



Western States Section, Combustion Institute

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Solid-Dominant Ignition Thresholds for Cellulose under Extreme Irradiation

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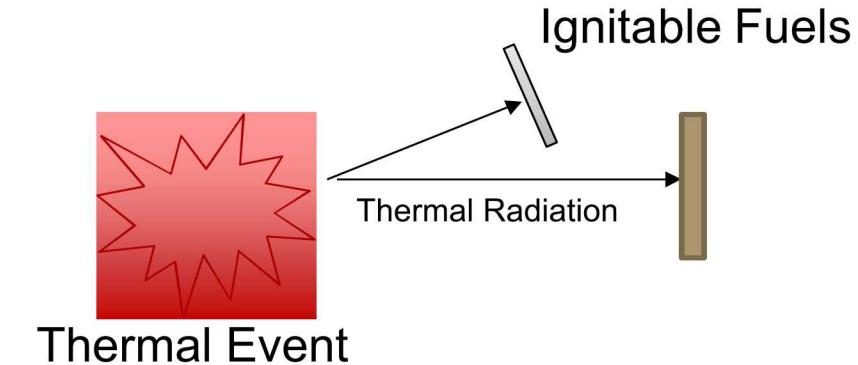
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Outline

- Introduction and motivation
- The Ignition Map
- Developing Empirical Models
- Reducing Effect of Pulse Shape
- Extending the Map to Other Materials
- Conclusions

Introduction and Motivation

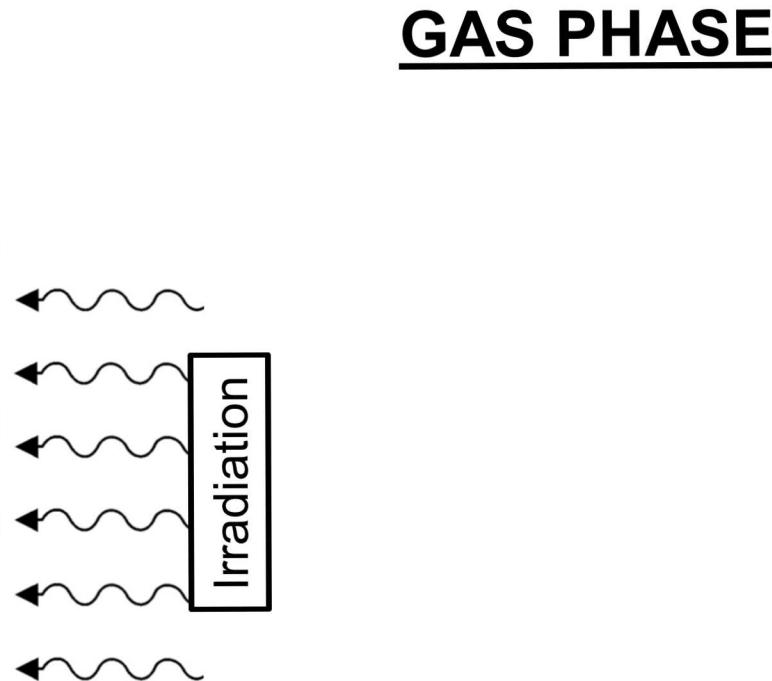
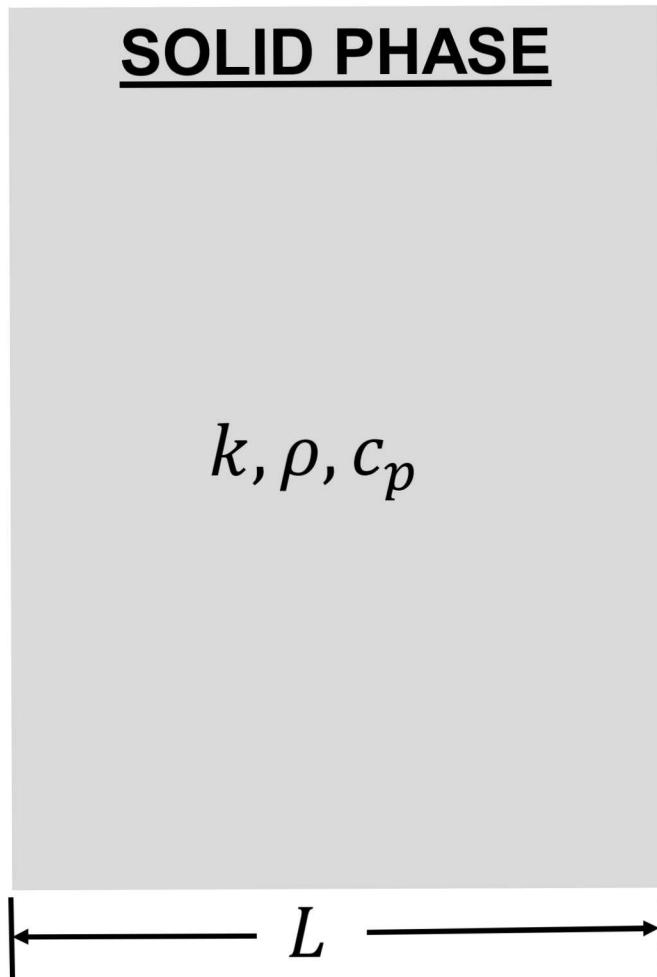
- A variety of sources can produce heat flux well beyond those typical of fire environments:
 - Directed Energy Weapons
 - Nuclear Weapons
 - Explosives, Propellants
 - Arc Faults
- At extreme ($\gg 100 \text{ kW/m}^2$) heat flux, the incident energy dominates the surface energy balance
 - Radiation ($\sim 100 \text{ kW/m}^2$) and convection ($\sim 10 \text{ kW/m}^2$) are relatively small even when the surface reaches ignition temperatures ($\approx 600 \text{ }^\circ\text{C}$)
- **Objective:** Determine ignition and damage thresholds at extreme heat flux for a wide range of materials.



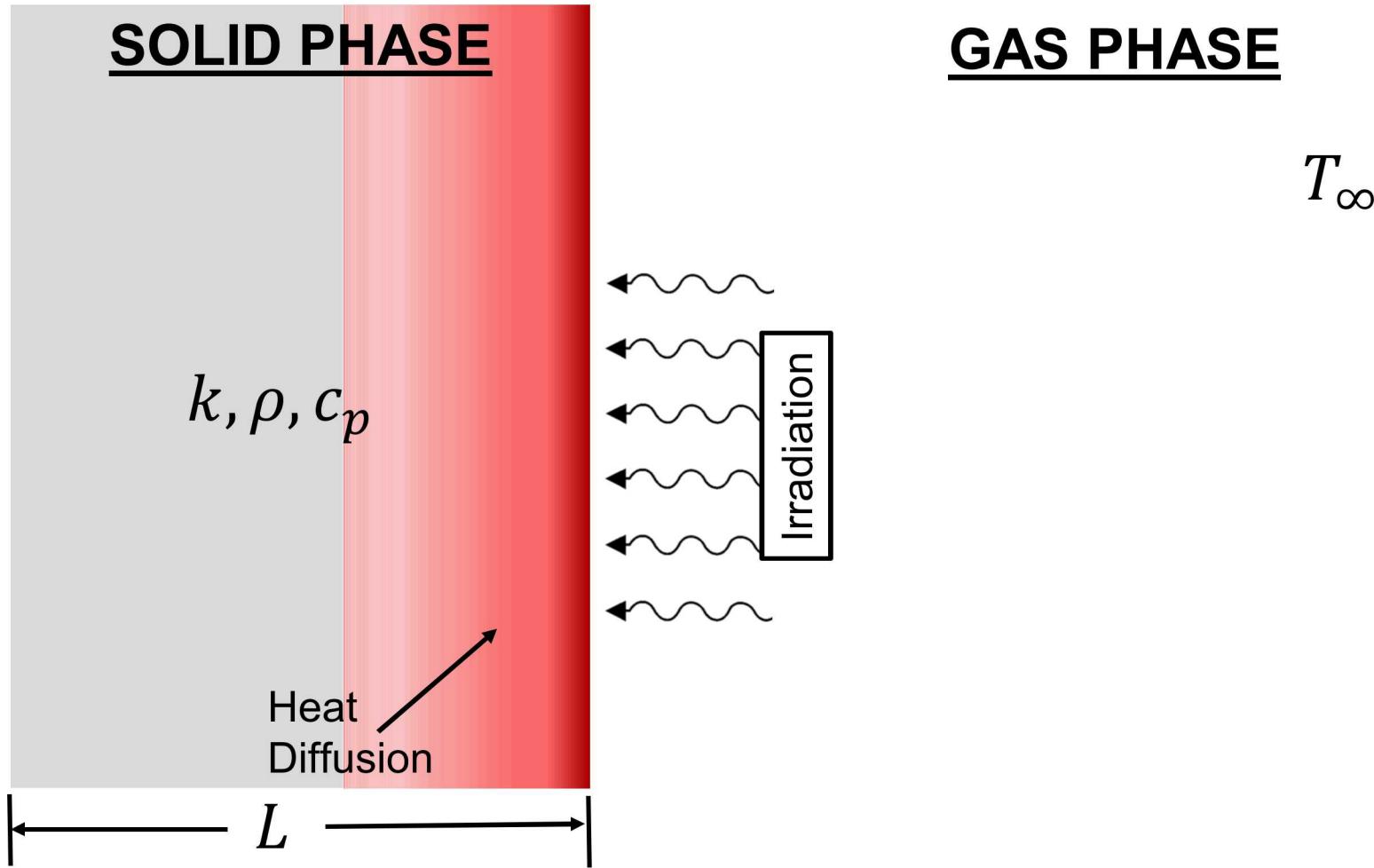
Approach

- The breadth of this problem is daunting:
 - 100's of materials (organics, polymers, composites...)
 - With varying properties:
 - Color, shape, moisture, degradation...
 - And environmental variables
 - Wind speed, humidity, orientation, rain/snow/ice...
- Models are required to collapse the problem:
 - Empirical Models
 - Simple/Easy, but neglect relevant physics (e.g., gas dynamics)
 - Computational Models
 - Complex/Difficult, but address wider range of phenomena
- Develop both types of models supported by concentrated solar power experiments

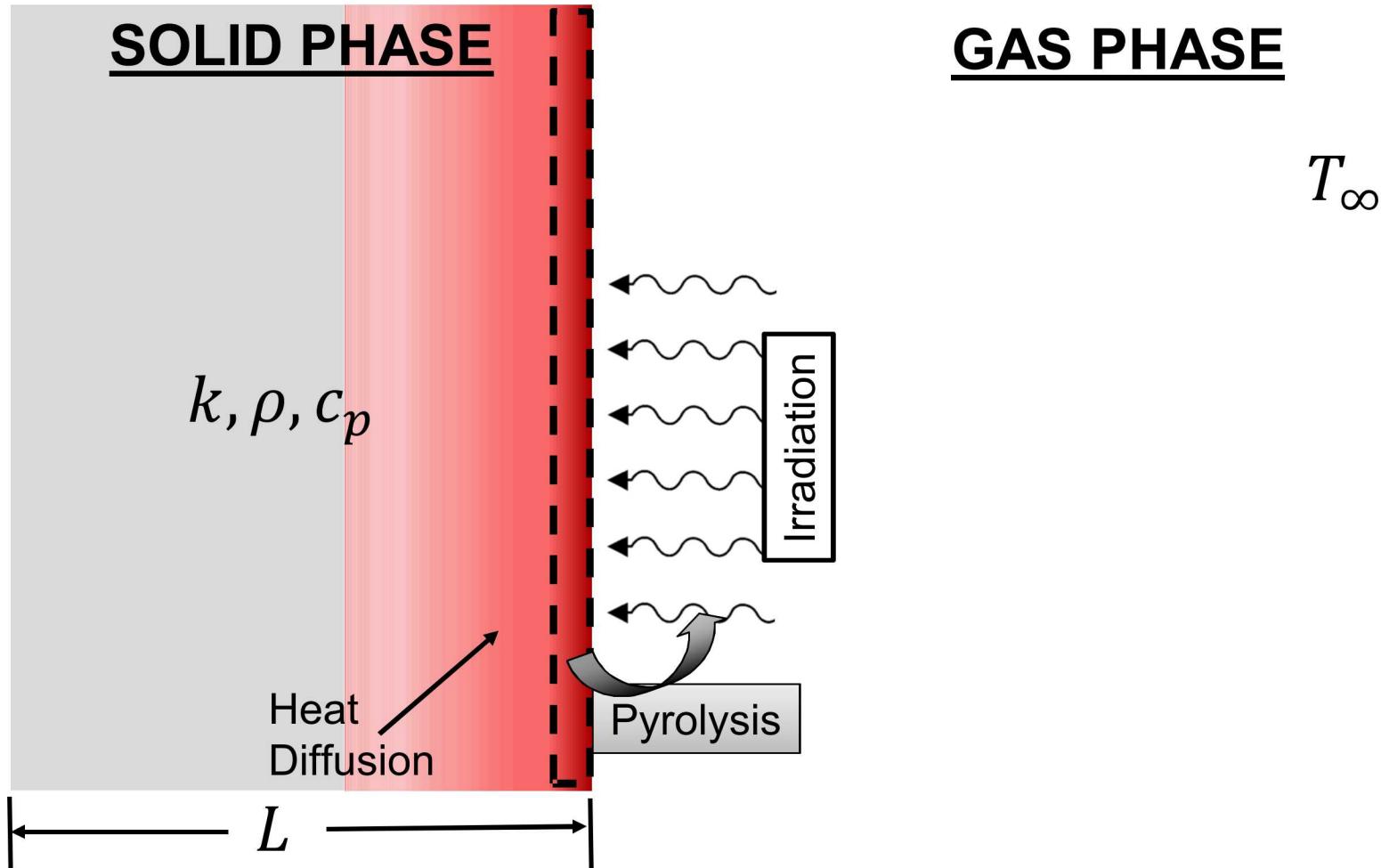
Ignition Models



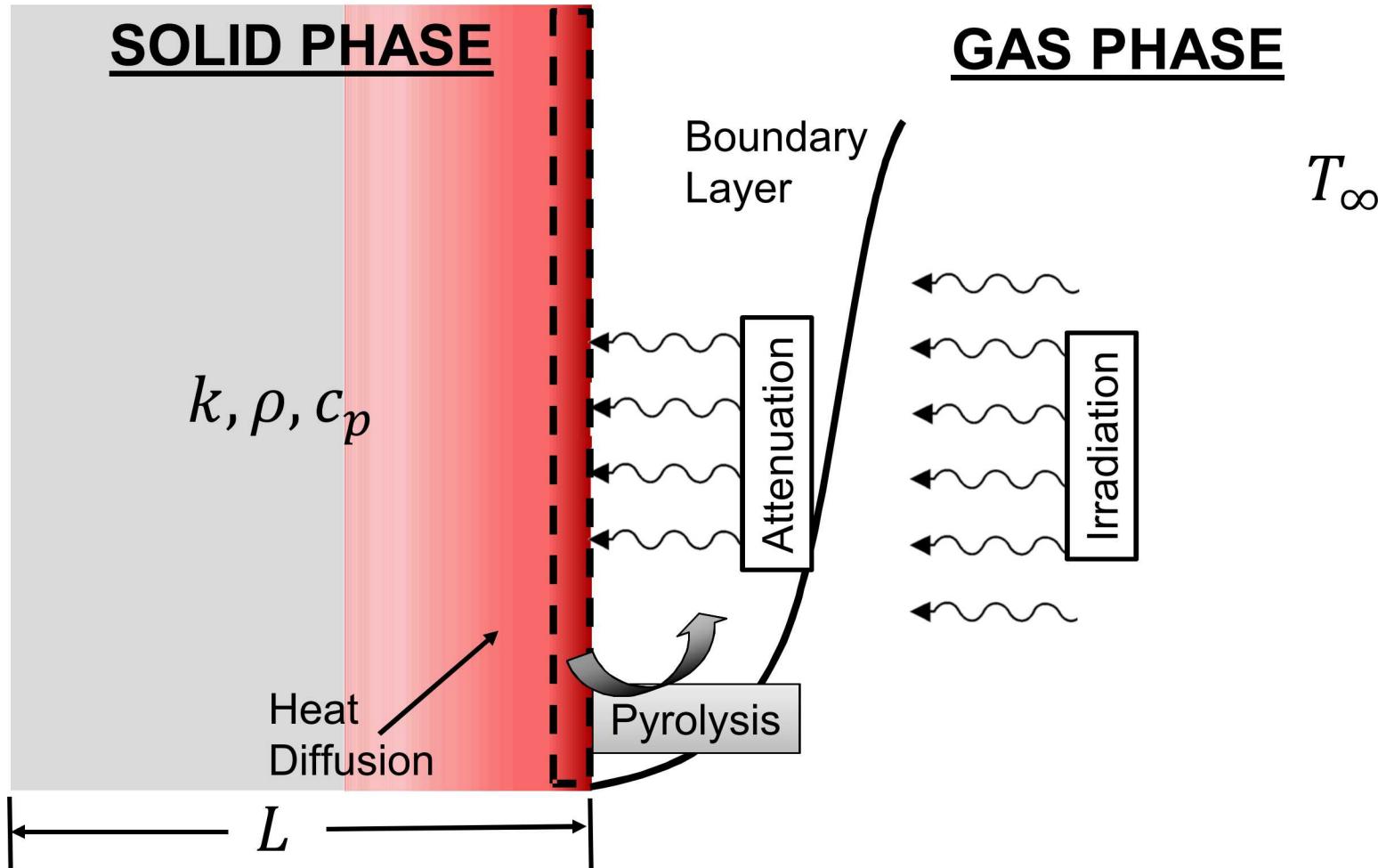
Ignition Models



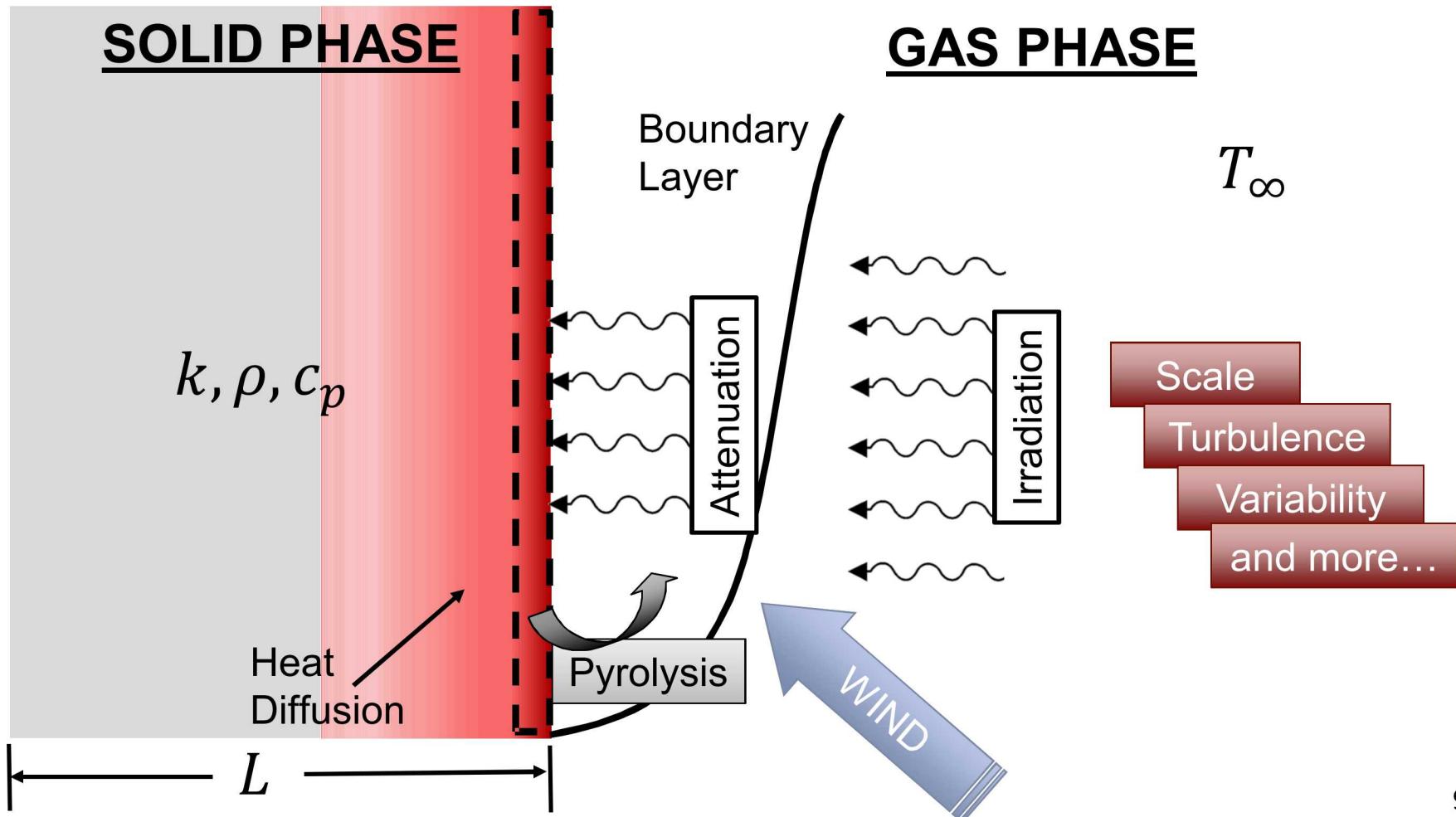
Ignition Models



Ignition Models



Ignition Models

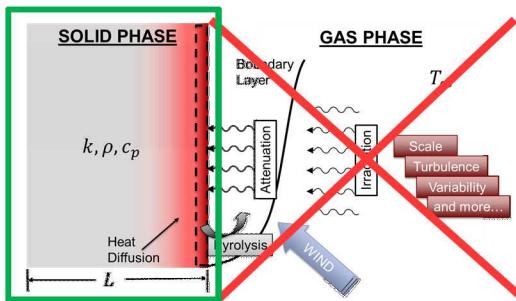


Ignition Models

- The correct approach depends on the material:

Empirical Approach (Ignition Map)

For some materials, ignition is dominated by the **solid phase**:

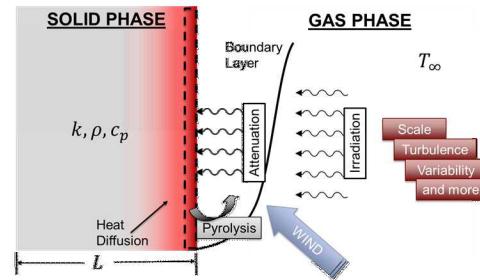


The problem is **greatly simplified**.

Ignition predicted from well-known quantities.

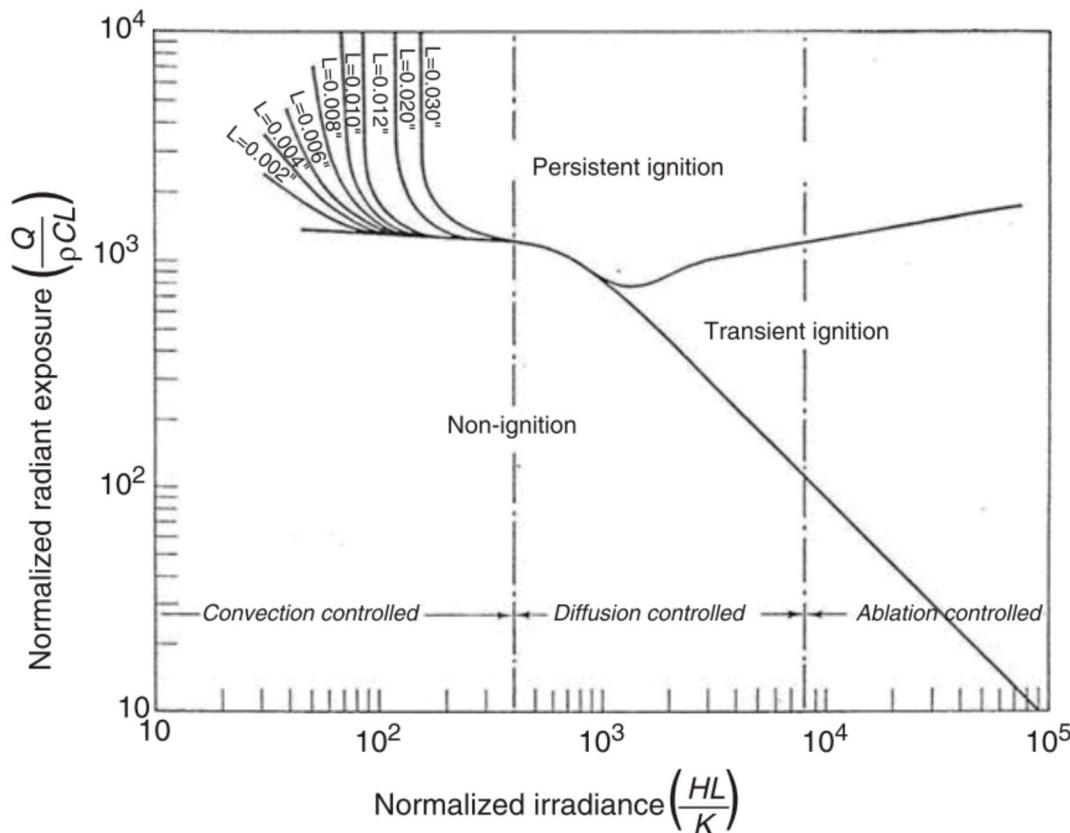
Computational Approach

For other materials, ignition is **coupled to both the solid and the gas**:



Full problem is **too complicated** for empirical correlations, **high-fidelity computational models** are required.

Martin's Ignition Map



Martin, S.B., 10th Sym. Comb. (1) 1965

Norm. Flux:

$$q^* = \frac{aq''_{peak}L}{k}$$

Norm. Fluence:

$$Q^* = \frac{aQ''}{\rho c_p L}$$

Fourier #:

$$Fo = \frac{Q^*}{q^*} = \frac{\alpha t^*}{L^2}$$

- Simple prediction variables (normalized flux and fluence).
- Intensively validated for **black, alpha cellulose papers**.
- **Limited data** for similar materials (newspaper, cotton fabric)

Empirical Ignition Models

- We believe a limited subset of the ignition problem can be addressed using **empirical ignition models**.

- The remainder of this talk demonstrates this capability by:
 - Reformulating Martin's Ignition Map into an empirical correlation.
 - Reduce ignition threshold dependence on exposure shape.

This Work

- Related work has focused on experiments:
 - Validating this theory with various cellulosic papers.
 - Extending this theory to other related materials.

Related work

Ignition Variables

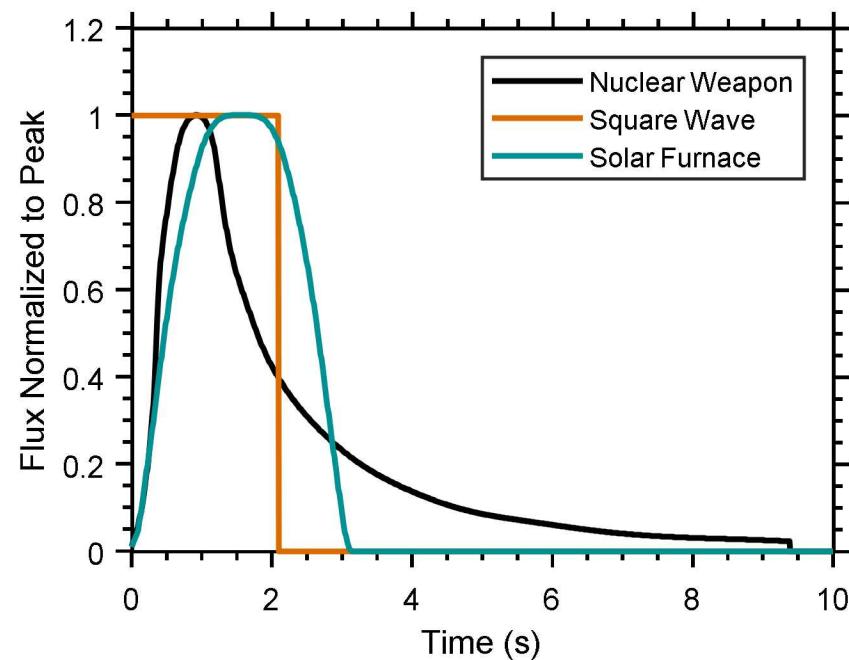
- Martin focused on four ignition variables:
 - Paper Thickness (L)
 - Paper Density (ρ)
 - Exposure Intensity (q''_{peak})
 - Exposure duration (t or Q'')
- The effects are summarized by two normalized variables.
- Studies performed for two exposure types:
 - Nuclear Weapon (NW)
 - Square Wave (SW)

Norm. Flux:

$$q^* = \frac{aq''_{peak}L}{k}$$

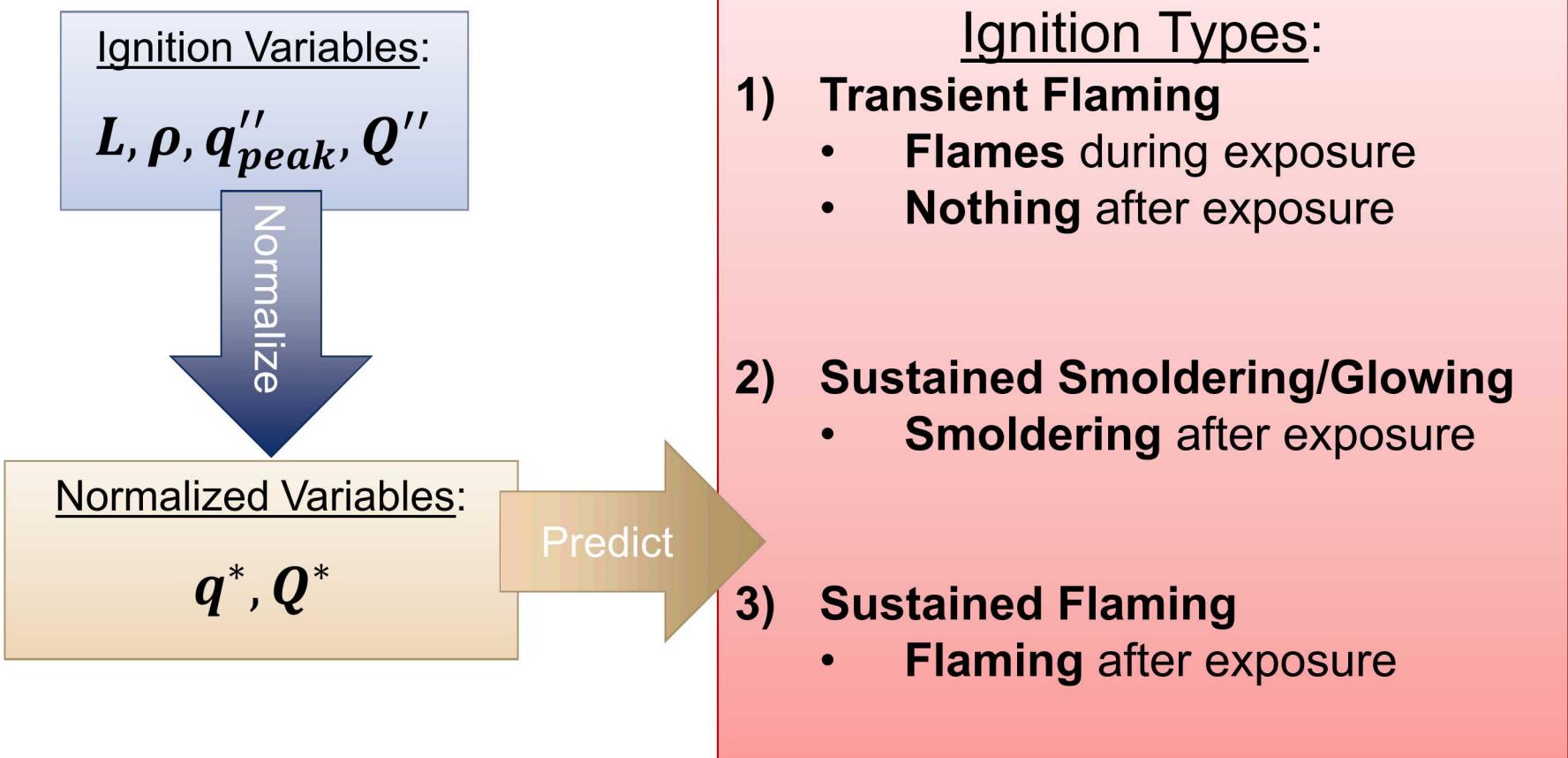
Norm. Fluence:

$$Q^* = \frac{aQ''}{\rho c_p L}$$



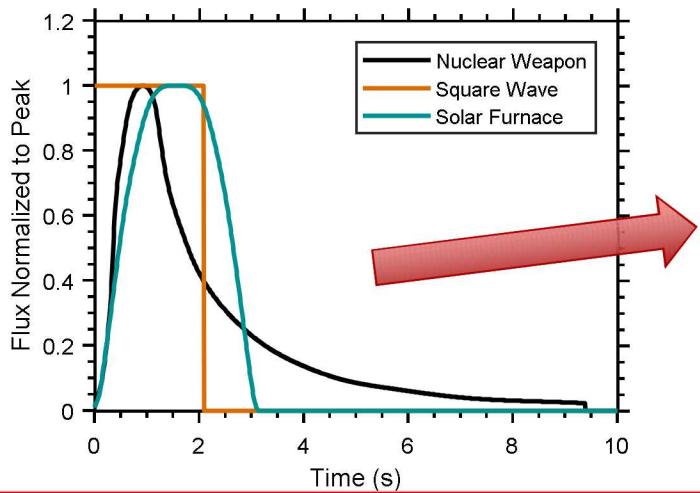
Ignition Types

- By **normalizing** the ignition variables, Martin's **empirical** model predicts the **ignition type**.



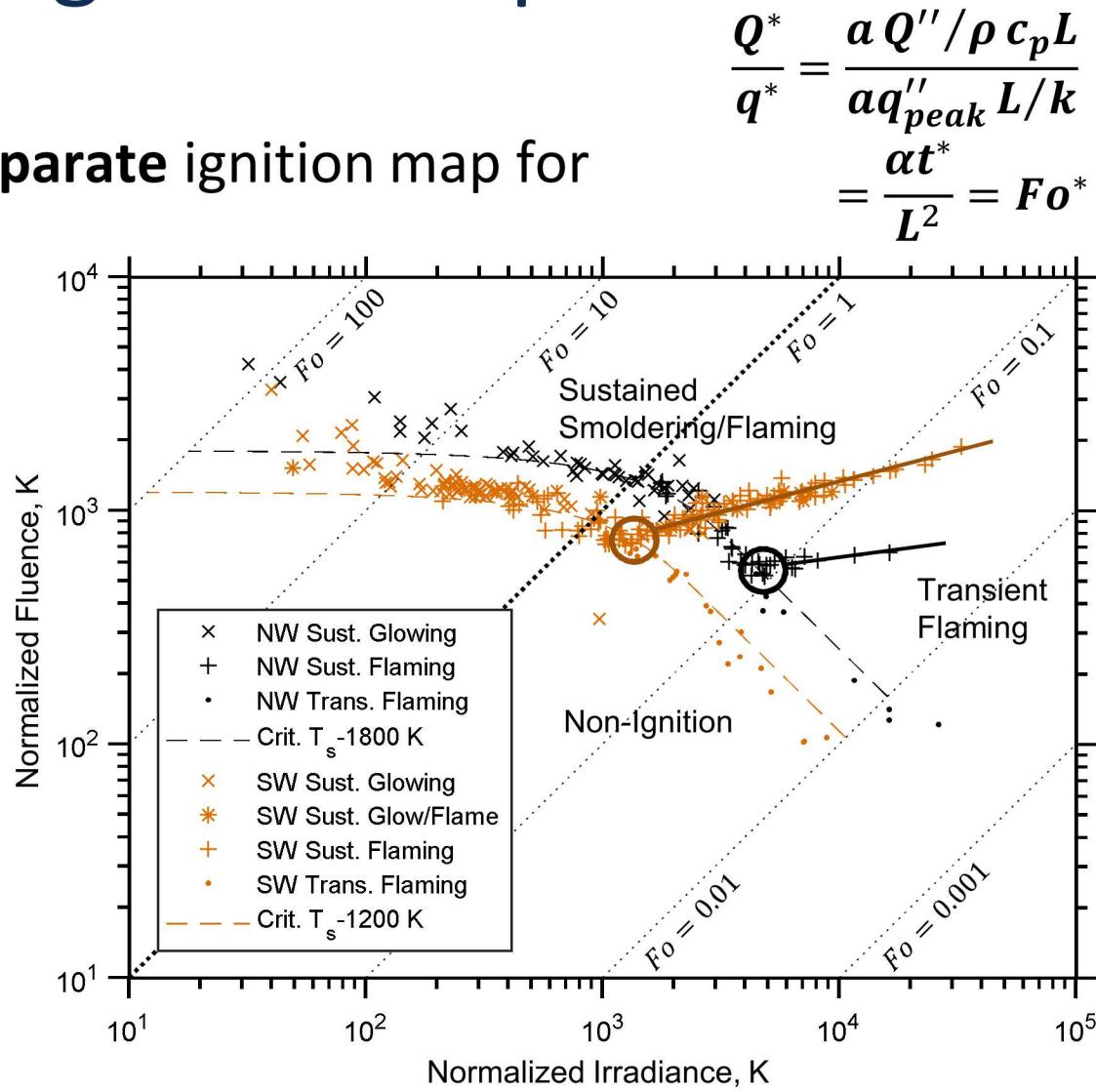
Generating the Ignition Map

- Martin generated a **separate** ignition map for each exposure type.



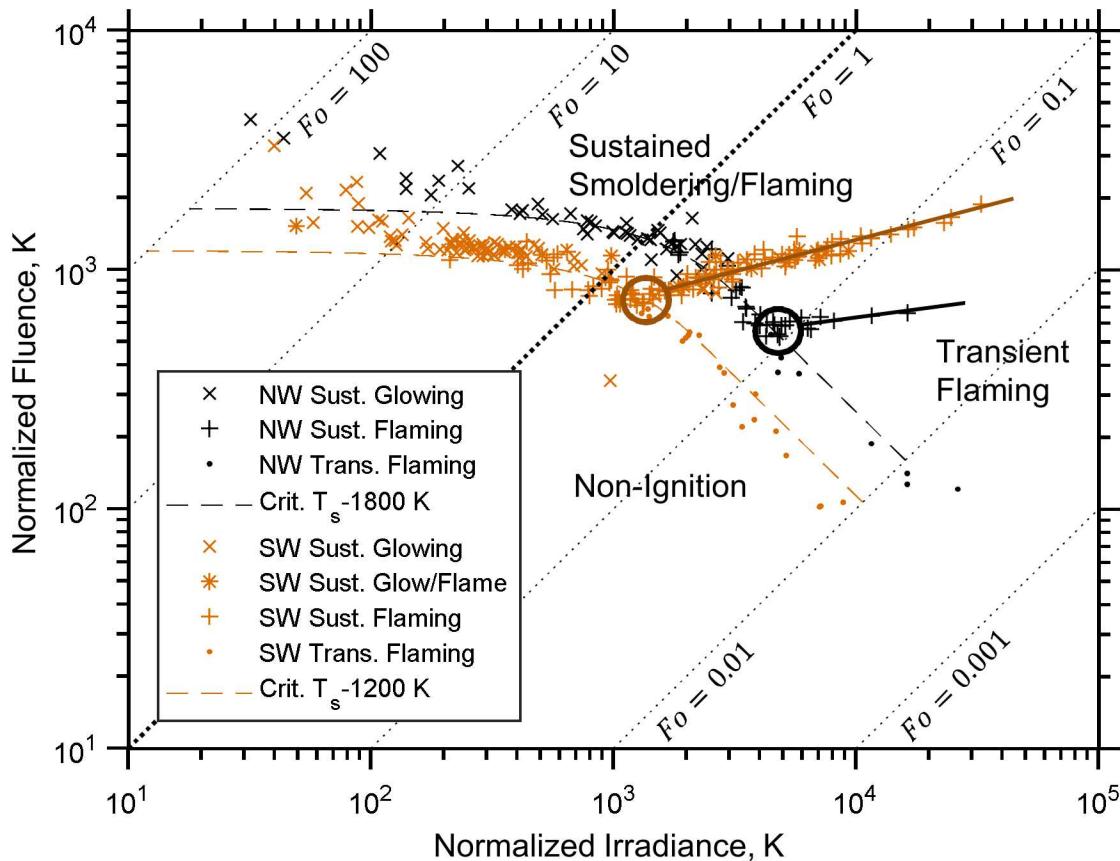
Each point on the map is based on over **20 experiments**.

The map is formulated from **1000's of tests!**



Theoretical Development

- Martin's Map is useful for **visual inspection** in current form
- How do we transform into **empirical model w/ uncertainty?**

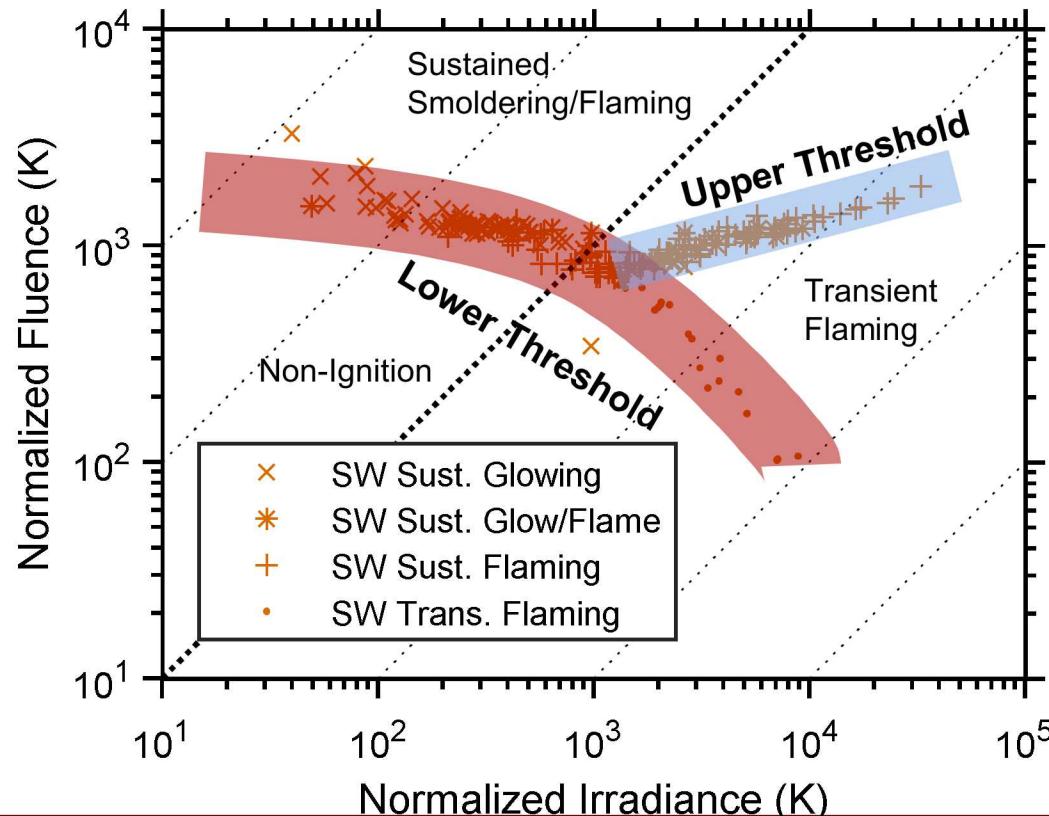


Three-Step Approach:

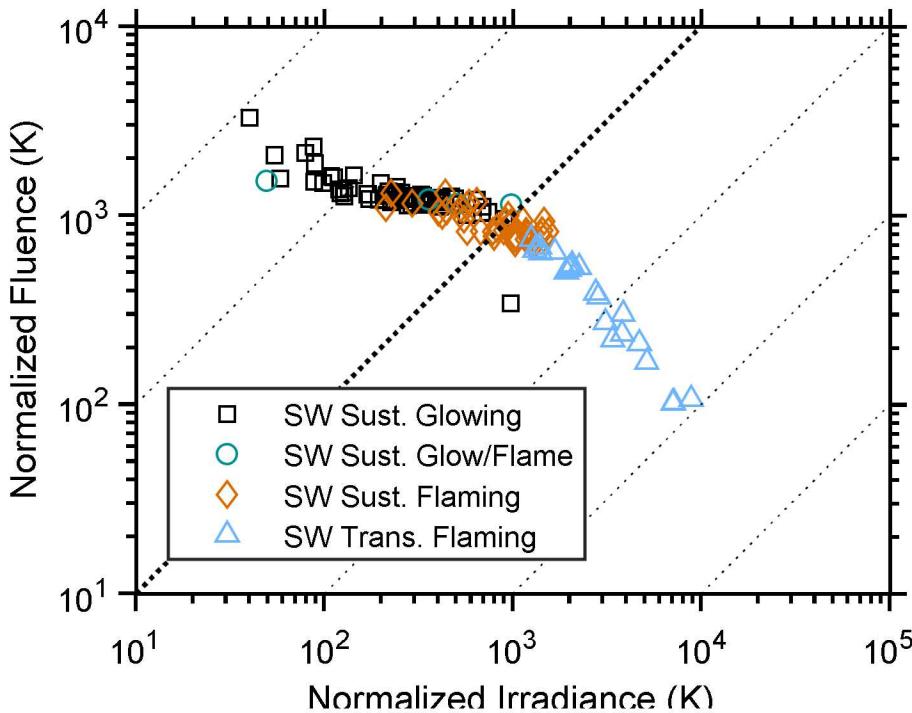
1. Divide into 'upper' and 'lower' thresholds.
2. Develop correlations for each threshold.
3. Evaluate the impact of exposure shape.

Ignition Map: Lower/Upper Thresh.

- Ignition map consists of upper and lower threshold.
 - Exceeding **lower** threshold yields ignition of **any type**.
 - Exceeding **upper** threshold yields **sustained** ignition (Glow. or Flam.).



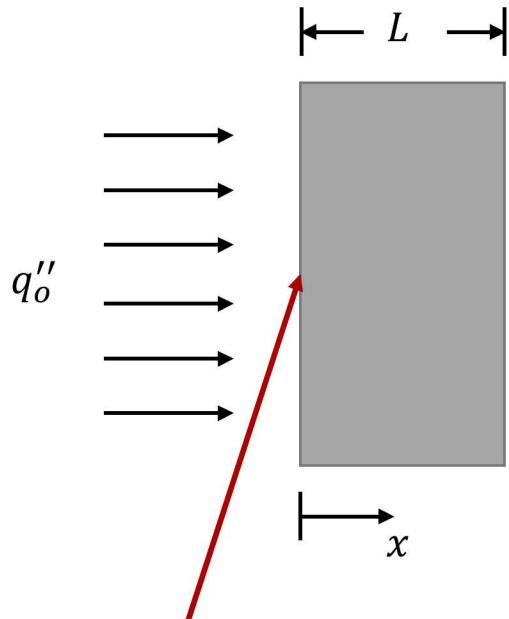
Ignition Map: Lower Threshold



- Examine Lower Threshold for square-wave data.
 - Does not have a simple form for an empirical correlation.
 - The shape matches theoretical predictions for a **critical ignition temperature**.
 - Martin was an advocate for critical surface temp.
 - Early versions of the ignition map were based on **Fourier number**.

Following the approach/mindset of Martin, quantify lower threshold using a '**critical surface temperature rise**'

Ignition Map: Crit. Surface Temp.



$$\Delta T_s = \Delta T_{th}$$

When does surface reach critical temp?

- Thermal diffusion into a radiantly heated slab.
 - Ignore other effects (pyrolysis, losses, etc.)
 - Solid temperature has well-defined sol'n:

$$\frac{k[T(x, Fo) - T_i]}{aq_o''L} = Fo + \frac{2}{\pi^2} \sum_{m=1}^{\infty} \frac{1}{m^2} \cos\left(\frac{m\pi x}{L}\right) [1 - \exp(-m^2\pi^2 Fo)]$$



$$\frac{\Delta T_{th}}{q_{th}^*} = Fo_{th} + \frac{2}{\pi^2} \sum_{m=1}^{\infty} \frac{1}{m^2} [1 - \exp(-m^2\pi^2 Fo_{th})]$$

Ignition Map: Crit. Surface Temp.

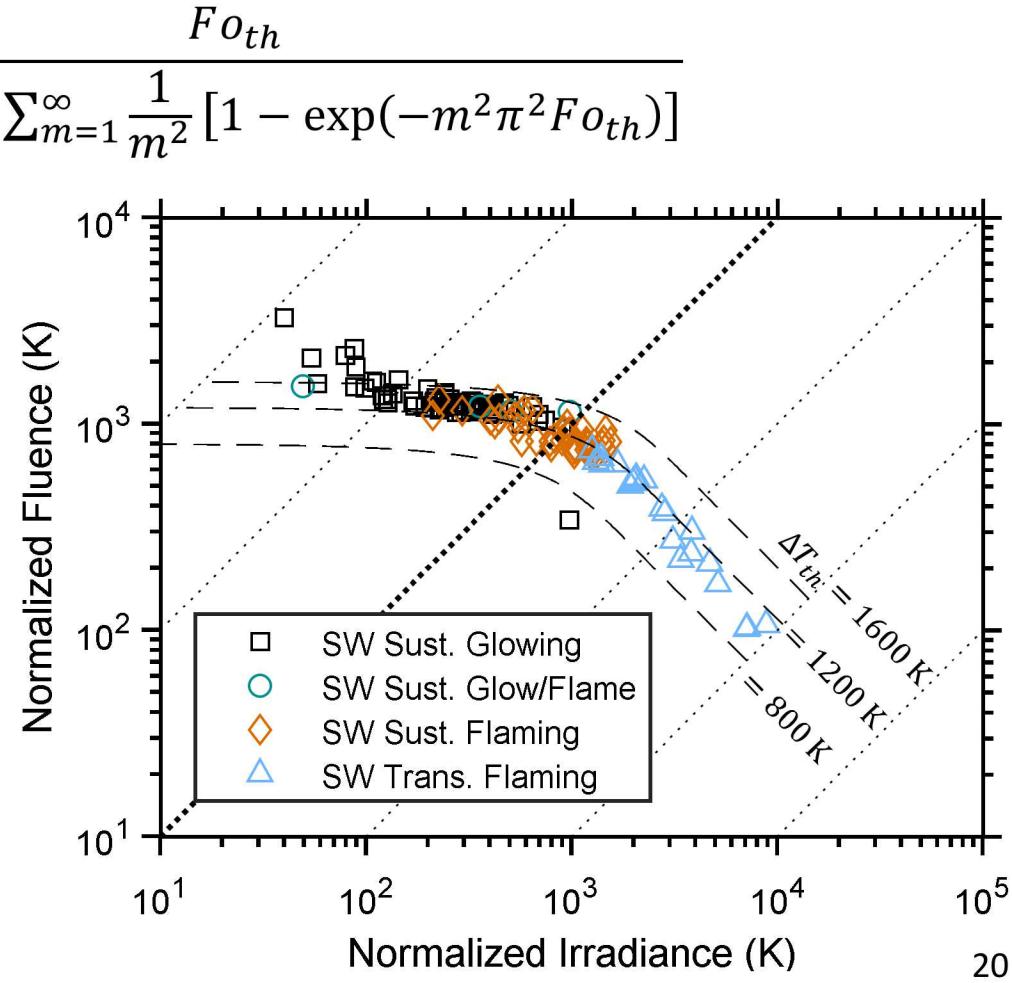
- Can predict ignition using critical surface temperature rise:

$$Q_{th}^* = q_{th}^* Fo_{th} = \Delta T_{th} \frac{Fo_{th}}{Fo_{th} + \frac{2}{\pi^2} \sum_{m=1}^{\infty} \frac{1}{m^2} [1 - \exp(-m^2 \pi^2 Fo_{th})]}$$

$Q_{th}^* = \Delta T_{th} f(Fo_{th})$

Norm. Fluence @ Ign. Crit. Surf. Temp. Rise Function of Fo only

Produce a **correlation for ΔT_{th}** and use it as the basis for the predictive model.



Correlating Crit. Surf. Temp. Rise

- Using Martin's SW data, generate correlation (w/ UQ) that describes lower threshold:
 - Critical Surf. Temp. Rise varies linearly with Fourier number
 - Data scatter were not (significantly) correlated to other variables

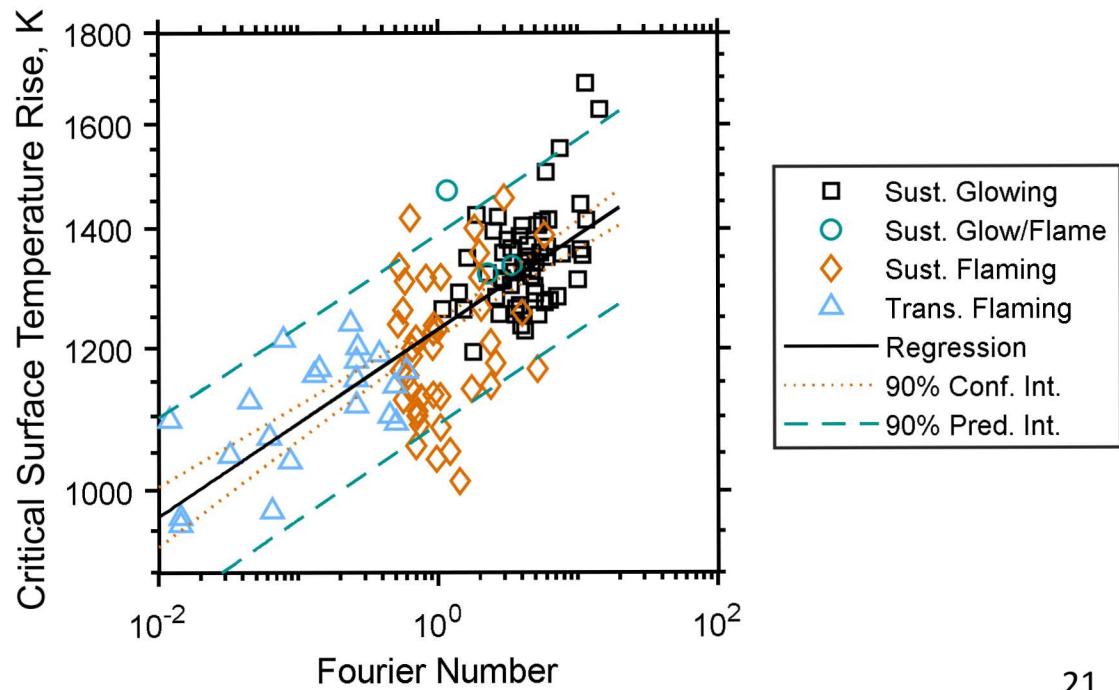
$$\log Q_{th}^* = \log \Delta T_{th} + \log f(Fo_{th})$$

$$\log \Delta T_{th} = A_0 + A_1 \log F o_{th}$$

$$A_0 = 3.090 \pm 0.16\%$$

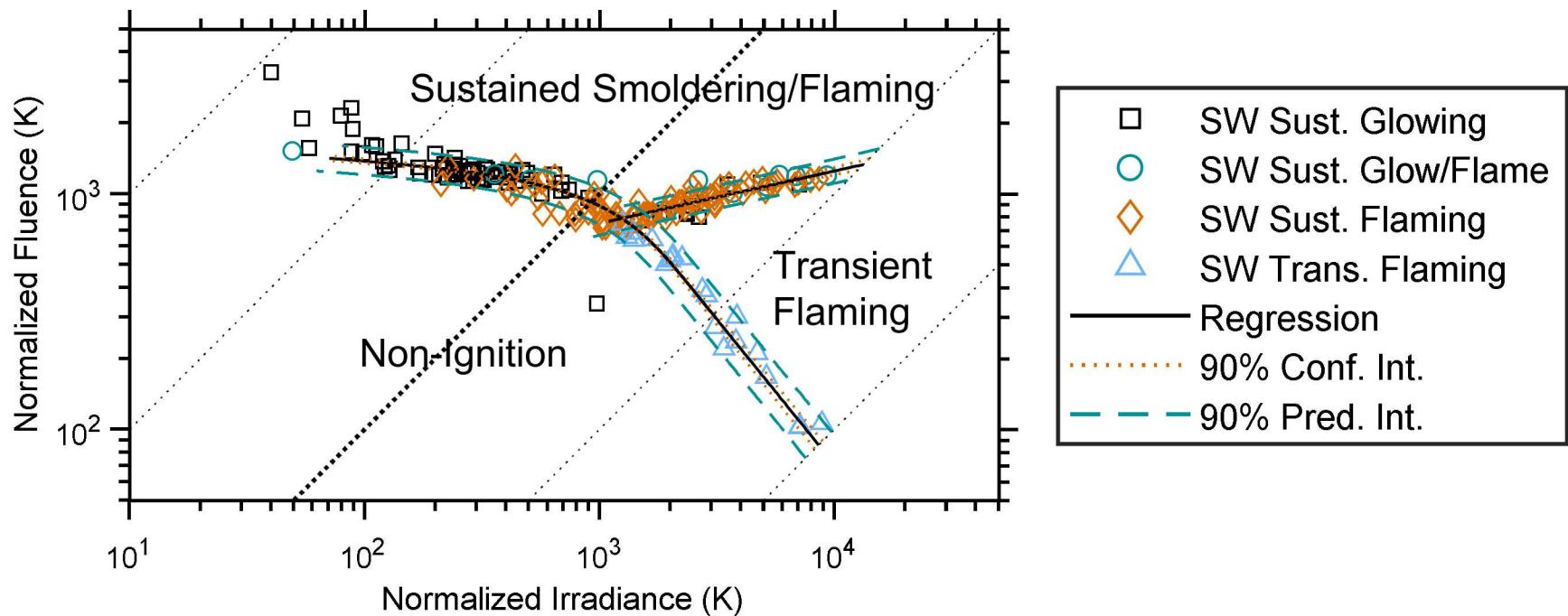
$$A_1 = 0.052 \pm 14.3\%$$

$$R^2_{pred} = 0.517$$



Adding Correlations to the Ign. Map

- Returning to the ignition map, the correlation is transposed on the data.



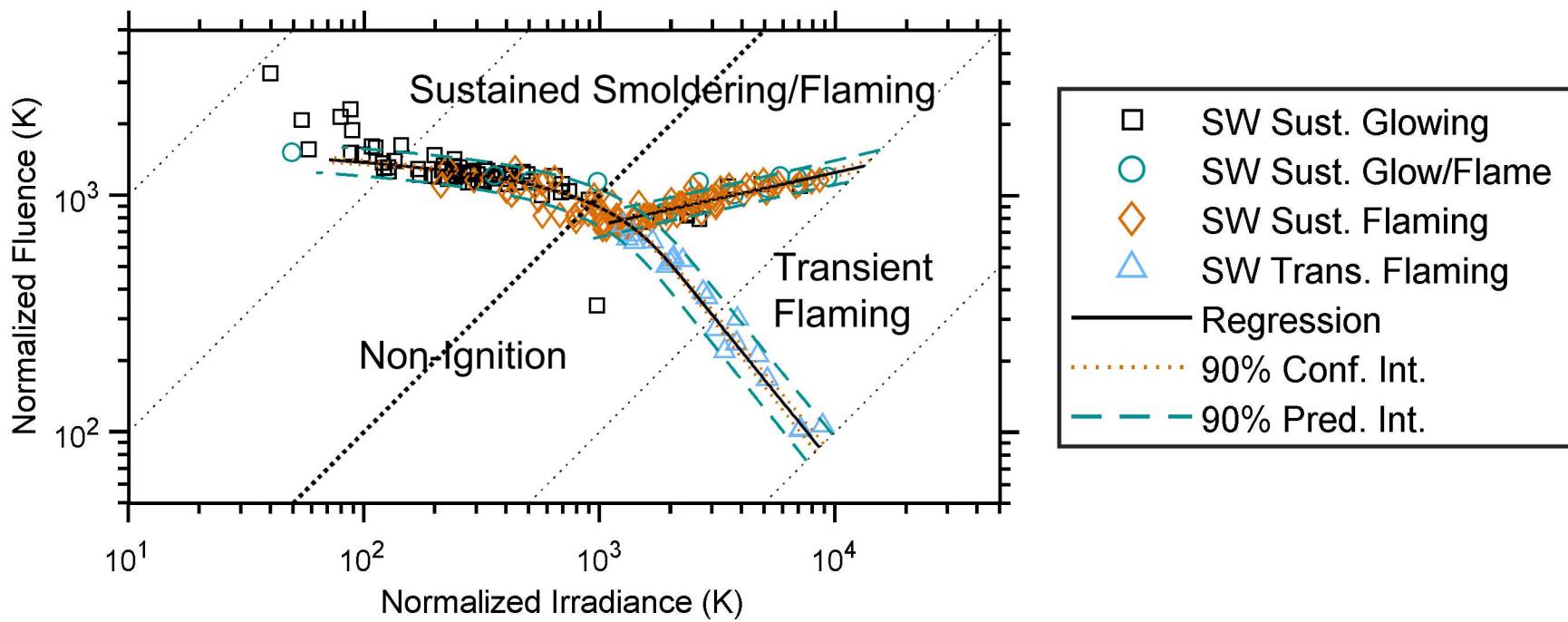
- The upper threshold is captured by a simple correlation:

$$\log Q_{th}^* = B_0 + B_1 \log F_{oth}$$

$$\begin{aligned} B_0 &= 2.84 \pm 1.1\% \\ B_1 &= -0.286 \pm 20\% \end{aligned}$$

Why Correlations?

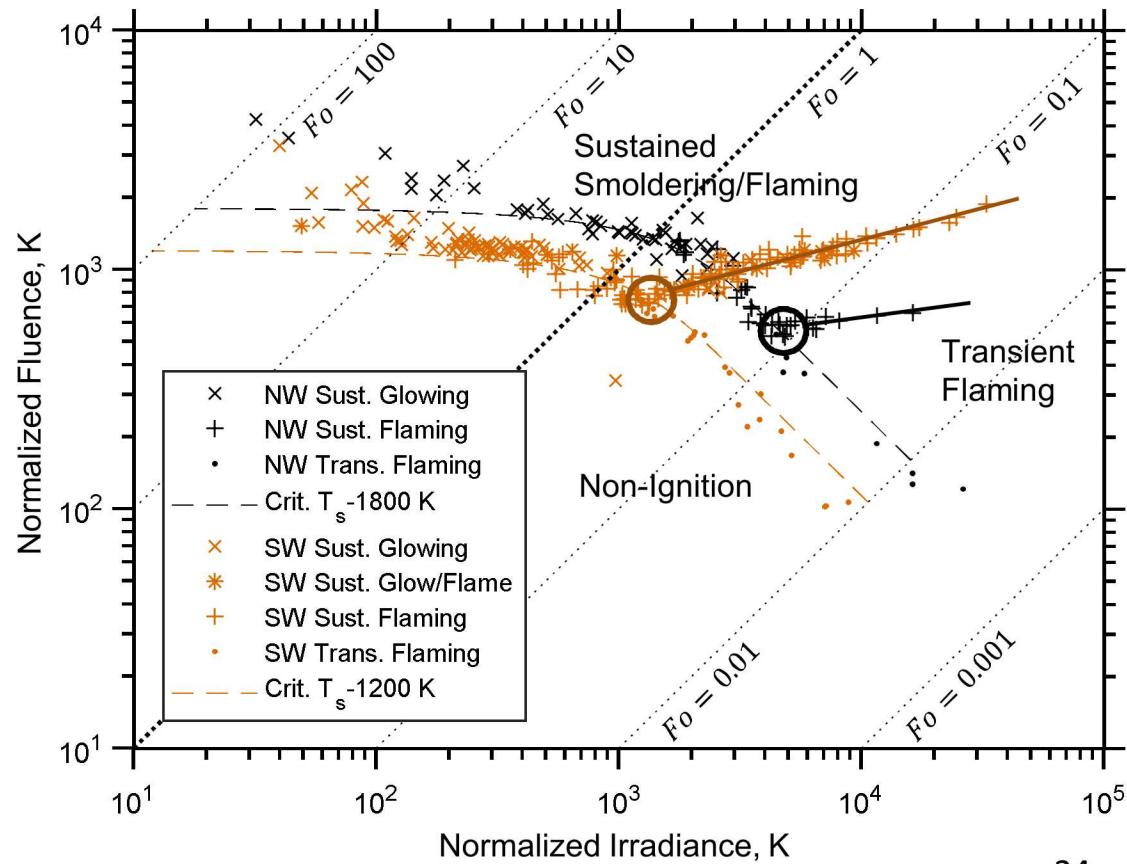
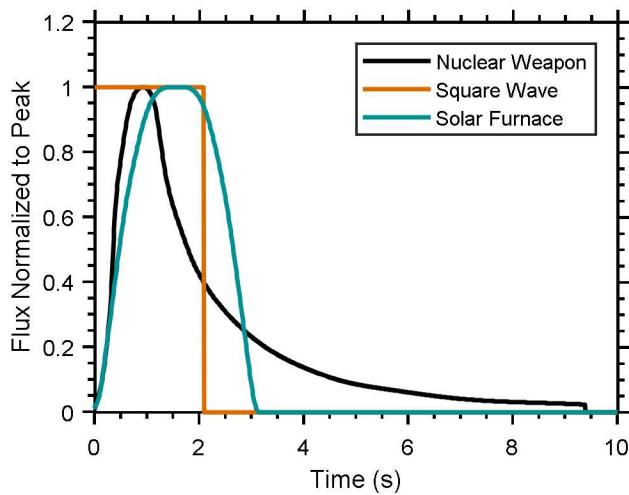
- These correlations are useful because:
 - Predict ignition mode (none, transient, or sustained).
 - Include **uncertainty quantification**.
 - Doesn't require 'visual inspection.'



Effect of Exposure Shape

- Based on Martin's work, a **new ignition map** is required for every possible exposure shape.

How can we generate a
'unified' map?



Reducing Exposure Shape

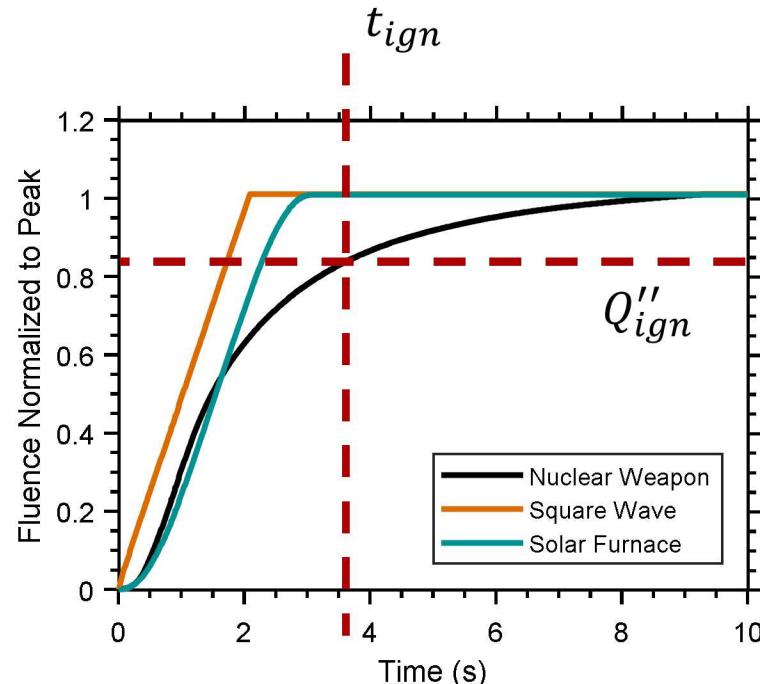
- Effect of exposure shape can be **reduced/eliminated** by:
 - Evaluate fluence at the **time of ignition**.

$$Q''_{ign} = \int_{t=0}^{t_{ign}} q''(t) dt$$

- Fourier number at Ignition
 - Equivalent to **average flux**

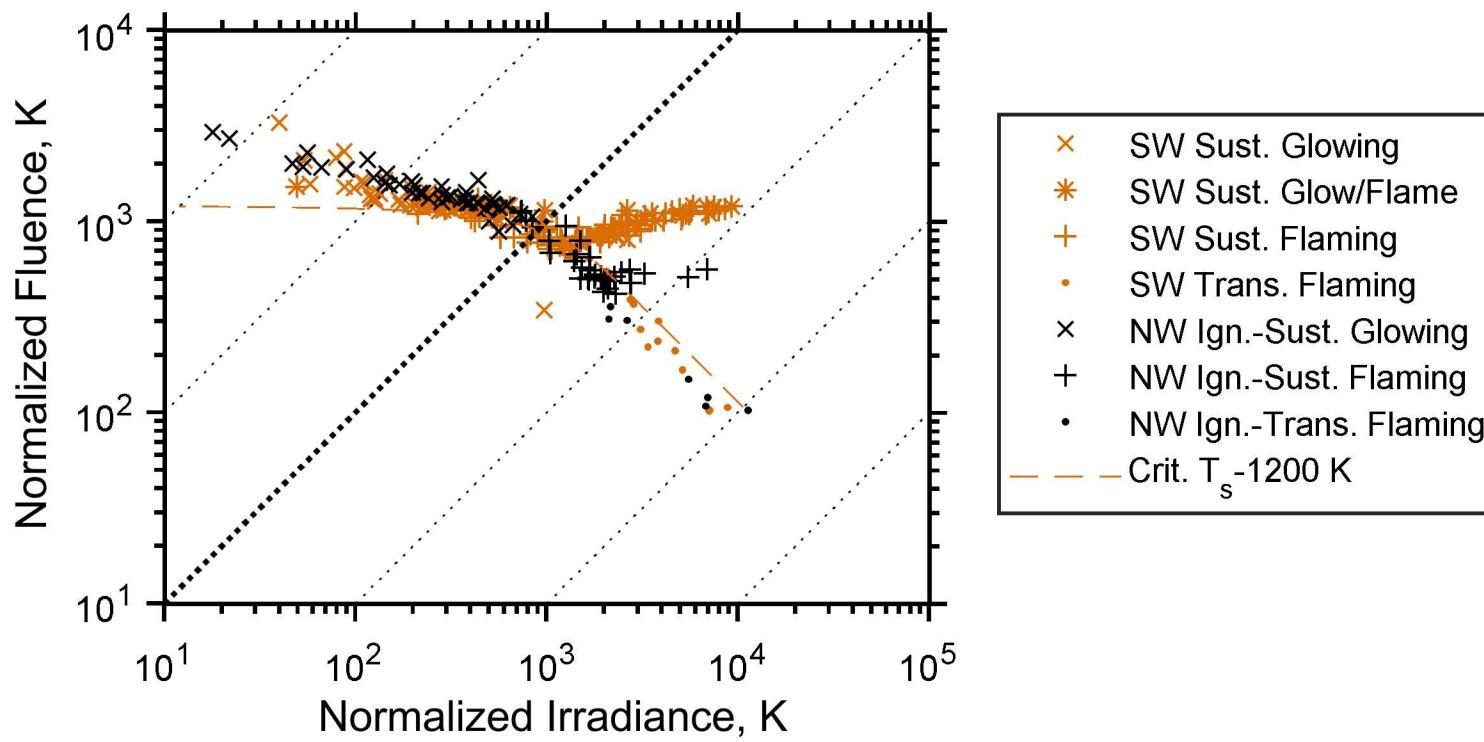
$$q_{ign}^* = Q_{ign}^* / F O_{ign}$$

$$= \frac{a \bar{q}_{peak}'' L}{k}$$



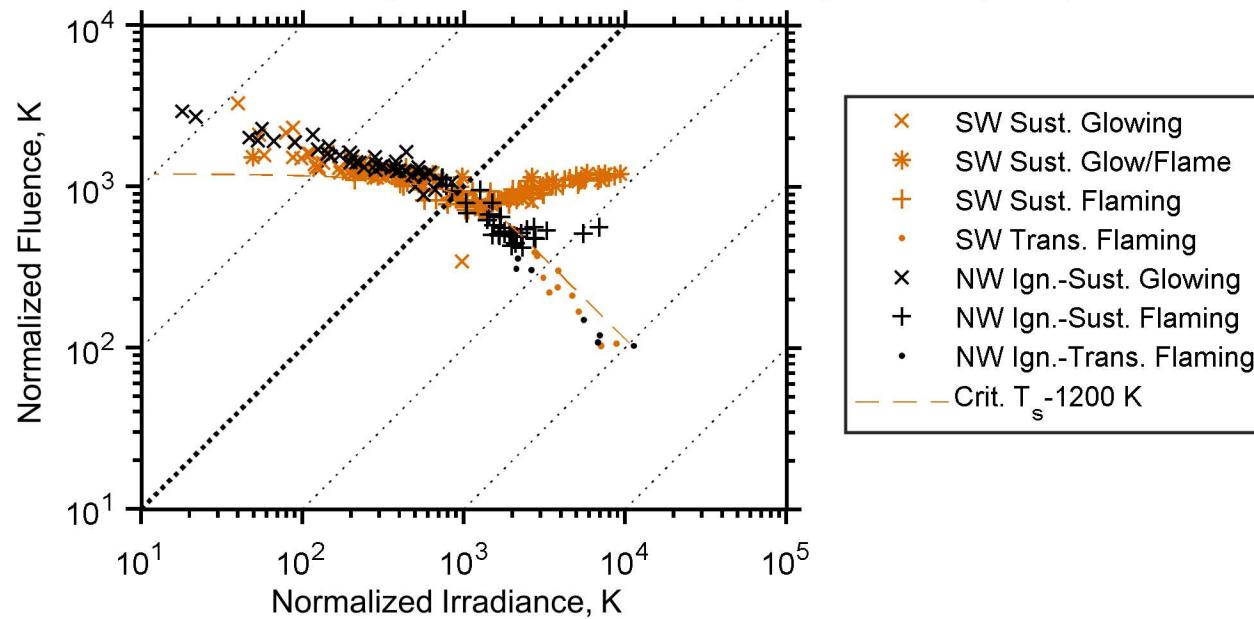
Reducing Exposure Shape

- Using the time-of-ignition quantities, the SW and NW data have reasonable agreement.
 - Lower thresholds align, but **upper threshold varies**.
 - Based on above, we can compare **lower thresh.** to **Solar Furnace** data.



Why Time of Ignition?

- The **time-of-ignition data** are incredibly useful because:
 - **Single ignition map** describes any radiation source (NW, SW, etc.)
 - Only lower threshold is the same. Upper threshold varies.
 - The map does NOT require **threshold** exposures!
 - Much more efficient than **staircase method** used in historical work.
 - We can use the developed correlation (SW) for any exposure shape.



Ignition Map: Other Materials

- **Variables for Empirical Models:**
 - **Every material will have a different ignition threshold!!**
 - For example, ignition of a **plastic** will (probably) **not align with cellulose**.
 - For the empirical model, a **new ignition map** must be generated for **every** material of interest.
 - Might be able to **tune parameters** in critical surface temp. rise model

$$\log Q_{th}^* = A_0 + A_1 \log Fo_{th} + \log f(Fo_{th})$$
 - However, the **validity of this model must be demonstrated** as the coefficients are generated.
 - For relevant materials, we can **generate a look-up table**.

Material	A_0	A_1
Cellulose (black)	$3.09 \pm 0.16\%$	$0.0523 \pm 14.3\%$
Polystyrene	?	?
Wood	?	?

Conclusions

- Ignition map neglects a variety of physics, with reasonable success.
- The lower and upper thresholds can be described by **simple correlations**, with uncertainty quantification.
- The effect of **exposure shape** can be reduced by basing the ignition maps on **time-of-ignition data**.
- Data from related work indicate ignition map is perhaps extensible to other materials.

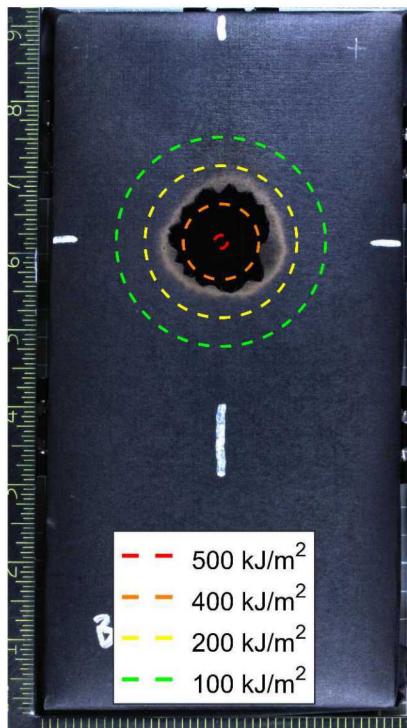
Acknowledgements

- Sandia National Laboratories is a multimission laboratory operated by National Technology and Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International, Inc. for the United States Department of Energy's National Nuclear Security Administration under Contract No. DE-NE0003525.
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- Graphite papers and cellulose pulp provided by Alan Rudie (Forest Products Laboratories)
- Programmatic support from Jon Rogers (SNL), and the Defense Threat Reduction Agency (DTRA) is appreciated.

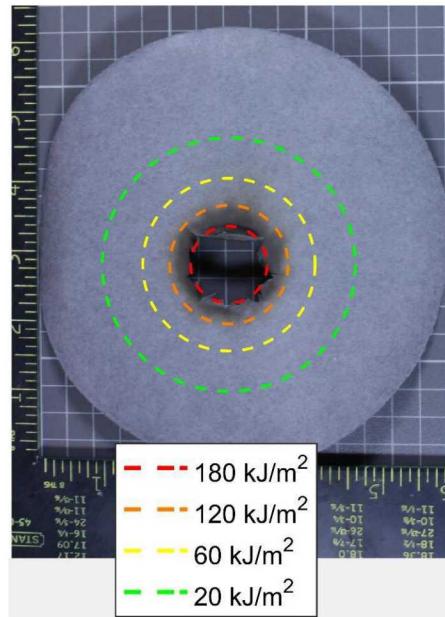
Ignition Map: Papers

- Four types of paper were tested at the Solar Furnace

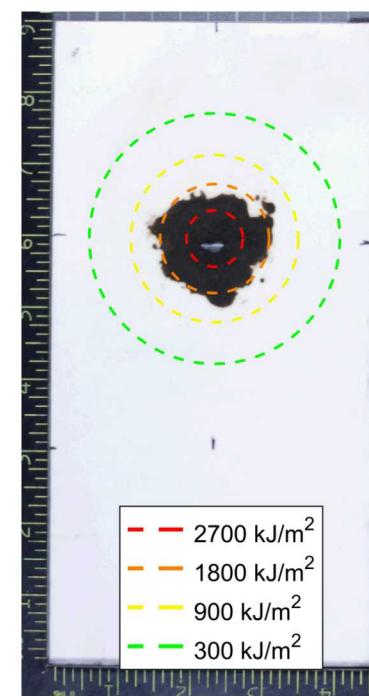
Black Poster Board



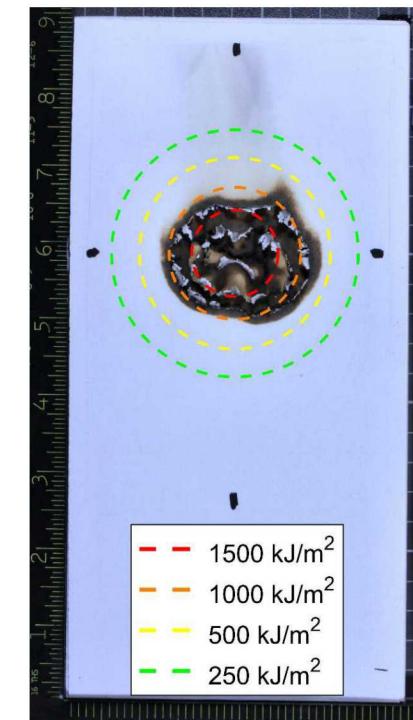
α -Cellulose Paper
w/ Graph. Powder



α -Cellulose Pulp

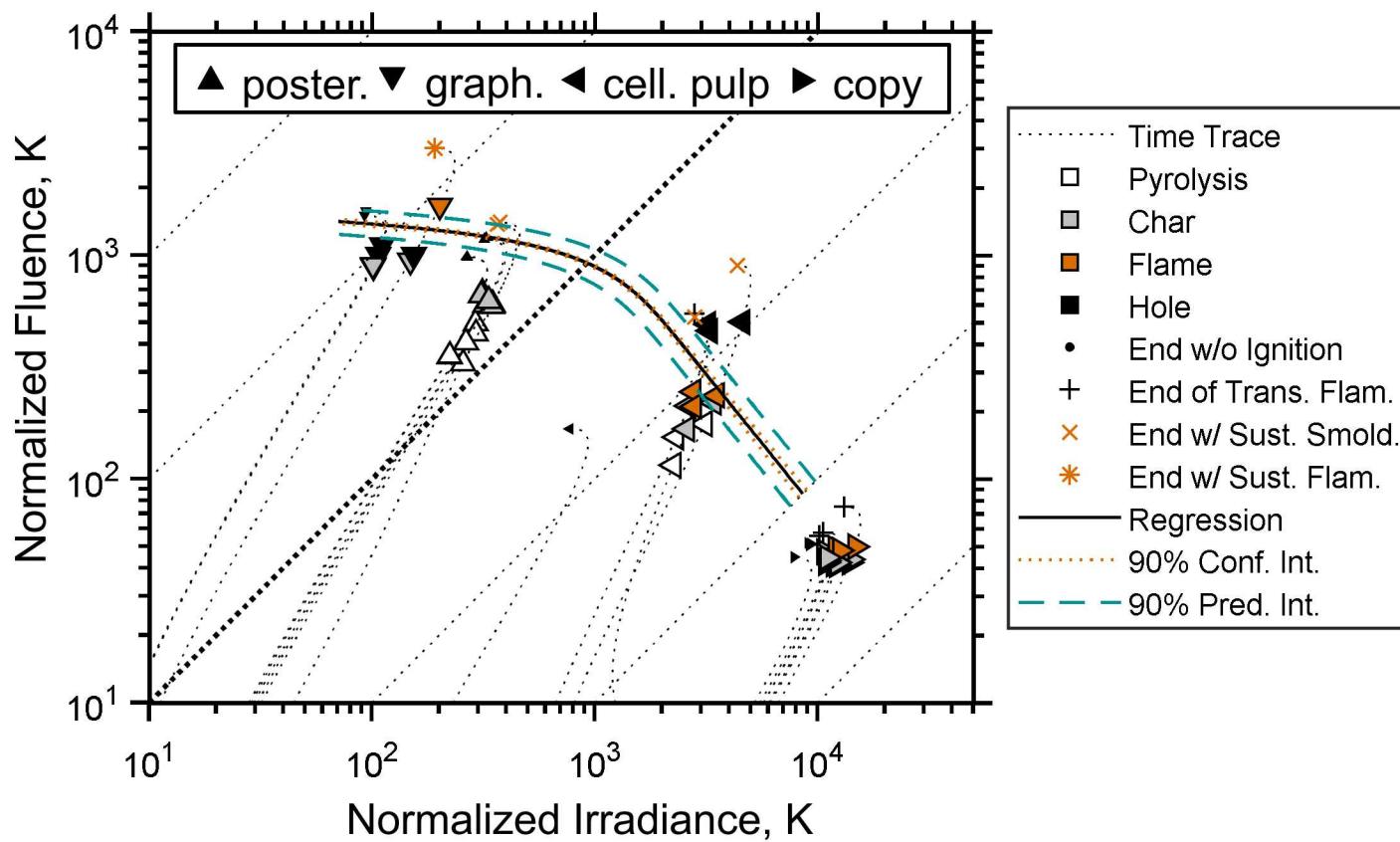


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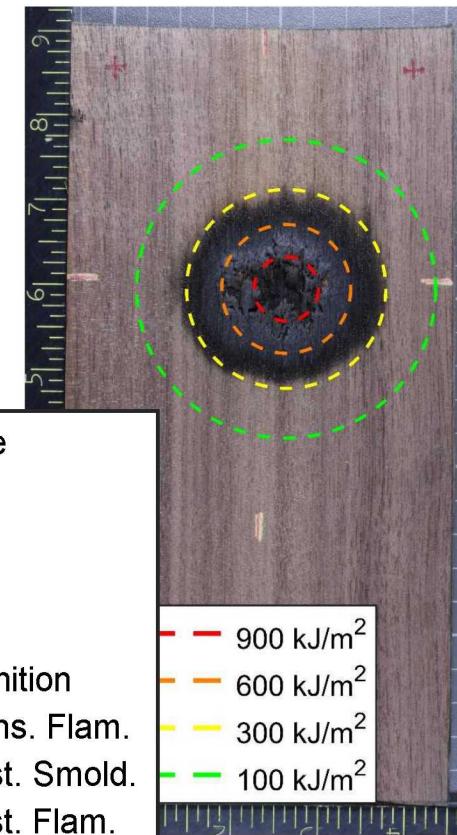
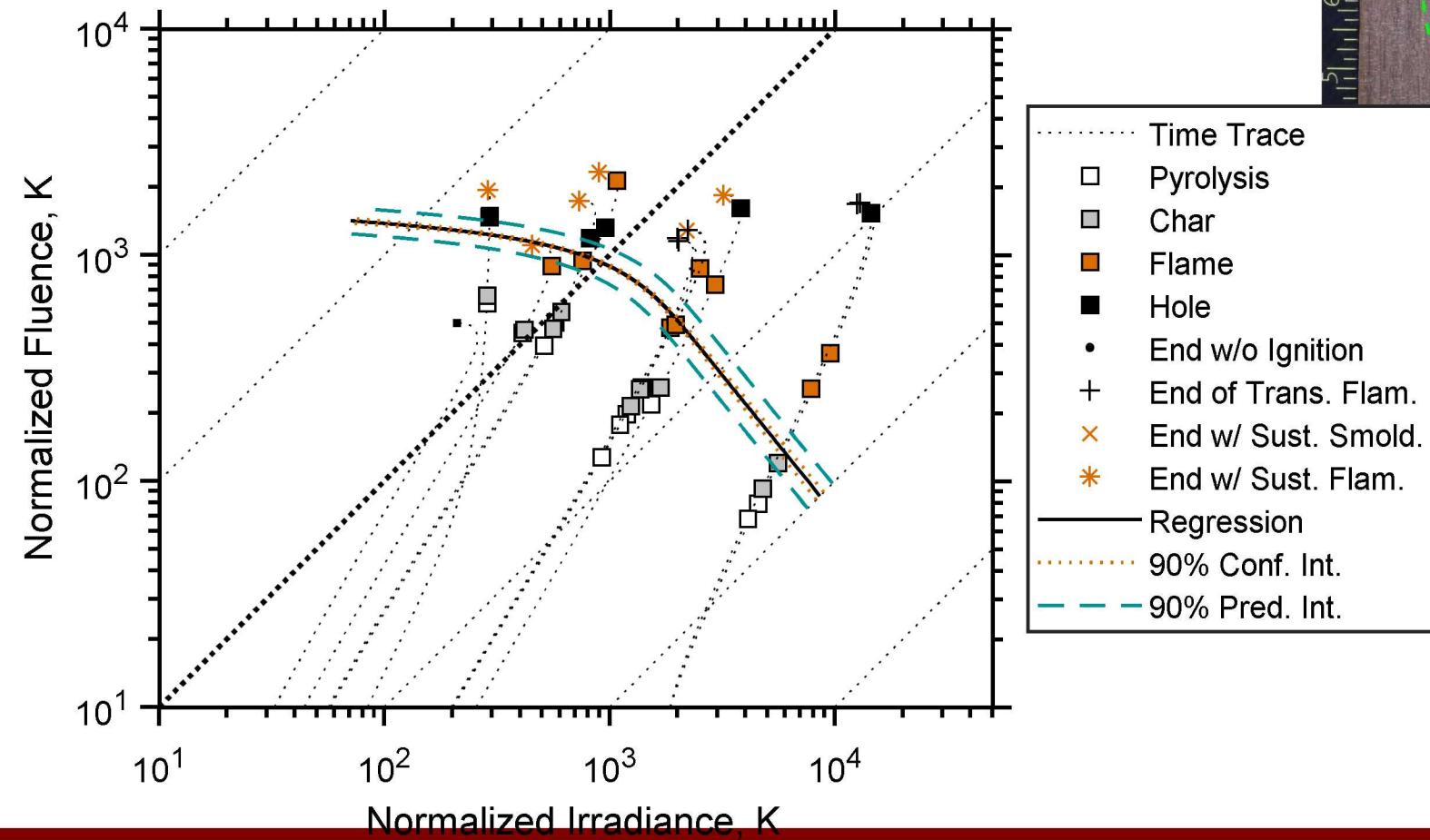
Ignition Map: Papers

- All papers align reasonably well with ignition map
- Data are insufficient for examining upper threshold.



Ignition Map: Walnut Veneer

- Map extends reasonably well to wood?



Ignition Map: High-Impact Polystyrene

- Polystyrene has similar trend, but higher threshold

