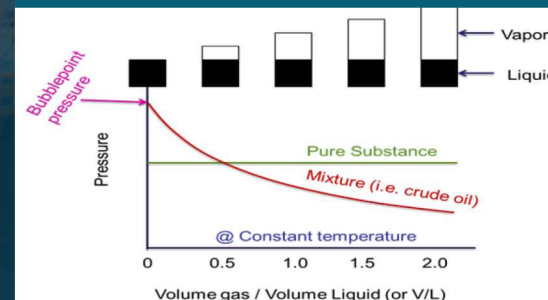


Crude Oil Compositional Analysis Methods and Their Impact on Thermophysical Properties



PRESENTED BY

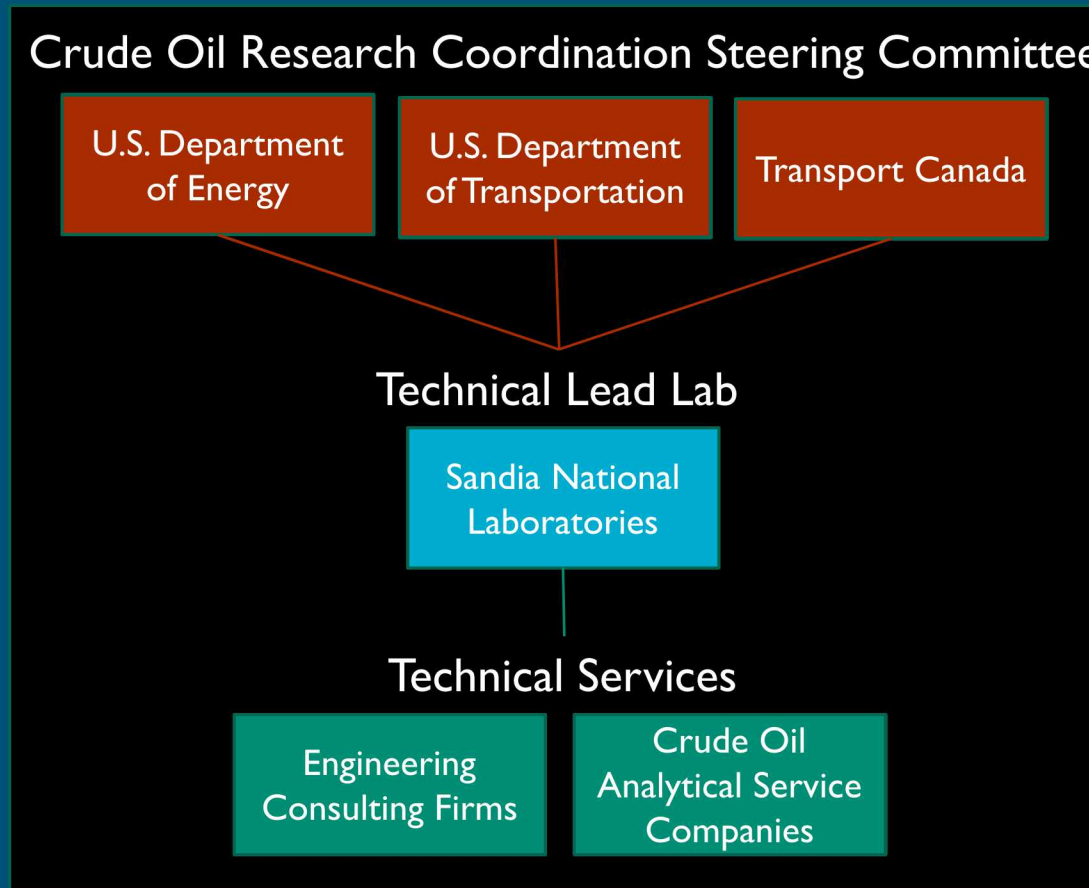
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David L. Lord, Sandia National Laboratories

Raymond G. Allen, Allen Energy Services, Inc.

David K. Rudeen, GRAM, Inc.

Crude Oil Characterization Research Study



What is the **best analysis method** to acquire the **compositional data** necessary to successfully simulate **shale oil vapor pressure**?

The focus for this work was on getting accurate data for **VPCR_x(100°F)**, **V/L=0-4** in conditioned shale oil. This property can be measured or calculated (from compositional data using an EOS).

- Measure VPCR_x and whole oil composition of shale oil

- **Baseline Method:** tight-line sampling into a flash separator with coupled analysis; deployed at the U.S. Strategic Petroleum Reserve
- **Test Methods:** commercially available analysis methods using 1-L “closed” spot samples

Glossary

VPCR _x (100°F)	Vapor pressure of crude oil at 100°F and V/L = x
V/L	Vapor-to-liquid volume ratio
EOS	Equation of state model
Whole oil composition	A set of compositional data where each constituent is quantified on the basis of the whole sample
“Closed” spot sample	Pressurized spot sample that was collected so that the sample did not contact atmospheric conditions



picture used with permission from Intertek

Compositional Methods



Multiple analysis methods assembled into whole oil compositions using merge techniques

Name	Carbon Number Applicability Range																														Notes		
TM1																																	
TM2																																	
TM3																																	
TM4																																	
TM5																																	
	N2	CO2	C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C13	C14	C15	C16	C17	C18	C19	C20	C21	C22	C23	C24	C25	C26	C27	C28	C29	C30	

- - the carbon number associated with the residual for a given single method

- ↑-- - high measurement uncertainty regions.

- - physical property used in merge.

- - residual fraction assumed to be accurate for a merge of two methods.

Compositional Methods



Multiple analysis methods assembled into whole oil compositions using merge techniques

Name	Carbon Number Applicability Range	Notes
TM1		Baseline; tight-line flash recombination
TM2		
TM3		
TM4		
TM5		

- - the carbon number associated with the residual for a given single method

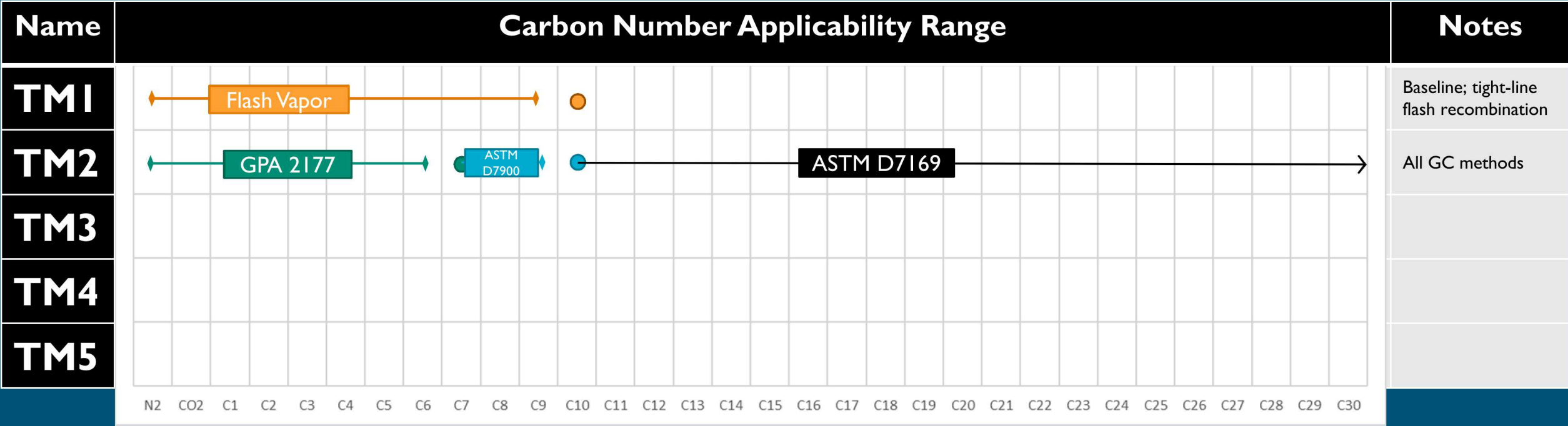
- ↔ - high measurement uncertainty regions.

- - physical property used in merge.

- - residual fraction assumed to be accurate for a merge of two methods.

7 Compositional Methods

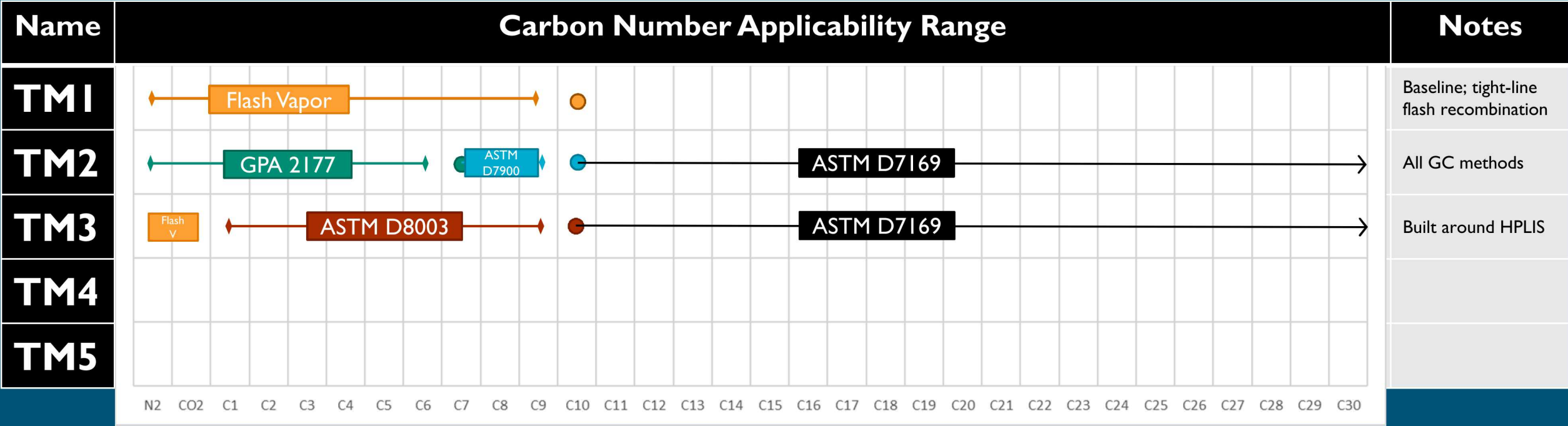
Multiple analysis methods assembled into whole oil compositions using merge techniques



- - the carbon number associated with the residual for a given single method
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8 Compositional Methods

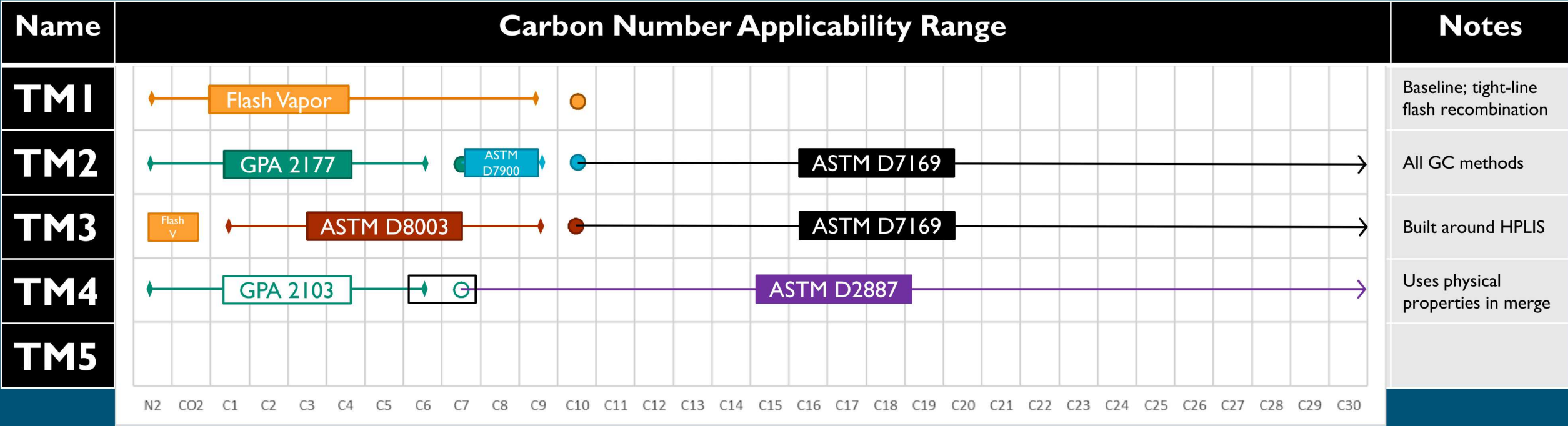
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9 Compositional Methods

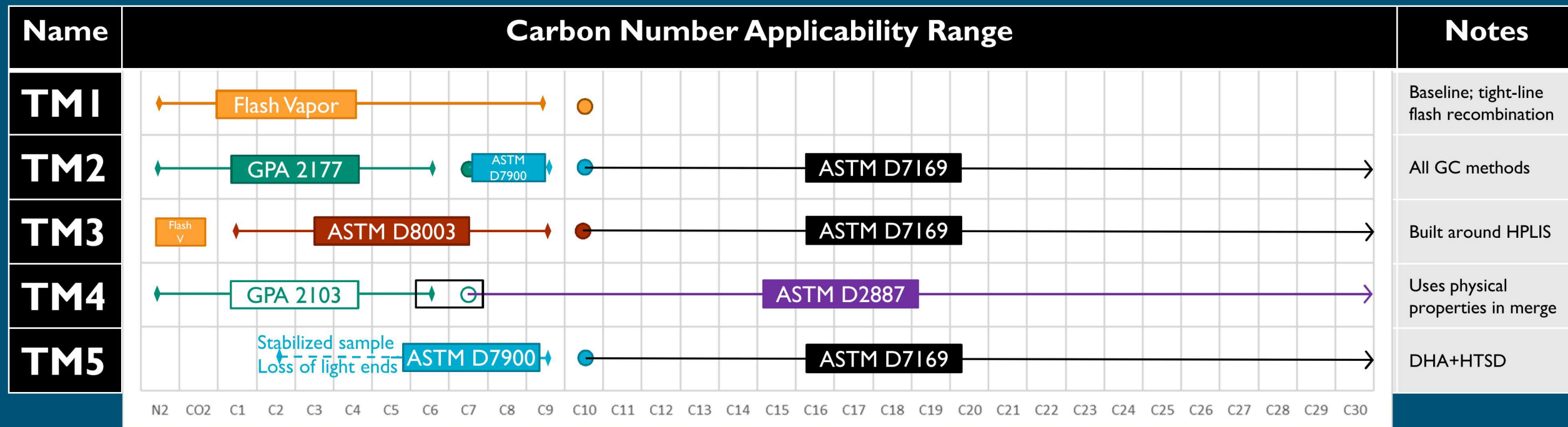
Multiple analysis methods assembled into whole oil compositions using merge techniques



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Compositional Methods

Multiple analysis methods assembled into whole oil compositions using merge techniques



- - the carbon number associated with the residual for a given single method
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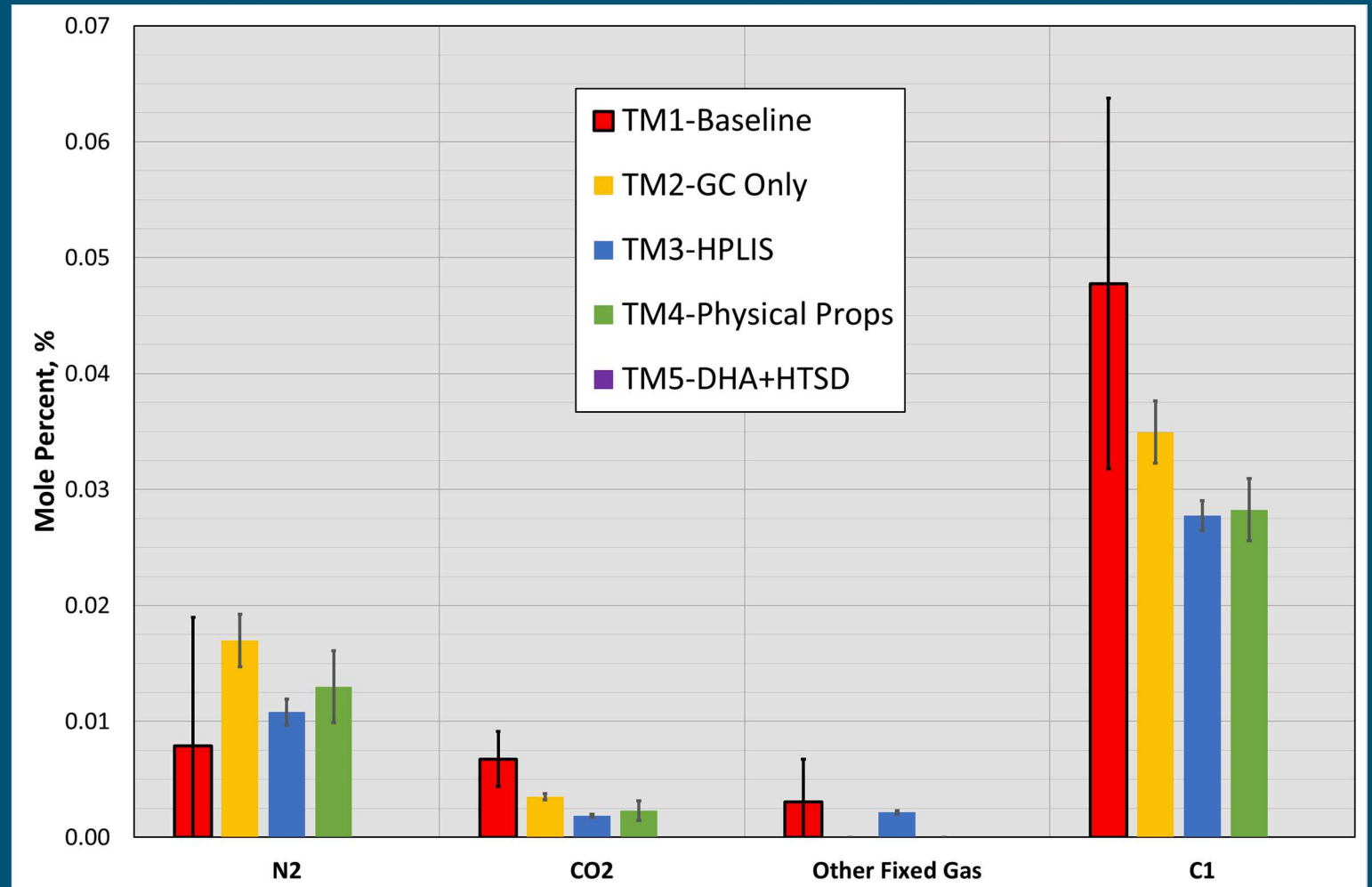
These methods were used to generate **compositional data** for **a conditioned North Dakota shale oil**.



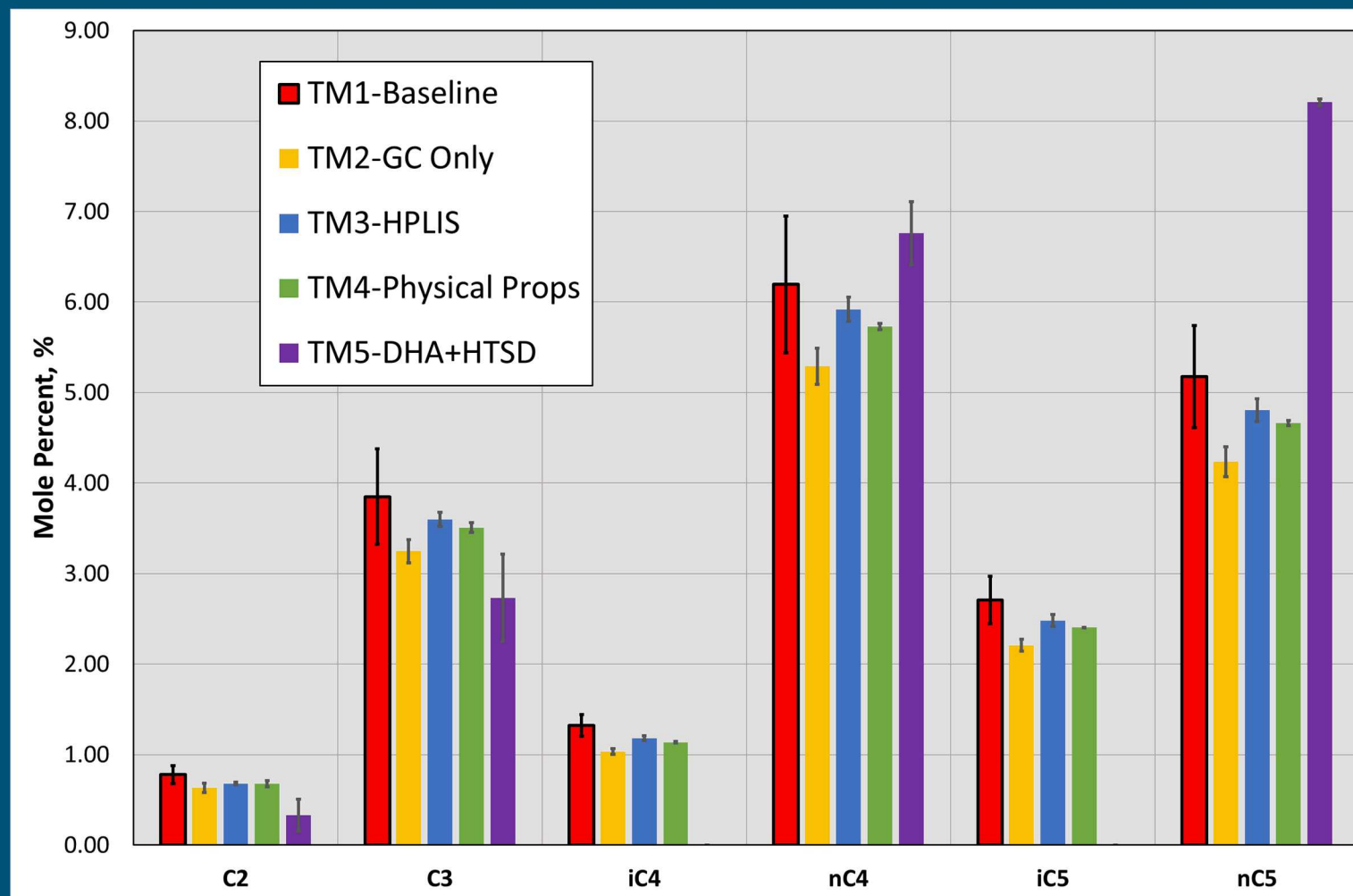
Results

Compare the results of the **various compositional analyses** for **light ends** that would affect $\text{VPCR}_x(100^\circ\text{F})$,
 $V/L=0-4$.

Compositional Results – Fixed Gases (N₂-Cl)

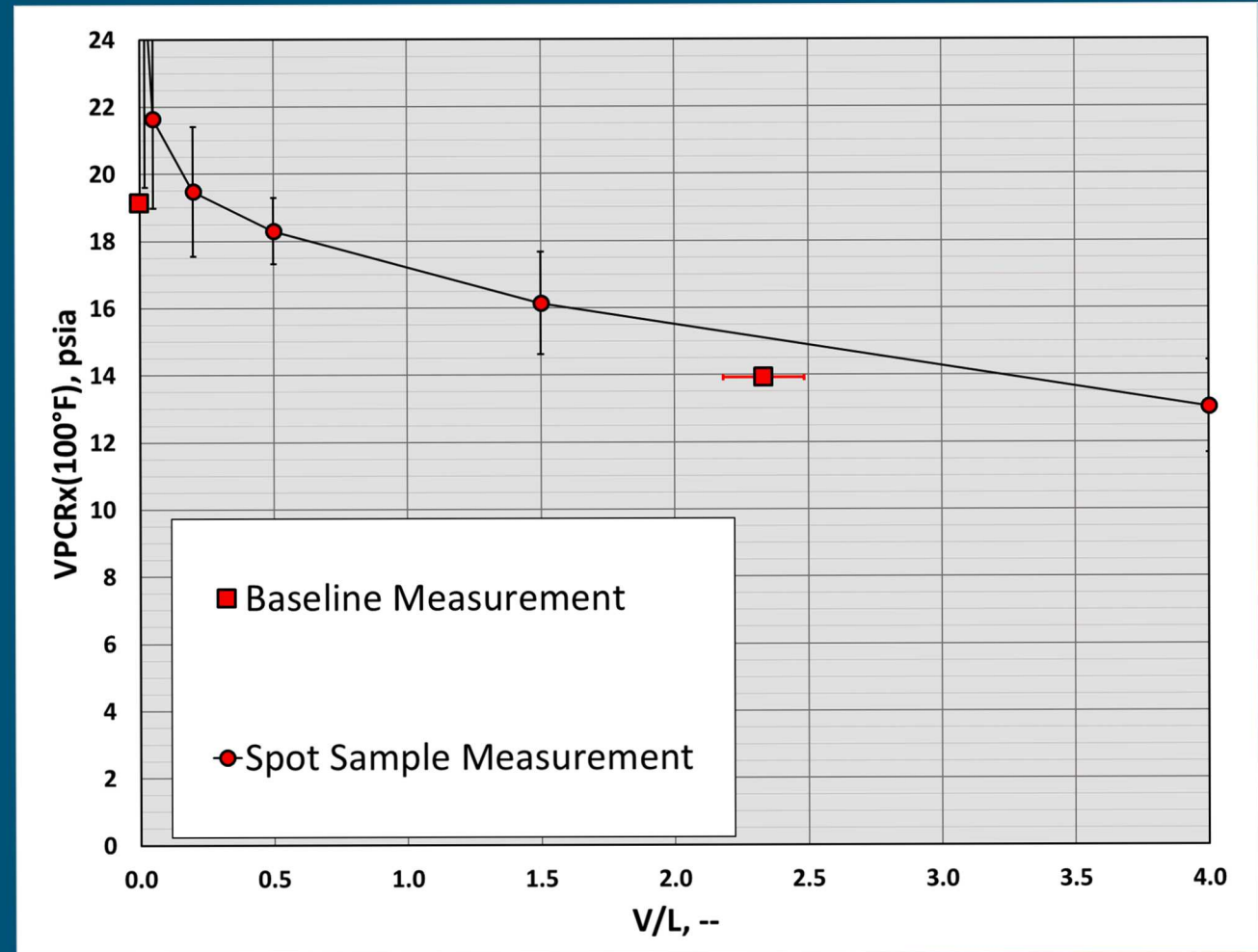


Compositional Results – Light Ends (C2-C5)

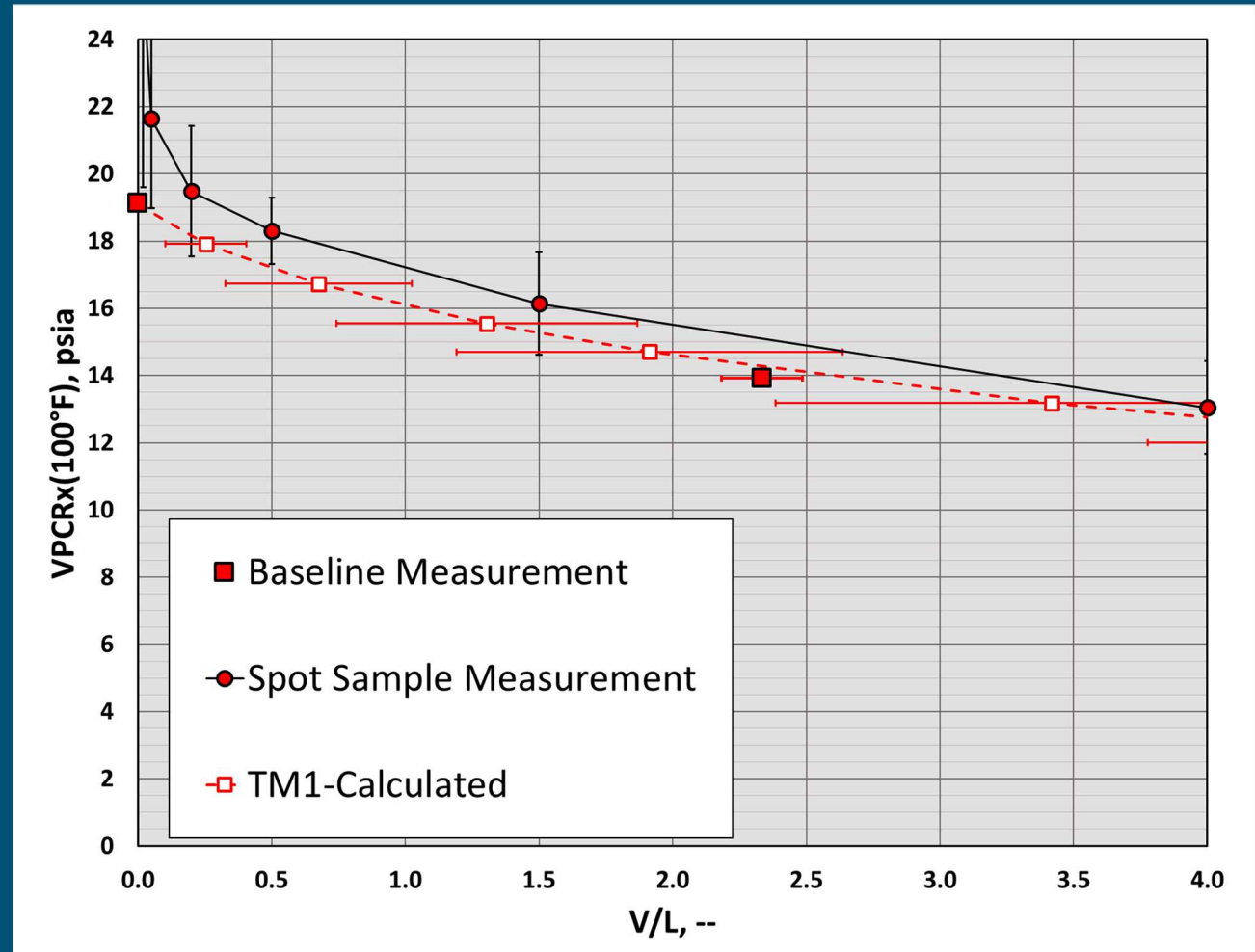


Compare the results of **EOS-calculated VPCR_x(100°F)** to **baseline VPCR_x(100°F)**.

Direct measurements of VPCR_x(100°F)

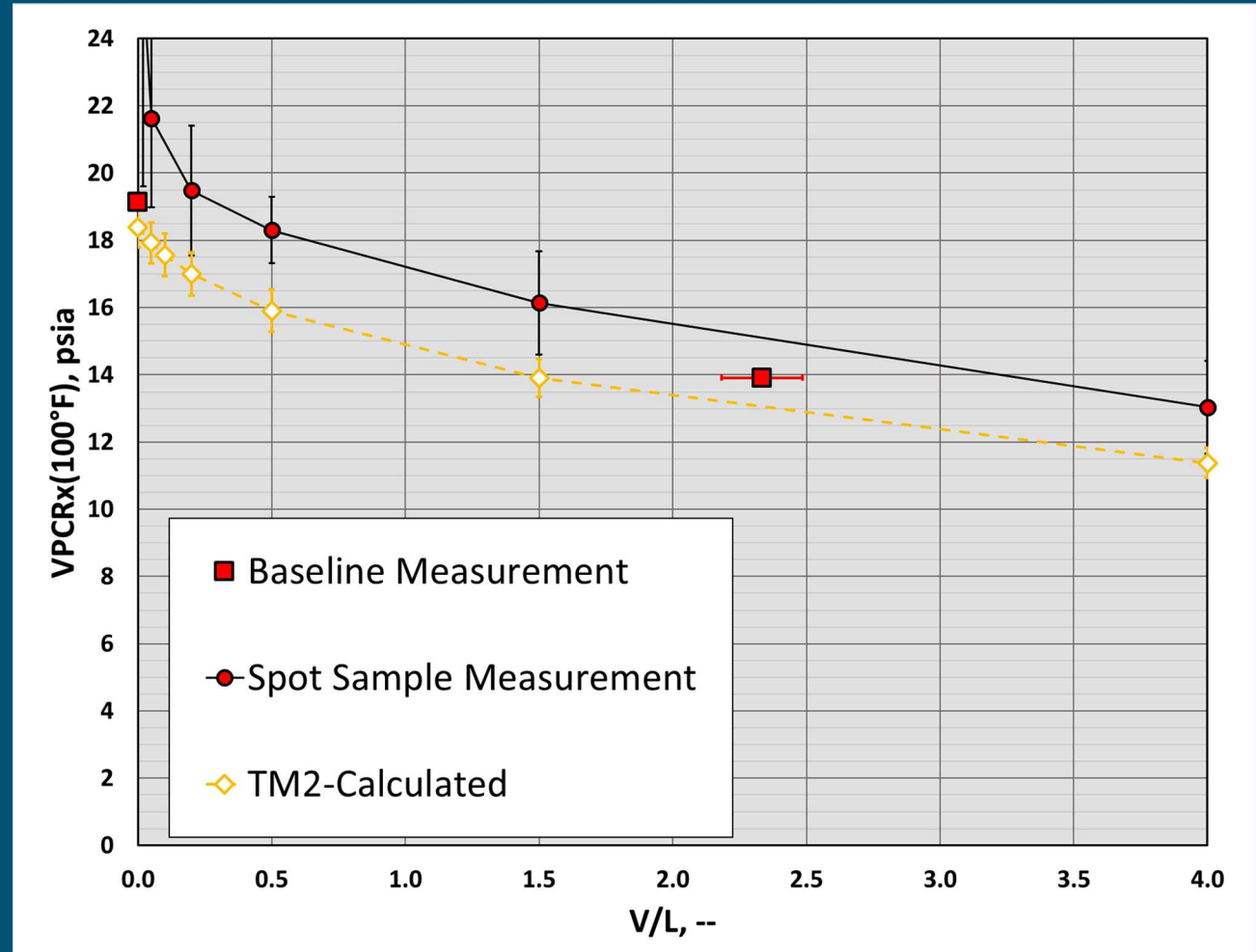


TM1 – Calculated VPCR_x(100°F) using
baseline composition

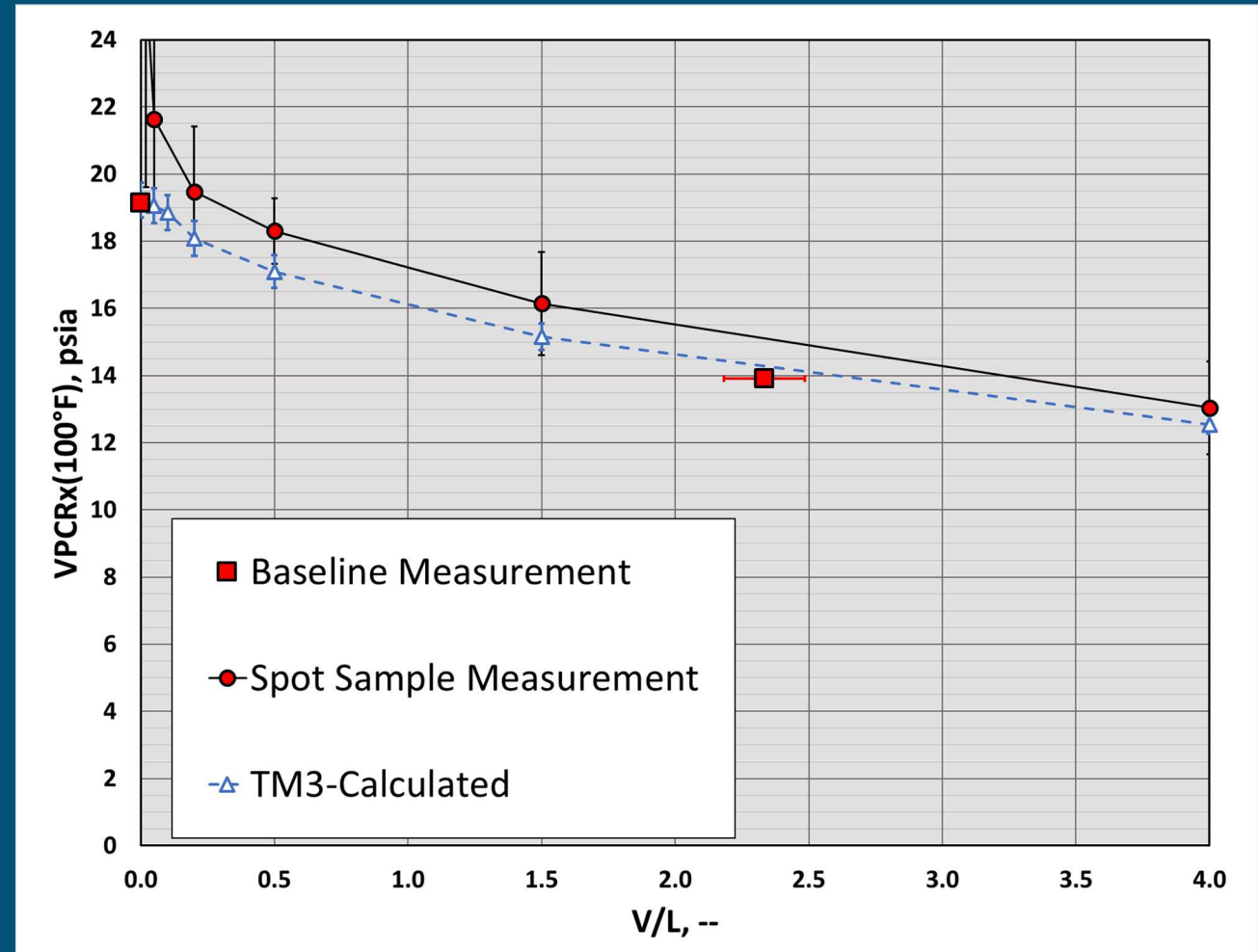


VPCR_x Results

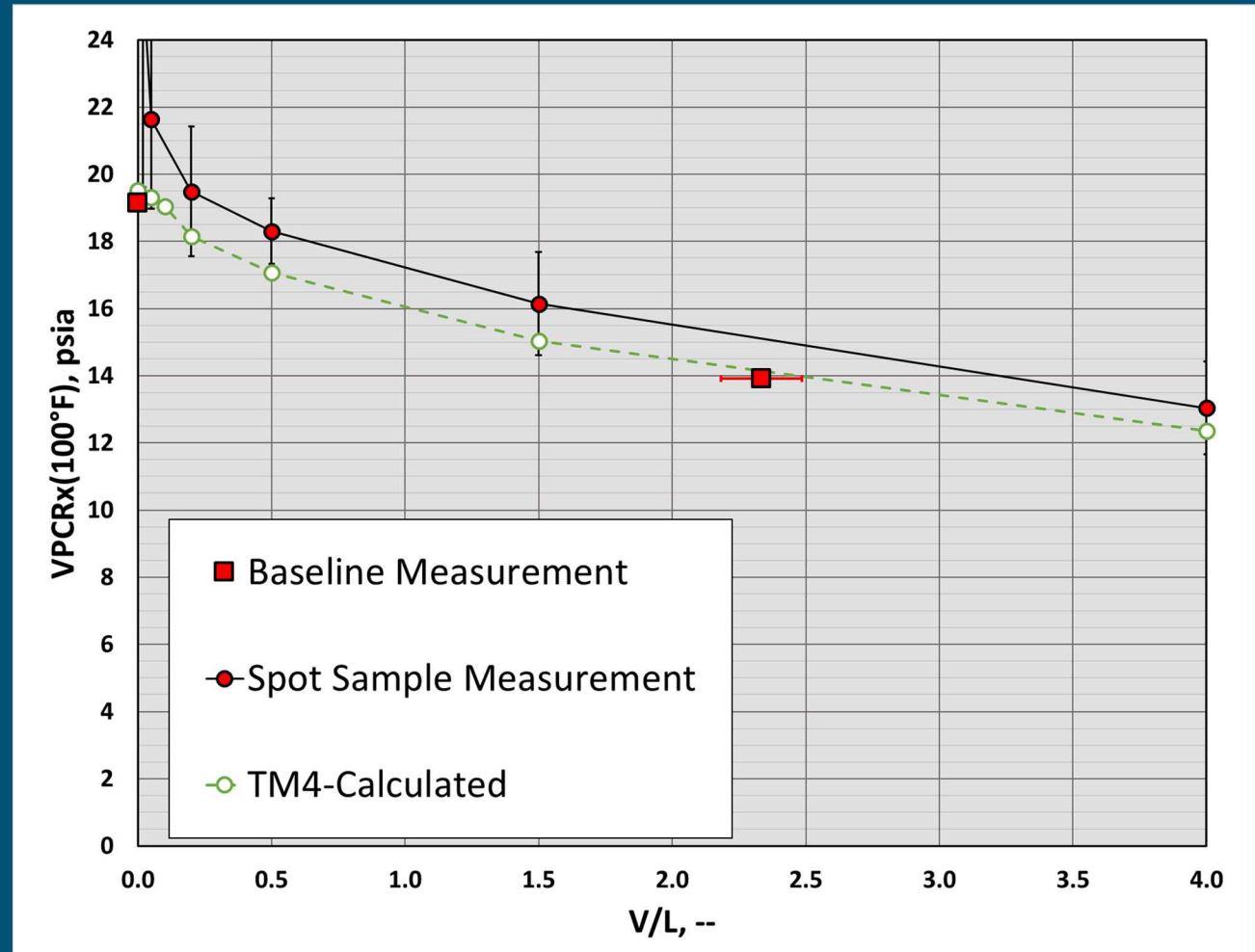
TM2 – Calculated VPCR_x(100°F) using
GC-only composition



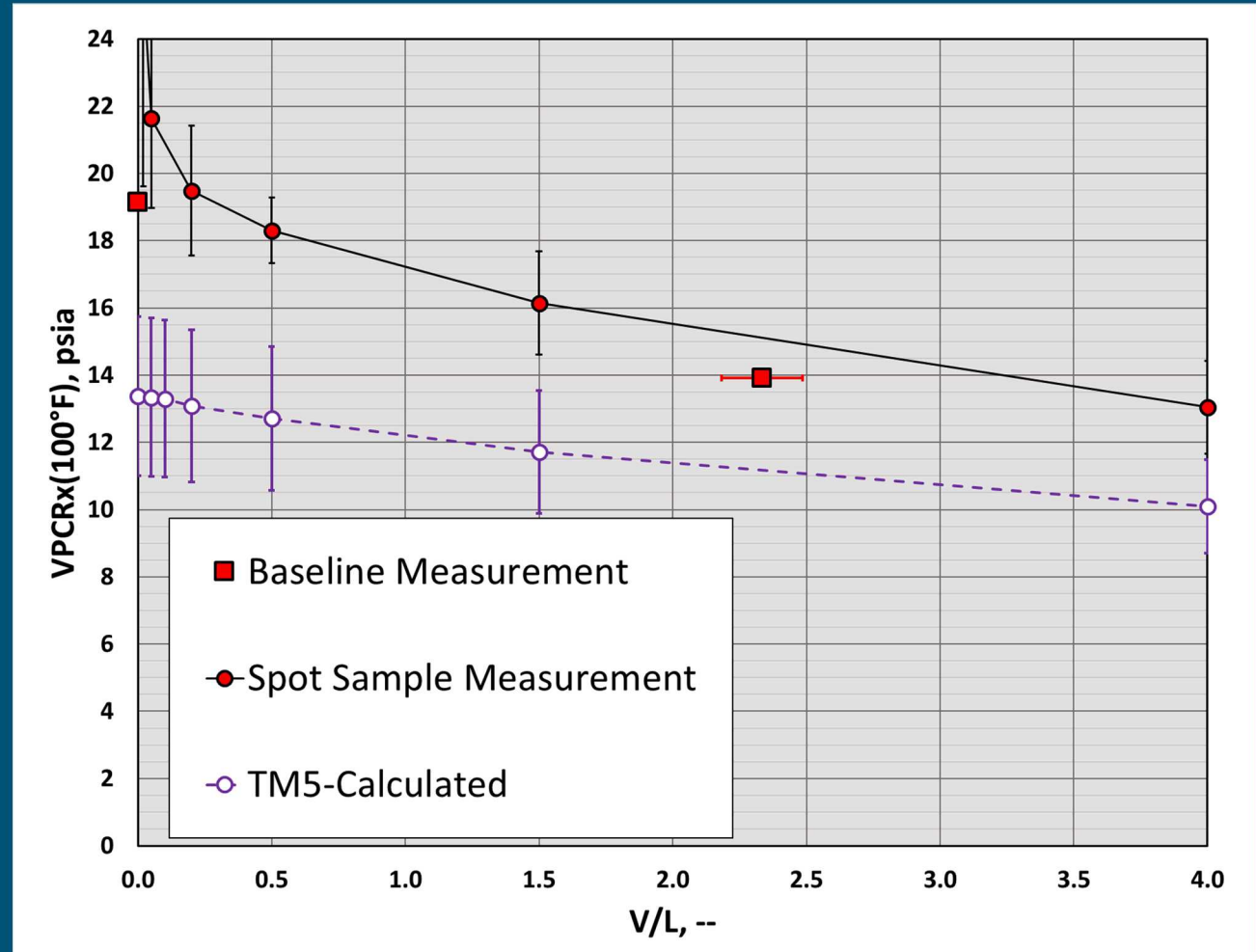
TM3 – Calculated VPCR_x(100°F) using
HPLIS+ composition



TM4 – Calculated VPCR_x(100°F) using
GC and physical properties composition



TM5 – Calculated VPCR_x(100°F) using
DHA+HTSD composition



VPCR_x Results

Direct measurements of VPCR_x(100°F)

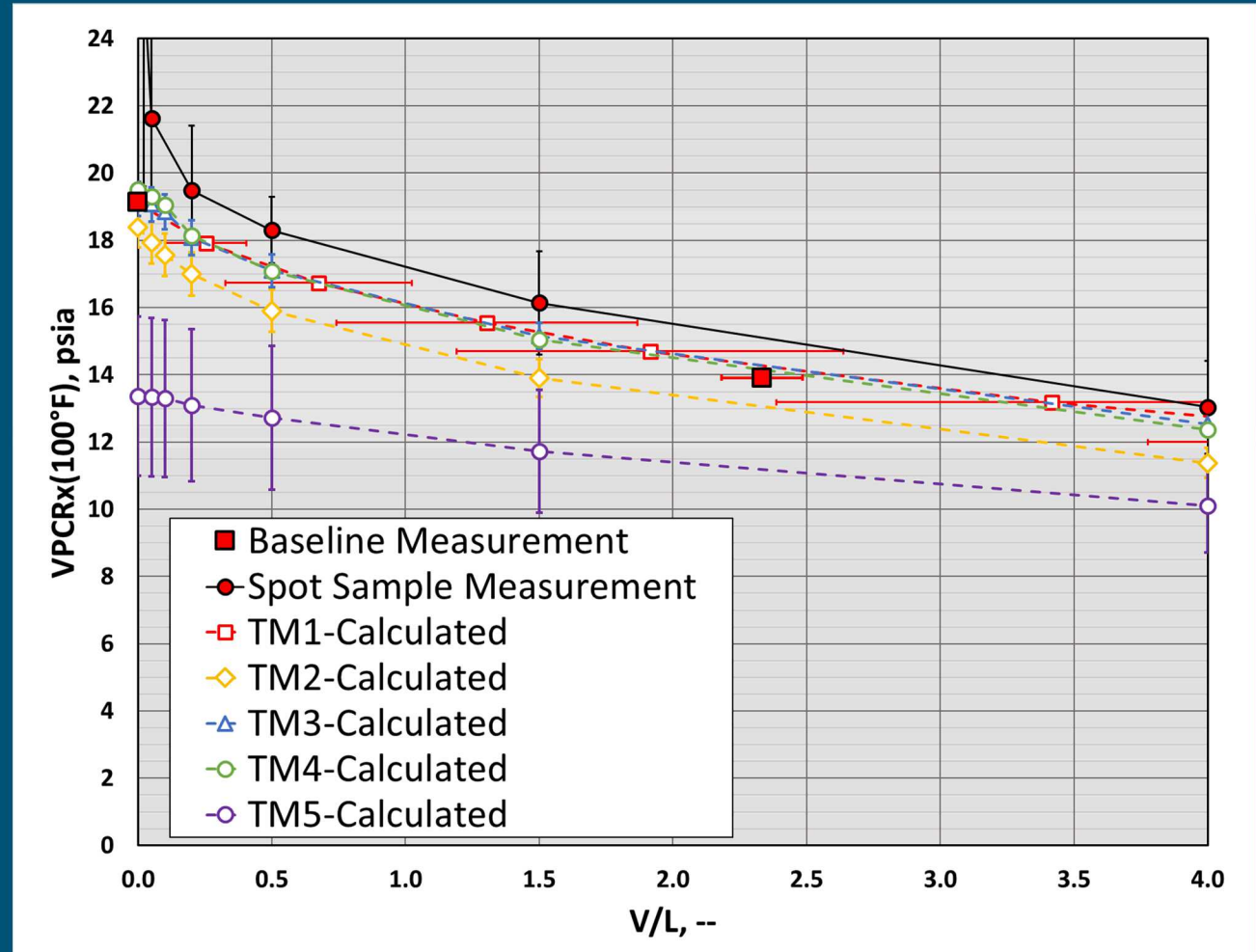
TM1 – Calculated VPCR_x using baseline composition

TM2 – Calculated VPCR_x using GC-only composition

TM3 – Calculated VPCR_x using HPLIS+ composition

TM4 – Calculated VPCR_x using GC+physical properties composition

TM5 – Calculated VPCR_x using DHA+HTSD composition





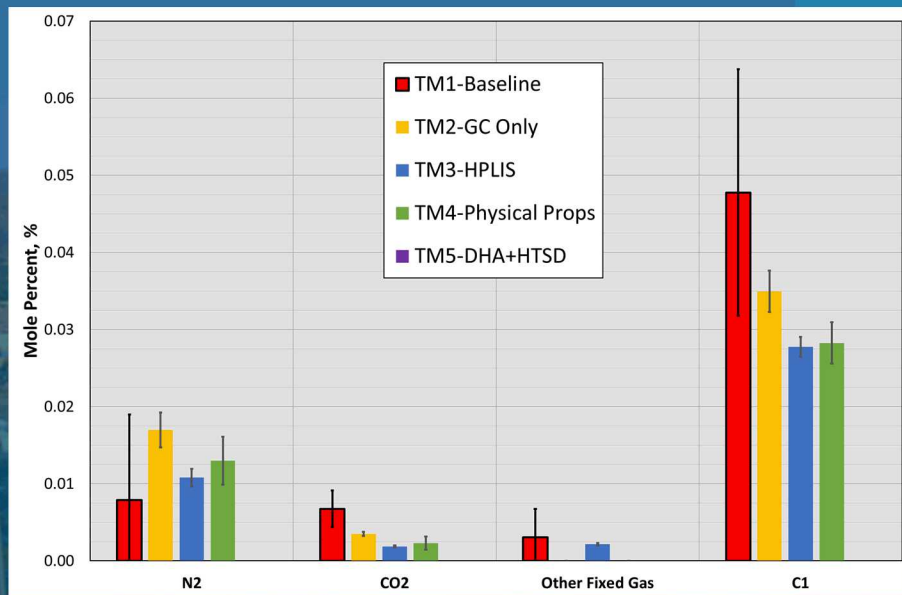
Conclusions

- **Pressurized GC analysis + physical properties** can give compositions that produce VPCR_x that are **consistent** with the baseline measurement for **conditioned shale oil**
 - TM3 – GPA 2103+GOR Merge+ASTM D2887
 - TM4 – GOR+ASTM D8003(HPLIS)+ASTM D7169(HTSD)

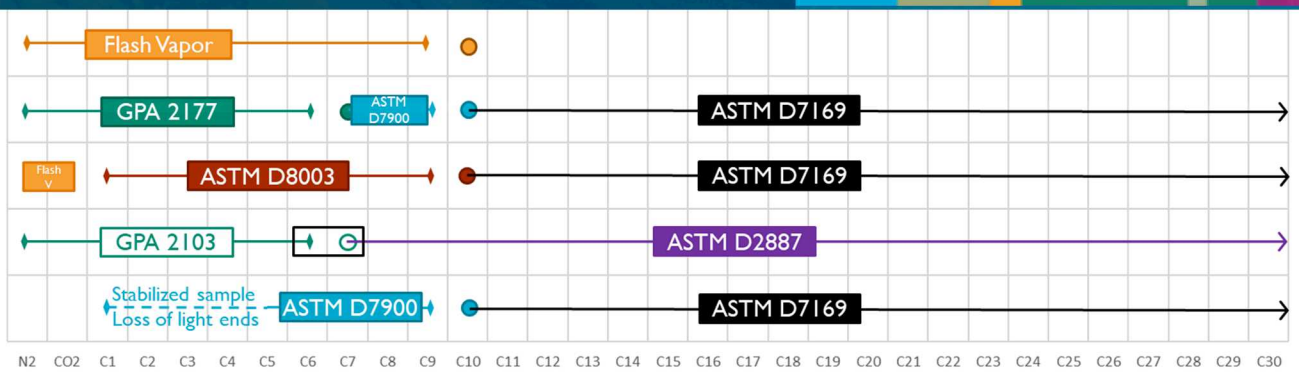
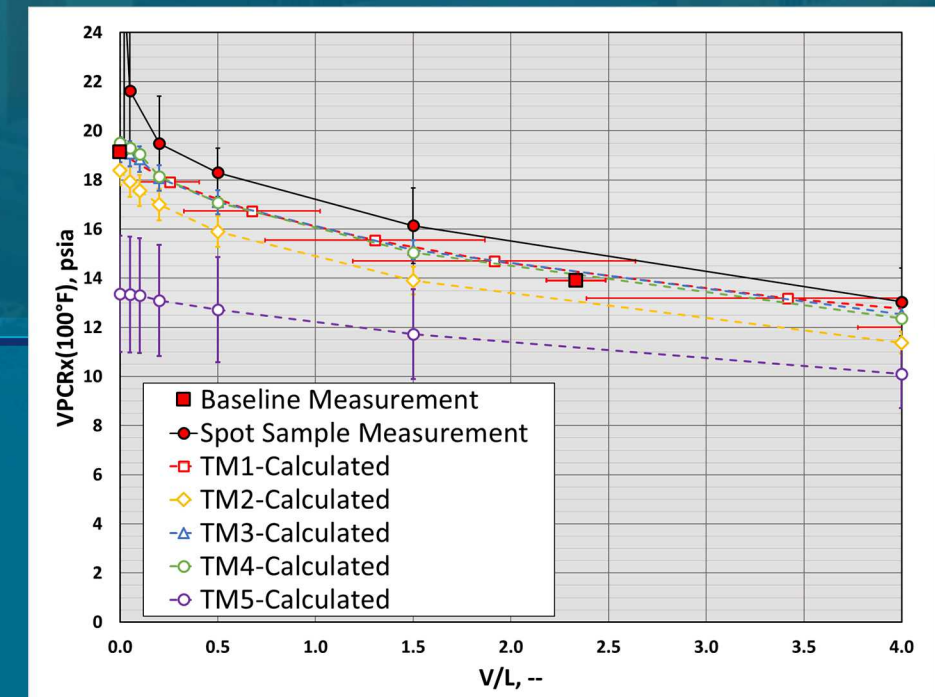
- **Pressurized GC analysis + physical properties** can give compositions that produce VPCR_x that are **consistent** with the baseline measurement for **conditioned shale oil**
 - TM3 – GPA 2103+GOR Merge+ASTM D2887
 - TM4 – GOR+ASTM D8003(HPLIS)+ASTM D7169(HTSD)
- **Unpressurized GC analysis** can give compositions that produce VPCR_x that are **not consistent** with the baseline measurement for **conditioned shale oil**
 - TM5 – ASTM D7900(DHA)+ASTM D7169(HTSD)

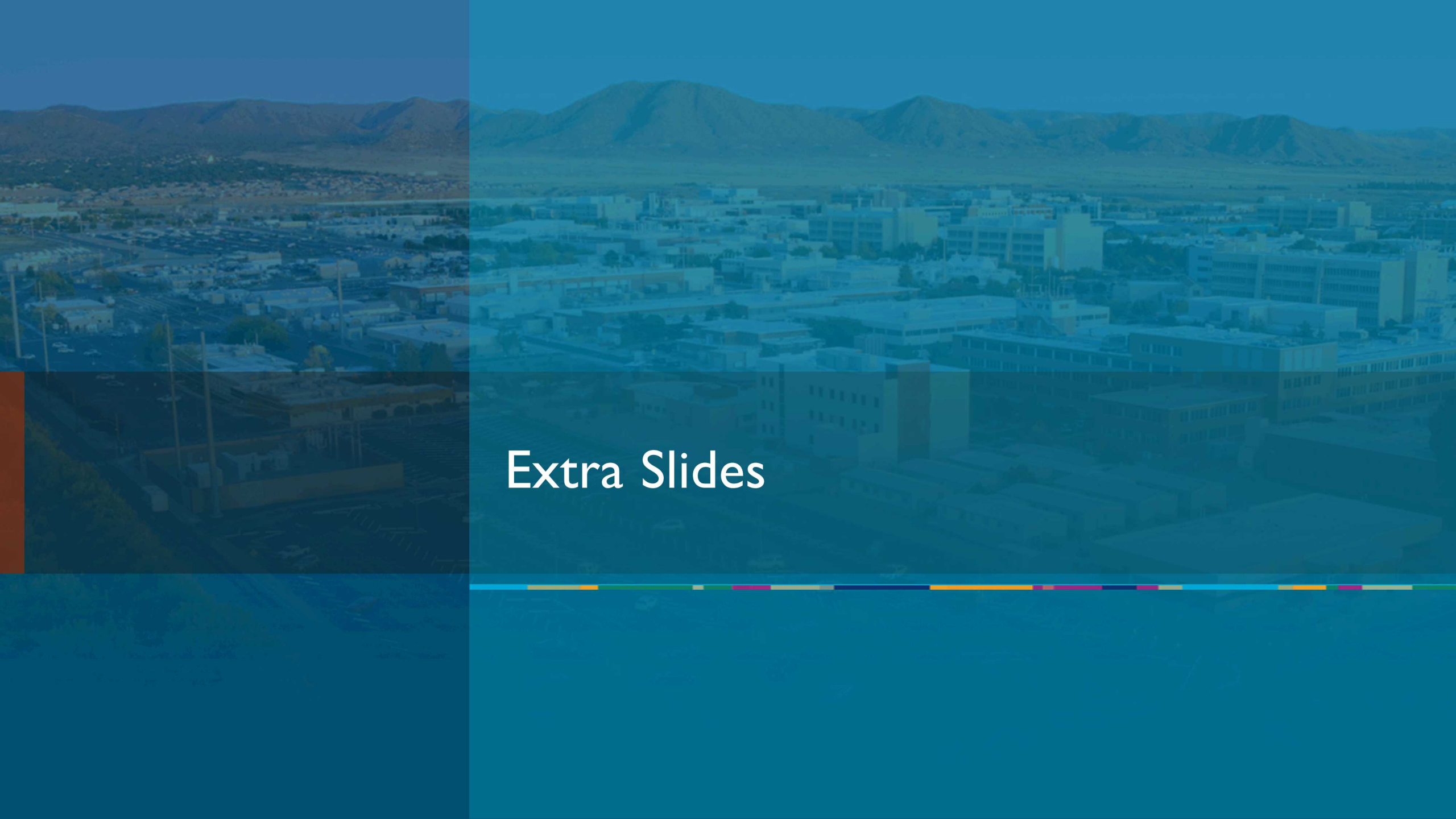
- **Pressurized GC analysis + physical properties** can give compositions that produce VPCR_x that are **consistent** with the baseline measurement for **conditioned shale oil**
 - TM3 – GPA 2103+GOR Merge+ASTM D2887
 - TM4 – GOR+ASTM D8003(HPLIS)+ASTM D7169(HTSD)
- **Unpressurized GC analysis** can give compositions that produce VPCR_x that are **not consistent** with the baseline measurement for **conditioned shale oil**
 - TM5 – ASTM D7900(DHA)+ASTM D7169(HTSD)
- **GC-only analysis** was mediocre in this case
 - TM2 – GPA 2177+ASTM D7900(DHA)+ASTM D7169(HTSD)

- Lord, D., A. Luketa, C. Wocken, S. Schlasner, R. Allen and D. Rudeen (2015). "Literature Survey of Crude Properties Relevant to Handling and Fire Safety in Transport." Unclassified Unlimited Release **SAND2015-1823**. Sandia National Laboratories, Albuquerque, NM.
- Lord, D., R. Allen, D. Rudeen, C. Wocken and T. Aulich (2018). "DOE/DOT Crude Oil Characterization Research Study, Task 2 Test Report on Evaluating Crude Oil Sampling and Analysis methods, Revision 1 - Winter Sampling." Unclassified Unlimited Release **SAND2018-5909**. Sandia National Laboratories, Albuquerque, NM.
- Hogge, J.W., D. Lord, R. Allen, and D. Rudeen (2019). "Crude Oil Spot Sampling Methods and Their Impact on Thermophysical Properties." in AIChE Annual Meetings, 2019. Orlando, FL. **Poster**.



Thank you.





Extra Slides

Acronyms

DHA – Detailed Hydrocarbon Aalysis

EOS – Equation of State

GC – Gas Chromatography

HPLIS – Heated Pressurized Liquid Injection System

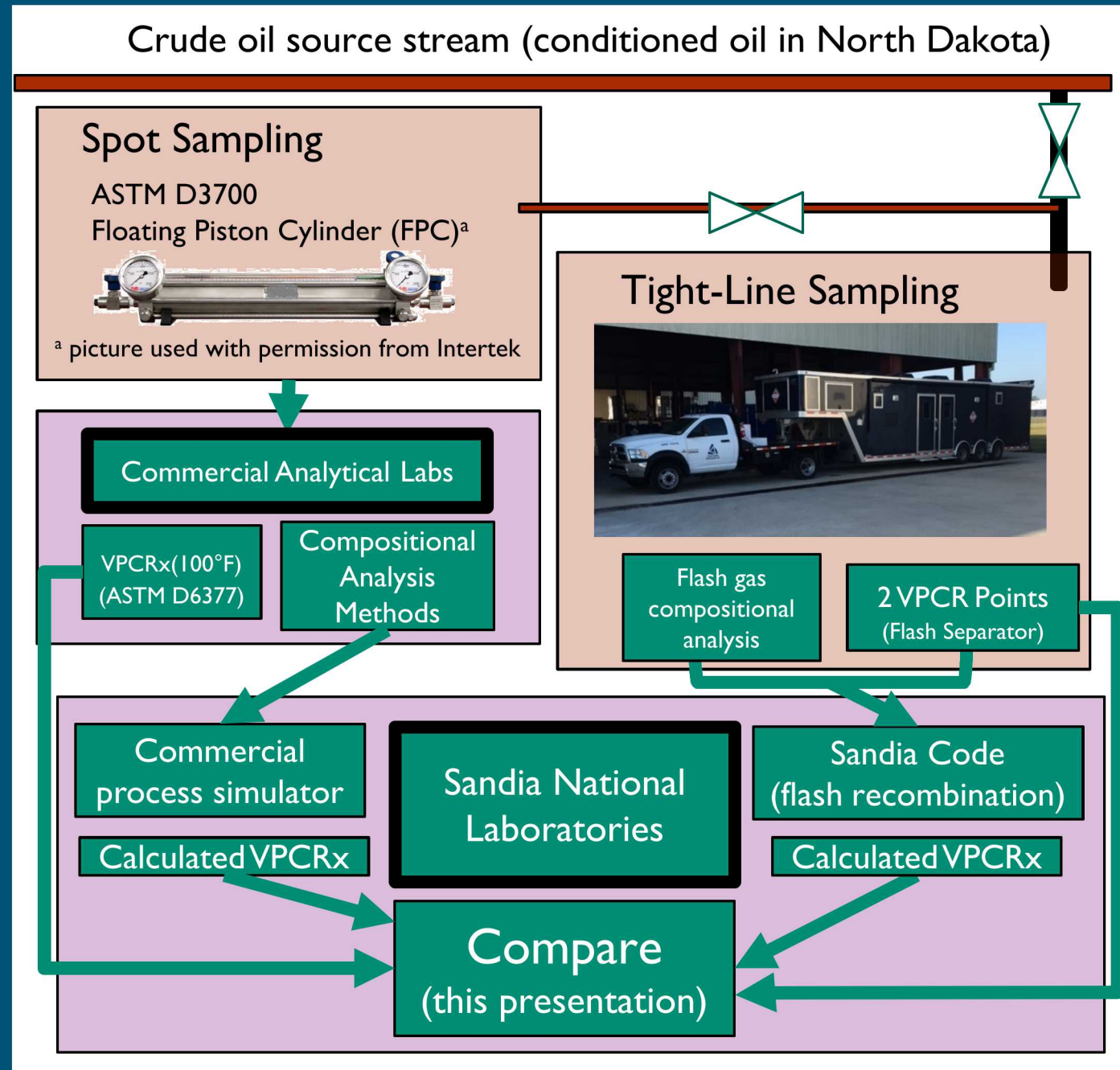
HTSD – High Temperature Simulated Distillation

V/L – Vapor-to-Liquid volume ratio

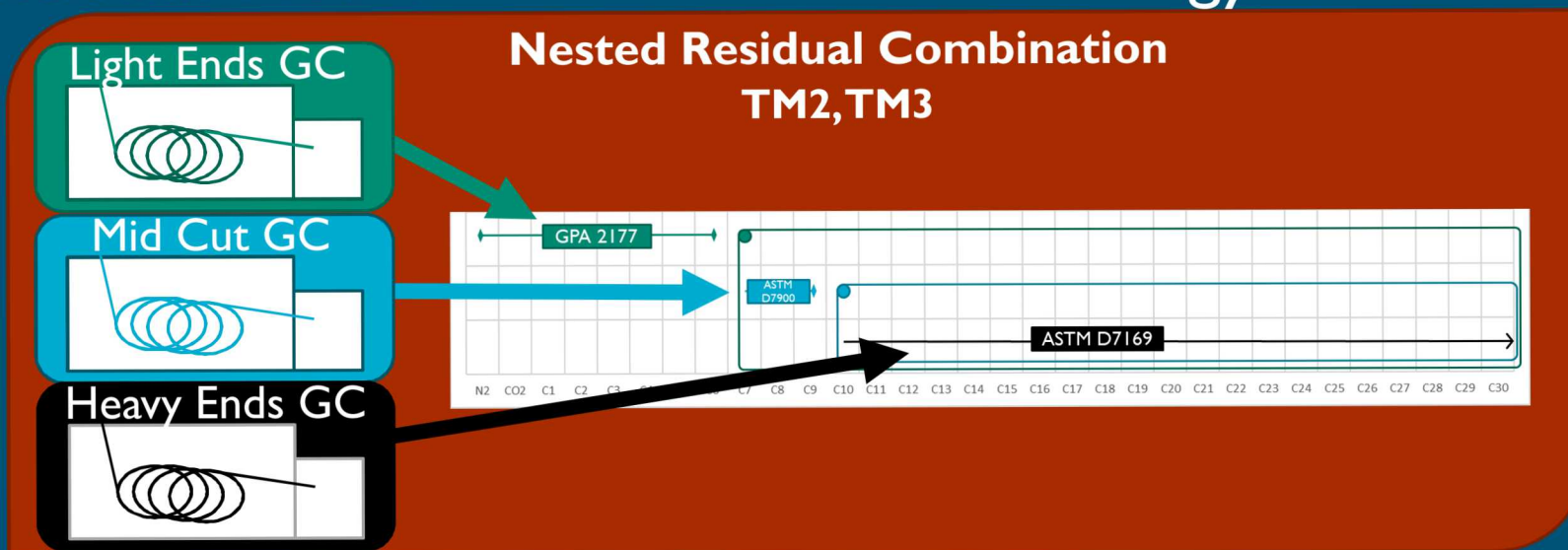
VPCRx – Vapor Pressure of Crude at $x=V/L$

General Methods

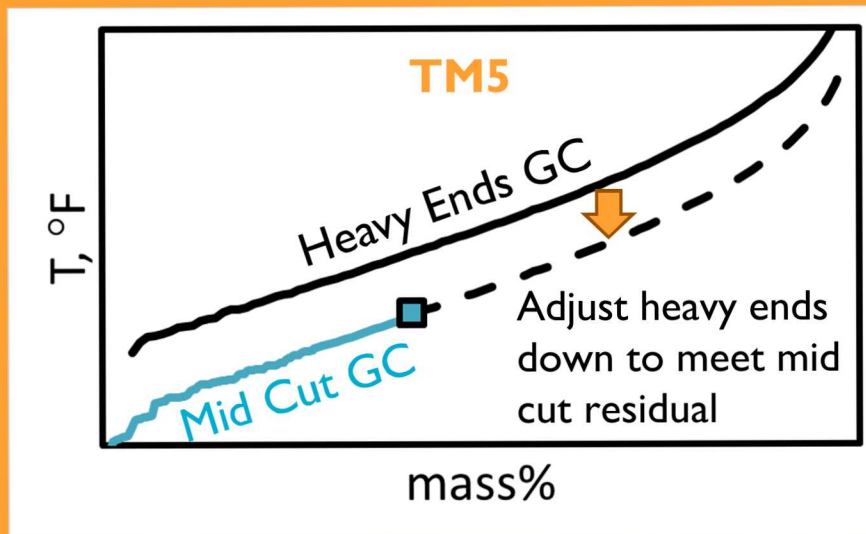
- Baseline – tight-line sampling/analysis method (expensive)
- Test methods – 1-L scale spot sampling, coupled with various commercially available analysis methods (less expensive)



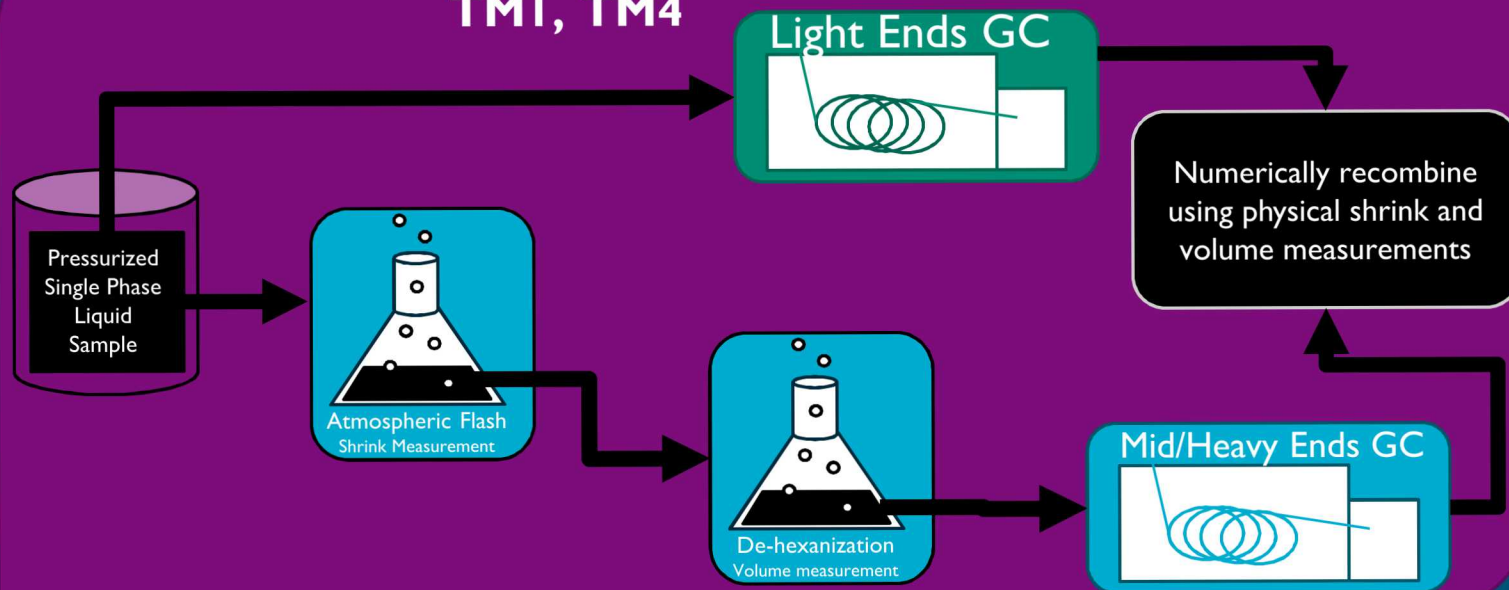
Compositional Method – Combo Methodology



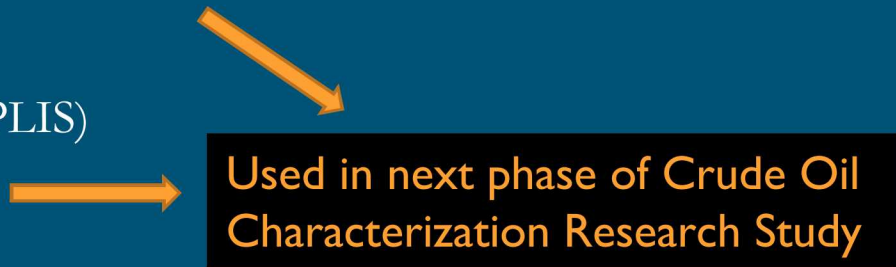
Boiling Point Curve Combination



Physical Property Combination TM1, TM4



- **Identify design needs** (what do I need to know?)
 - VPCR_x(100°F), V/L=0-4 (measured and EOS-calculated)
- **Identify relevant properties** (what data do I need to know well?)
 - VPCR_x (need a baseline for comparison)
 - Light ends composition (these affect EOS calculations of VPCR_x at low V/L)
- **Identify methods that would provide sufficient quality data** (how should samples be taken? how should samples be analyzed?)
 - Closed 1-L spot sample (no loss of light ends during pressurized sampling)
 - Compositional analyses with:
 - Pressurized liquid injection into GC (TM3-HPLIS)
 - Physical properties used in data merge (TM4)



Used in next phase of Crude Oil Characterization Research Study