

Attached Algae Cultivation for Coupling Sustainable Biomass Production and Environment Remediation



PRESENTED BY

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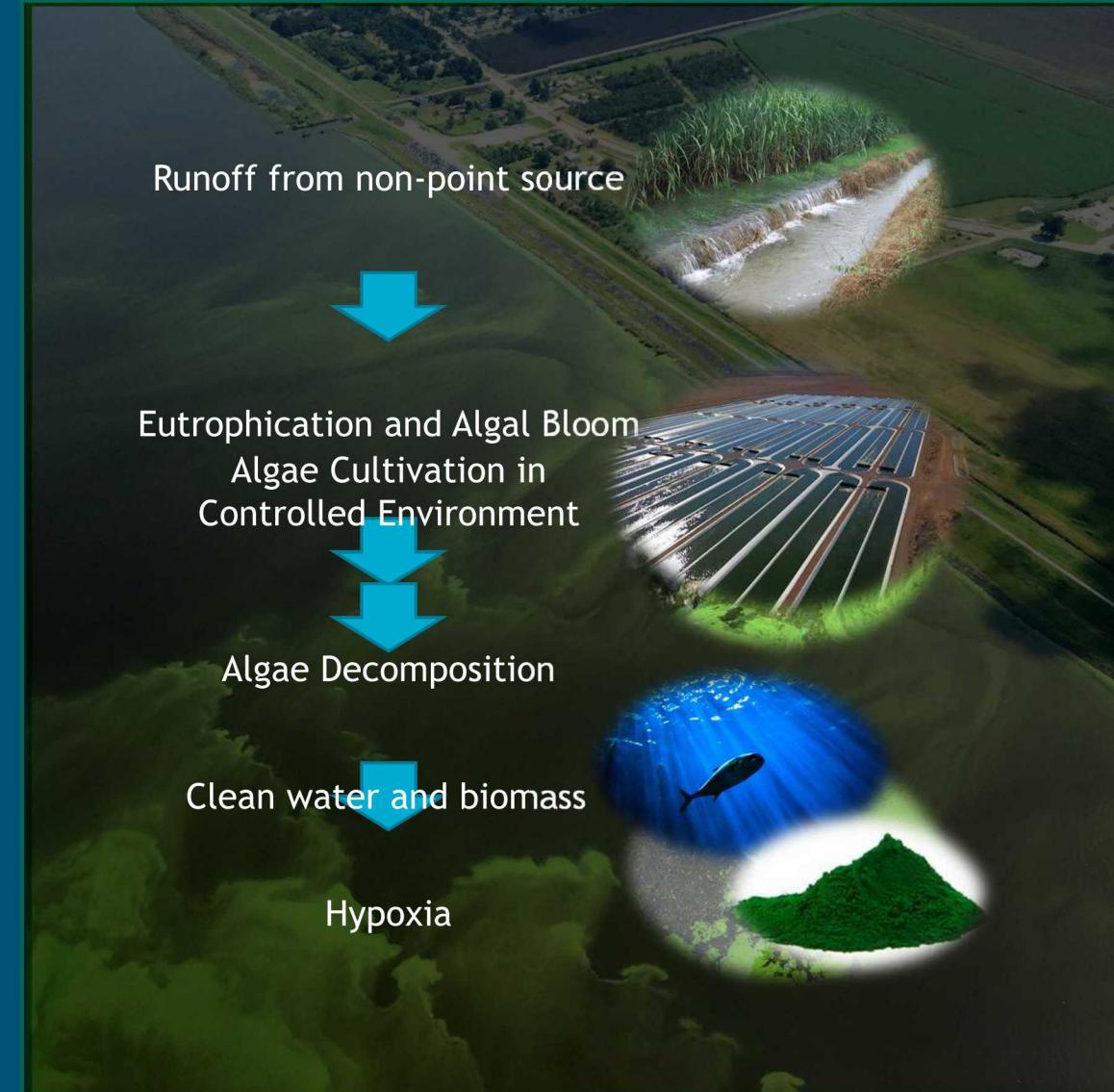


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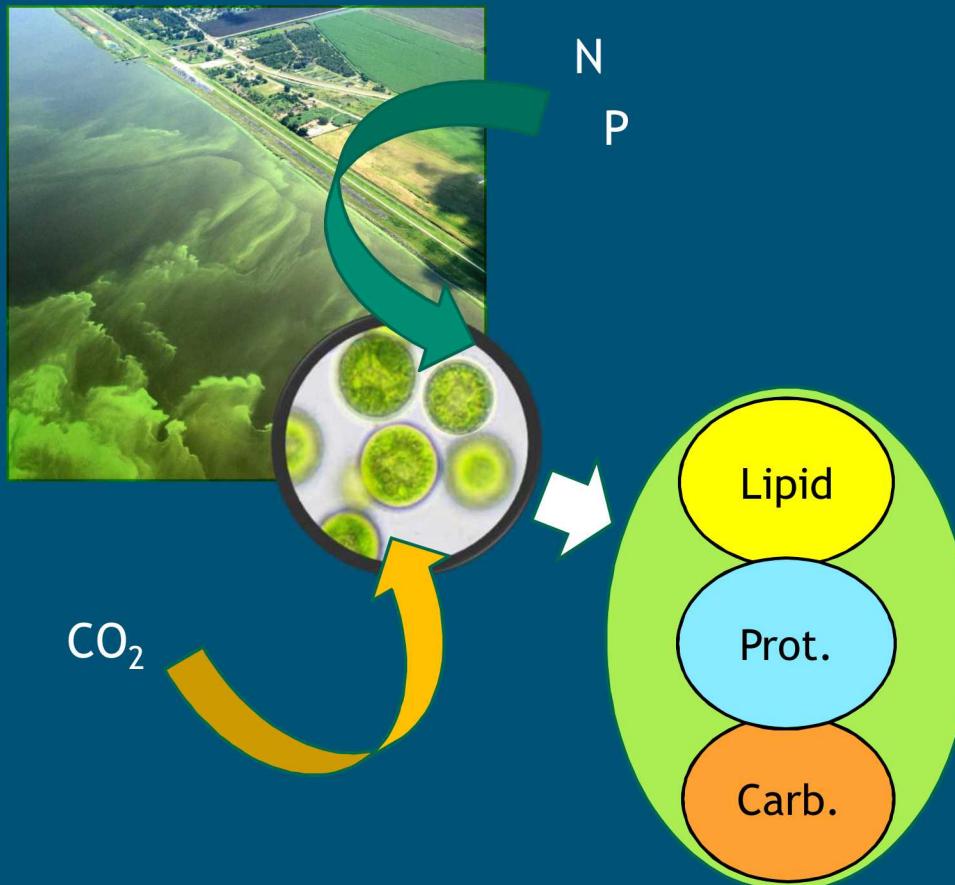
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Harmful Algal Bloom (HABs) in the US



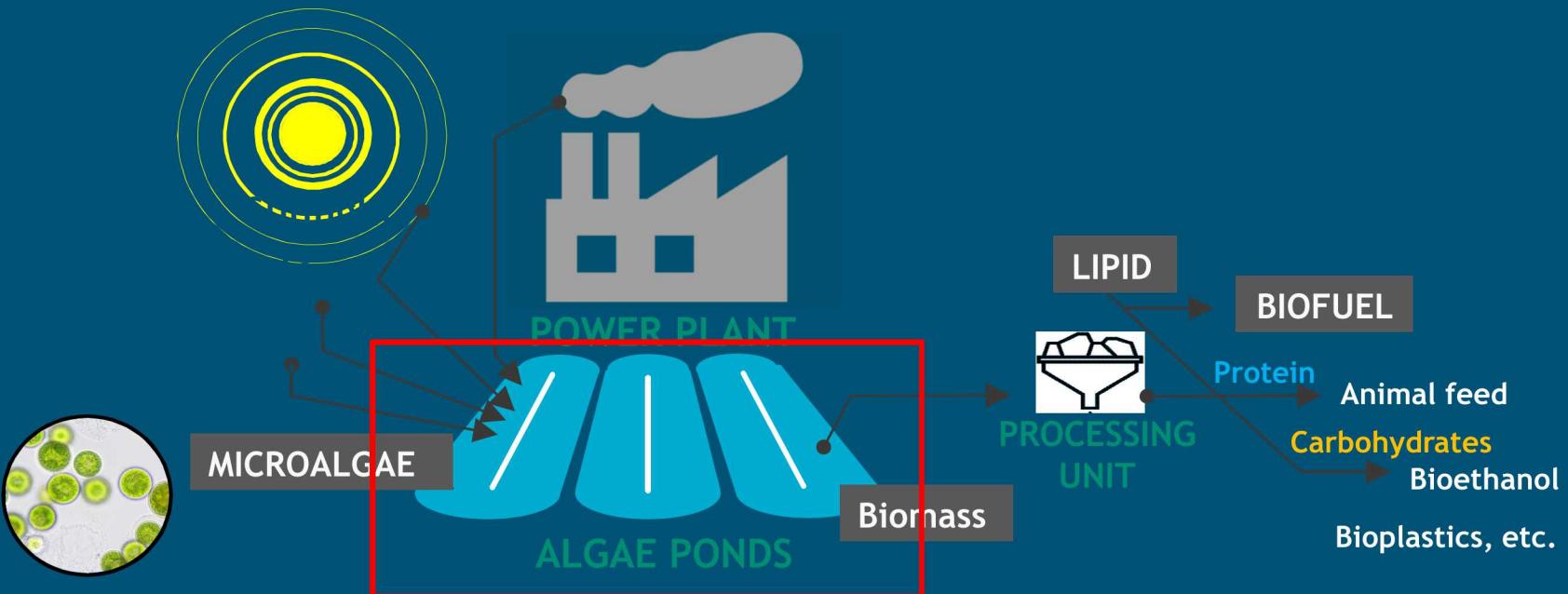
An aerial view of Lake Okeechobee in Florida shows an algal bloom. A third of all lakes studied by the USGS contained toxins produced by similar blooms.

Photograph credit: Nicholas Aumen, USGS.



Fuel
Chemicals
Plastics
Food/Feed/Supplements

Typical Cultivation Process and Its Drawbacks



Photobioreactors (PBRs)

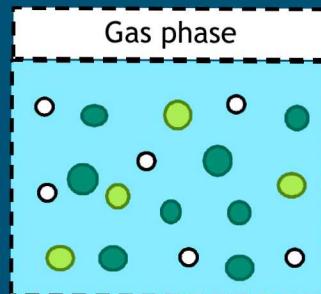


Open Raceway Ponds (ORPs)

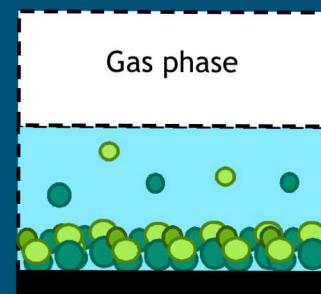




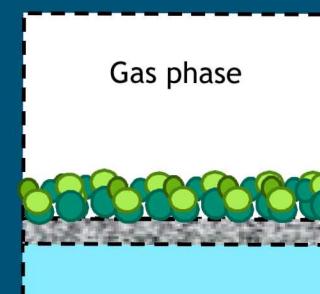
Suspended cultivation



Attached cultivation



Submerged



Porous substrate-based

Porous
substrate

Attached Periphytic Algal Flow-way



Porous Substrate-Based Attached Algae Cultivation



Strength and Weakness of Each System



| | Both | Submerged | Porous substrate-based |
|------------|--|---|---|
| Strength | <ul style="list-style-type: none"> Resilient and resistant to crashes Harvest & dewatering cheap and simple | <ul style="list-style-type: none"> Scalable at lower cost Higher water treatment rate and capacity Higher resistance to weather condition | <ul style="list-style-type: none"> Higher footprint biomass productivity (~30 AFDW g/m²/day) Single strain cultivation is possible Minimum water usage and working volume Densest culture achievable |
| Weakness | <ul style="list-style-type: none"> Energy for water pumping High ash content (can be strength in terms of ash removal from source water) | <ul style="list-style-type: none"> Lower footprint biomass productivity (3-20+ AFDW g/m²/day) Hard to grow specific algal strain - > best for natural periphyton polyculture Low lipid content | <ul style="list-style-type: none"> Not safe from harsh weather condition -> must be semi closed system (greenhouse) Scalable at higher cost |
| Suggestion | | Coupling with water remediation | High-value product production |

Attached Periphytic Algal Flow-way





Deployment 2:
Brawley, CA
Salton Sea, Imperial Valley Irrigation District

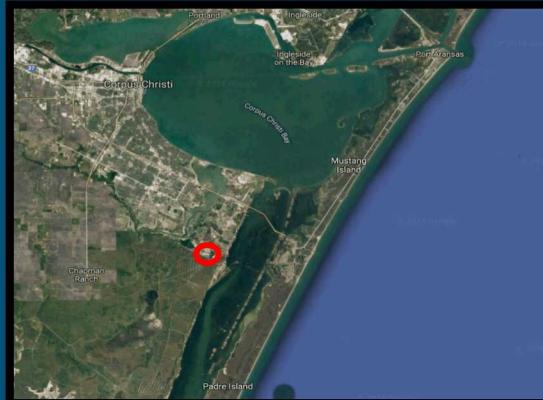


Deployment 1:
Corpus Christi, TX, Texas A&M AgriLife



Deployment 3:
Savannah, GA





- Marine-estuarine source water
- Power plant site with fresh water reservoir and marine water intake canal
- Pumping station for cooling water & AgriLife research station use
- Side-by-side raceway & floway operation for comparative assessment

- Stably operating since May, 2016
- Initially populated by modest productivity pioneer turf
- Rapid population shift to stable, high productivity by filamentous green alga following pioneer phase

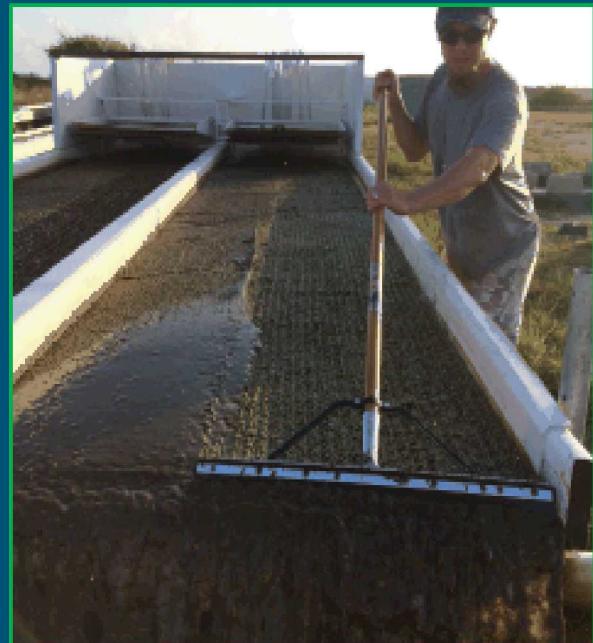
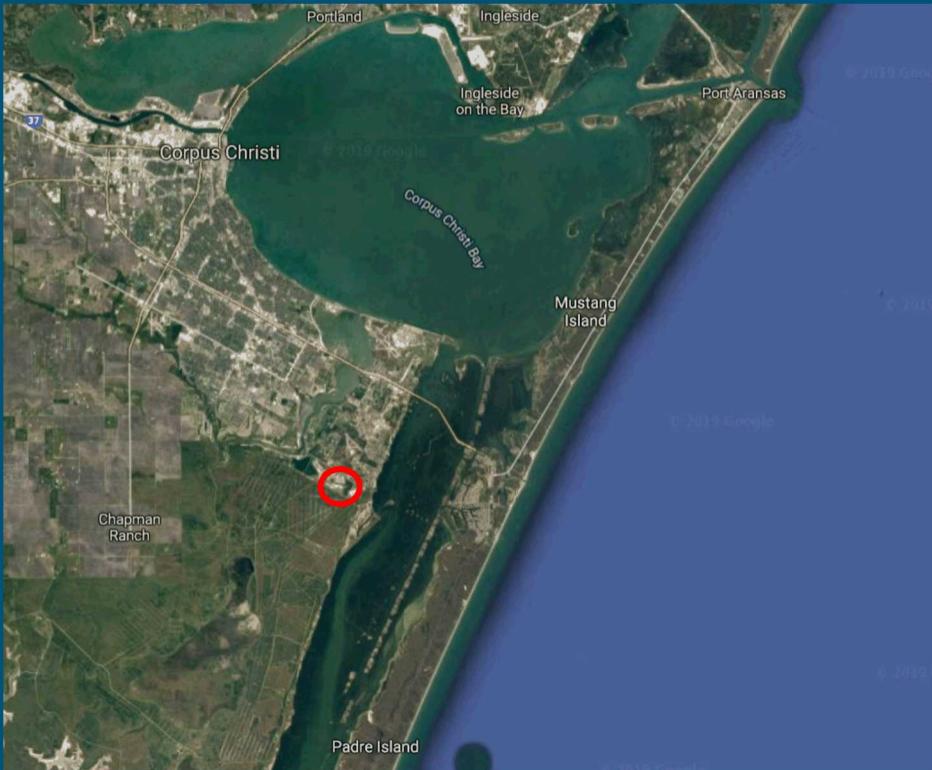


**Pioneer algal turf
(benthic diatoms)**

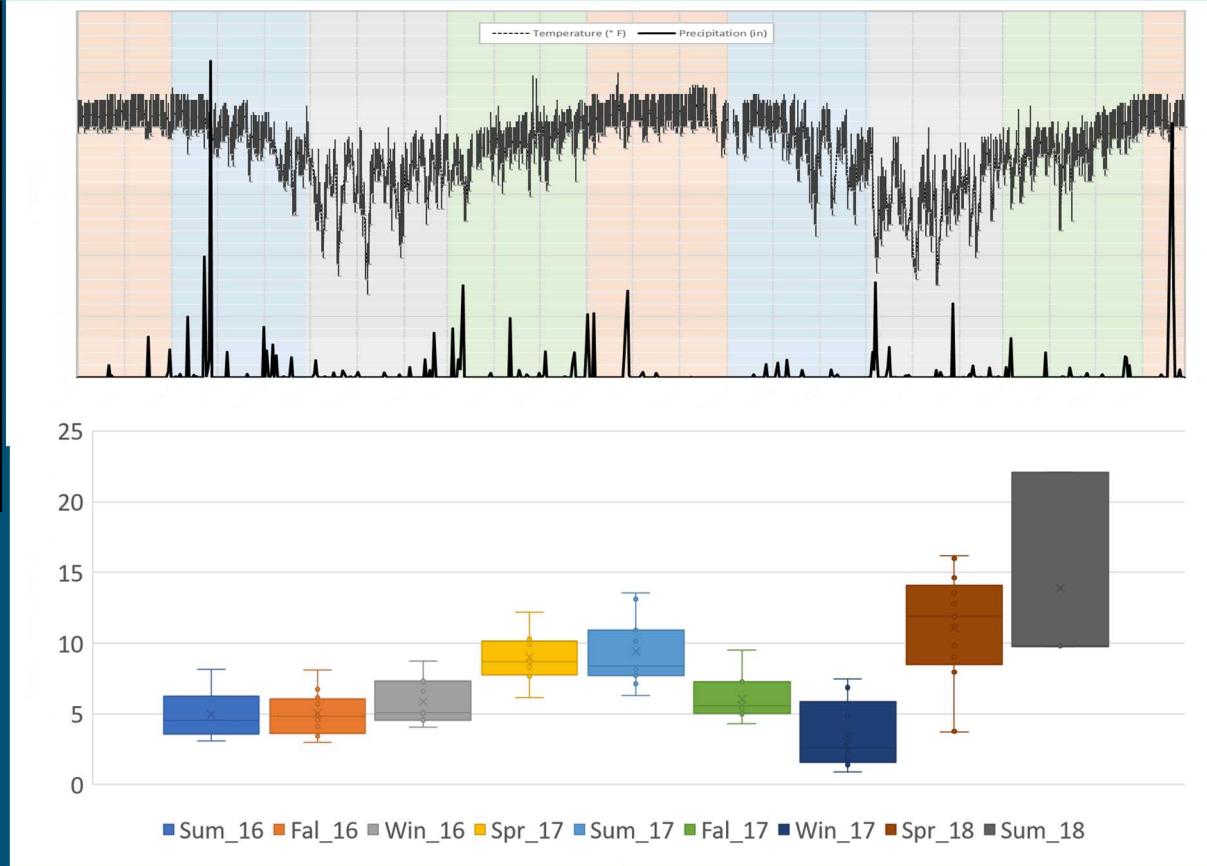
**Established algal turf
(Cheatomorpha)**

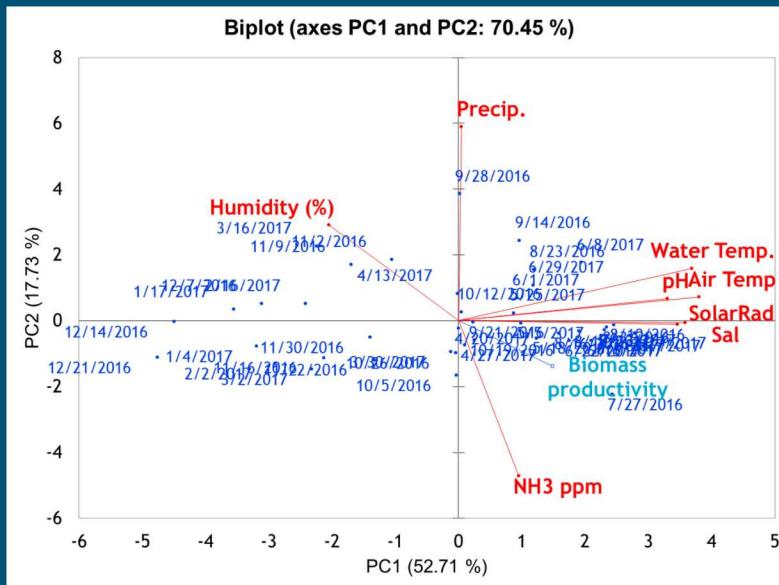
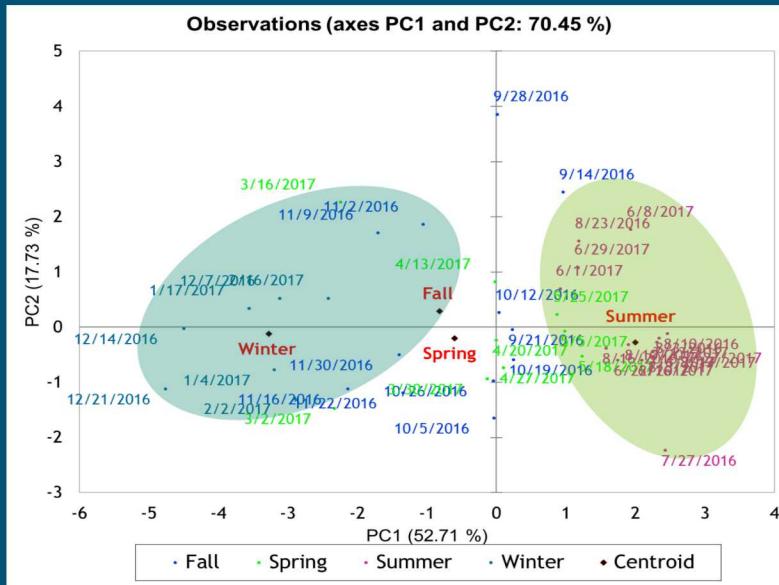
**Weekly harvest
(low cost)**

Biomass!



- Marine-estuarine source water
- Power plant site with fresh water reservoir and marine water intake canal
- Pumping station for cooling water & AgriLife research station use
- Side-by-side raceway & floway operation for comparative assessment





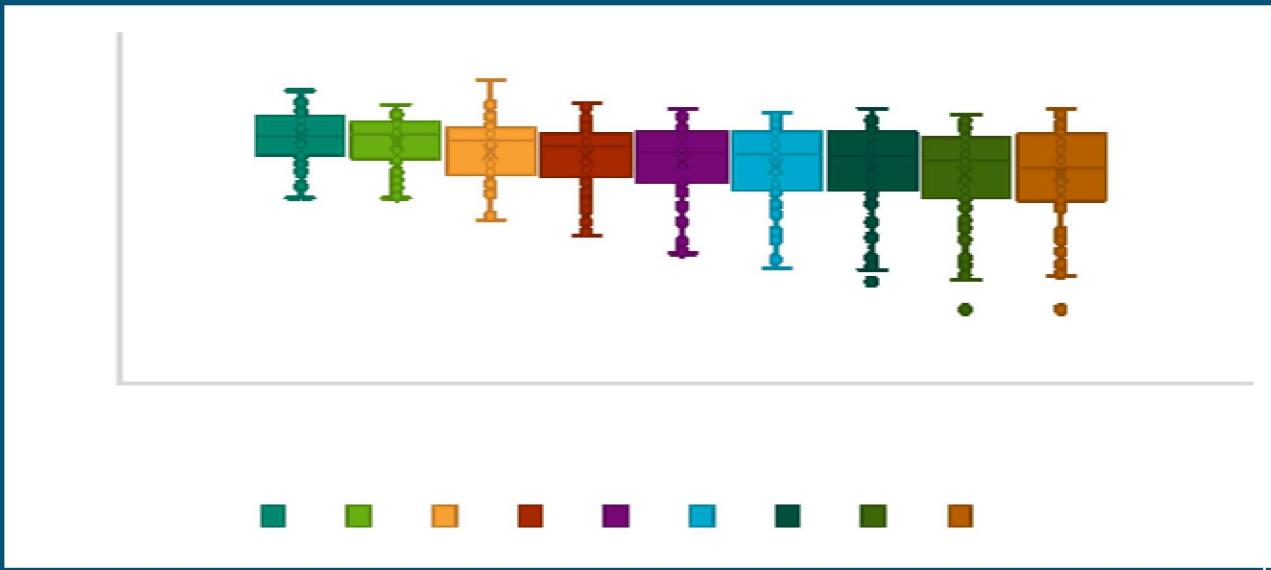
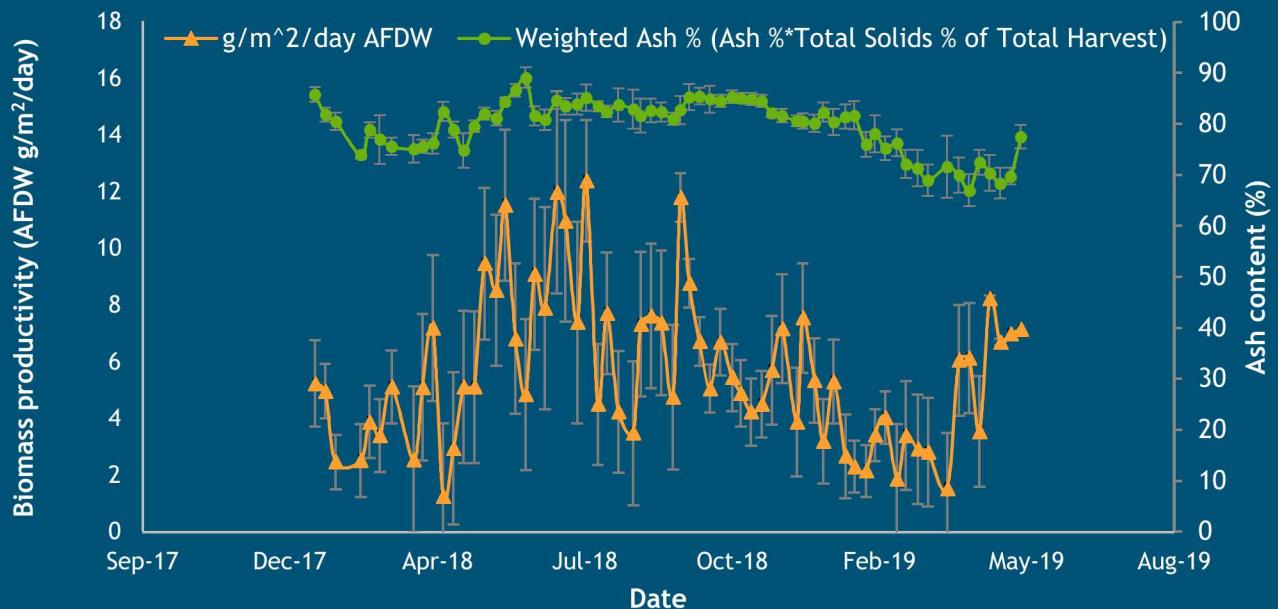
| | PC1 | PC2 |
|-----------------|---------------|---------------|
| Eigenvalue | 4.252 | 1.439 |
| Variability (%) | 53.144 | 17.983 |
| Cumulative % | 53.144 | 71.128 |
| | PC1 | PC2 |
| Air Temp | 20.961 | 0.507 |
| SolarRad | 18.526 | 0.011 |
| Precip. | 0.014 | 49.737 |
| Water Temp. | 19.772 | 3.111 |
| Sal | 16.941 | 0.024 |
| pH | 15.940 | 2.153 |
| NH3 ppm | 1.854 | 30.320 |
| Humidity (%) | 5.992 | 14.137 |

- Group of points that have high biomass productivity are located where shows positive correlation with water temperature, air temperature, pH, solar radiation, and salinity. This group consist mostly samples from summer season and some from spring and fall. Non of samples from winter is included in this group, instead they show the opposite correlation.



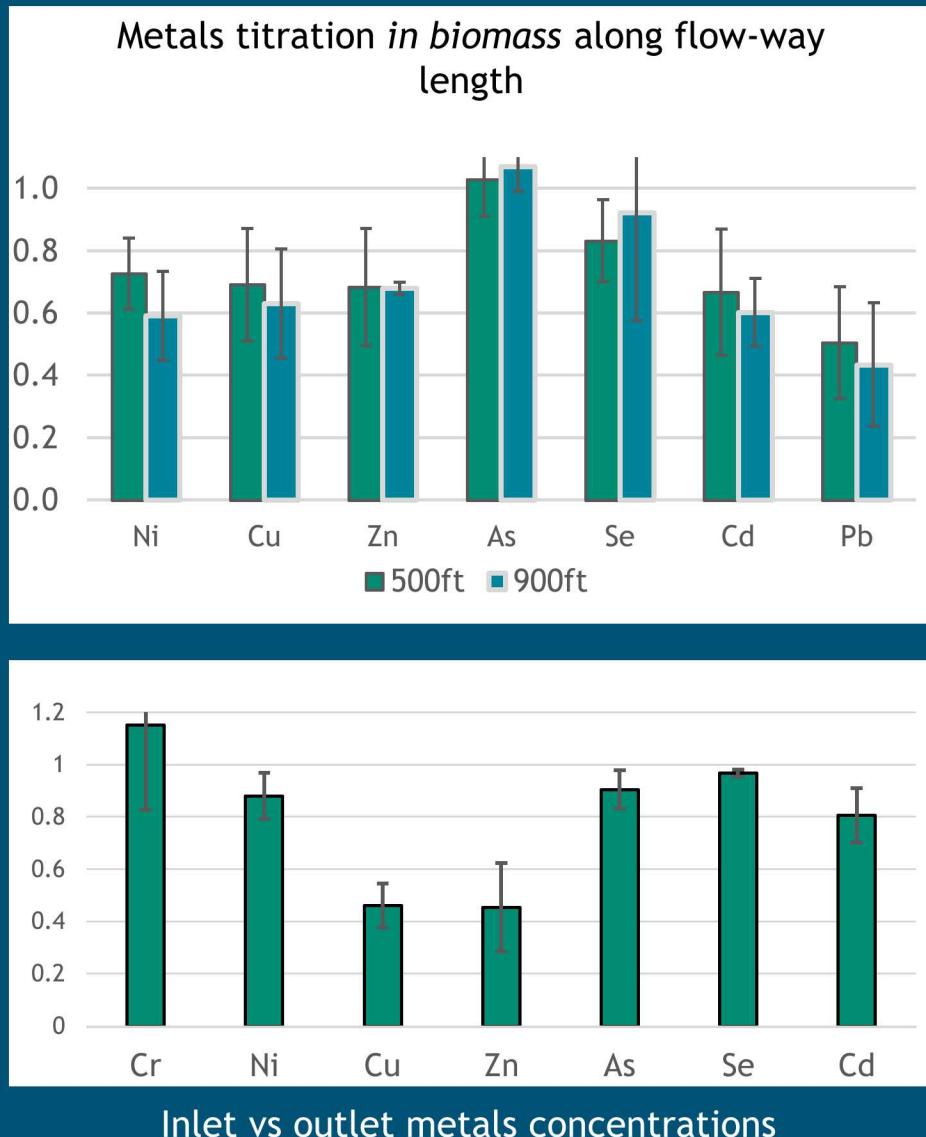
- Fresh/agricultural runoff source water
- Waters heavily laden with N/P + metals
- Austere site: no power or facilities

- ~900ft long flow-way deployed with around 20 gpm water loading rate near Brawley, CA on Alamo River tributary to Salton Sea
- State of California interested in bioremediation potential of ATS to prevent heavy metals (esp. Se) accumulation in wetlands fauna
- Austere site: no physical security or facilities, pumping provided by renewable power pumping station
- Source water: 95% agriculture runoff



Remediation of nutrient + metals contaminants

- Algae turf systems previously show to be effective for dilute N/P remediation, including recalcitrant N (e.g. alkyl amines)
- For Salton Sea (& western arid lands in general), there is significant interest in trace metals and metalloids remediation: As, Se, Hg, Pb
- Conducted 9-month study with ICP-MS analysis of metals in inlet/outlet waters, sediment, and biomass with comparison to non-compromised local riverine site: Santa Ana River, Riverside CA

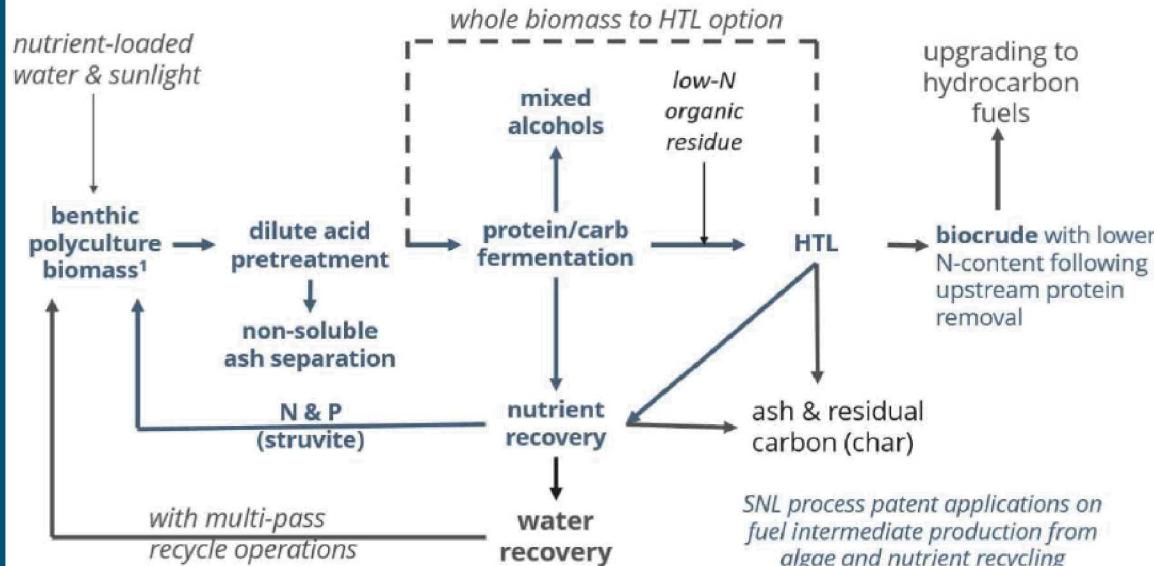


Biomass utilization options with toxic metals contaminants?



- Chemical titration of biomass using EDTA to evaluate whether metals were chemically or physically bound, i.e. can we ‘clean’ the biomass?
- Preliminary data on bio- and thermochemical conversion for fuels applications, utilization as a blendstock in thermopolymers (e.g. BLOOMFoam™), aquaculture feeds, and biostimulants, but **RCRA may limit these**
- ‘Off-the-shelf’ means for coupling metals concentration & disposal possible via **anaerobic digestion (AD)**, if scales can be matched. Bench-scale yields up to 46% C, 1 week retention time.

Key Processing/Recycling Pathways



¹Benthic algal polyculture turf will also include entrained planktonic species

Sandia researchers are investigating key processing and recycling pathways to increase the conversion of all biomass components while containing and recycling nutrients and water. The resulting biocrude is lower in nitrogen making it easier to upgrade to biofuels. Project currently funded by DOE/EERE BioEnergy Technology Office

Current research is focused on developing and accessing processes to convert the whole turf biomass (proteins, carbohydrates, total lipids) into fuel intermediates using biochemical (hydrolysis and fermentation) and thermochemical (hydrothermal liquefaction – HTL) operations. By leveraging both techniques the entire algae turf can be converted to biomass while removing and recycling nitrogen, phosphorous and water. Further technology research will address ash content by enhancing the cultivation and harvesting system design and operations.

CHALLENGES

Sandia researchers focus on these challenges:

- Maximizing value from entire biomass (proteins, carbohydrates, and lipids)
- Reducing the ash content of the produced, harvested biomass
- Increasing the overall biomass productivity for higher yields

NUTRIENT RECYCLING

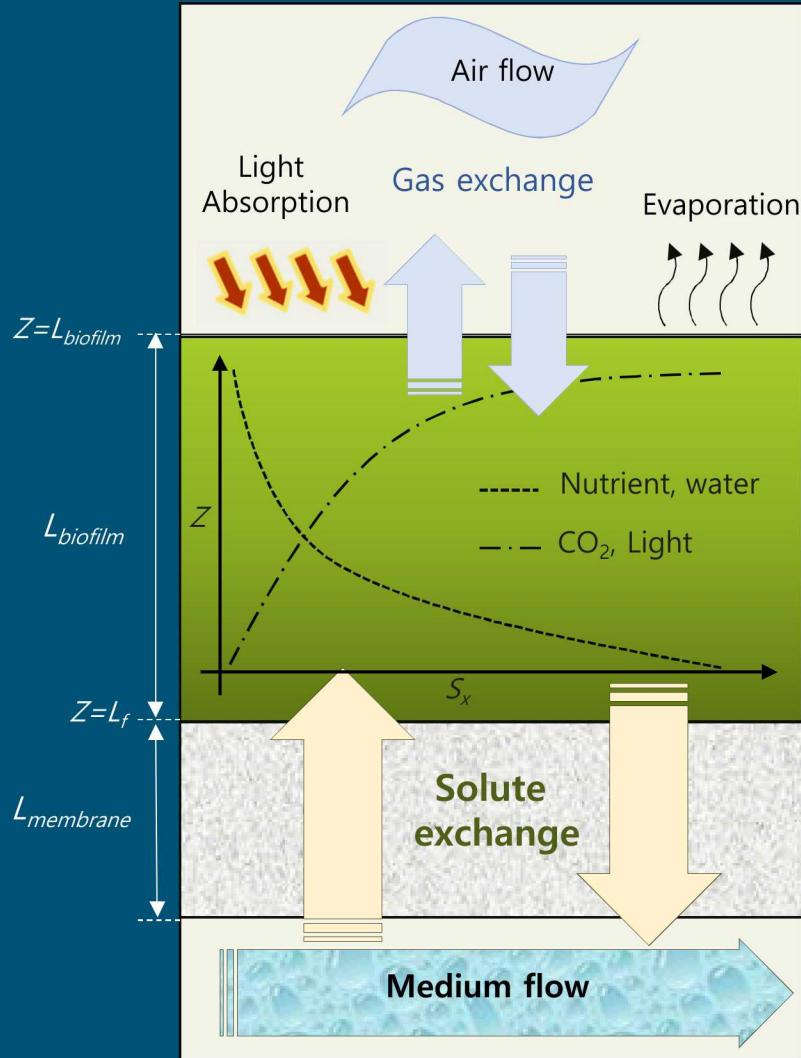
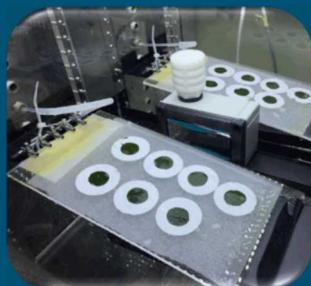
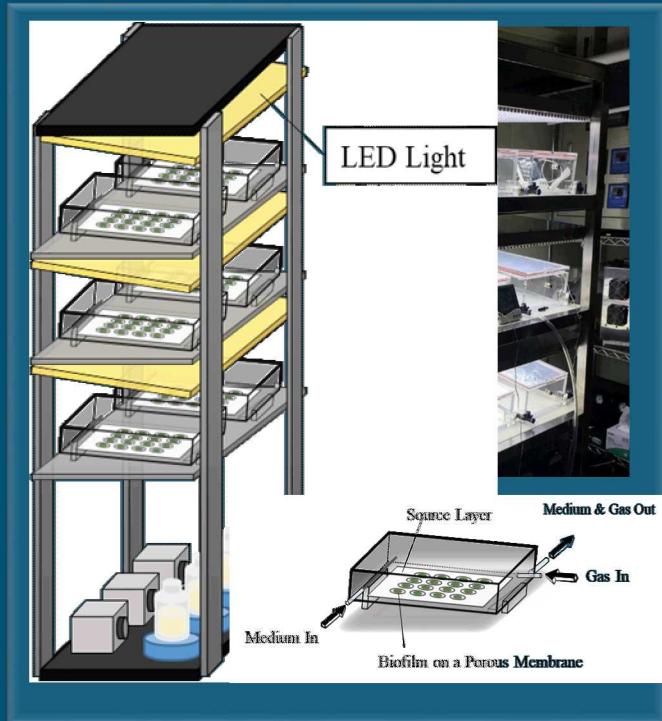
The nutrient recycling process developed at Sandia enables:

- Recycling of nitrogen and phosphate which keeps phosphate out of the environment.
- Lower nitrogen biocrude for upgrading to biofuels.

PROTEIN FERMENTATION

Fermenting proteins and carbohydrates from algae enables the creation of high-value chemicals including:

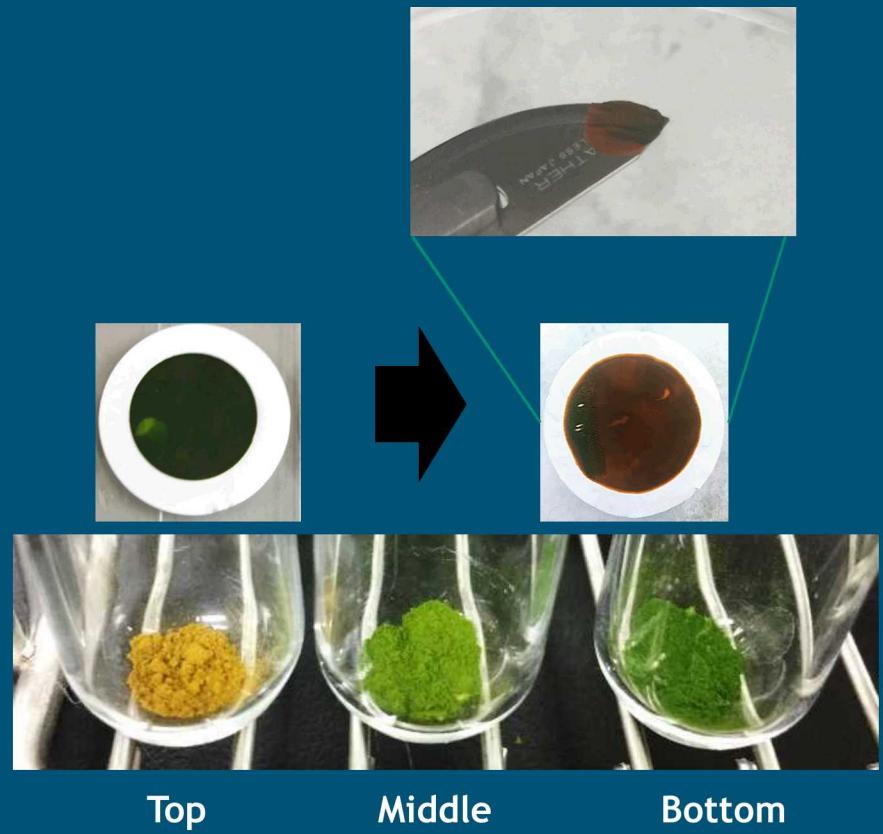
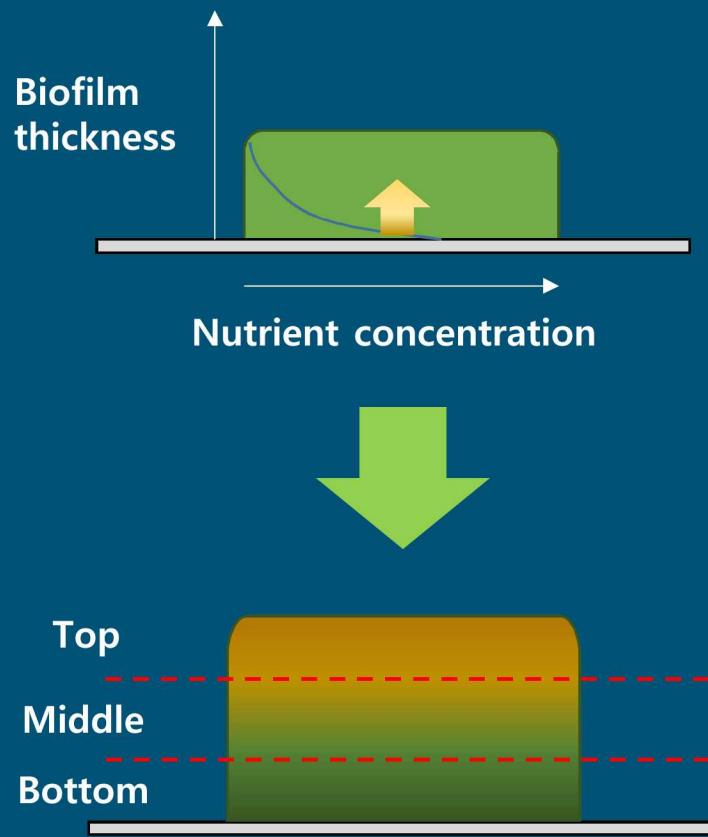
- Industrial solvents
- Polymers
- Fragrances and flavoring agents
- Biocides and insect repellants
- Pharmaceutical lead compounds
- Fertilizers

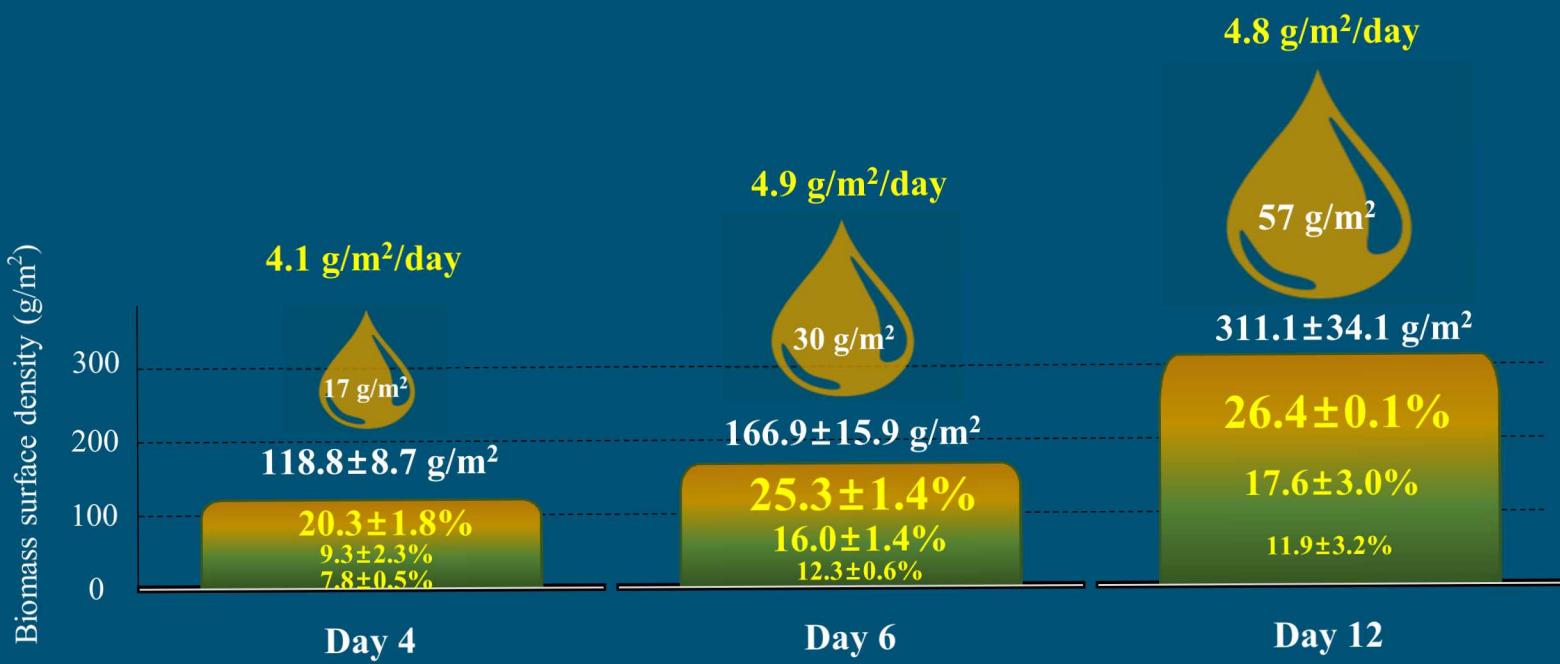


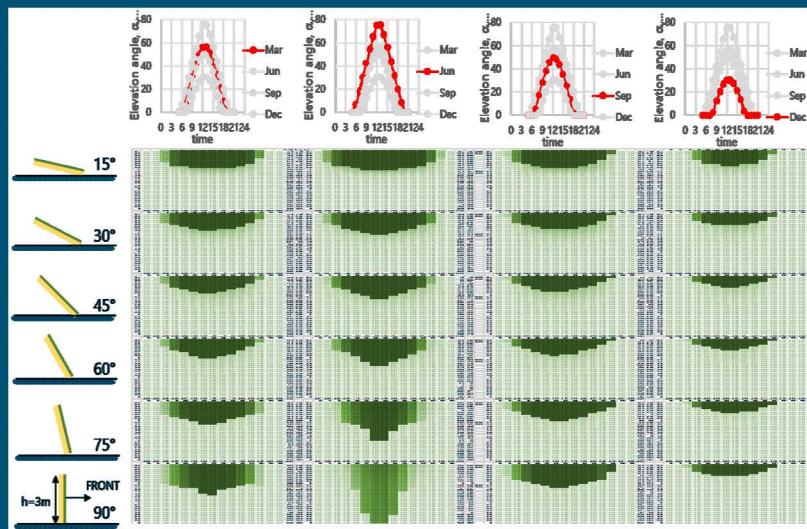
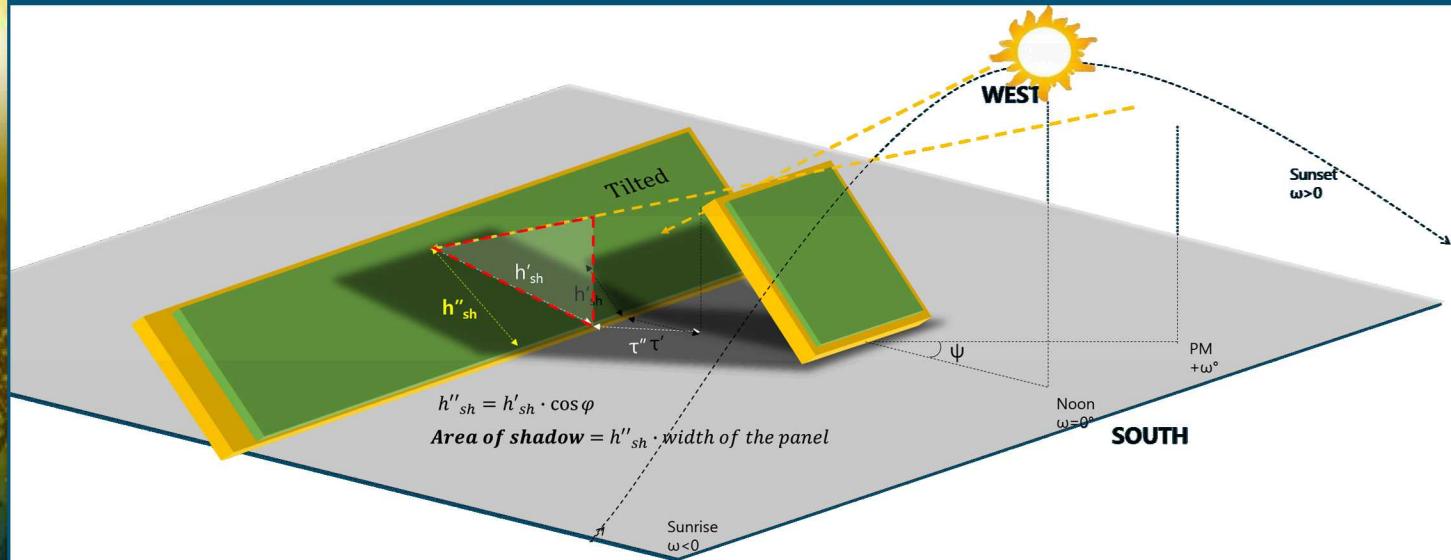
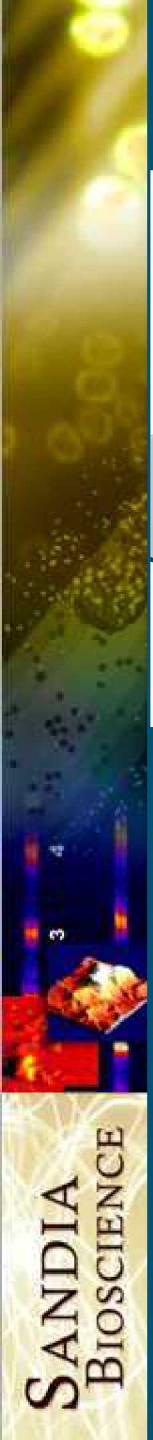
Microalgal Biofilm

Substrate Layer (substratum)

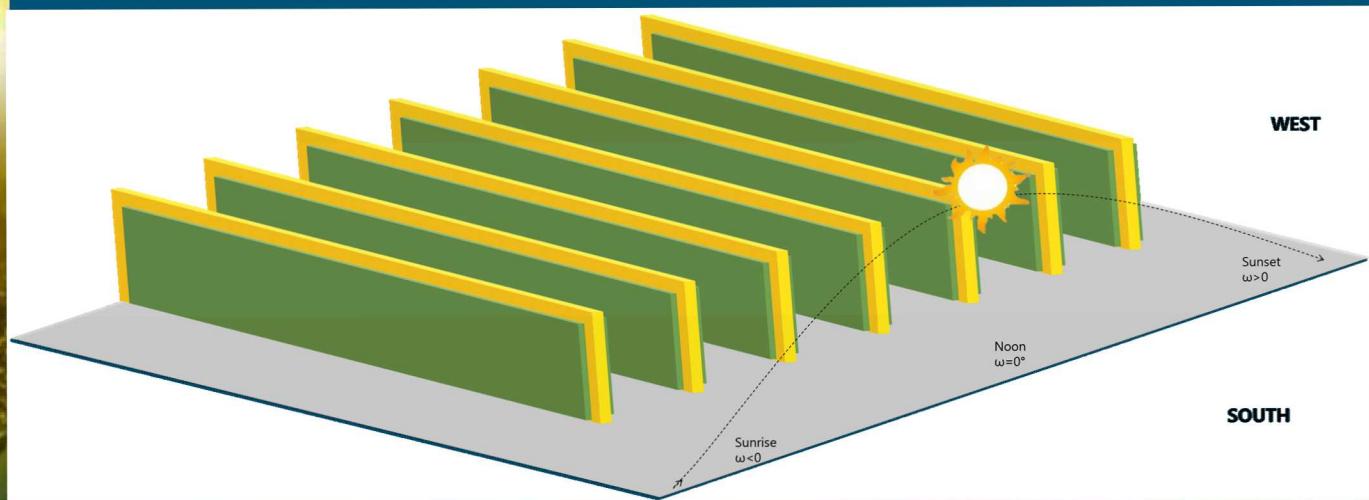
Source Layer



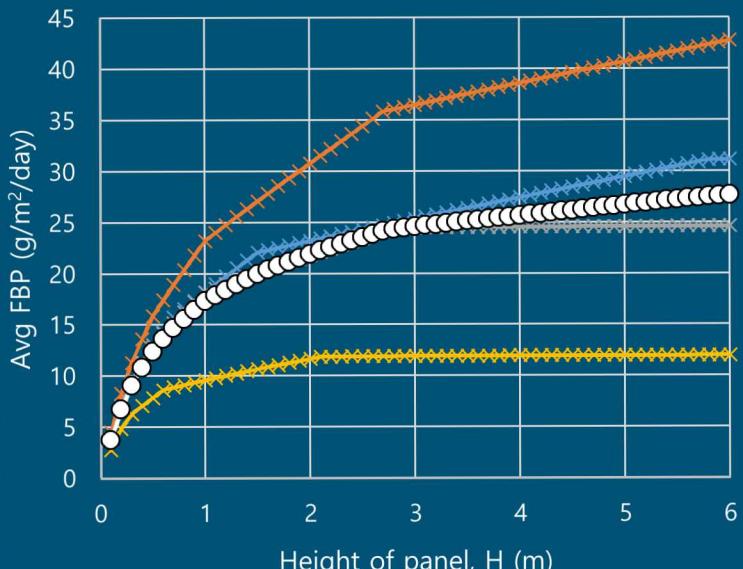




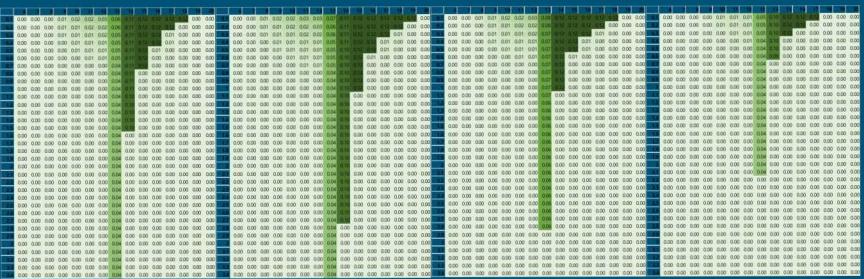
| | H=0.9m | Spring | Summer | Fall | Winter | Yearly avg. |
|----------------------------------|---------|---------|---------|---------|---------|-------------|
| B (°), τ (m) | 90, 0.4 | 75, 0.4 | 90, 0.4 | 90, 0.4 | 90, 0.4 | 90, 0.4 |
| Avg PFD (umol/m ² /s) | 123.4 | 115 | 137 | 77.5 | | |
| FBP (g/m ² /day) | 13.9 | 13.6 | 12.7 | 6.5 | 11.7 | |
| SBP (g/m ² /day) | 6.2 | 6.0 | 8.5 | 4.0 | 6.2 | |



$$\beta=90^\circ, \gamma=\pm 90^\circ, \tau=0.4\text{m}$$



In order to meet FBP: 25 g/m²/day



| H=3.4m | Spring | Summer | Fall | Winter | Yearly avg. |
|----------------------------------|--------|--------|------|--------|-------------|
| Avg PFD (umol/m ² /s) | 63 | 87 | 75 | 25 | 25 |
| FBP (g/m ² /day) | 26 | 37 | 25 | 12 | 25 |
| SBP (g/m ² /day) | 3.1 | 4.4 | 2.9 | 1.4 | 3.0 |

Spring Summer Fall Winter Yearly avg.

Summary



Supplementary

Co-Optima Project

Supplementary

The Co-Optima Initiative Better Fuels | Better Engines | Sooner



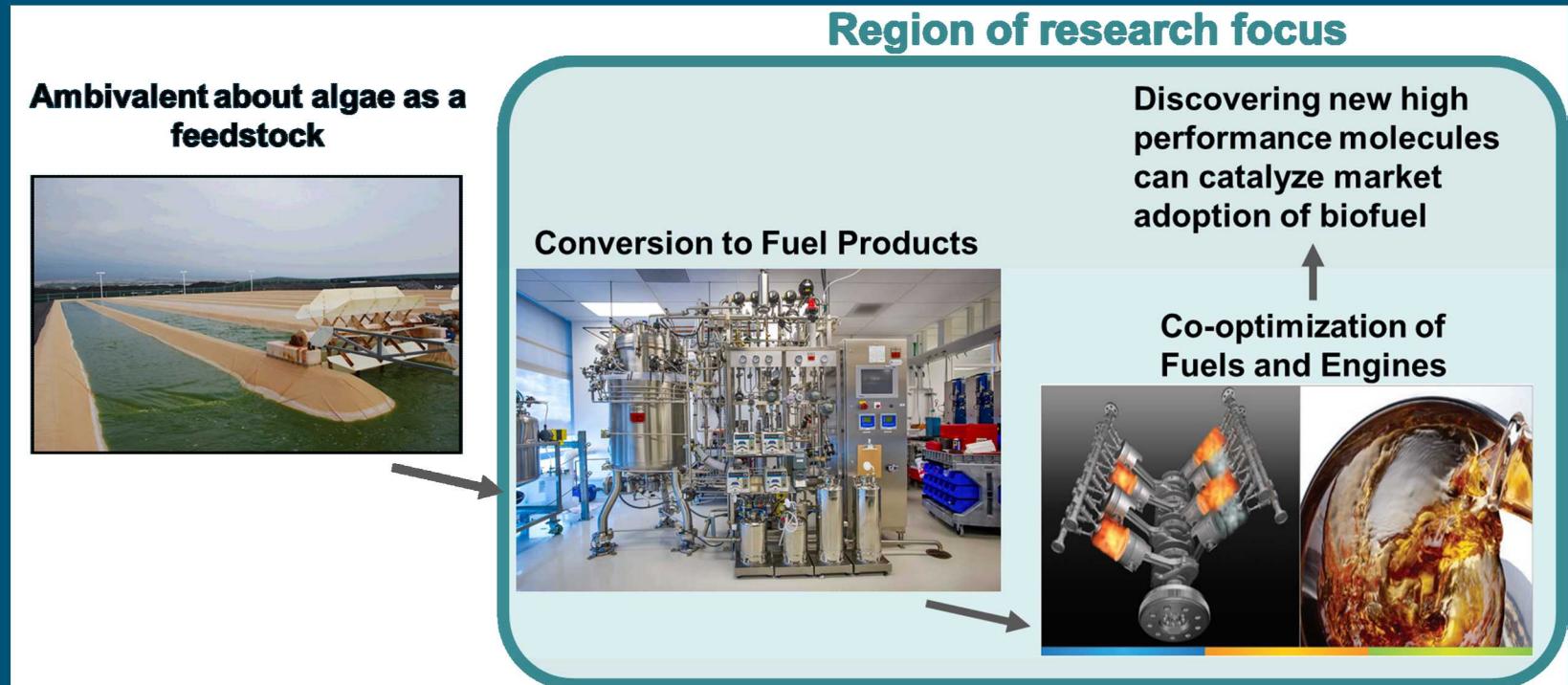
9 National Laboratories
13 University Partners



Project Goal: 30% per vehicle
petroleum reduction through
efficiency gain and displacement

Adopting a more fuel-centric
approach to biofuel production

Supplementary



The Co-Optima Initiative: rethinking the approach to biofuel production

Biomass Production



What is the best biomass to use?

Conversion



Can we make it from biomass?

High performance fuel products can strengthen the value proposition of biofuels

Co-optimization of Fuels and Engines



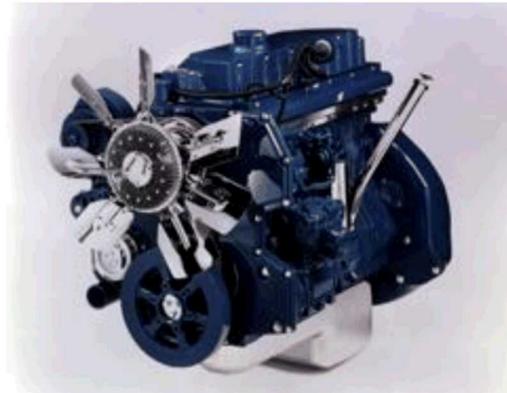
What is the best biofuel molecule?

3



Central Engine Hypothesis

There are engine architectures and strategies that provide higher thermodynamic efficiencies than are available from modern internal combustion engines; new fuels are required to maximize efficiency and operability across a wide speed / load range



Central Fuel Hypothesis

If we identify target values for the critical fuel properties that maximize efficiency and emissions performance for a given engine architecture, then fuels that have properties with those values (regardless of chemical composition) will provide comparable performance

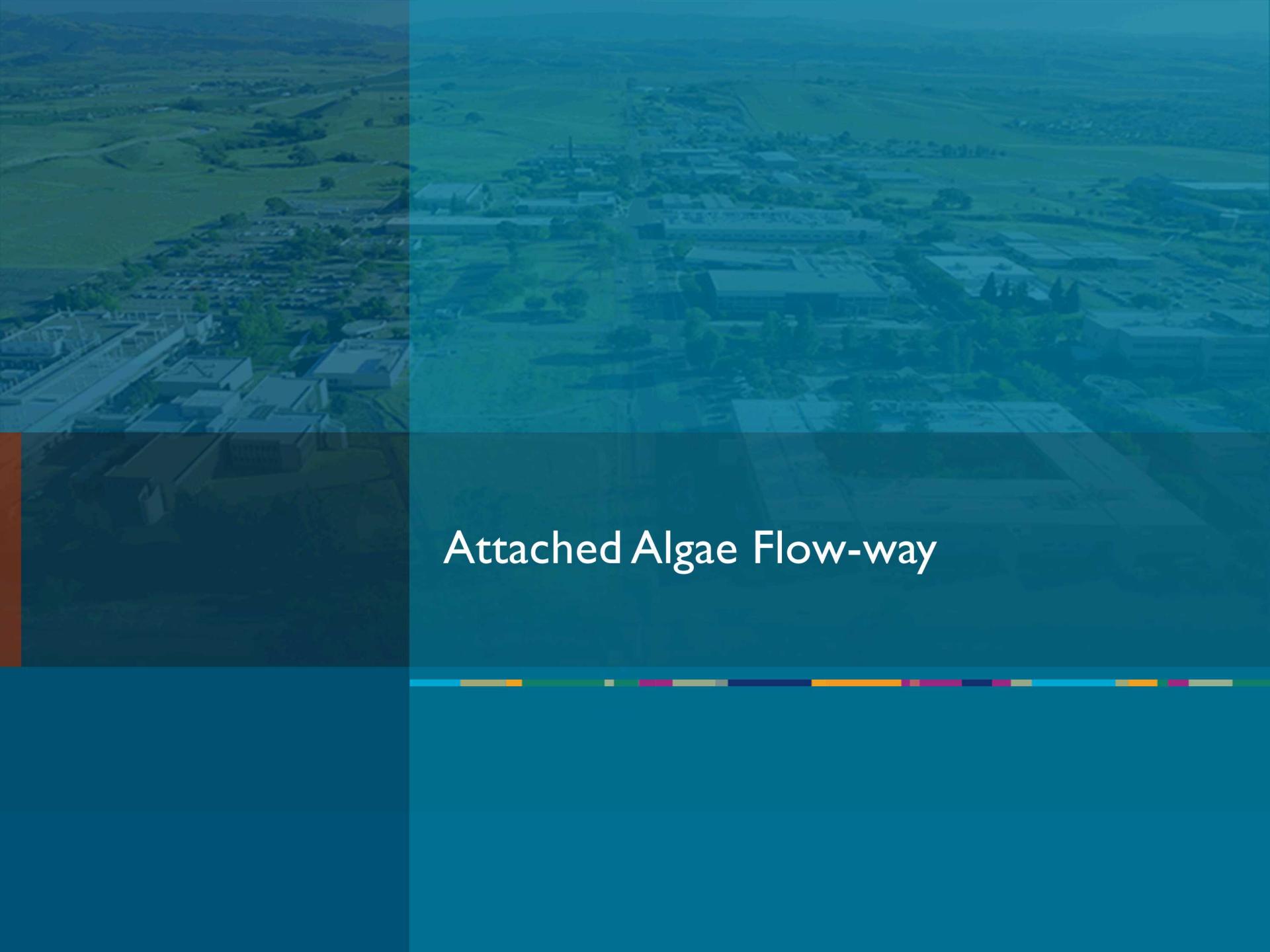


Supplementary

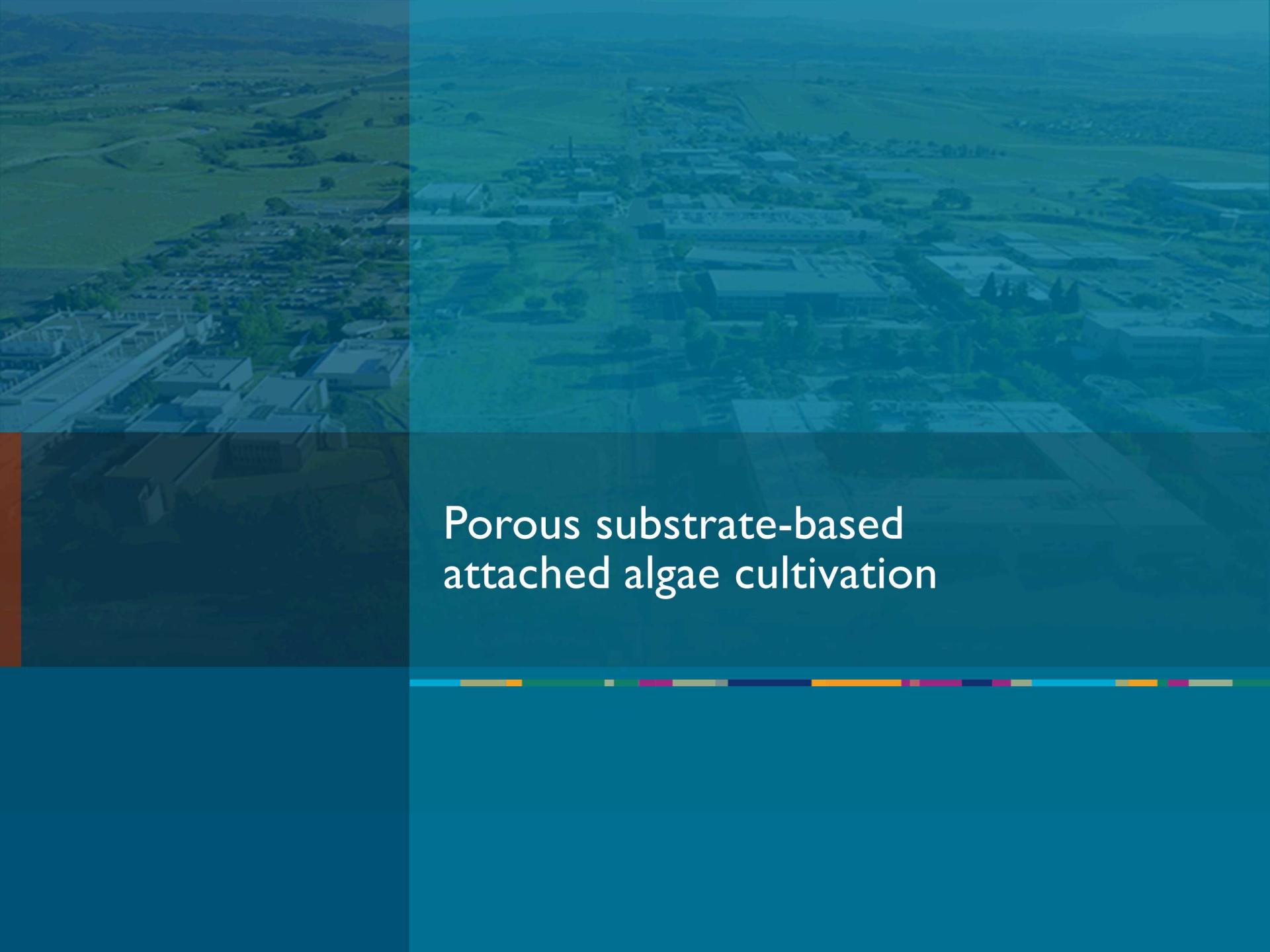


Supplementary





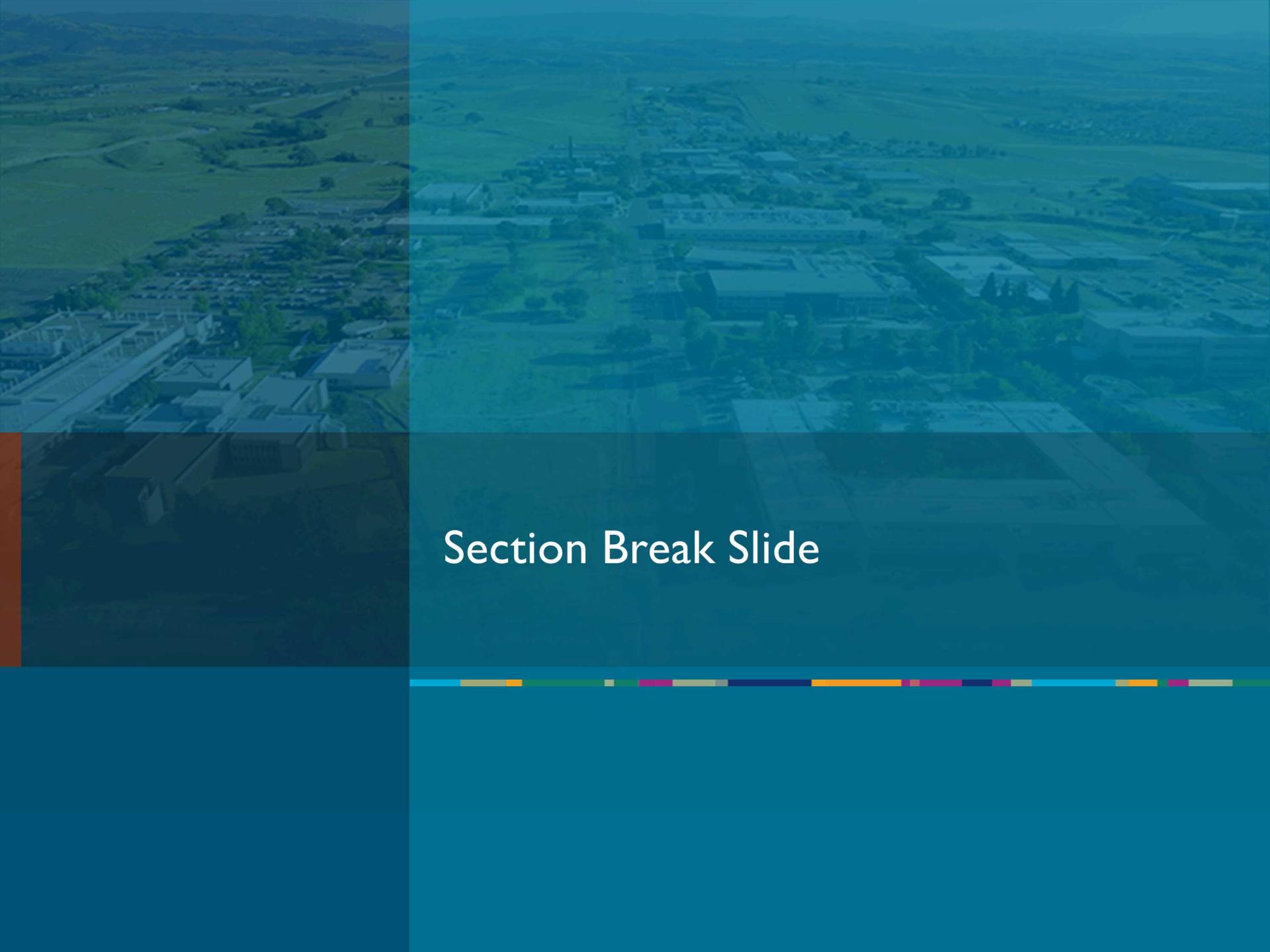
Attached Algae Flow-way



Porous substrate-based attached algae cultivation



SANDIA
BIOSCIENCE



Section Break Slide



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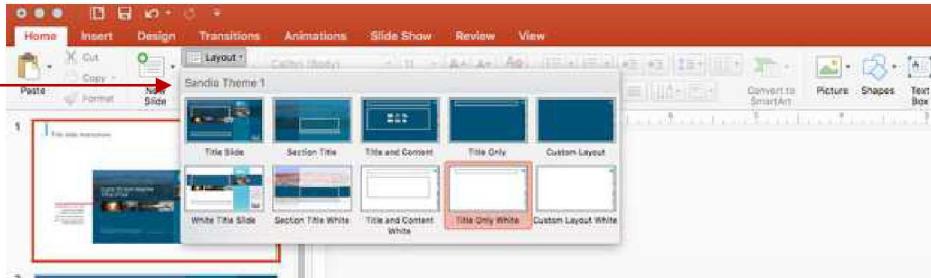


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