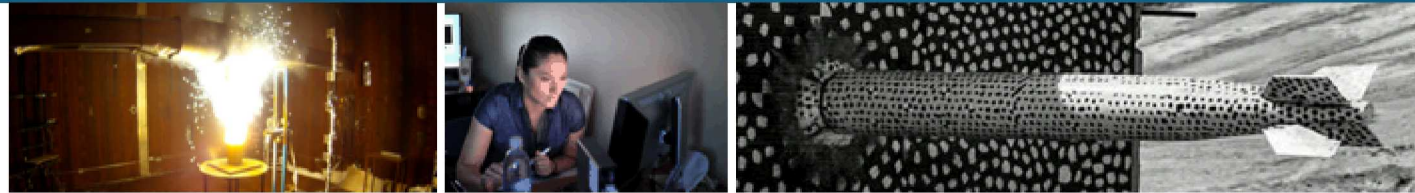


Detection of Precursors to Damage in Aerostructures



PRESENTED BY

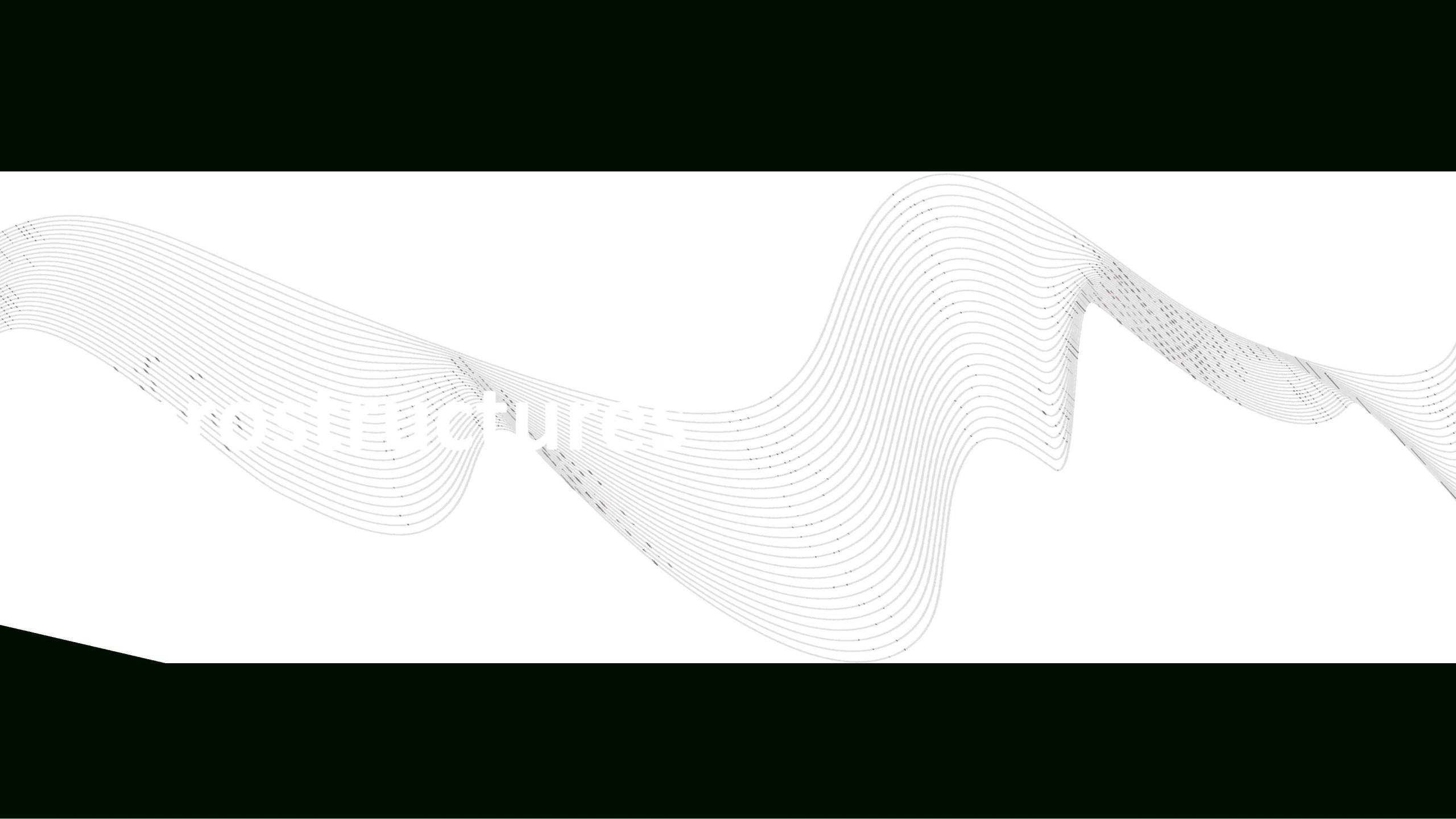
Ed Habtour, Ph.D., P.E., ed.habtour@sandia.gov

Collaborators University of Twente

Laura Cordova Gonzalez, Dario Di Maio, Kasper van Loobergen, Tiedo Tinga



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structures

Aerostructures: Additive Manufacturing

Advantages:

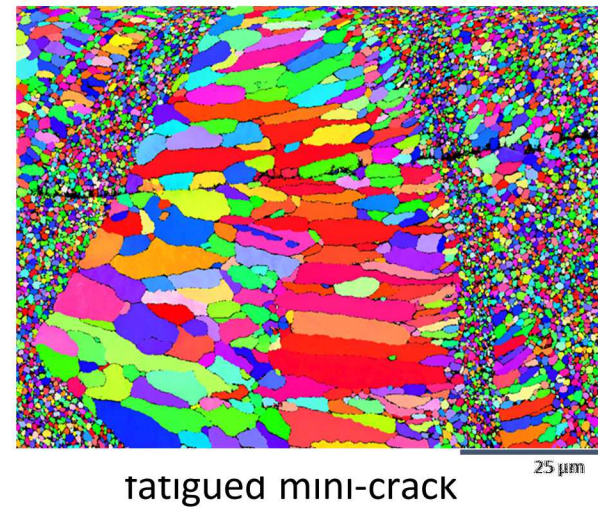
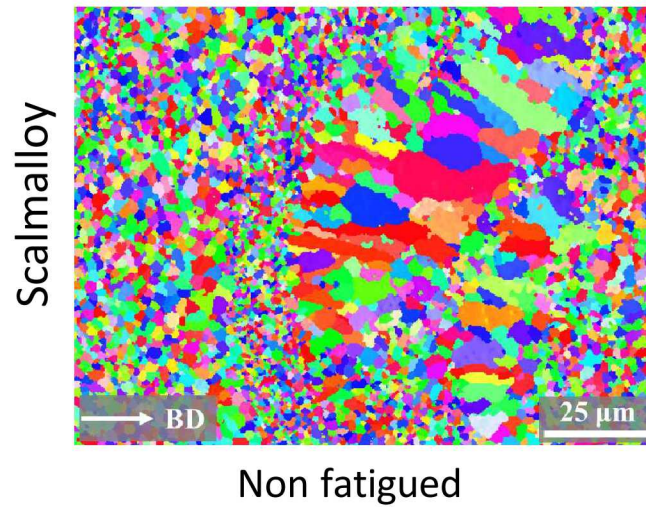
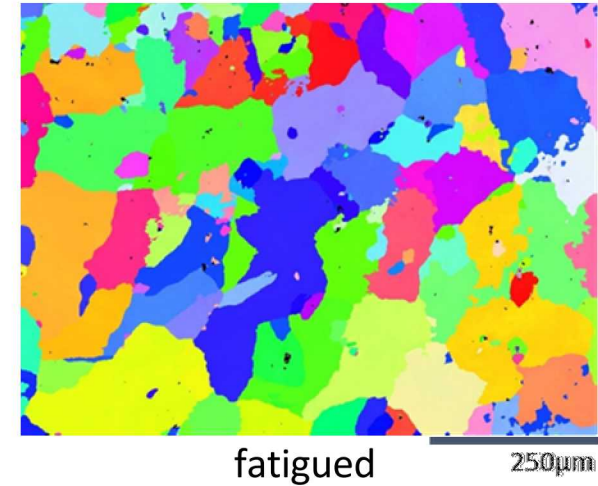
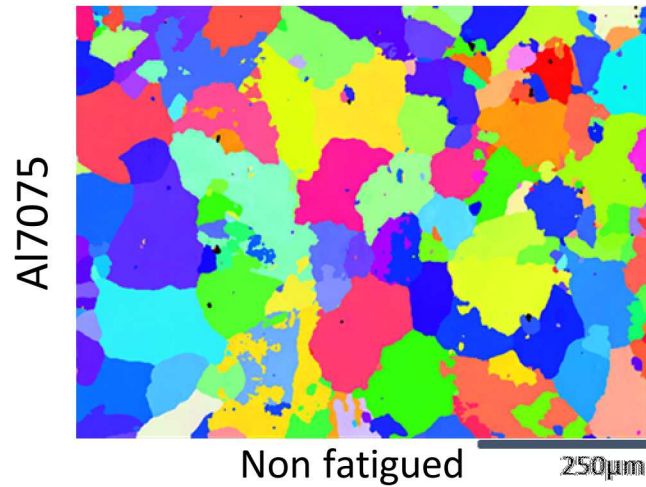
- Optimized structures
- Multifunctionality

Consequences:

- Nonlinearities
- Fatigue
- Complexity



Technical Gaps: Material Behavior Due to Vibration



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MATERIALS

STRUCTURES

DYNAMICS

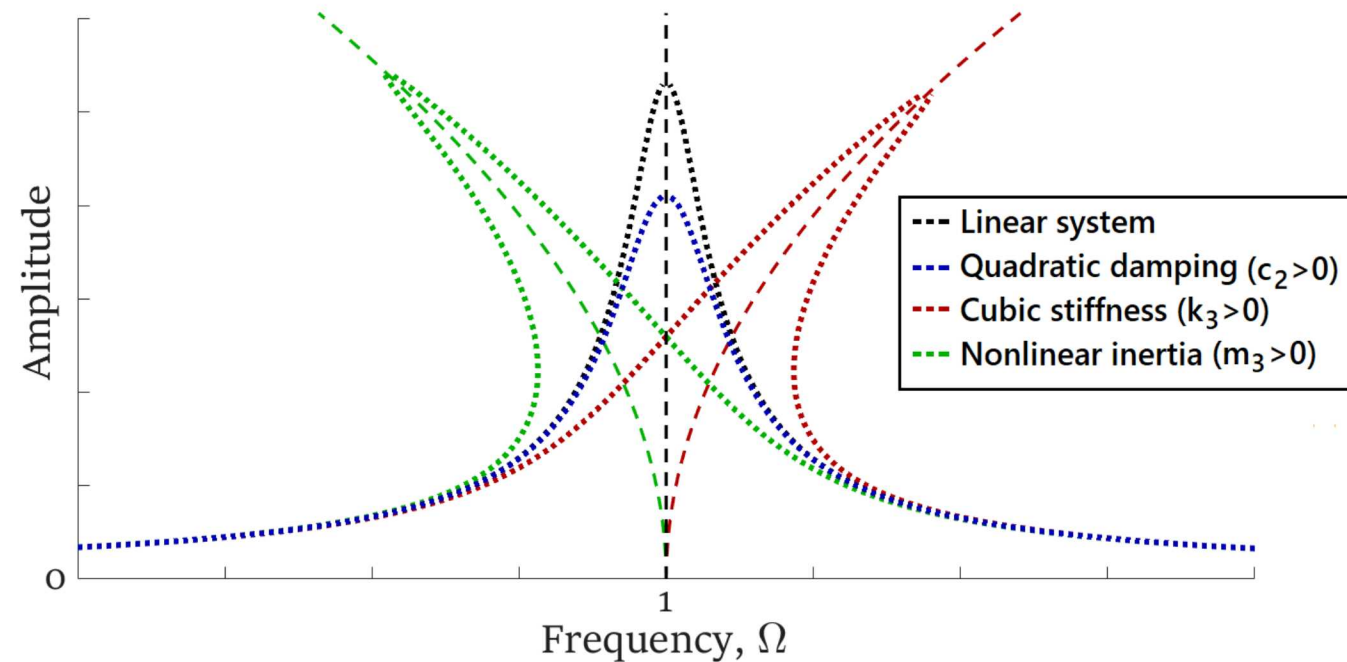
Technical Gaps: Global Manifestation

$$\ddot{y} + c_1\dot{y} + k_1y \neq F_{ex}(y+\dot{y}F_b\ddot{y}) = F_e + F_b$$

$$F_n(y, \dot{y}, \ddot{y}) = F_{ni} + F_{nd} + F_{nr}$$

F_{ni} : inertial, F_{nd} : damping, F_{nr} :
Stiffness

- Most SHM assume linear behavior
- Nonlinear parameters sensitive to damage precursors



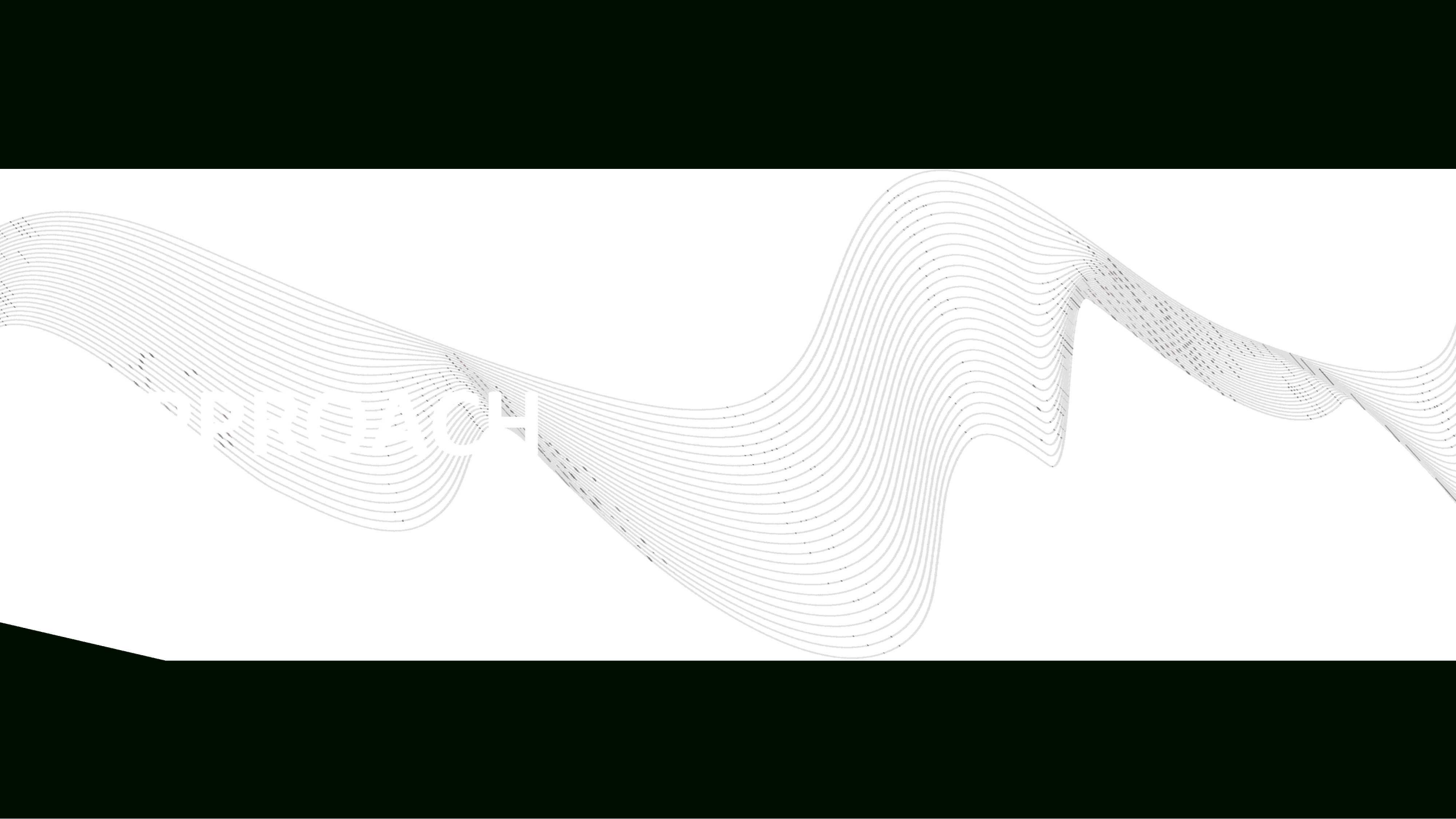
Carrella & Ewins, *Mechanical Systems and Signal Processing*, 2011
Haynes et al., *IMAC*, 2019

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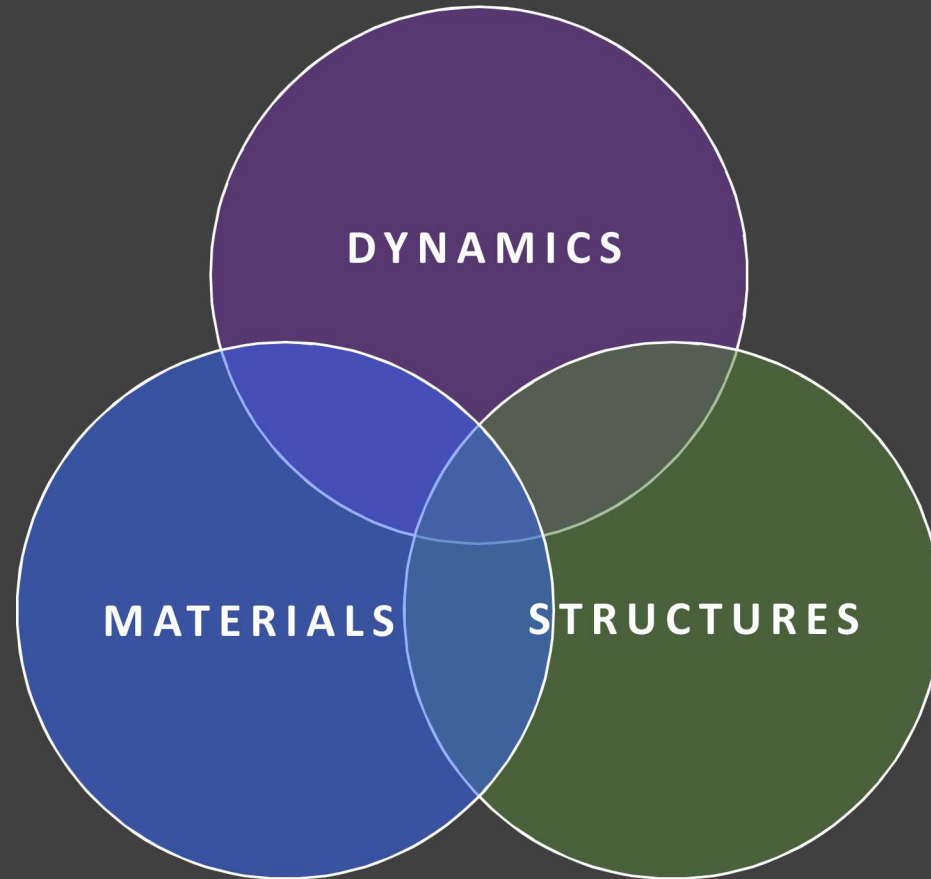
MATERIALS

STRUCTURES

DYNAMICS

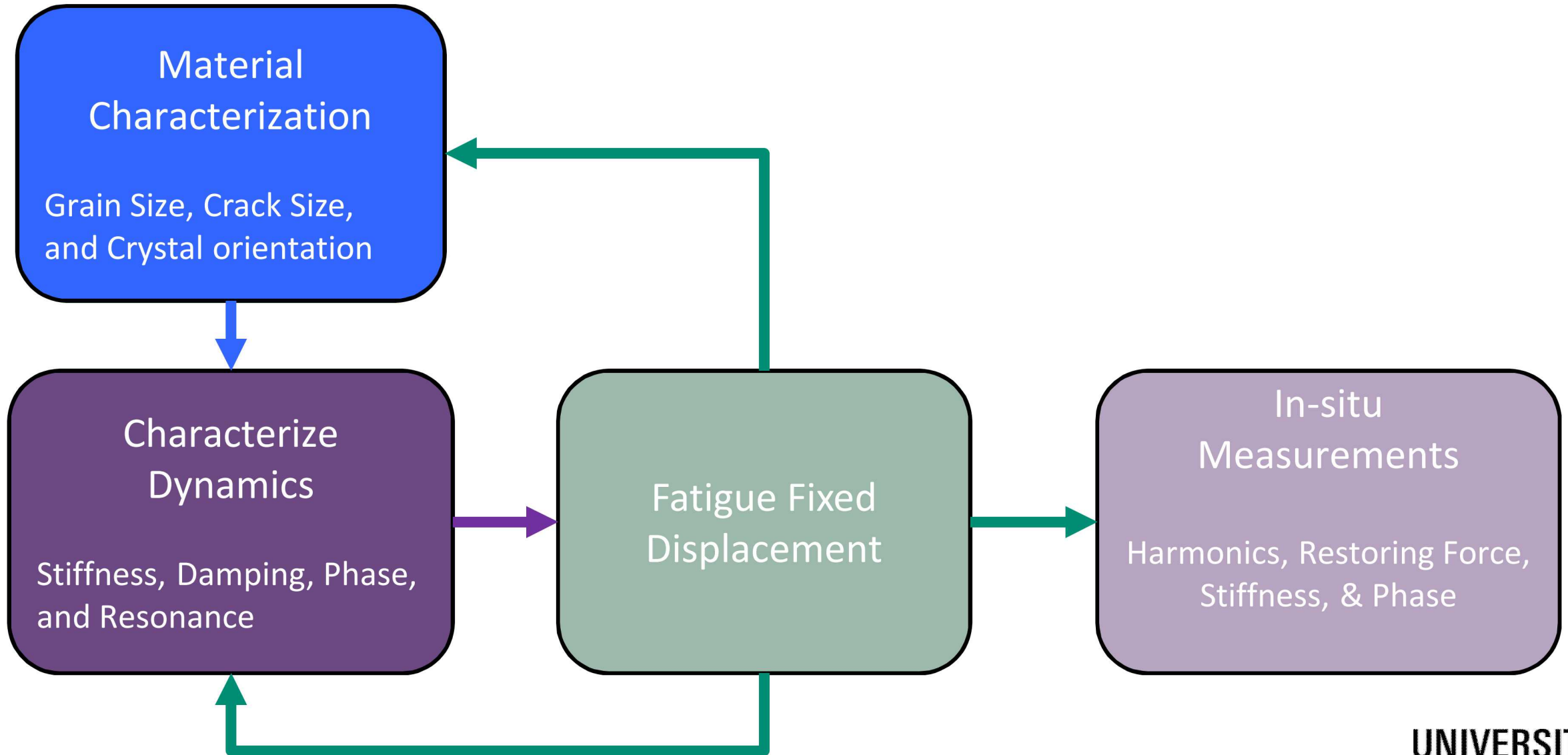


INTEACH

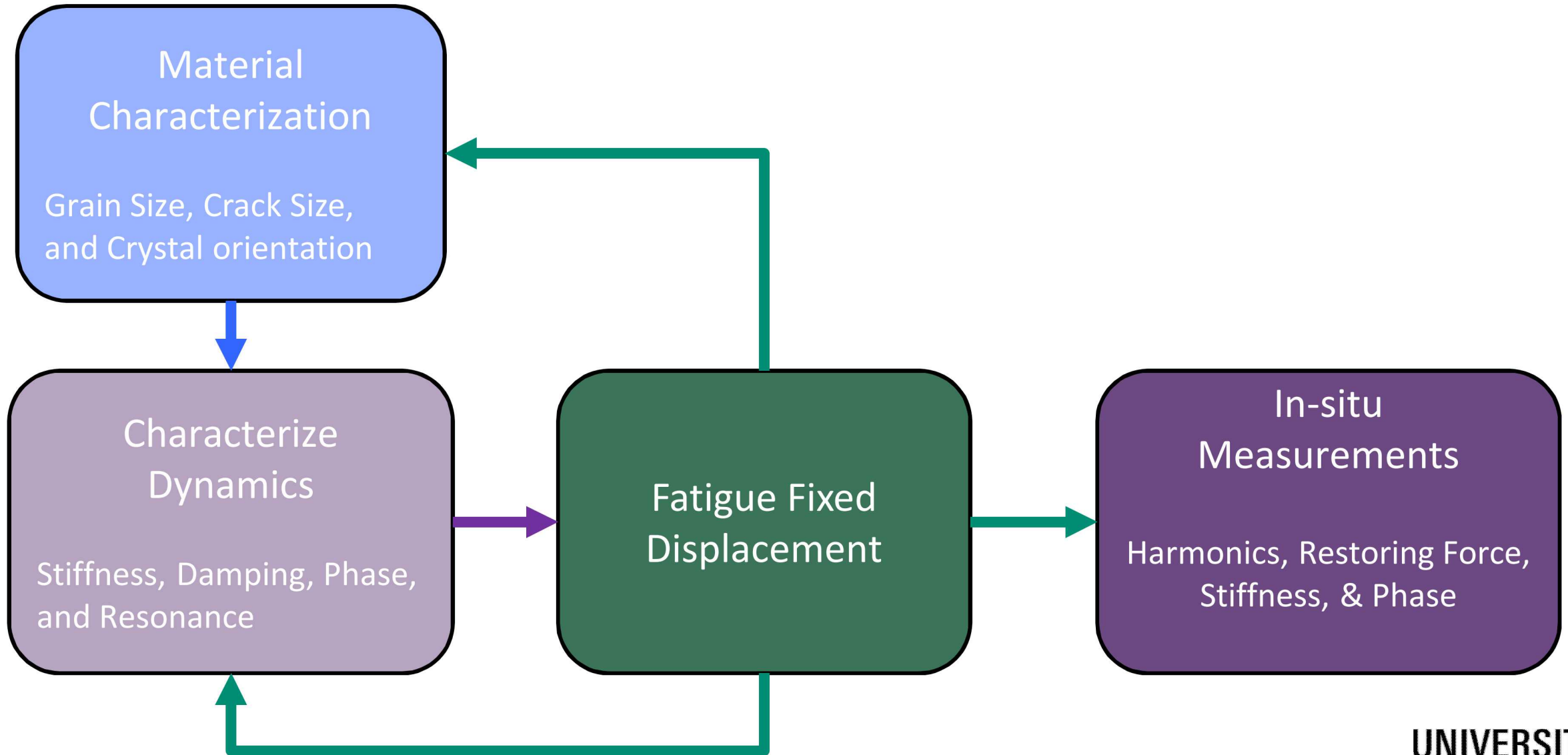


Approach: Connecting Nonlinearities

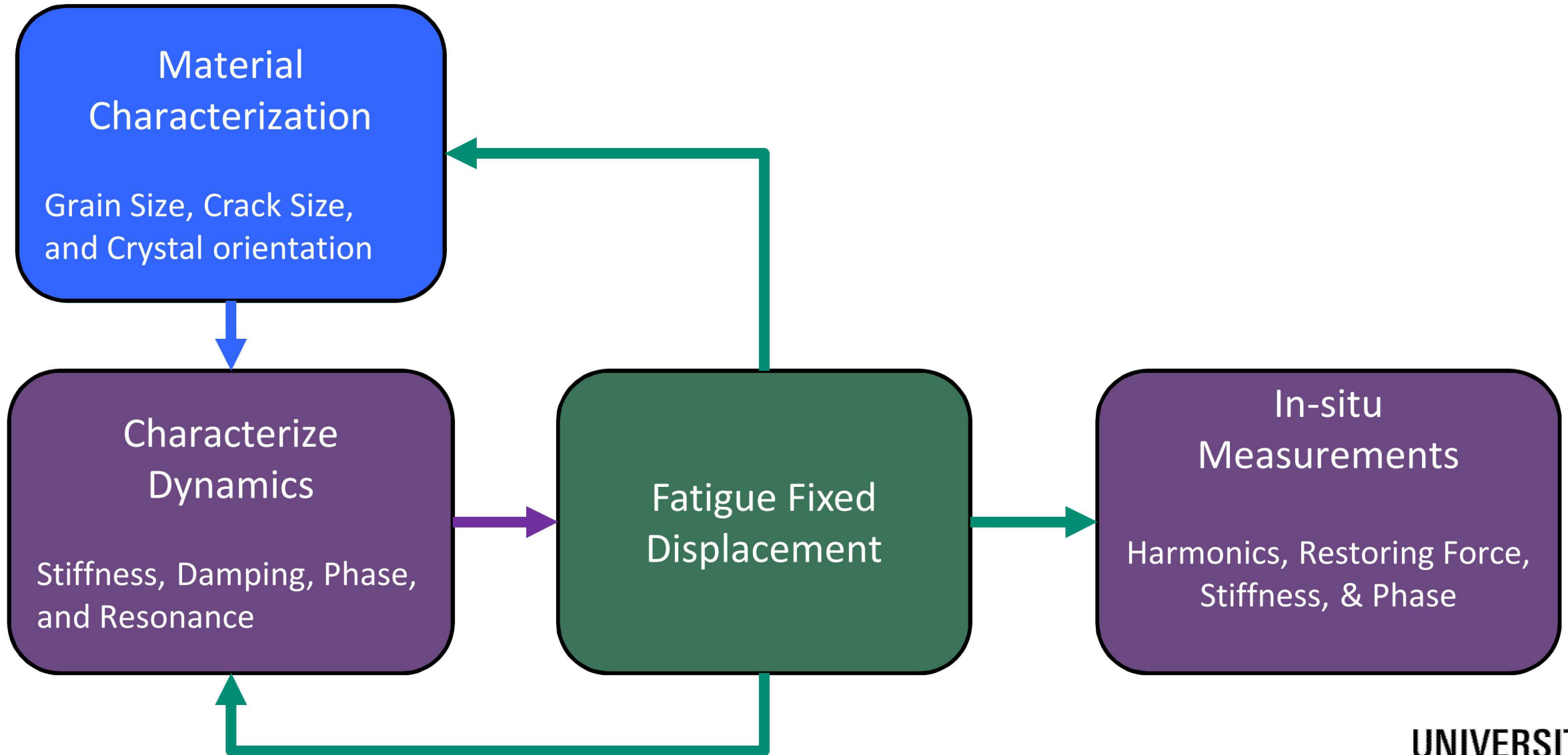
Approach



Approach



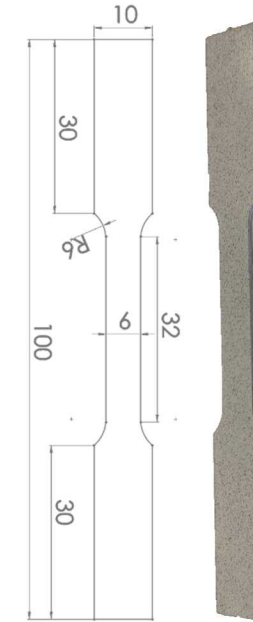
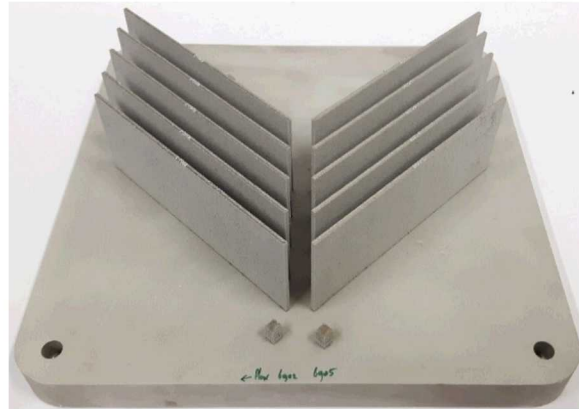
Approach



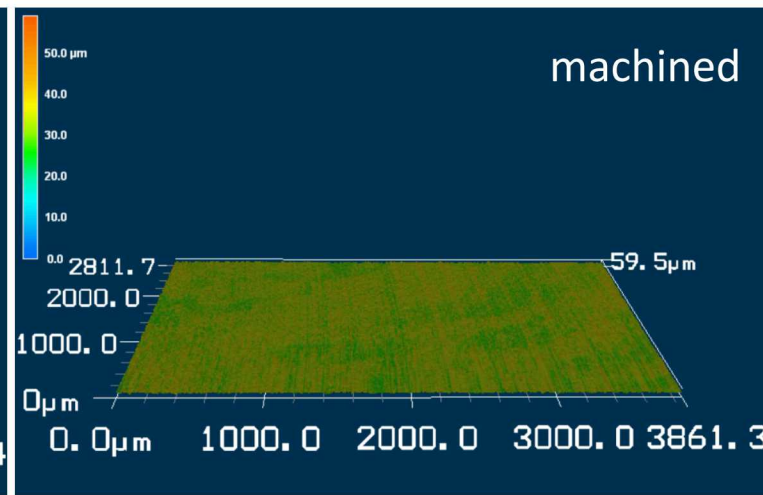
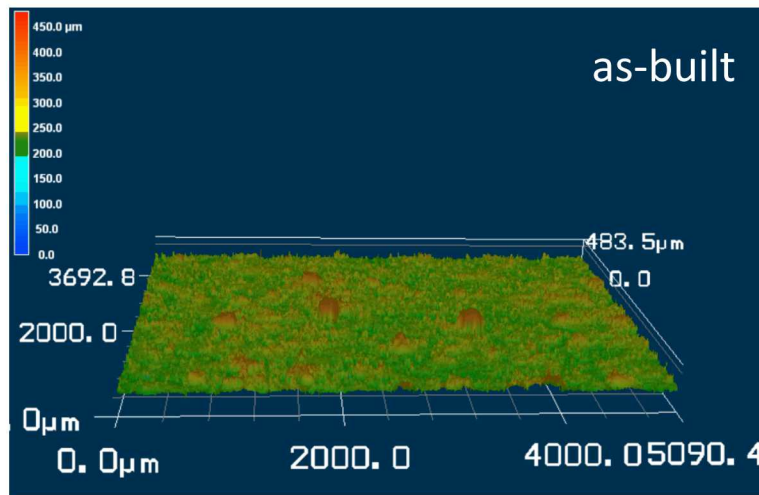


HYPERMIME

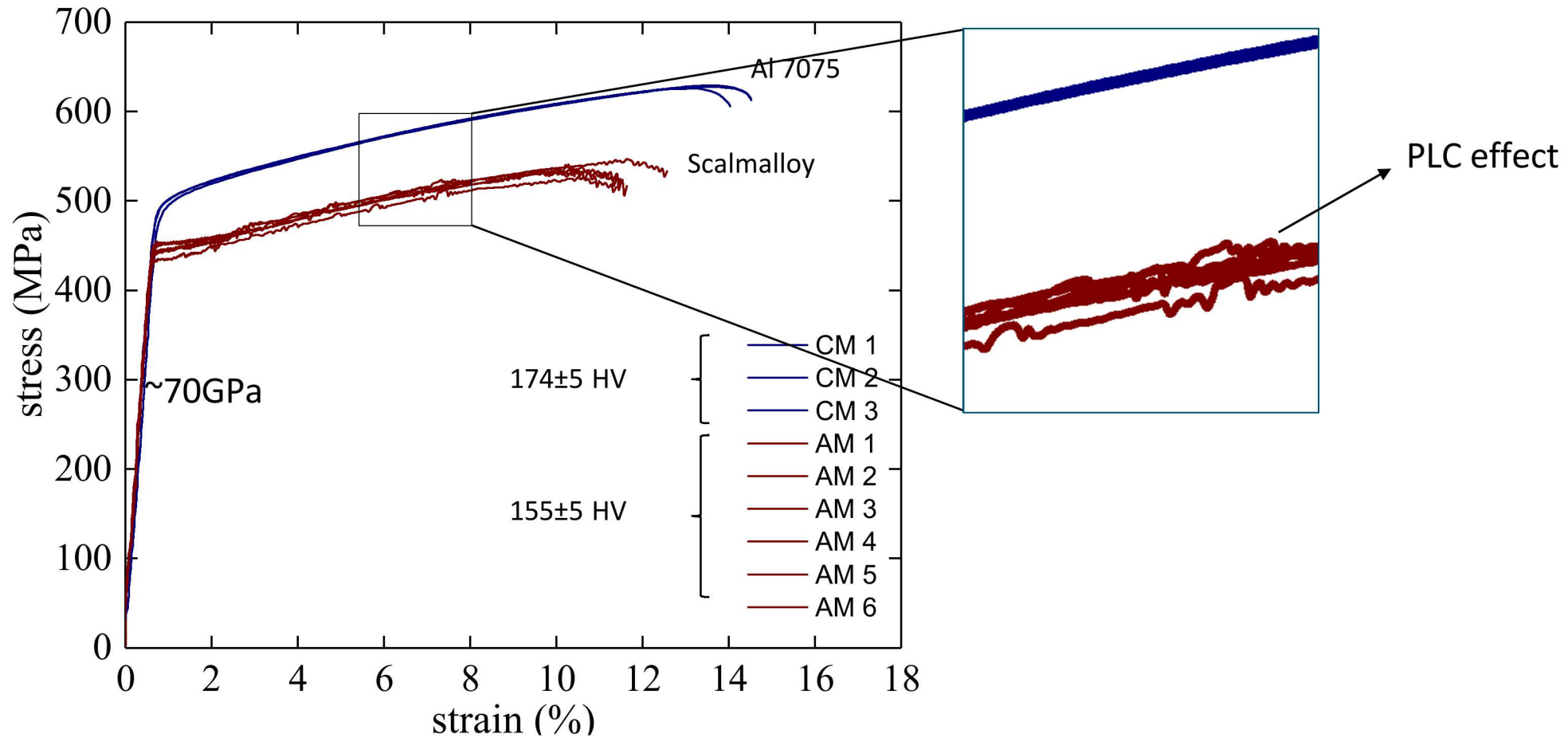
Experiments: Materials Characterization



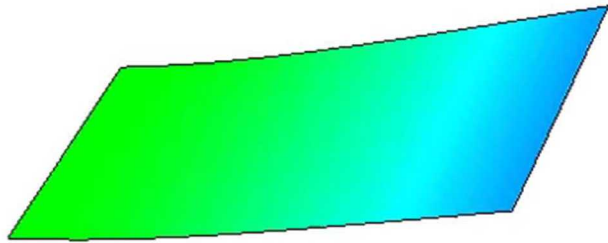
Macro-specimens
ASTM standard
Sub-sized



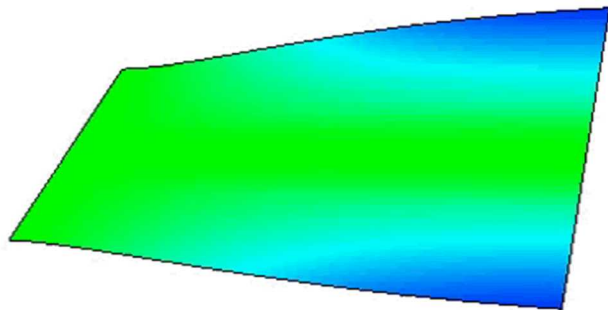
Experiments: Materials Characterization



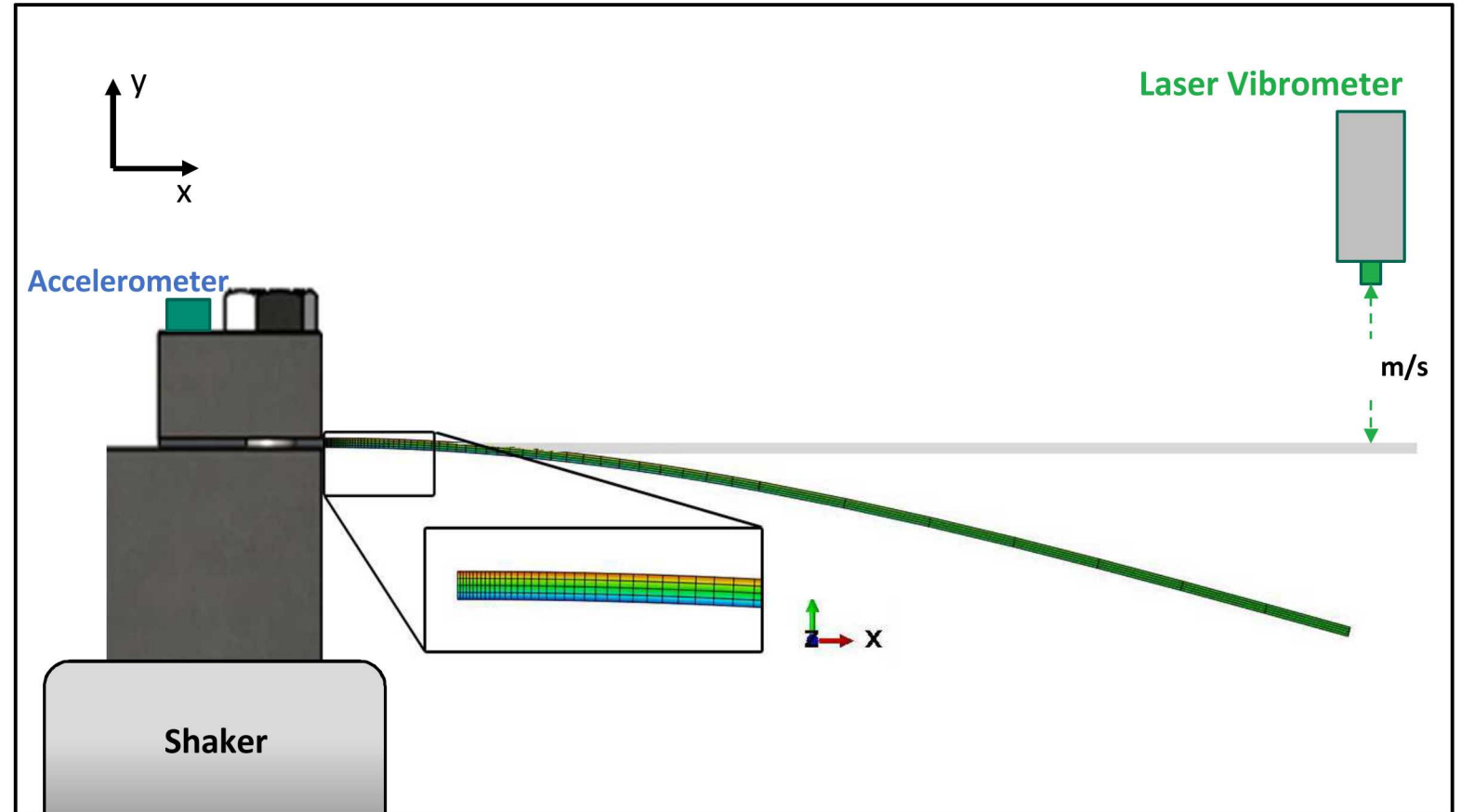
Experiments: Setup

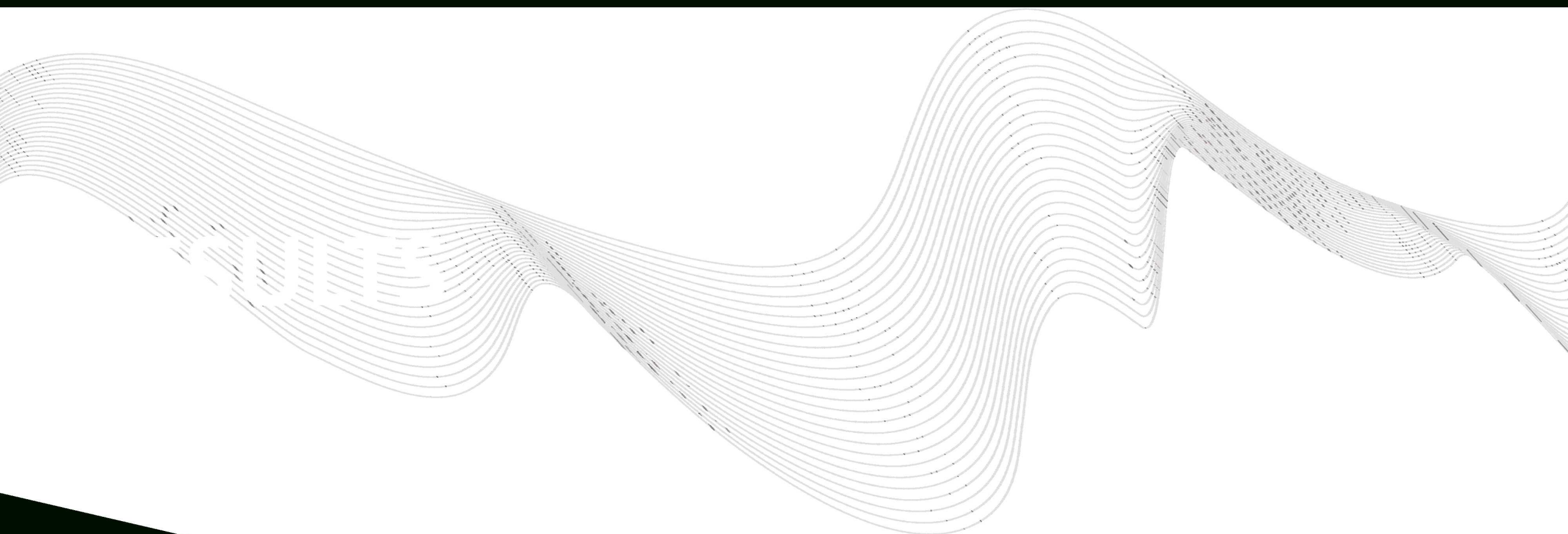


Mode I ω_1

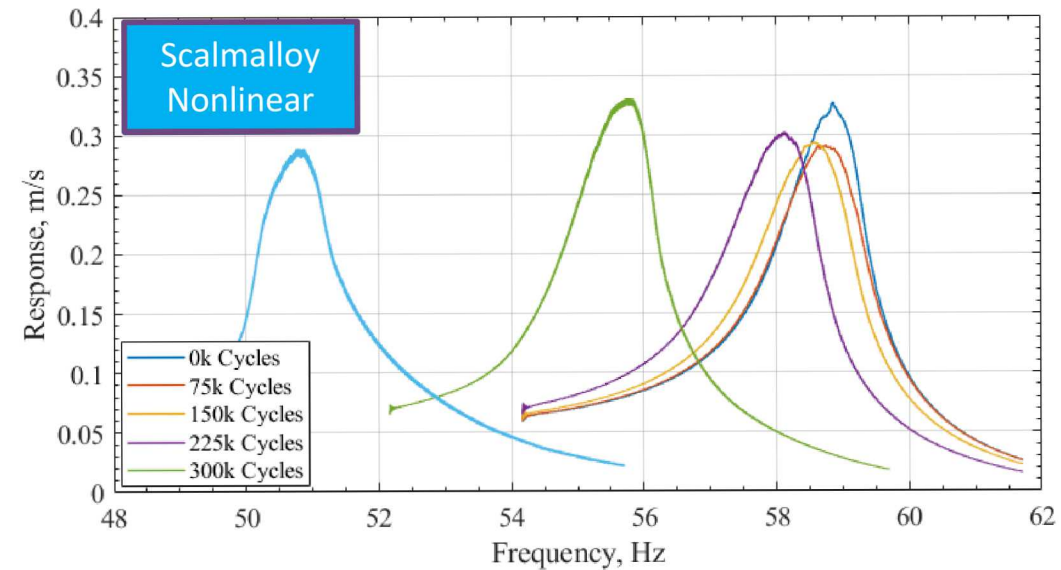
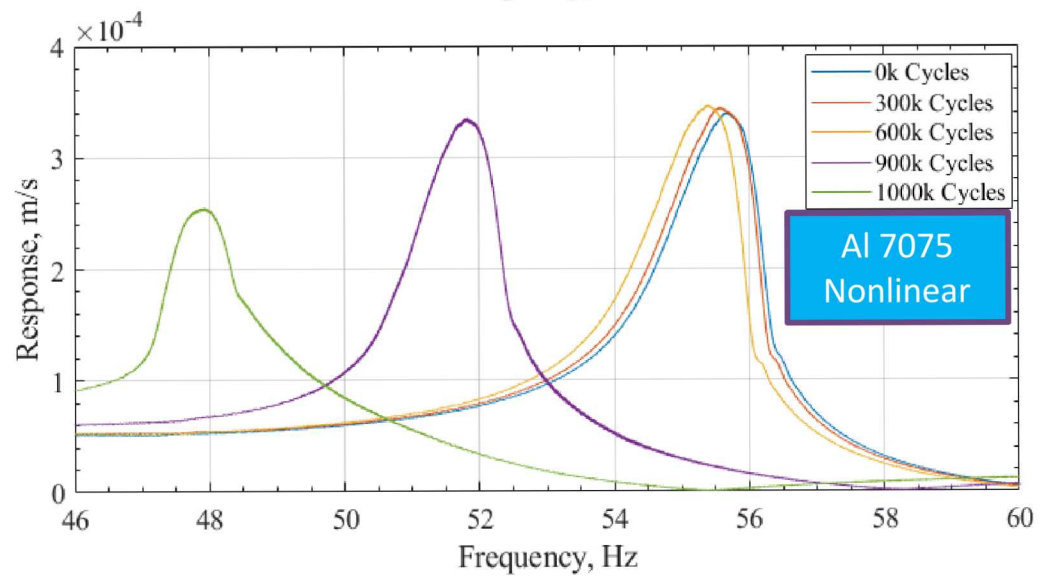
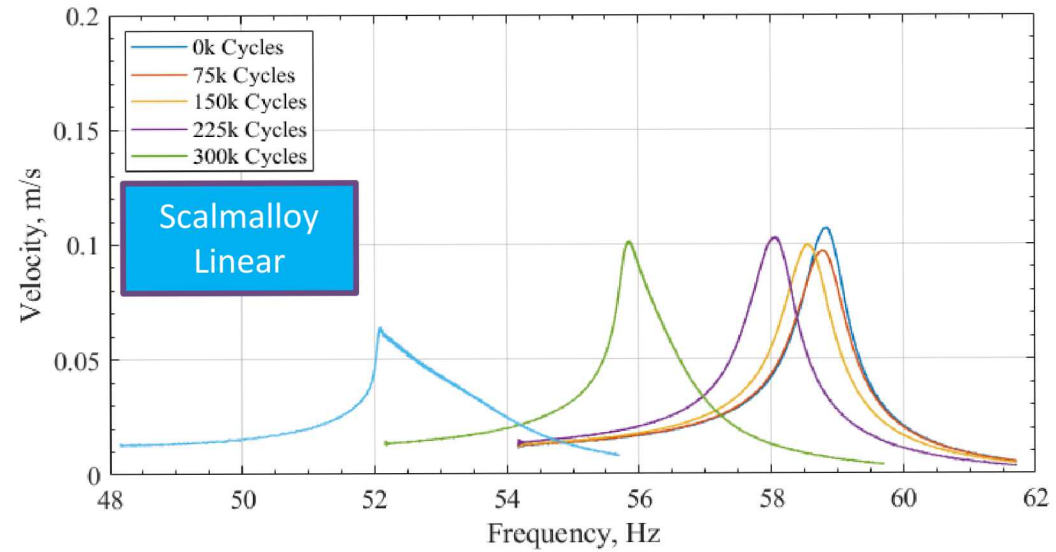
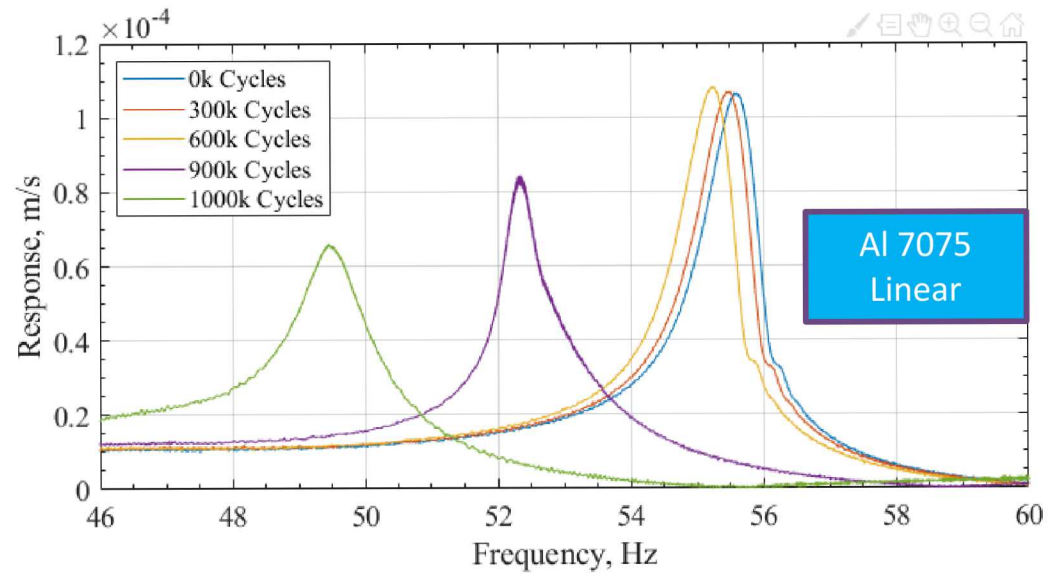


Mode II $5.0 \cdot \omega_1$

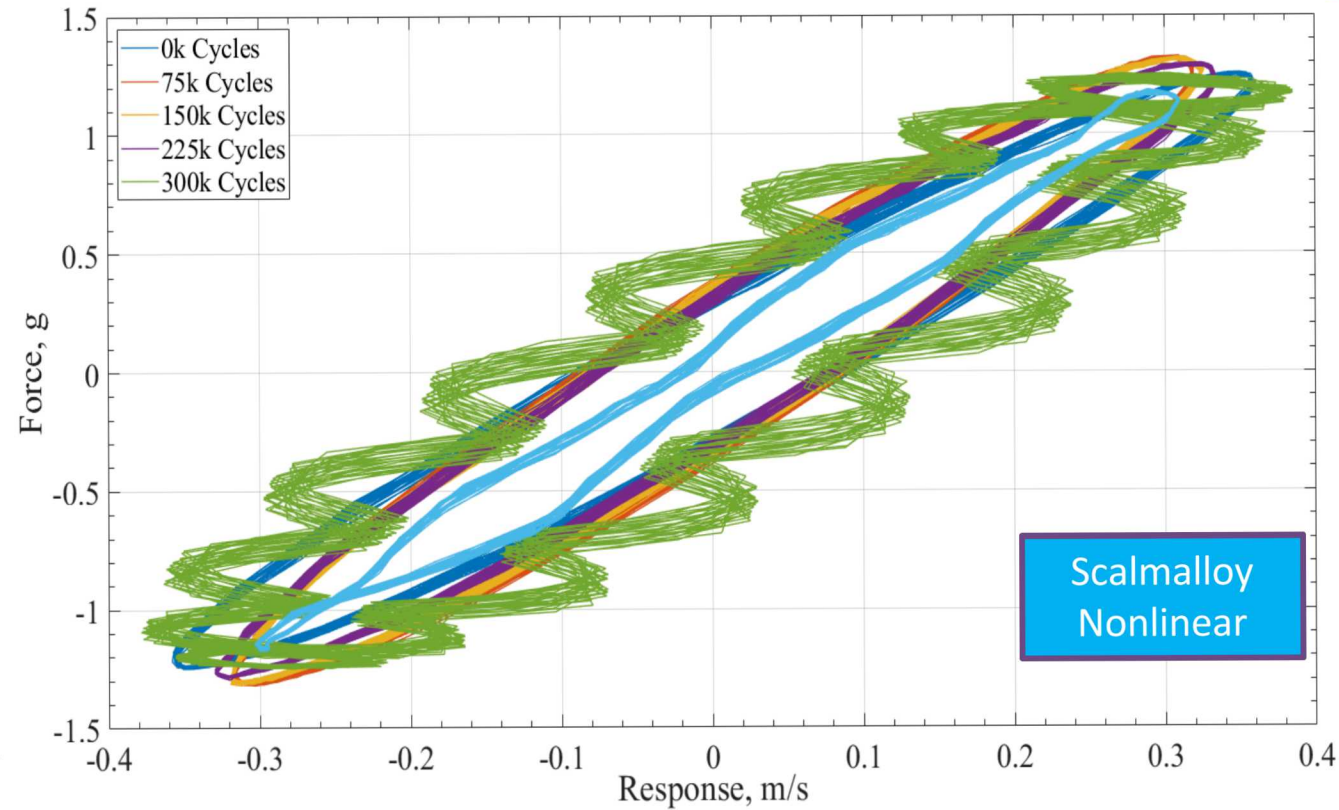
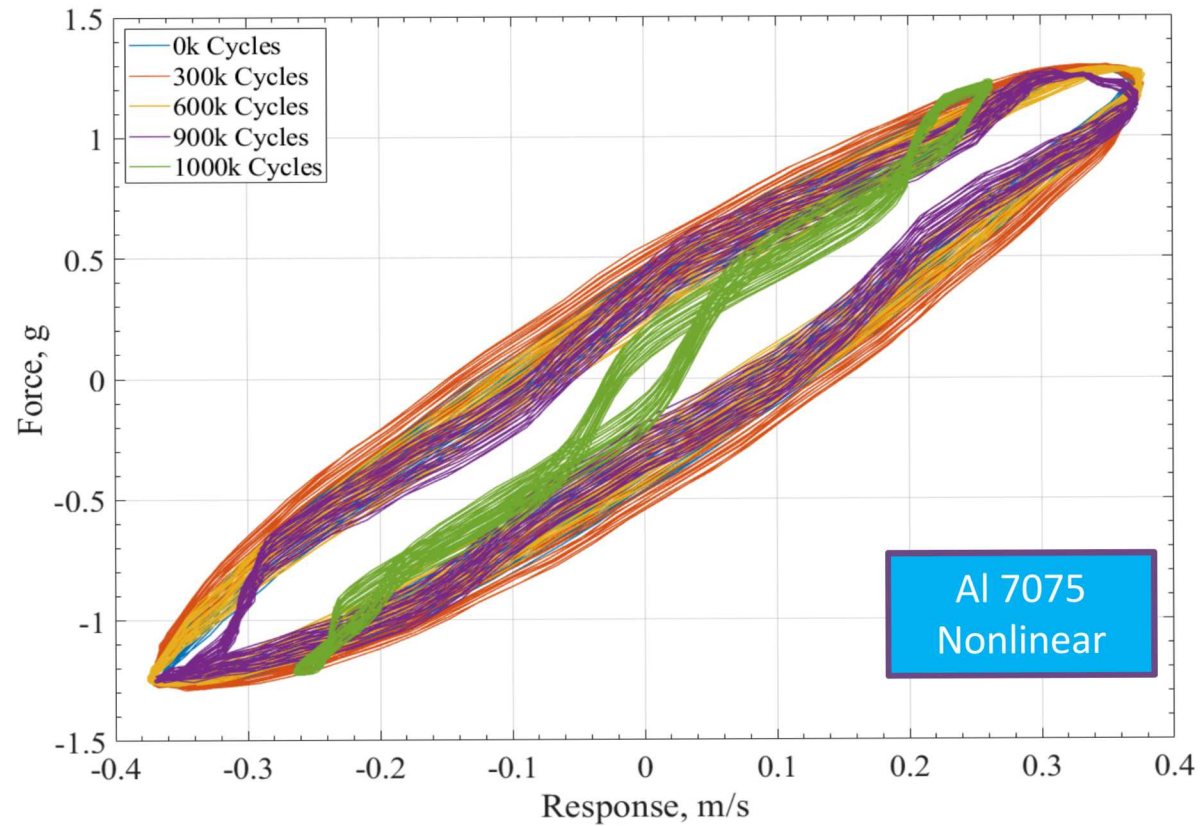




Results: Linear vs Nonlinear Dynamics



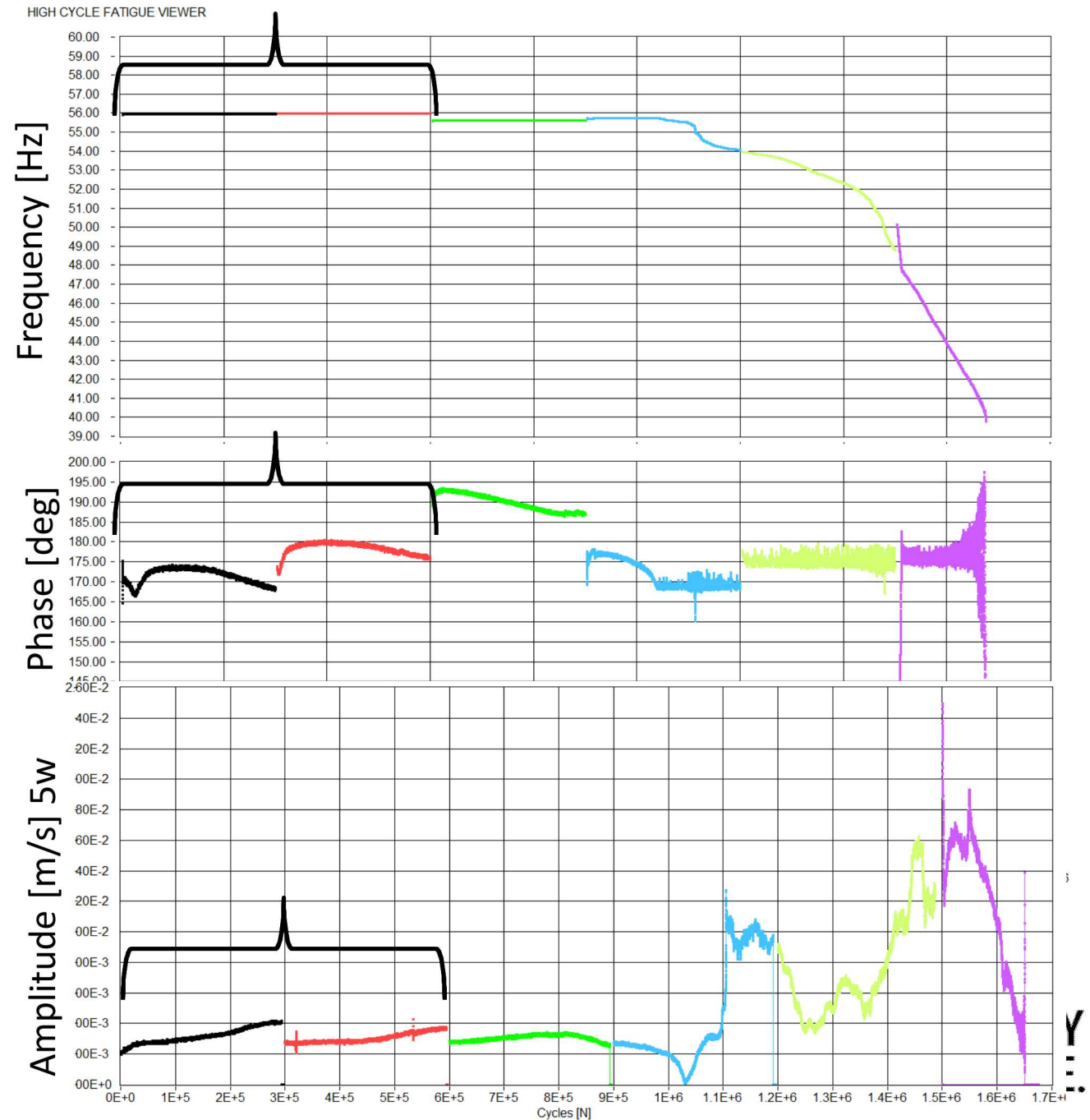
Results: Energy Dissipation



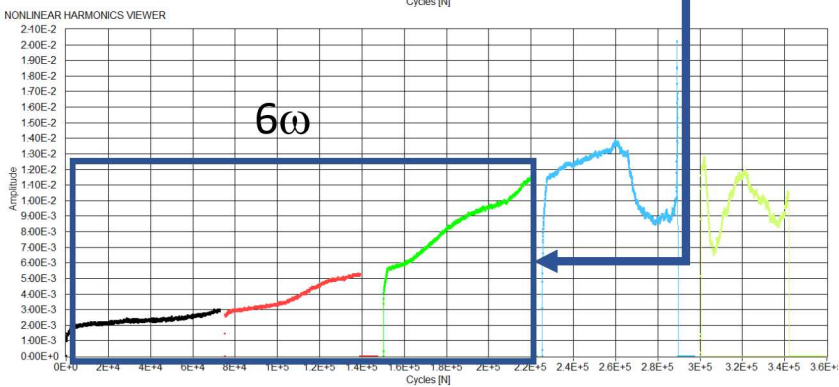
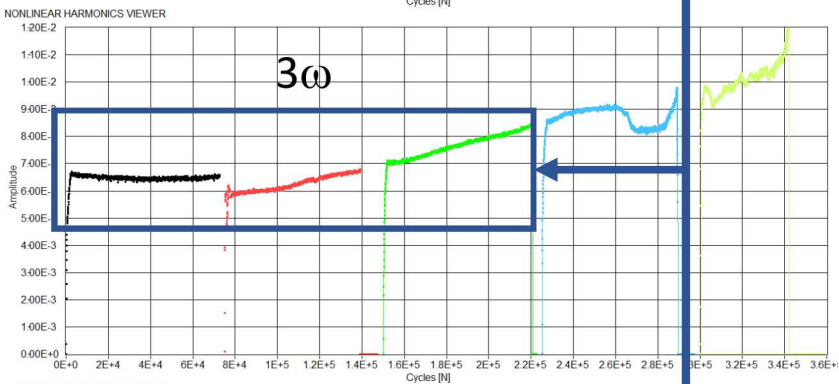
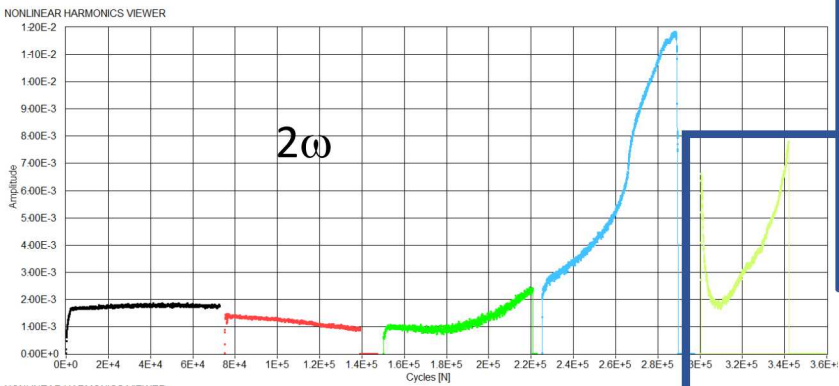
Results: Harmonics Al7075

high order harmonics show changes from the pristine conditions, but no resonance change

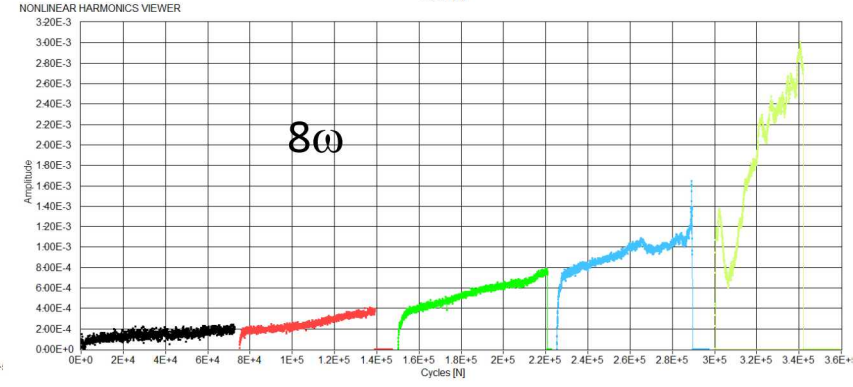
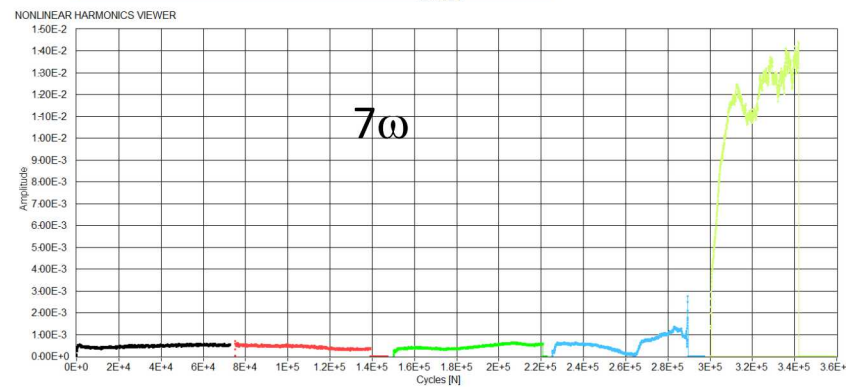
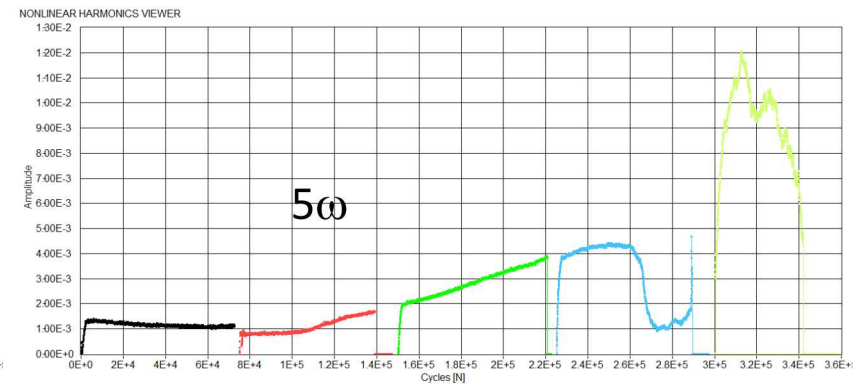
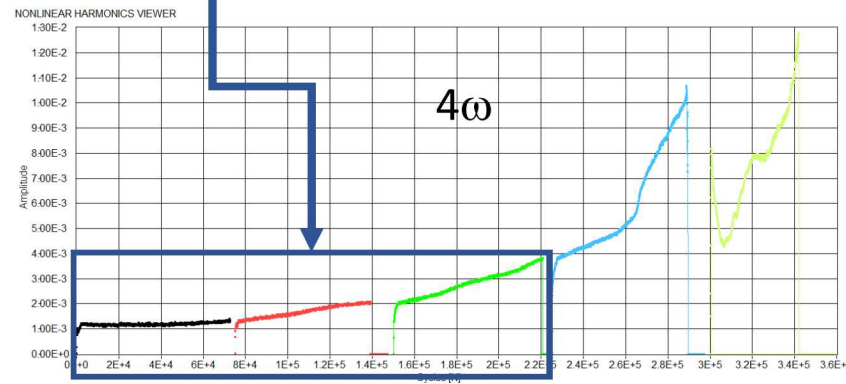
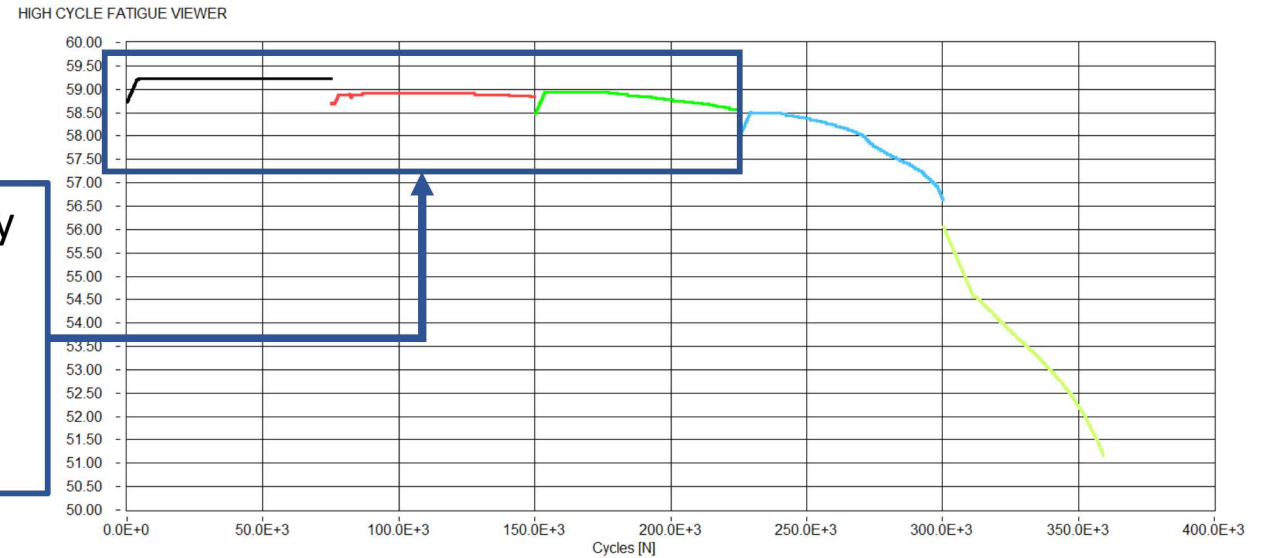
Super-harmonics can be used to track damage precursors



Scalmally: >75k cycles

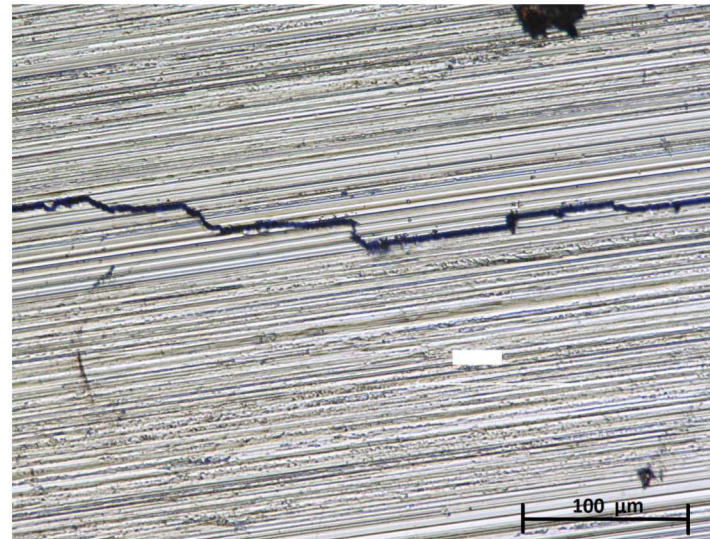
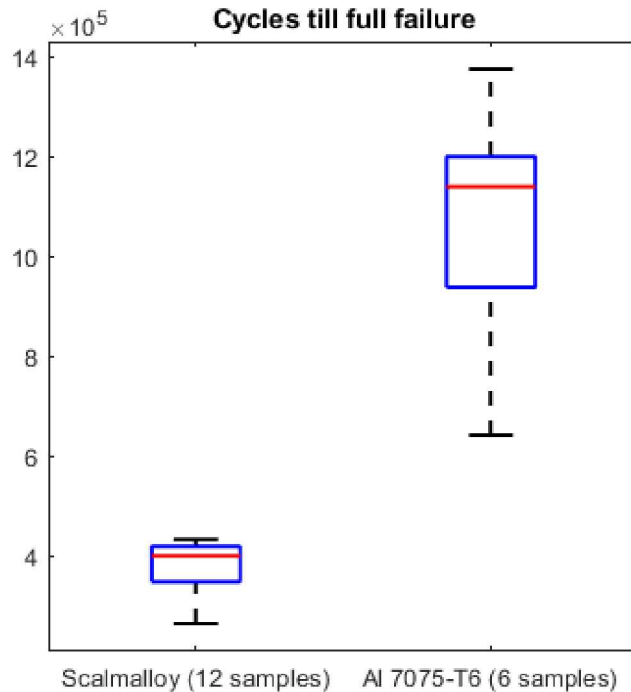


Very small frequency variation approx. 1.6% but larger variations in super harmonics

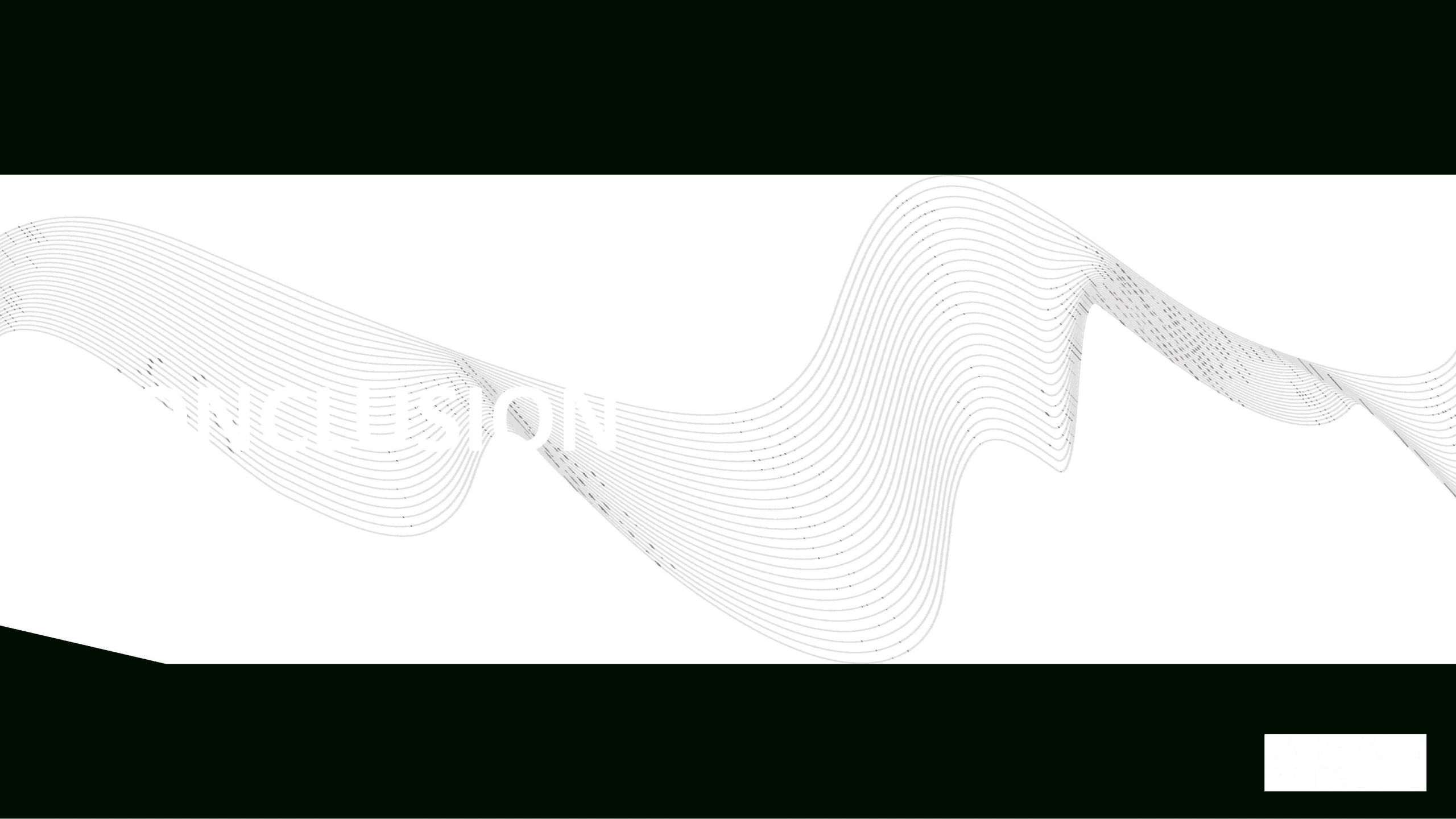


Results: Material Degradation

- Al 7075-T6: minor fatigue cracking around ~ 300.000 cycles
- Scalmalloy: beginning fatigue cracks around ~ 150.000 cycles
- Crack initiated at surface could be due to boundary conditions
- Machining pattern in Scalmalloy may influenced direction of crack growth



Scalmalloy after $\sim 350\text{k}$ cycles



Conclusions

Nonlinear parameters are sensitive to evolution of fatigue damage:

- Effective stiffness, high harmonics, phase
- Energy dissipation can be calculated

Al 7075 fatigue life is much higher than Scalmalloy, but:

- Scalmalloy results are more repeatable
- Nonlinear parameters can be more effective
- Prior understanding of the mechanics is required

Future Work:

- Relate parameters to materials micromechanics, mathematically
- Additional material characterization: AFM, nano-indentation, ...

Reference

- [1] Habtour, E. M., Cole, D. P., Kube, C. M., Henry, T. C., Haynes, R. A., Gardea, F., Sano, T., Tinga, T. (2019). "Structural state awareness through integration of global dynamic and local material behavior". *Journal of Intelligent Material Systems and Structures*.
- [2] Cole, D. P., Habtour, E. M., Sano, T., Fudger, S. J., Grendahl, S. M., & Dasgupta, A. (2017). "Local mechanical behavior of steel exposed to nonlinear harmonic oscillation". *Experimental Mechanics*.
- [4] Carrella, A., & Ewins, D. J. (2011). "Identifying and quantifying structural nonlinearities in engineering applications from measured frequency response functions". *Mechanical Systems and Signal Processing*
- [5] Haynes, R., Habtour, E., Henry, T. C., Cole, D. P., Weiss, V., Kontsos, A., & Wisner, B. (2019). "Damage Precursor Indicator for Aluminum 7075-T6 Based on Nonlinear Dynamics". *Nonlinear Dynamics*
- [6] Habtour, E., Cole, D. P., Stanton, S. C., Sridharan, R., & Dasgupta, A. (2016). Damage precursor detection for structures subjected to rotational base vibration. *International Journal of Non-Linear Mechanics*, 82, 49-58.
- [7] Habtour, E., Dragman, T., Masmeijer, T., Di Maio, D., Haynes, R., Homborg, A. M., & Tinga, T. (2018). Connecting nonlinearities: Damage precursors detection and control methodology. In *28th International Conference on Noise and Vibration Engineering (ISMA 2018)* (pp. 3597-3605). KU Leuven.

Acknowledgement

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