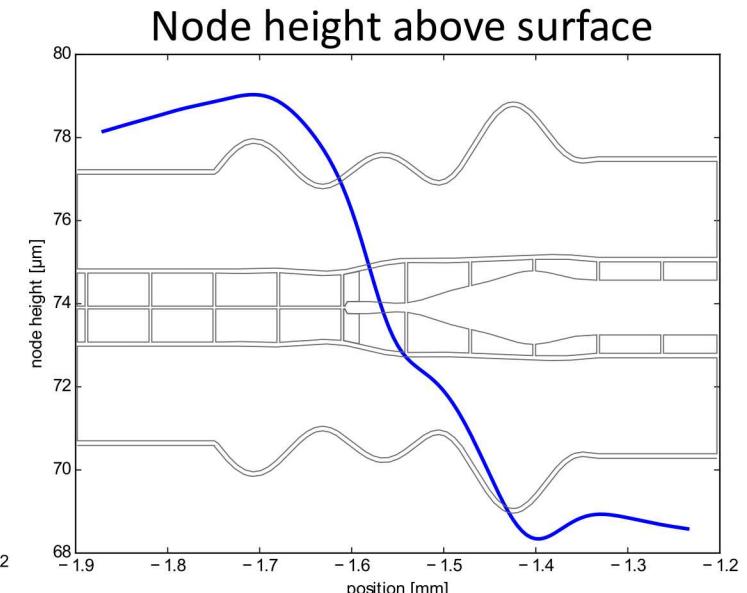
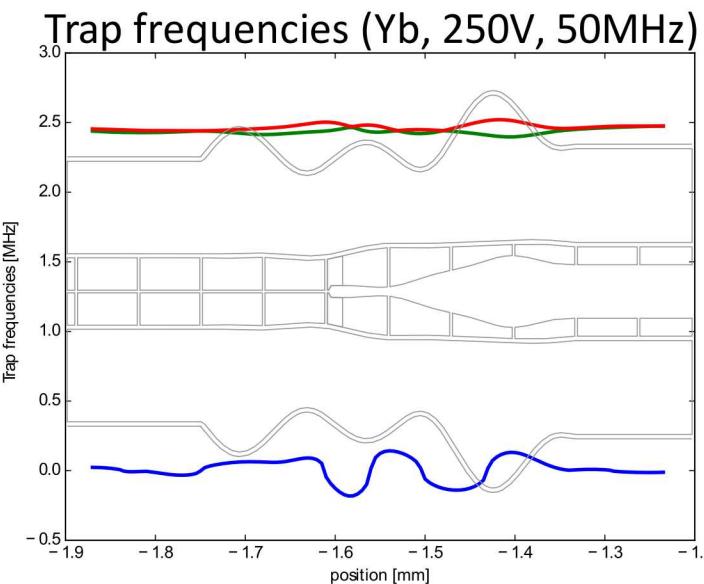
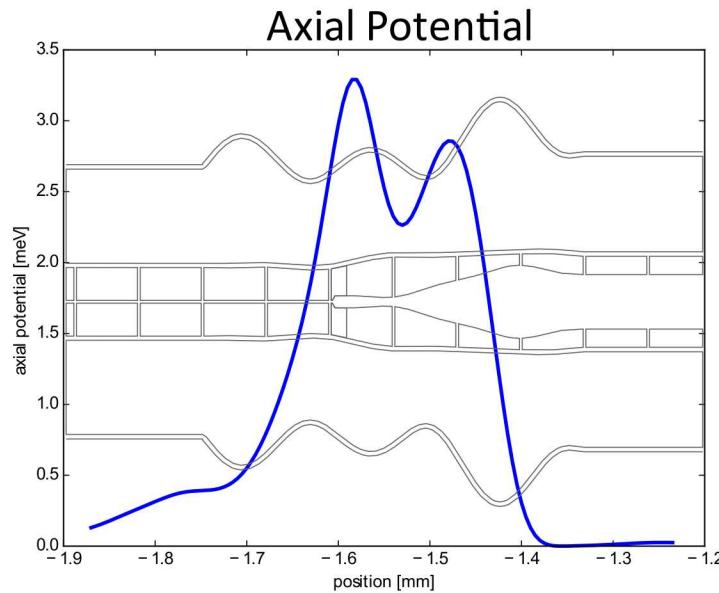


Raising the Phoenix

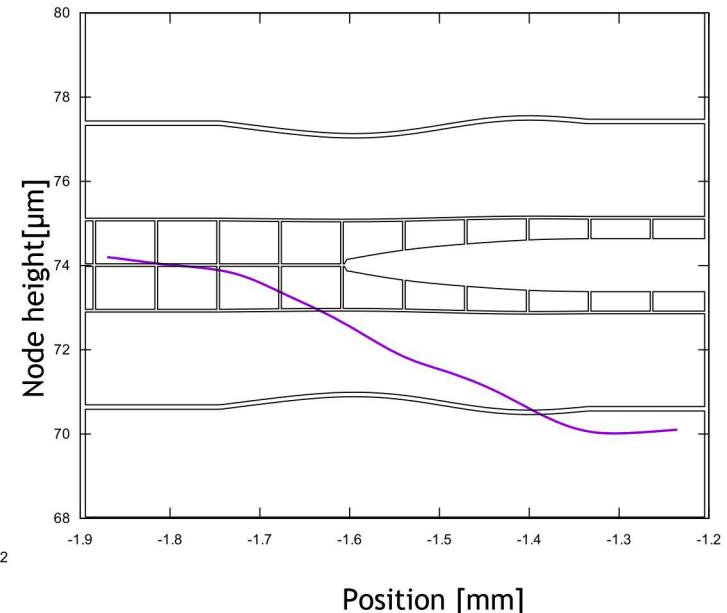
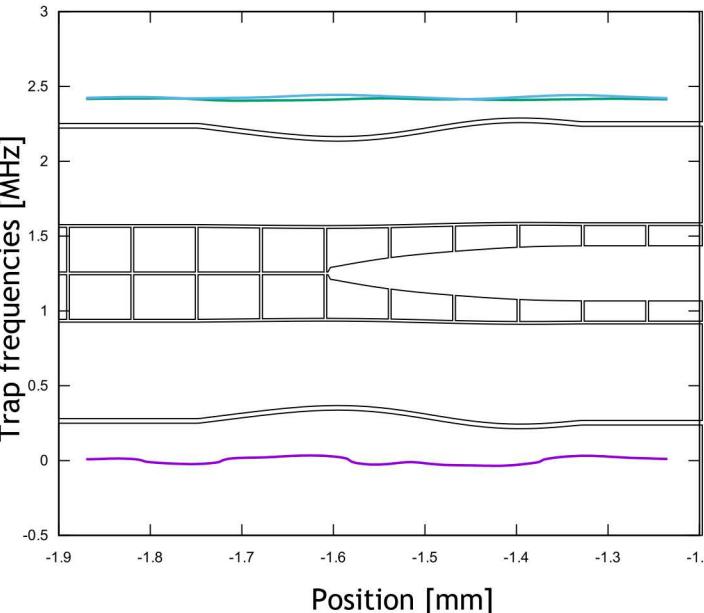
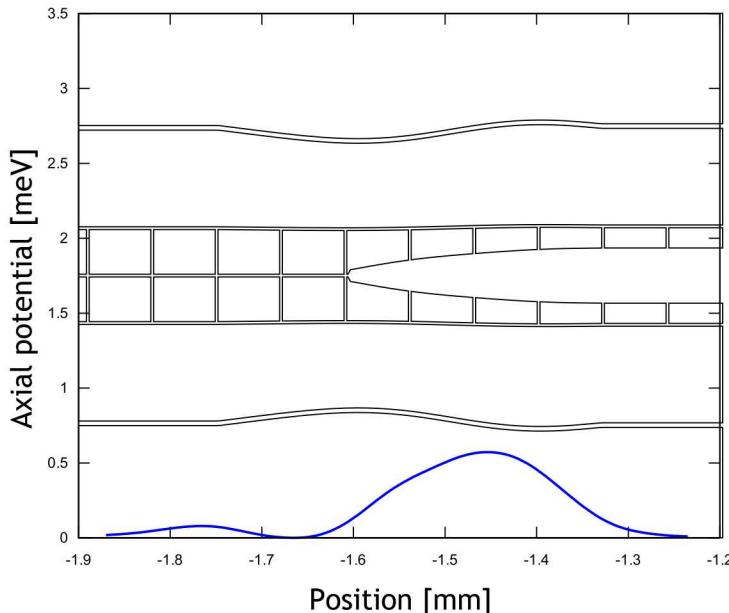
Design improvements



Inner elec
on top
metal



Inner elec
on M3



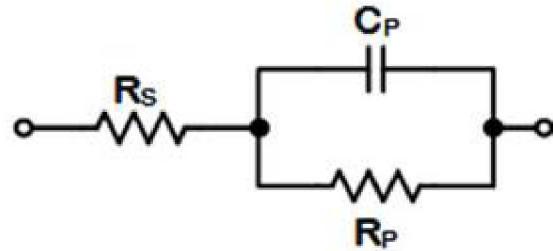
Estimated performance metrics of Phoenix traps



Capacitance as calculated from full device design data

Device version	M5	M3	M2 oxide	M2 vacuum	total
Phoenix (re-fabrication) above surface	1.02pF	0.10pF	2.9pF	-	4.0pF
Phoenix (re-fabrication) Slotted design	1.12pF	0.14pF	4.23pF		5.5pF
Phoenix (failed)		1.24pF	1.97pF		4.12pF
HOA-2.1		5.53pF	0.09pF	0.79pF	6.54pF

Rf-dissipation in traps electrical characterization



R_s : Series resistance (lead resistance)

R_p : (rf) parallel resistance (dielectric absorption)

C_p : capacitance

For 100 V amplitude at 100 MHz:

Trap	Temp	C_p	R_s	R_p	P_s	P_p
Phoenix-0 (measurement)	300 K	4 pF	0.4 Ω		5 mW	
Phoneix-surface (calc.)	4 K		0.05 Ω		1 mW	
Phoenix-slotted (calc.)	300 K	5.5 pF	0.4 Ω		9.4 mW	
	4 K		0.05 Ω		1.4 mW	
HOA-2.1	300 K	7.6 pF	0.9 Ω	1.6 M Ω	100 mW	3.1 mW
	77 K		0.7 Ω		80 mW	
	4 K		0.5 Ω		60 mW	
Au/FS	300 K	1.93 pF	2.0 Ω	1.4 M Ω	15 mW	3.7 mW
	77 K		1.3 Ω		10 mW	
	4 K		0.8 Ω		5.9 mW	
Thunderbird	300 K	2.4 pF	0.6 Ω	1.5 M Ω	6.7 mW	3.3 mW

$$P_s \approx \frac{1}{2} R_s U^2 \omega^2 C_p^2$$

$$P_p = \frac{1}{2} \frac{\omega U^2}{R_p}$$

Raising the Phoenix

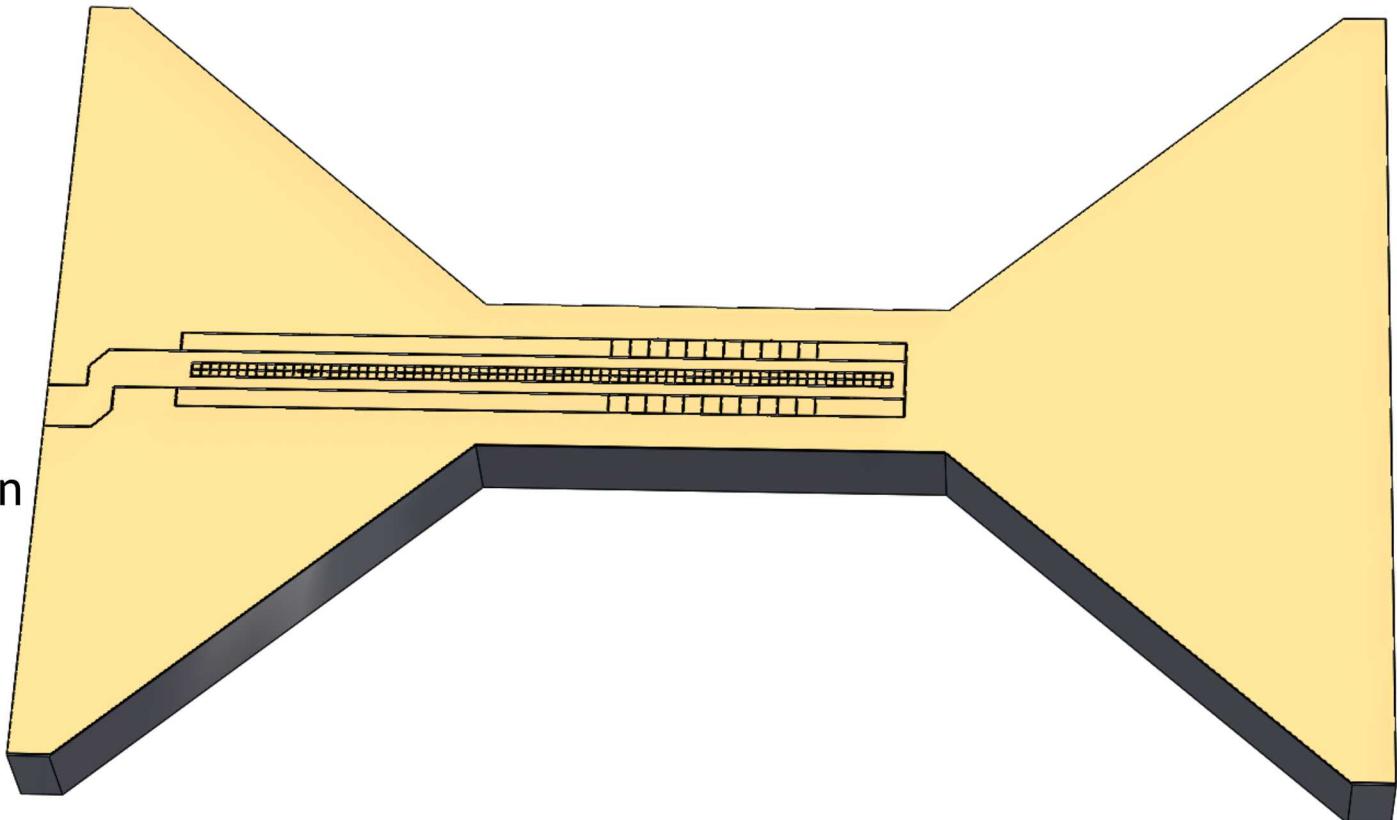
QSCOUT Phoenix surface trap

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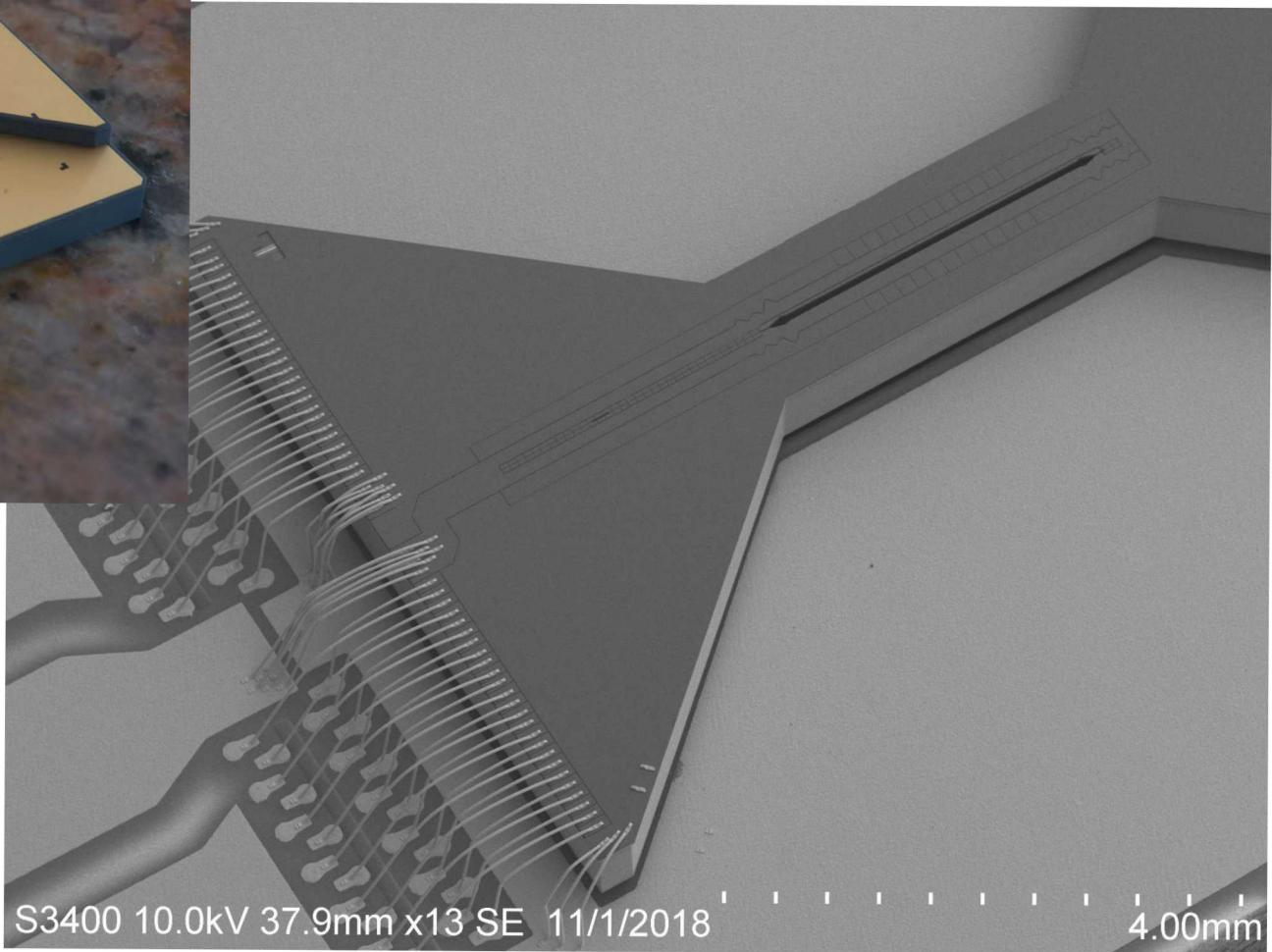
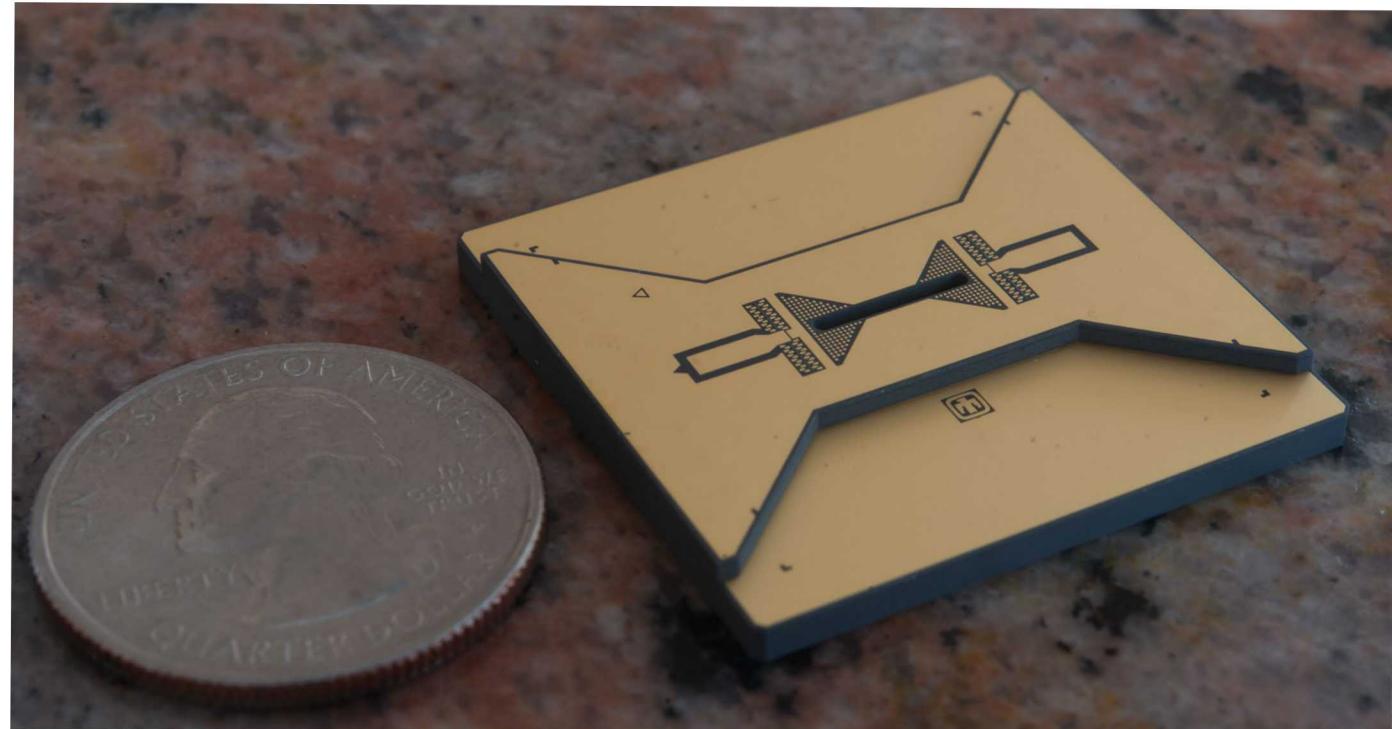
DOE Quantum testbed for Science project QSCOUT
Surface trap fabrication

- Co-fabricated with LogiQ Phoenix trap
- Pure surface trap
all electrodes on top metal layer
- Identical loading hole
- Identical electrode wiring
- Can be available to researchers interested in
testing the trap and providing feedback



Custom trap package Is available

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Trap design and fabrication

Matthew Blain
Ed Heller
Corrie Herrmann
Becky Loviza
John Rembetski
Paul Resnick
SiFab team

Trap packaging

Ray Haltli
Andrew Hollowell
Anathea Ortega
Tipp Jennings

Theory

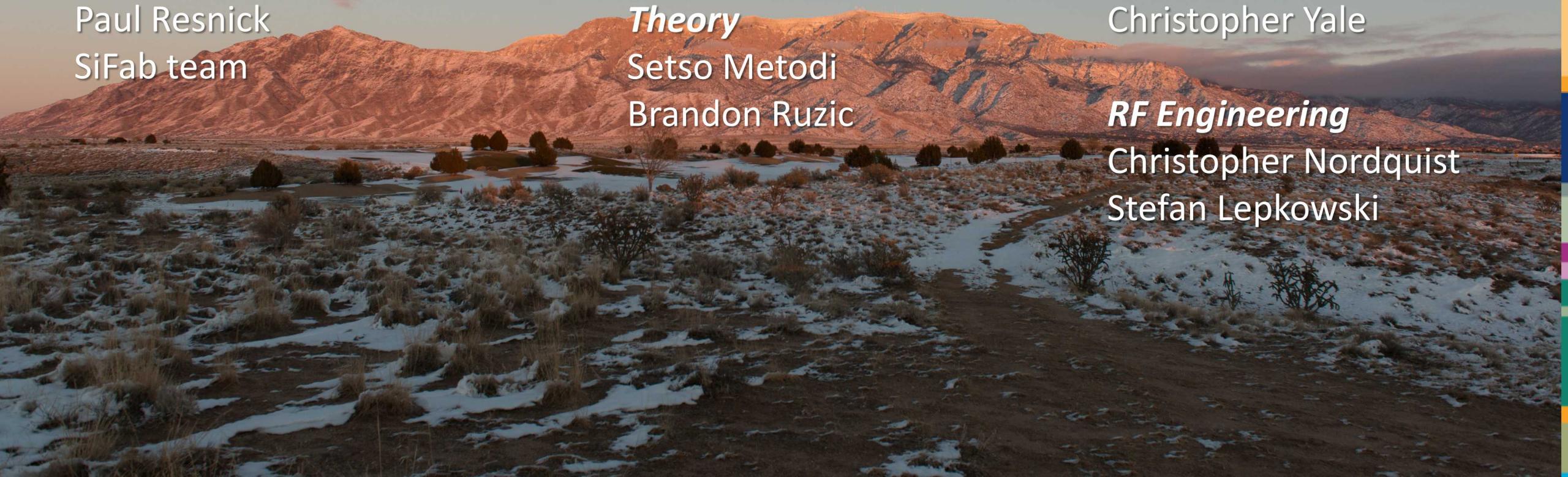
Setso Metodi
Brandon Ruzic

Trap design and testing

Peter Maunz
Craig Hogle
Daniel Lobser
Melissa Revelle
Dan Stick
Christopher Yale

RF Engineering

Christopher Nordquist
Stefan Lepkowski

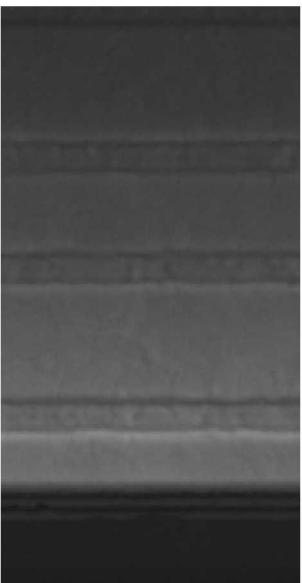




HOA-2 trap characterization

Fast onset charging

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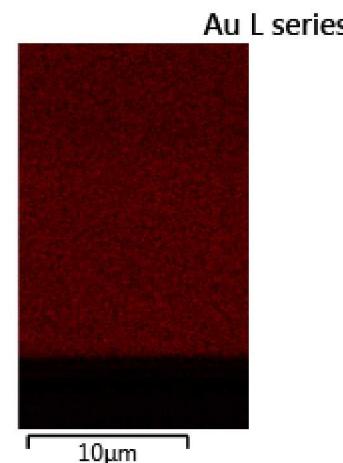
Electron Image 2



EDS Layered Image 1

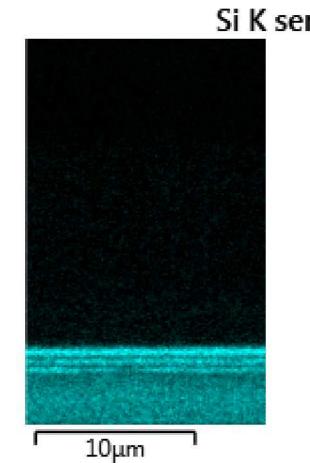
Origin of fast-onset charging

- Slot sidewalls were meant to be covered with evaporated gold
- Not covered due to narrow backside slot
- EDS cannot detect gold on sidewalls, sees silicon instead
- Elevated heating rates were observed above this electrode
- Found Yb particulate (introduced in trapping chamber)



10 μm

Au L series



10 μm

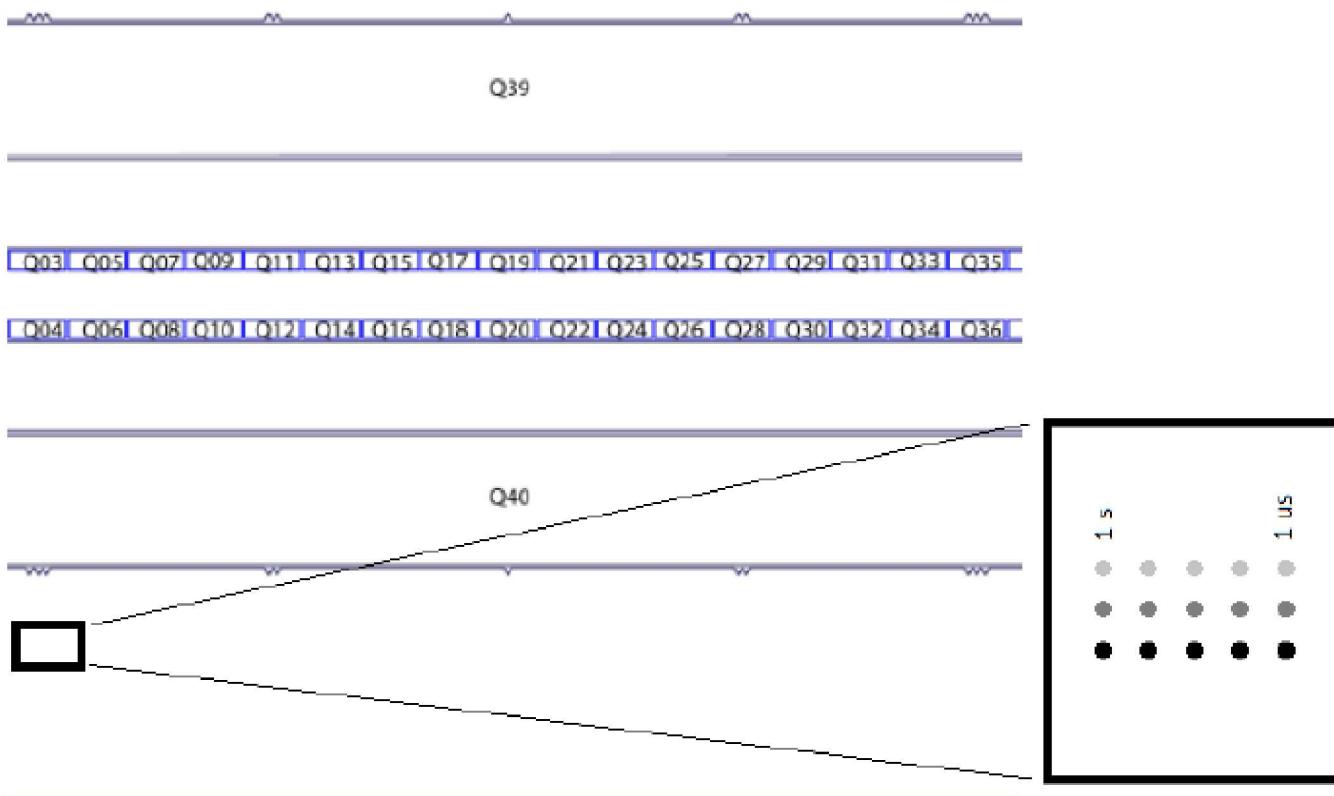
Si K series



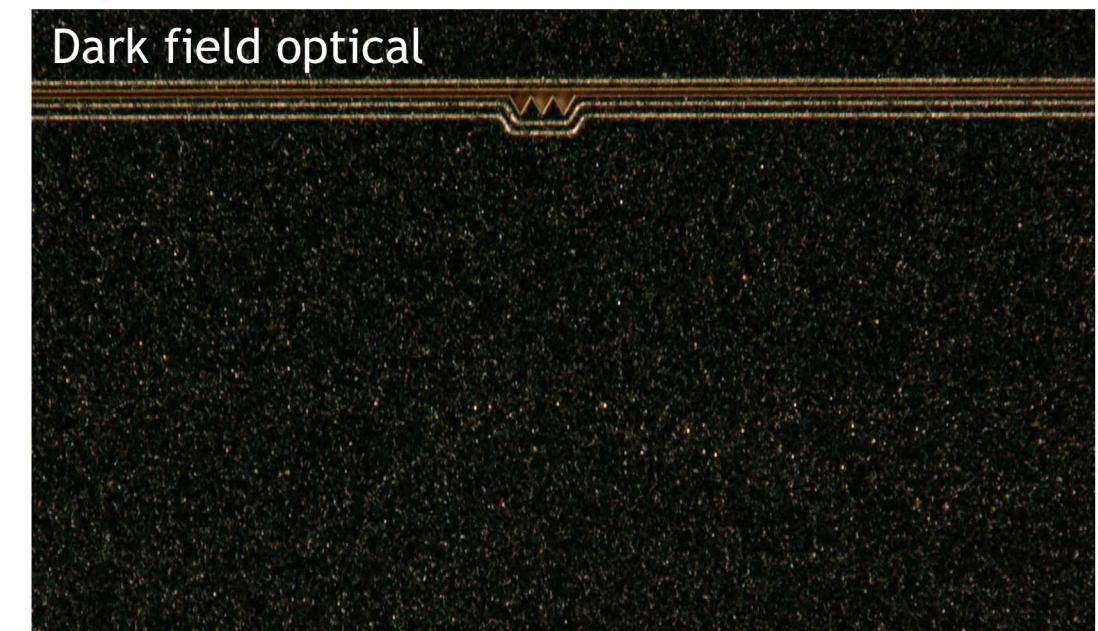
10 μm

Yb L series

10 μm



- Beam diameter $1.4\mu\text{m}$
- $200\mu\text{W}$, $450\mu\text{W}$, 1mW
- $1\mu\text{s}$ to 1s exposure
- No damage visible in optical microscope, Electron microscope (SEM), and white light interferometry



Scanning Electron Micrograph

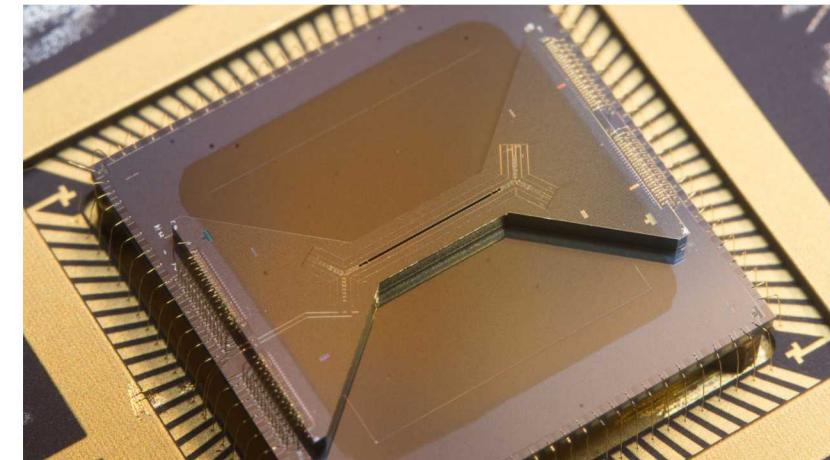
HOA-2 trap characterization

Heating rates at room temperature



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- HOA-2.0 at room temperature
 - 30/s (Yb, radial, 2.5MHz, parallel to surface, Sandia setup 1)
- HOA-2.1 narrow backside slot with exposed silicon in slot
 - 60/s - 120/s (Yb, radial, 2.5MHz, parallel to surface, Sandia setup 1)
- HOA-2.1 wide backside slot gold coated
 - 200/s (Yb, radial, 2.5MHz, 15° to surface, Sandia setup 2)
- HOA-2.1 wide backside slot gold coated
 - 135/s (Yb, radial, 3MHz, 45° to surface, UMD EURIQA setup)
- HOA-2.1 wide backside slot gold coated
 - 220/s (Yb, radial, 2° to surface, Duke room temp system)



Charging

- Fast onset charging observed by Duke team
- On 355nm laser application trap charges in μ s discharges in ms

Cryogenic testing system

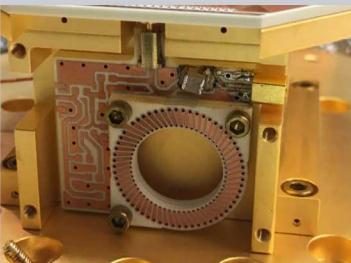


Cryostat



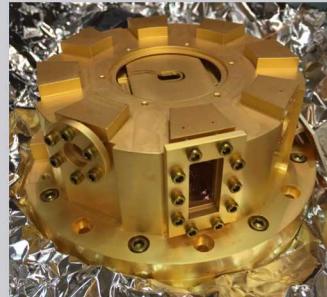
- 4K closed-cycle cryostat with Gifford-McMahn cold head
- He exchange gas to mediate cooling & reduce vibrations

Internal RF Resonator



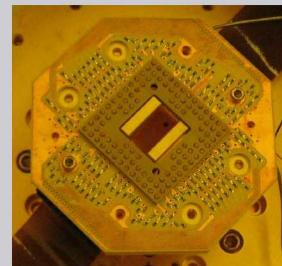
- PCB toroidal inductor in parallel w/ capacitive trap
- $637 \text{ nH} + 15.6 \text{ pF} \rightarrow 47.4 \text{ MHz}$ resonance

4K Pillbox



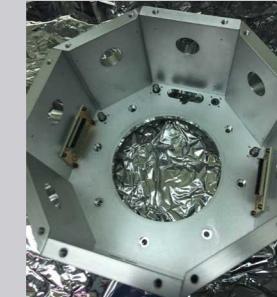
- Housing for trap, resonator, & filter board
- Gold-plated OFHC copper, secured w/ brass screws

DC Voltage Delivery



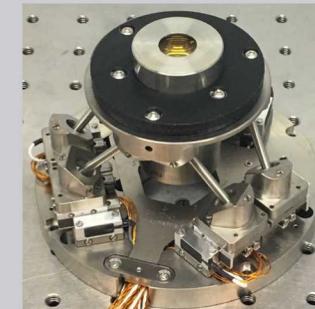
- $300\text{K} \rightarrow 40\text{K}$: Micro-D cable w/ Kapton coated 32 AWG
- $40\text{K} \rightarrow 4\text{K}$: Kapton flex cables
- 4K : RC filter board (100 kHz)

40 K Shield



- Intermediate stage for RF & electrical thermal lagging
- Electropolished aluminum, secured w/ brass screws

Internal Lens Hexapod

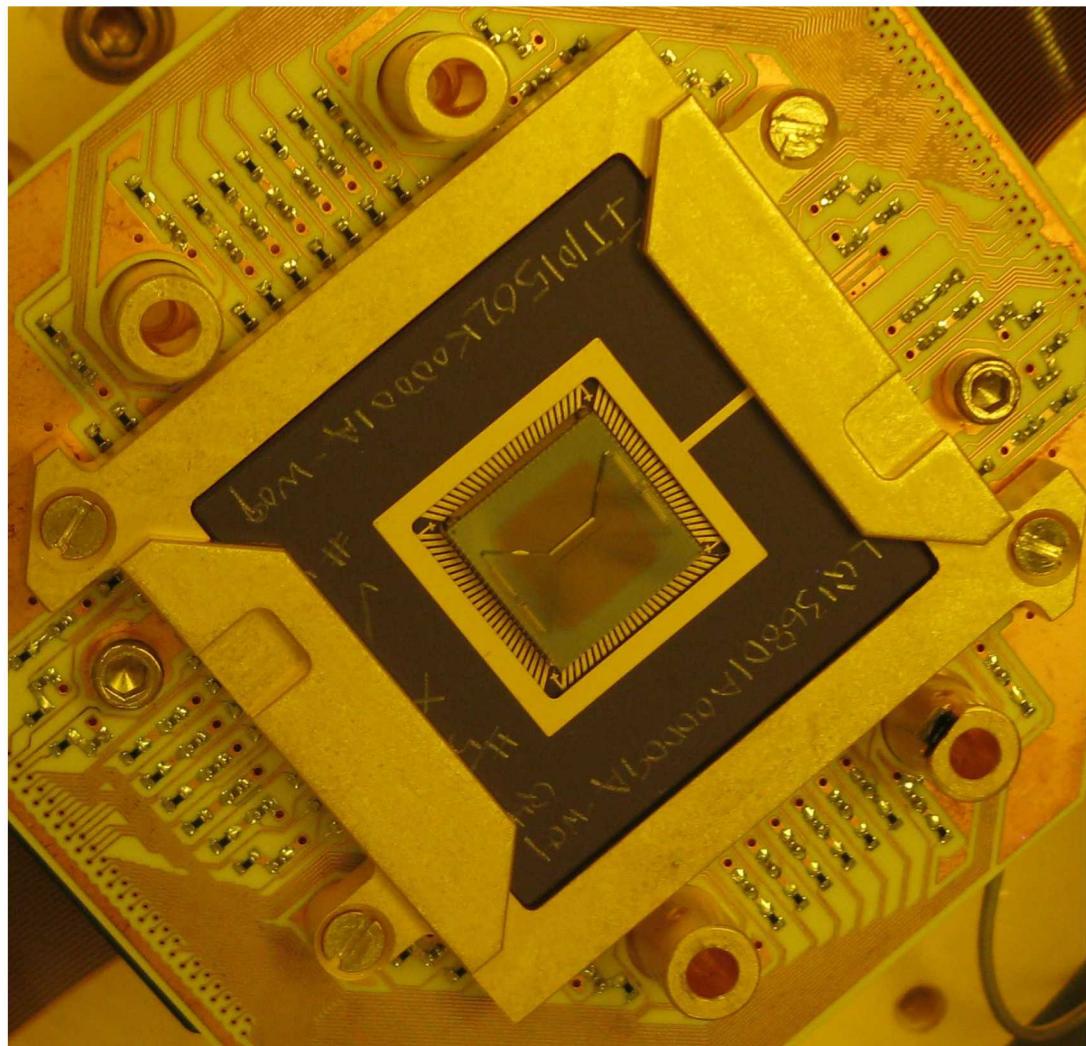


- 0.6 NA, 355-370 nm, 7.6 mm WD, 100 μm FOV
- 6-axis hexapod, trap-suited travel range, 40 K, non-mag

Ablation loading of ytterbium

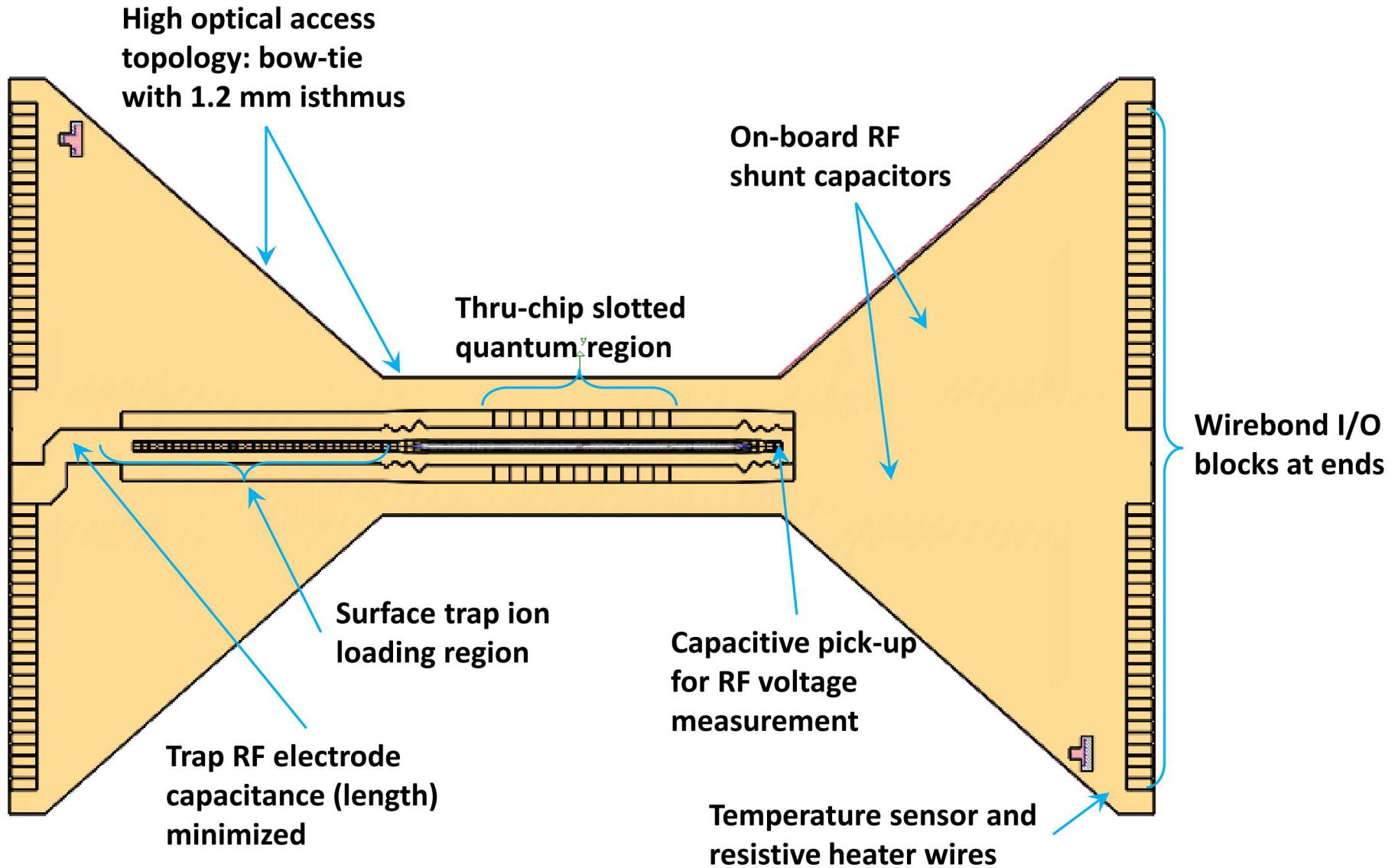


- Concern over thermal oven on cold plate (~3 W for 1-5 min.) provided impetus to investigate ablation loading
- Fluences < 300 mJ/cm² only locally heat in spot size for neutral atoms
- Yb target installed on microwave antenna support post
- SpectraPhysics ns-pulsed fiber laser (1064 nm, 3-250 ns pulses, variable rep rate, 4-1000 μ J pulse energy)



Phoenix trap fabrication

Original plans for Phoenix

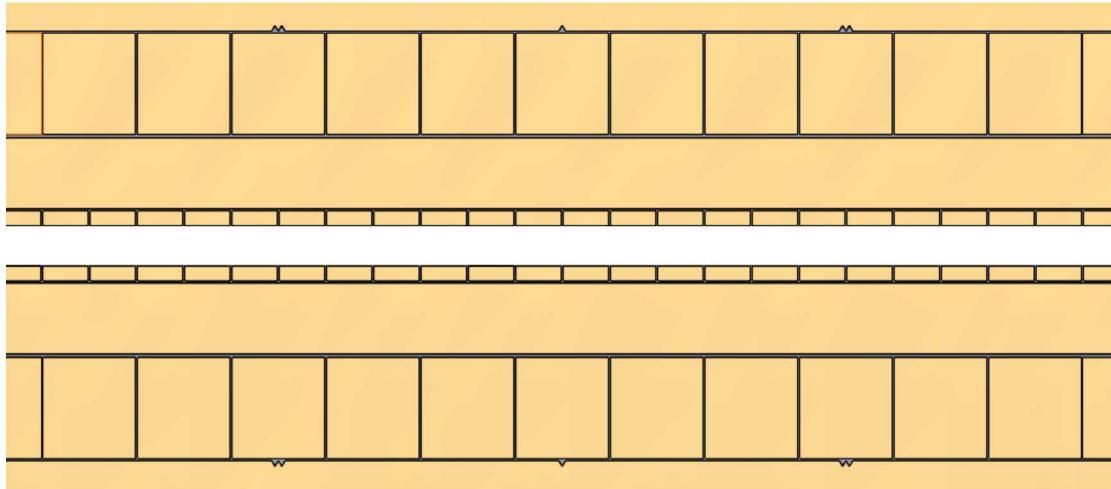


Phoenix trap fabrication

Trap features

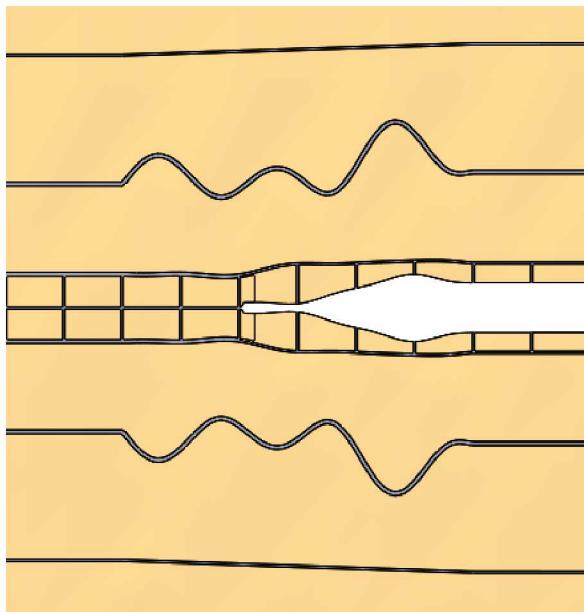


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Quantum region

- Segmentation of 22 inner electrode pairs and 11 outer pairs for better control of ion chains and spatial re-ordering of ions
- $22 \times 70\mu\text{m} = 1540\mu\text{m}$ long
- Ion height $70\mu\text{m}$

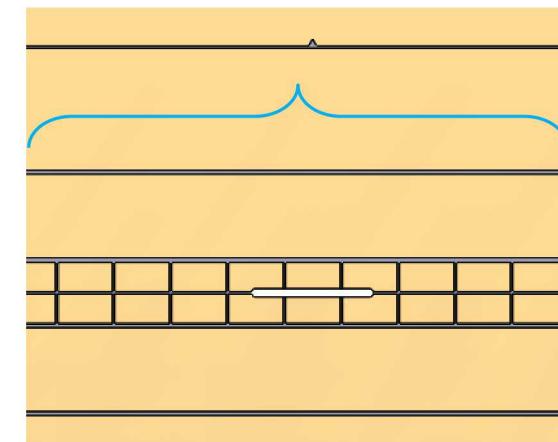


Transition

- 22 degrees of freedom
- Low spatial frequencies

Loading region

- 5 electrode pairs
- Loading slot $180\mu\text{m} \times 3\mu\text{m}$

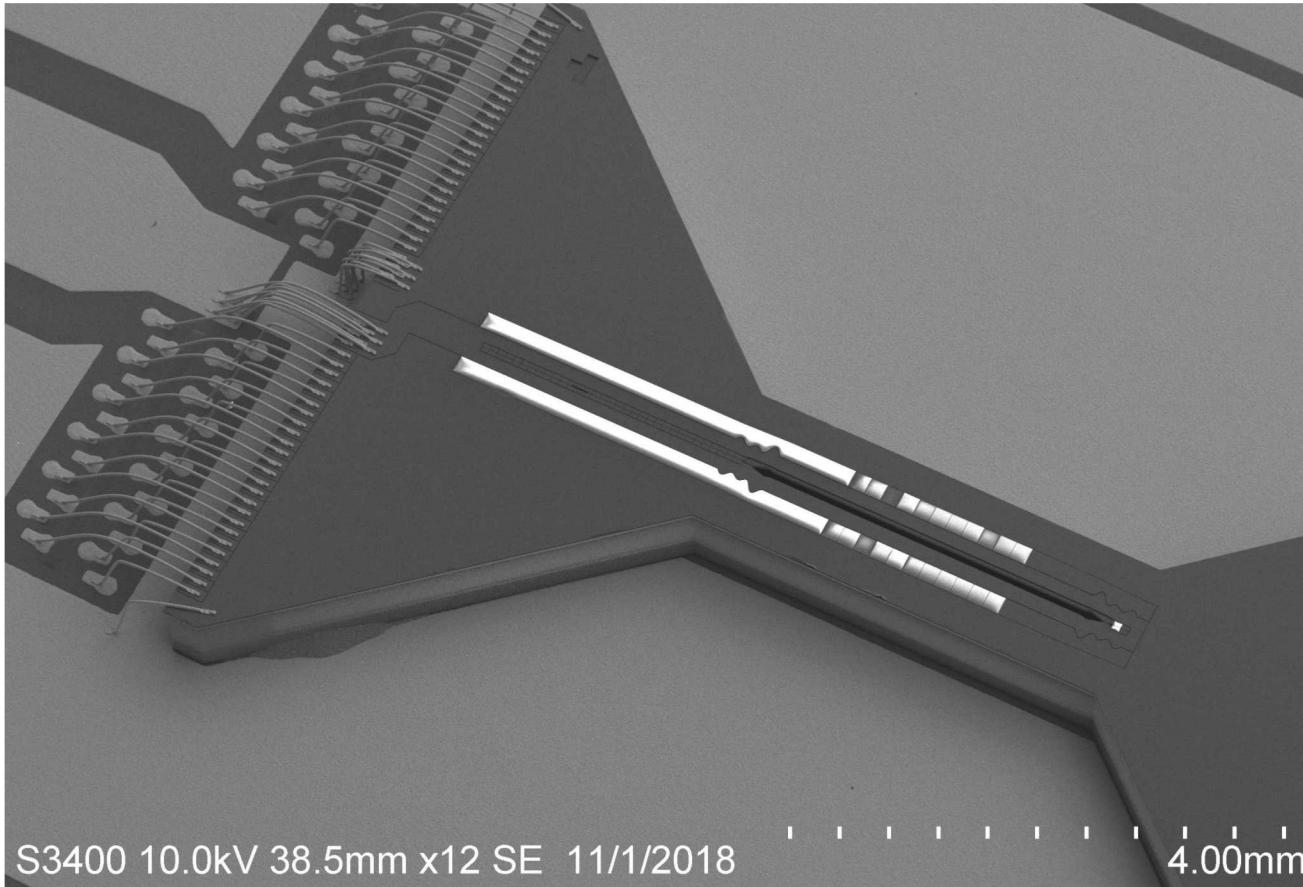


Phoenix trap fabrication

Fabrication challenges

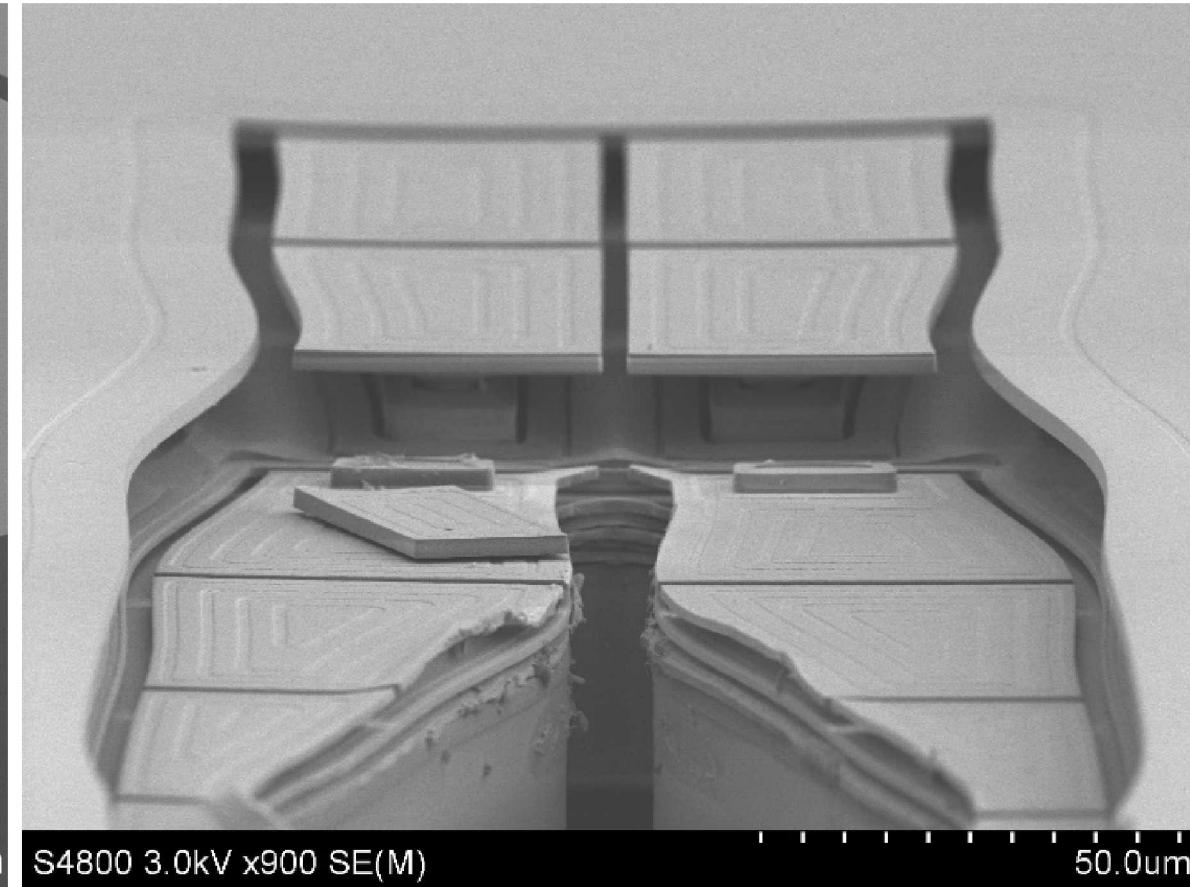


Problems in release of devices (oxide removal)
Likely due to problems in oxide deposition



S3400 10.0kV 38.5mm x12 SE 11/1/2018

4.00mm



S4800 3.0kV x900 SE(M)

50.00um

- Electrically unconnected (floating) electrodes

- Missing electrodes

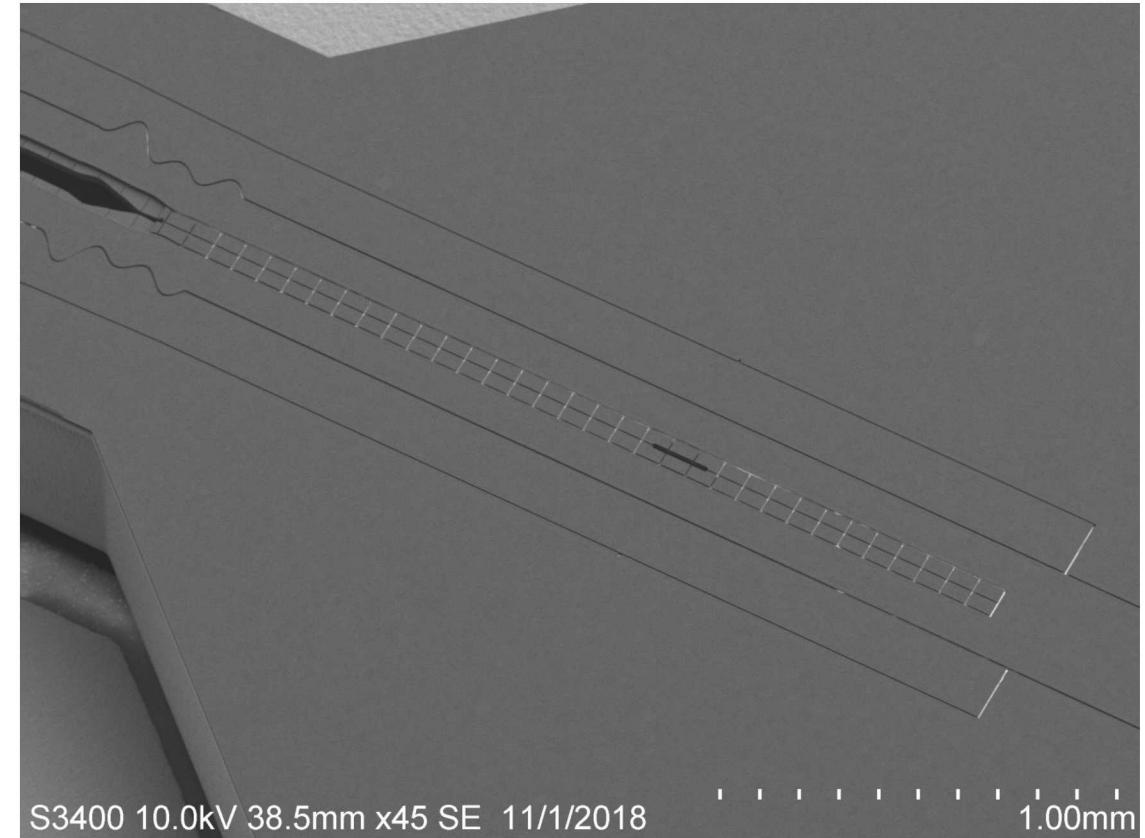
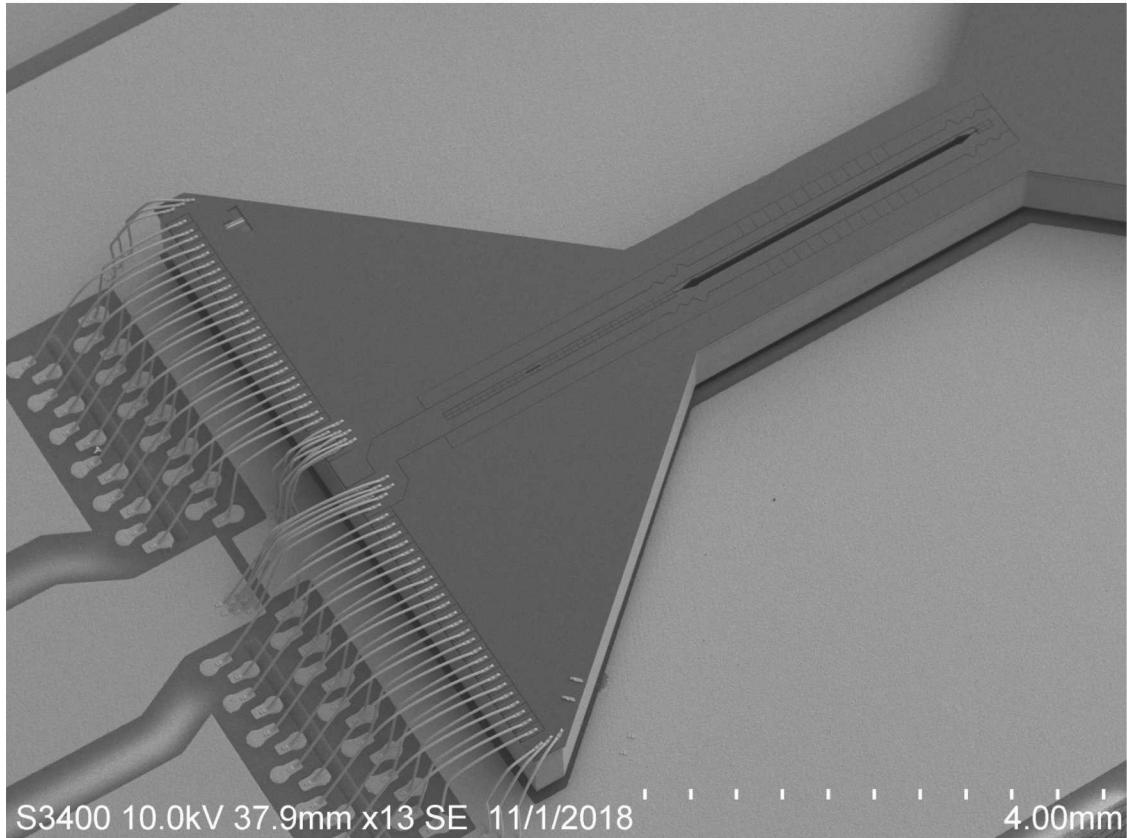
Phoenix trap fabrication

Current status

29



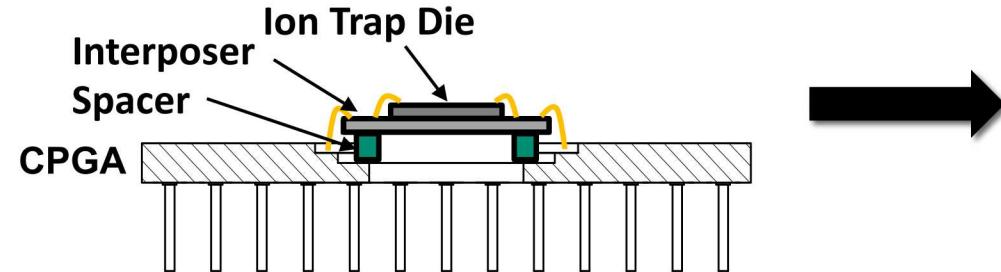
- Several optically good die are released
- To be packaged in January
- Might yield a small number of functional traps
- Traps might have remaining oxide between trap electrodes



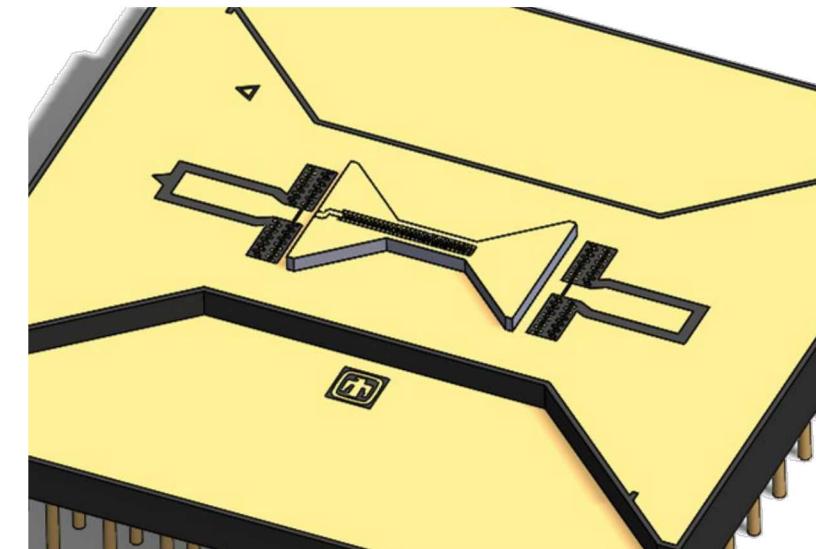
Custom trap package



Legacy 4 Level CPGA Packaging Assembly



Simplified 2 part assembly

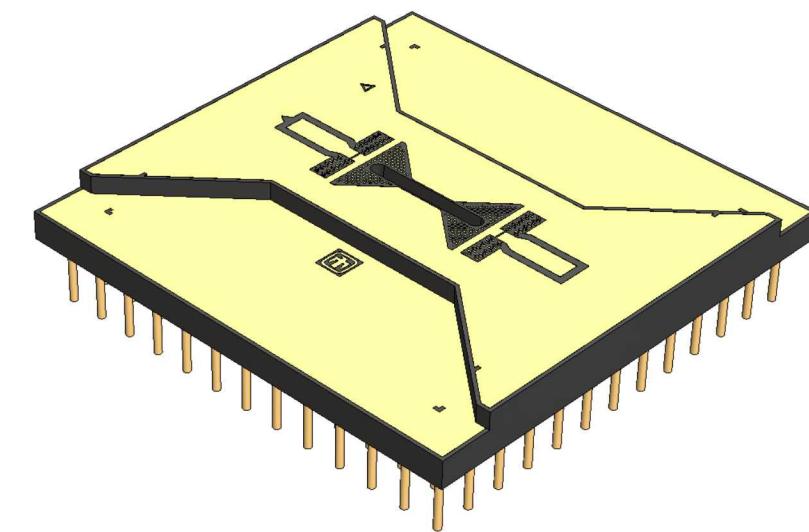


Objectives:

- Improved rf- and ground performance
- Compatible with bowtie chip without interposer
- Simplified assembly
- Backwards compatibility with MQCO package

Properties:

- AlN for improved thermal conductivity and reduced thermal expansion vs Al_2O_3
- Two rf connections with minimized capacitance (3pF) and resistivity (50mOhm)
- Backwards compatible with prior HOA devices
- Metal coverage of top surface
- All metal is signal or ground (no floating metals)



Raising the Phoenix

Revised Phoenix designs



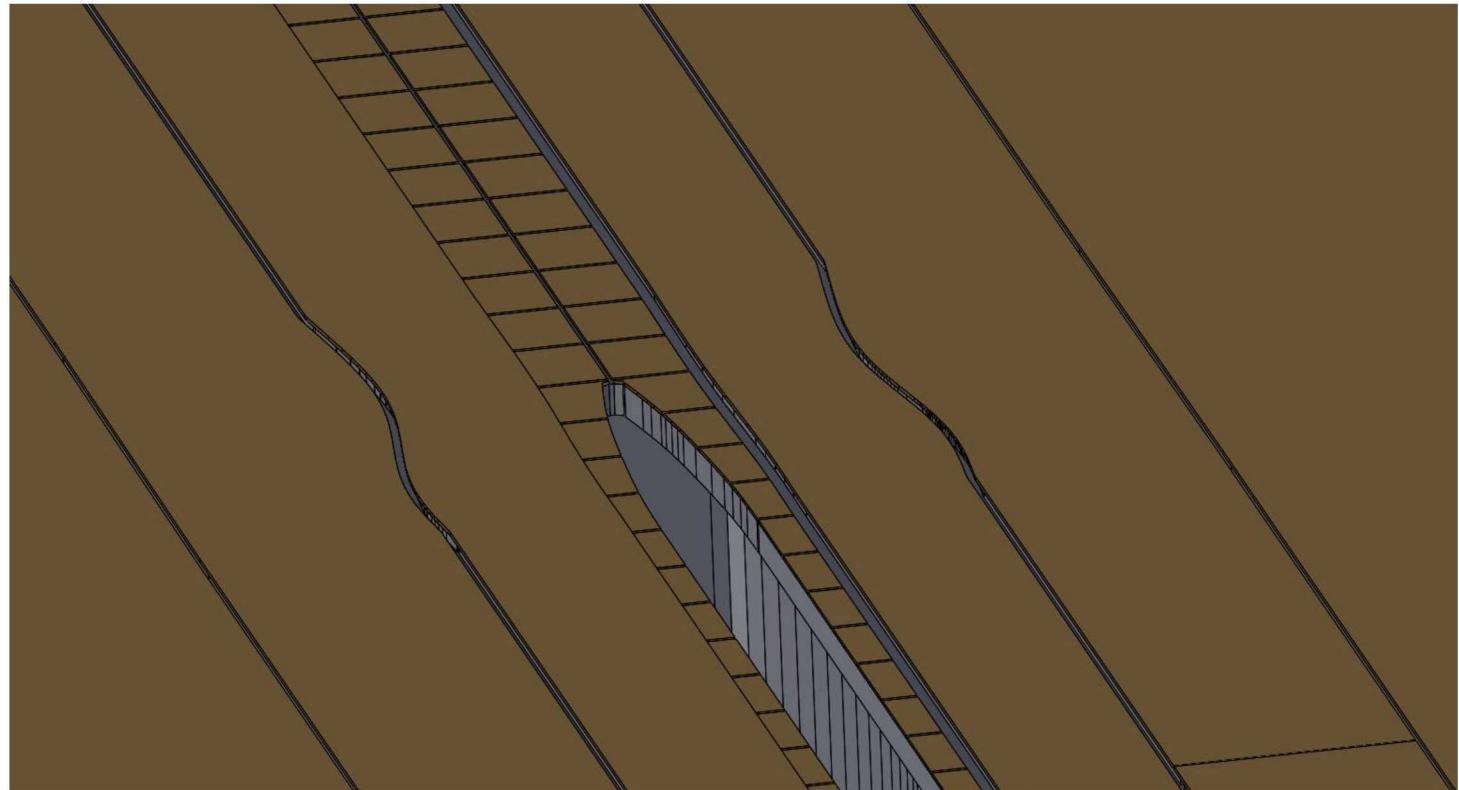
Objective is to refabricate Phoenix with low risk improvements to trap design

Phoenix changes:

- Use latest processes and design rules
- Modify design to reduce fabrication risk
- and resilient to fabrication errors

Trap changes:

- All inner control electrodes on lower metal layer
 - Smaller modulations on transition
 - Smaller potential barrier
 - Smaller variations on trace of curvature tensor



Conclusion



Instantaneous charging

- Thanks for your patience and excellent characterization of charging
- Solved charging of exposed silicon in slot by revising backside gold coating process
- All traps deployed at LogiQ performers have full sidewall coating
- Exposed silicon might lead to high heating rates at cryogenic temperatures
- However, charging and heating rates observed by at cryogenic temperatures by Innsbruck team in traps with gold-coated sidewalls needs to be investigated

Phoenix trap

- Challenges due to fabrication inconsistencies
- Expect to have traps for testing
- Fabrication lot to raise the Phoenix is running
 - Improved transition design
 - Surface trap version will also be available

