

# Deep Learning with Per-Voxel Uncertainty Quantification for Volumetric Segmentation of Battery Electrode Images

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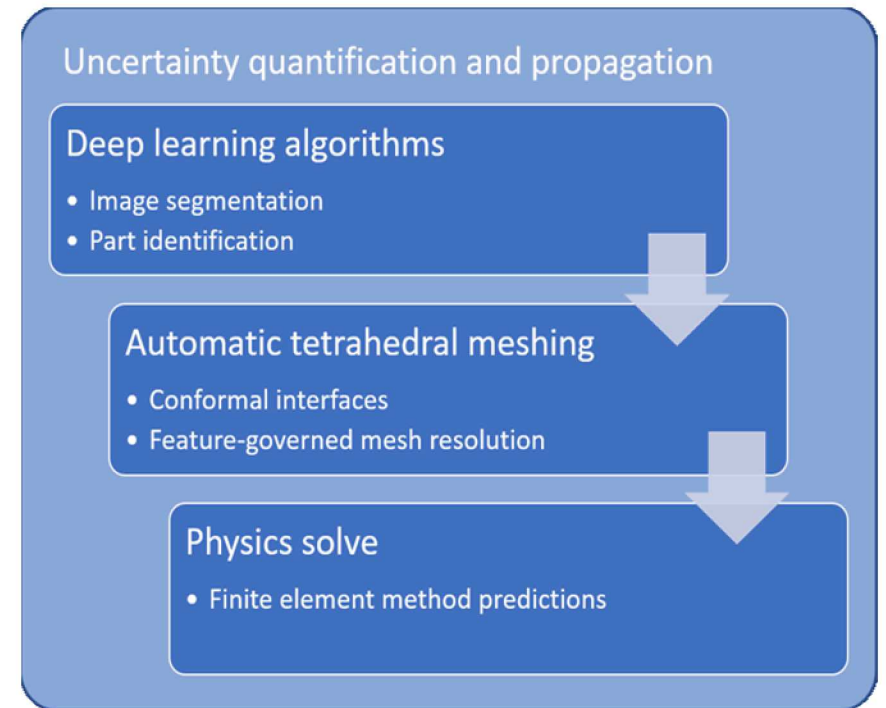
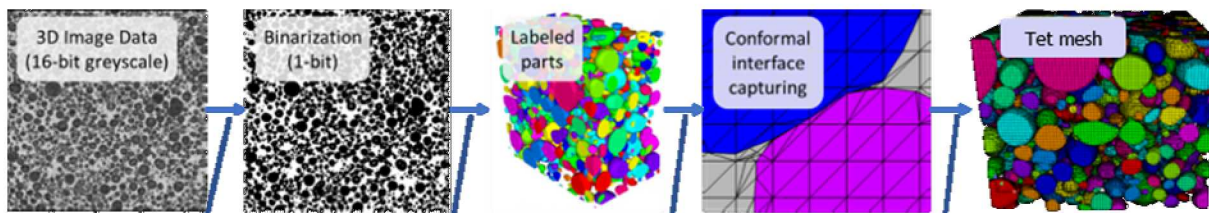
## Can we predict the behavior of as-built parts with error bars?

Hypothesis: We can develop an automated and credible image-to-mesh technology that can demonstrate the physics impact of per-unit variability on material, component, or system performance

Objective: We seek to develop a methodology for **automatically, efficiently, and reproducibly** creating **conformal** finite element meshes from **3D tomography** with **quantified uncertainty**.

Research thrusts – primary science questions:

1. Automatic CT segmentation via Machine Learning (ML)
2. Automatic conformal tetrahedral mesh creation (ATM)
3. Uncertainty quantification and propagation (UQ)





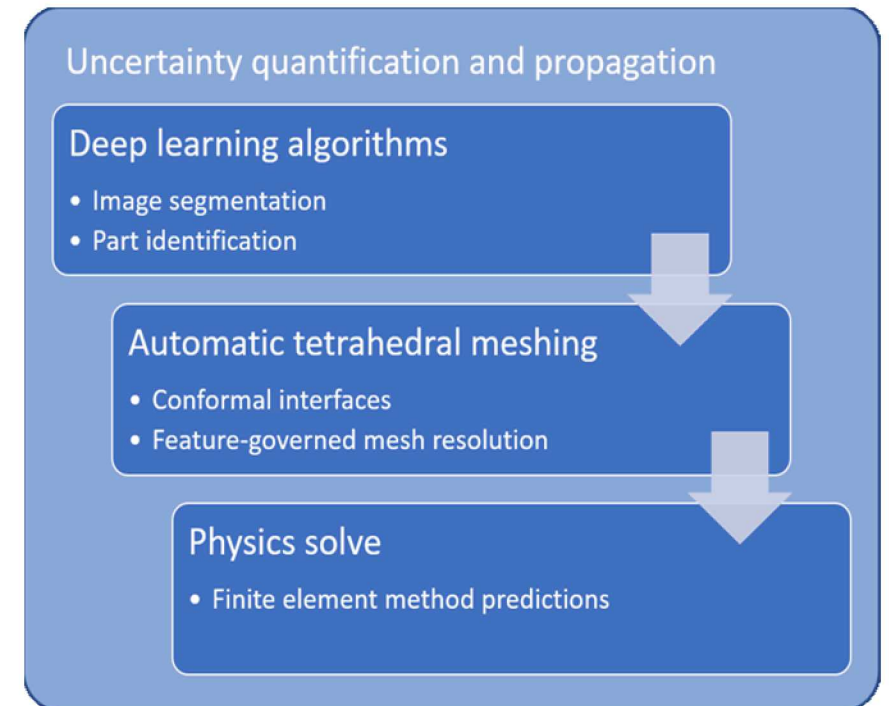
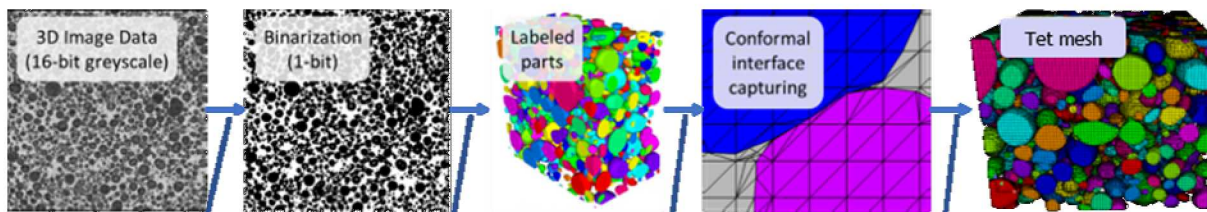
## Can we predict the behavior of as-built parts with error bars?

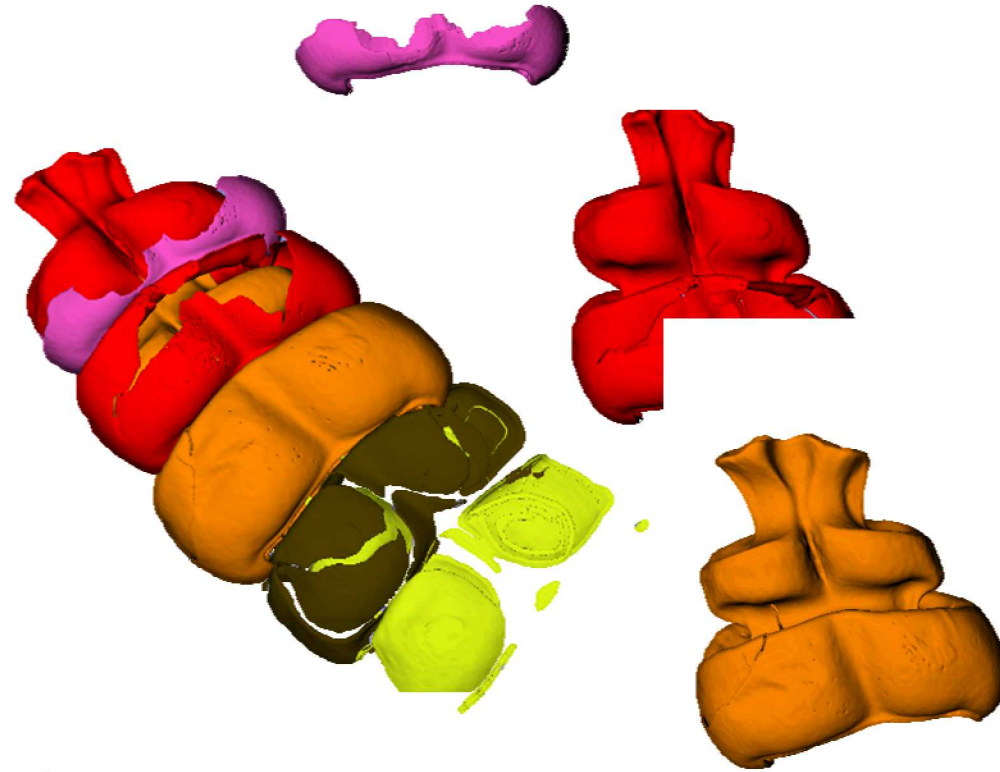
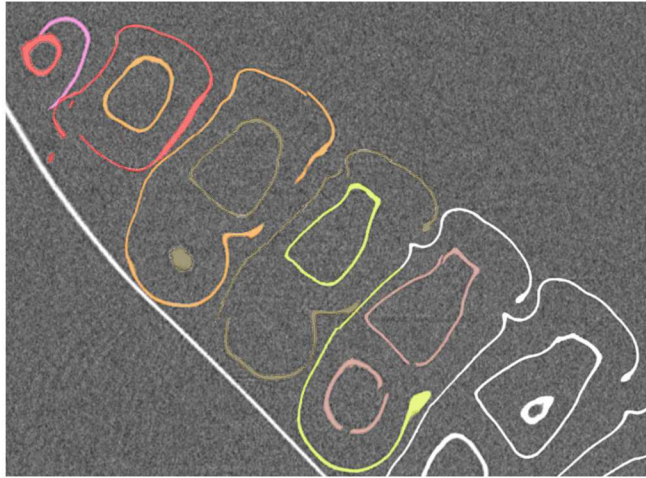
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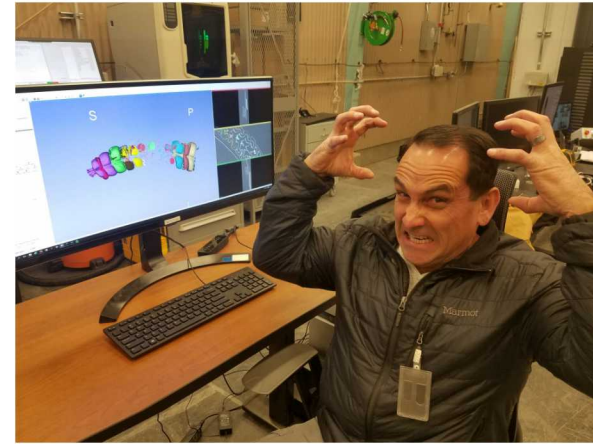
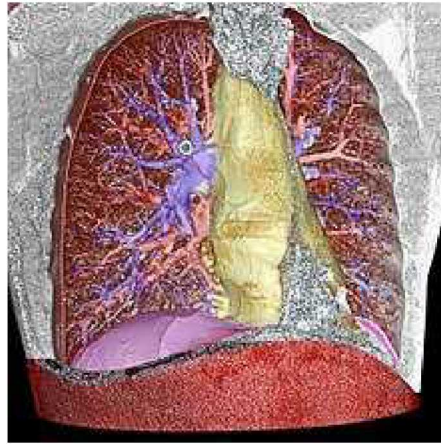
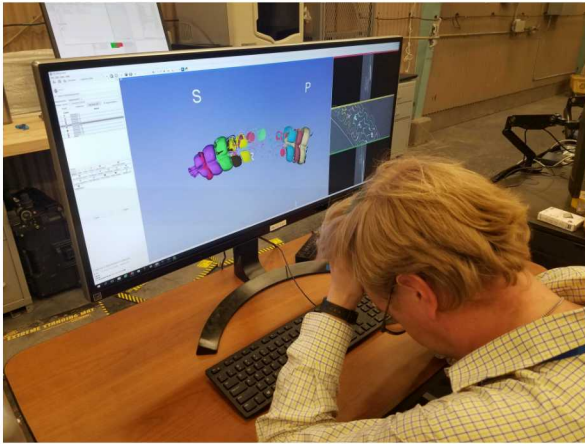


Using ML to save time and effort while improving accuracy

# CT SEGMENTATION

# CT Segmentation is hard for humans

CT scans must be labeled by component for simulations



[https://en.wikipedia.org/wiki/Image\\_segmentation](https://en.wikipedia.org/wiki/Image_segmentation)

Labeling by hand does not scale

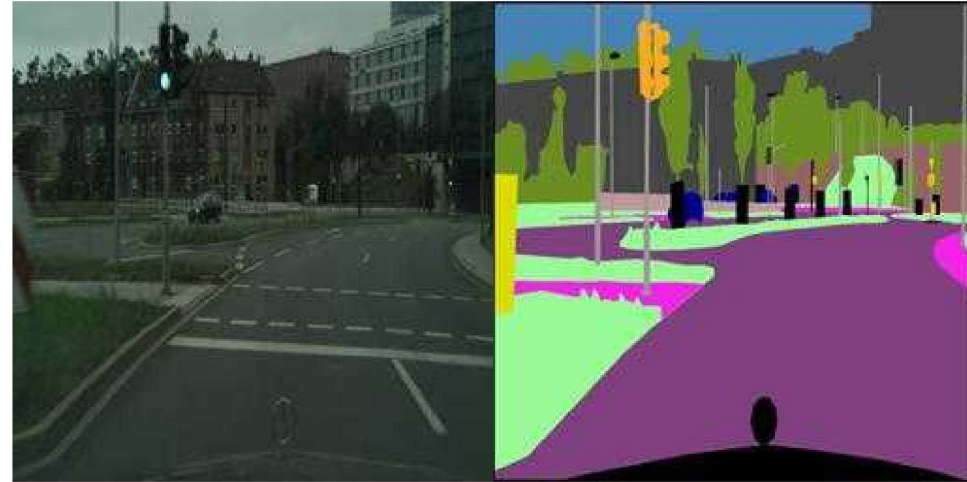
Deep Learning algorithms

- Each voxel must be labeled by material
- Find any defects/anomalies
- Pass this to a usable form for numerical simulations

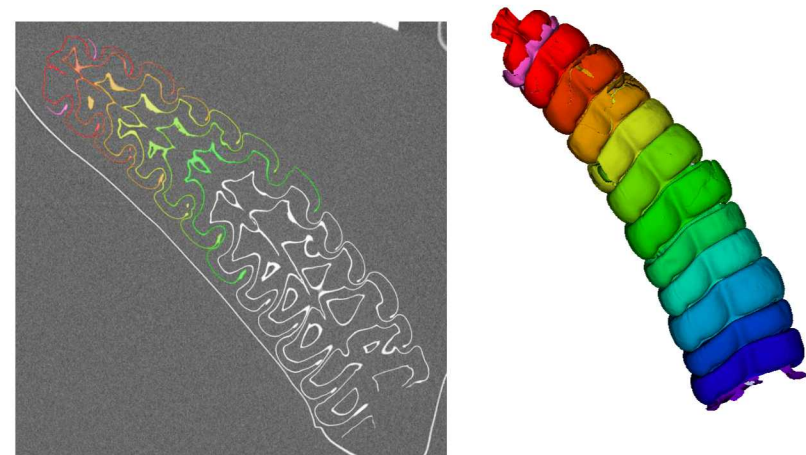


# Segmentation is a classic computer vision problem

- Image segmentation is well studied
  - Small files
  - Large training sets
- Volumetric segmentation is different
  - Big data
  - Class imbalance (lots of background)
  - Small training sets with “bad” human labels
  - Humans can’t label billions of voxels
- Medical researchers are leading this work toward Deep Learning solutions



<https://www.cityscapes-dataset.com/>  
Cityscape (~1e5 pixels)



Rattlesnake Tail (~1e9 voxels)

# Automated Segmentation presents challenges

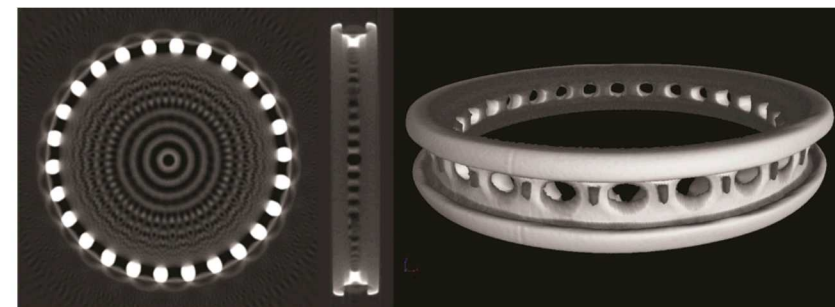
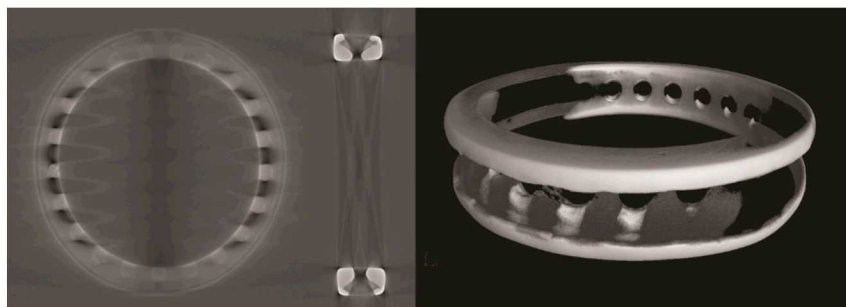
- CT scans are large
  - Medical literature: 128x128x64
  - Ours: ~1000x larger
  - Soon: ~10000x larger
- Class Imbalance
  - Empty space often dominates the scan
- Artifacts and noise
  - Difficult to separate materials of similar density
  - Shadow effects



Gold rings



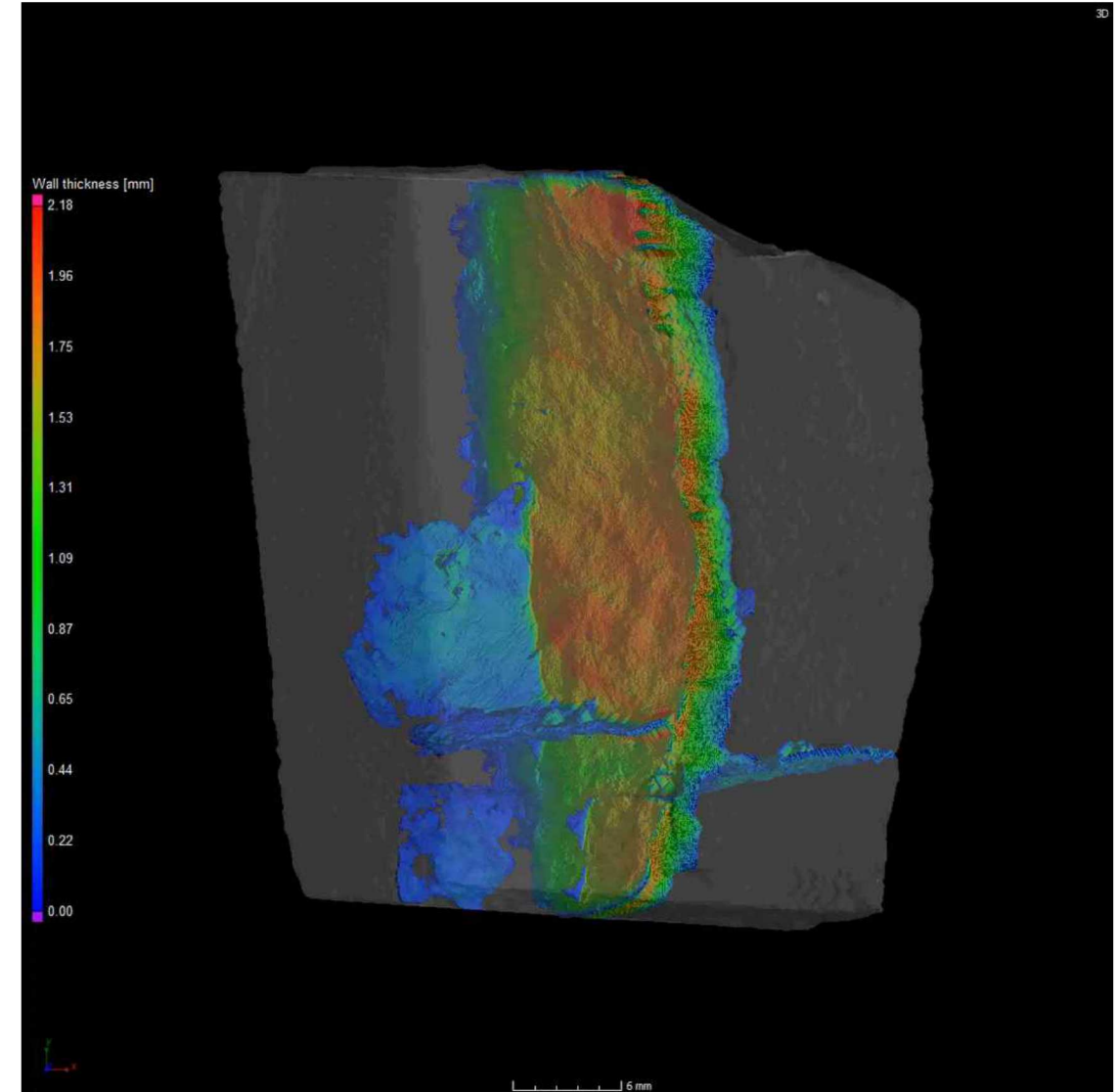
Series of X-rays of rings



Reconstructed volumetric images of rings via computed tomography

# Mitigating Challenges

- CT scans are large
  - Used 240x240x240 chunks of the volume
  - Optimized our model for GPU memory usage
- Class Imbalance
  - Adjusted loss function that guides training
- Artifacts and noise
  - Selected Convolutional Neural Network (CNN) architecture with strength in shape recognition



Rock with segmented opal veins



# 9 Deep learning is big data and large networks

*“Deep learning is the first class of algorithms that is scalable... performance just keeps getting better as you feed them more data”*

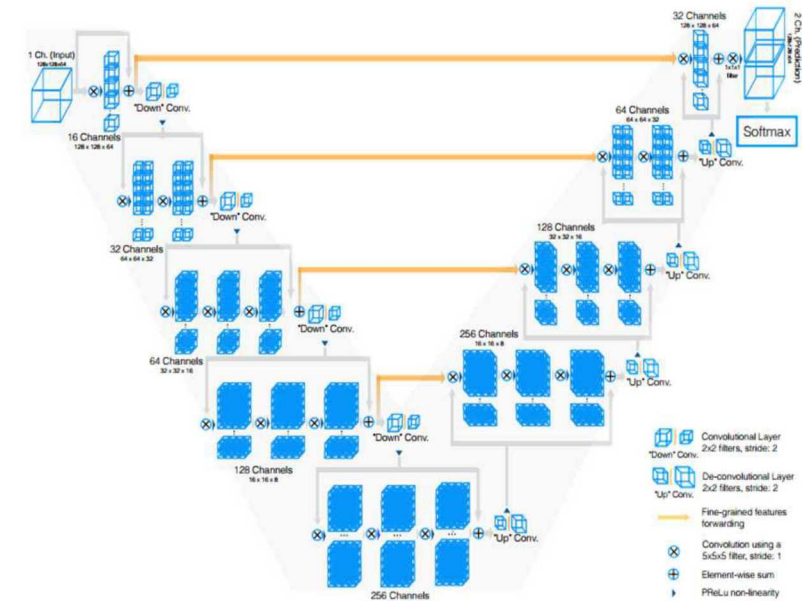
- U-net, a big advance in biomedical segmentation

- Olaf Ronneberger, Philipp Fischer, Thomas Brox, “U-Net: Convolutional Networks for Biomedical Image Segmentation”, in Medical Image Computing and Computer-Assisted Intervention (MICCAI), Springer, LNCS, Vol.9351: 234--241, 2015

- V-net follows as a natural extension

- F. Milletari, N. Navab, and S. A. Ahmadi, “V-net: Fully convolutional neural networks for volumetric medical image segmentation,” in 2016 Fourth International Conference on 3D Vision (3DV), Oct 2016, pp.565–571

Andrew Ng, Founder of Google Brain

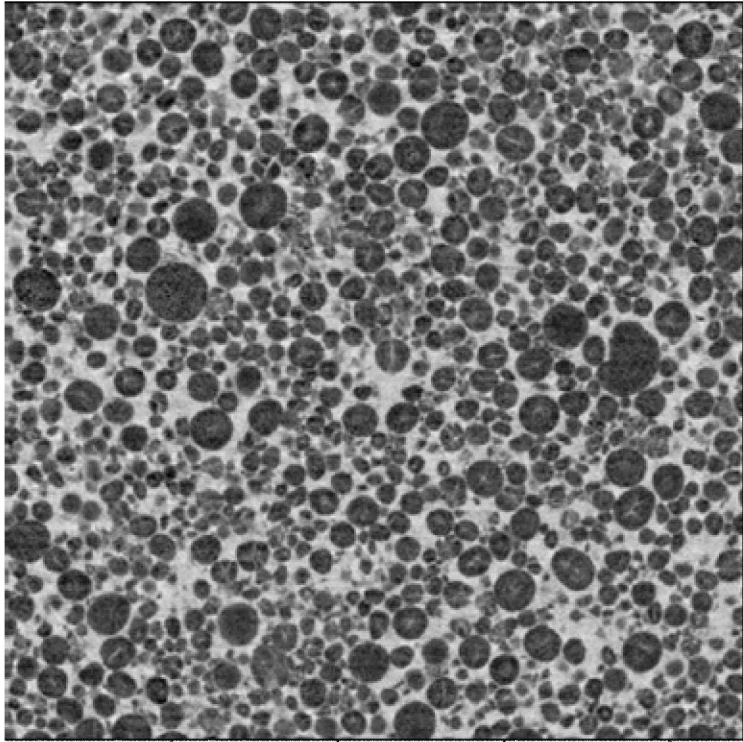


V-Net architecture for segmenting volumetric data (2016)

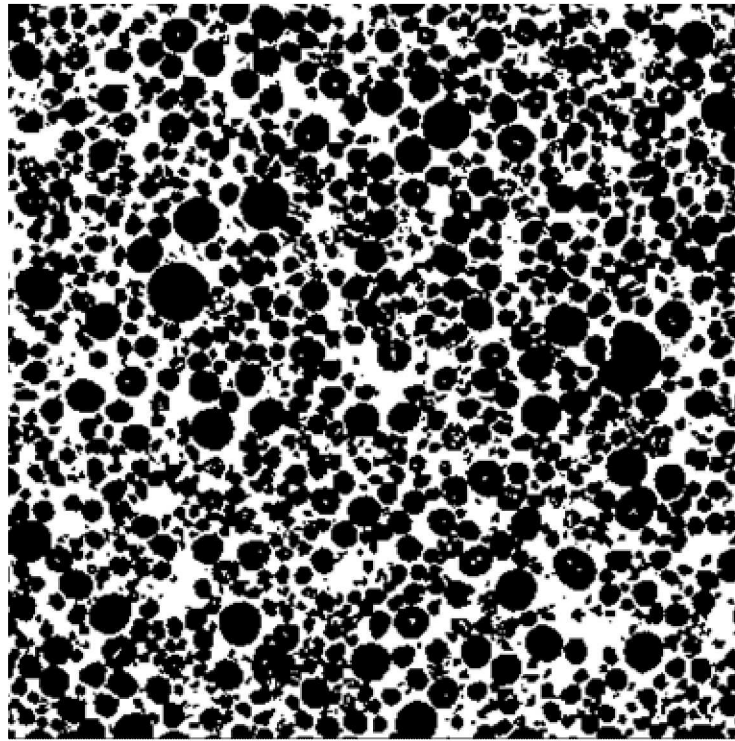
**We started with a V-Net and made improvements as necessary**

# Deep learning model must learn to identify battery electrodes after training on human labeled examples

Slice of 3D Image



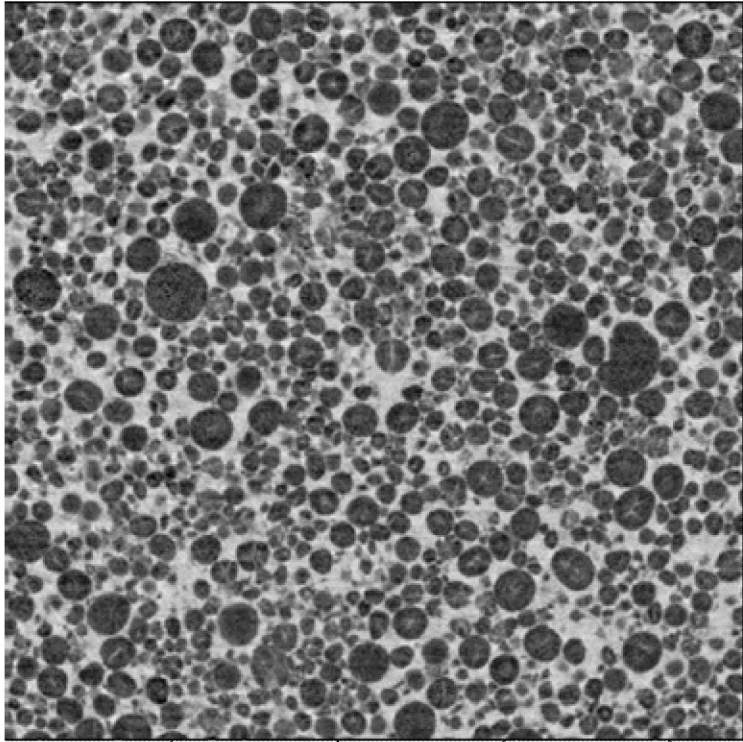
Human label



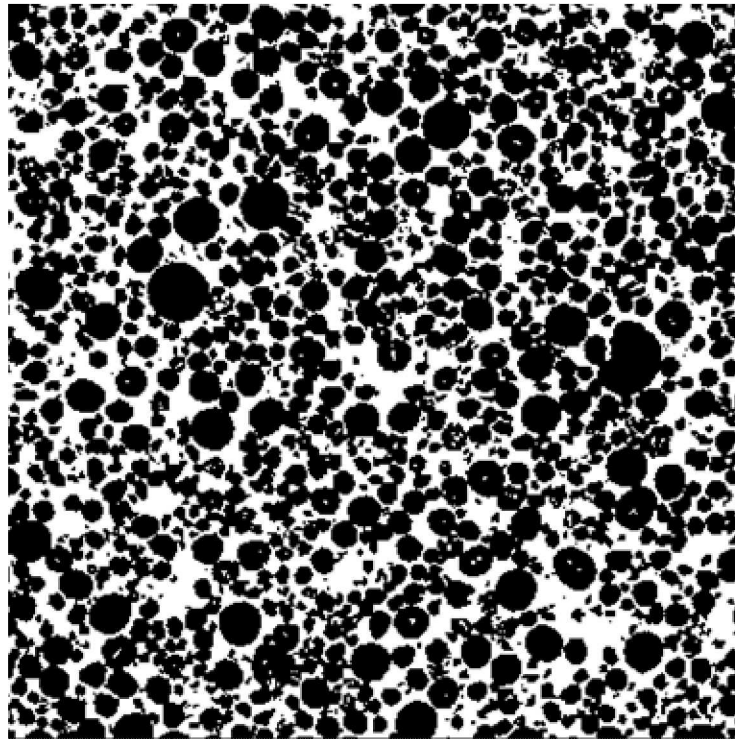


# Volumetric battery segmentation achieves high accuracy compared to human labels

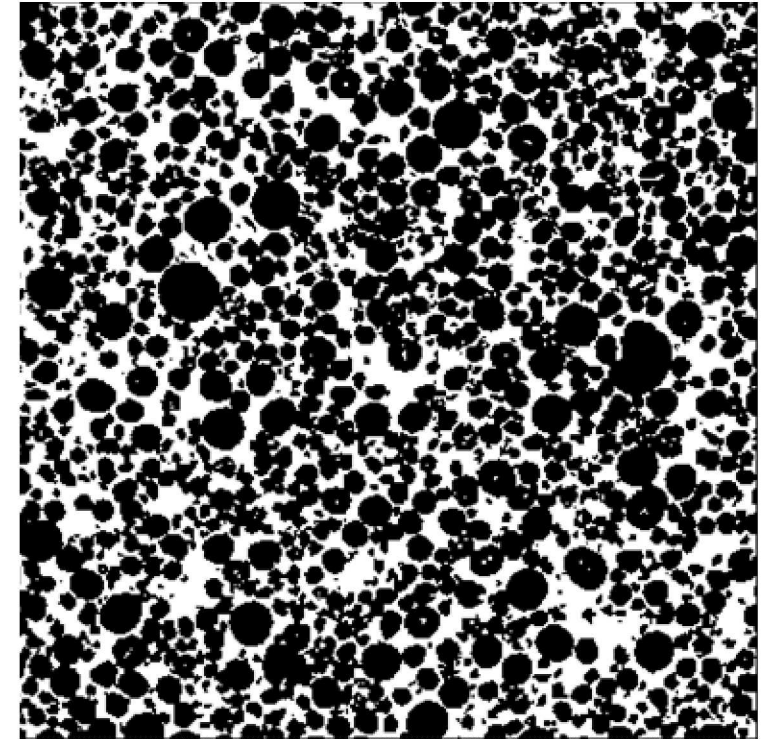
Slice of 3D Image



Human label



ML prediction



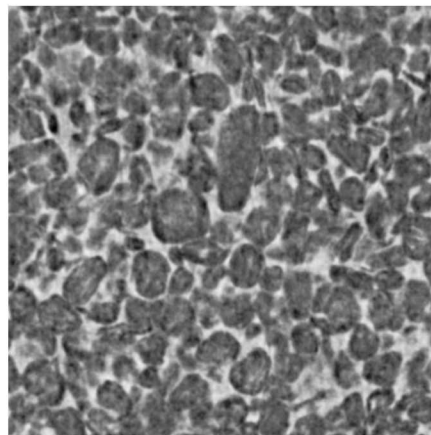
Averaged 99.7% accuracy over held out test set



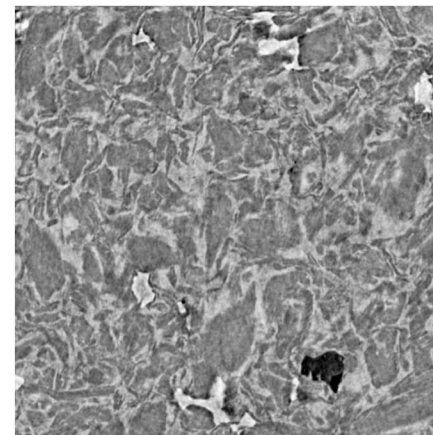
# Extending segmentation model to different battery types seems challenging

DOMAIN NAME	ACCURACY
E35	0.984
Tesla	0.973
Litarion	0.966
25R6	0.955
Electrode_I_1	0.948
Electrode_III_1	0.945
GCA400	0.928
Electrode_IV_1	0.917
Electrode_II_2	0.902
GCA2000	0.900
Electrode_I_2	0.892
Electrode_III_2	0.773
Electrode_IV_3	0.748
Electrode_IV_2	0.745
Electrode_II_3	0.699
Electrode_III_3	0.668
Mean	0.8714375

TRAINING SET

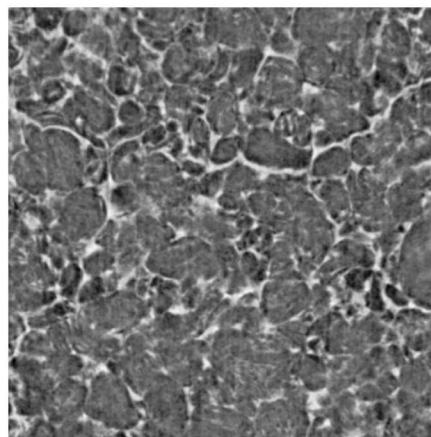


Litarion

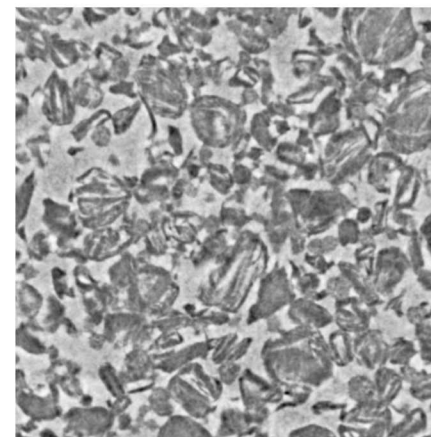


Electrode IV\_1

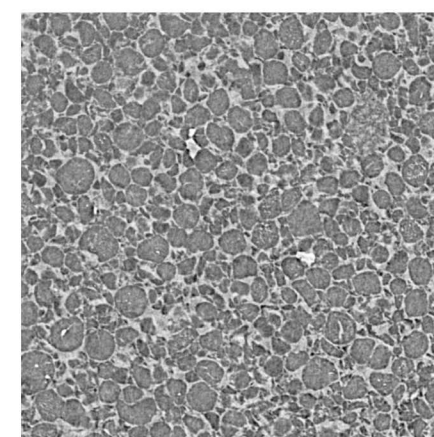
TEST SET



E35



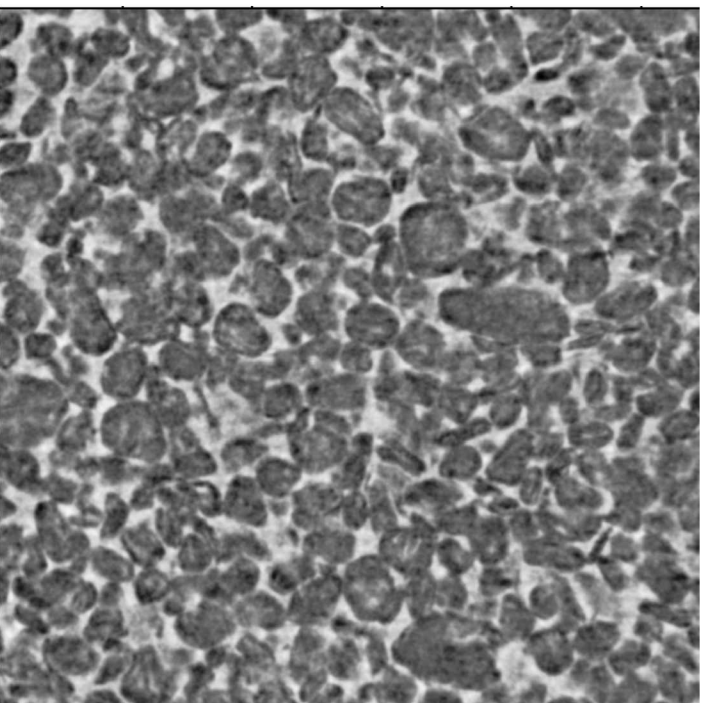
GCA400



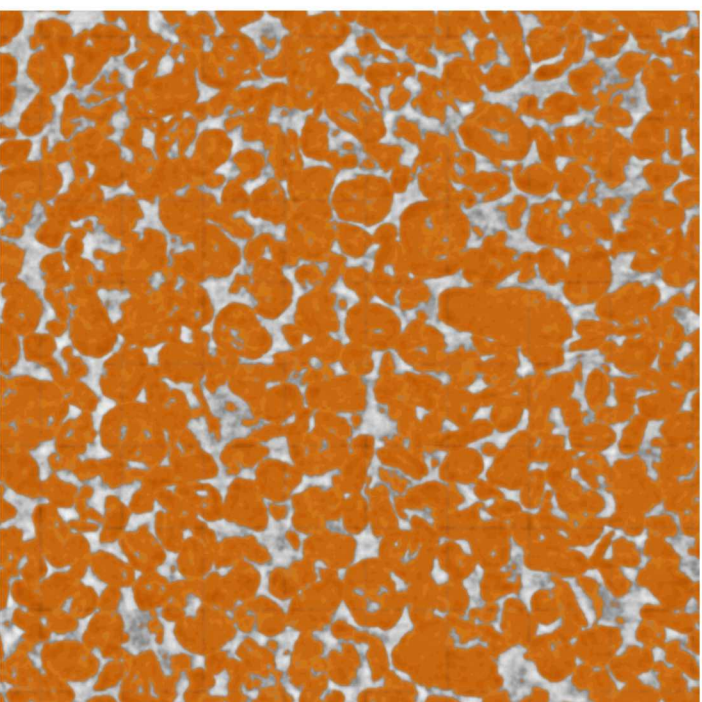
Electrode II\_3

# Inference results in training domain are as expected

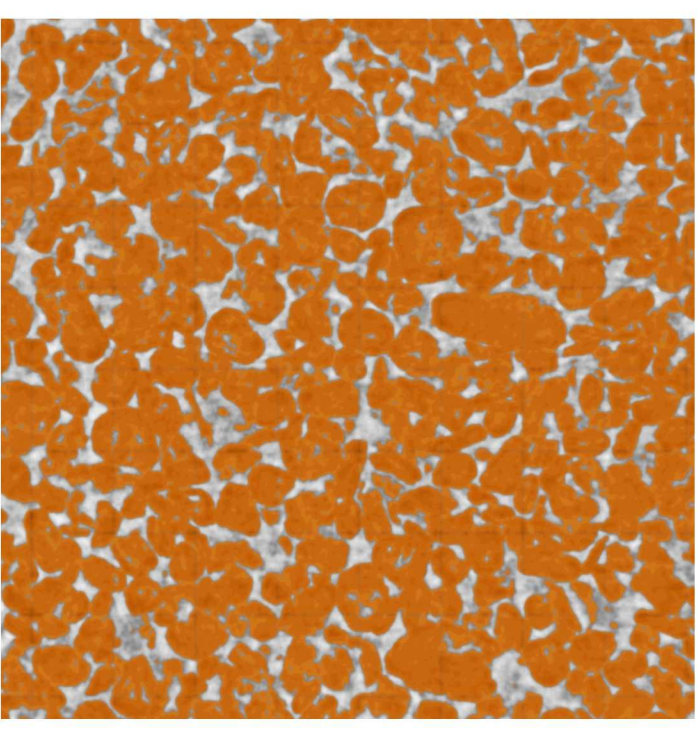
Litarion CT scan slice



Human label



ML prediction

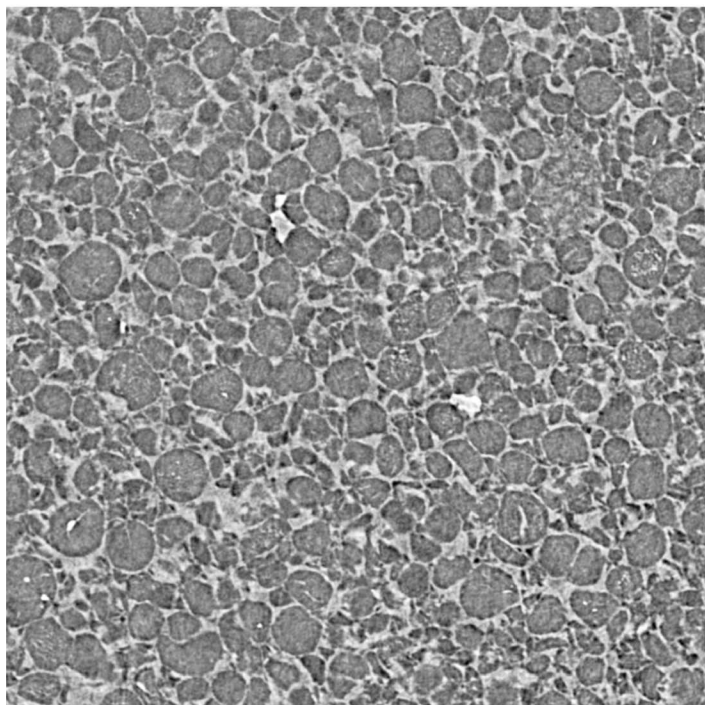


ML segmentation is 96.6% accurate to the human label

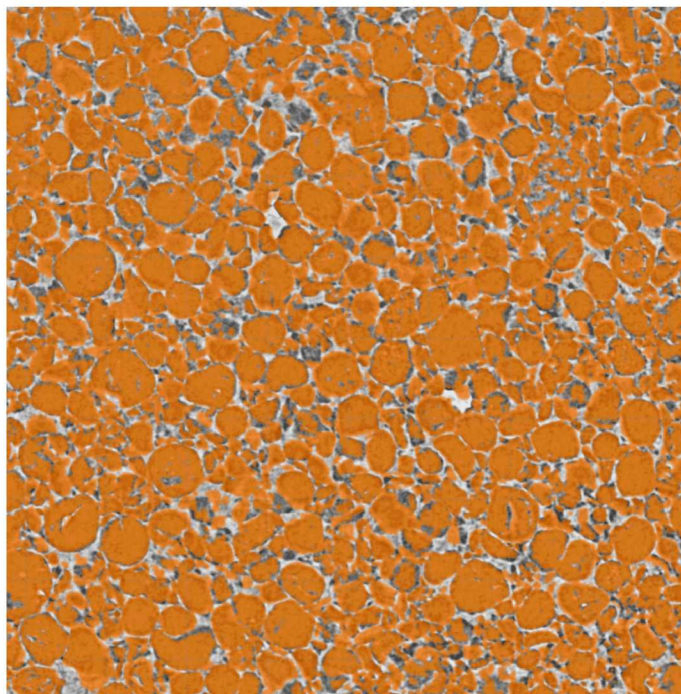


# Inference results outside the training domain are qualitatively better than accuracy measurements indicate

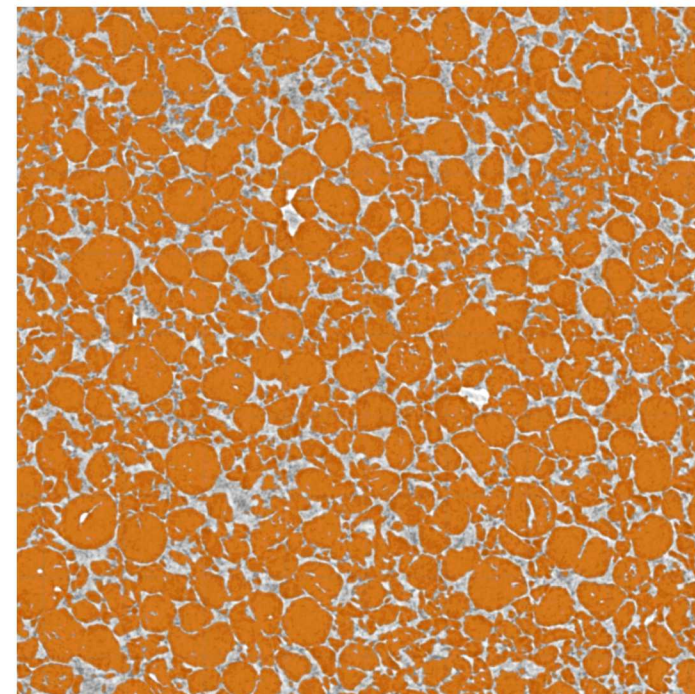
Electrode II\_3 CT scan slice



Human label



ML prediction



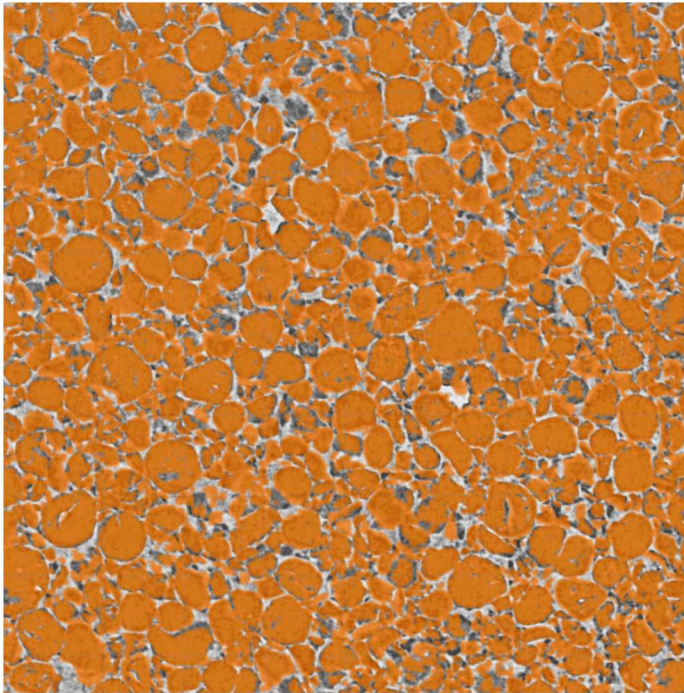
ML segmentation is 69.9% accurate to the human label...but looks qualitatively better



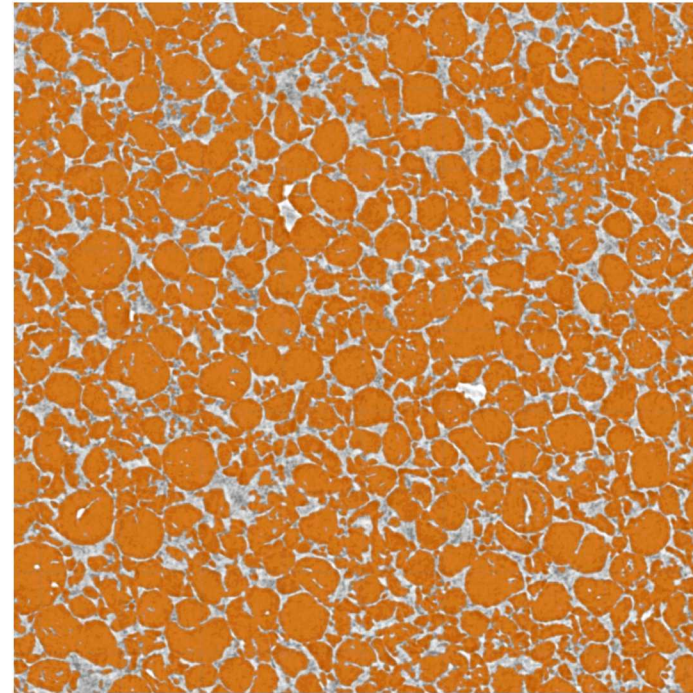
# Measuring binary segmentation quality in the absence of precise labels

VIABILITY SCORE  $\stackrel{\text{def}}{=} \text{mean}(V_1) - \text{mean}(V_0)$

where  $V_1 = \{v_k | l_k = 1\}$ ,  $V_0 = \{v_k | l_k = 0\}$ ,  
 $v_k$  is the intensity of voxel  $k$  with label  $l_k$



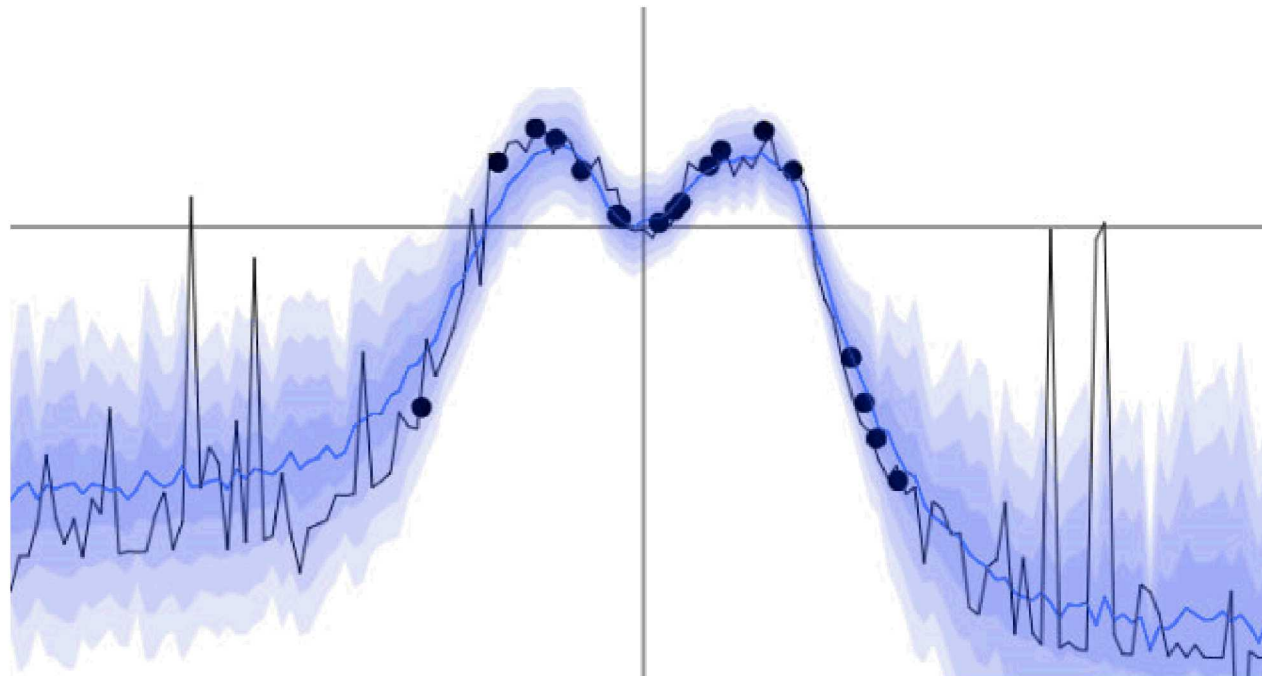
Human label



ML prediction

Robust ML model is capable of producing segmentations that are qualitatively better than human labels, even outside of the training domain

DOMAIN NAME	ACCURACY	HUMAN LABEL VIABILITY SCORE	ML LABEL VIABILITY SCORE
E35	0.984	<b>1.966</b>	1.945
Tesla	0.973	<b>2.383</b>	2.381
Litarion	0.966	2.105	<b>2.169</b>
25R6	0.955	2.363	<b>2.388</b>
Electrode_I_1	0.948	1.612	<b>1.613</b>
Electrode_III_1	0.945	1.676	<b>1.689</b>
GCA400	0.928	1.852	<b>1.876</b>
Electrode_IV_1	0.917	1.473	<b>1.554</b>
Electrode_II_2	0.902	1.508	<b>1.620</b>
GCA2000	0.900	1.894	<b>1.933</b>
Electrode_I_2	0.892	1.490	<b>1.573</b>
Electrode_III_2	0.773	1.001	<b>1.639</b>
Electrode_IV_3	0.748	0.868	<b>1.536</b>
Electrode_IV_2	0.745	0.782	<b>1.546</b>
Electrode_II_3	0.699	0.500	<b>1.685</b>
Electrode_III_3	0.668	0.475	<b>1.635</b>
Mean	0.8714375	1.497	<b>1.799</b>

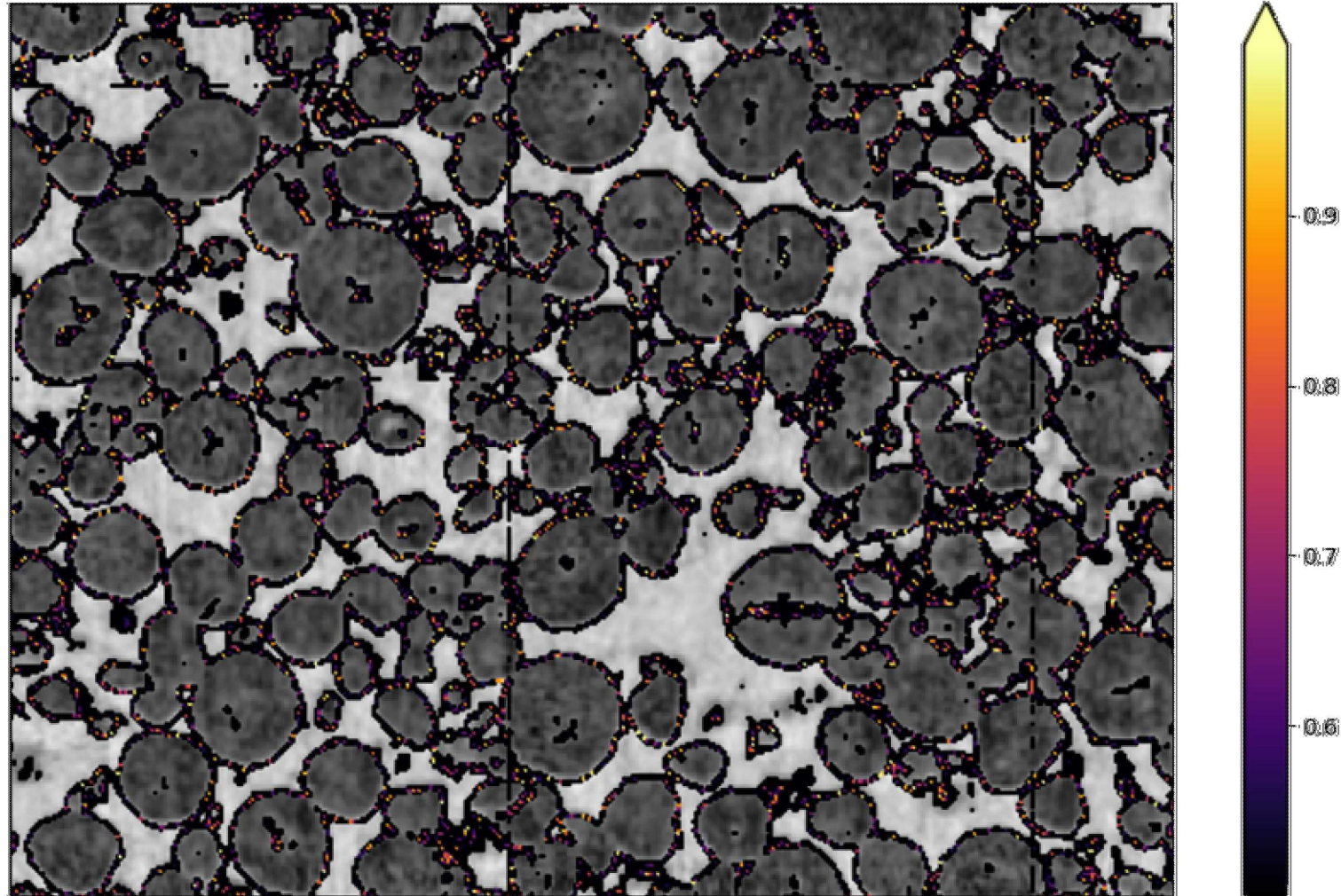


Using dropout to estimate segmentation confidence

# UNCERTAINTY QUANTIFICATION



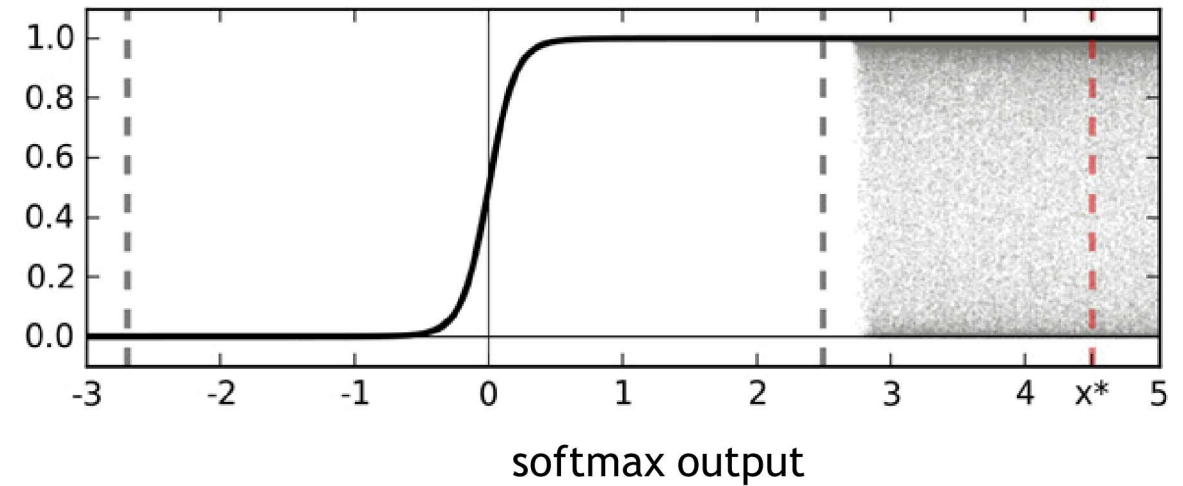
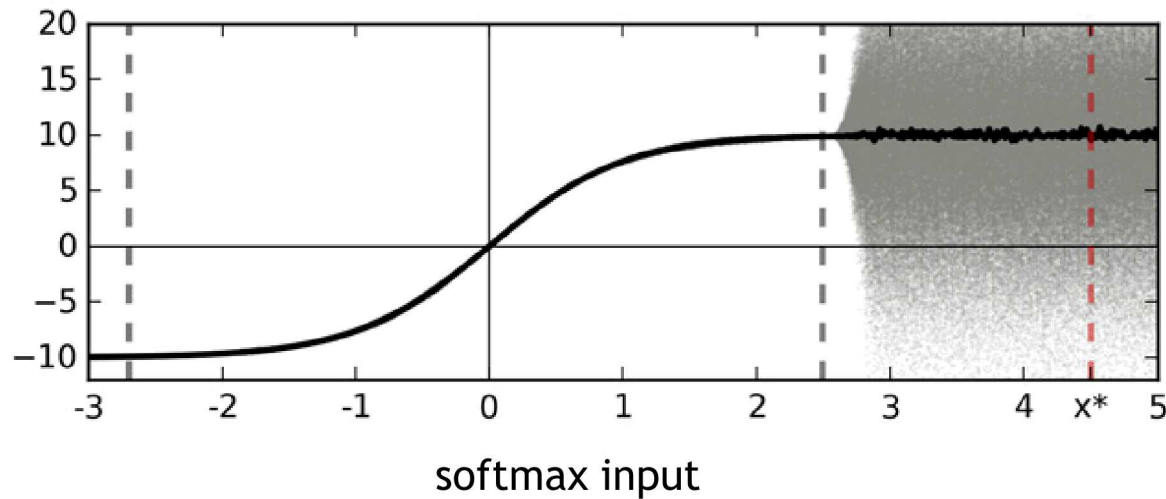
# How can we understand geometric uncertainties in deep learning segmentations?



CT scan of battery with output of softmax layer overlaid

# Neural network softmax layers are insufficient to characterize uncertainty outside of the training domain

- Softmax output is not always enough to determine model uncertainty



[https://www.cs.ox.ac.uk/people/yarin.gal/website/blog\\_3d801aa532c1ce.html](https://www.cs.ox.ac.uk/people/yarin.gal/website/blog_3d801aa532c1ce.html)

- We can use dropout at inference time to approximate uncertainty

Yarin Gal and Zoubin Ghahramani. "Dropout as a Bayesian approximation: Representing model uncertainty in deep learning." International Conference on Machine Learning, 2016.



# Uncertainty quantification allows us to add error bars to our deep learning models

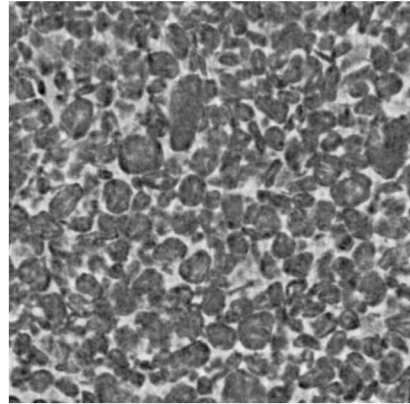
Using a deep learning technique called dropout, we sample segmentation results from the trained model.

For each pixel, we quantify the level of uncertainty in our model, and we can make decisions about the model's credibility on a particular task.

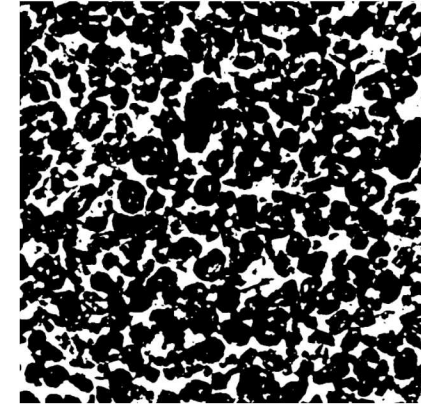
The trained model has less confidence in segmentations of inputs that fall outside of the training distribution.

Work in progress: Use uncertainty maps to bound variance in geometries of as-built parts for use in simulations

In training domain



CT scan slice

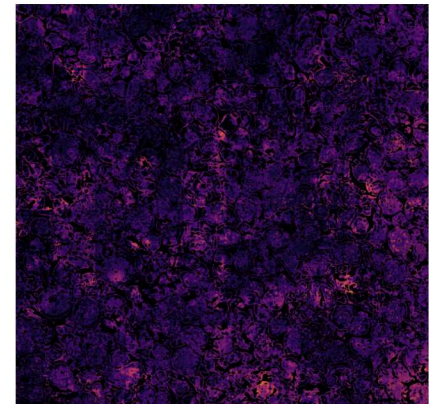
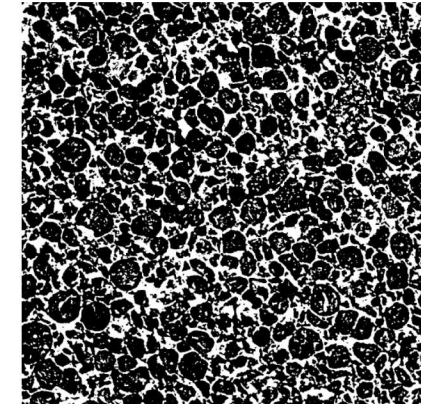
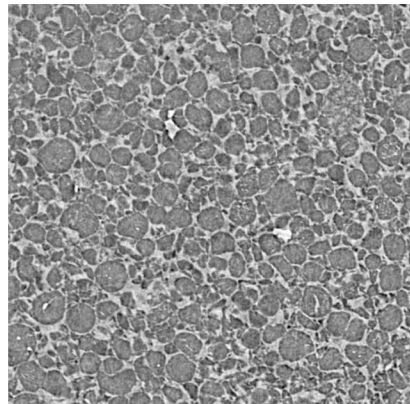


ML segmentation



Uncertainty map -  
brighter pixel values  
indicate higher uncertainty

Outside training domain





# QUESTIONS?

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