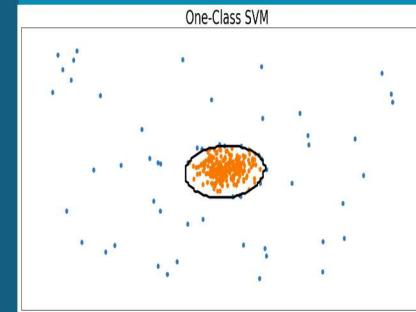
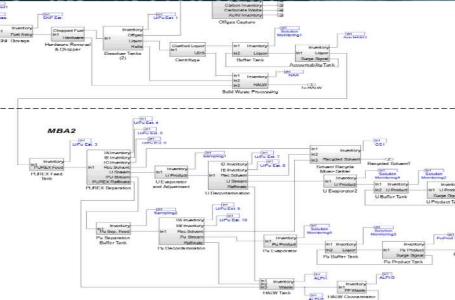
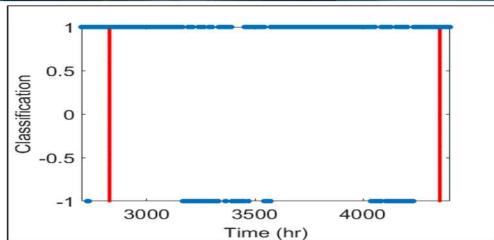


# Unattended Monitoring and Machine Learning for Safeguarding a PUREX Reprocessing Facility



PRESENTED BY

Nathan Shoman and Benjamin Cipiti



Sandia National Laboratories is a multimission laboratory managed and operated by National Technology & Engineering Solutions of Sandia, LLC, a wholly owned subsidiary of Honeywell International Inc., for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

## Outline

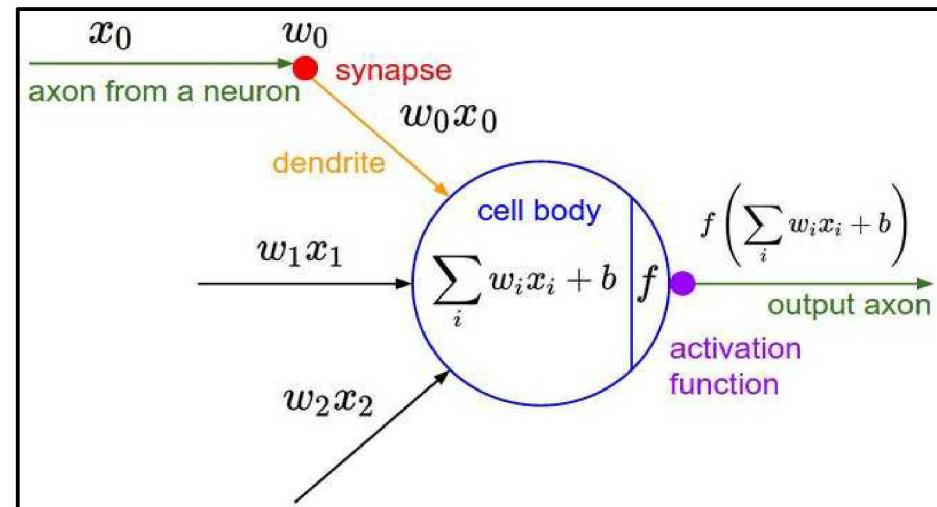
- Motivation
- Process model
- Machine Learning methods
  - Feedforward neural networks
  - Long-Short Term Memory (LSTM) neurons
  - One-Class Support Vector Machine (LSTM)
- Machine learning framework
- Initial results
- Conclusions and future work

## Elimination of on-site laboratories at reprocessing facilities is a long-standing goal of the IAEA

- Currently on-site laboratories are required for large throughput bulk handling facilities under IAEA safeguards, such as PUREX reprocessing facilities
  - Require small measurement uncertainties to have an acceptable sigma MUF value
  - Expensive and time consuming
  - Can new approaches reduce the need for destructive analysis and consequently on-site laboratories
- Proposed machine learning framework uses non-destructive analysis (NDA) measurements to detect facility anomalies such as diversion or misuse
  - Measurements could be left unattended outside routine calibration
  - Framework is to aid the IAEA safeguards implementation, not to replace inspectors

## Feedforward neural networks are powerful tools that can learn any continuous function

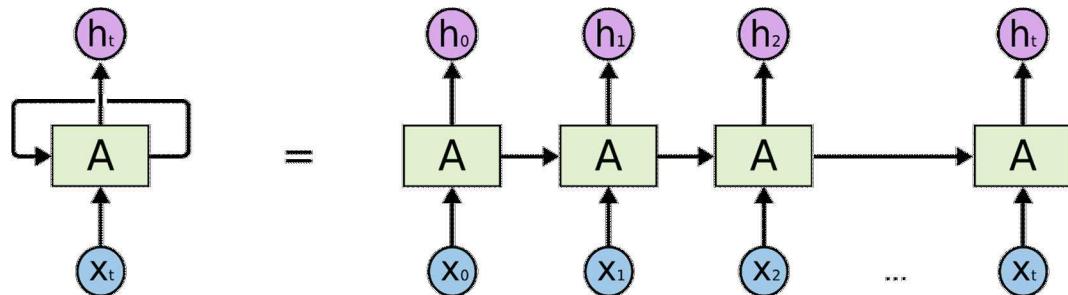
- Neurons receive signals, send output to connected neurons
- Activation functions allow for learning of non-linear functions
- Weights are adjusted during training to more closely match desired output
- Neurons are arranged in a network



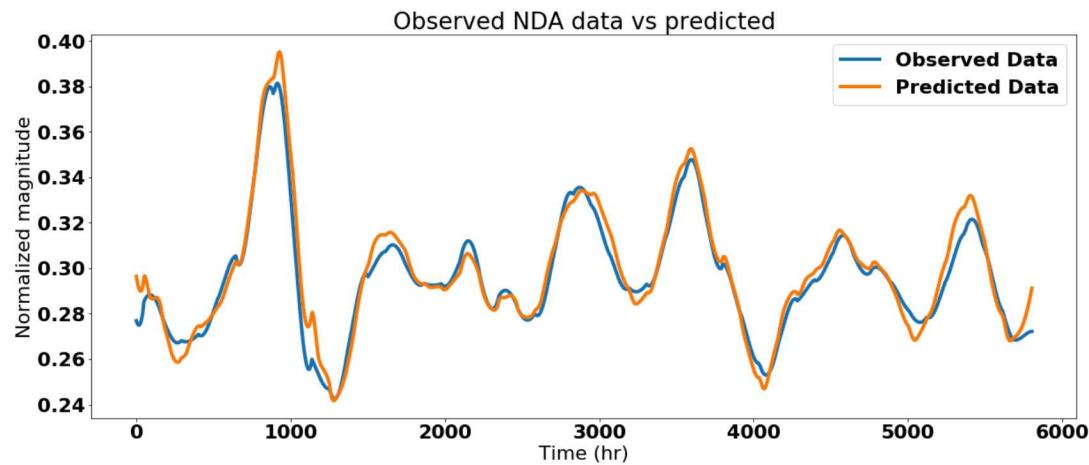
<http://cs231n.github.io/neural-networks-1/#feedforward>

## Recurrent neural networks can address temporal dependencies in data

- Recurrent neural networks learn time-dependent behavior by passing information to other parts of the network
- Very effective in other areas of machine learning such as speech recognition or language translation
- Used to predict the next time-step of a NDA gamma signal in this work
- Gamma peaks from previous time are used to form a history. The history is used to predict the next step.
- Difference between predicted value and observed is the reconstruction error

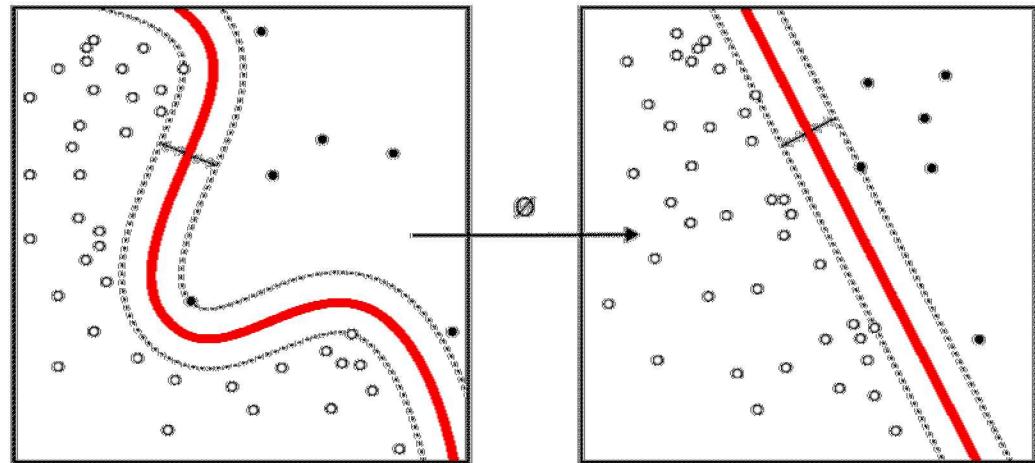


<https://colah.github.io/posts/2015-08-Understanding-LSTMs/>



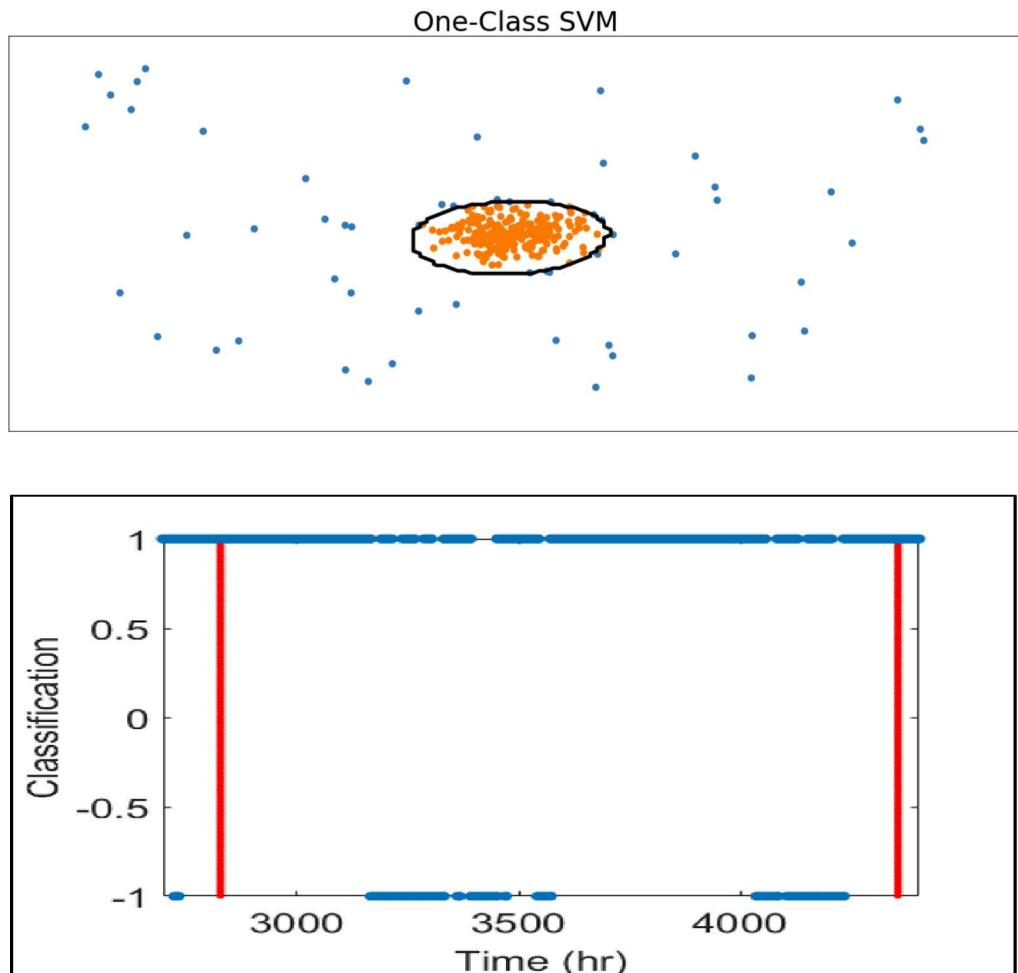
## Support Vector Machines are powerful tools for classification tasks

- Traditional Support Vector Machine (SVM) is a supervised method to calculate a classifier between two classes of data
- Large-margin classifier method that attempts to maximize the separation between classes
- Uses a hyperplane to separate data – however most datasets not linearly separable
- Kernel methods used to transform data into a higher space to separate data

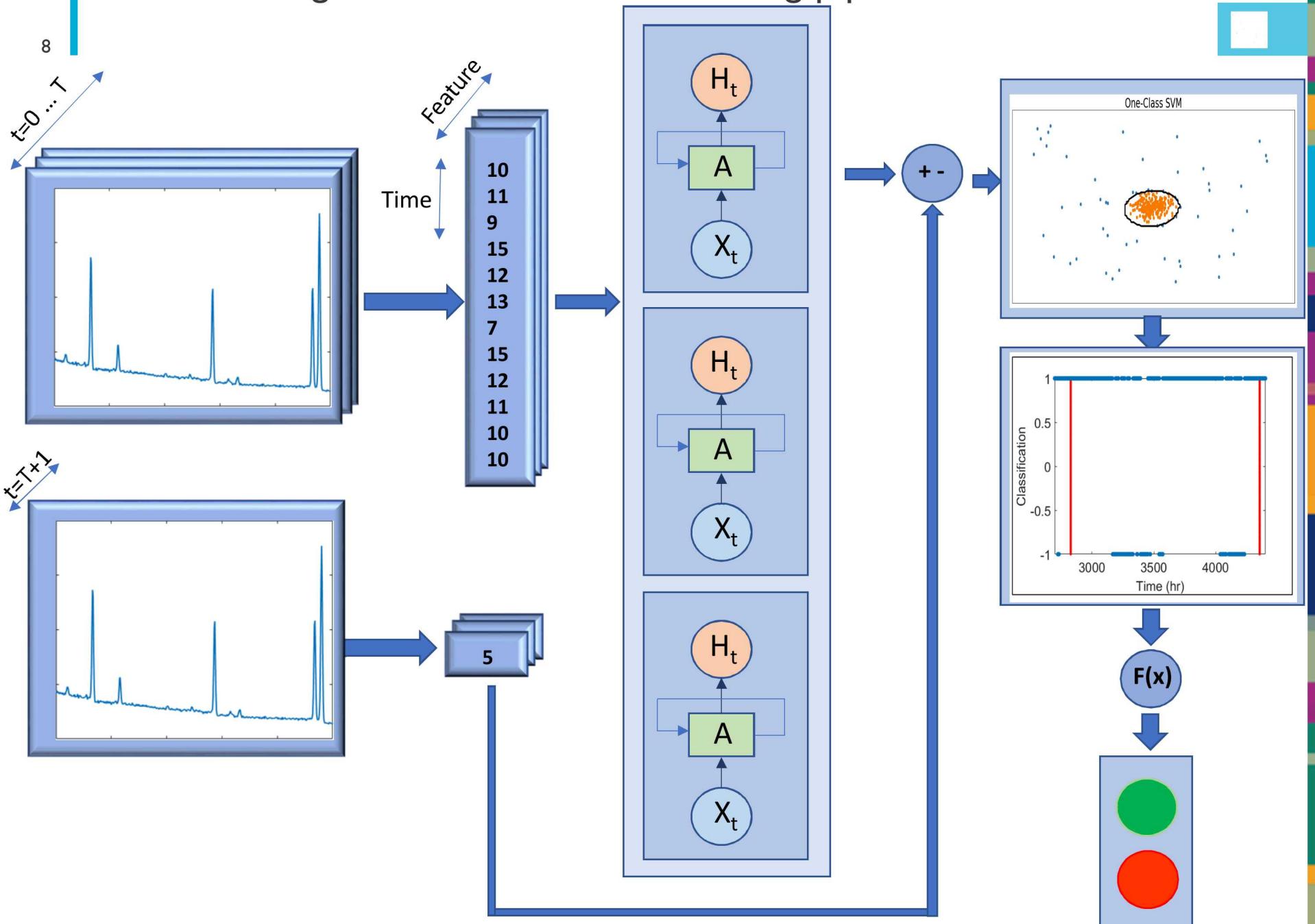


# One-Class Support Vector Machines are an extension of the Support Vector Machine formulation

- SVM can be reformulated as an unsupervised classification problem
- SVM is trained to separate  $p$  from  $1-p$  of the data where
  - $\varepsilon \leq p \leq (1 - \varepsilon)$
  - $\varepsilon \cong 10^{-10}$
- Controlling  $p$  adjusts sensitivity to off-normal conditions
- Under normal operation some observations are classified as off-normal, but density of outliers is low
- Density of outliers is used to determine false alarm probability and probability of detection



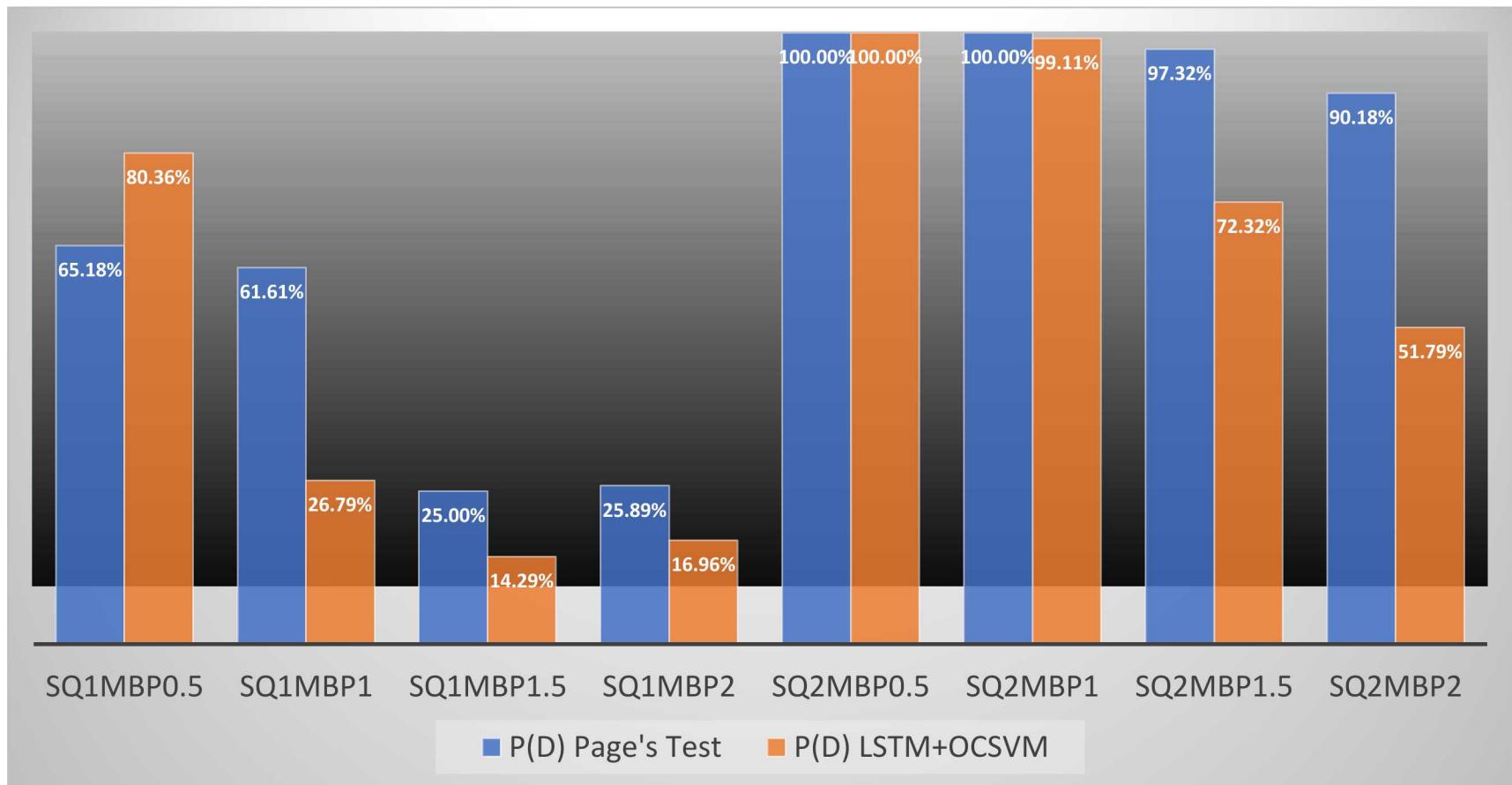
# Understanding the entire machine learning pipeline



## Problem setup for methodology benchmarking

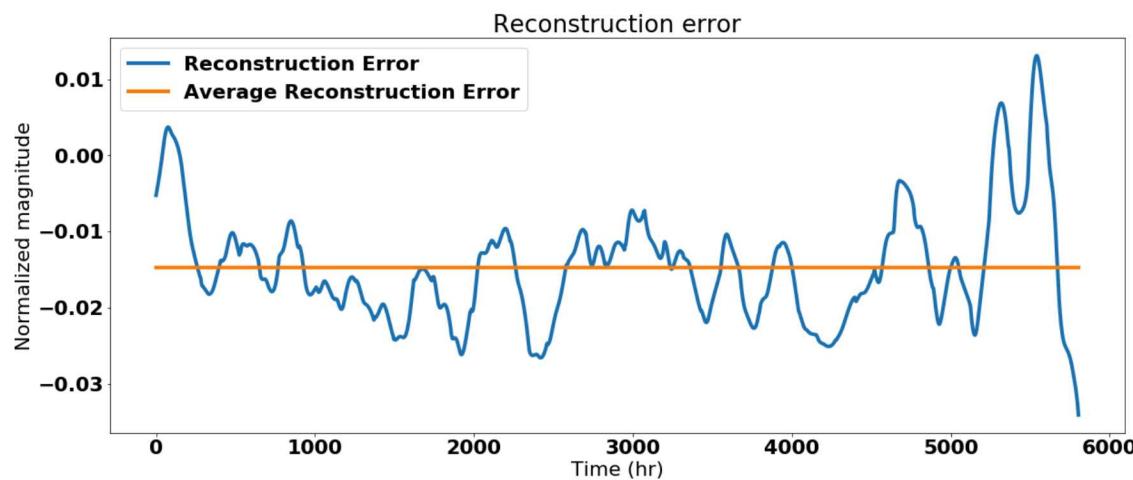
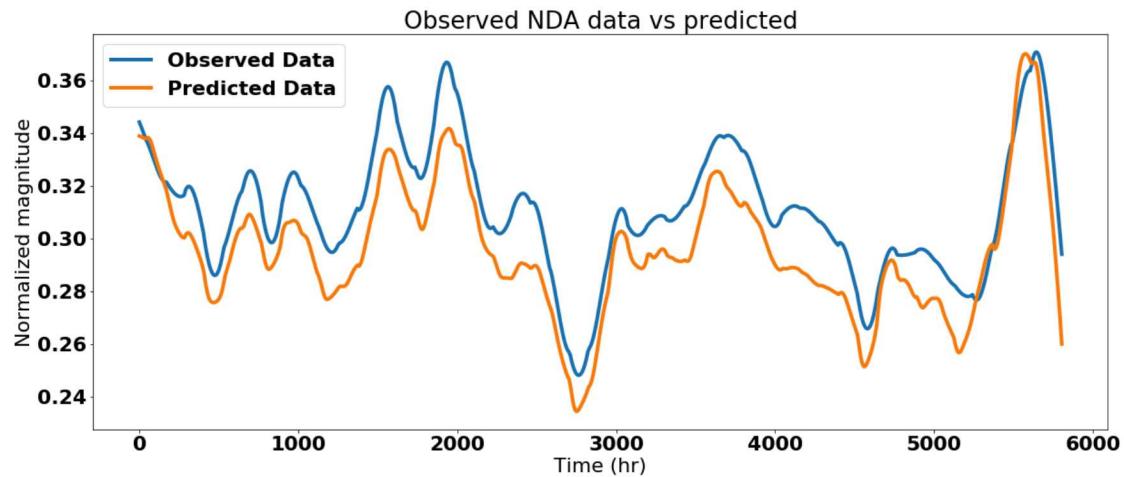
- Substitution material loss at a generic PUREX facility
  - Direct material losses can be detected through bulk mass measurements and are not considered here
- Removal of 1SQ over varying lengths of time, described as multiples of a MBP
- Masses from process model are used as inputs to the machine learning based and traditional safeguards tests
  - In practice the LSTM+OCSVM would use gamma counts from NDA measurements, but for initial work mass was used to reduce computational overhead of computing gamma spectra via GADRAS
- The LSTM+OCSVM has input/output measurement uncertainties of 1% for both systematic and random errors
- Page's trend test on SITMUF (traditional safeguards test for detecting material loss) has measurement uncertainties of ~0.7% (varies by location).
- LSTM+OCSVM is setup around a small part of one MBA, Page's trend test on SITMUF is around entire MBA
- Material loss performed after a mixing tank – challenging to detect with changing fuel characteristics such as burnup and initial enrichment

## Initial results show new methodology perform better for abrupt cases but worse for protracted



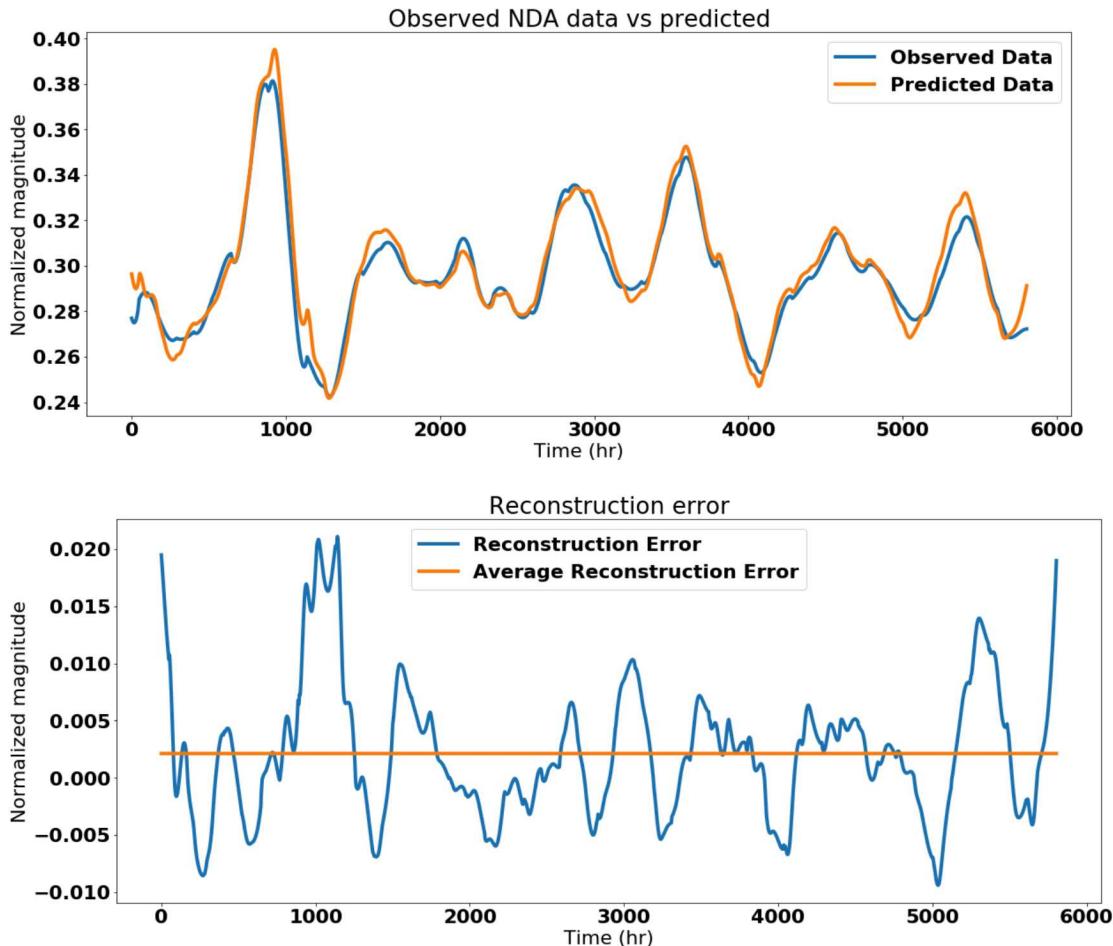
# Interpreting algorithm performance and understanding the role of systematic uncertainty

- LSTM is trained on past input data only to predict the output
- LSTM has no knowledge of the systematic error on the output stream
- Predictions based only on systematic error of input
- Negative biases in reconstruction error can occur when the systematic error is positive for the input and negative for the output
- Biases in reconstruction error can reduce probability of detection for material diversion



# Removing the bias from the data after observation is very challenging

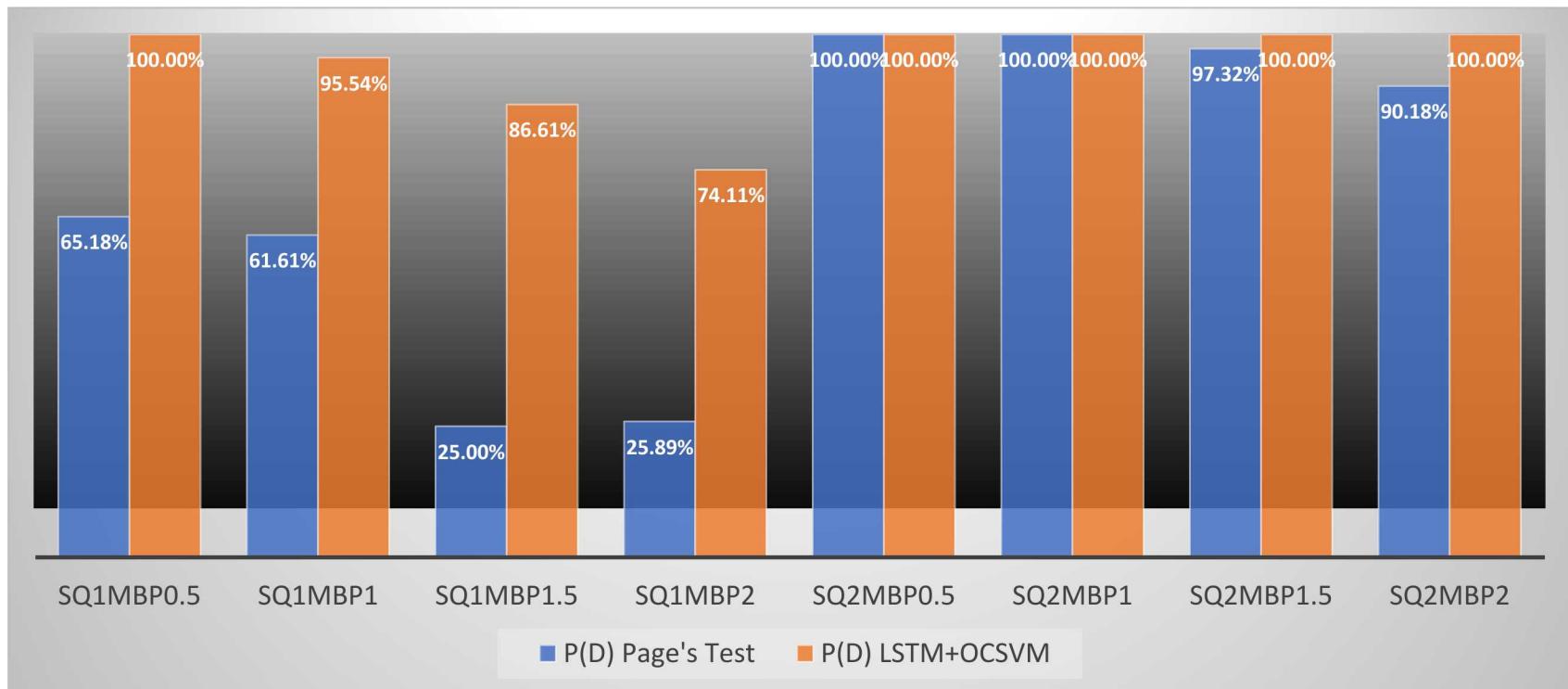
- Desired behavior is that the reconstruction error is centered around zero
- In practice determining the difference between systematic errors for different detectors can be challenging
- Calculate running mean?
  - Can be biased by long off-normal events
- Certified calibration period?
  - Approximate the average reconstruction error
  - Expensive and time consuming
- Cross-calibration is a possibility



## Cross-calibration could be used as a means to reduce differences in systematic uncertainty

- Current performance issues caused by differences in systematic errors for input and output measurements
- LSTM+OCSVM methodology uses deviations from a normal pattern to detect off-normal conditions
- Wide data distributions reduce the effectiveness of the approach
- Cross calibration to reduce the mismatch between input and output systematic error is one possible approach
- Input detectors are calibrated using a check source in a fixed geometry, then, output detectors are calibrated using the input detector calibration using the same fixed geometry
- Consider the a case where the systematic error is non-zero (still 1%), but the same for both input and output measurements

## Reductions in the differences between input and output systematic errors greatly increase algorithm performance



## Conclusions

- Unsupervised learning could prove effective for nuclear safeguards under certain conditions
- Provided certain conditions are met, it is possible to reduce reliance on destructive analysis for safeguards
- This work is an initial look at machine learning for safeguards applications

## Future Work

- Algorithm improvement
  - Strange LSTM performance observed in certain limited circumstances
- Expansion of the LSTM prediction area to include entire MBA
- Evaluation of Page's trend test under conditions where systematic error is assumed to be cross-calibrated
- Performance testing in real-world conditions

## Acknowledgements

- The authors would like to acknowledge fellow collaborators Benjamin Wilson and Thomas Grimes at Pacific Northwest National Laboratory.
- The authors would also like to acknowledge the National Nuclear Security Administration's Office of Nuclear Safeguards (NA-241) for funding this work
- There are various open source packages that made this work possible including scikit-learn, Tensorflow, and Keras made this work possible.
- Sandia National Laboratories is a multimission laboratory managed and operated by National Technology and Engineering Solutions of Sandia LLC, a wholly owned subsidiary of Honeywell International Inc. for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-NA0003525.

## Supplementary Slides – Before bias tabular data

Case	P(D) Page	P(D) LSTM+OCSVM	Relative Performance
SQ1MBP0.5	65.18%	80.36%	15.18%
SQ1MBP1	61.61%	26.79%	-34.82%
SQ1MBP1.5	25.00%	14.29%	-10.71%
SQ1MBP2	25.89%	16.96%	-8.93%
SQ2MBP0.5	100.00%	100.00%	0.00%
SQ2MBP1	100.00%	99.11%	-0.89%
SQ2MBP1.5	97.32%	72.32%	-25.00%
SQ2MBP2	90.18%	51.79%	-38.39%

## Supplementary Slides – After bias tabular data

Case	P(D) Page	P(D) LSTM+OCSVM	Relative Performance
SQ1MBP0.5	65.18%	100.00%	34.82%
SQ1MBP1	61.61%	95.54%	33.93%
SQ1MBP1.5	25.00%	86.61%	61.61%
SQ1MBP2	25.89%	74.11%	48.21%
SQ2MBP0.5	100.00%	100.00%	0.00%
SQ2MBP1	100.00%	100.00%	0.00%
SQ2MBP1.5	97.32%	100.00%	2.68%
SQ2MBP2	90.18%	100.00%	9.82%